

Impurities Forum 2019

26 - 27 June 2019, Prague, Czech Republic

SPEAKERS



DR GISELA FONTAINE Solvias AG, Switzerland



DR GERD JILGE Boehringer Ingelheim Pharma GmbH & Co. KG, Germany



GRACE KOCKS Lhasa Limited, United Kingdom



DR CORINA NACHTSHEIM Quality Assessor, Germany



DR XAVER SCHRATT GBA Pharma GmbH, Germany



DR ANDREW TEASDALE AstraZeneca, United Kingdom



DR LISE VANDERKELEN *Nelson Labs, Belgium*



PART I 26 June 2019

GENERAL STRATEGIES FOR INVESTIGATION AND CONTROL

PART II 27 June 2019 ELEMENTAL IMPURITIES AND GENOTOXIC IMPURITIES

Free of charge* Post-Conference Workshop on 28 June 2019: "The Elemental Impurities Database"

(*only for those who participate in at least one part of the Impurities Forum)



PART I: GENERAL STRATEGIES FOR INVESTIGATION AND CONTROL

Objectives

Part I of the Impurities Forum will provide an opportunity to reinforce and expand your knowledge of the general area of impurities in chemical entities from initial development to the market with emphasis on

- Detection, profiling and control of impurities in drug substances, intermediates and drug products
- Practical aspects of method validation for impurities determination
- Analytical techniques used for detecting and qualifying impurities
- Extractables and Leachables as a source of impurities
- "Unexpected Impurities" lessons learned from the Valsartan case

This event is designed to provide a comprehensive review of impurities analysis and characterisation in drug substances and drug products and their recording and reporting.

Background

Setting specifications for impurities are one of the most critical topics in the development of new drug products. Impurities analysis in drug substances and drug products and their recording and reporting is quite often a challenge for the scientific experts in routine production and quality control. This challenge is even bigger when profiles of unknown impurities in complex matrices have to be established. The recent Valsartan case made clear the importance of a thorough process understanding.

Target Audience This workshop addresses all personnel involved in development of drug substances and drug products from scientific staff to laboratory heads involved in R&D. The needs of Laboratory Managers, Supervisors and Analysts in pharmaceutical quality assurance and quality control departments will also be covered. This event will also address regulatory requirements and hence is applicable to people working in the regulatory affairs area.

Programme

Impurities analysis and qualification of Impurities in Drug Substances and Drug Products – general overview

- · Impurity profiling in synthetic drug substances
- Qualification of impurities
- Degradation studies
- · Identification of chiral impurities, polymorphic phases and new impurities
- Residual solvents
- Impurities in starting materials and intermediates
- Pharmacopoeial tests and acceptance criteria
- Drug product specifications and parametric release

Analytical method validation for Impurity determination at various development stages

- Ouantification of impurities
- How to define an impurity profile (stress tests)
- Reference substances
- Validation of methods at various development stages
- Statistical approaches to method validation (LOD & LOQ)



Presentation and Workshop:

Analytical techniques for determination and qualification of impurities in Starting Materials and Intermediates

- Purity analysis by HPLC, impurity profile
- Residual solvents by GC
- Inorganic impurities (heavy metals, sulphated ash)
- · For chiral compounds in addition: enantiomeric purity and proof of the absolute configuration

In the Workshop the participants will learn which activities are necessary to characterize drug substances taking into account the following aspects:

- analytical procedures are necessary for the characterization
- · experiments necessary to check the downstream impurities in order to justify acceptance criteria for the respective impurities
- other impurities have to be taken into account
- · experiments to be performed in order to get a stability-indicating analytical procedure

Leachables and Extractables

- Why should Extractables & Leachables be assessed?
- Regulatory requirements in the EU and US
- Compendial requirements and industry standards
- Safety qualification of Leachables and Extractables



The subsequent plenary workshop will provide the opportunity to discuss case studies about Leachables and Extractables regarding detection and safety qualification. It will seek, through a practical exercise, to examine the steps involved in a comprehensive E&L evaluation.

Unexpected Impurities: approaches for investigation and determination

- Is there such a thing as 'unexpected impurities" or is there a lack of process understanding?
- Valsartan overview of events
- Source of contamination
- Mechanistic understanding
- Examination of risk within other Sartans overview of how to conduct a risk assessment and to identify key factors
- Are there other Mutagenic Impurities related risks?

