

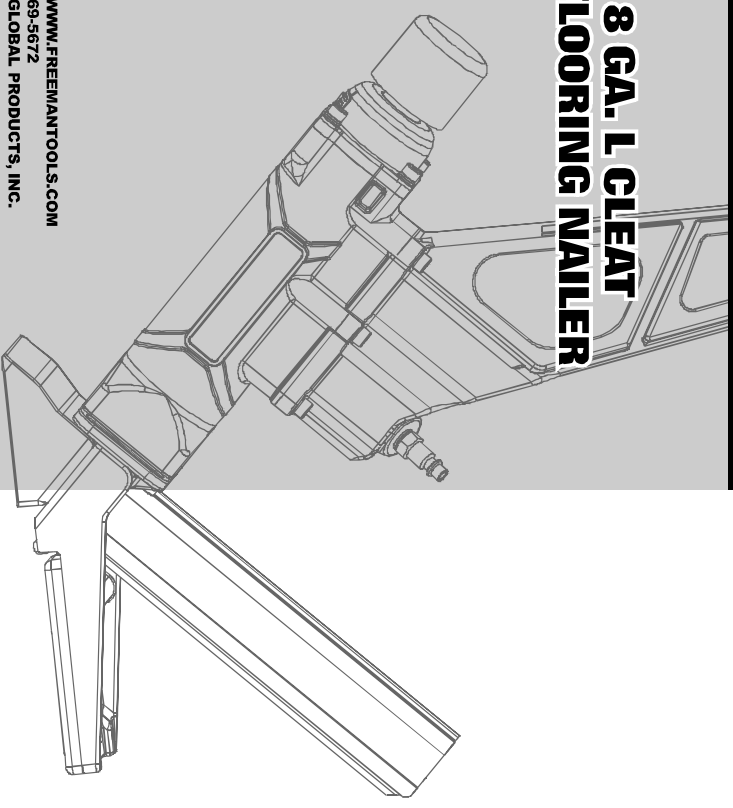


- [HTTP://WWW.FREEMANTOOLS.COM](http://www.freemantools.com)
- 1-888-669-5672
- PRIME GLOBAL PRODUCTS, INC.

Freeman

MODEL: PF18GLCN

**18 GA. L CLEAT
FLOORING NAILER**



- [HTTP://WWW.FREEMANTOOLS.COM](http://www.freemantools.com)
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WARNING:

Failure to follow warnings could result in DEATH OR SERIOUS INJURY.

SAVE THIS MANUAL FOR FUTURE REFERENCE

IMF500100AV 11/12

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⚠ WARNING:

The warnings and precautions discussed in the manual cannot cover all possible conditions and situations that may occur. It must be understood by the user that common sense and caution are factors which cannot be built into this product, but must be supplied by the user.

SAVE THIS MANUAL

- Keep this manual for the safety warnings, precautions, operations, inspections and maintenance. Keep this manual and the receipt in a safe and dry place for future reference.

⚠ WARNING:
To avoid serious personal injury, do not attempt to use this product until you read the manual thoroughly and understand it completely. Save this manual and review frequently for continuing safe operation and instructing others who may use this tool.

SYMBOLS

- Some of the following symbols may be used on this tool. Please study them and learn their meaning. Proper interpretation of these symbols will allow you to operate the tool better and safer.

-  **Read operator's manual:** To reduce the risk of injury, user must read and understand operator's manual before using this product.
-  **Risk to hearing:** Always wear ear protection when using this tool. Failure to do so may result in hearing loss.
-  **Eye protection:** Always wear safety goggles, safety glasses with side shields, or a full face shield when operating this product.
-  **Risk of serious personal injury:** Never place hands or any other body parts in the fastener discharge area of the nailer. The tool might eject a fastener and could result in death or serious personal injury.

- In this manual, on the labels, packages and all other information provided with this tool, the following signal words and meanings are intended to explain the levels of risk associated with this tool.

SYMBOLS	SIGNAL	MEANING
	WARNING:	Indicates a potentially hazardous situation, which, if not avoided, could result in death or serious injury.
	CAUTION:	Indicates a potentially hazardous situation, which, if not avoided, may result in minor or moderate injury.
	CAUTION:	(Without symbol) Indicates a situation that may result in property damage.

