

# TRAVELERS CHECK FRAMESET

Thanks for spending your hard-earned money on a Surly frameset. Seriously, we really appreciate it. You could've picked something else but you didn't, and that means a lot to us. We've put a lot of work into making a great riding bike that you'll enjoy for a long time. Before you read any further take a minute and write down this frame's serial number. If you should ever experience a problem with it, the serial number will help us get things sorted, and if your bike is ever stolen the serial number is undeniable proof that its yours. So take a minute, flip the bike over, and write it down. Your frame's individual serial number is located on the underside of the bottom bracket (the part of the frame that houses the crank bearings).

## SERIAL NUMBER:

There are times when the Siren call of the road beckons from a distance too impractical to ride your bicycle the entire way. Sometimes, despite that distance, its nice to hit terra firma with your own damn bicycle. Enter the Travelers Check. The Travelers Check is at its heart, a Cross-Check. What makes it a Travelers Check a Travelers Check is its ability break cleanly into two neat halves via the pre-installed S&S Machine Couplers and fit into an airline approved travel case, which can save you coin on travel expenses.

Travelers Check is made out of the same Surly 4130 we make all of our frames with, which gives it a lively and forgiving ride, and the frame can also be easily repaired in the middle of nowhere. Travelers Check has all the same versatility and utility of our Cross-Check so it makes good sense as a travel bike. It has clearance for 700 x 42mm tires which means this frame builds into a bike that can take you over almost any terrain without great difficulty. It uses standard parts that are easy to find in most bike shops; a 68mm bottom bracket shell, a standard 1-1/8" headtube and 27.2mm seatpost so you'll be able to find parts where ever you may find yourself.

It should go without saying that owning such a bike brings some responsibilities. You will need the basic tools and know-how to safely remove and reinstall your wheels, your handlebar or stem, your pedals and possibly other stuff, like your fork. Learning to pack your bike in a case requires some patience and practice too.

**NOTE:** Be sure and visit S&S Machine's website (sandsmachine.com) where you'll find suggestions for packing, instructions for care of your couplers and all sorts of other cool stuff.

AWARNING: Cycling can be dangerous. Bicycle products should be installed and serviced by a professional mechanic. Never modify your bicycle or accessories. Read and follow all product instructions and warnings including information on the manufacturer's website. Inspect your bicycle before every ride. Always wear a helmet.

Additional Product and Safety Information can be found at the website: surlybikes.com/safety

## FRAME COMPATIBILITY

Tubing: Surly 4130 CroMoly steel. Main triangle double-butted. TIG-welded

Rear dropouts: Semi-horizontal dropouts give you singlespeed compatibility and wheelbase adjustability.

Adjuster screws are included to keep your wheel in the right place for optimal shifting if you go with derailleurs. Our Gnot-rite spacing (132.5mm) allows you to run 130mm road hubs or 135mm MTB hubs

Braze-ons: Bosses front and rear to take cantilever or linear-pull brakes, eyelets at the dropouts, rear rack bosses,

dual water bottle mounts, downtube shifter bosses, fully threaded through-blade fork eyelets for a front rack

Seatpost diameter: 27.2mm

Seatpost clamp diameter: 30.0mm Surly stainless, included

Headset/Steertube: 1-1/8" threadless

Front derailleur clamp diameter: 28.6mm

Bottom bracket shell: 68mm wide, standard English threaded  $1.37'' \ge 24t$ 

Chainring clearance: Manipulated stays so you can fit the size rings you want. Go nuts

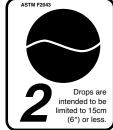
**Tire clearance:** Fatties Fit Fine (FFF) stays and our beautiful slope-crowned custom fork provide room for tires up to 700c x 42mm, or about 700c x 40mm with fenders. Largest possible tire size depends on tire, rims, axle location in the dropouts, and other factors, but still, you can run pretty damn big tires. Look for at least 6mm clearance between tire, fork, frame and fender (if applicable)

Fork: 4130 CroMoly, lugged and brazed. Sloping crown with threaded eyelets, tapered and butted curved blades with mid-blade rack eyelets, dual dropout eyelets



RETAILER: This frame sheet MUST BE provided to the end user

#### CONDITION 2



This is a set of conditions for the operation of a bicycle that includes Condition 1 as well as unpaved and gravel roads and trails with moderate grades. In this set of conditions, contact with irregular terrain and loss of tire contact with the ground may occur. Drops are intended to be limited to 15cm ( $6^{\circ}$ ) or less. Please see link to Bike Owner's Manual on surlybikes.com/safety for complete list of riding condition descriptions.