PART II:

ELEMENTAL IMPURITIES AND GENOTOXIC IMPURITIES

Objectives

In Part II of the Impurities Forum the key principles of the ICH Q3D Guideline will be highlighted. You will get to know the essential aspects and approaches of determining and controlling elemental impurities in drug products. You will learn

- which are the principles of the elemental impurities risk assessment process,
- factors that affect the limits route of administration and also duration of exposure.
- · how to implement risk-based strategies to control elemental impurities,
- · how to develop suitable analytical methods for genotoxic impurities determination,
- · regulatory filing: what do regulatory authorities expect?

Moreover you will hear about recent developments regarding the control of Mutagenic Impurities according to ICH M7

Background

In November 2014 the **ICH Q3D Guideline for Elemental Impurities** was published as Step 4 document. This document outlines

- the evaluation of the toxicity data for potential elemental impurities
- the PDEs for each element of toxicological concern
- the basis for an El risk assessment and the key factors for evaluation.
- the development of controls designed to limit the inclusion of elemental impurities in drug products to levels at or below the PDE

Meanwhile ICH Q3D was revised twice, regarding Cadmium Inhalation PDE (ICH Q3D(R1); Step 2 document) and cutaneous and transdermal products (ICH Q3D(R2); Concept Paper).

Equally the ICH M7 Guideline for Assessment and Control of DNA reactive (mutagenic) impurities has undergone a twofold revision: ICH M7(R1) (Step 4 document) being completed by an Addendum containing a summary of known mutagenic impurities commonly found or used in drug synthesis and ICH M7(R2) (Concept Paper) where PDEs for new DNA reactive (mutagenic) impurities have been incorporated.

Target Audience

The conference addresses all personnel involved in development of drug substances and drug products from scientific staff to laboratory heads involved in R&D. The needs of Laboratory Managers, Supervisors and Analysts in pharmaceutical quality assurance and quality control departments will also be covered.

Programme

Control Strategies for Elemental Impurities in final dosage forms – Case studies

- Utilisation of Data as part of an Integrated El Risk Assessment Process
- Potential Sources of Elemental Impurities in the Finished Product
 - API
 - Equipment
 - Container-closure system
 - Excipients
- Conclusions

Analytical methods to determine elemental impurities

- · Principles and characteristics of the most common spectrometric techniques AAS, ICP-OES, ICP-MS
- Compound methods (sample preparation plus spectrometric detection and quantification)
- Special considerations for trace-elemental analysis
- Application-based approach for choice of methodology
- Analytical process (method development, validation strategy, routine testing)

Mutagenic Impurities: how to develop suitable analytical methods for detection

- Challenges associated with MI analytical method development
- Class based methods vs individually designed messages
- Technologies
- GC-vs LC
- Chromatography vs NMR
- Validation requirements



Workshop: Conducting a risk assessment

In this Workshop the participants will work on several case studies and perform a risk assessment for different scenarios taking into account e.g. manufacturing equipment, dosage form of the drug product etc.

Mutagenic Impurities – requirements, authorities expectations and case studies

- General documents and Guidelines for the assessment of mutagenic impurities
- The assessor's approach: principles of toxicological assessment
- The TTC concept
- Structural alerts
- Limits and Permitted Daily Exposure
- The ALARP principle
- Applicability of the EU "Guideline on the Limits of Genotoxic Impurities"
- Examples of low daily dose drug substances
- · Impurities derived from alkylating agents (mesilate, besilate, tosilate, diisothionate); examples
- Nitrosamines the Valsartan case
- Potential mutagenicc residual solvents
- Impurities derived from metal catalysts

Speakers



DR GISELA FONTAINE, SOLVIAS AG, SWITZERLAND

Gisela Fontaine joined Solvias AG in 2013 as Senior Lab Manager for (Ultra) Trace Elemental Analysis. The analytical techniques covered by her team are ICP-MS, ICP-OES, ET-AAS as well as Polarography. Her work is focused on development and validation of analytical methods for determination of trace elements as well as their routine analysis.



DR GERD JILGE, BOEHRINGER INGELHEIM PHARMA GMBH & CO. KG, GERMANY

Dr Gerd Jilge was responsible for method development and validation for the application of analytical procedures. After having taken a position in Drug Regulatory Affairs with the focus on CMC documentation for the submission of new and registered drug products he joined the Quality Management department where he is working on method development for new drug substances.



