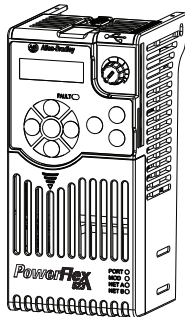


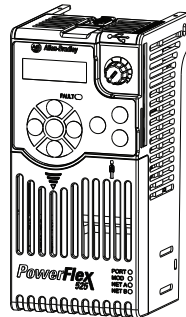


PowerFlex 520-Series Control & Power Module Installation

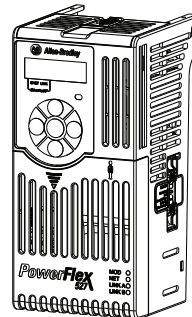
Catalog Numbers: 25A-CTM1, 25B-CTM1, 25C-CTM1, 25-PM1-V1P6, 25-PM1-V2P5, 25-PM1-V4P8, 25-PM1-V6P0, 25-PM1-A1P6, 25-PM1-A2P5, 25-PM1-A4P8, 25-PM1-A8P0, 25-PM1-A011, 25-PM2-A1P6, 25-PM2-A2P5, 25-PM2-A4P8, 25-PM2-A8P0, 25-PM2-A011, 25-PM1-B1P6, 25-PM1-B2P5, 25-PM1-B5P0, 25-PM1-B8P0, 25-PM1-B011, 25-PM1-B017, 25-PM1-B024, 25-PM1-B032, 25-PM1-B048, 25-PM1-B062, 25-PM1-D1P4, 25-PM1-D2P3, 25-PM1-D4P0, 25-PM1-D6P0, 25-PM1-D010, 25-PM1-D013, 25-PM1-D017, 25-PM1-D024, 25-PM1-D030, 25-PM2-D1P4, 25-PM2-D2P3, 25-PM2-D4P0, 25-PM2-D6P0, 25-PM2-D010, 25-PM2-D013, 25-PM2-D017, 25-PM2-D024, 25-PM2-D030, 25-PM2-D037, 25-PM2-D043, 25-PM1-E0P9, 25-PM1-E1P7, 25-PM1-E3P0, 25-PM1-E4P2, 25-PM1-E6P6, 25-PM1-E9P9, 25-PM1-E012, 25-PM1-E019, 25-PM1-E022, 25-PM1-E027, 25-PM1-E032



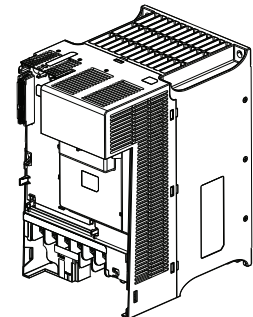
Control module 25A-CTM1



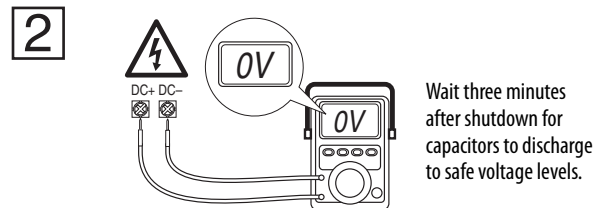
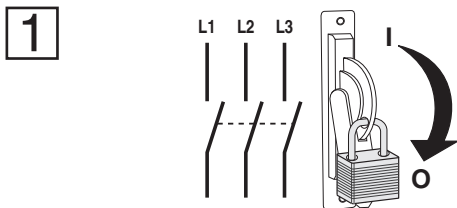
Control module 25B-CTM1



