

# Digital Link Accessories

## Hardware Manual



### Version 2.2 Rev 1

Catalog No. M.3000.0343

Part No. M.3000.1460r1



IND. CONT. EQ.  
89X2

Keep all product manuals as a product component during the life span of the product.  
Pass all product manuals to future users/owners of the product.

**KOLLMORGEN**

*Because Motion Matters™*



## Record of Revisions

| <b>Edition</b> | <b>Valid for</b> | <b>Description</b>               |
|----------------|------------------|----------------------------------|
| 08/2010        | PiCPro V18.0     | Slice I/O Release                |
| 01/2011        | PiCPro V18.0 SP1 | DL-DIU Release                   |
| 05/2011        | PiCPro V18.0 SP1 | Added AT2-R833 Slice I/O Coupler |
| 08/2012        | PiCPro V18.0 SP3 | Added several Slice I/O Modules  |
| 02/2013        | PiCPro V18.0 SP4 | Added stepper to DL-DIU          |
| 07/2013        | PiCPro V18.0 SP4 | Changes to DL-DIU section        |

Third party brands and trademarks are the property of their respective owners

Technical changes to improve the performance of the equipment may be made without notice!

Printed in USA

All rights reserved. No part of this work may be reproduced in any form (by printing, photocopying, microfilm or any other method) or processed, copied or distributed by electronic means without the written permission of Kollmorgen.

## NOTE

These products are being manufactured and sold by G & L Motion Control, Inc., a Kollmorgen company.

Progress is an on-going commitment at Kollmorgen. We continually strive to offer the most advanced products in the industry; therefore, information in this document is subject to change without notice. The text and illustrations are not binding in detail. Kollmorgen shall not be liable for any technical or editorial omissions occurring in this document, nor for any consequential or incidental damages resulting from the use of this document.

Kollmorgen makes every attempt to ensure accuracy and reliability of the specifications in this publication. Specifications are subject to change without notice. Kollmorgen provides this information "AS IS" and disclaims all warranties, express or implied, including, but not limited to, implied warranties of merchantability and fitness for a particular purpose. It is the responsibility of the product user to determine the suitability of this product for a specific application.

DO NOT ATTEMPT to use any Kollmorgen product until the use of such product is completely understood. It is the responsibility of the user to make certain proper operation practices are understood. Kollmorgen products should be used only by qualified personnel and for the express purpose for which said products were designed.

Should information not covered in this document be required, contact the Customer Service Department, Kollmorgen, 672 South Military Road, P.O. Box 1960, Fond du Lac, WI 54936-1960. Kollmorgen can be reached by telephone at (920) 921-7100 or (800) 558-4808 in the United States or by e-mail at [glmotion.support@kollmorgen.com](mailto:glmotion.support@kollmorgen.com).

Catalog No. (Order No.) M.3000.0343

Printed Version Part No. M.3000.1460r1

Electronic Version Part No. M.3000.1459r1

Release 07192013

©2013, Kollmorgen

# Table of Contents

|                                                         |           |
|---------------------------------------------------------|-----------|
| <b>Table of Contents.....</b>                           | <b>3</b>  |
| <b>1 Introduction to Digital Link Accessories .....</b> | <b>5</b>  |
| 1.1 Overview.....                                       | 5         |
| 1.2 Contents of This Manual.....                        | 5         |
| 1.3 Software and Manuals.....                           | 5         |
| 1.3.1 Required Software and Manuals.....                | 5         |
| 1.3.2 Suggested Manuals .....                           | 5         |
| 1.4 Kollmorgen Support Contact .....                    | 6         |
| <b>2 Safety Precautions.....</b>                        | <b>7</b>  |
| 2.1 System Safety .....                                 | 7         |
| 2.1.1 User Responsibility .....                         | 7         |
| 2.1.2 Safety Instructions.....                          | 7         |
| 2.2 Safety Signs .....                                  | 8         |
| 2.3 Warning Labels.....                                 | 8         |
| 2.4 Safety First .....                                  | 9         |
| 2.5 Safety Inspection .....                             | 9         |
| 2.5.1 Before Starting System .....                      | 9         |
| 2.6 After Shutdown .....                                | 9         |
| 2.7 Operating Safely.....                               | 10        |
| 2.8 Electrical Service & Maintenance Safety .....       | 10        |
| 2.9 Safe Cleaning Practices .....                       | 11        |
| <b>3 Slice I/O.....</b>                                 | <b>13</b> |
| 3.1 Introduction .....                                  | 13        |
| 3.2 Features .....                                      | 13        |
| 3.3 Overview.....                                       | 13        |
| 3.4 Slice I/O Coupler Major Components .....            | 13        |
| 3.5 Power Supply Requirements .....                     | 15        |
| 3.5.1 System Power .....                                | 15        |
| 3.5.2 Field Power .....                                 | 15        |
| 3.5.3 Non-24Vdc Field Power .....                       | 15        |
| 3.6 Module Installation.....                            | 16        |
| 3.6.1 DIN Rail Installation.....                        | 16        |
| 3.6.2 Slice I/O Coupler Installation.....               | 16        |
| 3.6.3 Slice I/O Module Installation.....                | 17        |
| 3.7 Module Removal.....                                 | 17        |
| 3.7.1 Slice I/O Coupler Removal.....                    | 17        |
| 3.7.2 Slice I/O Module Removal.....                     | 18        |
| 3.8 Removable Terminal Block Operation .....            | 18        |
| 3.9 Slice I/O Coupler Details .....                     | 19        |
| 3.9.1 LED Indicators.....                               | 19        |
| 3.9.2 Node Address Rotary Switches) .....               | 20        |
| 3.9.3 Digital Link Ports .....                          | 21        |
| 3.9.4 Power Input Connector .....                       | 23        |
| 3.9.5 DC Input Connectors.....                          | 24        |
| 3.9.6 DC Output Connectors.....                         | 26        |
| 3.9.7 Slice I/O Coupler Wiring Examples .....           | 27        |
| 3.10 Slice I/O Modules .....                            | 30        |
| 3.10.1 Slice I/O Limitations and Precautions .....      | 30        |

|                                                                        |           |
|------------------------------------------------------------------------|-----------|
| 3.10.2 Slice I/O Modules .....                                         | 30        |
| 3.11 Slice I/O Coupler Specifications.....                             | 37        |
| <b>4 Digital Link Drive Interface Unit .....</b>                       | <b>39</b> |
| 4.1 DL-DIU Front Panel Details.....                                    | 41        |
| 4.1.1 LED Indicators .....                                             | 41        |
| 4.1.2 Power Indicator Details.....                                     | 41        |
| 4.1.3 Diagnostic Indicator Details .....                               | 41        |
| 4.1.4 Digital Link LEDs .....                                          | 41        |
| 4.1.5 Node Address Rotary Switches.....                                | 42        |
| 4.1.6 Digital Link Ports.....                                          | 43        |
| 4.1.7 Axis I/O Port .....                                              | 45        |
| 4.1.7.1 Axis I/O Port DC Outputs .....                                 | 50        |
| 4.1.7.2 Axis I/O Port DC Input.....                                    | 51        |
| 4.1.7.3 Axis I/O Port Analog Output.....                               | 52        |
| 4.1.7.4 Axis I/O Port Encoder Input.....                               | 53        |
| 4.1.8 I/O Port .....                                                   | 54        |
| 4.1.8.1 I/O Port Input.....                                            | 56        |
| 4.1.8.2 Analog Input.....                                              | 56        |
| 4.1.8.3 Stepper Motor Drive Interface .....                            | 57        |
| 4.1.9 Power Port.....                                                  | 59        |
| 4.1.9.1 I/O and Power Port Wiring Example .....                        | 60        |
| 4.2 Specifications.....                                                | 62        |
| <b>5 CE and EMC Guidelines.....</b>                                    | <b>65</b> |
| 5.1 Background on EMC (Electromagnetic Compatibility) Compliance ..... | 65        |
| 5.2 Background on Low Voltage Compliance .....                         | 65        |
| 5.3 RFI Emission and Immunity .....                                    | 65        |
| 5.4 Classes of EMC Operating Environments.....                         | 66        |
| 5.5 Conformance with the EMC Directive .....                           | 67        |
| 5.6 Conformance With the Low Voltage Directive.....                    | 67        |
| 5.7 Changes to the PiC Products.....                                   | 67        |
| 5.7.1 Changes Affecting the User.....                                  | 67        |
| 5.8 Using CE/EMC and Non-CE/EMC Modules .....                          | 70        |
| 5.9 Declarations of Conformity.....                                    | 72        |
| <b>Appendix A - Operation Details.....</b>                             | <b>77</b> |
| 6.1 Introduction .....                                                 | 77        |
| 6.2 DC Inputs .....                                                    | 77        |
| 6.3 DC Outputs .....                                                   | 78        |
| 6.3.1 Inductive Loads .....                                            | 78        |
| 6.4 Encoder Inputs .....                                               | 79        |
| <b>Index .....</b>                                                     | <b>81</b> |
| <b>Sales and Service .....</b>                                         | <b>84</b> |

# 1 Introduction to Digital Link Accessories

## 1.1 Overview

This manual covers all products that reside on the Digital Link communication network, but that are neither Controls nor Drives.

## 1.2 Contents of This Manual

This manual includes the following major topics:

- Information to safely operate and maintain the equipment in a safe manner.
- User responsibilities for product acceptance and storage.
- Power and environmental information for general power, control cabinet, grounding, heat control and handling.
- Procedures for mounting, wiring, and connecting the Accessories to the control system.
- Recommended system wiring guidelines for signal separation, differential devices, and to ensure ElectroMagnetic Compatibility.
- The location of connectors on the Accessory and descriptions of their functionality.
- Physical, electrical, environmental and functional specifications/dimensions.
- Description of the minimal maintenance necessary.
- A troubleshooting chart of potential problems and possible solutions.
- Part numbers and descriptions for the drive and related equipment.

## 1.3 Software and Manuals

### 1.3.1 Required Software and Manuals

PiCPro (one of the following)

- Professional Edition
- MMC Limited Edition
- Monitor Edition (Diagnostics Only)

### 1.3.2 Suggested Manuals

- MMC smart Drive and Digital MMC Control Hardware Manual
- Standalone MMC Hardware Manual
- Function/Function Block Reference Guide
- Motion Application Specific Function Block Manual
- Ethernet Application Specific Function Block Manual
- General Purpose Application Specific Function Block Manual

## **1.4 Kollmorgen Support Contact**

Contact your local Kollmorgen representative for:

- Sales and order support
- Product technical training
- Warranty support
- Support service agreements

Kollmorgen Technical Support can be reached:

- In the United States, telephone (800) 558-4808
- Outside the United States, telephone (920) 921-7100
- E-mail address: [glmotion.support@kollmorgen.com](mailto:glmotion.support@kollmorgen.com)
- Web site: [www.kollmorgen.com](http://www.kollmorgen.com)

## 2 Safety Precautions

### **READ AND UNDERSTAND THIS SECTION IN ITS ENTIRETY BEFORE UNDERTAKING INSTALLATION OR ADJUSTMENT OF THE MMC SMART DRIVE AND ANY ASSOCIATED SYSTEMS OR EQUIPMENT**

The instructions contained in this section will help users to operate and maintain the equipment in a safe manner.

### **PLEASE REMEMBER THAT SAFETY IS EVERYONE'S RESPONSIBILITY**

#### **2.1 System Safety**

The basic rules of safety set forth in this section are intended as a guide for the safe operation of equipment. This general safety information, along with explicit service, maintenance and operational materials, make up the complete instruction set. All personnel who operate, service or are involved with this equipment in any way should become totally familiar with this information prior to operating.

##### **2.1.1 User Responsibility**

It is the responsibility of the user to ensure that the procedures set forth here are followed and, should any major deviation or change in use from the original specifications be required, appropriate procedures should be established for the continued safe operation of the system. It is strongly recommended that you contact your OEM to ensure that the system can be safely converted for its new use and continue to operate in a safe manner.

##### **2.1.2 Safety Instructions**

- Do not operate your equipment with safety devices bypassed or covers removed.
- Only qualified personnel should operate the equipment.
- Never perform service or maintenance while automatic control sequences are in operation.
- To avoid shock or serious injury, only qualified personnel should perform maintenance on the system.

| ATTENTION                                                                         |                                                                                                                                                                                                                               |
|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | Do not touch the main power supply fuses or any components internal to the power modules while the main power supply switch is ON. Note that when the main power supply switch is OFF, the incoming supply cable may be live. |

- **GROUNDING (Protective Earth)**

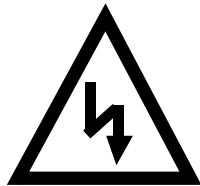
The equipment must be grounded (connected to the protective earth connection) according to OEM recommendations and to the latest local regulations for electrical safety. The grounding (protective earth) conductor must not be interrupted inside or outside the equipment enclosures. The wire used for equipment grounding (connection to protective earth) should be green with a yellow stripe.

## 2.2 Safety Signs

The purpose of a system of safety signs is to draw attention to objects and situations which could affect personal or plant safety. It should be noted that the use of safety signs does not replace the need for appropriate accident prevention measures. Always read and follow the instructions based upon the level of hazard or potential danger.

## 2.3 Warning Labels

### *Hazard warning*



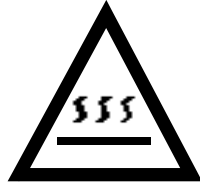
Danger Electric  
Shock Risk

When you see this safety sign on a system, it gives a warning of a hazard or possibility of a hazard existing. The type of warning is given by the pictorial representation on the sign plus text if used.

To ignore such a caution could lead to severe injury or death arising from an unsafe practice.

***Danger, Warning, or Caution warning***

Symbol plus DANGER, WARNING or CAUTION:  
These notices provide information intended to prevent potential personal injury and equipment damage.

***Hot Surface warning***

Symbol plus HOT SURFACE:  
These notices provide information intended to prevent potential personal injury.

**2.4 Safety First**

Kollmorgen equipment is designed and manufactured with consideration and care to generally accepted safety standards. However, the proper and safe performance of the equipment depends upon the use of sound and prudent operating, maintenance and servicing procedures by trained personnel under adequate supervision.

For your protection, and the protection of others, learn and always follow these safety rules. Observe warnings on machines and act accordingly. Form safe working habits by reading the rules and abiding by them. Keep these safety rules handy and review them from time to time to refresh your understanding of them.

**2.5 Safety Inspection****2.5.1 Before Starting System**

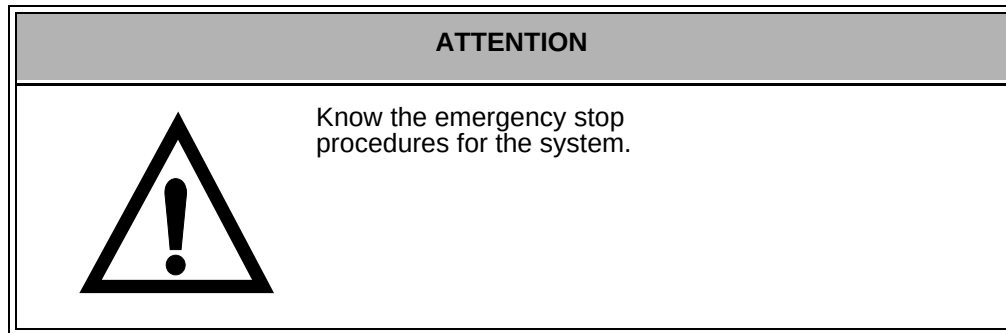
- Ensure that all guards and safety devices are installed and operative and all doors which carry warning labels are closed and locked.
- Ensure that all personnel are clear of those areas indicated as potentially hazardous.
- Remove (from the operating zone) any materials, tools or other objects that could cause injury to personnel or damage the system.
- Make sure that the control system is in an operational condition.
- Make certain that all indicating lights, horns, pressure gauges or other safety devices or indicators are in working order.

**2.6 After Shutdown**

Make certain all controlled equipment in the plant is safe and the associated electrical, pneumatic or hydraulic power is turned off. It is permissible for the control equipment contained in enclosures to remain energized provided this does not conflict with the safety instructions found in this section.

## 2.7 Operating Safely

- Do not operate the control system until you read and understand the operating instructions and become thoroughly familiar with the system and the controls.
- Never operate the control system while a safety device or guard is removed or disconnected
- Where access to the control system is permitted for manual operation, only those doors which provide that access should be unlocked. They should be locked immediately after the particular operation is completed.
- Never remove warnings that are displayed on the equipment. Torn or worn labels should be replaced.
- Do not start the control system until all personnel in the area have been warned.
- Never sit or stand on anything that might cause you to fall onto the control equipment or its peripheral equipment.
- Horseplay around the control system and its associated equipment is dangerous and should be prohibited.



- Never operate the equipment outside specification limits.
- Keep alert and observe indicator lights, system messages and warnings that are displayed on the system.
- Do not operate faulty or damaged equipment. Make certain proper service and maintenance procedures have been performed.

## 2.8 Electrical Service & Maintenance Safety

- **ALL ELECTRICAL OR ELECTRONIC MAINTENANCE AND SERVICE SHOULD BE PERFORMED BY TRAINED AND AUTHORIZED PERSONNEL ONLY.**
- It should be assumed at all times that the POWER is ON and all conditions treated as live. This practice assures a cautious approach which may prevent accident or injury.
- To remove power:  
**LOCK THE SUPPLY CIRCUIT DISCONNECTING MEANS IN THE OPEN POSITION.**  
**APPLY LOCKOUT/TAGOUT DEVICES IN ACCORDANCE WITH A DOCUMENTED AND ESTABLISHED POLICY.**
- Make sure the circuit is safe by using the proper test equipment. Check test equipment regularly.

- There may be circumstances where troubleshooting on live equipment is required. Under such conditions, special precautions must be taken:
  - Make sure your tools and body are clear of the areas of equipment which may be live.
  - Extra safety measures should be taken in damp areas.
  - Be alert and avoid any outside distractions.
  - Make certain another qualified person is in attendance.
- Before applying power to any equipment, make certain that all personnel are clear of associated equipment.
- Control panel doors should be unlocked only when checking out electrical equipment or wiring. On completion, close and lock panel doors.
- All covers on junction panels should be fastened closed before leaving any job.
- Never operate any controls while others are performing maintenance on the system.
- Do not bypass a safety device.
- Always use the proper tool for the job.
- Replace the main supply fuses only when electrical power is OFF (locked out).

## **2.9**

### **Safe Cleaning Practices**

- Do not use toxic or flammable solvents to clean control system hardware.
- Turn off electrical power (lock out) before cleaning control system assemblies.
- Keep electrical panel covers closed and power off when cleaning an enclosure.
- Always clean up spills around the equipment immediately after they occur.
- Never attempt to clean a control system while it is operating.
- Never use water to clean control equipment unless you are certain that the equipment has been certified as sealed against water ingress. Water is a very good conductor of electricity and the single largest cause of death by electrocution.



## 3 Slice I/O

### 3.1 Introduction

This section contains information on Kollmorgen's Slice I/O System of I/O modules. The Slice I/O System allows the user to integrate a variety of Slice I/O modules with any MMC Digital Control via the Digital Link communication interface. Information on Kollmorgen's line of Digital Controls can be found in the Standalone MMC Hardware Manual, and the MMC Smart Drive and Digital Control Hardware Manual.

### 3.2 Features

The Slice I/O System provides the following features:

- DIN rail mounting
- Removable Terminal Blocks, which allow the user to replace a Module without unwiring/rewiring the Module. (Note: 16 point DC I/O modules do not contain Removable Terminal Blocks. Refer to [Table 3-16 on page 36](#) for available mating connector.)
- Individual Module replacement. Any Module can be replaced without the need to remove any other Module
- The Slice I/O Coupler, which:
  - Provides the interface between the Digital Link communications network and the Slice I/O Modules
  - Provides 16 fast inputs (24Vdc), and 16 fast outputs (24Vdc)
- Slice I/O Modules, that provide I/O between the Digital Control and the machine. Slice I/O Modules include the following:
  - Digital Input Modules (5Vdc, 12Vdc, 24Vdc, 48Vdc, 110Vac, and 220Vac)
  - Digital Output Modules (5Vdc, 24Vdc, 120Vdc, and Relay Out)
  - Analog Input Modules (0-20ma, 4-20ma, 0-10Vdc, +/-10Vdc)
  - Analog Output Modules (0-20ma, 0-1,000ma, 0-5Vdc, 0-10Vdc, +/-10Vdc)
  - Power Supply and Distribution Modules

### 3.3 Overview

Kollmorgen's Slice I/O System offers a low cost, highly modular solution to system I/O requirements. One Slice I/O Coupler can provide up to 144 input points, and 144 output points, depending on the type of Slice I/O Module installed. Furthermore, a Control System containing a Digital Control can contain from 1 to 32 Slice I/O Couplers, depending on the Control type and other Digital Link devices (typically Kollmorgen Smart Drives) that are installed within the system.

