

Miniature Atomic Clock (MAC) SA5X User's Guide

© 2019-2021 Microchip Technology Inc.

Note the following details of the code protection feature on Microchip devices:

- · Microchip products meet the specifications contained in their particular Microchip Data Sheet.
- Microchip believes that its family of products is secure when used in the intended manner and under normal conditions.
- There are dishonest and possibly illegal methods being used in attempts to breach the code protection features of the Microchip devices. We believe that these methods require using the Microchip products in a manner outside the operating specifications contained in Microchip's Data Sheets. Attempts to breach these code protection features, most likely, cannot be accomplished without violating Microchip's intellectual property rights.
- Microchip is willing to work with any customer who is concerned about the integrity of its code.
- Neither Microchip nor any other semiconductor manufacturer can guarantee the security of its code. Code protection does not
 mean that we are guaranteeing the product is "unbreakable." Code protection is constantly evolving. We at Microchip are
 committed to continuously improving the code protection features of our products. Attempts to break Microchip's code protection
 feature may be a violation of the Digital Millennium Copyright Act. If such acts allow unauthorized access to your software or
 other copyrighted work, you may have a right to sue for relief under that Act.

Information contained in this publication is provided for the sole purpose of designing with and using Microchip products. Information regarding device applications and the like is provided only for your convenience and may be superseded by updates. It is your responsibility to ensure that your application meets with your specifications.

THIS INFORMATION IS PROVIDED BY MICROCHIP "AS IS". MICROCHIP MAKES NO REPRESENTATIONS OR WAR-RANTIES OF ANY KIND WHETHER EXPRESS OR IMPLIED, WRITTEN OR ORAL, STATUTORY OR OTHERWISE, RELATED TO THE INFORMATION INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTIES OF NON-INFRINGEMENT, MERCHANTABILITY, AND FITNESS FOR A PARTICULAR PURPOSE OR WARRANTIES RELATED TO ITS CONDITION, QUALITY, OR PERFORMANCE.

IN NO EVENT WILL MICROCHIP BE LIABLE FOR ANY INDI-RECT, SPECIAL, PUNITIVE, INCIDENTAL OR CONSEQUEN-TIAL LOSS, DAMAGE, COST OR EXPENSE OF ANY KIND WHATSOEVER RELATED TO THE INFORMATION OR ITS USE, HOWEVER CAUSED, EVEN IF MICROCHIP HAS BEEN ADVISED OF THE POSSIBILITY OR THE DAMAGES ARE FORESEEABLE. TO THE FULLEST EXTENT ALLOWED BY LAW, MICROCHIP'S TOTAL LIABILITY ON ALL CLAIMS IN ANY WAY RELATED TO THE INFORMATION OR ITS USE WILL NOT EXCEED THE AMOUNT OF FEES. IF ANY, THAT YOU HAVE PAID DIRECTLY TO MICROCHIP FOR THE INFORMATION. Use of Microchip devices in life support and/or safety applications is entirely at the buyer's risk, and the buyer agrees to defend, indemnify and hold harmless Microchip from any and all damages, claims, suits, or expenses resulting from such use. No licenses are conveyed, implicitly or otherwise, under any Microchip intellectual property rights unless otherwise stated.

For information regarding Microchip's Quality Management Systems, please visit www.microchip.com/quality.

Trademarks

The Microchip name and logo, the Microchip logo, Adaptec, AnyRate, AVR, AVR logo, AVR Freaks, BesTime, BitCloud, chipKIT, chipKIT logo, CryptoMemory, CryptoRF, dsPIC, FlashFlex, flexPWR, HELDO, IGLOO, JukeBlox, KeeLoq, Kleer, LANCheck, LinkMD, maXStylus, maXTouch, MediaLB, megaAVR, Microsemi, Microsemi logo, MOST, MOST logo, MPLAB, OptoLyzer, PackeTime, PIC, picoPower, PICSTART, PIC32 logo, PolarFire, Prochip Designer, QTouch, SAM-BA, SenGenuity, SpyNIC, SST, SST Logo, SuperFlash, Symmetricom, SyncServer, Tachyon, TimeSource, tinyAVR, UNI/O, Vectron, and XMEGA are registered trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

AgileSwitch, APT, ClockWorks, The Embedded Control Solutions Company, EtherSynch, FlashTec, Hyper Speed Control, HyperLight Load, IntelliMOS, Libero, motorBench, mTouch, Powermite 3, Precision Edge, ProASIC, ProASIC Plus, ProASIC Plus logo, Quiet-Wire, SmartFusion, SyncWorld, Temux, TimeCesium, TimeHub, TimePictra, TimeProvider, WinPath, and ZL are registered trademarks of Microchip Technology Incorporated in the U.S.A.

Adjacent Key Suppression, AKS, Analog-for-the-Digital Age, Any Capacitor, AnyIn, AnyOut, Augmented Switching, BlueSky, BodyCom, CodeGuard, CryptoAuthentication, CryptoAutomotive, CryptoCompanion, CryptoController, dsPICDEM, dsPICDEM.net, Dynamic Average Matching, DAM, ECAN, Espresso T1S, EtherGREEN, IdealBridge, In-Circuit Serial Programming, ICSP, INICnet, Intelligent Paralleling, Inter-Chip Connectivity, JitterBlocker, maxCrypto, maxView, memBrain, Mindi, MiWi MPASM, MPF, MPLAB Certified logo, MPLIB, MPLINK, MultiTRAK, NetDetach, Omniscient Code Generation, PICDEM, PICDEM.net, PICkit, PICtail, PowerSmart, PureSilicon, QMatrix, REAL ICE, Ripple Blocker, RTAX, RTG4, SAM-ICE, Serial Quad I/O, simpleMAP, SimpliPHY, SmartBuffer, SMART-I.S., storClad, SQI, SuperSwitcher, SuperSwitcher II, Switchtec, SynchroPHY, Total Endurance, TSHARC, USBCheck, VariSense, VectorBlox, VeriPHY, ViewSpan, WiperLock, XpressConnect, and ZENA are trademarks of Microchip Technology Incorporated in the U.S.A. and other countries

SQTP is a service mark of Microchip Technology Incorporated in the U.S.A.

The Adaptec logo, Frequency on Demand, Silicon Storage Technology, and Symmcom are registered trademarks of Microchip Technology Inc. in other countries.

GestIC is a registered trademark of Microchip Technology Germany II GmbH & Co. KG, a subsidiary of Microchip Technology Inc., in other countries.

All other trademarks mentioned herein are property of their respective companies.

 $\ensuremath{\textcircled{\sc 0}}$ 2019-2021, Microchip Technology Incorporated, All Rights Reserved.

ISBN: 978-1-5224-7976-5





Preface

NOTICE TO CUSTOMERS

All documentation becomes dated, and this manual is no exception. Microchip tools and documentation are constantly evolving to meet customer needs, so some actual dialogs and/or tool descriptions may differ from those in this document. Please refer to our website (www.microchip.com) to obtain the latest documentation available.

Documents are identified with a "DS" number. This number is located on the bottom of each page, in front of the page number. The numbering convention for the DS number is "DSXXXXXXA", where "XXXXXXX" is the document number and "A" is the revision level of the document.

For the most up-to-date information on development tools, see the MPLAB[®] IDE online help. Select the Help menu, and then Topics, to open a list of available online help files.

PURPOSE OF THIS GUIDE

The MAC-SA5X User's Guide provides basic recommendations for designing products to use Microchip's Miniature Atomic Clock (MAC) SA5X. The guidelines in the document are generic because specific product requirements vary between applications.

This material consists of a brief description of SA5X design supported by block diagrams, description of environmental issues, installation guidelines, and unit operation.

WHO SHOULD READ THIS GUIDE

This document is intended for engineers and telecommunications professionals who are designing, installing, operating, or maintaining time, frequency, and synchronization systems that require a low profile and highly precise frequency generator.

To use this document effectively, you must have a good understanding of digital telecommunications technologies, analog frequency generation, and synthesis techniques.

DOCUMENT LAYOUT

This guide contains the following sections and appendixes:

- **Chapter 1. "Product Overview**": Provides an overview of the product, describes the major hardware and software features, and lists the system specifications.
- Chapter 2. "Installation": Contains procedures for unpacking and installing the system, and for powering up the unit.
- Chapter 3. "Operation": Describes procedures for frequency adjustment and toggling on/off various features.
- Chapter 4. "Command Line Interface": Describes the CLI command conventions, functions, and features.
- Chapter 5. "Maintenance and Troubleshooting": Contains maintenance and troubleshooting procedures for the product. Also contains procedures for returning the MAC.
- Appendix A. "Principle of Operation": Briefly explains Atomic Interrogation and

Coherent Population Trapping

- Appendix B. "Legacy Command Set (SA.3Xm)": Describes the Legacy CLI command conventions, functions, and features. For backwards compatibility.
- Appendix C. "Reference Designs": Provides generic sample schematics for converting MAC input/output signals.
- Appendix D. "Evaluation Kit": Describes the evaluation kit for use with the MAC.
- Appendix E. "Software License Agreements": Describes the open source software that portions of the SA5X software makes use of.

CONVENTIONS USED IN THIS GUIDE

This manual uses the following documentation conventions:

- Acronyms and Abbreviations: Terms are spelled out the first time they appear in text. Thereafter, only the acronym or abbreviation is used. This guide uses "SA5X" and "MAC" interchangeably. SA5X is the latest generation of Miniature Atomic Clock (MAC).
- Unless explicitly labeled with Hz, MHz, etc, all references to "frequency offset" throughout this document imply the industry-standard fractional frequency ∆f/f, where "∆f" is the difference between nominal and measured value (in Hz), and "f" is the nominal frequency (in Hz).

WARNINGS, CAUTIONS, RECOMMENDATIONS, AND NOTES

Warnings, Cautions, Recommendations, and Notes attract attention to essential or critical information in this guide. The types of information included in each are displayed in a style consistent with the examples below.

WARNING

To avoid serious personal injury or death, do not disregard warnings. All warnings use this style. Warnings are installation, operation, or maintenance procedures, practices, or statements that, if not strictly observed, may result in serious personal injury or even death.

CAUTION

To avoid personal injury, do not disregard cautions. All cautions use this style. Cautions are installation, operation, or maintenance procedures, practices, or statements that, if not strictly observed, may result in damage to, or destruction of, the equipment. Cautions are also used to indicate long-term health hazards.

Note: All notes use this style. Notes contain installation, operation, or maintenance procedures, practices, conditions, or statements that alert you to important information that may make your task easier or increase your understanding.

WHERE TO FIND ANSWERS TO PRODUCT AND DOCUMENT QUESTIONS

For additional information about the products described in this guide, please contact your Microchip representative or your local sales office. You can also contact us on the web at www.microsemi.com/ftdsupport.

When this manual is updated the latest version will be available for downloading from Microchip's web site. Manuals are provided in PDF format for ease of use. After downloading, you can view the manual on a computer or print it using Adobe Acrobat Reader.

Manual updates are available at: www.microsemi.com/ftdsupport

RELATED DOCUMENTS AND INFORMATION

See your Microchip representative or sales office for a complete list of available documentation. To order any accessory, contact the Microchip Sales Department. See www.microsemi.com/sales-contacts/0 for sales support contact information. If you encounter any difficulties installing or using the product, contact Microchip Frequency and Time Systems (FTS) Services and Support:

U.S.A. Call Center: including Americas, Asia and Pacific Rim

Frequency and Time Systems 3870 N 1st St. San Jose, CA 95134 Toll-free in North America: 1-888-367-7966 Telephone: 408-428-7907 Fax: 408-428-7998 email: ftd.support@microsemi.com Internet: www.microsemi.com/ftdsupport Europe, Middle East, and Africa (EMEA) Microchip FTS Services and Support EMEA Altlaufstrasse 42 85635 Hoehenkirchen-Siegertsbrunn Germany Telephone: +49 700 3288 6435 Fax: +49 8102 8961 533

email: ftd.emeasupport@microsemi.com

email: ftd.emea_sales@microsemi.com

THE MICROCHIP WEBSITE

Microchip provides online support via our website at www.microchip.com. This website is used as a means to make files and information easily available to customers. Accessible by using your favorite Internet browser, the website contains the following information:

- Product Support Data sheets and errata, application notes and sample programs, design resources, user's guides and hardware support documents, latest software releases and archived software
- General Technical Support Frequently Asked Questions (FAQs), technical support requests, online discussion groups, Microchip consultant program member listing

 Business of Microchip – Product selector and ordering guides, latest Microchip press releases, listing of seminars and events, listings of Microchip sales offices, distributors and factory representatives

CUSTOMER SUPPORT

Users of Microchip products can receive assistance through several channels:

- Distributor or Representative
- Local Sales Office
- Field Application Engineer (FAE)
- Technical Support

Customers should contact their distributor, representative or field application engineer (FAE) for support. Local sales offices are also available to help customers. A listing of sales offices and locations is included in the back of this document.