GENERAL SAFETY RULES

IMPORTANT SAFETY INSTRUCTIONS

INSTRUCTIONS PERTAINING TO A RISK OF FIRE, ELECTRIC SHOCK, OR INJURY TO PERSONS.

To reduce the risks of electric shock, fire, and injury to persons, read all the instructions before using the tool.

⚠ WARNING:

When using tools, basic precautions should always be followed, including the following:

CALIFORNIA PROPOSITION 65

⚠ WARNING:

This product or its power cord may contain chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. Wash hands after handling.

WORK AREA

- **Keep the work area clean and well lighted.** Cluttered benches and dark areas increase the risks of accidents.
- **Do not operate the tool in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust.** The tool creates a spark which may ignite flammable liquids, gases or dust.
- **Keep bystanders, children, and others away while operating the tool.** Distractions could result in improper use and cause injury.

- **Avoid unintentional misfires.** Always use caution to avoid accidentally firing. Do not point towards yourself or anyone whether it contains fasteners or not.

PERSONAL SAFETY

- **Always wear eye protection.** Operator and others in the work area should always wear ANSI-approved safety goggles with side shields. Eye protection is used to guard against flying fasteners and debris, which may cause severe eye injury.
- **Always wear hearing protection when using the tool.** Prolonged exposure to high intensity noise may cause hearing loss.
- **Use safety equipment.** A dust mask, non-skid safety shoes and a hard hat must be used for the applicable conditions. Wear a full face shield if you are producing metal filings or wood chips.
- **Dress properly.** Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts. Loose clothes, jewelry, or long hair can be caught in moving parts.
- **Stay alert, watch what you are doing and use common sense when operating a power tool.** Do not use tool while tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating the tool may cause serious injury.
- **Do not overreach. Keep proper footing and balance at all times.** Proper footing and balance enables better control of the tool in unexpected situations.
- **Make sure the hose is free of obstructions or snags.** Entangled or snarled hoses can cause loss of balance or footing and may become damaged, resulting in possible injury.

TOOL USE AND CARE

- **Know this tool.** Read manual carefully, learn its applications and limitations, as well as the specific potential hazards related to this tool.
- **Use only fasteners that are recommended for your models.** Do not use the wrong fasteners or load the fasteners incorrectly.
- **Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tool's operation.** If damaged, have the tool serviced before using. Many accidents are caused by poorly maintained tools.
- **Maintain tools with care.** Keep tool clean. A properly maintained tool, reduces the risk of binding and is easier to control.
- **Store tools out of the reach of children and other untrained people.** Tools are dangerous in the hands of untrained users.
- **Check operation of the tool before use.**
- **Do not force tool.** Use the correct tool for your application. The correct tool will do the job better and safer at the rate for which it is designed.
- **Use clamps or another practical way to secure and support the workpiece to a stable platform.** Holding a tool by hand or against the body is unstable and may lead to loss of control.
- **Keep the tool and its handle dry, clean and free from oil and grease.** Always use a clean cloth when cleaning. Never use brake fluids, gasoline, petroleum-based products, or any strong solvents to clean your tool.
- **Do not use the tool as a hammer.**
- **Never use this tool in a manner that could cause a fastener to be directed toward anything other than the workpiece.**
- **Always carry the tool by the handle.** Never carry the tool by the air hose.
- **Do not use the tool if it leaks air or does not function properly.**
- **Do not operate the tool if it does not contain a legible warning label.**

TOOL SERVICE

- **Use only accessories that are identified by the manufacturer for the specific tool model.**
- **Use of unauthorized parts or failure to follow maintenance instructions may create a risk of injury.**
- **Use only the lubricants supplied with the tool or specified by the manufacturer.**
- **Tool service must be performed only by qualified repair personnel.**

OPERATION

- **Do not drive fasteners near edge of material.** The workpiece may split causing the fastener or ricochet, injuring you or people around.
- **Do not drive fasteners on top of other fasteners or with the tool at an overly steep angle as this may cause deflection of fasteners which could cause injury.**
- **Do not actuate the tool unless you intend to drive a fastener into the workpiece.**
- **Always handle the tool with care:**
 - ◆ Respect the tool as a working implement.
 - ◆ Never engage in horsplay.
 - ◆ Keep others a safe distance from the tool while tool is in operation as accidental actuation may occur, possibly causing injury.