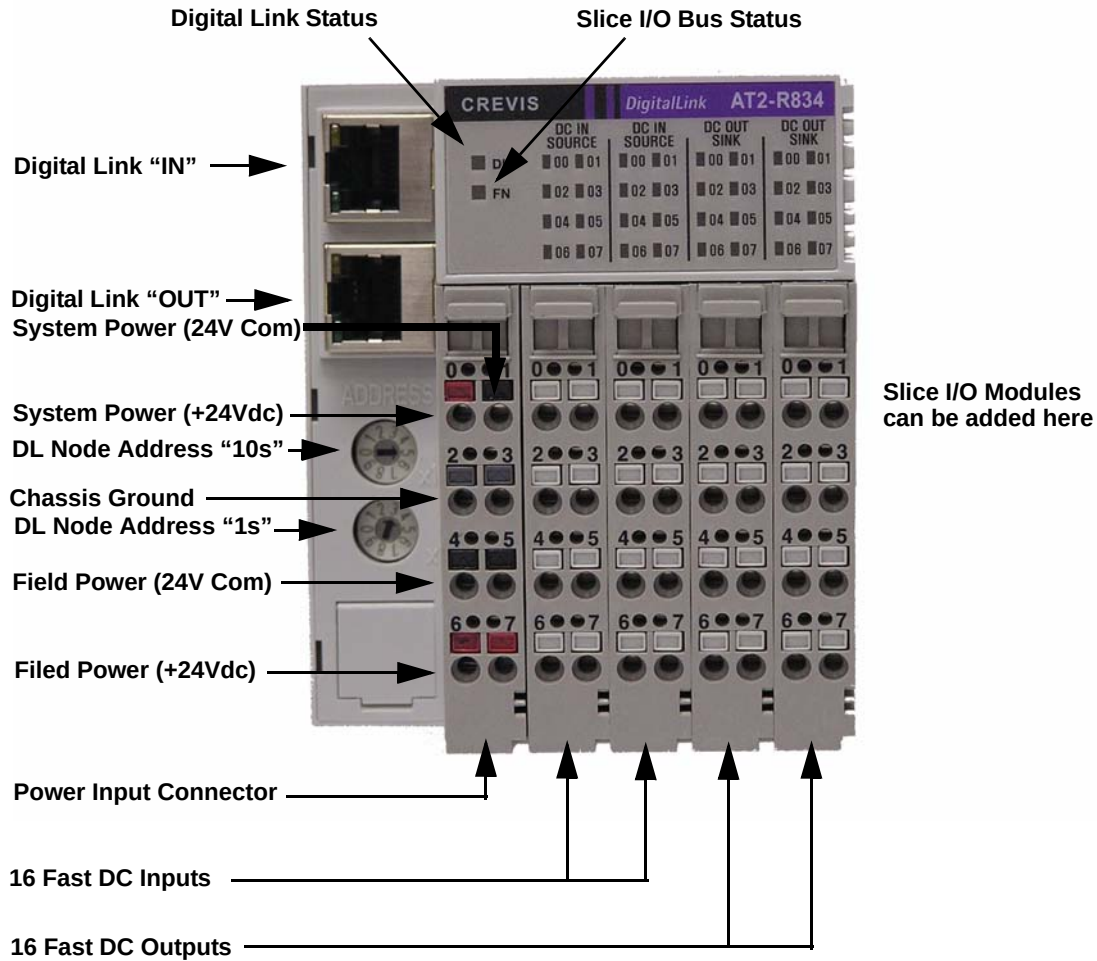
Once properly installed, Slice I/O Input Modules provide machine data to the Application Program, and Slice I/O Output Modules provide machine control from the Application Program. The Application Program is developed using Kollmorgen's PiCPro integrated Application Development Environment.

### 3.4 Slice I/O Coupler Major Components

The Slice I/O Coupler contains the Digital Link "IN" and "OUT" ports, Digital Link node address switches, 16 fast DC Inputs, 16 fast DC Outputs, and an interface for adding

Slice I/O Modules to the Coupler. The major components of the Slice I/O Coupler are shown in [Figure 3-1](#).

**Figure 3-1: Slice I/O Coupler**



## 3.5 Power Supply Requirements

Power to the Slice I/O Coupler is provided by the user via the Input Power Connector, located on the far left of the Coupler as shown in [Figure 3-1 on page 14](#).

The Slice I/O System contains two separate and distinct Power Systems. These Power Systems provide the System Power and the Field Power to the Coupler and Slice I/O modules. Each Power System is described below.

### 3.5.1 System Power

24Vdc (nominal) is provided by the user, and the Slice I/O Coupler converts this to 5Vdc to provide System Power. This 5Vdc supplies the power for the components within the Coupler and the attached Slice I/O modules.

The Coupler can provide a maximum of 1A of 5Vdc power to the attached Slice I/O modules. If the System Power of the attached Slice I/O modules exceeds 1A, an Expansion Power Supply Module (P/N ST-7111) must be installed to provide additional System Power. Refer to the ST-7111 Data Sheet for additional information.

To determine the system System Power requirements, refer to the Data Sheets for all connected Slice I/O Modules for each Module's System Power current usage. The current usage is listed under "Power Dissipation" in the "General Specifications" section in the Data Sheets.

### 3.5.2 Field Power

24Vdc (nominal) is provided by the user to the Slice I/O Coupler, and the Coupler uses this to power the 16 Fast Inputs and 16 Fast Outputs provided by the Coupler. This 24Vdc is also passed through the Coupler to supply Field Power to any connected 24Vdc Slice I/O Modules.

The Coupler can provide a maximum of 10A of 24Vdc power to power the 16 Inputs and 16 Outputs provided by the Coupler plus the Field Power requirements of the attached Slice I/O modules. If the Field Power required exceeds 10A, an Expansion Field Power Distributor Module (P/N ST-7241) must be installed to provide additional Field Power. Refer to the ST-7241 Data Sheet for additional information.

To determine the system Field Power requirements, refer to the Data Sheets for all connected Slice I/O Modules for each Module's Field Power current usage. The current usage is listed under "Field Power - Power Dissipation" in the "General Specifications" section in the Data Sheets. Then, add the current requirements of any loads connected to the Slice I/O outputs.

### 3.5.3 Non-24Vdc Field Power

Many Slice I/O modules require Field Power other than 24Vdc, such as 5Vdc, 48Vdc, 110Vac, or 220Vac. When switching between Field Power voltages, it is absolutely necessary to install an Expansion Field Power Distributor (P/N ST-7241) between the Modules. Refer to the ST-7241 Data Sheet for additional information.

#### WARNING

Failure to read and understand this section can result in damage to the entire Slice I/O System. This damage will not be covered under Kollmorgen's warranty policy.

## **3.6 Module Installation**

The Slice I/O Coupler and Slice I/O Modules are mounted to a DIN Rail that is typically mounted to the user's control panel.

### **3.6.1 DIN Rail Installation**

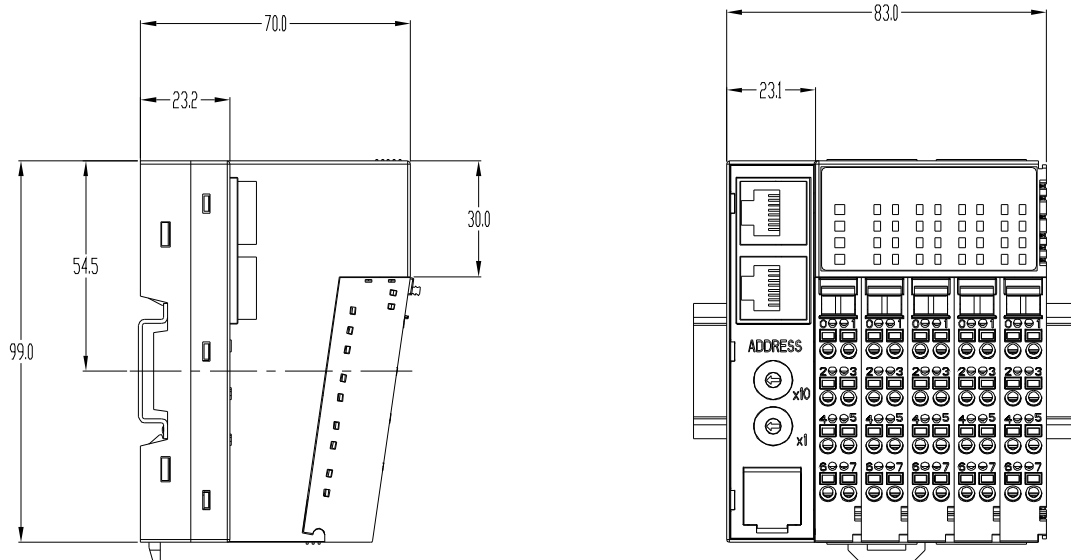
Mount the required length of DIN rail to the panel within the control cabinet. Make sure that the DIN rail makes good electrical connection to the panel, and that the panel is connected to Single Point Ground. When selecting the DIN rail, Kollmorgen has found that the galvanized product exhibits superior performance, especially in the area of noise emission and suppression.

### **3.6.2 Slice I/O Coupler Installation**

Mount the Slice I/O Coupler on the left of the DIN rail as follows:

- Make certain that the release lever found at the bottom of the Coupler is in the release position. Do this by inserting a flat-bladed screw driver into the Release Tab, and pushing the handle of the screw driver towards the top of the Coupler (using the bottom of the Coupler as a pivot point) until the Release Tab locks in the Release (out) position. Please note that twisting the screwdriver blade while it is in the Release Tab will not move the Release Tab into the Release position.
- Position the Coupler over the DIN rail, making sure that the back of the Coupler is tight against the panel that the DIN rail is mounted to.
- Press the Coupler Release Lever up towards the Coupler, until it snaps into the "lock" (in) position.
- Make sure that the plastic End Cover that is included with the Coupler is installed on the right side of the Coupler to protect the Slice I/O contact pins.

Slice I/O Coupler dimensions are shown in [Figure 3-2 on page 17](#).

**Figure 3-2: Slice I/O Coupler Dimensions**

### 3.6.3 Slice I/O Module Installation

Mount a Slice I/O Module to the right of the Coupler or another Slice I/O Module as follows:

- Remove the End Cover from the right side of the Slice I/O system that the additional Slice I/O Module(s) is being installed on.
- Make certain that the blue release lever found at the bottom of the Module is in the non-release position by rotating the lever towards the bottom of the Module until it is flush with the bottom of the Module.
- Align the plastic guides located at the top and bottom of the Module with the associated slots in the previously mounted Module, and slide the Module down towards the DIN rail
- Press the Module firmly onto the DIN rail until it snaps into place
- Re-install the plastic End Cover that was removed in step one on the right side of the installed Module(s) to protect the Slice I/O contact pins.

## 3.7 Module Removal

This section describes the steps required to remove the Slice I/O Coupler and a Slice I/O Module from the DIN rail.

### 3.7.1 Slice I/O Coupler Removal

Perform the following steps to remove a Slice I/O Coupler from the DIN rail:

- If there is a Slice I/O Module attached to the right side of the Coupler, remove it as described in [Section 3.7.2](#) below.
- Locate the Coupler Release Tab located underneath the Coupler
- Insert a flat-bladed screw driver into the Release Tab, and push the handle of the screw driver towards the top of the Coupler (using the bottom of the Coupler as a pivot point) until the Release Tab locks in the Release (out) position. Please note that twisting the screwdriver blade while it is in the Release Tab will not move the Release Tab into the Release position.
- Rock the bottom of the Coupler out of the DIN rail. With the bottom still rocked forward, lift the Coupler straight up and off of the DIN rail.

### **3.7.2 Slice I/O Module Removal**

Perform the following steps to remove a Slice I/O Module from the DIN rail:

- Locate the blue Release Tab at the bottom of the Module.
- Using a flat-bladed screwdriver, rotate the Release Tab down and away from the Module until it stays in the Release position, which is at a right angle to the bottom of the Module.
- Slide the Module away from the DIN rail until it is completely separated from the surrounding Module(s).

## **3.8 Removable Terminal Block Operation**

Connection between Slice I/O Modules and user equipment is made via Removable Terminal Blocks located on each Module. Removable Terminal Blocks allow the replacement of a Module without the need for unwiring/rewiring.

Note: 16 point DC I/O modules do not contain Removable Terminal Blocks. Refer to [Table 3-16 on page 36](#) for available mating connector.

Terminal block Removal:

- Pull the Terminal Block Release Tab, located at the top of the Terminal Block, until the Terminal Block rocks forward and out of the Module.

Terminal Block Insertion:

- Before inserting the Terminal Block into the Module, push the Terminal Block Release Tab, located at the top of the Terminal Block, all the way in to the "lock" position.
- Hook the bottom of the Terminal Block into the Module
- Rock the top of Terminal Block forward until it snaps into the Module

Terminal Block Wiring:

- Use wire up to 14AWG
- Strip .25in (6.35mm) of insulation from the end of the wire
- Using a small flat-bladed screwdriver, depress the Wire Release Tab above the desired terminal
- Insert the previously-strip wire into the terminal hole
- Release the Wire Release Tab

## 3.9 Slice I/O Coupler Details

This section describes the Slice I/O Coupler, including the LED Indicators, Connectors, and Operation.

### 3.9.1 LED Indicators

There are 32 LEDs located on the Coupler that indicate the status of the 32 I/O points that are integrated within the Coupler. These LEDs are described in [section 3.9.5 on page 24](#) and [section 3.9.6 on page 26](#).

There two additional LEDs located on the front of the Coupler, as follows:

- The Digital Link Status LED, labeled “DL” on the front of the Coupler as seen in [Figure 3-1 on page 14](#), indicates the status of the communication between the Coupler and the Digital Control. This LED can be in one of three states:
  - Off - the Digital Control running the user’s application has not yet initialized the Coupler, or power is not being applied to the Coupler
  - Green - the Coupler is initialized and the user’s application is controlling the Coupler. This condition occurs when the Coupler is properly connected to the Digital Control, and the user’s application is running (scanning). When the “DL” LED is green, the user’s application control’s the outputs on the Coupler and all attached Slice I/O Modules.
  - Red - the Coupler is initialized and the user’s application is not controlling the Coupler. This condition can occur if the Coupler is disconnected from the Digital Control, or the user’s application is stopped (not scanning). When the “DL” LED is red, all outputs on the Coupler and attached Slice I/O Modules are forced off.
- The Slice I/O Communication Link Status LED, labeled “FN” on the front of the Coupler as seen in [Figure 3-1 on page 14](#), indicates the status of the communication between the Coupler and the attached Slice I/O Modules. This LED can be in one of the following three states:
  - Off - The Slice I/O system is not being accessed. All outputs are forced off.
  - Green - The slice I/O system is being properly accessed by the application. Outputs are being controlled by the application, and Inputs are being read by the application.
  - Red - There has been a communication problem between the Slice I/O Coupler and the attached Slice I/O Modules. The outputs on the Coupler continue to be controlled by the user’s application, however, the outputs on all attached Slice I/O modules are forced off.

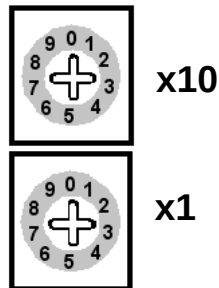
### 3.9.2 Node Address Rotary Switches)

Two rotary switches are used to set the Digital Link Node address of the Slice I/O Coupler. These are labeled “x10” and “x1” on the front of the Coupler, as seen in [Figure 3-1 on page 14](#). Rotate the switches to the desired address.

Addresses can be set to any number from 1 through 64. The top switch represents values of base ten. The bottom switch represents values of base 1.

As an example, rotating the switch to a setting of 2 on the top switch equals the value of 20 ( $2 \times 10$ ). Rotating the switch on the bottom switch to a setting of 5 equals the value of 5. The actual address setting is 25 ( $20 + 5$ ).

#### Address



### 3.9.3 Digital Link Ports

The two 8-pin RJ-45 Digital Link Port connectors, labeled "IN" and "OUT" on the front of the Coupler, (see [Figure 3-1 on page 14](#) for location) provide communications between the Coupler and other Digital Link devices. Each connector is described below:

- Digital Link "IN" Port

Connect the Coupler's Digital Link "IN" port to another Digital Link device's "OUT" port (or the "Digital Link" port if connecting to a Digital Control) using a "straight-through" shielded cable.

In addition, there are two LEDs built into the "IN" port connector, as described below:

- The upper LED will turn yellow to indicate that the Coupler has failed its on-board diagnostics
- The lower LED will turn green to indicate that there is a Digital Link device successfully connected to the "IN" port

- Digital Link "OUT" Port

Connect the Coupler's Digital Link "OUT" port to another Digital Link device's "IN" port using a "straight-through" shielded cable.

In addition, there is an LED built into the lower portion of the "OUT" port connector, which will turn green that there is a Digital Link device successfully connected to the "OUT" port.

- Pin descriptions for are provided in [Table 3-1](#)
- Pin assignments are provided in [Table 3-2](#)
- The available Digital Link Port to Digital Drive cables are described in [Table 3-3](#)

**Table 3-1: Digital Link Port Pin Description**

| Digital Link Connector (IN/OUT) Signals |                                                                           | Pin             |                 |
|-----------------------------------------|---------------------------------------------------------------------------|-----------------|-----------------|
| Function                                | Notes                                                                     | "In" Connector  | "Out" Connector |
| Receive Data +                          | Receives data from connected device.                                      | 1               | 3               |
| Receive Data -                          | Receives data from connected device.                                      | 2               | 6               |
| Transmit Data +                         | Transmits data to connected device.                                       | 3               | 1               |
| Transmit Data -                         | Transmits data to connected device.                                       | 6               | 2               |
| Protective Ground                       | Provides a path for the ground signal to an external single point ground. | Connector Shell | Connector Shell |

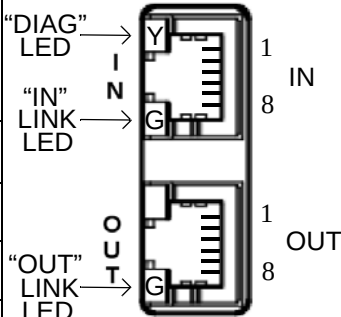
| Table 3-2: Digital Link Port Pin Assignments |                                                                           |        |                                                                                                                                                                                                                                                                                                                                                                                                                  |
|----------------------------------------------|---------------------------------------------------------------------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Pin                                          | Label                                                                     | In/Out | Connector Pinout                                                                                                                                                                                                                                                                                                                                                                                                 |
| IN Connector                                 |                                                                           |        | <div>RJ-45 Connectors</div>  <p>The diagram shows two RJ-45 connectors. The top connector is labeled "IN" and has pins 1, 2, 3, 4, 5, 6, 7, 8. The bottom connector is labeled "OUT" and has pins 1, 2, 3, 4, 5, 6, 7, 8. Labels "DIAG LED", "IN LINK LED", and "OUT LINK LED" point to specific pins on the connectors.</p> |
| 1                                            | Receive +                                                                 | In     |                                                                                                                                                                                                                                                                                                                                                                                                                  |
| 2                                            | Receive -                                                                 | In     |                                                                                                                                                                                                                                                                                                                                                                                                                  |
| 3                                            | Transmit +                                                                | Out    |                                                                                                                                                                                                                                                                                                                                                                                                                  |
| 4                                            | Not Used                                                                  | N/A    |                                                                                                                                                                                                                                                                                                                                                                                                                  |
| 5                                            | Not Used                                                                  | N/A    |                                                                                                                                                                                                                                                                                                                                                                                                                  |
| 6                                            | Transmit -                                                                | Out    |                                                                                                                                                                                                                                                                                                                                                                                                                  |
| 7                                            | Not Used                                                                  | N/A    |                                                                                                                                                                                                                                                                                                                                                                                                                  |
| 8                                            | Not Used                                                                  | N/A    |                                                                                                                                                                                                                                                                                                                                                                                                                  |
| Connector Shield                             | Provides a path for the ground signal to an external single point ground. | In     |                                                                                                                                                                                                                                                                                                                                                                                                                  |
| OUT Connector                                |                                                                           |        |                                                                                                                                                                                                                                                                                                                                                                                                                  |
| 1                                            | Transmit +                                                                | Out    |                                                                                                                                                                                                                                                                                                                                                                                                                  |
| 2                                            | Transmit -                                                                | Out    |                                                                                                                                                                                                                                                                                                                                                                                                                  |
| 3                                            | Receive +                                                                 | In     |                                                                                                                                                                                                                                                                                                                                                                                                                  |
| 4                                            | Not Used                                                                  | N/A    |                                                                                                                                                                                                                                                                                                                                                                                                                  |
| 5                                            | Not Used                                                                  | N/A    |                                                                                                                                                                                                                                                                                                                                                                                                                  |
| 6                                            | Receive -                                                                 | In     |                                                                                                                                                                                                                                                                                                                                                                                                                  |
| 7                                            | Not Used                                                                  | N/A    |                                                                                                                                                                                                                                                                                                                                                                                                                  |
| 8                                            | Not Used                                                                  | N/A    |                                                                                                                                                                                                                                                                                                                                                                                                                  |
| Connector Shield                             | Provides a path for the ground signal to an external single point ground. | In     |                                                                                                                                                                                                                                                                                                                                                                                                                  |

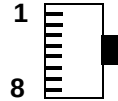
**Table 3-3: Digital Link Port “IN” to “OUT” Cables**

Part Numbers:

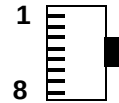
|                             |                             |                             |
|-----------------------------|-----------------------------|-----------------------------|
| .3 M (1.0 ft): M.1302.8285  | .6 M (2.0 ft): M.1302.8286  | 1 M (3.3 ft): M.1302.8287   |
| 2 M (6.6 ft): M.1302.8288   | 3 M (9.8 ft): M.1302.8289   | 5 M (16.4 ft): M.1302.8300  |
| 10 M (32.8 ft): M.1302.8301 | 15 M (49.2 ft): M.1302.8302 | 30 M (98.4 ft): M.1302.8303 |

Cable type: 28 AWG, shielded, twisted pair, 8 conductor.