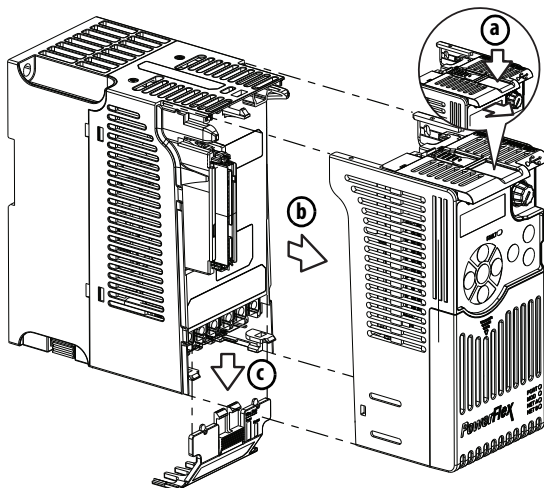
Control module 25C-CTM1



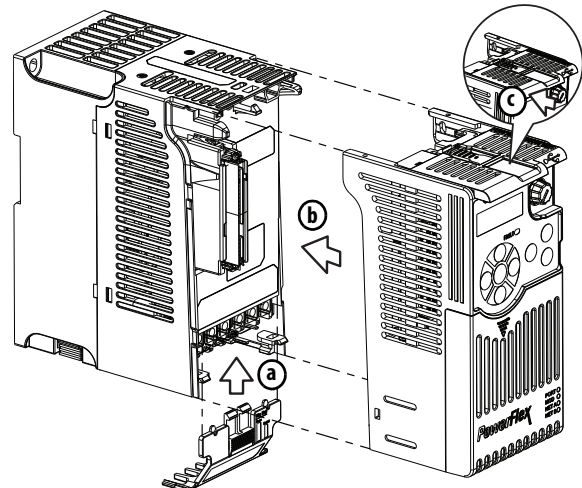
Power module 25-PMx-xxxx



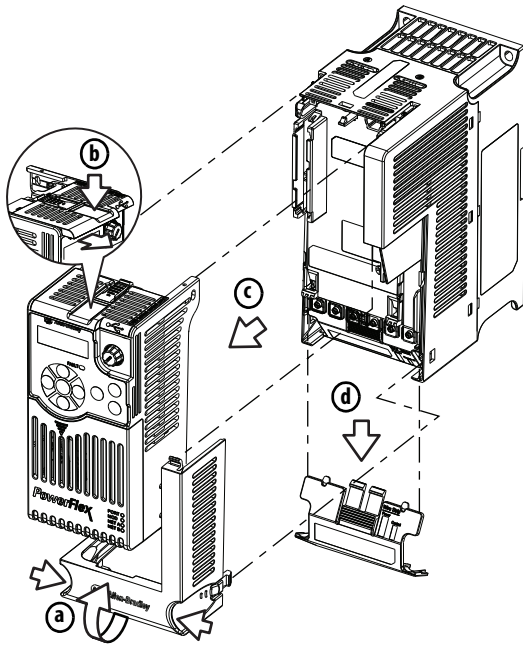
3 Separate the Control Module and Power Module For Frame A



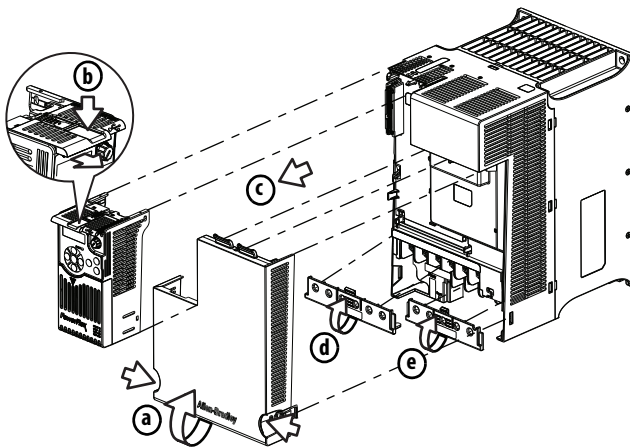
4 Connect the Control Module and Power Module For Frame A



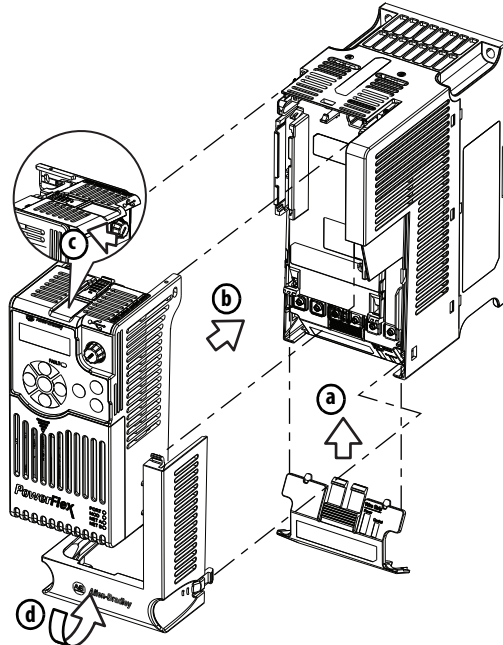
3 Separate the Control Module and Power Module (continued)
For Frame B...D



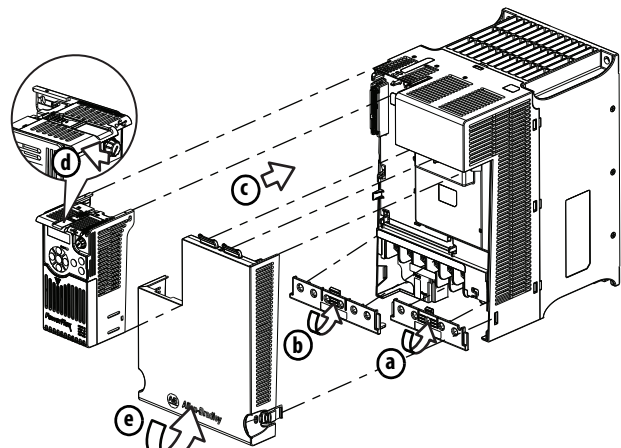
For Frame E



4 Connect the Control Module and Power Module (continued)
For Frame B...D



For Frame E



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