AIR SUPPLY AND CONNECTIONS

- **The connector on the tool must not hold pressure when air supply is disconnected.** If an incorrect fitting is used, the tool can remain charged with air after disconnecting and thus will be able to drive a fastener even after the air line is disconnected, possibly causing injury.
 - **Do not use oxygen, combustible gases or bottled gasses as a power source for this tool.** explosion may occur, causing injury or death.
 - **Do not connect with an air compressor which can potentially exceed 200 psi.** Over pressurizing the tool is able to result in bursting, abnormal operation, breakage of the tool or serious injury to persons. Use only clean, dry, regulated compressed air at the rated pressure or within the rated pressure range as marked on the tool. Always verify prior to using the tool that the air source has been adjusted to the rated air pressure or within the rated air-pressure range.
 - **Always disconnect air source:**
 - ◆ Before unloading or making adjustments.
 - ◆ When maintaining the tool.
 - ◆ When clearing a jam.
 - ◆ When touching the safety yoke.
 - ◆ When tool is not in use.
 - ◆ When moving to a different work area.
- Such precautionary measures reduce the risk of injury to persons.

LOADING TOOL

- **Do not load the tool with fasteners when any one of the operating controls is activated.**
- **Never place a hand or any part of body in fastener discharge area of tool.**
- **Never point tool at anyone.**

▲ WARNING:

The warnings and precautions discussed above cannot cover all possible conditions and situations that may occur. It must be understood by the user that common sense and caution are factors which cannot be built into this product, but must be supplied by the user.

UNPACKING

- **This tool has been shipped completely assembled.**
- **Make sure that all items listed in the packing list are included.**
- **Carefully remove the tool and any accessories from the box.**
- **Inspect the tool carefully to make sure no breakage or damage occurred during shipping.**
- **Do not discard the packing material until you have carefully inspected and satisfactorily operated the tool.**
- **If any parts are damaged or missing, please call 1-888-669-5672.**

PACKING LIST

1. 18 Ga. L cleat flooring nailer
2. Fiberglass mallet
3. Air connector (pre-attached)
4. Anti-dust cap (pre-attached)
5. Adjustment tools
6. Lubrication oil
7. 3/4", 1/2" & 3/8" foot plate
8. Instruction manual

▲ WARNING:

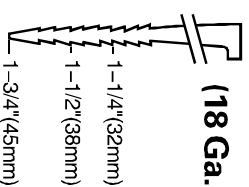
If any parts are missing do not operate this tool until the missing parts are replaced. Failure to do so could result in possible serious personal injury.

▲ WARNING:

Do not attempt to modify this tool or create accessories not recommended for use with this tool. Any such alteration or modification is misuse and could result in hazardous condition leading to possible serious personal injury.