Technical support is available through the website at: http://www.microchip.com/support.

DOCUMENT REVISION HISTORY

Revision A (November 2019)

- · Initial release of this document as Microchip DS50002938A.
 - Under Microsemi's literature system, this document is number 900-44500-000, Rev. A.

Revision B (March 2021)

• Updated mechanical drawings and images (Figure 1-1, Figure 1-2, Figure 2-1, Figure 2-3) to accurately reflect the labeling as it is manufactured. Top labels have been rotated 90 degrees. Previous drawings did not show proper label orientation.





Table of Contents

Preface		. 3
	Purpose of This Guide	3
	Who Should Read This Guide	3
	Document Layout	3
	Conventions Used in this Guide	4
	Warnings, Cautions, Recommendations, and Notes	4
	Where to Find Answers to Product and Document Questions	5
	Related Documents and Information	5
	The Microchip Website	5
	Customer Support	6
	Document Revision History	6
Chapter 1.	Product Overview	
	1.1 MAC-SA5X Overview	9
	1.1.1 Key Features	10
	1.2 Physical Description	10
	1.2.2 Input Connections	11
	1.2.3 Output Connections	11
	1.2.4 Power and Ground Connections	12
	1.3 Functional Description	12
	1.4 Configuration Management	13
	1.5 Alarms	13
Chapter 2.	Installation	
	2.1 Handling Considerations	15
	2.2 Mounting Considerations 2.21 Absolute Minimum and Maximum Ratings	15 19
	2.3 Start-Up Sequence	19
Chapter 3.	Operation	
-	3.1 Configure the Serial Port	21
	3.2 Analog Tuning	21
	3.3 Digital Tuning 3.3.1 Calibration	22 22
	3.4 1PPS Disciplining	23
	3.4.1 Theory	23
	3.4.2 Selection of Disciplining Time Constant, "Tau"	25
	3.4.5 Janoyne 3.4.4 1PPS Phase Measurement Mode	∠0 26
	3.4.5 Cable Length Compensation	26

2.4.6 DDS Quantization Error Correction	27
	21
3.5 Device Information and Status	27
3.6 Time of Day (TOD)	27
Chapter 4. Command Line Interface	
4.1 Command Structure	30
4.1.1 Sequence Number	30
4.1.2 Arguments	30
4.1.3 Command Checksum	31
4.2 Response Structure	31
4.2.1 Error Response	31 22
4.3 Announcement Structure	33
4.4 Parameters	33
4 4 2 Parameter Attributes	35
4.4.2.1 Parameter Units Attribute	35
4.4.3 Alarms Parameter	36
4.5 Commands	
4.5.1 Command Index	37
4.5.2 Command Usage	38
Chapter 5. Maintenance and Troubleshooting	
5.1 Preventative Maintenance	43
5.2 Electrostatic Discharge (ESD) Considerations	43
5.3 Troubleshooting	43
5.4 Repairing the MAC	43
5.5 Upgrading the Firmware	43
5.6 Returning the MAC	43
Appendix A Principle of Operation	45
Appendix B. Legacy Command Set (SA.3Xm)	47
B.1 Legacy Command Structure	47
B.2 Legacy Command Index	48
B.3 Legacy Command Usage	48
Appendix C. Reference Designs	51
Appendix D. Evaluation Kit	
D.1 Overview and Key Features	55
D.2 Physical Description	56
D.2.1 Communications Connections	57
D.2.2 Input Connections	58
D.2.3 Output Connections.	58
D.2.4 Fower Connections D.2.5 Functional Description and Operation	ວԾ 52
D 2 5 1 Troubleshooting	50
Annandix E. Softwara Liagnas Agreements	64
Appendix E. Software License Agreements	01
Worldwide Sales and Service	63



Chapter 1. Product Overview

1.1 MAC-SA5X OVERVIEW

The MAC is a source of stable output frequency. Because it relies on the Atomic resonance of Rubidium Isotope 87 (87Rb) gas to generate the RF output, it is less susceptible to instabilities produced from the mechanical and thermal stresses inherent in Quartz oscillators, enabling superior mid- to long-term accuracy. This stability makes it suitable as a holdover reference in GPS denied environments. Frequency errors can be corrected by applying a digital command or external correction voltage to the MAC. (See Frequency steering and **Section 3.2 "Analog Tuning"**). Frequency drift (Aging rate) can also be corrected by implementing the 1PPS disciplining feature of the MAC. When combined with a GNSS receiver, this feature allows the system designer to combine the short-term stability of a Rb reference with the long-term stability of the GNSS, approaching the performance of laboratory-grade Cesium Beam Tube frequency standards (see **Section 3.4 "1PPS Disciplining"**).

The Miniature Atomic Clock (MAC) SA5X is Microchip's seventh generation gas cell atomic oscillator technology product. It was designed to accommodate a variety of timing applications as well as to replace several legacy Rubidium products (SA.22c, x72 and MAC-SA.3Xm). The footprint is compatible with the SA.3Xm, but with several advancements in technology and features. Users of the previous generation (SA.3Xm) can now expect improvements to frequency stability, warm-up time, input voltage range, and operational temperature range. Additionally, 1PPS disciplining and USB connections via a new embedded Molex[™] connector allow greater design capabilities. The 1PPS input allows users to quickly calibrate frequency and phase of the MAC to a primary clock such as GPS, while the RF and 1PPS outputs provide highly stable holdover references.



The MAC reflects significant advances in physics miniaturization and atomic interrogation algorithms that serve to reduce size and power while providing a stable reference frequency that is resistant to environmental perturbation. The SA5X comes in several performance levels to meet a range of system requirements. The SA5X offers a low height (18.3 mm/0.72 in), a small footprint (50.8 mm × 50.8 mm, or 2 in × 2 in), and an industrial operating temperature range of -40° C to $+75^{\circ}$ C (measured at the baseplate). It is refined for cost effective mass production and can be easily integrated into time, frequency, and synchronization systems. The SA5X requires a single supply voltage and can be mounted directly onto a circuit board as a component of a module used in 20 mm (0.8 in) wide card slots. The design produces a stable frequency with good short and long term stability, and excellent phase noise performance.

This user guide provides engineering information for use of the SA5X. It also provides supporting information for use of the Evaluation Kit (p/n 090-44500-000). Furthermore, the design details of the Evaluation Kit can be used to assist with host system design (for example, power conditioning, signal buffering, and so on). This user guide must be used in conjunction with the current data sheet for the SA5X, which is available on the Microchip web site.

1.1.1 Key Features

- 10 MHz CMOS Output
- 1PPS Disciplining
- 1PPS LVDS Inputs and Output
- -40°C to +75°C Operating Temperature (Baseplate)
- -55°C to +100°C Storage Temperature
- USB 2.0-Compatible Communication Pins
- Wide Range Allowable DC Input (4.5 to 32V)
- Fast Warm-Up Time (<7 Minutes from -10°C to +75°C)
- <5x10⁻¹¹ Monthly Aging Rate (On for 30 Days Prior)
- <100 ns Time Error in 24 hrs (Calculated Based on 5x10⁻¹¹/mo. Aging Rate, Assuming Zero Initial Phase/Frequency Offset, Static Environment, On for 30 Days Prior to Holdover)
- Serial/USB Interface for Digital Steering, Configuration, and Diagnostics

1.2 PHYSICAL DESCRIPTION

Labels will contain information about the part number and the serial number. The serial number indicates the initial time of manufacture in the following manner. The first two digits of serial number indicate the year of manufacture (18 = 2018). Digits three and four indicate the month of manufacture (01 = January).

The MAC consists of a 2 in x 2 in x 0.7 in PCB-mountable chassis, consisting of a Nickel-plated Aluminum baseplate and black anodized Aluminum cover. All connections for the MAC are on the baseplate. Figure 1-2 shows the top cover on the left and the bottom baseplate on the right.

See Figure 2-1 for a complete mechanical drawing.



FIGURE 1-2: Top Cover and Bottom Baseplate.

The baseplate consists of eight backwards-compatible gold-plated pins and recessed 20-lead Molex[™] connector for new features (1PPS, USB, etc).



1.2.1 Communications Connections

The MAC is controlled either by the legacy serial port pins or with the high speed USB-compatible pins on the Molex connector.

- Serial Console Port: The serial port connection is made through pins 7 and 8 on the baseplate of the MAC. This port allows a user to connect to a terminal or computer using a terminal emulation software package. When connecting to this port, use an appropriate converter chip such as the TRS3122E or similar to attain the required LVCMOS levels. Figure 1-2 shows the serial port pins 7 and 8 in the lower-right region of the baseplate. The default speed is 57600 bps and higher speeds of 230400 bps and 921600 bps are available.
- **USB Port:** The USB port is capable of making high speed communication with the MAC though the Molex (J1) connector pins J-2, 4, and 6.

Note: "Compatibility" commands are not supported when communicating via USB port. See **Appendix B.** "Legacy Command Set (SA.3Xm)".

1.2.2 Input Connections

- **Analog Tuning:** Analog Tuning is available on pin 1 for steering the MAC output frequency by means of an externally supplied DC voltage. This method is for legacy applications that cannot steer the MAC digitally via the serial/USB interface.
- **1PPS Input (x2):** Two selectable LVDS 1PPS inputs can be provided on pins J1-5,7 (PPS0-IN) or J1-1,3 (PPS1-IN) for aligning the MAC's frequency and timing

output with an externally applied 1PPS reference signal. The PPS input is selected via digital interface. Default input is PPS0-IN.

1.2.3 Output Connections

- 10 MHz RF Output: One CMOS output is available on pin 3.
- **1PPS Output:** A single differential LVDS 1PPS output is available on pins J1-17, 19.
- Built-In Test Equipment (BITE): An active-low CMOS output on pin 6 signifies that the MAC has achieved atomic lock.
- Alarm Output: An active-low CMOS output on pin J1-20 indicates if an alarm condition is present. The user can read the Alarm bits through the USB/Serial interface to determine which alarm was triggered.

1.2.4 Power and Ground Connections

The MAC is not equipped with a power switch. DC power is applied on pin 5 with ground pins located on pins 2 and 4. If the J1 connector is used, pins J1-8, J1-9, and J1-15 should be grounded. Remaining pins should remain as "No Connect" (NC) unless indicated otherwise in Figure 1-3. If J1 connector is unused, all pins should remain as "No Connect".

Recommendation: It is recommended to tie ground (Pin 4) to same node as the baseplate ground Pin 2.

1.3 FUNCTIONAL DESCRIPTION

Communication Ports

These ports can be used to configure the MAC with Microchip's C3 software commands using a terminal or a computer with terminal emulation software. The default settings for the serial port are:

- Baud = 57.6K
- Data Bits = 8 bits
- Parity = None
- Stop bits = 1
- Flow Control = None

Commands allow the user to:

- Turn Analog tuning on or off
- Digitally adjust the output frequency
- · Configure 1PPS Disciplining settings
- Query the MAC's health/lock/alarm status
- · Configure the Time of Day

Analog Tuning Input

Analog tuning is a means of steering the MAC's output frequency by applying a DC tuning voltage to Pin 1. This is useful for legacy applications where digital frequency steering is not possible.

1PPS Inputs

The MAC offers two selectable 1PPS inputs for use in steering the output RF (and 1PPS Output, simultaneously). PPS_Input_0 (pins J1-5,7) and PPS_Input_1 (pin J1-1,3) are selectable with the PpsSource parameter. Their 1PPS Disciplining settings

can be adjusted independently, however, the MAC can only discipline to one input at a time. If a valid PPS signal on the selected input is present, then the parameter PpsInDetected = 1. See Section 3.4 "1PPS Disciplining" for more details.

CAUTION

An LVDS square wave 1PPS is the allowable input.

10 MHz Output

The 10 MHz RF output appears on Pin 3 as soon as the MAC is switched ON and is always present, regardless of the lock status. When the MAC is out of lock (Locked = 0/Logic-High BITE pin), the output frequency is provided by the free-running TCXO, which has frequency accuracy specification of ± 2 ppm over its operating range. The output format is 3.3V LVCMOS compatible.

Note: If a high-level (high-power) output driver is required, a driver circuit must be implemented external to the MAC.

1PPS Output

An LVDS 1 pulse-per-second (1PPS) square wave output is available on pins J1-17,19 upon power-up. The 1PPS output is derived by digital division of the RF reference frequency and cannot be de-coupled. Therefore, the 1PPS and 10 MHz outputs are always synchronized (within ±50 nanoseconds, regardless of Lock status).

PPS output timing relative to average PPS input timing is adjustable via the digital interface with 10 ns steps using PpsOffset parameter.

Default PPS Pulse Width is 20 $\mu s.$ Pulse width may be modified via the <code>PpsWidth</code> parameter.