8-Pin RJ-45 Plug (to Digital Link Port “OUT”, face view)



8-Pin RJ-45 Plug (to Digital Drive “IN”, face view)



| Pin   | Signal          | Pin   | Signal          | Notes        |
|-------|-----------------|-------|-----------------|--------------|
| 1     | Transmit Data + | 1     | Receive Data +  | Twisted Pair |
| 2     | Transmit Data - | 2     | Receive Data -  |              |
| 3     | Receive Data +  | 3     | Transmit Data + | Twisted Pair |
| 6     | Receive Data -  | 6     | Transmit Data - |              |
| 4     | None            | 4     | None            | Twisted Pair |
| 5     | None            | 5     | None            |              |
| 7     | None            | 7     | None            | Twisted Pair |
| 8     | None            | 8     | None            |              |
| Shell | Drain           | Shell | Drain           |              |

### 3.9.4 Power Input Connector

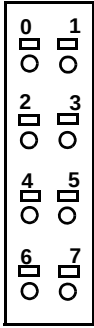
The 8-terminal Power Input Connector is used to bring User-provided System Power and Filed Power to the Slice I/O Coupler and attached Slice I/O Modules. This Removable Terminal Block is located at the left of the Coupler, as seen in [Figure 3-1 on page 14](#).

- Pin descriptions are provided in [Table 3-4](#)
- Pin assignments are provided in [Table 3-5](#)

**Table 3-4: Power Input Connector Pin Descriptions**

| Signal Type       | Notes                                                                 | Pins    |
|-------------------|-----------------------------------------------------------------------|---------|
| SYS24V, SYS-24COM | 24 VDC input that provides System Power.                              | 0,1     |
| FLD24V, FLD24COM  | 24 VDC input that provides Field Power.                               | 4,5,6,7 |
| GND               | Protective Ground. Must be connected to Protective Earth Ground (SPG) | 2,3     |

**Table 3-5: Power Input Connector Pin Assignment**

| Pin | Signal                    | In/Out | Connector Pinout                                                                                                            |
|-----|---------------------------|--------|-----------------------------------------------------------------------------------------------------------------------------|
| 0   | System Power 24Vdc        | In     | 8-pin cage-clamp connector (face view)  |
| 1   | System Power 24Vdc Common | In     |                                                                                                                             |
| 2   | Chassis Ground            | In     |                                                                                                                             |
| 3   | Chassis Ground            | In     |                                                                                                                             |
| 4   | Field Power 24Vdc Common  | In     |                                                                                                                             |
| 5   | Field Power 24Vdc Common  | In     |                                                                                                                             |
| 6   | Field Power 24Vdc         | In     |                                                                                                                             |
| 7   | Field Power 24Vdc         | In     |                                                                                                                             |

### 3.9.5

#### DC Input Connectors

Two connectors provide user access to the 16 fast DC Inputs provided on the Slice I/O Coupler. The two connectors are identical, and provide access to eight DC Inputs each. These Removable Terminal Blocks are located between the Power Input Connector and the DC Output Connectors, as seen in [Figure 3-1 on page 14](#).

Note that since the two DC Input connectors are identical, only one is described below.

- AT2-R833 Coupler Inputs (Sinking-type)

The inputs provided are Sinking-type. This means that when presented with a "high" signal state (Field Power 24Vdc), the input is Active. In addition, each input also has a corresponding Status LED associated with it, located above the Removable Terminal Block

For example, if a simple switch is being monitored by one of these inputs, connect one end of the switch to Field Power 24Vdc, and the other end of the switch to the desired input on the Removable Terminal Block. When the switch is open, the associated Status LED will be off, and the corresponding input bit, as read by the application program, will be low. When the switch is closed, the associated Status LED will be on, and the corresponding input bit, as read by the application program, will be high.

- AT2-R834 Coupler Inputs (Sourcing-type)

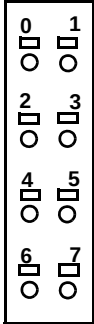
The inputs provided are Sourcing-type. This means that when presented with a "low" signal state (Field Power 24Vdc Common), the input is Active. In addition, each input also has a corresponding Status LED associated with it, located above the Removable Terminal Block

For example, if a simple switch is being monitored by one of these inputs, connect one end of the switch to Field Power 24Vdc Common, and the other end of the switch to the desired input on the Removable Terminal Block. When the switch is open, the associated Status LED will be off, and the corresponding input bit, as read by the application program, will be low. When the switch is closed, the associated Status LED will be on, and the corresponding input bit, as read by the application program, will be high.

- Pin descriptions are provided in [Table 3-6](#)
- Pin assignments are provided in [Table 3-7](#)

**Table 3-6: DC Input Connector Pin Descriptions**

| Signal Type   | Notes                                                                                           | Pins  |
|---------------|-------------------------------------------------------------------------------------------------|-------|
| DCIN0 - DCIN7 | AT2-R833: Sinking-type 24Vdc (nominal) inputs<br>AT2-R834: Sourcing-type 24Vdc (nominal) inputs | 0 - 7 |

| Table 3-7: DC Input Connector Assignment |            |        |                                                                                                                               |
|------------------------------------------|------------|--------|-------------------------------------------------------------------------------------------------------------------------------|
| Pin                                      | Signal     | In/Out | Connector Pinout                                                                                                              |
| 0                                        | DC Input 0 | In     | 8-pin cage-clamp<br>connector (face view)  |
| 1                                        | DC Input 1 | In     |                                                                                                                               |
| 2                                        | DC Input 2 | In     |                                                                                                                               |
| 3                                        | DC Input 3 | In     |                                                                                                                               |
| 4                                        | DC Input 4 | In     |                                                                                                                               |
| 5                                        | DC Input 5 | In     |                                                                                                                               |
| 6                                        | DC Input 6 | In     |                                                                                                                               |
| 7                                        | DC Input 7 | In     |                                                                                                                               |

### 3.9.6 DC Output Connectors

Two connectors provide user access to the 16 fast DC Outputs provided on the Slice I/O Coupler. The two connectors are identical, and provide access to eight DC Outputs each. These Removable Terminal Blocks on the right side of the Coupler, as seen in [Figure 3-1 on page 14](#).

Note that since the two DC Output connectors are identical, only one is described below.

- AT2-R833 Coupler Outputs (Sourcing-type)

The Outputs provided are Sourcing-type. This means that when Active (written high by the application program), the Output is driven by Field Power 24Vdc. In addition, each Output also has a corresponding Status LED associated with it, located above the Removable Terminal Block

For example, if a simple light is being controlled by one of these outputs, connect one end of the light to Field Power 24Vdc Common, and the other end of the light to the desired output on the Removable Terminal Block. When the light is controlled off by the application program (written low), the associated Status LED will be off, and the light will be off. When the light is controlled on by the application program (written high), the associated Status LED will be on, and the light will be on.

- AT2-R834 Coupler Outputs (Sinking-type)

The Outputs provided are Sinking-type. This means that when Active (written high by the application program), the Output is driven by Field Power 24Vdc Common. In addition, each Output also has a corresponding Status LED associated with it, located above the Removable Terminal Block

For example, if a simple light is being controlled by one of these outputs, connect one end of the light to Field Power 24Vdc, and the other end of the light to the desired output on the Removable Terminal Block. When the light is controlled off by the

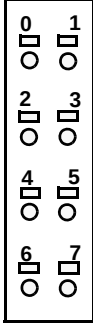
application program (written low), the associated Status LED will be off, and the light will be off. When the light is controlled on by the application program (written high), the associated Status LED will be on, and the light will be on.

- Pin descriptions are provided in [Table 3-8](#)
- Pin assignments are provided in [Table 3-9](#)

**Table 3-8: DC Output Connector Pin Descriptions**

| Signal Type     | Notes                                                                                              | Pins  |
|-----------------|----------------------------------------------------------------------------------------------------|-------|
| DCOUT0 - DCOUT7 | AT2-R833: Sourcing-type 24Vdc (nominal) outputs<br>AT2-R834: Sinking-type 24Vdc (nominal) outputs. | 0 - 7 |

**Table 3-9: DC Output Connector Assignment**

| Pin | Signal      | In/Out | Connector Pinout                                                                                                                |
|-----|-------------|--------|---------------------------------------------------------------------------------------------------------------------------------|
| 0   | DC Output 0 | In     | 8-pin cage-clamp<br>connector (face view)  |
| 1   | DC Output 1 | In     |                                                                                                                                 |
| 2   | DC Output 2 | In     |                                                                                                                                 |
| 3   | DC Output 3 | In     |                                                                                                                                 |
| 4   | DC Output 4 | In     |                                                                                                                                 |
| 5   | DC Output 5 | In     |                                                                                                                                 |
| 6   | DC Output 6 | In     |                                                                                                                                 |
| 7   | DC Output 7 | In     |                                                                                                                                 |

### 3.9.7 Slice I/O Coupler Wiring Examples

Refer to [Figure 3-3 on page 28](#) for an example of typical AT2-R833 Coupler I/O Wiring (Sinking Inputs, Sourcing Outputs). Refer to [Figure 3-4 on page 29](#) for an example of typical AT2-R834 Coupler I/O Wiring (Sourcing Inputs, Sinking Outputs).

**Figure 3-3: AT2-R833 Slice I/O Coupler Wiring Example**

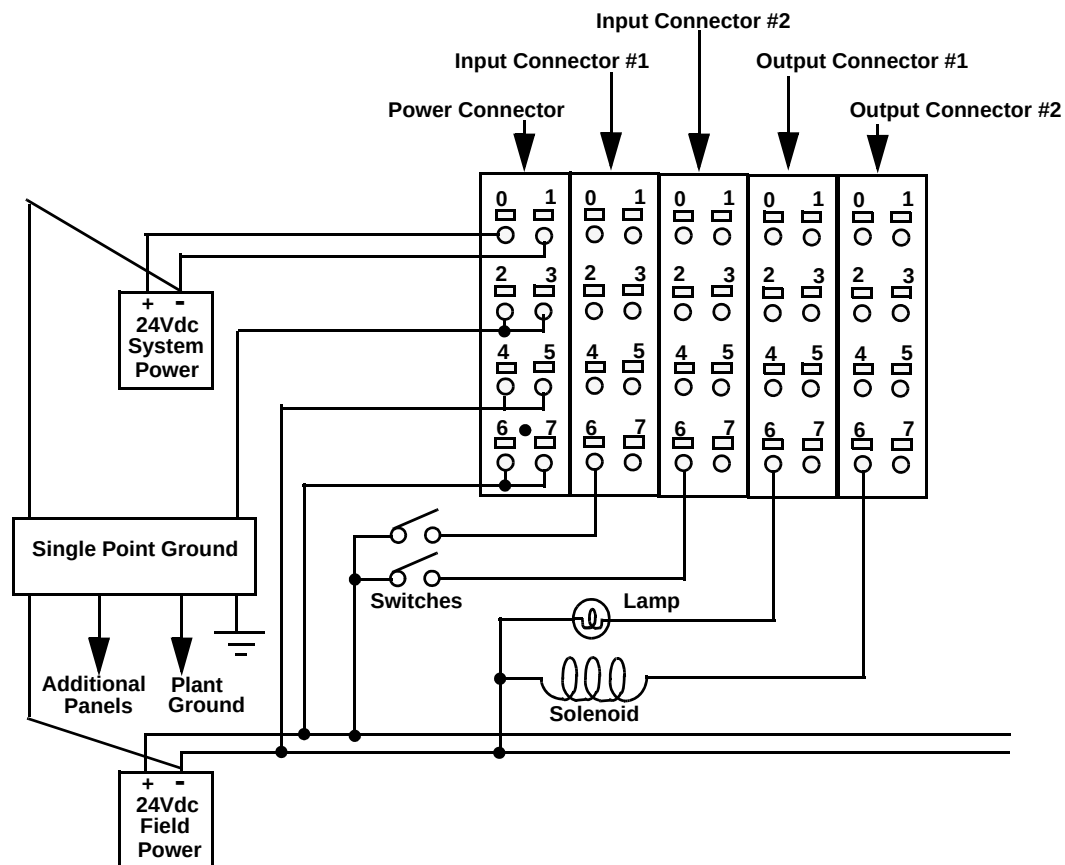
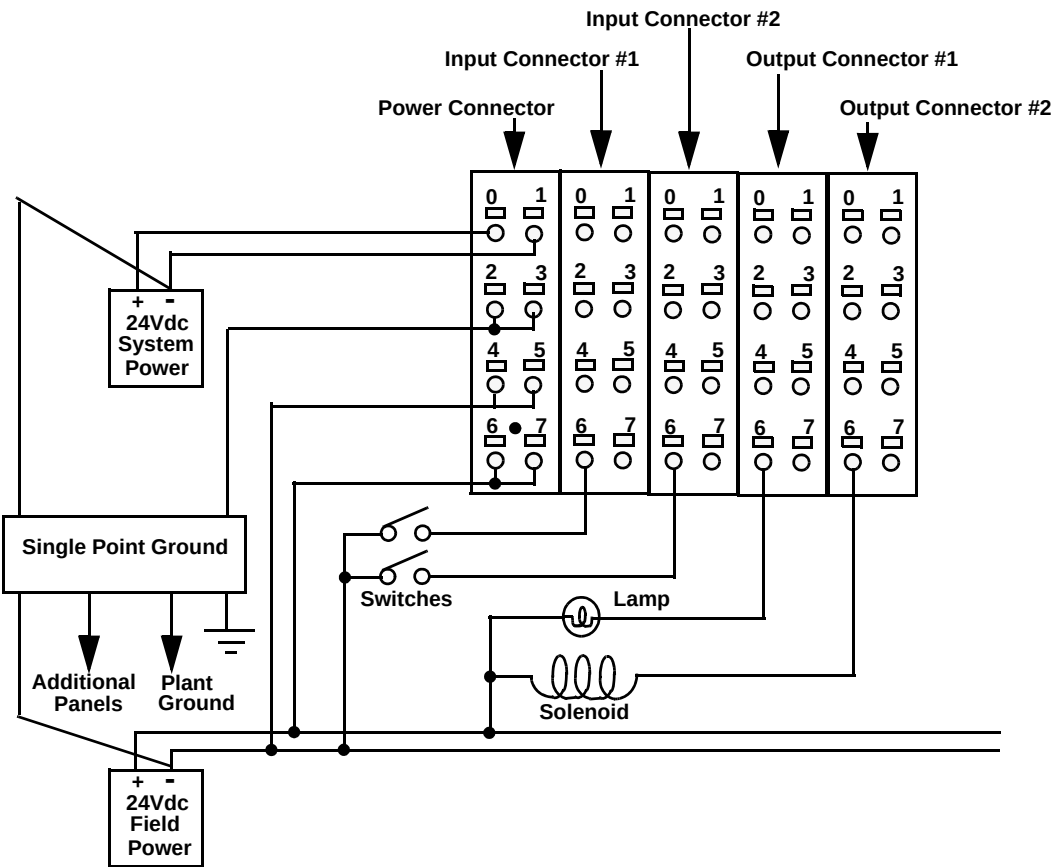


Figure 3-4: AT2-R834 Slice I/O Coupler Wiring Example



### 3.10 Slice I/O Modules

A wide variety of add-on Slice I/O Modules may be attached to the Slice I/O Coupler, including:

- DC and AC Input Modules
- DC, AC, and Relay Output Modules
- Analog Input Modules
- Analog Output Modules
- Power Supply and Power Distribution Modules

All Slice I/O Modules that will work with the Slice I/O Coupler are listed starting on [Table 3-10 on page 31](#).

#### 3.10.1 Slice I/O Limitations and Precautions

When adding Slice I/O Modules, the following limitations and precautions must be observed:

- Each Slice I/O Module consumes a defined number of Input bytes and/or Output bytes (8 bits per byte). The Slice I/O Coupler supports a maximum of 16 Input bytes, and 16 Output bytes. The number of Input bytes and/or Output bytes that a particular module consumes is defined in the Module's data sheet.
- There are limitations to the amount of System Power that can be provided by the Slice I/O Coupler. Refer to [section 3.5.1 on page 15](#) for details.
- There are limitations to the amount of Field Power that can be provided through the Slice I/O Coupler. Refer to [section 3.5.2 on page 15](#) for details.
- Many Slice I/O modules require Field Power other than 24Vdc, such as 5Vdc, 48Vdc, or 110Vac. When switching between Field Power voltages, it is absolutely necessary to install an Expansion Field Power Distributor (P/N ST-7241) between the Modules. Refer to the ST-7241 Data Sheet for additional information.

#### WARNING

Failure to read and understand this section can result in damage to the entire Slice I/O System. This damage will not be covered under Kollmorgen's warranty policy.

#### 3.10.2 Slice I/O Modules

All available Slice I/O Modules are listed in sections as follows:

- Digital Input Modules are listed in [Table 3-10 on page 31](#).
- Digital Output Modules are listed in [Table 3-11 on page 32](#).
- Analog Input Modules are listed in [Table 3-12 on page 33](#).
- Analog Output Input Modules are listed in [Table 3-13 on page 34](#).
- Power Modules are listed in [Table 3-15 on page 35](#).
- Accessory Parts are listed in [Table 3-16 on page 36](#).