FEATURES**SPECIFICATIONS**

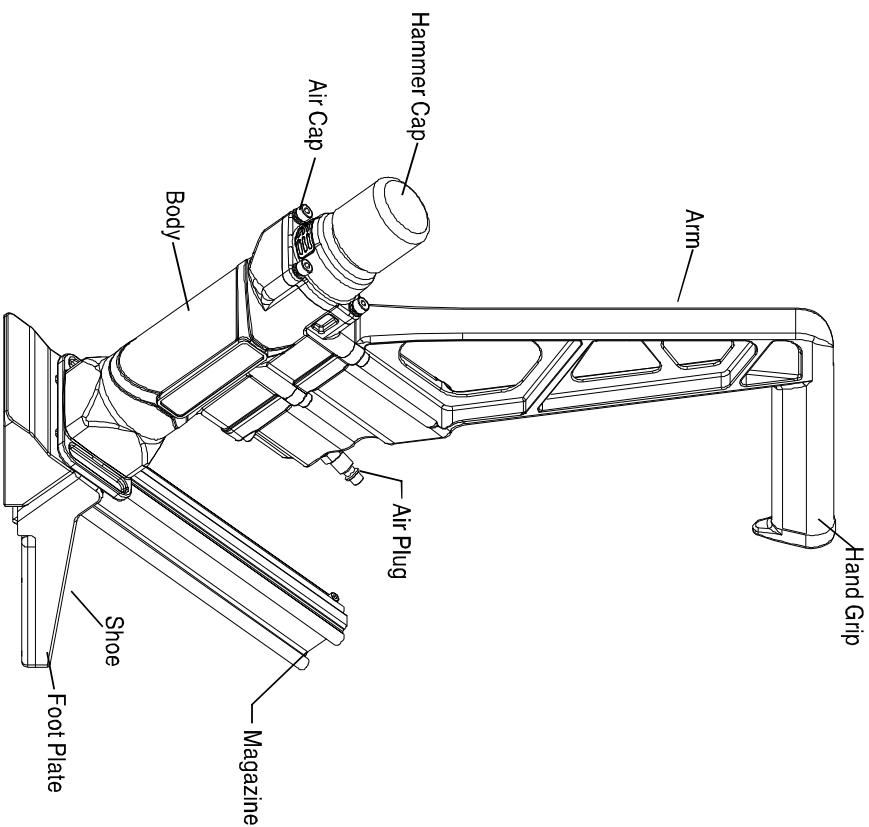
Operation pressure:	70–115psi
Magazine capacity:	120 pcs
Tool weight:	9.68 lbs
Air inlet:	1/4" NPT
Fasteners:	1–1/4" to 1–3/4"



Compatible with generic brands 18 ga. L cleats.

FEATURES

- **Ergonomically Designed Handle**
For ease of operation and reduced fatigue.
- **No-mar design**
Provides increased protection from marring when working with a finished flooring surface.
- **Anodized aluminum magazine**
For long lasting durability.
- **Durable construction**
Lightweight, high-strength aluminum body with heat treated steel parts.
- **Air filter**
Keeps interior components debris free, extending tool life.
- **Fiberglass mallet with rubber head included**



OPERATION

LOADING CLEAT NAILS

1. Connect the tool to the air source.
2. Insert strip of fasteners from the rear of magazine(A). Be sure the fasteners are pointed downward.(See figure 1 & figure 2)
3. This tool uses a spring loaded bypass lever in order to load and upload the nails. Once the nails are properly inserted, pull the pusher(B) completely back, pressing against the bypass lever (C) of the pusher.(See figure 3)
4. Once the pusher hits the back of magazine, allow the pusher to slide forward and engage the nails, pushing them to the nose of the tool. (See figure 4)