GRACE KOCKS, LHASA LIMITED, UNITED KINGDOM

Grace Kocks graduated from the University of Leeds with a BSc in Human Physiology. In 2013, she joined the science team of Lhasa Limited where she works on the Vitic database. Within the team she is responsible for curation and peer review of data.



DR CORINA NACHTSHEIM, QUALITY ASSESSOR, GERMANY

Corina Nachtsheim is working as a quality assessor at the German Federal Institute for Drugs and Medical Devices (BfArM) since Jan. 2001. Since Nov. 2007, she is an external expert in the framework of the certification procedure of the EDQM in Strasbourg. She became a member of the chemical Technical Advisory Board (EDQM) in November 2011 and is currently chairperson.



DR XAVER SCHRATT, GBA PHARMA GMBH, GERMANY

Xaver Schratt is head of department R&D 2 and an expert for chromatography and mass spectrometry. In charge of national and international pharmaceutical companies he manages all analytical aspects of projects from preclinical stage up to phase III and post market approval with focus on method development, validation and qualification of reference standards.



DR ANDREW TEASDALE, ASTRAZENECA, UNITED KINGDOM

Andrew Teasdale PhD has over 20 years' experience in the pharmaceutical industry as an analytical chemist and within quality assurance and regulatory roles. He has led a number of industry expert groups within Pharmaceutical Research and Manufacturers of America (PhRMA), European Federation of Pharmaceutical Industries and Associations (EFPIA), Product Quality Research Institute (PQRI) and the Extractables and Leachables safety Information exchange (ELSIE). He is also currently the chairman of the Joint Pharmaceutical Analytical Group (JPAG) in the UK.



DR LISE VANDERKELEN, NELSON LABS EUROPE, BELGIUM

Lise Vanderkelen was study director at the Extractables & Leachables Department and is now Department Head Pharma Services at Nelson Labs Europe. The main focus of this department is identifying organic impurities in drug products as well as in use stability of drug-device combination including all microbiological testing offered at Nelson Labs Europe.

POST CONFERENCE WORKSHOP ON 28 JUNE 2019 THE ELEMENTAL IMPURITIES DATABASE

The Elemental Impurities database is an initiative of a pharma consortium and aims to collect and share data from pharmaceutical excipients. In this workshop the following points will be discussed:

- I would like to contribute to/send data to the database: What is the procedure?
- I would like to get information out of the database: What is the procedure?
- What about confidentiality regarding the submission to or reception of information from the database?



As part of this workshop the importance of data in a step wise integrated risk based approach and potential sources of these data will also be examined

*For those who participate in at least one part of the Impurities Forum

SOCIAL EVENT ON 26 JUNE

You are cordially invited to a guided sightseeing tour on 26 June 2019. This is an excellent opportunity to share your experiences with colleagues from other companies in a relaxed atmosphere.



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As an ECA course or conference attendee, you will receive up to 20% discounted travel fares (according to availability). And as Lufthansa German Airlines offers a comprehensive global route network linking major cities around the world you will most likely be able to benefit

from these special prices and conditions.

And this is how it works: Once you registered for a course or conference you will receive a link together with your registration confirmation. Opening that link will take you to the Mobility Partner Program website where you can enter a code in the "Access to Event Booking" area you will also receive. This will take you into an online booking platform* that will automatically calculate the discount offered or provide you with an even better offer if another promotional fare is available.

We look forward to welcoming at one of our next events – and we already wish you a pleasant flight!

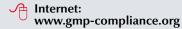
*Please note: You may have to enable pop-ups on the Mobility Partner Program website – otherwise the booking platform window will not open.