Data sheets for each individual Module can be found at:

[http://www.crevis.co.kr/eng/02\\_product/00\\_fnlo\\_s\\_series\\_overview.html](http://www.crevis.co.kr/eng/02_product/00_fnlo_s_series_overview.html)

| <b>Table 3-10: Digital Input Slice I/O Modules</b> |                                           |
|----------------------------------------------------|-------------------------------------------|
| Part Number                                        | Description                               |
| ST-1114                                            | 4 Points, Sink, 5Vdc                      |
| ST-1124                                            | 4 Points, Source, 5VDC                    |
| ST-111F                                            | 16 Points, Sink, 5VDC <sup>a</sup>        |
| ST-112F                                            | 16 Points, Source, 5VDC <sup>a</sup>      |
| ST-1214                                            | 4 Points, Sink, 12V/24VDC                 |
| ST-1224                                            | 4 Points, Source, 12V/24VDC               |
| ST-1218                                            | 8 Points, Sink, 12V/24VDC                 |
| ST-1228                                            | 8 Points, Source, 12V/24VDC               |
| ST-121F                                            | 16 Points, Sink, 12V/24VDC <sup>a</sup>   |
| ST-122F                                            | 16 Points, Source, 12V/24VDC <sup>a</sup> |
| ST-1314                                            | 4 Points, Sink, 48VDC                     |
| ST-1324                                            | 4 Points, Source, 48VDC                   |
| ST-131F                                            | 16 Points, Sink, 48VDC <sup>a</sup>       |
| ST-132F                                            | 16 Points, Source <sup>a</sup>            |
| ST-1804                                            | 4 Points, 110VAC                          |
| ST-1904                                            | 4 Points, 220VAC                          |

a. This module does not contain a Removable Terminal Block. Refer to [Table 3-16 on page 36](#) for available 20-pin mating connector

| <b>Table 3-11: Digital Output Slice I/O Modules</b> |                                                         |
|-----------------------------------------------------|---------------------------------------------------------|
| Part Number                                         | Description                                             |
| ST-2114                                             | 4 Points, TTL Inverting, 5VDC/20mA                      |
| ST-2124                                             | 4 Points, TTL Non-Inverting, 5VDC/20mA                  |
| ST-2314                                             | 4 Points, Sink, 24VDC/0.5A                              |
| ST-2324                                             | 4 Points, Source, 24VDC/0.5A                            |
| ST-2414                                             | 4 Points, Sink, 24VDC/0.5A (with Diagnostic feedback)   |
| ST-2424                                             | 4 Points, Source, 24VDC/0.5A (with Diagnostic feedback) |
| ST-2614                                             | 4 Points, Sink, 24VDC/2A                                |
| ST-2624                                             | 4 Points, Source, 24VDC/2A                              |
| ST-2514                                             | 4 Points, Sink, 24VDC/2A (with Diagnostic feedback)     |
| ST-2524                                             | 4 Points, Source, 24VDC/2A (with Diagnostic feedback)   |
| ST-2318                                             | 8 Points, Sink, 24VDC/0.5A                              |
| ST-2328                                             | 8 Points, Source, 24VDC/0.5A                            |
| ST-221F                                             | 16 Points, Sink, 24VDC/0.5A <sup>a</sup>                |
| ST-222F                                             | 16 Points, Source, 24VDC/0.5A <sup>a</sup>              |
| ST-2742                                             | 2 Points, Relay, 230VAC/2A, 24VDC/ 2A                   |
| ST-2792                                             | 2 Points, Source, 230Vac/2A, Manual Type <sup>b</sup>   |
| ST-2744                                             | 4 Points, Relay, 230VAC/2A, 24VDC/ 2A                   |
| ST-2748                                             | 8 Points, Relay, 230VAC/2A, 24VDC/ 2A                   |
| ST-2852                                             | 2 Points, Triac, 120VAC/2A, 24VDC/2A                    |

a. This module does not contain a Removable Terminal Block. Refer to [Table 3-16 on page 36](#) for available 20-pin mating connector

b. Each output has an associated 3-position toggle switch, to allow the Output to be forced On, forced Off, or be controlled by the application

**Table 3-12: Analog Input Slice I/O Modules**

| Part Number | Description                                               |
|-------------|-----------------------------------------------------------|
| ST-3114     | 4 Channels, 0~20mA, 12Bit                                 |
| ST-3134     | 4 Channels, 0~20mA, 14Bit                                 |
| ST-3118     | 8 Channels, 0~20mA, 12Bit                                 |
| ST-3214     | 4 Channels, 4~20mA, 12Bit                                 |
| ST-3234     | 4 Channels, 4~20mA, 14Bit                                 |
| ST-3218     | 8 Channels, 4~20mA, 12Bit                                 |
| ST-3624     | 4 Channels, 0~5VDC, 12Bit                                 |
| ST-3644     | 4 Channels, 0~5VDC, 14Bit                                 |
| ST-3424     | 4 Channels, 0~10VDC, 12Bit                                |
| ST-3474     | 4 Channels, 0~10Vdc, 12Bit, Sensor Connector <sup>a</sup> |
| ST-3444     | 4 Channels, 0~10VDC, 14Bit                                |
| ST-3428     | 8 Channels, 0~10V, 12Bit                                  |
| ST-3524     | 4 Channels, -10~+10VDC, 12Bit                             |
| ST-3544     | 4 Channels, -10~+10VDC, 14Bit                             |
| ST-3702     | 2 Channels, RTD                                           |
| ST-3704     | 4 Channels, RTD <sup>b</sup>                              |
| ST-3708     | 8 Channels, RTD <sup>b</sup>                              |
| ST-3802     | 2 Channels, Thermocouple                                  |
| ST-3804     | 4 Channels, Thermocouple <sup>b</sup>                     |
| ST-3808     | 8 Channels, Thermocouple <sup>b</sup>                     |

a. This module does not contain a Removable Terminal Block. Refer to [Table 3-16 on page 36](#) for available 4-pin mini-clamp plugs

b. This module does not contain a Removable Terminal Block. Refer to [Table 3-16 on page 36](#) for available 20-pin mating connector

| <b>Table 3-13: Analog Output Slice I/O Modules</b> |                                                          |
|----------------------------------------------------|----------------------------------------------------------|
| Part Number                                        | Description                                              |
| ST-4112                                            | 2 Channels, 0~20mA, 12Bit                                |
| ST-4114                                            | 4 Channels, 0~20mA, 12Bit                                |
| ST-4274                                            | 4 Channels, 4~20mA, 12Bit, Sensor Connector <sup>a</sup> |
| ST-4212                                            | 2 Channels, 4~20mA, 12Bit                                |
| ST-4214                                            | 4 Channels, 4~20mA, 12Bit                                |
| ST-4622                                            | 2 Channels, 0~5V, 12Bit                                  |
| ST-4422                                            | 2 Channels, 0~10V, 1                                     |
| ST-4491                                            | 1 Channel, 0~10V, 12Bit, Manual Type <sup>b</sup>        |
| ST-4424                                            | 4 Channels, 0~10V, 12Bit                                 |
| ST-4474                                            | 4 Channels, 0~10V, 12Bit, Sensor Connector <sup>a</sup>  |
| ST-4522                                            | 2 Channels, -10~+10VDC, 12Bit                            |

a. This module does not contain a Removable Terminal Block. Refer to [Table 3-16 on page 36](#) for available 4-pin mini-clamp plugs

b. The output has an associated 2-position toggle switch, to allow the Output to be controlled by the front-panel potentiometer, or be controlled by the application

**Table 3-14: Special Slice I/O Modules**

| Part Number | Description                                |
|-------------|--------------------------------------------|
| ST-5101     | 1 Channel, High Speed Counter, 5VDC        |
| ST-5111     | 1 Channels, High Speed Counter, 24VDC      |
| ST-5112     | 2 Channels, High Speed Counter, 24VDC      |
| ST-5114     | 4 Channels, High Speed Counter, 24Vdc      |
| ST-5442     | 2 Channels, PWM Source Output, 0.5A/24VVDC |
| ST-5422     | 2 Channels, PWM Source Output, 1.5A/24VVDC |
| ST-5444     | 4 Channels, PWM Source Output, 1.5A/24VDC  |
| ST-5641     | 1 Channel, Pulse Source Output, 0.5A/24VDC |
| ST-5642     | 1 Channel, Pulse Source Output, 0.5A/24VDC |

**Table 3-15: Slice I/O Power Modules**

| Part Number | Description                                           |
|-------------|-------------------------------------------------------|
| ST-7111     | Expansion Power Supply (Input 24VDC/Output 1.0A/5VDC) |
| ST-7241     | Expansion Field Power Distributor                     |
| ST-7008     | Potential Distributor, for Shield                     |
| ST-7108     | Potential Distributor, for 0VDC                       |
| ST-7118     | Potential Distributor, for 24VDC                      |
| ST-7188     | Potential Distributor, for 24VDC and 0VDC             |

| <b>Table 3-16: Slice I/O Accessory Parts</b> |                                                                                      |
|----------------------------------------------|--------------------------------------------------------------------------------------|
| Part Number                                  | Description                                                                          |
| ST-END                                       | End Cover                                                                            |
| ST-8121                                      | End Cover, package of 7                                                              |
| ST-NUM-0-9                                   | Numbering, 0~9, White                                                                |
| ST-8371                                      | Numbering, 0~9, White, package of 100                                                |
| ST-NUM-BLANK                                 | Numbering, Blank                                                                     |
| ST-8372                                      | Numbering, Blank, package of 100                                                     |
| ST-RTB                                       | Removable Terminal Block                                                             |
| ST-8241                                      | Removable Terminal Block, package of 9                                               |
| M.3000.0983                                  | 20-pin, MOD IV connector for use with 16-point I/O modules. (AMP P/N 102387-4)       |
| M.1007.1152                                  | Crimp-type MOD IV pins for use with M.3000.0983. (AMP P/N 87046-3)                   |
| M.1300.0593                                  | MOD IV Crimper for use with M.1007.1152 pins. (AMP P/N 91516-1)                      |
| M.3000.1408                                  | 20-pin, MOD IV connector to Breakout Box Cable, 1 meter                              |
| M.3000.1407                                  | Breakout Box for use with 20-pin, MOD IV connector to Breakout Box Cable M.3000.1408 |
| M.3000.1476                                  | 4-pin mini-clamp plugs (two required per Slice Module)                               |

### 3.11 Slice I/O Coupler Specifications

|                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
|-----------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Part number                 | AT2-R833<br>AT2-R834                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| Digital Link Ports          | IEEE 802.3/802.3u-100Base-TX<br>Cable type: Shielded, Straight Pinned, CAT5 or better (CAT5e, CAT6, etc.)<br>Maximum cable length: 30 M (98.4 ft)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| System Power Input          | 24Vdc (nominal), 20 VDC to 30 VDC, .5A Maximum                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| System Power Output         | 5Vdc (nominal), 1A Maximum (to connected Modules)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| Field Power Input           | 24Vdc (nominal), 11Vdc to 28.8Vdc, 10A Maximum (dependent on current used for connected I/O)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| Operating temperature range | 5°C to 55°C (41°F to 131°F)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| Storage temperature range   | -40°C to 85°C (-40°F to 185°F)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| Humidity                    | 5 to 90%, non-condensing                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| CE Marked (Pending)         | <p>Conforms to Directives 73/23/EEC, 89/336/EEC, 92/31/EEC, 93/68/EEC by conforming to the following standards:<br/> EN 50081-2:1993EMC Generic Industrial Emissions<br/> EN 50082-2:1995EMC Generic Industrial Immunity<br/> EN 61131-2:1994/A11:1996 Low voltage directive requirements for programmable controllers<br/> Operates with emissions below EN55011/ CISPR 11 Class A limits<br/> Immune to:</p> <ul style="list-style-type: none"> <li>• Electrostatic discharge (4K V contact mode, 8K V air discharge) per EN61000-4-2</li> <li>• RF electromagnetic fields per EN61000-4-3, ENV 50141, and ENV50204</li> <li>• Electrical fast transients per EN61000-4-4</li> <li>• Magnetic fields per EN61000-4-8</li> </ul> <p>Refer to the EMC Guidelines for more information.</p> |
| UL and C/UL Listed          | UL File E235505                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| Physical size               | 3.27" wide x 3.90" high x 2.76" deep<br>83 mm x 99 mm x 70 mm                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| Vibration                   | 10-57 Hz (.012in peak-to-peak)<br>57 - 500 Hz (acceleration = 2 g)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| Shock                       | 10g                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |

| <b>DC Inputs</b>                   |                                                         |
|------------------------------------|---------------------------------------------------------|
| Number of Inputs                   | 16                                                      |
| Configuration                      | AT2-R833: Sinking only<br>AT2-R834: Sourcing only       |
| Input voltage                      | Nominal 24 VDC, maximum 28.8 VDC                        |
| Input current                      | 4.5 mA at 24 VDC, typical                               |
| Guaranteed on voltage              | AT2-R833: 11 VDC (Minimum)<br>AT2-R834: 5 VDC (Maximum) |
| Guaranteed off voltage             | AT2-R833: 5 VDC (Maximum)<br>AT2-R834: 11 VDC (Minimum) |
| Turn on/off time                   | 500 $\mu$ s                                             |
| <b>General DC Outputs</b>          |                                                         |
| Number of outputs                  | 16                                                      |
| Configuration                      | AT2-R833: Sourcing only<br>AT2-R834: Sinking only       |
| Operating voltage                  | Nominal 24 VDC (11 VDC Min, 28.8 VDC Max)               |
| Protection of logic circuits       | Optical isolation between the logic and field side      |
| Maximum current                    | .5 A per output (8A total)                              |
| Switch characteristics             | Solid-state switches                                    |
| Time delay on for resistive loads  | 300 $\mu$ sec max                                       |
| Time delay off for resistive loads | 300 $\mu$ sec max                                       |
| Leakage current in off state       | 50 $\mu$ A max                                          |
| Voltage drop (Output ON)           | .3 VDC max                                              |
| Over-current protection            | Yes                                                     |
| Short circuit protection           | Yes                                                     |
| Scan loss response                 | Outputs turn off                                        |

## 4 Digital Link Drive Interface Unit

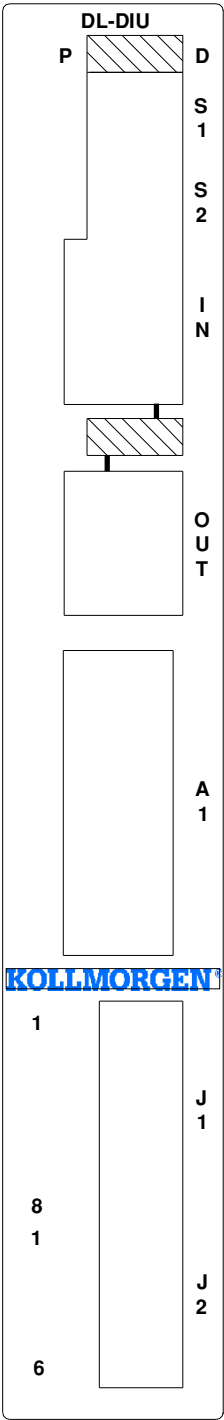
The basic function of the Digital Link Drive Interface Unit (DL-DIU) is to allow the user to control an Analog Drive or a Stepper Drive over Kollmorgen's Digital Link communication bus. However, most of the functions of the DL-DIU can be used independent of Drive Control.

The DL-DIU provides the following features:

- One Axis I/O Port
  - Female HD-15 connector
  - One analog Drive Command output: 16 bit +/- 10VDC
  - Two 24VDC Outputs (can be used as Drive Enable and Drive Reset)
  - One 24VDC Input (can be used as Drive ready)
  - One quadrature, incremental encoder input
- One I/O Port
  - 8-pin spring-terminal connector
  - One Analog Input: Differential, +/-10.24VDC
  - One 24VDC Input
  - One channel of Stepper Drive control (DL-DIU must be rev 5 or greater)
- One Power Port
  - 6-pin spring-terminal connector
  - Sink/Source pin for I/O Port DC Input
  - DL-DIU 24VDC input power (3 watts)
- Green power LED and yellow diagnostic LED

| CE ENCLOSURE REQUIREMENTS                                                                                                                                                                                 |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| In order to meet the requirements of the CE Directives, the DL-DIU must be mounted within a grounded metal enclosure. Additional actions may also be required, as described elsewhere within this manual. |

**Figure 4-1:**



## 4.1 DL-DIU Front Panel Details

This section explains in detail the various indicators and connectors located on the DL-DIU.

### 4.1.1 LED Indicators

There are four LED Indicators on the front of the DL-DIU, as described in [Table 4-1](#).

| Table 4-1: LED Description for DL-DIU |        |                                                                                                                                                                                |
|---------------------------------------|--------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| LED                                   | Color  | Description                                                                                                                                                                    |
| Power                                 | Green  | The Power LED (labeled "P" on the front of the unit), located at the top of the DL-DIU, indicates the condition of incoming 24Vdc power.                                       |
| Diagnostic                            | Yellow | The Diagnostic LED (labeled "D" on the front of the unit), located in the top of the DL-DIU, serves as the Status indicator, and provides DL-DIU status and fault information. |
| Digital Link LEDs                     | Green  | These LEDs, located between the "IN" and "OUT" connectors, provide Digital Link status information.                                                                            |

### 4.1.2 Power Indicator Details

The green Power Indicator LED (P) indicates that the power supplies internal to the DL-DIU are working properly. If the Power LED (P) does not go on, or goes off during operation of the unit, check that the proper voltage is present at the DL-DIU power connector. If it is, turn off the main disconnect switch and replace the DL-DIU.

### 4.1.3 Diagnostic Indicator Details

The Diagnostic Indicator LED (labeled "D" on the front of the DL-DIU) performs various functions:

- When Control Power is applied to the DL-DIU, the Diagnostic LED turns on briefly as the DL-DIU runs internal power-on diagnostics. If the diagnostics pass, the Diagnostic LED goes off.
- If the Diagnostic LED is flashing after the power-on diagnostics are complete, there is a problem with the DL-DIU.
- While the DL-DIU is operating, operation and performance are constantly monitored. If a Warning or Fault condition is detected, the Diagnostic LED will blink.

### 4.1.4 Digital Link LEDs

There are two green LED indicators located between the Digital Link "IN" and "OUT" connectors.

- The right-most LED is associated with the "IN" connector, and indicates that the DL-DIU is connected and successfully communicating with another "upstream" device (either a Digital Link drive, Control, or Accessory).

- The left-most LED is associated with the "OUT" connector, and indicates that the DL-DIU is connected and successfully communicating with another "downstream" device (either a Digital Link drive or Accessory).

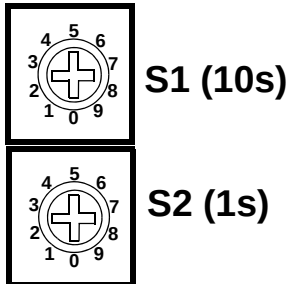
#### 4.1.5 Node Address Rotary Switches

Two rotary switches are used to set the DL-DIU address on the Digital Link. Rotate the switch to the desired address.

Addresses can be set to any number from 1 through 64. The top switch represents values of base ten. The bottom switch represents values of base 1.

As an example, rotating the top switch (S1) to a setting of 2 equals the value of 20 ( $2 \times 10$ ). Rotating the bottom switch (S2) to a setting of 5 equals the value of 5. The actual address setting is 25 ( $20 + 5$ ).

**Figure 4-2: Node Address Switches**



### 4.1.6 Digital Link Ports

The two 8-pin RJ-45 Digital Link Port connectors (labeled “IN” and “OUT” on the front of the DL-DIU) provide communications between the DL-DIU and:

- a Digital Link drive (MMC Smart Drive or S200-DLS Drive)
- a Digital Link Accessory (Slice I/O Coupler or another DL-DIU)
- an MMC-DSA Control (MMC-DSA2, -DSA4, -DSA8, -DSA16)
- a Digital Standalone MMC Control (MMC-D32, -D64)

Also provided are two green “Link” lights located between the RJ-45 connectors. The right light will be on if there is a Digital Link Device connected to the “IN” port, and the left light will be on if there is a Digital Link Device connected to the “OUT” port.

A “straight-through” shielded cable must be used when connecting to and from other devices. Connect the cable from the DL-DIU’s “OUT” port to the next Digital Link Device’s “IN” port, and from the previous Digital Link Device’s “OUT” port to the DL-DIU’s “IN” port. Refer to the Standalone MMC Hardware Manual for Standalone Digital Control information.

- Pin descriptions for are provided in [Table 4-2](#)
- Pin assignments are provided in [Table 4-3](#)
- The available Digital Link Port to Digital Drive cables are described in [Table 4-4](#)

**Table 4-2: Digital Link Port Pin Description**

| Digital Link Connector (IN/OUT) Signals |                                                                                              | Pin             |                 |
|-----------------------------------------|----------------------------------------------------------------------------------------------|-----------------|-----------------|
| Function                                | Notes                                                                                        | “In” Connector  | “Out” Connector |
| Receive Data+/-                         | Receives data from connected devices.                                                        | 1,2             | 3,6             |
| Transmit Data +/-                       | Transmits data to connected devices.                                                         | 3,6             | 1,2             |
| Protective Ground                       | Shield connection. Provides a path for the ground signal to an external single point ground. | Connector Shell | Connector Shell |

**Table 4-3: Digital Link Port Pin Assignments**

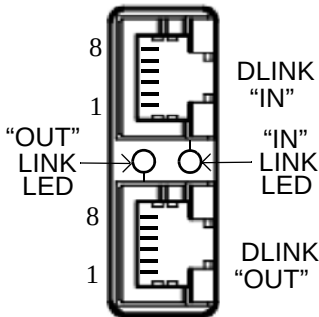
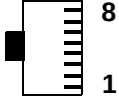
| Table 4-3: Digital Link Port Pin Assignments |                                                                           |        |                                                                                                                             |
|----------------------------------------------|---------------------------------------------------------------------------|--------|-----------------------------------------------------------------------------------------------------------------------------|
| Pin                                          | Label                                                                     | In/Out | Connector Pinout                                                                                                            |
| IN Connector                                 |                                                                           |        | <div>RJ-45 Connectors</div> <div></div> |
| 1                                            | Receive +                                                                 | In     |                                                                                                                             |
| 2                                            | Receive -                                                                 | In     |                                                                                                                             |
| 3                                            | Transmit +                                                                | Out    |                                                                                                                             |
| 4                                            | Not Used                                                                  | N/A    |                                                                                                                             |
| 5                                            | Not Used                                                                  | N/A    |                                                                                                                             |
| 6                                            | Transmit -                                                                | Out    |                                                                                                                             |
| 7                                            | Not Used                                                                  | N/A    |                                                                                                                             |
| 8                                            | Not Used                                                                  | N/A    |                                                                                                                             |
| Connector Shield                             | Provides a path for the ground signal to an external single point ground. | In     |                                                                                                                             |
| OUT Connector                                |                                                                           |        |                                                                                                                             |
| 1                                            | Transmit +                                                                | Out    |                                                                                                                             |
| 2                                            | Transmit -                                                                | Out    |                                                                                                                             |
| 3                                            | Receive +                                                                 | In     |                                                                                                                             |
| 4                                            | Not Used                                                                  | N/A    |                                                                                                                             |
| 5                                            | Not Used                                                                  | N/A    |                                                                                                                             |
| 6                                            | Receive -                                                                 | In     |                                                                                                                             |
| 7                                            | Not Used                                                                  | N/A    |                                                                                                                             |
| 8                                            | Not Used                                                                  | N/A    |                                                                                                                             |
| Connector Shield                             | Provides a path for the ground signal to an external single point ground. | In     |                                                                                                                             |

**Table 4-4: Digital Link Port “IN” to “OUT” Cables**

| <b>Part Numbers:</b><br>.3 M (1.0 ft): M.1302.8285      .6 M (2.0 ft): M.1302.8286<br>1 M (3.3 ft): M.1302.8287      2 M (6.6 ft): M.1302.8288<br>3 M (9.8 ft): M.1302.8289      5 M (16.4 ft): M.1302.8300<br>10 M (32.8 ft): M.1302.8301      15 M (49.2 ft): M.1302.8302<br>30 M (98.4 ft): M.1302.8303<br>Cable type: CAT-5 (or better), 28 AWG, shielded, twisted pair, 8 conductor. |                 |                                                                                                                                          |                 |              |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|------------------------------------------------------------------------------------------------------------------------------------------|-----------------|--------------|
| 8-Pin RJ-45 Plug (to Digital Link Port “OUT”, face view)<br>                                                                                                                                                                                                                                             |                 | 8-Pin RJ-45 Plug (to Digital Port “IN”, face view)<br> |                 |              |
| Pin                                                                                                                                                                                                                                                                                                                                                                                       | Signal          | Pin                                                                                                                                      | Signal          | Notes        |
| 1                                                                                                                                                                                                                                                                                                                                                                                         | Transmit Data + | 1                                                                                                                                        | Receive Data +  | Twisted Pair |
| 2                                                                                                                                                                                                                                                                                                                                                                                         | Transmit Data - | 2                                                                                                                                        | Receive Data -  |              |
| 3                                                                                                                                                                                                                                                                                                                                                                                         | Receive Data +  | 3                                                                                                                                        | Transmit Data + | Twisted Pair |
| 6                                                                                                                                                                                                                                                                                                                                                                                         | Receive Data -  | 6                                                                                                                                        | Transmit Data - |              |
| 4                                                                                                                                                                                                                                                                                                                                                                                         | None            | 4                                                                                                                                        | None            | Twisted Pair |
| 5                                                                                                                                                                                                                                                                                                                                                                                         | None            | 5                                                                                                                                        | None            |              |
| 7                                                                                                                                                                                                                                                                                                                                                                                         | None            | 7                                                                                                                                        | None            | Twisted Pair |
| 8                                                                                                                                                                                                                                                                                                                                                                                         | None            | 8                                                                                                                                        | None            |              |
| Shell                                                                                                                                                                                                                                                                                                                                                                                     | Drain           | Shell                                                                                                                                    | Drain           |              |

### 4.1.7 Axis I/O Port

The 15-pin HD female D-sub Axis I/O Port connector (labeled “A1” on the front of the DL-DIU) provides connection between the DL-DIU and an analog drive by providing the following:

- Two 24 Vdc outputs, described in detail in [section 4.1.7.1 on page 50](#).
- One DC input, described in detail in [section 4.1.7.2 on page 51](#).
- One 16-bit resolution analog output, described in detail in [section 4.1.7.3 on page 52](#).
- One quadrature, incremental encoder input, described in detail in [section 4.1.7.4 on page 53](#).