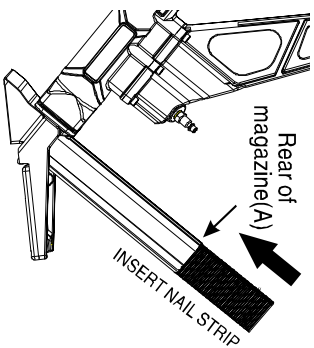


Figure 1

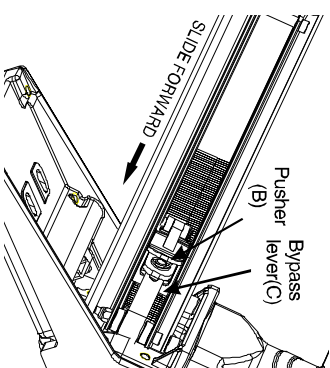


Figure 2

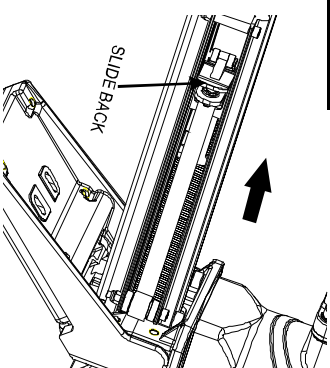


Figure 3

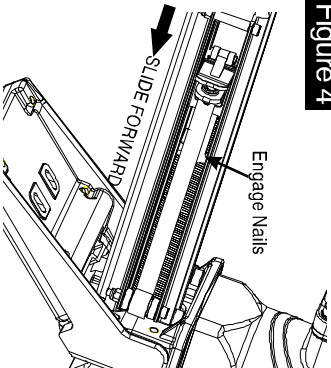


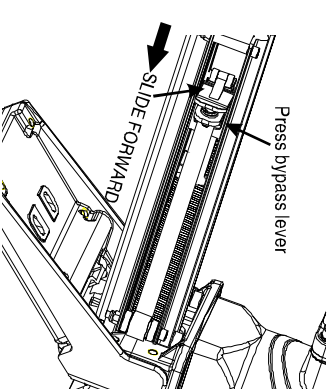
Figure 4

▲ WARNING:
The tool may fire when it first connected to the air source. Always connect the tool to the air source before loading fasteners to prevent injury from unintended cycling. Always make sure the tool's magazine is empty at the beginning of each work session, before connecting to an air source.

▲ WARNING:
Use only those fasteners recommended for use with this tool. Fasteners not identified for use with this tool by the tool manufacturer are able to result in a risk of injury to persons or tool damage when used in this tool.

UNLOADING CLEAT NAILS

1. Disconnect the tool from the air source.
2. Pull back the pusher, pressing bypass lever of the pusher allow to pusher to bypass nails and slowly allow pusher to return to nose of the tool.
3. Slide the fastener to the rear magazine.

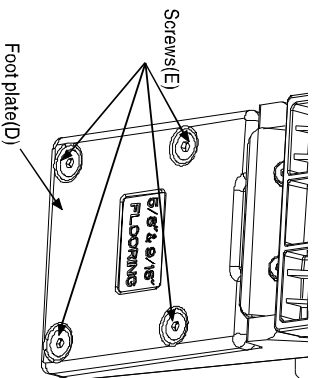


CHANGE THE FOOT PLATE

The tool is equipped with a factory pre-installed 9/16" to 5/8" foot plate(D), and an additional uninstalled 3/4" and 3/8" to 1/2" foot plate. To change the plate:

1. Disconnect the tool from the air source.
2. Empty the magazine completely.
3. Fire the tool into a piece of scrap wood to ensure there is no compressed air or fasteners left in the tool.
4. Set the tool on its side to expose the four screws (E).
5. Remove the four screws (E), then remove the foot plate.
6. Align the four screw holes in the replacement foot plate with the four threaded mounting holes.
7. Using the four screws you removed just now, secure the replacement foot plate to the tool.
8. Ensure the correct Foot Plate is installed by firing into a scrap piece of flooring and checking for proper fastener placement.

▲ WARNING:
Disconnect the tool from the air source whenever changing the foot plate. Make sure there is no fastener in the magazine before changing the foot plate.



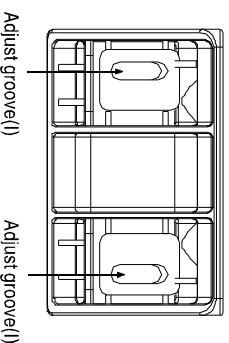
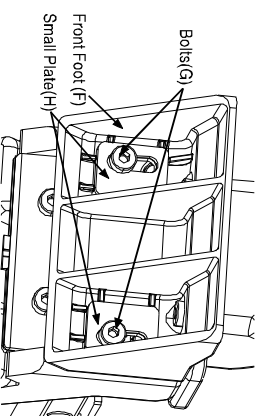
ADJUST THE FRONT FOOT

The tool is equipped with an adjustable front foot, can be adjusted for 3/8" – 3/4" wood floors. This tool is shipped out set for 5/8" wood floor.

To adjust the front foot (F):

1. Disconnect the tool from the air source.
2. Empty the magazine completely.
3. Fire the tool into a piece of scrap wood to ensure there is no compressed air or fasteners left in the tool.
4. Set the tool on its side to expose the two Bolts (G) and two Small Plates (H).