BITE Output

The SA5X provides an active logic low indication through Pin 6, the BITE signal, when the internal quartz oscillator is frequency-locked to the rubidium atomic resonance. As long as the BITE signal is low, the user can be assured that the short-term stability specifications are satisfied. The lock status is also available through the C3 Protocol Locked parameter.

If the BITE signal is high (locked = 0), then atomic Lock is not attained (or is lost) and the SA5X is in its start-up sequence. During this sequence, signal output amplitude is maintained but the stability performance is driven by the internal TCXO. Lock acquisition typically takes 5 minutes at room temperature.

Alarm Output

The Alarm Output provides an indication if an alarm is present (active logic high). It will persist until cleared with the ackalm software command. A user can learn the exact alarm condition from the value of the Alarms parameter (See Section 4.4.3 "Alarms Parameter").

1.4 CONFIGURATION MANAGEMENT

The Command Line Interface can be used to control specific functions of the MAC from a terminal connected to the RS-232 serial port or the USB port. Refer to **Chapter 4.** "**Command Line Interface**" for further details.

1.5 ALARMS

The MAC uses alarms to notify the user when certain conditions are deteriorating below specified levels or when issues arise, such as failure to acquire Lock or temperature warning. These alarms are indicated by CLI status and the alarm pin. For more information, see Section 3.5 "Device Information and Status" and Section 4.4.3 "Alarms Parameter".





Chapter 2. Installation

2.1 HANDLING CONSIDERATIONS

CAUTION

To avoid electrostatic discharge (ESD) damage, proper ESD handling procedures must be observed in unpacking, assembling, and testing the MAC.

The MAC is delivered in ESD-safe packaging. The MAC must be removed from the ESD-protective bag in an ESD-safe environment. Once installed on the test fixture, it is recommended that the entire assembly be treated as ESD-sensitive.

Retain the original MAC ESD-safe packaging material in the event that the device needs to be returned to Microchip for service.

2.2 MOUNTING CONSIDERATIONS

For initial testing and evaluation, it is recommended that the pins not be modified or soldered to a PCB. The recommended socket for PCB attachment is Mill-Max 0332-0-43-80-18-27-10-0. After evaluation, the pins can be hand-soldered to a PCB.

Below is the mechanical drawing (ICD). Contact Microchip for latest revision.



FIGURE 2-1: ICD 697-00498-000 for MAC.

Solder

The MAC is a lead-free device. See the data sheet for RoHS compliance. Use SAC305 solder Sn96.5/Ag3.0/Cu0.5 or similar for hand-soldering to a PCB.

Heat Sink and Thermal Management

To allow the highest ambient operating temperature for the SA5X, it is recommended that the bottom (baseplate) of the SA5X have good thermal contact with the mounting surface (no air gap between baseplate and external PCB/heat sink etc). To ensure good thermal contact, Microchip recommends that the SA5X is secured using (4) 2-56 screws. The location of the four screw holes is shown in Figure 2-1.

If the baseplate temperature rises above +75°C, the physics package heater shuts down as control point temperatures are exceeded and the unit temperature coefficients increase. The unit eventually loses lock above +75°C.

When practical, it is recommended to monitor the baseplate temperature with a thermocouple to ensure it remains below +75°C. Alternatively, one may query the telemetry parameter Temperature to get a rough estimate of the external baseplate temperature. The Temperature parameter is measured internally on the PCB and is generally ~10°C to 15°C warmer than the actual baseplate temperature.

It is also important to maintain a uniform temperature into the baseplate of the SA5X through its mounting points. A thermal pad or thermal grease may improve thermal conductivity between a heat sink and the MAC's outer case. Figure 2-2 shows the mechanical drawing for a thermal pad.



FIGURE 2-2: ICD 172-00054-000 Thermal Pad.

CAUTION

To avoid damage to the SA5X, the mounting screws must not penetrate the unit by more than 0.11 in. (2.79 mm).

WARNING

To avoid the possibility of a burn, mount the SA5X to a heat-dissipating surface. The SA5X operates at a temperature that is hot to the touch and may cause handling distress.

RF Noise Mitigation

If the system that the MAC is designed into is sensitive to RF or microwave frequencies (especially 3.417 GHz and its harmonics), care must be taken to dampen those frequencies at locations that might be adversely affected. One way to do this is to determine the appropriate capacitor that has its "zero-ohm" characteristic at the frequency of interest and use that capacitor to effectively short that frequency to ground where it might a problem. For example, it has been determined that at 3.417 GHz, the "zero-ohm" capacitor value for an 0603-sized SMT component is 4.3 pF; for an 0402-sized capacitor, the value must be 6.8 pF; and for an 0201-sized capacitor, 8.2 pF is ideal.

From this, it is recommended to place the appropriate-valued capacitor at the node of interest. It is important that this cap be exactly on the node where the noise must be squelched, and is grounded right at the cap as well. In addition, a good RF ground plane is required, otherwise the improvement can be nullified.

The nulling capacitors are placed as close to the MAC I/O pins as possible. Because the 3.417 GHz frequency is used within the MAC, the above mentioned nulling capacitors are recommended to be installed on pins 1,3,5-8.

EMI and Noise Considerations

When a user has an application where the phase noise and spur integrity are crucial, the SA5X must be provided with a clean source of DC power (free of spurious current or voltage noise). Connecting fans, heaters, and other switching devices to the DC supply powering the SA5X can result in degraded performance.

This noise is coupled through the power line to cause modulation spurs on the output signal. Special care must be taken to avoid noise at 100 Hz and its harmonics (roughly up to the tenth harmonic).

If power line filtering is added at the power input pin of the SA5X, this filtering cannot have any resonance points greater than the specified impedance of less than 0.1Ω from DC to 100 kHz in order to avoid the potential for noise peaking or oscillations in the internal power regulators.

In addition, the input operating voltage range specified for the SA5X during turn-on must continue to be met during operation of the unit. For example, using a 0.3Ω DC source resistance for the input supply line may not be appropriate because the voltage drop resulting from this resistance (caused by the turn-on current or quiescent operating current) could cause the input voltage to drop below the specified allowable value.

Signal Connections

The SA5X pinout is shown in Figure 2-3.



The electrical function of each pin is shown in Table 2-1.

Connector	Pin Number	Function	Range/Format	Note
OCXO Style	1	Analog tuning input	0V to 5.0V	Note 1, Note 2
OCXO Style	2	Baseplate	—	Note 3
OCXO Style	3	RF output	CMOS 3.3V _{PP} nominal	Note 4
OCXO Style	4	GND	—	Note 5
OCXO Style	5	Supply voltage (V _{CC})	4.5VDC to 32VDC (5VDC recommended)	_
OCXO Style	6	Built-In Test Equipment (BITE)	CMOS: Logic_H > 3V, Logic_L < 0.3V	Note 6
OCXO Style	7, 8	Serial communication	2.8V < Logic_H < 3.8V 0V < Logic_L < 0.3V	Note 7
J1 Molex	1, 3	PPS1-IN	LVDS	—
J1 Molex	5, 7	PPS0-IN	LVDS	—
J1 Molex	8, 9, 15	GND	—	—
J1 Molex	17, 19	PPS-OUT -,+	LVDS square wave, 4 ns, 100Ω	_
J1 Molex	20	Alarm	CMOS: Logic_H > 3V, Logic_L < 0.3V	_
J1 Molex	2, 4, 6	USB	USB	

TABLE 2-1:PIN FUNCTION TABLE

Note 1: Analog tuning input sensitivity is 0V to 5V into 5 k Ω , 2.5V for no pull.

2: Analog tuning is disabled by default. Digital tuning is recommended instead.

3: Shall be connected to GND externally.

- 4: 10 MHz, CMOS square wave, VL < 0.3V, VH > 3V. Amplitude is dependent on load.
- **5:** Signal and Supply. It is recommended to tie this ground to same node as baseplate ground Pin 2.
- 6: BITE output (active-low):
 - 0 = Normal Operation
 - 1 = Unlock Condition
- 7: If connecting to COM port of a computer, a TTL/RS-232 (or HCMOS/RS-232) adapter is necessary.

2.2.1 Absolute Minimum and Maximum Ratings

Table 2-2 indicates the absolute minimum and maximum ratings to which the MAC can be subjected without permanent unrecoverable damage.

Note: The MAC cannot be expected to perform normally when operated outside of the recommended operating conditions noted on the product data sheet. All ratings apply at +25°C, unless otherwise noted.

Parameter	Rating
Supply Voltage (V _{CC})	0VDC to +32VDC
1PPS Inputs	–0.5V to +3.6V
Analog Tuning Voltage	0V to +5V (into 5 kΩ)
Maximum Current Draw	RS-232, BITE, Alarm: ±8 mA RF output: ±8 mA
Storage Temperature	–55°C to +100°C

TABLE 2-2: MINIMUM AND MAXIMUM RATINGS

2.3 START-UP SEQUENCE

CAUTION

To avoid severe damage to the unit, do not apply power to the incorrect terminals. The SA5X does not have reverse voltage protection.

When the MAC is initially powered on, it performs an acquisition sequence, which includes stabilizing the temperature of the physics package, optimizing physics package operating parameters, and acquiring frequency lock to the atomic resonance.

A typical warm-up sequence is shown in Figure 2-4. When power is connected to the MAC, its RF and 1PPS output signals (orange dashed line) will appear immediately. The short-term stability specification of these signals will not be satisfied until the Lock sequence is completed (after ~300 seconds in this example). Prior to Lock, the output signal will have an inaccuracy of several ppm and drift per the MAC's internal TCXO.

All MAC's have their (Locked) output frequency calibrated to within $\pm 5 \times 10^{-11}$ Hz/Hz prior to shipment. However, environmental conditions and transit time will affect the calibration to an unknown degree. Therefore, some additional frequency offset should be expected when the MAC is first powered on by the user. Offsets may be corrected, as explained in the Frequency Steering section. The re-trace specification provides some guidance for frequency offsets due to powering off the unit; however, the specification is not comprehensive.

Power consumption is displayed as a solid black trace. Initially, the power consumption will draw >10W to bring the internal unit temperature up to operational level. Once the temperature has stabilized, the steady state power consumption will drop to ~6W. Steady state power consumption will be higher for colder ambient temperatures because more heating will be required to maintain the correct internal temperature. Similarly, the duration of the heat-up period (maximum power consumption) will be longer for colder ambient temperatures.

The baseplate temperature (solid orange trace) will generally rise ~15°C during the start-up sequence, but this varies greatly with thermal management (heat sink, airflow, etc). Generally, the temperature rise will be smaller at warmer temperatures, larger at colder temperatures.

Care should be used to ensure that the maximum operating temperature is not violated. For instance, a MAC that is powered up in a 70°C ambient environment will likely rise above the maximum operating temperature during the start-up period unless careful thermal management is employed. (See **Section 2.2 "Mounting Considerations"**)

The LockProgress parameter (not pictured) will reveal the Lock acquisition status in terms of percentage-complete. Once the unit finishes the sequence, the BITE pin (black dashed trace) will indicate Lock (logic low). Generally, Lock acquisition times will be shorter at warmer temperatures, longer at colder temperatures. If this sequence should fail, the Alarms parameter will signify "Acquisition Failed". If this should occur, check that the environmental specifications have not been violated (operating temperature, input voltage, magnetic field exposure, etc) and reboot the device. Contact Customer support if the alarm persists.



FIGURE 2-4: Start-Up Sequence.

Once power is supplied to the unit, it will output the following strings on the serial port:

[>Loading...]

[>Microchip SA5X]

After a typical warm-up time of 5 to 7 minutes, the oscillator is fully operational and the operator may choose to adjust the device parameters. The MAC meets all short-term stability specifications as soon as Lock is achieved. Long-term stability specifications (Monthly Aging frequency drift rate) is satisfied within 30 days of continuous power at room temperature. There are no maintenance procedures or adjustments needed, aside from frequency adjustment which is described in a later section.



Chapter 3. Operation

This section will cover the following topics:

- Configure the Serial Port
- Analog Tuning
- Digital Frequency Adjustment
- Configure 1PPS Discipline Settings
- · Query the MAC's Health/Lock/Alarm Status
- Configure the Time of Day

3.1 CONFIGURE THE SERIAL PORT

The default settings for the RS-232 interface are listed below.

- Speed: 57600 bps
- Data Bits: 8 bits
- · Parity: None
- Stop Bits: 1
- · Flow Control: None

The baud rate can be configured via the bootstrap loader (BSL). The following sequence illustrates how to query and set the baud rate. The following interaction sequence begins with the SA5X unit already powered on:

 TABLE 3-1:
 BOOTSTRAP LOADER INTERACTION SEQUENCE

Serial Communication	Description
{reset}	User resets the CPU to access the bootloader.
[>Loading]	After reset, BSL announces it is ready (waits 3 seconds).
{bsl}	User requests the BSL command mode (within 3 seconds).
[=BSL]	BSL confirms it is now in command mode.
{baud?}	User queries the currently configured baud rate (optional).
[=57600]< <i>CR</i> >< <i>LF</i> >	BSL returns the configured baud rate.
{baud,921600,now}	User requests a new baud rate to take effect immediately. Omission of ",now" argument will defer the change until the next reset.
[=921600]	BSL confirms the newly configured baud rate.
{reset}	User resets the CPU for the new rate to take effect.
[>Loading]	After reset, BSL announces its presence at 921600 bps.