Additional information is provided in this section as follows:

- Pin descriptions provided in [Table 4-5](#)
- Pin assignments are provided in [Table 4-6](#)
- The available Flying Lead cable is described in [Table 4-7](#).
- Available Breakout Boxes and Cables are described in [Table 4-8](#).
- Breakout Box dimensions are shown in [Figure 4-3](#)

**Table 4-5: Axis I/O Port Pin Descriptions**

| Function                            | Notes                                                                                                                                                                         | Pin     |
|-------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|
| Encoder Input (A, A/, B, B/, I, I/) | Provides connections to an incremental encoder having differential outputs.                                                                                                   | 1-5, 10 |
| D/A Output (DA+, DA-)               | +/- 10V D/A output for controlling an analog drive having a differential input.                                                                                               | 8, 9    |
| DC Input (DCIN+, DCIN-)             | Provides connection to an input device (sink or source).                                                                                                                      | 6, 7    |
| DC Outputs (DCOUT1, DCOUT2)         | Provides connection to an output device (sink or source).                                                                                                                     | 13, 14  |
| DCOSS                               | Connect this pin to +24 Vdc to configure the outputs (DCOUT1 & DCOUT2) as sinking-type, and to +24 Vdc Common to configure the DC Outputs (DCOUT1 & DCOUT2) as sourcing-type. | 15      |
| 24 Vdc out                          | 24 Vdc output to be used to power connected input and/or output devices.                                                                                                      | 11      |
| COM                                 | 24 Vdc Common used to provide the 24 Vdc return path for sinking-type outputs.                                                                                                | 12      |
| Shield Ground                       | Provides a path for shield current through the chassis to an external single point ground.                                                                                    | Shell   |

**Table 4-6: Axis I/O Port Pin Assignments**

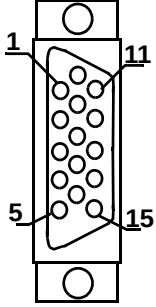
| Pin             | Signal  | In/Out | Connector Pinout                                                                                                   |
|-----------------|---------|--------|--------------------------------------------------------------------------------------------------------------------|
| 1               | A       | In     | <p>15-pin HD female D-sub</p>  |
| 2               | A/      | In     |                                                                                                                    |
| 3               | B       | In     |                                                                                                                    |
| 4               | B/      | In     |                                                                                                                    |
| 5               | I       | In     |                                                                                                                    |
| 6               | DCIN+   | In     |                                                                                                                    |
| 7               | DCIN-   | Out    |                                                                                                                    |
| 8               | D/A+    | Out    |                                                                                                                    |
| 9               | D/A-    | Out    |                                                                                                                    |
| 10              | I/      | In     |                                                                                                                    |
| 11              | +24 Vdc | Out    |                                                                                                                    |
| 12              | COM     | In     |                                                                                                                    |
| 13              | DCOUT1  | In/Out |                                                                                                                    |
| 14              | DCOUT2  | In/Out |                                                                                                                    |
| 15              | DCOSS   | In/Out |                                                                                                                    |
| Connector Shell | Drain   | In     |                                                                                                                    |

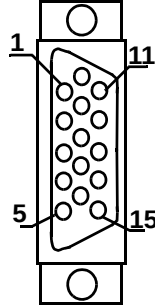
**Table 4-7: Axis I/O Port to Flying Lead Cable**

Part Number: M.3000.1057

Length: 3 M (10 ft)

Cable type: 28 AWG (1 pair 16 AWG), shielded, twisted pair, 18 conductor.

15-Pin HD male D-sub (to Axis I/O Port, face view)

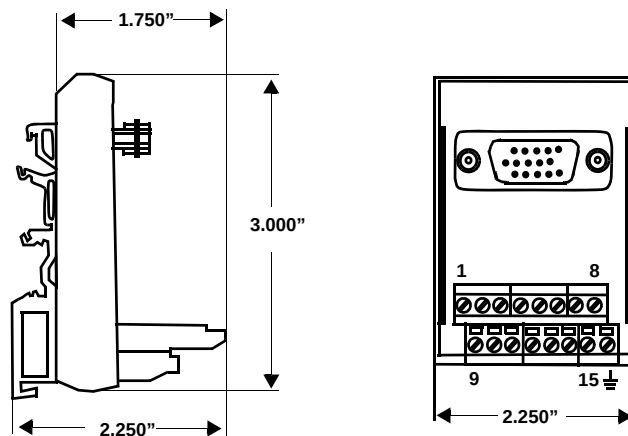


| Pin   | Signal           | Color        | Notes   |
|-------|------------------|--------------|---------|
| 1     | A                | Yellow       | Twisted |
| 2     | A/               | White/Yellow | Pair    |
| 3     | B                | Blue         | Twisted |
| 4     | B/               | White/Blue   | Pair    |
| 5     | I                | Black        | Twisted |
| 10    | I/               | White/Black  | Pair    |
| 8     | D/A+             | Violet       | Twisted |
| 9     | D/A -            | White/Violet | Pair    |
| 6     | DCIN+            | Red          | Twisted |
| 7     | DCIN-            | White/Red    | Pair    |
| 13    | DCOUT1           | Green        | Twisted |
| 14    | DCOUT2           | White/Green  | Pair    |
| 15    | DCOSS            | Brown        | Twisted |
| NC    | N/A              | White/Brown  | Pair    |
| 11    | +24 Vdc (16 AWG) | Gray         | Twisted |
| 12    | +Com (16 AWG)    | White/Gray   | Pair    |
| Shell | Drain            | N/A          |         |

| <b>Table 4-8: Axis I/O Port Connection Accessories</b> |               |                    |
|--------------------------------------------------------|---------------|--------------------|
| <b>Description</b>                                     | <b>Length</b> | <b>Part Number</b> |
| Axis I/O Port Breakout Board <sup>a</sup>              | N/A           | M.1302.6970        |
| Axis I/O Port Breakout Box <sup>b</sup>                | N/A           | M.1016.2529        |
| Axis I/O Port Breakout Box Cable                       | .3 M (1 ft)   | M.3000.1058        |
| Axis I/O Port Breakout Box Cable                       | .6 M (2 ft)   | M.3000.1059        |
| Axis I/O Port Breakout Box Cable                       | .9 M (3 ft)   | M.3000.1060        |

- a. The Breakout Board is mounted directly onto the Axis I/O Port Connector, and provides screw terminal wire termination to each of the Axis I/O Connector's signal pins as well as to the shell of the connector.
- b. The Breakout Box (see [Figure 4-3 on page 49](#)) is DIN-rail mounted, and provides screw terminal wire termination. It can be attached to the A1 port on the DL-DIU. The pinouts on the terminal strip interface provide a one-to-one transfer of the signals from the connector to the respective pin(s) on the terminal block. The ground pin on the terminal strip provides a connection to the metal D-shell.

**Figure 4-3: Axis I/O Port Breakout Box Dimensions**



#### 4.1.7.1 Axis I/O Port DC Outputs

The Axis I/O Port provides 2 sink or source 24 Vdc outputs. Each of the 2 outputs consists of an optically isolated solid state switch rated at 100 ma. It turns on or off according to the logic state sent to it by the user program. When the switch turns on, current flows through the switch. When the switch turns off, current flow stops. When the DCOSS pin is tied to the +24V, the outputs will be in a source configuration as shown in [Figure 4-4](#). When the DCOSS pin is tied to COMMON, the outputs will be in a sink configuration as shown in [Figure 4-5](#).

These outputs are intended to interface with the drive enable and drive reset inputs.

For safety reasons, all outputs turn off (no current flow) when a scan loss condition occurs.

For more information on DC output operation, refer to [Section 6.3 on page 78 of Appendix A](#).

**Figure 4-4: Axis I/O DC Output Source Configuration**

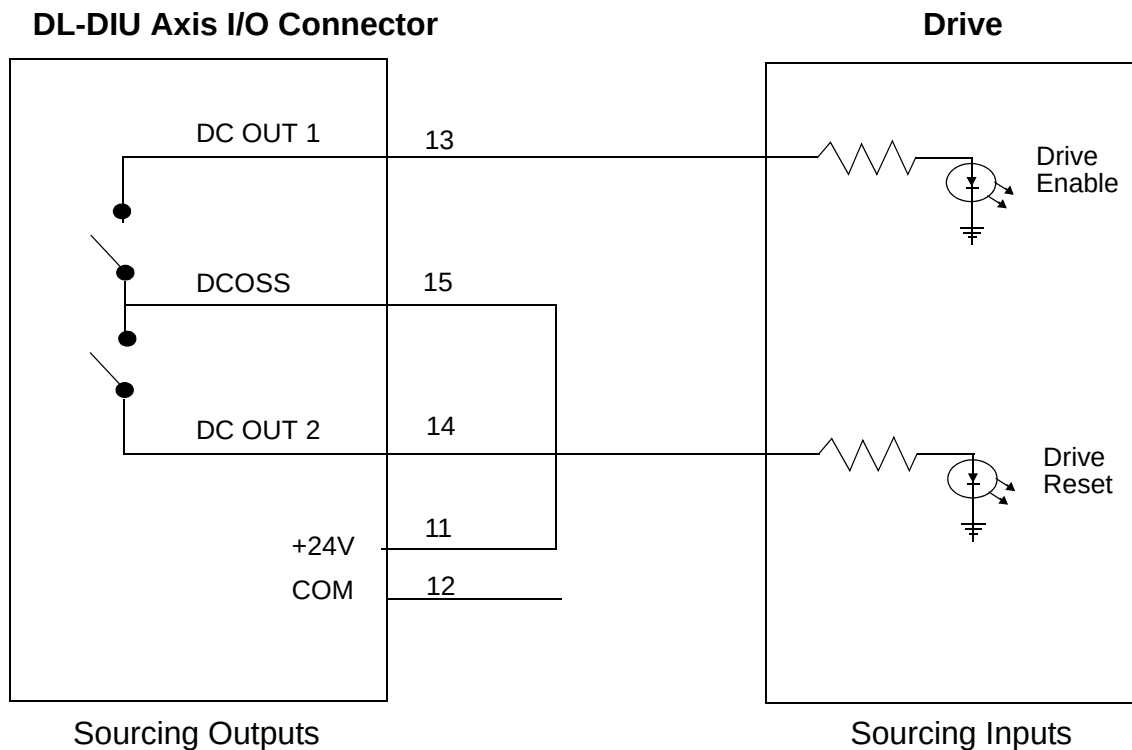
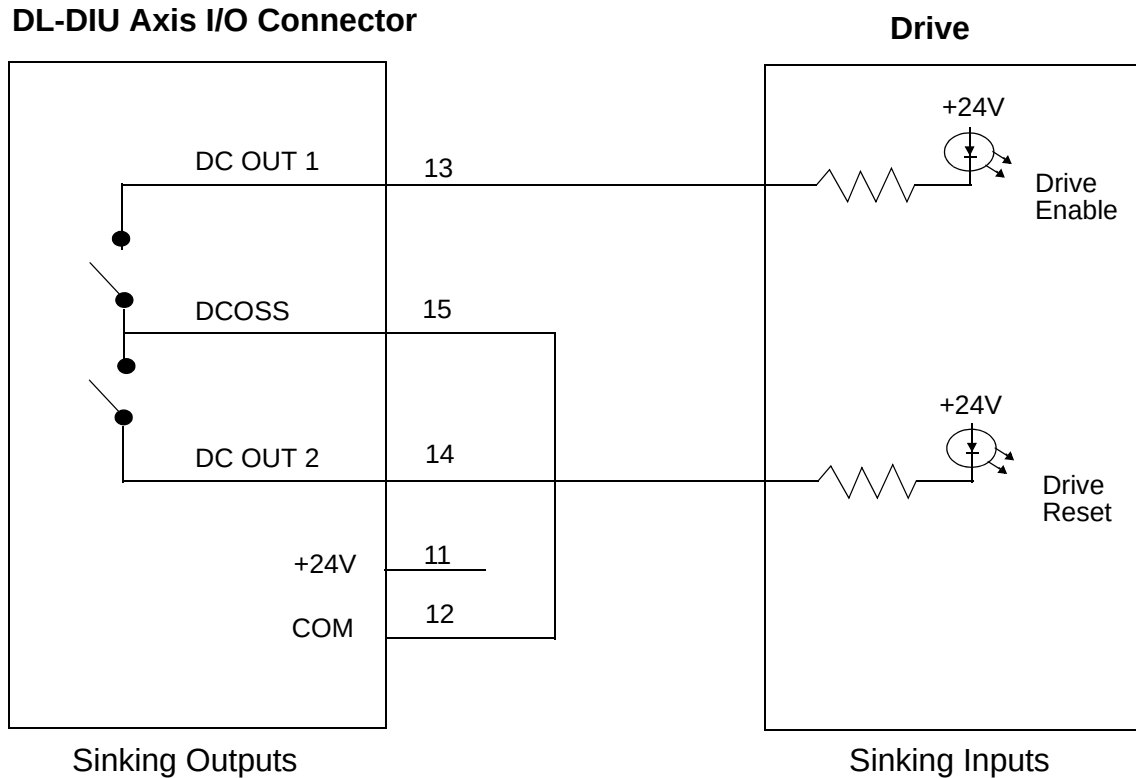


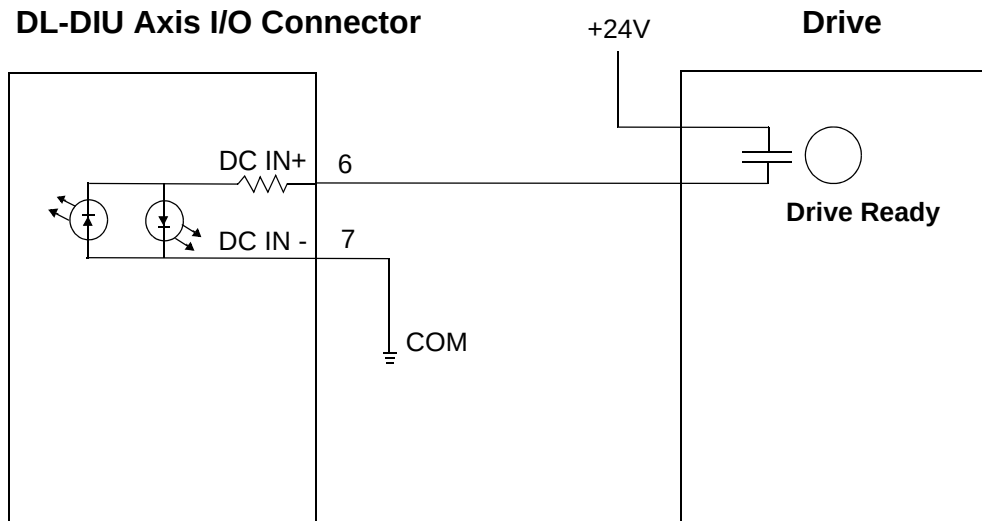
**Figure 4-5: Axis I/O DC Output Sink Configuration**

#### 4.1.7.2 Axis I/O Port DC Input

The Axis I/O Port provides one 24 Vdc input. This input consists of an optically isolated solid state switch that can be wired in either a sourcing or sinking configuration. The input is turned on or off by the connected external device. One of the input pins should be connected to either +24 Vdc or COM. The remaining input pin should be tied to the input device. Refer to [Figure 4-6](#).

This input is intended to interface with the drive ready output.

For more information on DC input operation, refer to [Section 6.2 on page 77 of Appendix A](#).

**Figure 4-6: Axis I/O Port DC Input**

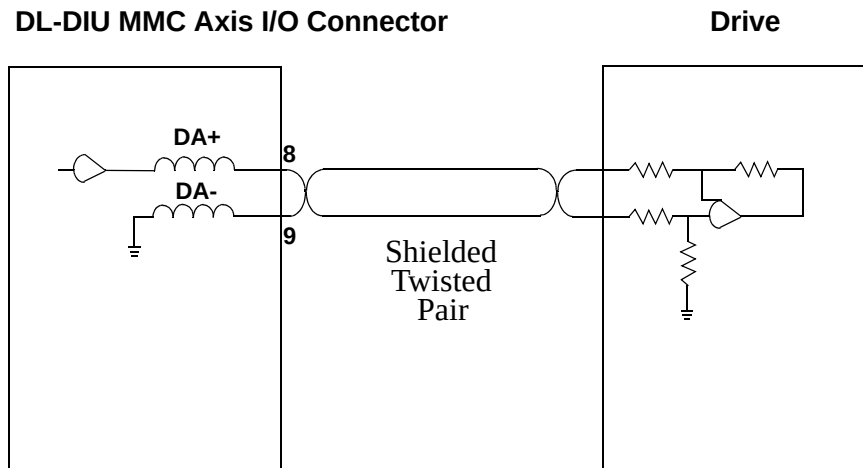
#### 4.1.7.3 Axis I/O Port Analog Output

The Axis I/O Port provides a  $\pm 10$  V differential Analog Output. If the DL-DIU is being used to control an Analog Drive, the Output is typically connected to the drive Command Input, but can be used as a general purpose Analog Output for other applications. Only shielded twisted pair wire should be used to make the connection between the analog output and the drive as shown in [Figure 4-7](#).

The application program sends the analog output section a 16-bit digital word to the analog output. This digital word is converted to a corresponding voltage within the range of  $\pm 10$  Vdc. The voltage is buffered and brought out to a pair of I/O connections as a differential type voltage output. This output is less subject to interference from electrical noise than a single-ended output would be.

You can adjust each analog output channel in software for offset adjustments, gain scaling, and unipolar outputs.

For safety reasons, all outputs are automatically reset to 0 Vdc when a scan loss condition occurs.