Easy Registration









Date

Impurities Forum Part I: General strategies for investigation and control 26 June 2019, 09.00 - 18.00 h (Registration and coffee 08.30 – 09.00 h)

Impurities Forum Part II: Elemental **Impurities and Genotoxic Impurities** 27 June 2019, 09.00 - 18.00 h (Registration and coffee 08.30 – 09.00 h)

Post Conference Workshop: The Elemental Impurities Database 28 June 2019, 09.00 - 12.00 h

(Registration and coffee 08.30 – 09.00 h)

Venue

Corinthia Hotel Prague Kongresova 1 14069 Prague, Czech Republic Phone +420 (261) 191 111 Email prague@corinthia.com

Fees (per delegate + VAT) Impurities Forum Part I OR Part II

ECA Members € 890 APIC Members € 990 Non-ECA Members € 1.090 EU GMP Inspectorates € 545

Impurities Forum Part I and II

FCA Members € 1.590 APIC Members € 1,690 Non-ECA Members € 1,790 EU GMP Inspectorates € 895

Post Conference Workshop*

FCA Members € 190 APIC Members € 290 Non-ECA Members € 390 EU GMP Inspectorates € 195

*The Post-Conference Workshop is free of charge only for those who participate in at least one part of the Impurities Forum!

Registration

Via the attached reservation form, by e-mail or by fax message. Or you register online at www.gmp-compliance.org.

Accommodation

CONCEPT HEIDELBERG has reserved a limited number of rooms in the conference hotel. You will receive a room reservation form/POG when you have registered for the event. Reservation should be made directly with the hotel. Early reservation is recommended.

Organisation and Contact

ECA has entrusted Concept Heidelberg with the organisation of this event.

CONCEPT HEIDELBERG PO Box 10 17 64

D-69007 Heidelberg, Germany Phone +49 (0) 62 21/84 44-0 +49 (0) 62 21/84 44 34 info@concept-heidelberg.de www.concept-heidelberg.de

For questions regarding content please contact:

Dr Gerhard Becker (Operations Director) at +49(0)62 21 / 84 44 65, or per e-mail at becker@concept-heidelberg.de.

For questions regarding reservation, hotel, organisation etc. please contact:

Mr Ronny Strohwald (Organisation Manager) at +49(0)62 21 / 84 44 51 or per e-mail at strohwald@concept-heidelberg.de.

If the bill-to-address deviates from the Reservation Form (Please complete in full) **≜**+49 6221 84 44 34 specification to the right, please fill out here: IMPURITIES FORUM 2019, 26-27 June 2019, Prague, Czech Republic ☐ Part I: 26 June 2019 ☐ Part II: 27 June 2019 ☐ Part I and Part II: 26-27 June 2019 ☐ Post Conference Workshop: 28 June 2019 □ Mr ☐ Ms Title, first name, surname Company Department Important: Please indicate your company's VAT ID Number Purchase Order Number, if applicable CONCEPT HEIDELBERG P.O. Box 10 17 64 Street / P.O. Box Fax +49 (0) 6221/84 44 34 City 69007 Heidelberg Germany Country Phone / Fax E-Mail (Please fill in)

General terms and conditions If you cannot attend the conference you have two

options:

1. We are happy to welcome a substitute colleague

at any time.
2. If you have to cancel entirely we must charge the following processing fees: Cancellation - until 2 weeks prior to the conference 10 %, - until 1 weeks prior to the conference 50 % - within 1 week prior to the conference 100 %.

CONCEPT HEIDELBERG reserves the right to change the materials, instructors, or speakers without notice or to cancel an event.

If the event must be cancelled, registrants will be in the event must be calleciency, registratis win be notified as soon as possible and will receive a full refund of fees paid. CONCEPT HEIDELBERG will not be responsible for discount airfare penalties or other costs incurred due to a cancellation.

Terms of payment Payable without deductions within 10 days after receipt of invoice.

German law shall apply. Court of jurisdiction is Heidelberg.

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Important: This is a binding registration and above fees are due in case of cancellation or non-appearance. If you cannot take part, you have to inform us in writing. The cancellation fee will then be calculated accord-

Ine cancellation ree will then be calculated according to the point of time at which we receive your message.

In case you do not appear at the event without having informed us, you will have to pay the full registration fee, even if you have not made the payment yet. Only after we have received your payment, you are partified to activinate in the conference (register of entitled to participate in the conference (receipt of payment will not be confirmed)! (As of January 2012). Privacy Policy: By registering for this event, I accept the processing of my Personal Data. Concept Heidelberg will use my data for the processing of this order, for which I hereby declare to agree that my personal data is stored and processed. Concept Heidelberg will only send me information in relation with this order or similar ones. My personal data will not be disclosed to third parties (see also the privacy policy at http://www.gmp-compliance.org/eca_privacy.html). I note that I can ask for the modification, correction or deletion of my data at any time via the contact form on this website. contact form on this website