5. Loosen these two Bolts (G) and two Small Plates (H) to ensure move the Front Foot (F) in the range of the Adjust Groove (I).
6. Adjust the proper position of the Front Foot (F) according to the actual thickness of wood floors and then lock tightly these two Bolts (G) and two Small Plates (H).
7. Ensure the correct front foot set for the wood floor by firing into a scrap piece of flooring and checking for proper fastener placement.



▲ WARNING:
Disconnect the tool from the air source whenever changing the foot plate. Make sure there is no fastener in the magazine before changing the foot plate.

SETTING THE AIR PRESSURE

The amount of air pressure required depends on the size of the fasteners and the workpiece material.

Begin testing the depth of drive by driving a test nail into the same type of workpiece material used for the actual job. Drive a test fastener with the air pressure set at 90–95psi. Raise or lower the air pressure to find the lowest setting that will perform the job with consistent results.

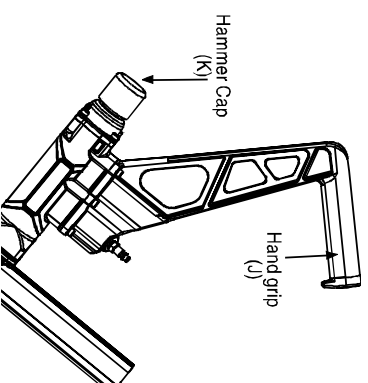
OPERATING THE TOOL

1. Attach the tool to the air source. Start your compressor and check the pressure, making sure it is set between 70–115psi. Do not exceed the maximum 115psi.
2. Hold the Hand grip (J) securely and Press the Foot plate(D) to the work surface. Make sure the plate is over the fastener target position.
3. Press down firmly so that the foot plate is firmly contacting the work surface. Then, using the mallet packed with the tool, strike the hammer cap(K) firmly to drive the fastener into work surface. Lift the tool off the work surface. Repeat this process until the job is completed.
4. When finished, make sure to store the tool in a clean, dry, safe location out of reach of children and other unauthorized People.

▲ WARNING:
Extreme caution must be used whenever this tool is connected to an air source. If the tool is dropped, or if the Hammer Cap(K) is accidentally struck, then the tool will fire a fastener, potentially causing SERIOUS PERSONAL INJURY.

▲ WARNING:
Keep your feet off the tool.

▲ WARNING:
Before using the tool on a floor, test the tool on a scrap piece of wood. Adjust the driving depth by providing more or less air pressure. Never exceed 115PSI.



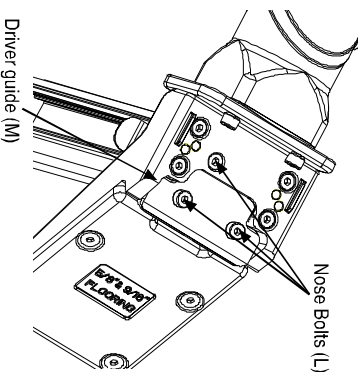
▲ WARNING:
An improperly functioning tool must not be used. Do not actuate the tool unless the tool is placed firmly against the work piece.

CLEARING JAMS

Occasionally, fasteners may become jammed in the firing mechanism of the tool, making the tool inoperable. To remove a jammed fastener, follow the steps below:

1. Disconnect the tool from air source.
2. Empty the magazine. Make sure all fasteners are removed.
3. Try to fire the tool into a piece of scrap wood or flooring to make sure that it's incapable of firing any fasteners.
4. Set the tool on its side to expose the two Bolts (G) and two Small Plates (H) under the screws.
5. Remove these Nose Bolts (G) and two Small Plate (H). Three Nose Bolts (L) can be seen after removing the Front Foot (F).
6. Remove three Nose Bolts (L), slide the Driver Guide (M) out to expose the jammed fastener.
7. Remove jammed fastener, using pliers or a screwdriver if required.
8. Replace the Driver Guide (M) and Nose Bolts (L)
9. Replace the Front Foot (F), Plate (H) and bolts (G) back.
10. Reload the tool with fasteners, then reconnect the air source to the tool.
11. Press the Drive Guide (M) against a piece of wood, and test fire the fasteners several times to check for proper operation. If the tool is properly firing, you may continue using the tool. If the tool fails to perform properly, immediately discontinue use and have the tool repaired by a qualified service technician.

