

TRAVEL TRAILERS & FIFTH WHEELS

VIPER XLR

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EXTREME COMFORT

Viper was created for outdoor people who play hard during the day, but want to kick back in style. Living spaces are open, plushly furnished and well-lit, with easy-to-clean flooring and plenty of storage for the extra gear that comes with an active lifestyle.



390V10 Cognac Maple raised panel cabinets surround you in this inviting storage friendly kitchen. This modern galley includes a microwave, a three-burner stovetop with an oven, and a double bowl sink with a gooseneck faucet. Premium cabinet hardware and solid surface countertops complement the rugged contemporary flooring, to create a relaxing well planned living space. (Mohab Decor shown)



390V10 A large closet located by the entry door is a handy place to stow extra gear.

390V10 Stand out from the crowd with Viper's sleek exterior with frameless windows and bold tribal graphics.





390V10 *This roomy bathroom features a large shower with a sky light, plenty of headroom, premium fixtures and a rounded curtain rod, a sizable vanity and a porcelain toilet.*

390V10 *This V-nose master bedroom has a king bed and plenty of large windows for natural light. There's a place for everything with generous underbed storage, a V-wardrobe with drawers and cabinets, plus an additional dresser opposite the bed. (Mohab Decor shown)*



390V10 *There's plenty of room for invited guests in this well planned fifth wheel. Both the comfortable booth dinette and the sofa with an air mattress convert to sleeping areas. Lots of large windows fill the space with natural light. An attractive etched glass door from the living area leads to the garage and even more sleeping accommodations. (Mohab Decor shown)*



390V10 *This well equipped, easy access outdoor kitchen is complete with a refrigerator and a sink with a gooseneck faucet to keep you outside where the action is. After dark, convenient blue LED accent lights illuminate without looking harsh. Comes complete with a free standing grille.*



MAX OUT YOUR LIVING SPACE WITH VIPER'S V-NOSE VERSATILITY

This easy living floorplan is designed to maximize your living space. The well appointed kitchen and dining area is a great place to entertain, or just relax with family and friends over a home-cooked meal.

Or, take the action out back into the versatile garage room, and beyond to the optional VIP lounge.

305V12 *This U-shaped Party Dinette with a removable table offers a great view of the TV and is perfect for entertaining or casual dining.*



305V12 *A smooth transition from indoor to outdoor living through a screened, sliding patio door creates the convenience of a continuous living space. (Hammered Copper Decor shown)*



305V12 *V-nose styling offers the advantage of this open, airy bedroom complete with cross ventilation windows and easy walk around access to the king bed. (Hammered Copper Decor shown)*





31FQV10 Three people can recline, relax and enjoy the view in this plush, well-lit 72" theater seating arrangement.



31FQV10 This modern kitchen galley slide out has a refrigerator, a three burner stove with an oven and microwave, a double bowl sink with a gooseneck faucet, beautiful Cognac Maple raised panel cabinetry and a stereo.



31FQV10
This V-nose bedroom has a comfortable queen bed with wardrobe and shelf storage.



31FQV10 Viper's V-nose design provides an additional 75 cu. ft. of usable living space. Bold and contemporary tribal graphics set Viper apart.

31FQV10
Catch some rays, or just enjoy the fresh air. Viper's optional VIP Party Deck adds even more living space.



XLR VIPER FEATURES

INTERIOR STANDARDS

- Custom Cognac Maple Cabinetry with Raised Panels
- Premium Cabinet Hardware
- AM/FM/CD/MP3 Stereo with DVD Player
- 13.5K BTU Ducted Air Conditioner
- 100 Gallon Fresh Water Tank
- 12V Battery Disconnect
- Fantastic Fan – Bathroom
- Contemporary Vinyl Flooring
- Plush Residential Bedding
- Diamond Plate Tread-Guard
- Temperature Controlled Cargo Areas
- 32" Living Room LCD HDTV
- Deep Bowl Kitchen Sink
- Sink Covers
- 99" Interior Width
- Recessed Halogen Lighting
- 5,000 lb. Steel Reinforced Tie Downs
- Foot Flush Porcelain Toilet
- Oil & Gas Resistant Rubber Flooring in Cargo Area
- 100 AMP Converter

EXTERIOR STANDARDS

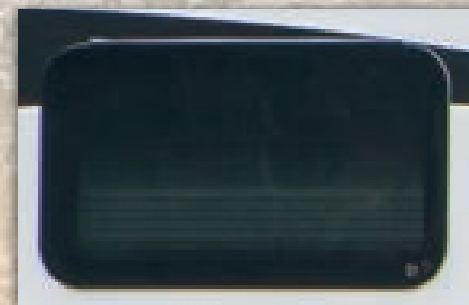
- Aerodynamic V-Front Profile Design
- Gel Coat Front Cap
- High Gloss Fiberglass Sidewalls
- Vacuum-Bonded Aluminum Framed Construction
- 5/8" Laminated Floor Decking
- Reverse Activated Rear Flood Lights
- LED Brake Lights & Marker Lights
- Powder Coated Steel I-Beam Chassis
- 30AMP Service (TT)
- 50AMP Service (FW)
- Nitrofill Radial Tires
- UltraView Frameless Windows
- Ultra-Lube Axles
- Rain Gutter Drip Spouts
- 102" Wide Body Construction
- New Tribal Graphics
- Aluminum Wheels
- Electric Stabilizer Jacks
- Enclosed Underbelly
- Generator Prep
- Black Tank Flush

- Hot/Cold Outside Shower
- 8ft. Ramp Door – All
- **Venom Package-** Electric Awning, Spare Tire, Ladder, Black Tank Flush, Hid-n-Screen, 13.5K A/C, 6 Gallon DSI Water Heater, Forced Air Furnace.