See Chapter 4. "Command Line Interface" for reference on proper command syntax.

3.2 ANALOG TUNING

Analog tuning allows a user to correct the RF and 1PPS output frequency by applying a DC correction voltage. Analog tuning is an inferior approach compared to Digital tuning or 1PPS Disciplining because its resolution is only parts in 10¹¹. However, it has been carried forward to support legacy applications.

The analog frequency control is derived from the analog voltage applied to Pin 1. This voltage is digitized, scaled, and applied to the SA5X frequency servo. Analog tuning (AT) voltages above mid-point (2.5VDC) increase the output frequency, and, conversely, tuning voltages below midpoint decrease the output frequency. Because the tuning range is $\pm 1 \times 10^{-8}$ from 0V to 5V, this corresponds to roughly 1×10^{-11} for every 2.5 mV change in AT voltage.

If the analog frequency tuning is disabled (by default), the analog frequency control value is zero. It may be enabled with the AnalogTuningEnabled Parameter. The Analog Tuning input voltage may be read via the AnalogTuning parameter, regardless if it is enabled or not.

Recommendation: If Analog Tuning is the desired method, it is highly recommended that it be used exclusively. Do not try to implement Analog Tuning with Digital Tuning or 1PPS Disciplining simultaneously into one system.

3.3 DIGITAL TUNING

The MAC RF (and 1PPS) output may be adjusted by the user via the DigitalTuning parameter. Relative steering values are entered in (integer) units of parts in 10^{15} , though the resolution realized by the MAC hardware is approximately 1 part in 10^{14} . Digital adjustment is clamped to ±2 parts in 10^8 . Consult **Section 3.3.1 "Calibration"** if a larger correction is desired.

Note: Steering commands may be entered during acquisition (Locked = 0) but will not take effect until lock is achieved.

Frequency steering is volatile (unless the store command is used). Upon reboot, the MAC returns to its nominal (calibrated) frequency setting. To update the non-volatile calibration, see **Section 3.3.1 "Calibration"**.

3.3.1 Calibration

In the unlikely event that the adjustment range of DigitalTuning has been exhausted beyond the limits of $\pm 2 \times 10^{-8}$ (perhaps due to cumulative frequency aging offsets) it may be desirable to update the calibration. When this is the case, manual calibration of the MAC is accomplished in the following manner. First, the MAC output should be compared to a superior Frequency Reference with a frequency counter or other suitable test equipment. Next, the MAC is steered onto frequency by adjusting the DigitalTuning parameter, (see Section 3.3 "Digital Tuning" or

Section 3.4 "1PPS Disciplining"). Finally, the present value of the DigitalTuning parameter is summed into the non-volatile calibration register via the latch command. This command will simultaneously reset DigitalTuning to zero at the new center frequency. The user may then adjust the output ±2x10⁻⁸ from its current value.

Note: Once a calibration is overwritten, it cannot be recalled.
Note: The latch command is only valid when the MAC is locked (Locked = 1)
-
Note: Total net steering range is limited to $\pm 1 \times 10^{-6}$ See data sheet for exact spec
ification.

3.4 1PPS DISCIPLINING

For further reduction of phase and frequency errors, disciplining can be enabled/disabled with the Disciplining parameter. The algorithm implements a high-resolution phase meter within the MAC to automatically correct the phase and frequency relative to a reference 1PPS input once per second with a resolution of 450 ps. The algorithm will simultaneously steer the phase and frequency to that of the external reference (1PPS input), ultimately achieving accuracies of <1 ns and 1×10^{-13} , respectively, depending on the stability of the 1PPS input and ignoring external cabling delays, etc (See Section 3.4.5 "Cable Length Compensation").

3.4.1 Theory

The 1PPS input is user selectable from pins J1-5,7 or J1-1,3 via the PpsSource parameter. If a valid 1PPS is present on the selected input, PpsInDetected = 1 and the user will notice the DigitalTuning parameter automatically adjust, once Disciplining is enabled. The LastCorrection parameter will tell the user how much the MAC was digitally steered (in frequency) since its last correction; it is simply the difference between the last two successive DigitalTuning values. Similarly, the Phase parameter will report the most recent phase meter measurement to indicate the time-difference between input and output 1PPS signals.

The speed and effectiveness of the disciplining algorithm can be adjusted by the time constant "Tau", which is user selectable through the TauPps0 (or TauPps1) parameter. See Section 3.4.2 "Selection of Disciplining Time Constant, "Tau"" for advice on choosing an appropriate time constant.

When disciplining is turned on, it will make a correction once per second based on its most recent internal phase meter measurement. The disciplining algorithm will attempt to dampen an initial phase and/or frequency error E_0 by ~63% after an elapsed time of one Tau, 99% after five Tau per the equation:

EQUATION 3-1:

$$\mathbf{E} = \mathbf{E}_0 \times \left(1 - \mathbf{e}^{-\frac{\mathbf{t}}{\tau}} \right)$$

Where:

E = The instantaneous error.

 E_0 = The initial error calculated from the moving average of the previous errors observed over time duration τ , updated once per second.

 τ = The user-selectable time constant, tau, in seconds.

t = Elapsed time, in seconds.

Any subsequent additional errors after E_0 will prolong the settling time of the algorithm.

In the event that the reference 1PPS input is removed from the selected input (pins J1-5,7 or J1-1,3) while disciplining, the MAC remains in holdover and preserves the most recent DigitalTuning value. If the 1PPS reference subsequently reappears, disciplining continues where it left off. The exception being if the measured instantaneous Phase > PhaseLimit, whereby a JamSync will be implemented and the Disciplining algorithm will start anew. (Phase outliers are ignored. See **Section 3.4.3 "JamSync"**)

The status of disciplining is indicated by the DisciplineLocked parameter in the telemetry. DisciplineLocked = 0 upon algorithm startup or when a valid PPS input signal is not detected. DisciplineLocked = 1 when magnitude of the phase mea-

surement is less than the DisciplineThresholdPps0 setting for two time constants of duration (see Section 3.4.2 "Selection of Disciplining Time Constant, "Tau"").

The following state diagram provides the concept behind the disciplining and phase-metering algorithms. For more information on phase-metering, see **Section 3.4.4 "1PPS Phase Measurement Mode**".



FIGURE 3-1: PPS State Diagram.

Note: Discipline settings are volatile, that is, not preserved across power cycles unless the store command is used.

Note: The user is allowed to adjust the DigitalTuning parameter while in Disciplining mode. However, this is discouraged because it could prolong and disrupt the disciplining algorithm.

3.4.2 Selection of Disciplining Time Constant, "Tau"

Algorithm performance will be predicated on the selection of the disciplining time constant Tau. When possible, it is advisable to choose a Tau that corresponds to the "least noisy" averaging time of your 1PPS input source. Generally, a longer Tau is required for a noisy 1PPS input reference (such as a simple GPS receiver); shorter Tau is acceptable for stable lab-grade instruments (such as a Cesium Beam Tube). Furthermore, shortening the Tau may be necessary to quickly adjust the MAC if its inherent stability is under influence of external environmental conditions (such as g-forces, rapid temperature changes, etc.).



Figure 3-2 shows the performance of several frequency references. For optimum Disciplining performance when disciplining to a GNSS reference, a time constant should be selected where the MAC and GNSS ADEV curves intersect (τ = 25,000 seconds, in this example). In this way, the resulting performance of the Disciplined-MAC will have short and mid-term stability of a free-running MAC, combined with the long-term stability of GNSS.

Note: The above set of curves is very generic and a designer should independently quantify the stability of their own GNSS source. Usually, ADEV information for GNSS receivers is not published because the stability will vary according to a variety of environmental conditions; the designer will have to generate this plot on their own. A rough approximation would be to measure the 1s ADEV performance of a GNSS and extrapolate the curve proportional to $1/\sqrt{(Tau)}$.

NOTICE

Caution should be used when using a longer time constant. Initial frequency errors at the start of Disciplining produce phase errors that will grow proportionally with elapsed time. For slow (long Tau) Disciplining algorithms, the initial errors could grow outside the DisciplineThreshold or PhaseLimit settings before an adequate correction can be made by the algorithm, resulting in a JamSync and DisciplineLocked = 0. Generally, a good Discipline approach is to use a short Tau to make quick coarse corrections, then apply a longer Tau to further reduce the MAC's phase and frequency error.

3.4.3 JamSync

When Disciplining is first enabled, the algorithm will implement a JamSync (Observable with the JamSyncing parameter). It will also occur whenever the Phase is beyond the PhaseLimit parameter. A JamSync has the benefit of speeding up the disciplining routine by quickly synchronizing the output 1PPS after one clock cycle (phase is briefly aligned, but frequency is not). The disciplining algorithm can then continue onward by further refining the frequency and phase errors. However, the drawback of a JamSync is that the user will observe a phase "jump" during the JamSync, rather than a slow steer as predicated by disciplining alone. To avoid said "jump", the user can adjust the PhaseLimit parameter. This is particularly useful for long Disciplining time constants. However, the initial JamSync (when disciplining is initialized) cannot be avoided.

3.4.4 1PPS Phase Measurement Mode

Phase measurement mode does not steer or Discipline the MAC's output frequency. Rather, it makes use of the MAC's internal phase meter by reporting the time difference between the MAC's internally-generated 1PPS output (pins J1-17,19) and the externally applied reference 1PPS active input (pins J1-5,7 or J1-1,3) once per second. Measurement resolution is approximately 450 ps. The mode is enabled with the PhaseMetering parameter and the internal phase difference can be read via the Phase parameter.

Note: Tau has no effect on the Phase parameter.

3.4.5 Cable Length Compensation

The zero point of disciplining can be adjusted to accommodate cable and other instrumentation delays (or advances) that impact the arrival time of the 1PPS at the MAC 1PPS input pin. The compensation value can be adjusted with the CableDelay parameter.

The maximum compensation adjustment is ± 0.5 seconds, where the positive sign indicates phase advancement of the input 1PPS. For example, if there is 45 ns of delay (approximately 33 feet of RG-58 coaxial cable) between the on-time point and the MAC 1PPS input then the compensation value would be +45.

Note: Compensation is implemented in the disciplining algorithm, not in the phase measurement itself. The phase measurement, as reported through telemetry, reports the actual phase measurement. That is, if the MAC is disciplined with +50 ns of compensation, the phase meter reports –50 ns of phase difference when disciplining is settled.

3.4.6 **PPS Quantization Error Correction**

For use with certain GNSS receivers, the PpsQErr parameter may be used to correct known dynamic quantization errors due to the receiver itself. This is a picosecond adjustment to the next MAC 1PPS phase measurement to account for the error.

3.5 DEVICE INFORMATION AND STATUS

Consult **Section 4.4 "Parameters"** for a comprehensive list of all available device telemetry parameters. They provide insight into device settings, discipline/atomic lock status, time of day, and alarm conditions.

Several commands provide insight into hardware/software revision, device identification, environmental extremes, and estimated NVRAM health:

- app?
- device?
- platform?
- describe?
- swrev?
- hwrev?
- serial?
- extremes?
- health?

See Section 4.5 "Commands" for details.

3.6 TIME OF DAY (TOD)

The MAC maintains a TOD parameter TimeOfDay as a 32-bit unsigned integer, which is incremented synchronously with the rising edge of the 1PPS output. Until set otherwise, TOD begins counting from zero when the MAC is powered on.

NOTES:



Chapter 4. Command Line Interface

This section describes the communication interface provided by the Microchip MAC SA5X Rubidium Oscillator. The device supports the Microchip proprietary C3 protocol.

The C3 protocol provides read/write access to the device's parameters. The device's state is exposed through these parameters; modifying their values produces changes in state. The C3 protocol also provides access to flash memory operations, device identification functions, and device telemetry.

Key Features

Key features of the C3 protocol include:

- Text-based: Compatible across many architectures; avoids number representation issues.
- · Orthogonal: All commands and responses share the same format.
- Parameter-based: Command set is based on exposing information and controls as a set of parameters.
- Error-detecting: With checksums, garbled commands/responses are more detectable.

Message Flow

For each command message sent to the device, one response message will be returned. In certain situations, such as device startup, announcement messages are sent asynchronously.

Note: Protocol is character case-sensitive.