**Figure 4-7: Axis I/O Port D/A Output**

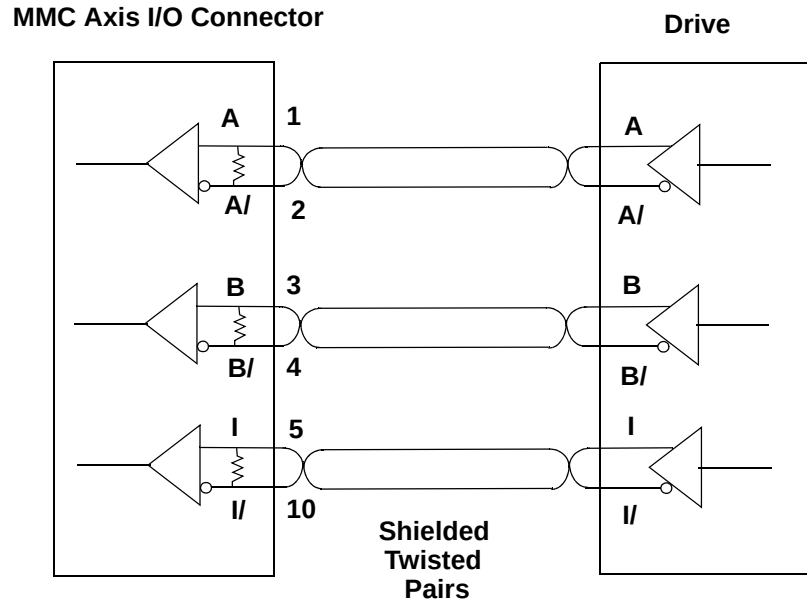
#### 4.1.7.4 Axis I/O Port Encoder Input

The Axis I/O Port provides an input for a differential incremental encoder. The encoder output signals from the drive should be connected to the Axis I/O Port encoder input for each axis. The Axis I/O Port encoder input accepts RS422 differential inputs. The encoder signals should be quadrature type. All encoder wiring between the DL-DIU and the drive should be shielded twisted pair as shown in [Figure 4-8](#).

For more information on the Encoder input operation, refer to [Section 6.4 on page 79 of Appendix A](#).

#### NOTE

The power supply that powers the encoder must be referenced to the power supply that powers the DL-DIU. This is done by connecting the “common” terminal of each supply back to Single Point Ground. Failure to observe this precaution may result in sporadic encoder operation and/or damage to the DL-DIU.

**Figure 4-8: Axis I/O Port MMC Encoder Input**

#### 4.1.8 I/O Port

The 8-pin pluggable spring-terminal I/O Port connector (labeled “J1” on the front of the DL-DIU) provides connection between user I/O devices and the DL-DIU. The I/O port contains:

- One 24VDC Input (sink or source selectable)
- One Analog Input
- One Stepper Drive Interface Port (DL-DIU must be rev 5 or greater)

Additional information is provided in this section as follows:

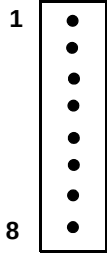
- The I/O Port is discussed in more detail in [section 4.1.8.1 on page 56](#).
- Pin descriptions for the I/O Port are provided in [Table 4-9](#)
- Pin assignments for the I/O Port are provided in [Table 4-10](#).
- The available I/O Port Accessories are described in [Table 4-11](#).
- The I/O Port is discussed in more detail starting in [section 4.1.8.1 on page 56](#).
- An example of I/O and Power Port Wiring can be found in [section 4.1.9.1 on page 60](#)

**Table 4-9: I/O Port (J1) Pin Descriptions**

| Function                                 | Notes                                               | Pin     |
|------------------------------------------|-----------------------------------------------------|---------|
| DC Input 1                               | 24 Vdc (nominal) sourcing/sinking Inputs            | 5       |
| Analog Input                             | +/- 10V, 1mv resolution                             | 6,7     |
| Stepper Motor Drive Outputs <sup>a</sup> | Enables the DL-DIU to command a Stepper Motor Drive | 1,2,3,4 |
| Stepper +5VDC <sup>a</sup>               | +5VDC Input for powering Stepper circuitry          | 8       |

a. DL-DIU must be rev 5 or greater

**Table 4-10: I/O Port Pin Assignments**

| Pin | Signal                     | In/Out | Connector Pinout                                                                                                                    |
|-----|----------------------------|--------|-------------------------------------------------------------------------------------------------------------------------------------|
| 1   | Step Out B/ <sup>a</sup>   | Out    | 8-Pin plugable Screw Terminal Connector<br><br> |
| 2   | Step Out A/ <sup>a</sup>   | Out    |                                                                                                                                     |
| 3   | Step Out B <sup>a</sup>    | Out    |                                                                                                                                     |
| 4   | Step Out A <sup>a</sup>    | Out    |                                                                                                                                     |
| 5   | DC Input 1                 | In     |                                                                                                                                     |
| 6   | Analog Input +             | In     |                                                                                                                                     |
| 7   | Analog Input -             | In     |                                                                                                                                     |
| 8   | Stepper +5VDC <sup>a</sup> | In     |                                                                                                                                     |

a. DL-DIU must be rev 5 or greater

**Table 4-11: I/O Port Accessories**

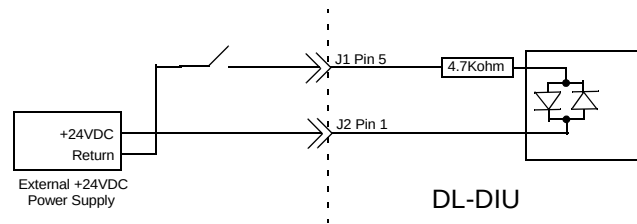
| Description                                                               | Part Number |
|---------------------------------------------------------------------------|-------------|
| 8-pin spring-contact pluggable mating for connector for the I/O Port (J1) | M.1302.7627 |

### 4.1.8.1 I/O Port Input

The I/O Port provides one sink/source 24 Vdc input.

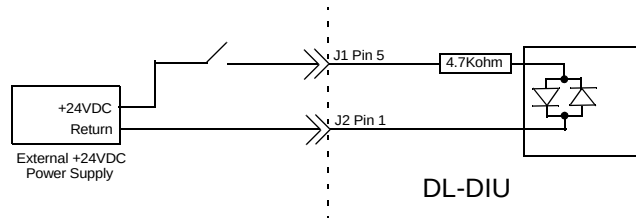
To configure the Input as Sinking:

- Connect the Sink/Source select pin on the Power Port (J2 pin 1) to 24 Vdc
- Connect one side of the input device to the Input pin on the I/O Port (J1 pin 5)
- Connect the other side of the input device to 24 Vdc Common.



To configure an Input as Sourcing:

- Connect the Sink/Source select pin Power Port (J2 pin 1) to 24 Vdc Common
- Connect one side of the input device to the Input pin on the I/O Port (J1 pin 5)
- Connect the other side of the input device to 24 Vdc.



### 4.1.8.2 Analog Input

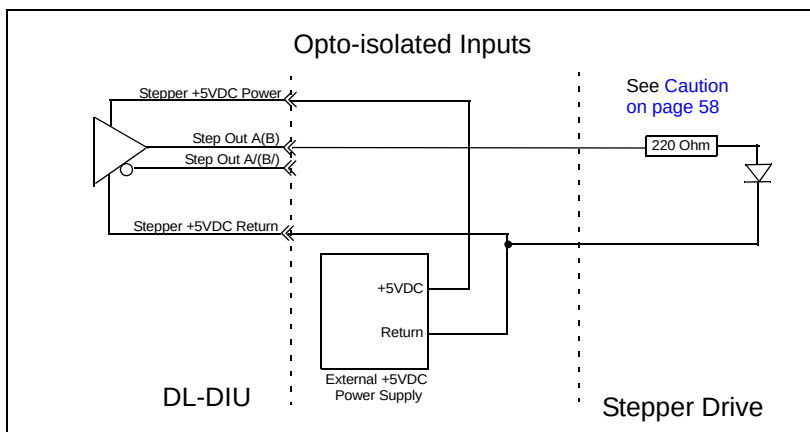
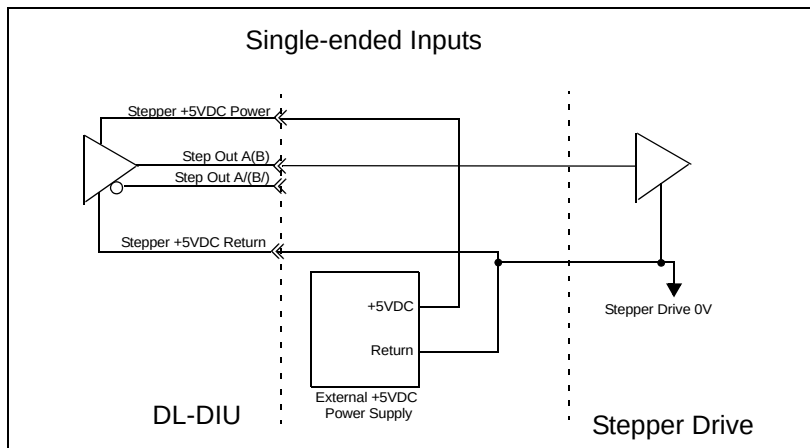
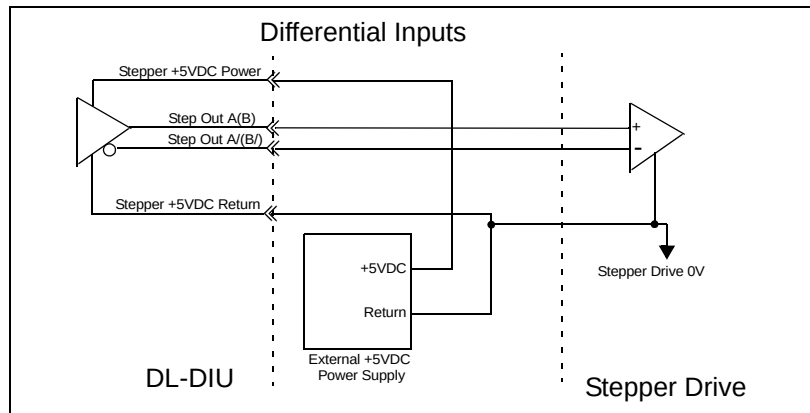
The I/O Port provides one differential analog input channel. The input range is  $\pm 10$  VDC (nominal), with 1mv resolution. The analog input voltage is sampled every 125  $\mu$ sec and the 16-bit result is stored in an on-board register. This register can be read at any time by the application.

The analog input signal passes through a common mode and differential mode filter prior to being applied to the A/D converter. These filters improve the noise immunity of the converter.

### 4.1.8.3 Stepper Motor Drive Interface

The Stepper Motor Drive Interface consists of two 65HVD3088 differential drivers. These drivers can control a Stepper Drive with Differential, Single-end, or Opto-isolated inputs as shown below.

Note: The Stepper Motor Interface is only available if the DL-DIU is rev 5 or greater



The following stepper modes are available and selectable in PiCPro.

Note: A/ is always the inverse of A, and B/ is always the inverse of B.

- Step and Direction
  - Step is output on the Step Out A and A/ pins
    - When no motion is commanded, Step A Out is low
    - When motion is commanded, Step A Out is pulsing
  - Direction is output on the Step Out B and B/ pins
    - When “Positive” motion is commanded, Step B Out is low
    - When “Negative” motion is commanded, Step B Out is high
- Count Up and Count Down
  - Count Up is output on the Step Out A and A/ pins
    - When no motion is commanded, Step Out A is low
    - When “Positive” motion is commanded, Step Out A is pulsing
  - Count Down is output on the Step Out B and B/ pins
    - When no motion is commanded, Step Out B is low
    - When “Negative” motion is commanded, Step Out B is pulsing
- A-quad-B
  - “A” is output on the Step Out A and A/ pins, and “B” is output on the Step Out B and B/ pins
    - When no motion is commanded, Step Out A and Step Out B are static
    - When motion is commanded, Step Out A and Step Out B pulse
      - When “Positive” motion is commanded, Step Out A leads Step Out B
      - When “Negative” motion is commanded, Step Out B leads Step Out A

**CAUTION: OPTO-ISOLATED INPUT RESISTOR**

If you are connecting the DL-DIU to a stepper drive that has opto-isolated inputs, you must ensure that the current provided by the DL-DIU does not exceed that specified by the drive. There must be a resistor of proper size in series with the drive's opto-isolator. If a resistor of the proper size is not provided within the drive, an external resistor of the proper size must be installed.

Failure to heed this caution could result in damaging the drive and/or the DL-DIU.

### 4.1.9 Power Port

The 6-pin plugable spring-terminal Power Port connector (labeled “J2” on the front of the DL-DIU) provides power to the DL-DIU and to the I/O.

- Pin descriptions for are the Power Port in [Table 4-12](#).
- Pin assignments for the Power Port in [Table 4-13](#).
- The available I/O Port and Power Port Accessories are described in [Table 4-14](#).
- The I/O Port is discussed in more detail in [section 4.1.8 on page 54](#).
- An example of I/O and Power Port Wiring can be found in [section 4.1.9.1 on page 60](#)

**Table 4-12: Power Port Pin Descriptions**

| Function                   | Notes                                                                                                                                                     | Pin |
|----------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| I/O 24V Power              | 24Vdc (nominal) to power the DL-DIU and the I/O                                                                                                           | 4   |
| I/O 24V Common             | I/O 24V common                                                                                                                                            | 5   |
| DC Input 1 Sink/<br>source | This pin determines whether I/O input 1 (located on J1 pin 5) is sourcing (this pin connected to 24 Vdc Common) or sinking (this pin connected to 24 Vdc) | 1   |
| Chassis Ground             | This pin should be connected to Chassis Ground                                                                                                            | 6   |

**Table 4-13: Power Port Pin Assignments**

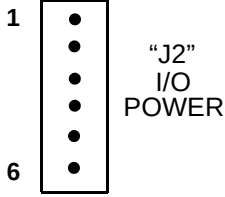
| Pin | Signal               | In/Out | Connector Pinout                                                                                                                   |
|-----|----------------------|--------|------------------------------------------------------------------------------------------------------------------------------------|
| 1   | Input 1 Sink/Source  | In     | 6-Pin plugable Screw Terminal Connector<br><br> |
| 2   | Do Not Connect       | N/A    |                                                                                                                                    |
| 3   | Stepper +5VDC Common | In     |                                                                                                                                    |
| 4   | I/O 24 Vdc           | N/A    |                                                                                                                                    |
| 5   | I/O 24 Vdc Common    | In     |                                                                                                                                    |
| 6   | Chassis Ground       | In     |                                                                                                                                    |

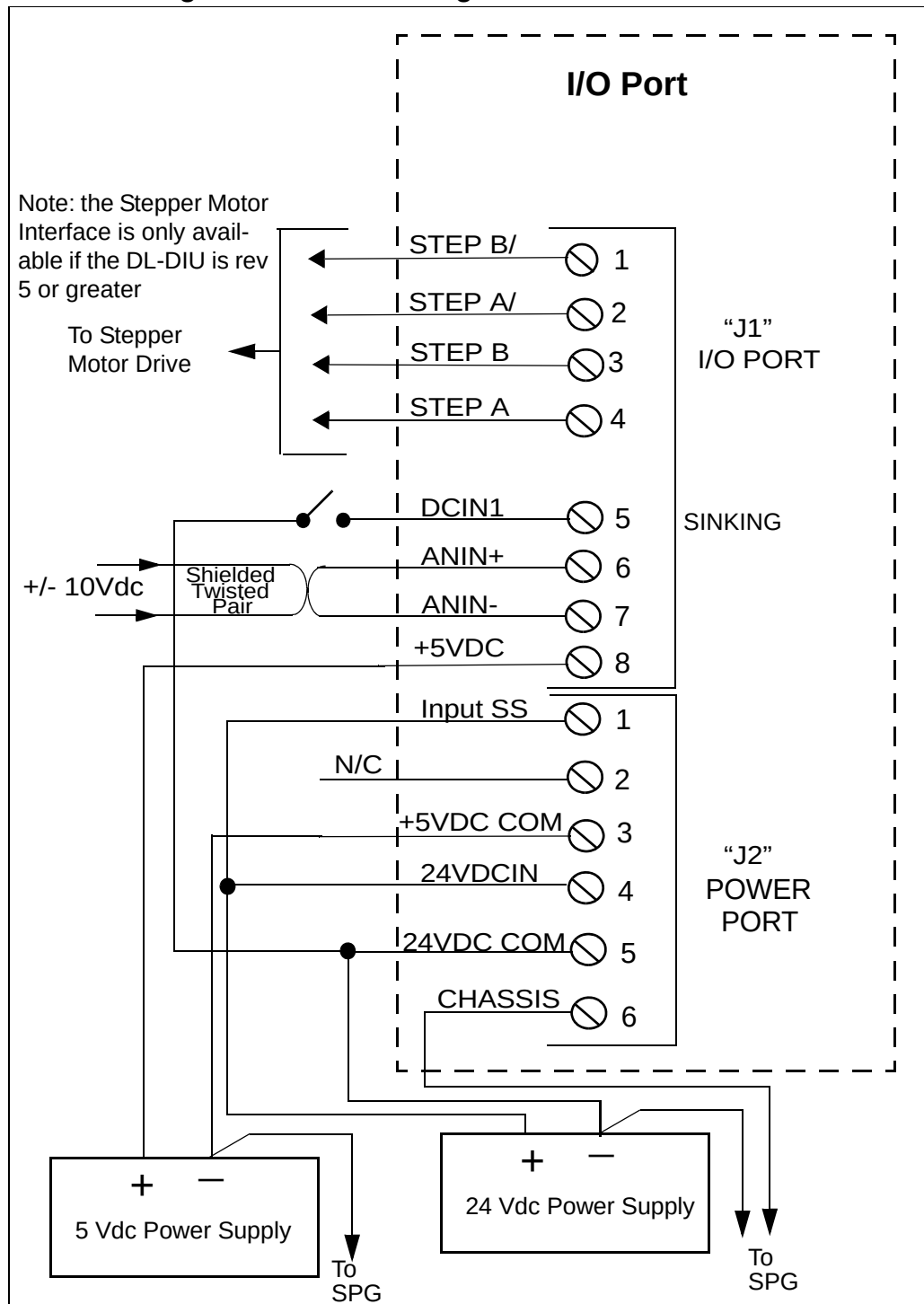
**Table 4-14: Power Port Accessories**

| Description                                                                 | Part Number |
|-----------------------------------------------------------------------------|-------------|
| 6-pin spring-contact pluggable mating connector for the I/O Power Port (J2) | M.1302.7662 |

#### 4.1.9.1 I/O and Power Port Wiring Example

An example of wiring the I/O Power Ports is shown in [See Figure 4-9 on page 61](#).

- The Sink/Source select pin for Input 1 on the I/O Power Port connector is connected to 24 Vdc, making Inputs 1 Sinking. In this configuration, one side of the input device is connected to the Input pin on the I/O Port connector, and the other side of the input device is connected to 24 Vdc Common.