OPTIONS

- **Extreme Weather Package –** 12V Heated Holding Tanks, Dual Pane Windows, Radiant Technology (R38 @ 80 Degrees)
- Exterior Gray Fiberglass
- VIP Party Deck (ALL Models)
- Ravine Corian® Counter Top
- Onan CARB EVAP Generator
- Mobile Fuel Station
- 15K A/C IPO 13.5k BTU
- Removable Cargo Carpet Kit
- Dual Electric Queen Beds
- Power Tongue Jack
- Frame Mounted Toy Lock
- Second Air Conditioner
- Theater Seating IPO Sofa (390V10)

- Full Slide Party Dinette (390V10)
- Ultra Leather Sofa & Theater Seating (390V10)
- LCD TV – Cargo Area
- Single Electric Bed
- Electric Bed with Bottom Pass-thru Dinette



Frameless windows enhance Viper's sleek exterior.

XLR VIPER TRAVEL TRAILER SPECIFICATIONS										
Model	Hitch Weight	Ship Weight	Cargo Capacity	Exterior Length	Exterior Height	Exterior Width	Fresh Water	Gray Water	Black Water	Awning Size
31FQV10	1,299	9,108	2,351	35' 6"	11' 0"	102"	100 gal.	32 gal.	54 gal.	20'
31FQV12	1,352	8,449	3,063	37' 6"	11' 0"	102"	100 gal.	32 gal.	54 gal.	21'
XLR VIPER FIFTH WHEEL SPECIFICATIONS										
Model	Hitch Weight	Ship Weight	Cargo Capacity	Exterior Length	Exterior Height	Exterior Width	Fresh Water	Gray Water	Black Water	Awning Size
305V12	1,913	10,846	3,067	37' 8"	13' 2"	102"	100 gal.	64 gal.	32 gal.	18'
305V14	1,946	11,300	6,700	39' 9"	13' 2"	102"	100 gal.	64 gal.	32 gal.	18'
305V16	2,275	11,555	6,445	41' 9"	13' 2"	102"	100 gal.	64 gal.	32 gal.	18'
390V10	2,853	12,350	4,503	41' 3"	13' 2"	102"	100 gal.	64 gal.	63 gal.	18'



A solid surface countertop including a double bowl sink with covers extends the work surface. A gooseneck faucet completes the look.

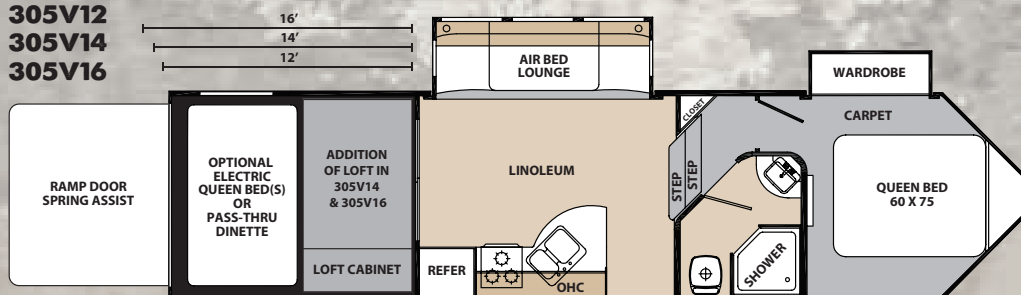


VIPER TRAVEL TRAILERS AND FIFTH WHEELS

From the interior living area, to the garage and outside to the VIP ramp lounge option, Viper offers three distinct living areas for truly flexible life on the go.

XLR VIPER FIFTH WHEELS

305V12
305V14
305V16



This 305V is available in three garage lengths to accommodate all your gear!