MAXIMUM WEIGHT LIMIT

Rider	Luggage	Total
Lb/kg	Lb/kg	Lb/kg
300/136	30/14	330/150
FOR TOURING OR TRE	EKKING	
Rider	Luggage	Total
Lb/kg	Lb/kg	Lb/kg
300/136	55/25	355/161

#### CARE AND MAINTENANCE

Keep your frame clean. Dirt and road grime lead to oxidation and fading of the finish, and they make it hard to do a thorough inspection. Dirt will accelerate any abrasion of the paint that comes from rubbing, such as places where the cable housing touches the frame. In extreme cases, this type of abrasion could remove frame material. When your bicycle is not being ridden, store it where it will be protected from rain, snow, sun, etc. Rain or snow may cause the metal on your frame to corrode. We recommend applying J.P. Weigle's Frame Saver to the inside of the tubes before the frame is assembled into a bike. If your bicycle was exposed to moisture during a ride, thoroughly dry the bicycle before storing it. If water got inside the frame, tilt the bicycle to drain the water. If necessary, remove the seatpost and turn the bicycle upside down. This is especially critical if there is a large amount of water inside. If water freezes inside your frame, the expansion of the ice can crack and rupture the structure.

Before storing your bicycle for an extended period of time, clean and lubricate the frame with a frame wax, polish, or protectant. Do not store the bicycle near electric motors, as ozone from motors destroys paint. Before riding the bicycle again, follow the pre-ride checklist to be certain it is in good working order.

#### INSPECTION

Before every ride carefully inspect your frame for signs of fatigue. If any frame part shows signs of damage or fatigue, consult your dealer or replace the frame before riding the bicycle.

Awarning—An improperly modified frame, fork, or component can cause you to lose control and fall. NEVER MODIFY YOUR FRAMESET.

**∆WARNING**—Attaching incompatible clamping devices to a fork can lead to fork breakage, causing a loss of control. If you are not sure if a device is compatible, consult your dealer

## FRAME SPECIFICATIONS:

For current frame specifications visit http://surlybikes.com/bikes/travel\_check

#### LIMITED WARRANTY:

This Surly product is warranted against defects in materials and workmanship for three years from the date of retail purchase of the product, subject to the limitations detailed below. Save your dated receipt for proof of purchase.

This warranty does NOT cover the following:

- Damage due to improper assembly or follow-up maintenance or lack of skill, competence or experience of the user or assembler
- Products that have been modified, neglected, used in competition or for commercial purposes, misused or abused, involved in accidents or anything other than normal use
- · Installation of components, parts or accessories not originally intended for or compatible with Surly product as sold
- Damage or deterioration to the paint, surface finish, aesthetics or appearance of the product
- Normal wear and tear
- Labor required to remove and/or refit and re-adjust the product within the bicycle assembly

This limited warranty is expressly limited to the repair or replacement of a defective product, at the option of Surly, and is the sole remedy of the warranty. This limited warranty applies only to the original purchaser of the Surly product and is not transferable. This warranty applies only to products purchased through an authorized dealer or distributor. In no event shall Surly be liable for any loss, inconvenience or damage, whether direct, incidental, consequential, or otherwise resulting from breach of any express or implied warranty or condition, of merchantability, fitness for a particular purpose, or otherwise with respect to our products except as set forth herein.

This limited warranty gives the consumer specific legal rights, and those rights and other rights may vary from place to place. This limited warranty does not affect your statutory rights.

TO THE EXTENT NOT PROHIBITED BY LAW, THESE WARRANTIES ARE EXCLUSIVE AND THERE ARE NO OTHER EXPRESS OR IMPLIED WARRANTIES OR CONDITIONS INCLUDING WARRANTIES OR CONDITIONS OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.