4.1 COMMAND STRUCTURE

The structure of a C3 command follows:

```
{command#XX, argument1, |CC}
```

Where:

TABLE 4-1:	COMMAND STRUCTURE
Field	Description

COMMAND OTDUCTUDE

Field	Description	Required?
{	Signifies the beginning of a command.	Yes
command	The name of the command being issued.	Yes
#XX	The sequence number of the command. (XX = two hex dig- its).	No
,argument1	The start of the argument list, beginning with a comma and containing quoted or un-quoted arguments.	Per Command
CC	The 8 bit checksum of the command message. (CC = two hex digits).	No
}	Signifies the end of a command.	Yes

The sequence number, arguments, and checksum fields are optional. If a command is entered incorrectly, MAC will reply with the appropriate error message (See **Section 4.2.1 "Error Responses"**).

Note: Spaces are not used within the command structure.

4.1.1 Sequence Number

The optional sequence number is used to match a response to an earlier command. Commands issued with a sequence number between #01 and #FF will trigger a response message that includes the same sequence number.

4.1.2 Arguments

The argument list follows the command name (or the sequence number, if included), and always begins with a comma before each argument. Numbers and alphanumeric arguments can be written as-is, but arguments that may contain punctuation should be enclosed in double quotes to prevent ambiguity when parsing the command.

Within a quoted argument, the backslash character is a special escape character. It can be used to escape the following sequences (Any other sequences result in the removal of the backslash.):

Escape Sequence	Resulting Character
\r	Carriage return.
\n	New line/line feed.
\t	Horizontal tab.
\\	Backslash.

TABLE 4-2: ESCAPE SEQUENCES

4.1.3 Command Checksum

An optional 8-bit checksum provides a measure of reliability to commands and responses. If a checksum is included with a command, the response will also include a checksum for verification purposes.

The checksum of a command is calculated as a running XOR of all the characters between the opening '{' and the '|' checksum delimiter. It is a two-byte ASCII representation (in hexadecimal) of the XOR.

{command#XX,argument1,"argument2"|CC}

For example, the hexadecimal checksum of the {device?} command would be entered as:

{device?|27}

If the command is garbled in transmission, causing a mismatch between the contents and the checksum, the C3 response will be [!3] indicating a bad checksum error (See **Section 4.2.1 "Error Responses"**). The command should be re-sent.

4.2 RESPONSE STRUCTURE

The structure of a C3 response follows:

```
[#XX=value|XX]<CR><LF>
```

Where:

TABLE 4-3:RESPONSE STRUCTURE

Field	Description	Usage
[Indicates the start of a response.	Always

Field	Description	Usage
#XX	The sequence number in the corresponding command (XX = two hex digits).	Only when a sequence command is sent
=	The response type. A normal response type is indicated by a '=' character. An error response is indicated by a '!' character.	Always
value	The response value. It may be a number, alphanumeric, or quoted string. The meaning of the value depends upon the command. Max Length is 4096 characters.	Always
CC	The 8-bit checksum of the response message. (CC = two hex digits).	Only when a checksum command is sent
]	Indicates the end of a response.	Always
<cr></cr>	A carriage return character.	Always
<lf></lf>	A linefeed/newline character.	Always

TABLE 4-3: RESPONSE STRUCTURE

A sequence number will be included in a response if one was provided in the command. Similarly, a checksum will be included in a response if a checksum was given for the command.

4.2.1 Error Responses

An error response indicates a problem with the command. It is identified by a '!' character instead of '=' following the optional message sequence number.

The following table lists all error numbers returned by the device:

Error Number	Error Message	Cause(s)
1	Invalid command	Unrecognized command name, invalid syntax.
2	Insufficient arguments	Not enough arguments provided for the com- mand.
3	Bad checksum	Checksum does not match the message received.
100	Invalid parameter	The given parameter name or id is unrecog- nized.
101	Invalid argument	One of the command arguments was semanti- cally invalid. See the command's documenta- tion for details.
102	Read-only parameter	The parameter's value cannot be written by the user.
301, 303	Corrupt file contents	The firmware file contents are corrupted.
302	Bad file checksum	There was an error in the file transfer.
304	Incomplete file	The firmware file contents are incomplete.
310	Transfer failed – too many retries	The file transfer was aborted after too many retries.
311	Transfer failed – canceled by client	The client aborted the file transfer.
312	Synchronization error	A file transfer synchronization error occurred.
313	Transfer failed – Unsupported request	The file transfer was aborted due to an unsupported request.

TABLE 4-4: ERROR RESPONSES

TABLE 4-4: EF	RROR RESPONSES
---------------	-----------------------

Error Number	Error Message	Cause(s)
320	Erase failed	An error occurred while erasing flash memory.
321	Write failed	An error occurred while writing to flash memory.

For example, the response to the invalid command $\{type7\}$ would be:

[!1]<CR><LF>

4.2.2 Response Checksum

The checksum of a response is calculated as a running XOR of all the characters between the opening '[' and the ']' checksum delimiter. See the double underlined portion of the response below:

[<u>#XX=value</u>|CC]<CR><LF>

For example, the checksum-response to the {device?|27} command would be:

[=sa5x|62] < CR > < LF >

4.3 ANNOUNCEMENT STRUCTURE

The structure of a C3 announcement follows:

```
[>message|CC]<CR><LF>
Where:
```

-		
Field	Description	Usage
[Indicates the start of an announcement	Always
>	Identifies this as an announcement, versus a response or error.	Always
message	The announcement message. It may be alphanumeric or a quoted string.	Always
CC	The 8-bit checksum of the announcement message. (CC = two hex digits)	Currently unused feature
]	Indicates the end of an announcement	Always
<cr></cr>	A carriage return character.	Always
<lf></lf>	A linefeed/newline character.	Always

TABLE 4-5: ANNOUNCEMENT STRUCTURE

Currently, announcements only occur immediately after applying power to the unit (or resetting the microprocessor):

[>Loading...]<CR><LF>
[>Microchip SA5X]<CR><LF>

4.4 PARAMETERS

The state of the device is exposed as a set of parameters: named values with semantic attributes. Certain parameters are readable/writable to allow the device to be controlled and configured, while other read-only parameters present useful status information.

Parameters are uniquely identified by either a numeric id (e.g. 769) or a name (e.g. PpsSource). The device provides a set of commands to indicate which parameters are available to the user and to describe each one, including name string, real world units, whether it's writable, etc.

4.4.1 Parameter Index

The parameters provided by the device are listed in the table below.

TABLE 4-6: PAR	AMETER INDEX
----------------	--------------

ID	Name	R/W	Description	Units	Allowable Range (Note 1)
Genera	I Status Parameters				
256	Alarms	RO	Bitfield of all active alarm conditions.	Bitfield	32 bits
257	PpsInDetected	RO	A signal is detected on the selected PPS source.	Boolean	0 or 1
263	Locked	RO	The unit is in a locked and stable state.	Boolean	0 or 1
264	TimeOfDay		Time of day at the next 1PPS output pulse. This is a configurable second counter.	seconds	0 to 2,147,483,647
265	DisciplineLocked	RO	Disciplining servo is locked to the selected PPS source.	Boolean	0 or 1
Configu	uration Parameters				
512	PpsOffset	R/W	Offset of the output pulse. Default is 0 ns.	ns	±83,886,080 (10 ns step)
513	PpsWidth	R/W	Width of the output pulse. Default is 20,000 ns.	ns	0 to 83,886,080 (10 ns step)
515	CableDelay	R/W	1PPS input cable delay compensa- tion. Default is 0 ns.	ns	±500,000,000
Discipli	ning Parameters	•	•	•	
768	Disciplining	R/W	Disciplining to 1PPS input is enabled. Default is false.	Boolean	0 or 1
769	PpsSource		Selected 1PPS input source: 0 = PPS Input 0, 1 = PPS Input 1. Default is 0.	_	0 or 1
770	TauPps0	R/W	Disciplining time constant when using PPS Input 0.	seconds	10 to 45,000
771	PpsQErr	R/W	Time error of the next input pulse due to quantization. For compatibility with GNSS receivers.	ps	±1,000,000
772	PhaseLimit	R/W	Limit of phase offset between 1PPS input and 1PPS output before jam syncing. Default is 1,000 ns.	ns	±1,000,000
773	JamSyncing	RO	A jam sync to remove phase offset is in progress.	Boolean	0 or 1
774	Phase	RO	Most recent measurement of phase offset between 1PPS input and 1PPS output.	ns	±500,000,000.0
775	LastCorrection	RO	Most recent frequency correction due to disciplining.	x 10 ⁻¹⁵	±20,000,000
777	TauPps1	R/W	Disciplining time constant when using PPS Input 1.	seconds	10 to 45,000
778	PhaseMetering	R/W	Metering of 1PPS phase offset with- out corrections is enabled. Default is false. Cannot be enabled simultane- ously with disciplining.	Boolean	0 or 1

		(
ID	Name	R/W	Description	Units	Allowable Range (Note 1)
779	DisciplineThresholdPps0	R/W	Phase threshold for determining a disciplining lock to PPS Input 0.	ns	1 to 1,000
780	DisciplineThresholdPps1 R/		Phase threshold for determining a disciplining lock to PPS Input 1.	ns	1 to 1,000
Oscillat	or Parameters				
1293	AnalogTuning	RO	The measured analog tuning input voltage.	mV	0 to 5,000
1296	Temperature	RO	Ambient temperature of the unit.	m°C	-40,000 to 100,000
1300	DigitalTuning	R/W	Digital tuning of the oscillator fre- quency. Default is 0. Values are vola- tile (not preserved across a power-cycle).	x 10 ⁻¹⁵	±20,000,000
1306	PowerSupply	RO	The measured voltage of the exter- nal power supply.	mV	0 to 36,300
1312	AnalogTuningEnabled	R/W	Analog tuning is enabled. Default is false.	Boolean	0 or 1
1321	EffectiveTuning	RO	Total effective digital frequency tune. This provides little insight to the user since its value will vary depending upon a number of constantly chang- ing internal adjustments.	x 10 ⁻¹⁵	±2,147,483,647
1332	LockProgress	RO	Progress toward acquiring lock.	%	0 to 100

TABLE 4-6: PARAMETER INDEX (CONTINUED)

Note 1: Allowable ranges are integer-only, unless indicated otherwise.

4.4.2 Parameter Attributes

Each parameter has a set of fixed attributes that describe semantic information about itself: read-only, stored to flash, etc. These attributes are represented as a 32-bit field, below.

TABLE 4-7: PARAMETER ATTRIBUTES

31- 15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
			Units							Persisted		Silent	Read-Only		_

• Read-Only: The parameter cannot be written by the user.

• Silent: Changes to the value are excluded from the upd command.

- Persisted: This parameter will be written to flash by a store command.
- Units: A 5-bit enumeration containing the parameter's real-world units.

Use the browse command to learn the attributes of each parameter.

4.4.2.1 PARAMETER UNITS ATTRIBUTE

The following table maps Units Attribute values to Parameter units:

Units Value	Parameter Units
0	None/No units
1	Picoseconds
2	Nanoseconds
3	Microseconds
4	Milliseconds
5	Seconds
6	Microvolts
7	Millivolts
8	Microamps
9	Milliamps
10	Millidegrees Celsius
11	x 10 ⁻¹²
12	x 10 ⁻¹⁵
13	Hertz
14	Kilohertz
15	Megahertz
16	Percent (%)
17	Boolean (true/false)
18	Millimeters
19	Millimeters/second
20	Meters
21	Meters/second
22	Degrees
23	Decibel Hertz (dBHz)
24	Microdegrees Celsius
25	dBm

TABLE 4-8: UNITS ATTRIBUTE

For example, the command {browse, attrs, PpsInDetected} will return [=17412]. This maps to bits 10, 14 as a logic high (indicating a Units Value of "17" or "Boolean") and bit 2 as a logic high (indicating that the parameter is "read only").

4.4.3 Alarms Parameter

The Alarms parameter represents the device's current alarm state as a bitfield. Each 1 bit represents an active alarm condition. The user is also notified of new alarm conditions via the device's ALARM pin (J1-20). This pin is driven high when a new alarm condition occurs and it remains high until the condition is resolved or the user acknowledges it with the ackalm command. If multiple alarm conditions are unacknowledged by the user, the ALARM pin will remain high until each individual alarm condition has been acknowledged or resolved.