**Figure 4-9: Connecting Devices to the I/O Port**

## 4.2 Specifications

**Table 4-15: DL-DIU Specifications**

|                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
|-----------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Function                    | <ul style="list-style-type: none"> <li>• Provides Digital Link control of an Analog Drive</li> <li>• Provides a +/-10Vdc Analog Input</li> <li>• Provides Digital Link control of a Stepper Drive (DL-DIU rev 5 or higher)</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| Part Number                 | M.3000.0832                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| Input voltage               | 20 VDC to 30 VDC                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| Input power                 | 100ma typical                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| Operating temperature range | 5°C to 55°C (41°F to 131°F)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| Storage temperature range   | -40°C to 85°C (-40°F to 185°F)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| Humidity                    | 5 to 95%, non-condensing                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| CE Marked<br>(Pending)      | <p>Conforms to Directives 73/23/EEC, 89/336/EEC, 92/31/EEC, 93/68/EEC by conforming to the following standards:<br/>           EN 50081-2:1993EMC Generic Industrial Emissions<br/>           EN 50082-2:1995EMC Generic Industrial Immunity<br/>           EN 61131-2:1994/A11:1996 Low voltage directive requirements for programmable controllers<br/>           Operates with emissions below EN55011/ CISPR 11 Class A limits<br/>           Immune to:</p> <ul style="list-style-type: none"> <li>• Electrostatic discharge (4K V contact mode, 8K V air discharge) per EN61000-4-2</li> <li>• RF electromagnetic fields per EN61000-4-3, ENV 50141, and ENV50204</li> <li>• Electrical fast transients per EN61000-4-4</li> <li>• Magnetic fields per EN61000-4-8</li> </ul> <p>Refer to the EMC Guidelines for more information.</p> |
| UL and C/UL Listed          | E126417                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| Physical size               | 1.125" wide x 6.0" high x 4.0" deep<br>28.57 mm x 152.4 mm x 101.6 mm                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| Vibration (per IEC 68-2-6)  | 10-57 Hz (constant amplitude = .15 mm)<br>57 - 2000 Hz (acceleration = 2 g)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| Shock (per IEC 68-2-27)     | Four shocks per axis (15g/11 msec)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |

| <b>Axis Port Analog Output</b>            |                                                                   |
|-------------------------------------------|-------------------------------------------------------------------|
| Output channels                           | 1                                                                 |
| Resolution                                | 16 bits                                                           |
| Output voltage range                      | ±10 VDC                                                           |
| Maximum output current (1K $\Omega$ load) | ±10 mA                                                            |
| Power on output voltage                   | 0 V ±100 mV                                                       |
| Scan loss output voltage                  | 0V ±100 mV                                                        |
| Accuracy                                  | ±0.375% of FSR Drift ± 50ppm/°C                                   |
| Update rate                               | 125 $\mu$ sec                                                     |
| <b>Axis Port Encoder Input</b>            |                                                                   |
| Input channels                            | 1                                                                 |
| Input receiver                            | Maxim 3098 A quad B differential RS422 receiver                   |
| Recommended Encoder Drivers               | 7272, 75183, 8830, 75114, 9614, 26LS31 (or equivalent)            |
| Encoder signals                           | Differential quadrature                                           |
| Input threshold                           | ±750 mV                                                           |
| Input termination                         | 150 ohm, provided on board                                        |
| Maximum input voltage                     | 5 V                                                               |
| Maximum input signal frequency            | 720 Khz (2.88 M feedback unit count rate)                         |
| <b>Axis Port DC Outputs</b>               |                                                                   |
| Number of outputs                         | 2                                                                 |
| Configuration                             | The set of axis outputs can be configured as sourcing or sinking. |
| Maximum current                           | 100 mA per output                                                 |
| Voltage range                             | 24 VDC nominal, 5 to 30 VDC range                                 |
| Scan loss response                        | Outputs turn off                                                  |

| <b>Axis and I/O Port Inputs</b>            |                                                                                                                                                                                                   |
|--------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Configuration                              | Axis I/O Ports Inputs: Sink or Source (1)<br>I/O Port Input: Sink or Source (1)<br>Operates with IEC Type 1 inputs (per IEC 1131-2).                                                              |
| Input voltage                              | Nominal 24 VDC, maximum 30 VDC                                                                                                                                                                    |
| Guaranteed on voltage                      | 15 VDC                                                                                                                                                                                            |
| Guaranteed off voltage                     | 5 VDC                                                                                                                                                                                             |
| Turn on/off time                           | 1 ms                                                                                                                                                                                              |
| Fast Input (Input 1, located on J1, pin 5) | 50 $\mu$ sec turn-on, 400 $\mu$ sec turn-off                                                                                                                                                      |
| <b>I/O Port Analog Input</b>               |                                                                                                                                                                                                   |
| Input channels                             | 1                                                                                                                                                                                                 |
| Resolution                                 | 1mv                                                                                                                                                                                               |
| Input voltage range                        | $\pm 10.24$ V                                                                                                                                                                                     |
| Accuracy                                   | $\pm 1\%$ of FSR                                                                                                                                                                                  |
| Sample rate                                | 125 $\mu$ sec                                                                                                                                                                                     |
| <b>I/O Port Stepper Output</b>             |                                                                                                                                                                                                   |
| Stepper channels                           | 1                                                                                                                                                                                                 |
| Driver Type                                | 65HVD3088                                                                                                                                                                                         |
| Output Voltage                             | 5V (nominal)                                                                                                                                                                                      |
| Output Current                             | 60ma (maximum)                                                                                                                                                                                    |
| Stepper +5VDC (from external supply)       | 5VDC $\pm 10\%$                                                                                                                                                                                   |
| Step Rate                                  | When configured for A-quad-B: 8,000,000 Steps per second<br>When configured for Step/Direction: 2,000,000 Steps per second<br>When configured for Count Up/Count Down: 2,000,000 Steps per second |

## 5 CE and EMC Guidelines

### NOTE

The CE mark on PiC products assures compliance with both the EMC and low voltage European directives. Prior to this CE mark, EMC on the product label only assured compliance with the EMC directives.

### 5.1 Background on EMC (Electromagnetic Compatibility) Compliance

In order to market products in the European Union after January 1, 1996, an electromagnetic compatibility directive (EU Directive 89/336/ECC) must be met. All products must be designed and manufactured in such a way that:

- Electromagnetic disturbances generated by the products do not cause interference to other systems.
- The performance of the product is not affected by electromagnetic disturbances within the environment in which the product is intended to operate.

The directive refers to relevant harmonized European EMC standards against which product conformity can be assessed, although other methods of assessment, notably the preparation of a Technical File, are permissible. The equipment manufacturer or the manufacturer's agent in the Community must make a Declaration of Conformity and can place the CE mark on the product. Failure to conform with the requirements of the directive can result in a total ban on sales throughout the Single Market and legal action could be taken against the signatory of a false declaration of conformity.

### 5.2 Background on Low Voltage Compliance

In order to market products in the European Union after January 1, 1997, the low voltage directive (EU Directive 73/23/EEC) must be met.

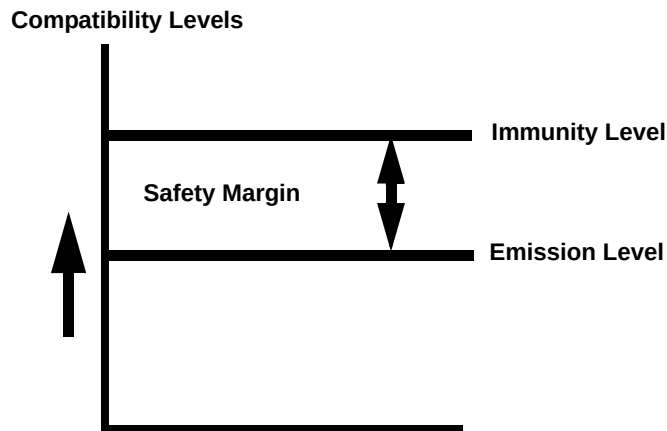
The intention of the directive is to assure user safety under normal operating and fault conditions. The directive includes the use of certain warning labels and user instructions. It establishes limits to prevent electrical shock hazard, overheating and fire.

### 5.3 RFI Emission and Immunity

The EMC product characteristics are classified by the emission and immunity performance.

Emissions not only include radiated noise from the product enclosure and cabling, but also that which is conducted away from the product along the cables connected to it. This may be subsequently radiated from the cable or conducted directly into another product which shares this cable e.g. the main AC supply.

Immunity is how susceptible a product is (e.g. to the radiated and conducted emissions from the product mounted next to it). To ensure compatibility, the immunity of a product must always exceed the expected emissions in the environment in which it operates as is shown in the diagram below. This is to ensure a margin of safety.

**Figure 5-1: Safety Margin**

In addition to conducted and radiated immunity, products must also be capable of withstanding:

- Electrostatic discharges (ESD)
- Conducted fast transient voltages

The discharge spark generated from ESD can easily damage electronic components. The conducted fast transient voltages are induced in cables laid in close proximity to other cables in which large inductive loads are switched (such as relays, contactors, and AC motor starters). This is a good example of what can happen to sensitive control and signal cabling connected to drives when poorly installed in enclosures on industrial sites.

## 5.4 Classes of EMC Operating Environments

Before the correct level of EMC can be designed into equipment, the EMC operating environment must be defined. For example in industrial locations where high power equipment is in use, high levels of background electrical noise would be expected when compared to a household or office environment. Since it is more expensive to reduce the emissions from higher power equipment than to increase the immunity, the emission limits allowed in industrial environments are higher than for household or office environments. Vice versa for immunity because of the higher emission limits in industrial environments, the immunity requirements are more strict than for the household or office environment. Hence in order to achieve EMC between different equipment, it is essential to know what EMC operating environment it is to be installed in, and to compare the installation environment to the environment for which it was designed.

Today using generic EMC standards, two environments are defined:

1. Industrial
2. Residential, commercial, and light industrial

The environments are locations defined on the basis of whether the AC supply is shared with other locations or is buffered from them with a distribution transformer. If your location is buffered via a distribution transformer, then you are in an industrial environment. If you share your AC supply with a neighboring location, then you are in

a residential, commercial, or light industrial environment. For example, an industrial unit which shares its AC supply with a neighboring unit is defined as a residential, commercial, and light industrial location. If it is supplied from its own distribution transformer, then it is an industrial location.

## 5.5 Conformance with the EMC Directive

Kollmorgen will be complying to the Directive by self-certification to the following generic EMC standards:

- EN50081-2 for industrial emissions using EN55011 (based upon CISPR 11A)
- EN50082-2 for industrial immunity using:
  - IEC 61000-4-2 (ESD- 4KV contact mode, 8 KV air discharge)
  - IEC 61000-4-3 (Radiated susceptibility)
  - IEC 61000-4-4 (Electrical fast transient)
  - IEC 6100-4-8 (Magnetic fields)

A statement of compliance will be made with the letters “EMC” or “CE” on the product, but will be valid only if the product is installed properly.

## 5.6 Conformance With the Low Voltage Directive

Kollmorgen will comply with the Directive by self certification to the following standard:

- EN 61131-2:1994/A11:1996 Low Voltage Requirements for Programmable Controllers

A statement of compliance will be made with the letters “CE” on the product but will be valid only if the equipment is properly installed.

## 5.7 Changes to the PiC Products

Kollmorgen PiC products had originally been designed with a high level of noise immunity and tested according to standards such as NEMA showering arc and the original version of IEC 801-2. However, the EU directive for immunity requires testing to standards that have more variables and are more repeatable. The directive also requires control of emissions, something that is not regulated in U. S. industrial environments.

As a result, changes have been made to the hardware modules within the PiC product line. The changes have included the addition of filtering, re-routing of foils and/or the addition of ground planes to printed circuit boards, use of some conductive enclosures, provision for shielded wires (see Note below) for peer-to-peer communication, and internal connection of SPG to field side connectors.

### NOTE

A recommended shielded wire is Belden, 24 AWG (7X32), 9729

### 5.7.1 Changes Affecting the User

Many of the changes Kollmorgen has implemented are transparent to the user. However, there are some changes affecting user installation.

Kollmorgen continues to recommend separation of low level signals (encoder, analog, communications, fast DC inputs) from high voltage or high current lines from any of

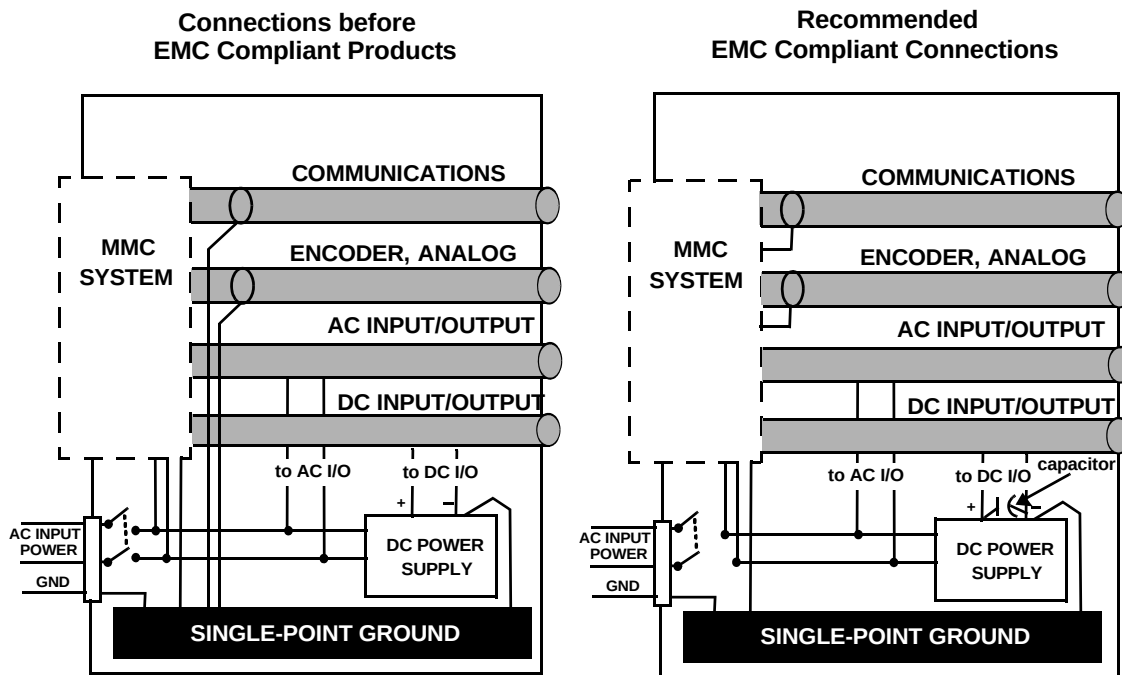
the above. More specifically, maintain *at least* one inch of separation around encoder signals and around communication signals.

It is no longer necessary to connect a wire from a module to SPG. This user-installed wire had been a source of emissions and thus the connection should not be made. Analog modules typically had this requirement in the past.

To prevent excessive conducted emissions from a DC power source (typically 24V) used for digital I/O, a 1000 picofarad capacitor should be used. Connect the capacitor from the +24V DC to COMMON at the distribution terminals. The same applies to any other external DC power source used with the PiC product.

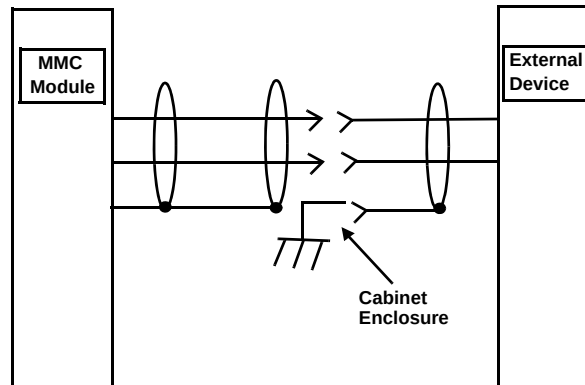
The figure on the left below illustrates the connection method *before* EMC compliant products were available. The figure on the right illustrates the recommended connections when using EMC compliant products. On the right, note that the SPG connection has been eliminated and that a capacitor is connected to the 24V DC supply.

**Figure 5-2: Connections for EMC Compliance**



There is now a provision for shield termination to the CPU modules for peer-to-peer communication. Shielded cable must be used to reduce emissions.

Inside a control cabinet, the practice of connecting the shields of shielded cables at the modules should be continued. For an example of a shielded cable entering/leaving the cabinet see [Figure 5-3 on page 69](#).

**Figure 5-3: Connecting Shielded Cable**

The two different methods of terminating shields are used to accommodate two different immunity requirements. Immunity required inside an enclosure is considered lower because cables are typically less than 3 meters in length and/or can be separated from each other and from noise sources.

Immunity required external to an enclosure is considered higher because the user may have less control over the noise environment. Low level signal cables that can be external to an enclosure and AC/DC digital I/O cables have been tested at a 2 KV level for electrical fast transients (EFTs). Low level signals that can be less than 3 meters in length or can be separated from noise sources are tested at a 1 KV level.

Under the stated conditions, there will be no disturbance of digital I/O, encoder, or stepper operation. For analog signals, there may be momentary disturbances but there will be self-recovery when the noise subsides.

In order to meet the EU directive requirement for emissions and immunity, fiber optics must be used for I/O expansion.

Although the control will pass the electrical fast transient test on incoming power lines, users may still want to use a power line conditioner.

As a general precaution, do not operate transmitters, arc welding equipment, or other high noise radiators within one meter of a PIC enclosure that has the door open. Continue to equip inductive devices, if they are in series with a mechanical contact or switch, with arc suppression circuits. These devices include contactors, solenoids and motors. Shield all cables that carry heavy current near the system, using continuous foil wrap or conduit grounded at both ends. Such cables include power leads for high-frequency welders and for pulse-width-modulated motor drives.

#### NOTE

Shields for signal wires are grounded at only one end, to provide immunity to outside noise sources. However, the shields for "noise sources" are grounded at both ends, to reduce emissions and "contain" the noise.

Worst case tests with analog I/O modules have caused momentary disturbances no greater than .5V in a +10V to -10V range and .5 mA in a 4 to 20 mA range. Worst case tests with an RTD module have caused momentary disturbances no greater than + or -

4°C in a range of -200° to 266°C. Worst case tests with a JK thermocouple module have caused momentary disturbances no greater than + or - 1 mV over a 100 to 1.

**NOTE**

To assure compliance with the low voltage directive, it is necessary to follow installation instructions in the controller Hardware Manual. Also refer to any instructions specific to individual control modules.

## 5.8 Using CE/EMC and Non-CE/EMC Modules

**IMPORTANT**

Failure to follow these guidelines may result in undesired system performance.

**NOTE**

CE indicates compliance to both the EMC and low voltage directives. EMC indicates compliance to the EMC directive.

There are several issues that must be considered when using CE/EMC compliant and Non-CE/EMC compliant Modules. This document addresses these issues.

**Module Identification** - To determine whether a module is CE/EMC or Non-CE/EMC, look at the gray Unit Tag located on the side of the plastic module case. CE/EMC modules will have “CE” or “EMC” printed near the “MAX. AMBIENT TEMP.” specification. Non-CE/EMC will not have “CE” or “EMC” printed in this location.

**Grounding** - Due to differences in shielding requirements, it is extremely important to follow proper shielding guidelines for a given module. Failure to do so may result in intermittent operation in noisy environments.

For modules that have an SPG terminal and/or one or more SHIELD terminal, perform the following:

- For CE/EMC modules, do not connect the SPG terminal or SHIELD terminals to the system's Single Point Ground
- For Non-CE/EMC modules, connect the SPG terminal, or a SHIELD terminal, to the system's Single Point Ground

**CE/EMC CSM and RSM Modules** - Using a CE/EMC CSM, RSM, or CSM/CPU (PiC90) with certain Non-CE/EMC analog modules may cause intermittent operation. Follow these guidelines for determining the type of CSM, RSM, or CSM/CPU that should be used in a particular rack:

- If your rack contains one or more Non-CE/EMC modules that perform D/A conversion or provide an Encoder interface, you must use a non-CE/EMC CSM, RSM, or CSM/CPU (PiC90).
- If your rack contains one or more Non-CE/EMC modules that perform D/A conversion or provide an Encoder interface, you must use a non-CE/EMC CSM, RSM, or CSM/CPU (PiC90).

- If your rack does not contain one or more Non-CE/EMC modules that perform D/A conversion or provide an Encoder interface, you may use either a CE/EMC or Non-CE/EMC CSM, RSM, or CSM/CPU (PiC90).