▲ WARNING:
Make sure there is no fastener in the magazine before clearing a jam.



MAINTENANCE

▲ WARNING:

- Any time inspection, maintenance, and clearing are done:
- ◆ Disconnect the tool from the air source.
- ◆ Empty the magazine completely.

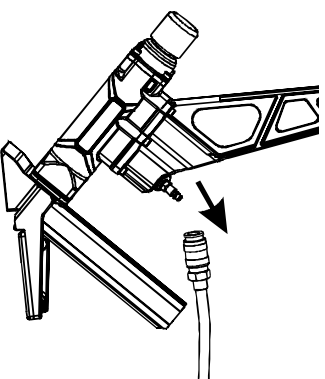
ANTI-DUST CAP

Each tool is packed with an anti-dust cap on the air connector, check it after unpacking. Keep the anti-dust cap to cover the air connector when the tool is not in use to prevent debris from entering the tool.

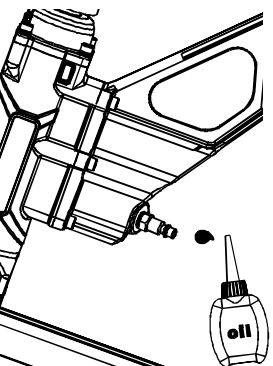
LUBRICATION

Frequent, but not excessive, lubrication is required for best performance. Oil for the tool is added through the air line connection and will lubricate the internal parts. Do not use detergent oil or additives as these lubricants will cause accelerated wear to the seals and bumpers in the tool, resulting in poor tool performance and frequent tool maintenance.

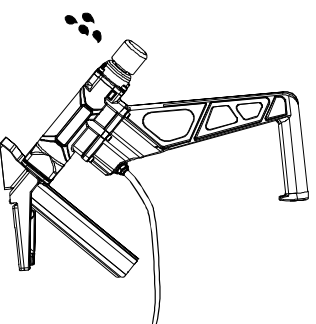
1. Disconnect the air supply from the tool to add lubricant.



2. Turn the tool so the air inlet is facing up. Place 2-3 drops of pneumatic fastening tool oil into air inlet. Do not use detergent oils, oil additives, or air-tool oils as these lubricants will cause accelerated wear to the seals and bumpers in the tool, resulting in poor tool performance and frequent tool maintenance.



3. After adding oil, run tool briefly. Wipe off any excess oil from the cap exhaust.



CAUTION:

Lubricate tool only with specified lubricants.

CLEANING

Avoid using solvents when cleaning plastic parts. Most plastics are susceptible to damage from various types of commercial solvents and may be damaged by their use. Use clean cloths to remove dirt, dust, oil, grease, etc.

▲ WARNING:

Do not at any time let brake fluids, gasoline, petroleum-based products, penetration oils, ect. come in contact with plastic parts. Chemicals can damage, weaken, or destroy plastic which may result in serious personal injury.

COLD WEATHER OPERATION

For cold weather operation, near and below freezing, the moisture in the air line may freeze and prevent tool operation. We recommend the use of air tool lubricant or permanent antifreeze (ethylene glycol) as a cold weather lubricant.

CAUTION:

Do not store tools in a cold weather environment to prevent frost or ice formation on the tools' operating valves and mechanisms that could cause tool failure.