DECOR



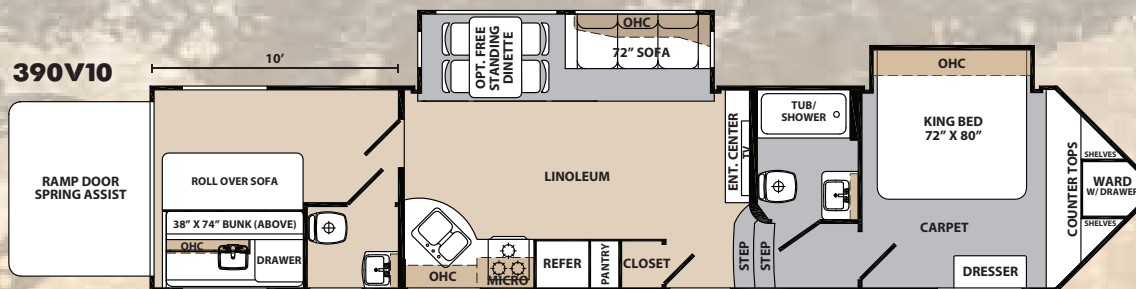
MOAB
CHARCOAL



HAMMERED
COPPER

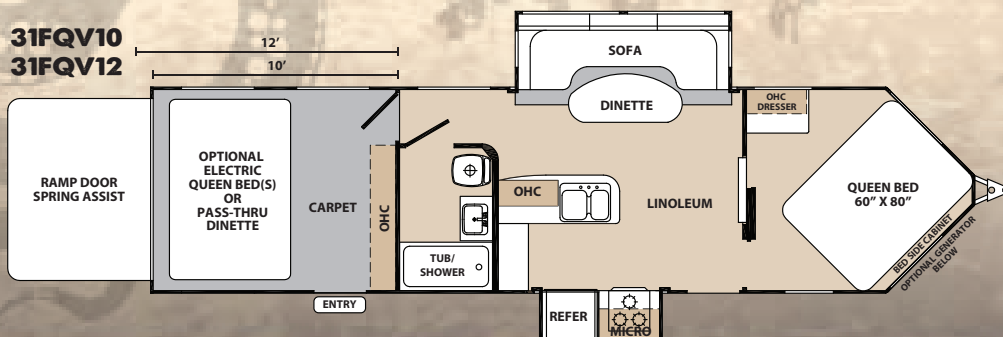


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LABEL



XLR VIPER TRAVEL TRAILERS

31FQV10
31FQV12





STEP OUT IN STYLE



Wherever the road takes you, the Viper gets you there in complete comfort and style – with more storage, a sleeker, aerodynamic exterior and space for toys and all the gear that goes with them. Viper's ergonomically designed interior is the perfect blend of form and function, with storage or living space maximized in the V.

FOREST RIVER

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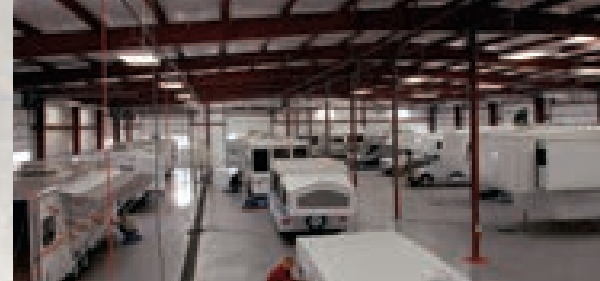
www.forestriverinc.com/XLR ■ www.forestriveraccessories.com

Actual towing capacity is dependent on your particular loading and towing circumstances, which includes GVWR, GAWR and GCWR, as well as adequate trailer brakes. Please refer to the Owners Manual of your vehicle for further information. All illustrations and specifications contained in this literature are based on the latest product information at the time of publication. Forest River, Inc. reserves the right to make changes in prices, colors, materials, equipment and specifications at anytime, without notice, and assumes no responsibility for any error in this literature. All units are shipped F.O.B. point of manufacture. ©2013 Forest River, Inc. XLR 3/13

VIPER'S V-NOSE ADVANTAGES

- Increased aerodynamics for easier towing
- Improved fuel efficiency
- 75 Cubic feet of storage capacity at the V-nose
- Decreased wind resistance
- Viper's V-nose offers a sharper turning radius than conventional RVs

YOUR XLR VIPER DEALER



PRE-DELIVERY INSPECTION FACILITY

20,000 square feet of quality assurance. The bare essentials for a premium product. This state-of-the-art facility gives immediate daily feedback to production for quality assurance in every unit built.



Forest River, Inc. encourages our customers to purchase their Forest River products from a local dealership whenever possible for the following reasons:

- 1) Forest River, Inc. dealers are independently owned and operated businesses so priority service and scheduling is at their discretion and is often provided to customers that purchased their unit at that dealership.
- 2) Purchasing locally allows customers to establish meaningful relationships with a dealer, enhancing the RV experience through assistance with product questions, user tips or RV regulations for your state or country, and much more!
- 3) Canadian customers must meet requirements to bring an RV purchased out of the country to their home. These requirements may involve additional inspections and certifications, taxes and fees. Your local Canadian Dealer is a professional at meeting these requirements.
- 4) Scheduling timely warranty repairs and adjustments through a local dealership provides far greater flexibility and convenience to you, the customer!

It is the goal of Forest River, Inc. that all of our RV owners fully enjoy the RV experience and that customer satisfaction meets or exceeds their expectations!

24/7 EMERGENCY ROADSIDE ASSISTANCE

For a worry-free ownership experience

Forest River includes one

year of Coach-Net RV Technical & Roadside Assistance with each RV purchase. Whether

new to the RV lifestyle or an experienced RV enthusiast, Forest River owners have 24/7 access to technical, operational and emergency road service coverage throughout the US & Canada.

Coach-Net's fast, dependable service is just a phone call away.

Coach-Net®

RV Technical & Roadside Assistance



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