Alarm Bits

The bits of the Alarms parameter are described as follows:

TABLE 4-9: ALARM BITS 31-16

31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16
_		_	_	_	_	_	_			_	_		Disciplining Range Warning	No PPS Input	Temperature Warning

TABLE 4-10: ALARM BITS 15-0

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
		_							Incompatible Firmware	Heater Fault	No External Oscillator	Acquisition Failed	Flash Fault	PLL Fault	FPGA Fault

TABLE 4-11: ALARM DESCRIPTIONS

Bit	Decimal	Alarm	Description
0	1	FPGA Fault	Hardware fault related to the internal FPGA.
1	2	PLL Fault	Hardware fault related to the internal PLL circuit.
2	4	Flash Fault	Hardware fault related to flash memory.
3	8	Acquisition Failed	The most recent attempt to acquire lock failed.
4	16	No External Oscillator	An external oscillator was expected and not detected.
5	32	Cell Heater Fault	Hardware failure within the Cell Heater.
6	64	Incompatible Firmware	The loaded firmware is not compatible with the unit's hardware.
16	65536	Temperature Warning	The clock is unable to maintain a stable internal tem- perature and performance is likely degraded. This alarm is only asserted when the Locked parameter is 1.
17	131072	No PPS Input	Disciplining is enabled but no 1PPS input is detected on the selected input.
18 262144		Disciplining Range Warning	Disciplining is enabled but the digital tuning adjust- ment needed to discipline the clock is outside the range of DigitalTuning. The user should issue a latch command when this alarm occurs.

4.5 COMMANDS

The Microchip SA5X provides access to all device features, status, and measurements through the C3 command set.

In addition to these standard commands, backwards compatibility with the MAC-SA.3Xm line of Rubidium Oscillators is provided through a set of compatibility commands (See **Appendix B. "Legacy Command Set (SA.3Xm)"**). Only a subset of the device's functionality is available through the compatibility command interface; it is included to ease the design transition from the SA.3X devices to the newer C3 protocol.

4.5.1 Command Index

The following table contains the available C3 commands. Refer to the next section for detailed command usage.

Command	Arguments	Description
Device Identific	ation Comma	nds
app?	0	Returns a short string identifying the firmware application type.
device?	0	Returns a short string identifying the device type.
platform?	0	Returns a short string identifying the firmware platform of the device.
describe?	0	Returns a readable English description of the device.
swrev?	0	Returns the software revision.
hwrev?	0	Returns the hardware revision.
serial?	0	Returns the serial number of the unit.
help	0	Returns a list of available commands.
Parameter Com	nmands	
get	1	Returns the current value of a parameter.
set	2	Sets the value of a parameter.
add	2	Adds to the current value of a parameter.
browse	1-2	Returns information about one or more parameters.
upd	0	Returns a list of all parameter values that changed since the last upd.
Alarms Comma	ind	
ackalm	1	Acknowledges an alarm, preventing it from contributing to the ALARM pin state.
Configuration I	Management C	Commands
store	0	Stores the current configuration to flash memory.
latch	0	Latches the current frequency and clears the digital tuning parameter.
load	0	Loads the most recent configuration from flash memory.
Miscellaneous	Commands	
extremes?	1	Returns the minimum and maximum measurements for cer- tain parameters over the life of the unit.
health?	1	Returns health estimates of certain components.
reset	0	Resets the CPU.

 TABLE 4-12:
 COMMAND DESCRIPTIONS

4.5.2 Command Usage

This section contains command usage and details regarding each supported C3 command, listed in alphabetical order.

{ackalm,*alarm*}

Description	Acknowledges an alarm, or multiple alarms. The acknowledged alarm remains active but it will no longer contribute to the output of the ALARM pin as an outstanding alarm. The value of the Alarms parameter will not be affected; it always shows the active alarms, acknowledged or outstanding.
Arguments	Requires one argument: alarm – The decimal number of alarm bit(s) to acknowledge. Multiple alarm bits may be OR'd together, to be acknowledged simultaneously.
Returns	[=1]
Since	V1.0

{add,parameter,amount}

Description	Adds to the current value of a parameter.
Arguments	Requires two arguments: parameter – The numeric id or name string of the parameter to modify. Parameter must <u>not</u> be read-only. amount – The amount to add to the value (may be negative). Allowable range depends on parameter used.
Returns	The parameter's updated value. Error [!100] (Invalid parameter) if the parameter does not exist. Error [!102] (Read-only parameter) if the parameter is read-only.
Since	V1.0

{app?}

Description	Returns a short string identifying the firmware application type.
Arguments	None.
Returns	[=clock] in normal operation, or [=bs1] in the bootstrap loader.
Since	V1.0

{browse, what, parameter}

Description	Returns information about one or more parameters.
Arguments	 Accepts two arguments (first is required): <i>what</i> – (Required) The type of parameter information being queried. Acceptable values for what are: "id" – Browses numeric parameter ids. "name" – Browses parameter name strings. "value" – Browses current parameter values. "attrs" – Browses parameter attributes. <i>parameter</i> – (Optional) The numeric id or name string of the specific parameter being queried.
Returns	A single item (if parameter is specified), or a list of items beginning with a comma and delimited by commas (if parameter is omitted). Returned lists are always the same length and in the same order. (e.g. Element N of {browse,id} matches element N of {browse,name}. Error [!101] (Invalid argument) if what value for the specified parameter does not exist.
Examples	<pre>{browse,id} - Returns all parameter IDs. {browse,id,Alarms} - Returns the numeric id of the Alarms parameter.</pre>

```
Since V1.0
```

{describe?}

Description	Returns a readable English description of the device.
Arguments	None.
Returns	A response similar to "Microchip SA5X".
Since	V1.0

{device?}

Description	Returns a short string identifying the device type.
Arguments	None.
Returns	[=sa5x]
Since	V1.0

{extremes?,parameter}

Description	Returns minimum and maximum measurements for certain parameters over the life of the unit. The following parameters are supported:
	• Temperature
	• PowerSupply
	An example command would be {extremes?, Temperature}
Arguments	Requires one argument:
	<i>parameter</i> – The numeric id or name string of the parameter.
Returns	The minimum measurement followed by the maximum measurement, sepa- rated by a comma. Example response to the above command would be [=-38389,83629]
	indicating a min and max temperature of –38389 m°C and 83629 m°C. Error [!100] (Invalid parameter) if the parameter does not exist.
Since	V1.0

{get,parameter}

Description	Returns the current value of a parameter.
Arguments	Requires one argument:
	parameter – The numeric id of name string of the parameter.
Returns	The parameter's current value, as an integer or floating-point number.
	Error [!100] (Invalid parameter) if the parameter does not exist.
Since	V1.0

{health?, component}

Description	Returns the health rating of certain components within the unit. Currently, only the flash memory (NVRAM) write endurance is reported.
Arguments	Requires one argument: component – The name of the component to query. Currently, only the nvram component is supported.
Returns	The component's health rating, from 0 to 100 (full health). For example [=100] Error [!101] (Invalid argument) if the component is not supported.
Since	V1.0

{help}

Description	Returns a comma-delimited list of available commands. Commands that are not accessible with the current authentication will not be included. Some factory-use commands may be included in the list, but are not described in this manual because they present no usable information/function to the user outside of the factory.
Arguments	None.
Returns	A comma-delimited list of command names. Example response is: [=, ackalm, add, browse, chap, describe?, extremes?, get, health?, help, hwrev?, latch, load, reset, serial?, session, session?, set, store, swrev?, type?, upd]
Since	V1.0

{hwrev?}

Description	Returns the hardware revision of the device.
Arguments	None.
Returns	The MAC's hardware revision, typically a single character.
Since	V1.0

{latch}

Description	Simultaneously latches the current output frequency and clears the digital tun- ing. This is used to center the output frequency at the current digital tuning value. The DigitalTuning parameter will be set to zero and the output fre- quency will be unaffected. Similarly, the DigitalTuning value will be sub- tracted from the current EffectiveTuning value. Note: The new latched value is preserved across power cycle.
Arguments	None.
Returns	[=1]
Since	V1.0

{load}

Description	Loads the most recent configuration from flash memory (Discipline settings, Analog tuning configuration, etc). The device configuration is loaded automati- cally on boot.
Arguments	None.
Returns	<pre>[=1] on success. [=0] if no stored configuration is available.</pre>
Since	V1.0

{platform?}

Description	Returns a short string identifying the firmware platform of the device.		
Arguments	None.		
Returns	[=sa5x]		
Since	V1.0		

{reset}

Description	Resets the CPU. Any un-stored configuration will be lost. The device will reac- quire lock on restart.
Arguments	None.
Returns	No response. Processor is immediately reset.
Since	V1.0

{serial?}

Description	Returns the serial number of the unit.
Arguments	None.
Returns	The unit's alphanumeric serial number as an 11 character text string.
Since	V1.0

{set,parameter,value}

Description	Sets the value of a parameter.		
Arguments	Requires two arguments: <i>parameter</i> – The numeric id or name string of the parameter to modify. <i>value</i> – The new value, as a decimal integer or floating-point number, as allowed by the parameter.		
Returns	The updated value of the parameter. Error [!100] (Invalid parameter) if the parameter does not exist. Error [!102] (Read-only parameter) if the parameter is read-only.		
Since	V1.0		

{store}

Description	Stores the current configuration to flash memory. The configuration will be loaded automatically on the next restart, or it can be loaded manually with the load command.
Arguments	None.
Returns	[=1] on success. [=0] on flash memory failure.
Since	V1.0

{swrev?}

Description	Returns the software revisions.
Arguments	None.
Returns	The revision strings as a comma-delimited list. The first element is the CPU firmware revision. The second element is the FPGA revision. Example response is [=V1.0.4.0.5ADA4E31,V1.0]
Since	V1.0

{upd}

Description	Returns a list of all parameter values that changed since the previous upd. This command is useful for collecting telemetry from the device without continuously polling each parameter. Only the values of the parameters that changed will be reported.
Arguments	None.

Returns	A list of parameter updates notifications, beginning with a comma and delimited by commas. Each notification is composed of two fields, also delimited by com-
	Mas.
	field is the parameter's new value.
	So, if three parameter values have changed since the previous upd command,
	the returned string will be a list with a total of six values (3 notifications * 2
	fields), each preceded by a comma.
	For example, if the response is [=, 513, 20000, 515, 25, 779, 20] then the
	PpsWidth, CableDelay, and DisciplineThresholdPps0 parameter val-
	ues have changed to 20,000 ns, 25 ns, and 20 ns, respectively.
Since	V1.0



Chapter 5. Maintenance and Troubleshooting

5.1 PREVENTATIVE MAINTENANCE

There are no maintenance procedures or adjustments needed, aside from frequency adjustment. See the product data sheet for environmental requirements.

5.2 ELECTROSTATIC DISCHARGE (ESD) CONSIDERATIONS

Maintenance personnel should wear ESD wrist straps when installing or working on the MAC.

CAUTION

To avoid electrostatic discharge damage, proper ESD handling procedures must be observed in unpacking, assembling, and testing the MAC.

5.3 TROUBLESHOOTING

If the MAC does not respond to user commands, check the following:

- 1. Ensure that the BAUD, flow, and syntax of your terminal interface are configured as described previously.
- 2. Check all physical connections.
- 3. Check that the MAC is not in "compatibility mode". Use the backslash character "\" to exit compatibility mode.

Note: The MAC enters compatibility mode whenever legacy MAC-SA.3Xm commands are entered. It stays in this mode until the user inputs the backslash character "\".

5.4 REPAIRING THE MAC

The MAC cannot be repaired in the field. It must be sent back to the factory for replacement.

5.5 UPGRADING THE FIRMWARE

As of the initial release of this manual, upgrading the firmware in the field is not supported. It must be sent back to the factory for any future upgrades, if applicable.

5.6 RETURNING THE MAC

You should return the equipment to Microchip only after you have exhausted the troubleshooting procedures described earlier in this chapter, or if Microchip FTS Services and Support has advised you to return the unit.

Note: Please retain the original packaging for re-shipping the product. If the original packaging is not available, contact Microchip FTS Services and Support for assistance.

Repacking the Unit

Return all units in the original packaging. If the original packaging is not available, contact Microchip FTS Services and Support. Use standard packing procedures for products being returned for repair to protect the equipment during shipment. Connectors should be protected with connector covers or the equipment should be wrapped in plastic before packaging.

Equipment Return Procedure

To return equipment to Microchip for repair:

- Contact Microchip per the guidelines on page 5 to obtain a return material authorization number (RMA) before returning the product for service. You can request an RMA on the internet at www.microsemi.com/ftdsupport Retain the assigned RMA number for future reference.
- 2. Provide a description of the problem, product item number, serial number, and warranty expiration date.
- 3. Provide the return shipping information (customer field contact, address, telephone number, and so forth.)
- 4. Ship the product to Microchip, transportation prepaid and insured, with the Return Material Authorization (RMA) number and item numbers or part numbers clearly marked on the outside of the container to the address given with the RMA.

Repaired equipment is returned to you with shipping costs prepaid by Microchip.