RECOMMENDED HOOKUP

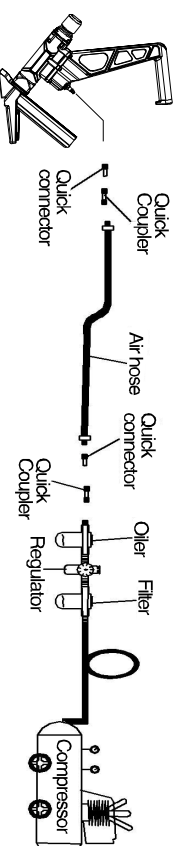
1. The air compressor must be able to maintain a minimum of 70 psi when the tool is being used.
2. An inadequate air supply can cause a loss of power and inconsistent driving.
An oiler can be used to provide oil circulation through the tool. A filter can be used to remove liquid and solid impurities which can rust or gum up internal parts of the tool.
3. Always use air supply hoses with a minimum working pressure rating equal to or greater than the pressure from the power source if a regulator fails, or 150 psi, whichever is greater. Use 3/8" air hose for runs up to 50'. Use 1/2" air hoses for 50' run or longer. For better performance, install a 3/8" quick plug (1/4" NPT thread) with an inside diameter of 0.315" (8mm) on the tool and 3/8" quick coupler on the air hose.
4. Use a pressure regulator on the compressor, with an operating pressure of 0-125 psi. A pressure regulator is required to control the operating pressure of the tool between 70 and 115 psi.

CAUTION:

The air compressor must be able to maintain a minimum of 70psi when the tool is being used. An inadequate air supply can cause a loss of power and inconsistent driving.

▲ WARNING:

Do not connect with an air compressor which can potentially exceed 200psi. As tool may burst, possibly causing injury.



TROUBLESHOOTING

▲ WARNING:
Stop using tool immediately if any of the following problems occur. Serious personal injury could result. Any repairs or replacements must be done by a qualified service person or an authorized service center.

PROBLEMS	POSSIBLE CAUSES	CORRECTION ACTIONS
Air leaking in head cap.	1. Loose screws. 2. Worn or damaged O-rings or seals.	1. Tighten screws. 2. Install overhaul kit.
Lack of power. Slow to cycle.	1. Tool is too dry. 2. Air pressure too low. 3. Exhaust blocked.	1. Add about 2-3 drops of lubrication into the air connector. 2. Make sure the air compressor is set between 70psi and 115psi. 3. Clean exhaust channel.
Not shooting fasteners.	1. Damaged pusher spring. 2. Wrong size of fasteners.	1. Replace spring. 2. Use 18ga. L cleat nails.
Fasteners are jammed in the tool frequently.	1. Drive channel is worn. 2. Piston is broken or worn. 3. Bent fasteners. 4. Dirty magazine. 5. Loose magazine. 6. Wrong fasteners.	1. Fix the drive channel. 2. Replace the piston. 3. Remove the bent fasteners 4. Clean magazine. 5. Tighten screws. 6. Verify that fasteners are the correct gauge size.

WEARING PARTS

Repair parts can be ordered from our website: <http://www.freemantools.com>

FREEMAN**PGP INC. PRODUCT WARRANTIES****Professional 7-Year Limited Warranty**

This warranty of Freeman Nail Guns extends exclusively to the original purchaser of the Freeman Nailing Gun seven(7) years from the original purchase date. PGP Inc. expressly warrants that the Freeman Nail Gun is free from defect in materials and workmanship subject to the exceptions and limitations contained herein.

Professional 90 Day Limited Warranty

This warranty of PGP Inc.'s driver blades, bumpers, o-rings, pistons, piston rings, and gaskets (the "Freeman Wearing Parts" collectively with the Freeman Nailing Guns the "Freeman Product") extends exclusively to the original purchaser of the Freeman Wearing Parts ninety(90) days from the original purchase date due to a defect in material and workmanship.

PGP Inc. shall repair or replace, at its option, a Freeman Product that has a defect in materials or workmanship. The original purchaser must return the complete Freeman Product, postage prepaid and insured, with proof of purchase to PGP Inc. or any of its authorized service centers. Other than the postage and insurance requirement, no charge will be made for repairs covered by this warranty.

These warranties do not apply to defects in materials or workmanship or damages resulting from repairs or alterations which have been made or attempted by others or the unauthorized use of nonconforming parts. They further do not apply if the damage is due to normal wear and tear, abuse, improper maintenance, neglect or accident or caused by use of the Freeman Product after partial failure or use with improper accessories.

The Freeman Product is intended for use by individuals and not for use on an assembly line, production line, or any commercial application. These warranties do not extend to such commercial use as it constitutes abuse of the Freeman Product.

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