**NOTE**

For a system to be CE/EMC compliant, all modules and backplanes must be CE/EMC compliant

## 5.9 Declarations of Conformity

The undersigned, representing the supplier

**G & L Motion Control Inc.**  
**672 South Military Road**  
**Fond du Lac, Wisconsin 54936-1960**

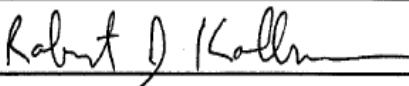
herewith declares that all **PiC900™/PiC90™/PiC9™/MMC and Block I/O modules**, labeled with the CE mark, are in conformity with the provisions of the following EC Directives when installed in accordance with the installation instructions contained in the product documentation:

*Low Voltage Directive 73/23/EEC as amended by 93/68/EEC*  
*EMC Directive 89/336/EEC as amended by 92/31/EEC and 93/68/EEC*

Conformity of the specified product is based upon application of the following standards and/or technical specifications referenced below:

|                                 |                                                                                            |
|---------------------------------|--------------------------------------------------------------------------------------------|
| <i>EN 50081-2:1993</i>          | <i>EMC Generic Industrial Emissions</i>                                                    |
| <i>EN 50082-2:1995</i>          | <i>EMC Generic Industrial Immunity</i>                                                     |
| <i>EN 61131-2:1994/A11:1996</i> | <i>Low voltage requirements for programmable controllers</i>                               |
| <i>EN61326:1997</i>             | <i>Electrical Equipment for measurement, control and Laboratory use – EMC requirements</i> |

Year of Marking: 2002

|           |                                                                                     |
|-----------|-------------------------------------------------------------------------------------|
| Signature |  |
| Full Name | Robert J. Kollmeyer                                                                 |
| Position  | Director of Engineering                                                             |
| Place     | G & L Motion Control Inc.                                                           |
| Date      | 05-APR-05                                                                           |

## EC DECLARATION OF CONFORMITY

The undersigned, representing the supplier

**G & L Motion Control Inc.**  
**672 South Military Road**  
**Fond du Lac, Wisconsin 54936-1960**

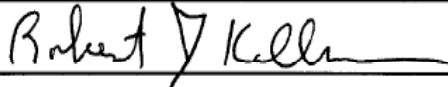
herewith declares that all **three-phase current synchronous motors, type MSM** are in conformity with the provisions of the following EC Directive when installed in accordance with the installation instructions contained in the product documentation:

*Low Voltage Directive 73/23 EWG*

Conformity of the specified product with the guidelines of this directive will be proved by the total compliance with the following harmonic European standards:

*EN 60034-1: November 1995      Rotating Electrical Machines*  
*EN 60034-5: April 1998*  
*EN 60034-9: May 1996*

Year of Marking: 1999

|                  |                                                                                     |
|------------------|-------------------------------------------------------------------------------------|
| <i>Signature</i> |  |
| <i>Full Name</i> | Robert J. Kollmeyer                                                                 |
| <i>Position</i>  | Director of Engineering                                                             |
| <i>Place</i>     | G & L Motion Control Inc.                                                           |
| <i>Date</i>      | 05 - APR - 05                                                                       |

## EC DECLARATION OF CONFORMITY

The undersigned, representing the supplier

**G & L Motion Control Inc.**  
**672 South Military Road**  
**Fond du Lac, Wisconsin 54936-1960**

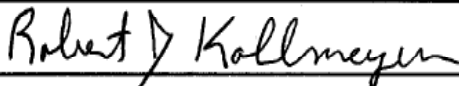
herewith declares that all **three-phase current synchronous motors, type LSM** are in conformity with the provisions of the following EC Directive when installed in accordance with the installation instructions contained in the product documentation:

*Low Voltage Directive 73/23 EWG*

Conformity of the specified product with the guidelines of this directive will be proved by the total compliance with the following harmonic European standards:

*EN 60034-1: September 2000      Rotating Electrical Machines*  
*+A11 May 2002*  
*EN 60034-5: December 2001*  
*EN 60034-9: June 1998*

Year of Marking: 2002

|           |                                                                                     |
|-----------|-------------------------------------------------------------------------------------|
| Signature |  |
| Full Name | Robert J. Kollmeyer                                                                 |
| Position  | Director of Engineering                                                             |
| Place     | G & L Motion Control Inc.                                                           |
| Date      | 05-APR-05                                                                           |

## EC DECLARATION OF CONFORMITY

The undersigned, representing the supplier

**G & L Motion Control Inc.**  
**672 South Military Road**  
**Fond du Lac, Wisconsin 54936-1960**

herewith declares that all **MMC Smart Drives (MMC-SD-XXX-230-XXX, MMC-SD-XXX-460-XXX) and accessories** are in conformity with the provisions of the following EC Directive(s) when installed in accordance with the installation instructions contained in the product documentation:

73/23/EEC  
 89/336/EEC

*Low Voltage Directive as amended by 93/68/EEC*  
*EMC Directive as amended by 92/31/EEC and 93/68/EEC*

and that the standards and/or technical specifications referenced below have been applied:

EN 50178:1998  
 EN 61800-3:1996  
 /A11:2000

*Electronic equipment for use in power installations*  
*Adjustable speed electrical power drive systems – EMC*  
*product standard including specific test methods*

Year of Marking: 2003

|                  |                                                                                     |
|------------------|-------------------------------------------------------------------------------------|
| <i>Signature</i> |  |
| <i>Full Name</i> | Robert J. Kollmeyer                                                                 |
| <i>Position</i>  | Director of Engineering                                                             |
| <i>Place</i>     | G & L Motion Control Inc.                                                           |
| <i>Date</i>      | 05-APR-05                                                                           |



## Appendix A - Operation Details

### 6.1 Introduction

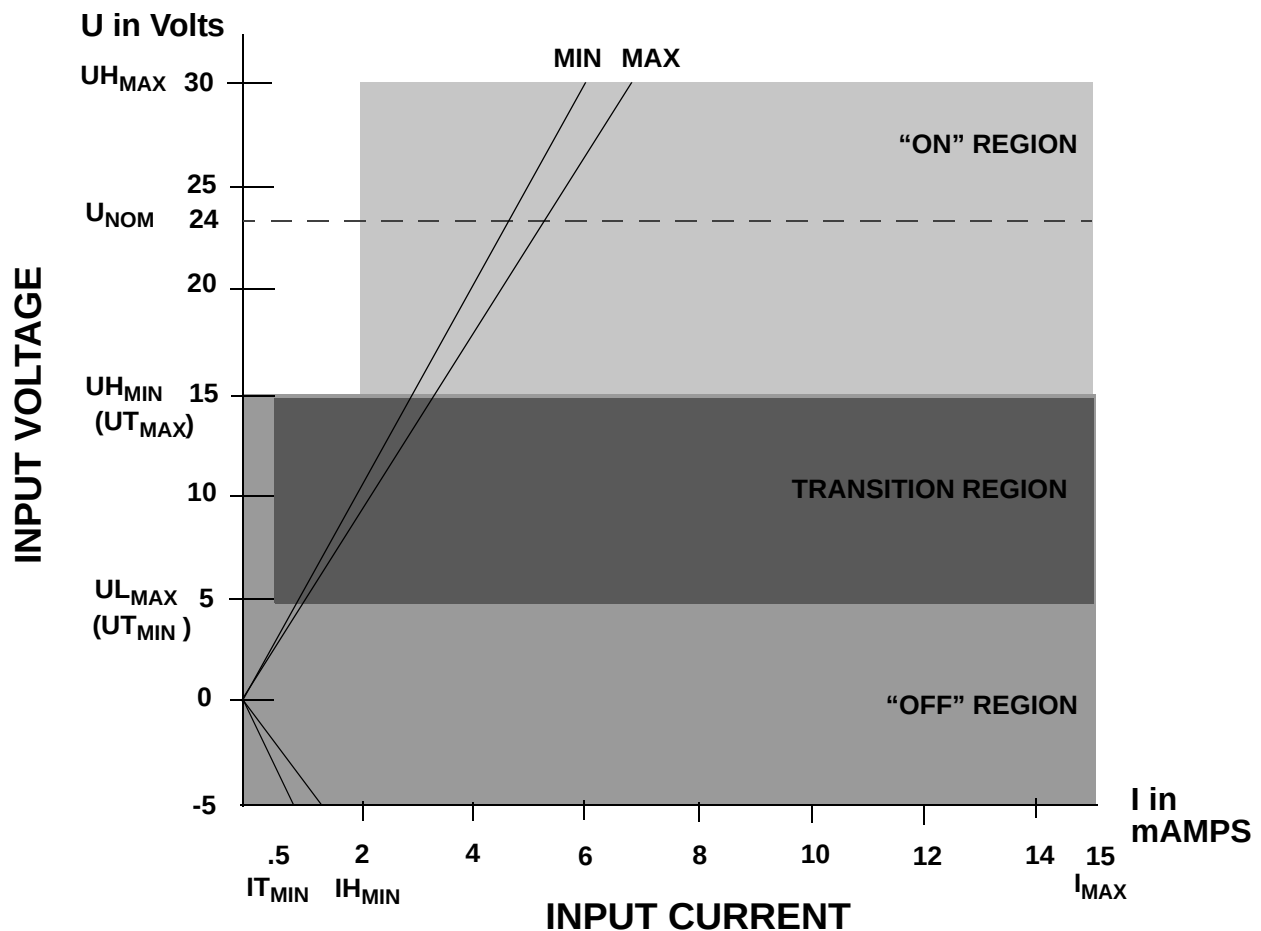
This appendix describes in detail the operation of many of the sub-systems found within the MMC Control and Option Modules.

### 6.2 DC Inputs

Each input is guaranteed "on" at 14 to 30 VDC and guaranteed "off" at 0 to 5 VDC (polarity doesn't matter). Its on/off state is converted to a corresponding logic 1 or 0. This logic state is transmitted through the system bus to the application program, which uses these logic states to control program flow. The logic side of the input is optically isolated from the field side.

The shaded blocks in [Figure 6-1](#) below show the limits specified by the IEC. The lines show the maximum and minimum V/I of the inputs in this module. The voltage/current curve in this graph shows that the input module is well within the IEC Type 1 limits.

**Figure 6-1: Input Characteristics Compared to IEC Standards**



**IMPORTANT**

Switching devices can sometimes have a leakage current that exceeds the  $I_{T_{min}}$  (current allowed when off) of an input module. In order to use such a device, an impedance (typically, a resistor) needs to be used in parallel with the input.

For example, some of the newer proximity switches use two wires instead of three. The third wire was used for a power or ground line. Without the third wire, the switch is easier to install. However, it requires more leakage current in the off state to power its internal circuitry.

As a conservative estimate, use the following formula to calculate an external resistance value. It keeps the input voltage at or below 2.4V when the switching device is in the "off" state.

$$\frac{2.4V}{\text{Switch Leakage} - 0.75mA} \geq R$$

If the switch leakage specification is  $\leq 1.7$  mA, then:

$$\frac{2.4V}{1.7 - 0.75mA} \geq 2.5K\Omega$$

Use a resistor less than or equal to 2.5 K $\Omega$ . Be sure that the wattage is adequate for the resistor when the switching device is in the "on" state remembering that:

$$P = \frac{V_{ON}^2}{R}$$

## 6.3 DC Outputs

A DC Output consists of a solid state switch. It turns on or off according to the logic state sent to it by the application program. If the application program sends it a logic 1, the switch closes and the device is powered. If the application program sends a logic 0, the switch opens and power to the device is cut off. The application program updates the logic state for each switch every time it scans the program.

The logic side of the switch is optically isolated from the field side. If you need to know whether voltage is actually present at the field side, use a voltmeter.

### 6.3.1 Inductive Loads

Resistive and inductive loads can be connected to DC outputs and controlled by the system with no precautions other than making sure they have a connection to the common of the DC power supply.

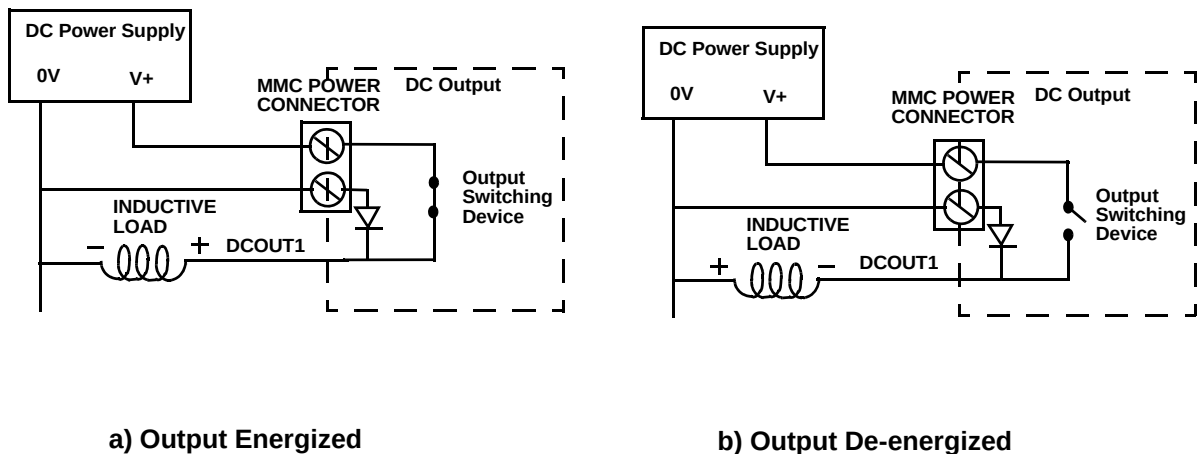
Inductive loads have an electrical "kickback" when current is stopped. This can damage or destroy the output switching device. Each output has a diode through which reverse current can be safely routed.

The internal diode works with an inductive load. When an output is energized, represented by a closed switch, current passes through the load into the common line. When the output is de-energized, represented by an open switch, current stops and the inductive field collapses. The state of the outputs is controlled by the CPU. This creates a reverse voltage across the load called "kickback" which tries to continue the

current. The voltage is in series with the DC power supply. The combined voltage appears across the output switching device in the module.

If this were the only path available, voltage across the device would peak at several hundred volts. The internal diode provides another path for current. This limits the peak reverse voltage across the load to less than 1 V. Every DC output has this protection so an inductive load can be connected safely.

**Figure 6-2: Diagram of Internal Protection for Inductive Loads**

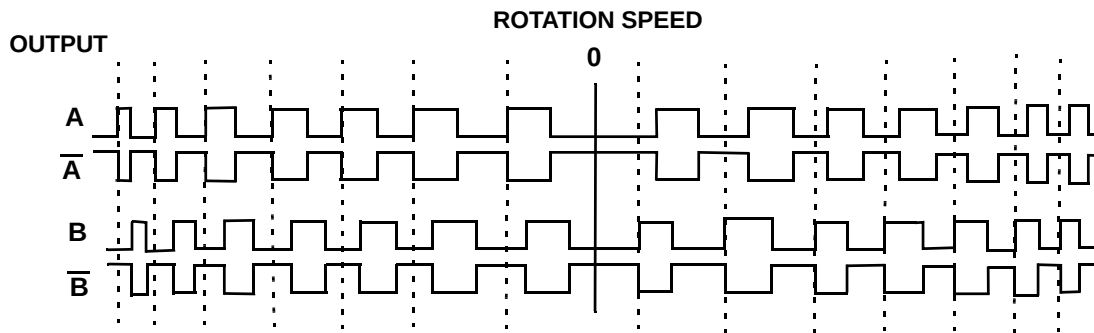


## 6.4 Encoder Inputs

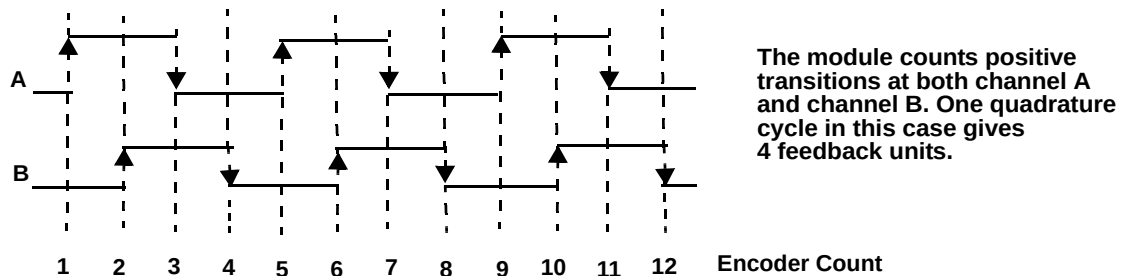
The encoder inputs use differential type inputs to interface with incremental encoders. These inputs accept RS422 level quadrature signals. Recommended encoder drivers include 7272, 75183, 8830, 75114, 9614, 26LS31 (or equivalent).

A *quadrature encoder* sends square wave type signals. When the shaft rotates at a constant velocity, the A and B outputs are square waves and are at the same frequency. However they are out of phase with each other by 90°. When the encoder shaft rotates in one direction, each A pulse leads the corresponding B pulse by 90°. When it rotates the other direction each A pulse lags its B pulse by 90°.

The signals illustrated in [Figure 6-3](#) below indicate that the encoder shaft rotates in one direction at first. Its speed of rotation decreases to 0 and then it starts rotating the other direction. The signals are shown as differential.  $\bar{A}$  is the inverse of the signal A and  $\bar{B}$  is the inverse of signal B.

**Figure 6-3: Signals Transmitted by a Quadrature Encoder with Differential Outputs**

The maximum input frequency is 250,000 lines per second, which results in 1,000,000 Feedback Units (FUs) per second.

**Figure 6-4: Counting Quadrature Pulses**

There is a 24-bit up/down counter for each channel. It is incremented or decremented on each A, B edge. There is also a 24-bit latch associated with each encoder channel.

The module can be programmed so that the counter value is “latched” or stored under one of these conditions:

- an index pulse from the encoder
- a positive or negative transition of the fast input
- the next index pulse after the required transition of the fast input

Each of the five 24-bit latches has a *fast 24 VDC input* associated with it. Each input is optically isolated. This input is intended to receive a signal from a device other than an encoder. It is typically used for referencing or synchronization purposes.

Fast input characteristics include:

- the detection of a signal occurs faster than it does for the DC inputs in other modules, due to less filtering. Because of this there is also less noise immunity.
- the response to a fast input signal is independent of ladder scan time. The module can be programmed to latch a position count as soon as this input is detected.

# Index

## A

- address switches
  - DL-DIU [42](#)
  - slice I/O coupler [20](#)
- analog input port details
  - DL-DIU [56](#)
- axis I/O port (DL-DIU) [45](#)
  - analog output [52](#)
  - DC input [51](#)
  - DC outputs [50](#)
  - encoder input [53](#)

## C

- CE guidelines [65](#)
- Compliance
  - to low voltage directive [65](#)
- conformance
  - EMC directive [67](#)
  - low voltage directive [67](#)
- conformity
  - declaration of [72](#)
- connections
  - for EMC compliance [68](#)
- contents of the manual [5](#)

## D

- DC input connectors
  - slice I/O coupler [24](#)
- DC inputs
  - operation
    - general [77](#)
- DC output connectors
  - slice I/O coupler [26](#)
- DC outputs
  - general operation [78](#)
  - inductive loads [78](#)
- declaration of conformity [72](#)
- diagnostic indicator
  - DL-DIU [41](#)
- digital link LEDs
  - DL-DIU [41](#)
- digital link ports
  - DL-DIU [43](#)
  - slice I/O coupler [21](#)
- DL-DIU
  - address switches [42](#)
  - axis I/O port [45](#)
    - analog output [52](#)
    - DC input [51](#)
    - encoder input [53](#)

- axis I/O port DC outputs [50](#)
- diagnostic indicator [41](#)
- digital link LEDs [41](#)
- digital link ports [43](#)
- front panel details [41](#)
- I/O and power ports [54](#), [59](#)
  - analog input port details [56](#)
  - input port details [56](#)
  - wiring example [60](#)
- introduction [39](#)
- LEDs [41](#)
- power indicator [41](#)
- specifications [62](#)

## E

- electrical service & maintenance safety [10](#)
- electro-static discharge [66](#)
- EMC
  - modules [70](#)
  - operating environments [66](#)
  - PiC products [67](#)
- EMC directive
  - conformance [67](#)
- EMC guidelines [65](#)
- encoder inputs
  - general operation [79](#)
- ESD [66](#)

## F

- fast transient voltage [66](#)
- features
  - slice I/O [13](#)
- front panel details
  - DL-DIU [41](#)

## G

- grounding
  - protective earth [8](#)
- guidelines
  - CE [65](#)
  - EMC [65](#)

## I

- I/O and power ports
  - DL-DIU [54](#), [59](#)
- inductive loads
  - DC outputs [78](#)
- input port details
  - DL-DIU [56](#)
- inspection
  - safety [9](#)
- installation
  - slice I/O [16](#)

## L

- LED indicators
  - slice I/O coupler [19](#)
- LEDs
  - DL-DIU [41](#)
- low voltage directive
  - conformance [67](#)

## M

- manual cleaning procedure [11](#)

## O

- operation
  - DC inputs [77](#)
  - DC outputs [78](#)
  - encoder inputs [79](#)
  - safety [10](#)

## P

- power connector
  - slice I/O [23](#)
- power indicator
  - DL-DIU [41](#)
- procedure
  - manual cleaning [11](#)
- protective earth
  - grounding [8](#)

## R

- RFI
  - emission [65](#)
  - immunity [65](#)

## S

- safety
  - after shutdown [9](#)
  - cleaning [11](#)
  - electrical service & maintenance [10](#)
  - inspection [9](#)
  - operating safely [10](#)
  - operation [10](#)
  - signs [8](#)
  - system [7](#)
  - warning labels [8](#)
- Sales and Service [84](#)
- Service [84](#)

- signs
  - safety [8](#)
- Slice I/O [13](#)
- slice I/O
  - coupler details [19](#)
  - features [13](#)
  - installation [16](#)
  - module removal [17](#)
  - power connector [23](#)
  - terminal block operation [18](#)
  - wiring example [27](#)
- slice I/O coupler
  - address switches [20](#)
  - DC input connectors [24](#)
  - DC output connectors [26](#)
  - digital link ports [21](#)
  - LED indicators [19](#)
  - specifications [37](#)
- slice I/O modules
  - description [30](#)
  - limitations and precautions [30](#)
  - types available [30](#)
- software
  - required [5](#)
- specifications
  - DL-DIU [62](#)
  - slice I/O coupler [37](#)

## T

- technical support contacts [6](#)
- terminal block operation
  - slice I/O [18](#)

## V

- voltage
  - fast transient [66](#)

## W

- warning label
  - danger, warning, caution [9](#)
  - hazard [8](#)
- Web Address [84](#)
- wiring
  - for EMC compliance [68](#)
- wiring example
  - DL-DIU [60](#)
  - slice I/O [27](#)



## Sales and Service

We are committed to quality customer service. In order to serve in the most effective way, please contact your local sales representative for assistance.

If you are unaware of your local sales representative, please contact us.

### North America

#### Kollmorgen Customer Support North America

E-mail: [glmotion.support@kollmorgen.com](mailto:glmotion.support@kollmorgen.com)  
Phone: In the United States, telephone (800) 558-4808  
Outside the United States, telephone (920) 921-7100  
Fax: (920) 906-7669  
Web site: [www.kollmorgen.com](http://www.kollmorgen.com)

### Europe

#### Kollmorgen Customer Support Europe

E-mail: [glmotion.support@kollmorgen.com](mailto:glmotion.support@kollmorgen.com)  
Phone: +44 (0)1525 243-243  
Fax: +44 (0)1525 243-244  
Web site: [www.kollmorgen.com](http://www.kollmorgen.com)

---

**KOLLMORGEN**®

---

*Because Motion Matters™*