Appendix A. Principle of Operation

The MAC is a passive atomic clock, incorporating the interrogation technique of Coherent Population Trapping (CPT) and operating upon the D1 optical resonance of atomic 87Rb to control the frequency of a quartz crystal oscillator via a frequency-locked loop (FLL). The FLL function block is shown in Figure A-1. The principal RF output from the MAC is provided by a Temperature-Compensated Crystal Oscillator (TCXO) and provided on the MAC output pin 3. The laser is mounted on a Thermal-Electric Cooler (TEC) for precise temperature control and is modulated by the microwave synthesizer at half the hyperfine frequency to produce sidebands in the laser spectrum. The light travels through the temperature-controlled Rb cell exposed to a magnetic "C-field" before hitting the photodetector that detects the transmitted CPT resonance signal. The photodetector current is used to generate a control signal with phase and amplitude information that permits continuous regulation of the TCXO frequency. Servos control frequency synthesis chain, laser current, TEC setpoint, C-field, and cell heater. Additionally, the microprocessor and FPGA provide precise 1 pulse per second functionality.

The main advantage of employing CPT is it allows the use of low power lasers allowing to construct low power, small size atomic clocks.



FIGURE A-1: Block Diagram.

NOTES:



Appendix B. Legacy Command Set (SA.3Xm)

This section describes the commands used in the Legacy MAC product: SA.3Xm. They have been carried forward to the SA5X product to accommodate legacy applications. These compatibility commands do not follow the aforementioned C3 command syntax; the response syntax is unique to each command. When a compatibility command is received, the Microchip SA5X serial command processor enters "compatibility mode." An escape character '\' is required to escape the mode before issuing any further C3 commands.

Generally, these commands are considered inferior to the C3 commands and are not recommended for new designs. All of the old commands may be used with the new product and will have the same intended functionality. However, you may see some minor changes in the MAC response to these commands (such as string length or additional data fields).

Any serial port terminal emulator program can be used to communicate with the MAC.

B.1 LEGACY COMMAND STRUCTURE

The legacy SA.3Xm communication protocol supports the following types of commands:

- · Single keystroke: A carriage return is not required.
- Multiple keystroke: Requires a specific start (<) and end (>) character. Used for commands that require arguments. A carriage return is not required. All multiple keystroke commands return confirmation strings describing what action they have taken.

The MAC communicates exclusively with "printable" ASCII characters.

All commands produce a response from the MAC, which are human readable, with individual lines ending in a carriage return/line feed sequence. If an unsupported or improperly formatted command is received, the MAC responds with "?" followed by a carriage return/line feed sequence.

Note: The remainder of this document abbreviates "carriage return/line feed" as "[CRLF]".

B.2 LEGACY COMMAND INDEX

Table B-1 summarizes the Legacy MAC SA.3Xm commands.

Command	Description		
A	Analog Tuning Enable		
a	Analog Tuning Disable		
С	Display Current Values		
6	Return telemetry headers as comma-delimited string		
^	Return telemetry as comma-delimited string		
<nx0></nx0>	Disables analog tuning and persists the setting past power-off		
<nx1></nx1>	Enables analog tuning and persists the setting past power-off		
<fa></fa>	Apply the Digital Adjustment value to the Center Frequency and zero out the Digital Adjustment value		
<fs></fs>	Save current DDS Center Frequency to Non-volatile memory (NVRAM)		
<fcnnn></fcnnn>	Add nnn to the current DDS Center Frequency. (nnn is in pp 10 ¹²)		
<ffnnn></ffnnn>	Add nnn to the current DDS Center Frequency. (nnn is in pp 10 ¹⁵)		
<fdnnn></fdnnn>	Replace the Digital Adjust value with nnn. (nnn is in pp 10 ¹²)		
<fgnnn></fgnnn>	Replace the Digital Adjust value with nnn. (nnn is in pp 10 ¹⁵)		
<fennn></fennn>	Add nnn to the Digital Adjust value. (nnn is in pp 10 ¹²)		
<fhnnn></fhnnn>	Add nnn to the Digital Adjust value. (nnn is in pp 10 ¹⁵)		

TABLE B-1: LEGACY COMMAND INDEX

B.3 LEGACY COMMAND USAGE

A

Enables analog tuning but does not persist the setting past power-off. This command also returns a confirmation string. See the <NX1> Analog Tuning command for a persistent version.

a

Disable Analog tuning. See <NX0> for a persistent version.

С

Returns a list of current telemetry values. Example Response:

```
...CURRENT VALUES...

BITE = 0

Version = V1.0.4

SerialNumber = 1801MX00041

TEC Control (mDegC) = 55177

RF Control (0.1mv) = 20184

DDS Frequency Center Current (0.01Hz) = 0

CellHeaterCurrent (ma) = 418

DCSignal (mv) = 1000

Temperature (mDegC) = 55024

Digital Tuning (0.01Hz) = 3

Digital Tuning (pp15) = 3000000

Analog Tuning On/Off = 0

Analog Tuning (mv) = 1450
```

Note: BITE = 0 is an indication of Atomic Lock (1 = un-Lock) Analog Tuning = 0 indicates that it is turned off (1 = on)

6

Retrieves the telemetry headers. Response is a comma-delimited string, suitable for importing into spreadsheet programs.

Example Response:

```
BITE, Version, SerialNumber, TEC Control (mDegC), RF Control
(0.1mv), DDS Frequency Center Current (0.01Hz), CellHeaterCurrent
(ma), DCSignal(mv), Temperature (mDegC), Digital Tuning
(0.01Hz), Analog Tuning On/Off, Analog Tuning (mv), Digital Tuning
(pp15)
```

^

Retrieves the telemetry values. Response is a comma-delimited string, suitable for importing into spreadsheet programs.

Example Response:

0, V1.0.4, 1801MX00041, 55173, 20174, 0, 413, 1000, 55306, 3, 0, 1450, 3000 000

Note: Similar functionality (comma-separated headers and values) is available with the C3 commands using {browse, name} and {browse, value}.

Note: Maximum output string length = 128 characters.

<nx0>

The command disables analog tuning and persists the setting past power-off. See the A command for a non-persistent version.

<NX1>

The command enables Analog Tuning and persists the setting past power-off.

<fa>

This command has essentially the same function as the new latch command. Previously, for the legacy MAC-SA3x, the purpose of this command was to add the digital adjustment value into the current center frequency value so that the accumulated changes can be saved. The center frequency could then be subsequently saved using the <FS> command, if the changes were to be made permanent (this step is no longer necessary because <FA> now saves the value to NVRAM). Upon execution of <FA>, the digital adjustment will be re-set to zero.

<fs>

Save the current DDS center frequency to non-volatile memory (NVRAM). The <FS> command can be used to persist the setting of the DDS center frequency. However, there is no way to persist digital adjustment, per se. The recommend procedure to "persist" digital adjustment is to use the <FA> command to alter the DDS center frequency and set the digital adjustment to zero and then use the <FS> command to save the DDS center frequency. As the default value of the digital adjustment is zero, this effectively saves the value.

Note: This command is redundant with the <FA> command when used on MAC-SA5X because the <FA> command also saves the value to NVRAM.

<FCnnn>

Command will increment or decrement the center frequency by the specified number interpreted as pp 10^{12} . The range of nnn for the <FCnnn> command is ±20000. Values outside of that range are clamped at the maximal excursion either positive or negative.

Example: <FC-10>

Functional Response: Center Frequency will decrement by -10×10⁻¹²

Example Response: " ... Persistent Frequency Adjustment = -10"

<FFnnn>

Command has identical function as $\langle FCnnn \rangle$ command, except it will increment or decrement the Center Frequency by the specified number interpreted as pp 10¹⁵. The range of nnn for the $\langle FFnnn \rangle$ command is ±20000000. Values outside of that range are clamped.

Note: <FC?> and <FF?> return the current Center Frequency in 0.01 Hz.

<FDnnn>

Command will replace the digital adjustment value with the specified number interpreted as pp 10^{12} . The range of nnn for the <FDnnn> command is ±20000. Values outside of that range are clamped at the maximal excursion either positive or negative.

Example: <FD1000>

Functional Response: digital adjustment set to 1000×10⁻¹²

Example Response: " ... One Time Frequency Adjustment = 1000"

<FGnnn>

Command will replace the digital adjustment value with the specified number interpreted as pp 10^{15} . The range of nnn for the <FGnnn> command is ±20000000. Values outside of that range are clamped.

Note: <FD?> and <FG?> return the digital adjustment in pp 10¹² and pp 10¹⁵, respectively.

<FEnnn>

Command will augment the digital adjustment, whereas the commands in the previous section replaced the digital adjustment value. $\langle FEnnn \rangle$ will increment or decrement the digital adjustment by the specified number interpreted as pp 10¹². The range of nnn for the $\langle FEnnn \rangle$ command is ± 20000. Values outside that range are clamped at the maximal excursion either positive or negative.

Example: <FE-500>

Functional Response: digital adjustment will decrement by -500×10⁻¹²

Example Response: " ... One Time Frequency Adjustment = -500"

<FHnnn>

Command will increment or decrement the digital adjustment by the specified number interpreted as pp 10^{15} . The range of nnn for the <FHnnn> command is ±20000000. Values outside of that range are clamped.

Note: <FE?> and <FH?> return the digital adjustment in pp 10¹² and pp 10¹⁵, respectively. They are redundant commands to <FD?> and <FG?>.



Appendix C. Reference Designs

The following schematics are borrowed from the evaluation kit schematic diagram and may contain extra features that are not required by the end-user. Specific applications should modify these schematics according to each systems requirement.

USB Connection

This reference schematic maps a USB-micro connection to the MAC's USB pins J1-2,4,6.





RS-232 Connection

This reference schematic converts USB-mini signals and maps them to the MAC's RS-232 pins 7 and 8.





If a designer wants to use the RS-232 pins without a USB converter, a line driver such as the TI MAX202 or similar device is recommended (shown in Figure C-3). This schematic was implemented on the previous generation evaluation board and is not featured on the current design.



FIGURE C-3: RS-232 Schematic without USB Converter.

1PPS Input Connection

This reference schematic converts a single-ended (3.3V @ 50Ω) 1PPS signal to the differential LVDS format required by the MAC.



Analog Tune Input Connection

This reference schematic shows how the Evaluation kit maps AT voltages to the MAC.



FIGURE C-5: Analog Tune Schematic.

1PPS Output Connection

This reference schematic converts the MAC's differential 1PPS LVDS output to a single-ended 3.3V signal and contains a driver circuit capable of driving a 50Ω coaxial cable.



FIGURE C-6: 1PPS Output Schematic.

RF (10 MHz) Output Connection

This reference schematic buffers the MAC's RF output as a 50 Ω , 3.3V signal on J2.



FIGURE C-7: RF Output Schematic.



Appendix D. Evaluation Kit

The evaluation kit (p/n 090-44500-000) may be purchased separately and is provided as a means for a user to quickly test out the features of the MAC-SA5X. It is intended for static, bench-top use and is not designed for environmental testing.



FIGURE D-1: Evaluation Board.

D.1 OVERVIEW AND KEY FEATURES

The Evaluation Kit has the following features:

- 10 MHz LVCMOS Output via SMA(f) Connector
- 1PPS Disciplining (Steering) via Two Selectable SMA(f) Connectors
- 1PPS LVCMOS Output via SMA(f) Connector
- -40°C to +75°C Operating Temperature (Baseplate)
- -55°C to +100°C Storage Temperature
- Interface for Digital Steering, Configuration, and Diagnostics via:
 - USB-mini Communication Port for Accessing RS-232 MAC Pins
 - USB-micro Communication Port for Accessing USB MAC Pins
- · Wall-Plug Power Connector with On/Off Toggle Switch
- Alternate Wide Range Allowable DC Input (4.5V to 32V) Connector
- Heat Sink and Thermal Pad for Thermal Conditioning
- LED Status Indications for Power, Lock, and Alarm
- Insertable Socket Design to Quickly Plug in a MAC without Need for Soldering
- · Analog Tuning via SMA(f) Connector

D.2 PHYSICAL DESCRIPTION

The Evaluation Kit contains the following items:

TABLE D-1: EVALUATION KIT CONTENTS

Description	Purpose
#2-56UNC-2A X 31LG type screw (Qty = 4)	Fasten MAC-SA5X to Evaluation Board
Wall-mount power adapter US (90VAC to 264VAC) to 5VDC	Supply Power to the MAC and Evaluation board (PS1 connector)
USB 2.0(M) to USB-mini(M) cable	Connection from a PC to Evaluation board's serial-to-USB-mini adapter
Thermal Pad (p/n 172-00054-000)	Provide thermal interface between MAC and heat sink
PCBA/Baseplate Subassembly	Heat sink and PCBA receptacle containing all connections

The PCBA/Baseplate consists of a 3.9" x 5.1" aluminum heat sink/baseplate attached to a PCBA with six mounting screws. All connections are on the PCBA. The physical connections of the PCBA/Baseplate are highlighted in Figure D-2.



FIGURE D-2: PCBA/Baseplate Physical Connections.

- A power on/off toggle switch is within the red-dashed box.
- Power input connections are identified by red-dashed arrows.
- Input connections are identified by solid-red arrows and are accessible with SMA(f) RF connectors.
- Output connections are identified by green arrows and are also accessible with SMA(f) RF connectors.
- Blue arrows identify the communications ports (accessible with USB-micro and USB-mini).
- Blue boxes highlight the communications LEDs.
- A MAC-SA5X may be plugged into the purple box with its J1 connector oriented towards the bottom of the Evaluation board so that it mates with the Evaluation board's J9 connector.

Eval Board ID	Label	Function	Maps to MAC Pin
J7	Analog Tune	(INPUT) Accepts DC voltage for frequency steering	1
J5	PPS_in_0	(INPUT) Accepts a 1PPS (3.3V, 50Ω) signal for Freq/Phase Disciplining	J1-5,7
J6	PPS_in_1	(INPUT) Accepts a 1PPS (3.3V, 50Ω) signal for Freq/Phase Disciplining	J1-1,3
J2	10 MHz	(OUTPUT) Buffered MAC RF output (3.3V, 50Ω)	3
J3	BITE/Lock	(OUTPUT) MAC Lock status (CMOS, 1 M Ω)	6
J4	PPS_out	(OUTPUT) Buffered MAC 1PPS output sig- nal (3.3V, LVCMOS, 50Ω)	J1-17,19
J1	RS-232	(COMM.) access the MAC's serial communi- cation port	7, 8
J8	USB-micro	(COMM.) access the MAC's high-speed USB communication port	J1-2,4,6
PS1	5VDC Power	(POWER) accepts the 5VDC wall-mount power adapter for powering the Evaluation board and the MAC	5
J10	Wide Voltage Input	(POWER) accepts an alternate source of voltage for the MAC (only) if J11 jumpers are removed	5
SW1	Toggle Switch	(SWITCH) allows power to flow to the Evalu- ation board from the 5VDC supply	N/A
DS3	Power Status	(LED) illuminates when power is provided to PS1	N/A
DS1	Alarm Status	(LED) illuminates when an alarm condition is triggered	J1-20
DS2	Lock Status	(LED) illuminates when Atomic Lock is achieved	6

TABLE D-2: CONNECTIONS

D.2.1 Communications Connections

The Evaluation board has two USB connections for communicating between a PC and a MAC-SA5X (blue arrows in Figure D-2). The "RS-232" connection accepts a USB-mini(M) connector that then passes to a serial converter on the Evaluation board and applies the appropriate levels on pins 7,8 of the MAC. A USB 2.0-to-USB-mini cable is provided in the kit.

The "USB-micro" connection accepts a USB-micro(M) connector that maps to pins J1-2,4 of the MAC. A cable is not provided in the kit.

Consult the main portion of the MAC-SA5X User Guide for advice on communicating with a MAC plugged in to the Evaluation board.

Three LEDs communicate status information to the user by illuminating under the following conditions:

- Power Status LED illuminates when power is provided to PS1.
- Alarm Status LED illuminates when an alarm condition is triggered.
- Lock Status LED illuminates when Atomic Lock is achieved.

D.2.2 Input Connections

Three input connections are available via SMA connectors on the top of the Evaluation board. The "Analog Tune" connector accepts a DC voltage (see **Section 3.2 "Analog Tuning"**) for steering the RF (and PPS outputs). This pin maps to pin 1 on the inserted MAC device.

Two 1PPS input connections are available ("PPS_in_0" and "PPS_in_1") for disciplining the MAC's output frequency. The Evaluation board accepts a $3.3V @ 50\Omega$ LVCMOS 1PPS signal. See **Section 3.4** "**1PPS Disciplining**" for details.

D.2.3 Output Connections

Three SMA(f) connectors provide outputs from the MAC's 10 MHZ, 1PPS_out, and BITE/Lock pins. The 10 MHz and 1PPS are buffered according to the schematics in Appendix D and designed to drive 50Ω , while the BITE/Lock pin maps directly to the SMA. See **Section 1.2.3 "Output Connections"** for more details.

D.2.4 Power Connections

The Evaluation board is supplied with a wall-mount power supply capable of powering the ICs on the board (through "PS1") as well as a MAC inserted into the board. The toggle switch "SW1" controls the flow of power to the board.

Alternatively, one may use the wide voltage range connector "J10" if they wish to test a MAC under variable voltage conditions.

Note: The J11 jumpers must be removed in this mode of operation. Also, the 5V wall-mount supply must still be employed in order to power the other ICs on the Evaluation board.

D.2.5 Functional Description and Operation

CAUTION

To avoid electrostatic discharge (ESD) damage, proper ESD handling procedures must be observed in unpacking, assembling, and testing the MAC.

The MAC and Evaluation board are delivered in ESD-safe packaging. They must be removed from the ESD-protective bag in an ESD-safe environment. Once installed on the test fixture, it is recommended that the entire assembly be treated as ESD-sensitive.

Retain the original MAC ESD-safe packaging material in the event that the device needs to be returned to Microchip for service.

The Evaluation board accepts a MAC-SA5X device using sockets that do not require the use of solder. Four screws are provided to ensure the device remains properly seated on the board. Care should be afforded and the number of insertions should be minimized in order to maximize the lifetime of the sockets and the J9 connector. The Evaluation board is not designed for repeated production-type testing.

Once a MAC is inserted and the wall-mount power supply is connected, the toggle switch may be flipped to supply power to the MAC. The user should expect the "Power Status" LED to illuminate and the communication ports will become active. RF and 1PPS outputs are immediately available after supplying power.

A terminal emulation program may be used to configure and observe the MAC telemetry by connecting a PC to J1 or J8 of the Evaluation board (see

Section 3.1 "Configure the Serial Port"). Once power is supplied to the MAC, it will

behave as outlined in **Section 2.3 "Start-Up Sequence"**. After several minutes, the user should expect the "Lock Status" LED to illuminate, indicating that Atomic Lock has been achieved, and the short-term stability performance of the MAC will behave per the product specifications. Also, the BITE/Lock pin (J3) will flip to a logic zero once Lock is achieved.

Settings such as turning on/off Analog Tuning, Digital Tuning, and 1PPS disciplining can all be adjusted with terminal emulation software. See **Chapter 4.** "**Command Line Interface**" for appropriate syntax.

See the sections above regarding appropriate expected input/output signal levels from the Evaluation board. The levels in Appendix D take precedence over other sections of this User Guide that pertain to the MAC-SA5X only.

D.2.5.1 TROUBLESHOOTING

If an error should occur, the "Alarm Status" LED will illuminate. This pin is driven low when a new alarm condition occurs and it remains low until the condition is resolved or the user acknowledges it with the ackalm command. If an alarm cannot be cleared, contact the factory for guidance.

If communication cannot be achieved, ensure the MAC is properly seated and that the communication port settings are appropriate.

If the LEDs do not illuminate, check the power cable connector and toggle switch for damage.

If atomic Lock cannot be achieved, check that the environmental conditions are within product specifications and that the MAC is properly seated on the board.



Appendix E. Software License Agreements

Portions of the SA5X software make use of the following open source software: FreeRTOS Kernel, Copyright ©2019 Amazon.com, Inc. or its affiliates. All Rights Reserved.

Permission is hereby granted, free of charge, to any person obtaining a copy of this software and associated documentation files (the "Software"), to deal in the Software without restriction, including without limitation the rights to use, copy, modify, merge, publish, distribute, sublicense, and/or sell copies of the Software, and to permit persons to whom the Software is furnished to do so, subject to the following conditions:

The above copyright notice and this permission notice shall be included in all

copies or substantial portions of the Software.

THE SOFTWARE IS PROVIDED "AS IS", WITHOUT WARRANTY OF ANY KIND, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO THE WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE AND NONIN-FRINGEMENT. IN NO EVENT SHALL THE AUTHORS OR COPYRIGHT HOLDERS BE LIABLE FOR ANY CLAIM, DAMAGES OR OTHER LIABILITY, WHETHER IN AN ACTION OF CONTRACT, TORT OR OTHERWISE, ARISING FROM, OUT OF OR IN CONNECTION WITH THE SOFTWARE OR THE USE OR OTHER DEALINGS IN THE SOFTWARE. NOTES:



Worldwide Sales and Service

AMERICAS

Corporate Office 2355 West Chandler Blvd. Chandler, AZ 85224-6199 Tel: 480-792-7200 Fax: 480-792-7277 Technical Support: http://www.microchip.com/ support

Web Address: www.microchip.com

Atlanta Duluth, GA Tel: 678-957-9614 Fax: 678-957-1455

Austin, TX Tel: 512-257-3370

Boston Westborough, MA Tel: 774-760-0087 Fax: 774-760-0088

Chicago Itasca, IL Tel: 630-285-0071 Fax: 630-285-0075

Dallas Addison, TX Tel: 972-818-7423 Fax: 972-818-2924

Detroit Novi, MI Tel: 248-848-4000

Houston, TX Tel: 281-894-5983

Indianapolis Noblesville, IN Tel: 317-773-8323 Fax: 317-773-5453 Tel: 317-536-2380

Los Angeles Mission Viejo, CA Tel: 949-462-9523 Fax: 949-462-9608 Tel: 951-273-7800

Raleigh, NC Tel: 919-844-7510

New York, NY Tel: 631-435-6000

San Jose, CA Tel: 408-735-9110 Tel: 408-436-4270

Canada - Toronto Tel: 905-695-1980 Fax: 905-695-2078

ASIA/PACIFIC

Australia - Sydney Tel: 61-2-9868-6733

China - Beijing Tel: 86-10-8569-7000 China - Chengdu

Tel: 86-28-8665-5511 China - Chongqing Tel: 86-23-8980-9588

China - Dongguan Tel: 86-769-8702-9880

China - Guangzhou Tel: 86-20-8755-8029

China - Hangzhou Tel: 86-571-8792-8115

China - Hong Kong SAR Tel: 852-2943-5100

China - Nanjing Tel: 86-25-8473-2460

China - Qingdao Tel: 86-532-8502-7355

China - Shanghai Tel: 86-21-3326-8000

China - Shenyang Tel: 86-24-2334-2829

China - Shenzhen Tel: 86-755-8864-2200

China - Suzhou Tel: 86-186-6233-1526

China - Wuhan Tel: 86-27-5980-5300

China - Xian Tel: 86-29-8833-7252

China - Xiamen Tel: 86-592-2388138 China - Zhuhai

Tel: 86-756-3210040

ASIA/PACIFIC

India - Bangalore Tel: 91-80-3090-4444

India - New Delhi Tel: 91-11-4160-8631 India - Pune

Tel: 91-20-4121-0141 Japan - Osaka

Tel: 81-6-6152-7160 Japan - Tokyo

Tel: 81-3-6880- 3770 Korea - Daegu

Tel: 82-53-744-4301 Korea - Seoul

Tel: 82-2-554-7200

Malaysia - Kuala Lumpur Tel: 60-3-7651-7906

Malaysia - Penang Tel: 60-4-227-8870

Philippines - Manila Tel: 63-2-634-9065

Singapore Tel: 65-6334-8870

Taiwan - Hsin Chu

Tel: 886-3-577-8366 **Taiwan - Kaohsiung** Tel: 886-7-213-7830

Taiwan - Taipei Tel: 886-2-2508-8600

Thailand - Bangkok Tel: 66-2-694-1351

Vietnam - Ho Chi Minh Tel: 84-28-5448-2100

Netherlands - Drunen

EUROPE

Austria - Wels

Tel: 43-7242-2244-39

Tel: 45-4485-5910

Fax: 45-4485-2829

Tel: 358-9-4520-820

Tel: 33-1-69-53-63-20

Fax: 33-1-69-30-90-79

Germany - Garching

Tel: 49-2129-3766400

Germany - Heilbronn

Germany - Karlsruhe

Tel: 49-7131-72400

Tel: 49-721-625370

Germany - Munich

Tel: 49-89-627-144-0

Fax: 49-89-627-144-44

Germany - Rosenheim

Tel: 49-8031-354-560

Israel - Ra'anana

Italy - Milan

Italy - Padova

Tel: 972-9-744-7705

Tel: 39-0331-742611

Fax: 39-0331-466781

Tel: 39-049-7625286

Tel: 49-8931-9700

Germany - Haan

Finland - Espoo

France - Paris

Fax: 43-7242-2244-393

Denmark - Copenhagen

Tel: 31-416-690399 Fax: 31-416-690340

Norway - Trondheim Tel: 47-7288-4388

Poland - Warsaw Tel: 48-22-3325737

Romania - Bucharest Tel: 40-21-407-87-50

Spain - Madrid Tel: 34-91-708-08-90 Fax: 34-91-708-08-91

Sweden - Gothenberg Tel: 46-31-704-60-40

Sweden - Stockholm Tel: 46-8-5090-4654

UK - Wokingham Tel: 44-118-921-5800 Fax: 44-118-921-5820