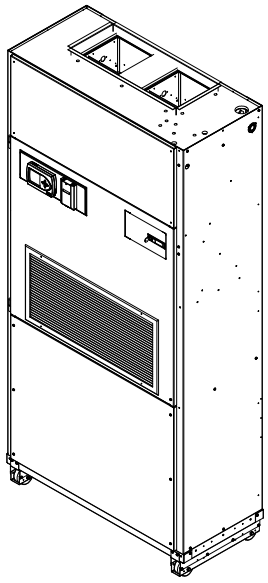
INSTALLATION INSTRUCTIONS

QW SERIES GEOTHERMAL R-410A STAGED CAPACITY PACKAGED HEAT PUMP

Models:

QW2S2-A	QW3S2-A	QW4S2-A	QW5S2-A
QW2S2-B	QW3S2-B	QW4S2-B	QW5S2-B
QW2S2-C	QW3S2-C	QW4S2-C	QW5S2-C
QW2S2DA	QW3S2DA	QW4S2DA	QW5S2DA
QW2S2DB	QW3S2DB	QW4S2DB	QW5S2DB
QW2S2DC	QW3S2DC	QW4S2DC	QW5S2DC

Earth Loop Fluid
Temperatures 25 – 110
Ground Water Temperature 45 – 75



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Bard®
SINCE 1914
Climate Control Solutions

Bard Manufacturing Company, Inc.
Bryan, Ohio 43506
www.bardhvac.com

Manual No.: 2100-577C
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GETTING OTHER INFORMATION AND PUBLICATIONS

These publications can help you install the air conditioner or heat pump. You can usually find these at your local library or purchase them directly from the publisher. Be sure to consult current edition of each standard.

National Electrical Code..... ANSI/NFPA 70

Standard for the Installation ..... ANSI/NFPA 90A of Air Conditioning and Ventilating Systems

Standard for Warm Air..... ANSI/NFPA 90B Heating and Air Conditioning Systems

Load Calculation for Residential .....ACCA Manual J Winter and Summer Air Conditioning

Duct Design for Residential ..... ACCA Manual D Winter and Summer Air Conditioning and Equipment Selection

Closed-Loop/Ground Source Heat Pump..... IGSHPA Systems Installation Guide

Grouting Procedures for Ground-Source ..... IGSHPA Heat Pump Systems

Soil and Rock Classification for the Design..... IGSHPA of Ground-Coupled Heat Pump Systems

Ground Source Installation Standards..... IGSHPA

Closed-Loop Geothermal Systems – Slinky ..... IGSHPA Installation Guide

FOR MORE INFORMATION, CONTACT THESE PUBLISHERS:

ACCA **Air Conditioning Contractors of America**
1712 New Hampshire Avenue
Washington, DC 20009
Telephone: (202) 483-9370
Fax: (202) 234-4721

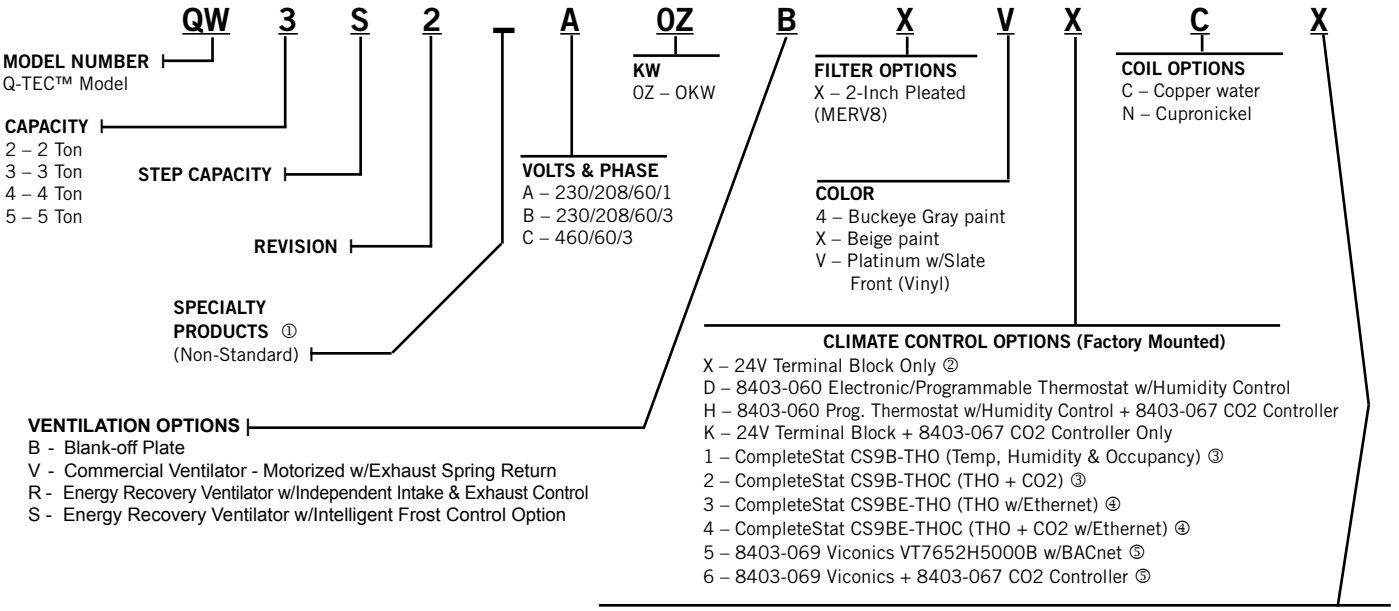
ANSI **American National Standards Institute**
11 West Street, 13th Floor
New York, NY 10036
Telephone: (212) 642-4900
Fax: (212) 302-1286

ASHRAE **American Society of Heating Refrigerating, and Air Conditioning Engineers, Inc.**
1791 Tullie Circle, N.E.
Atlanta, GA 30329-2305
Telephone: (404) 636-8400
Fax: (404) 321-5478

NFPA **National Fire Protection Association**
Batterymarch Park
P.O. Box 9101
Quincy, MA 02269-9901
Telephone: (800) 344-3555
Fax: (617) 984-7057

IGSHPA **International Ground Source Heat Pump Association**
490 Cordell South
Stillwater, OK 74078-8018

QW SERIES GEOTHERMAL R-410A STAGED CAPACITY GENERAL INFORMATION



NOTES

① Insert "D" for dehumidification with hot gas reheat. Reference 7960-612 for complete details.

② If "X" control option is selected, then thermostat and humidistat, if applicable, or DDC control system must be field supplied.

③ CS9B-THO and -THOC are BACnet w/shielded twisted pair wiring.

④ CS9BE-THO and -THOC are BACnet w/shielded twisted pair wiring and Ethernet port.

⑤ Not available for dehumidification models.

TABLE 1
Electrical Specifications

MODEL	RATED VOLTS, Hz & PHASE	SINGLE CIRCUIT		
		NO. FIELD POWER CIRCUITS	② MINIMUM CIRCUIT AMPACITY	① MAXIMUM EXTERNAL FUSE OR CIRCUIT BREAKER
QW2S2-A0Z	230/208-60-1	1	19	30
QW2S2-B0Z	230/208-60-3	1	12	20
QW2S2-C0Z	460-60-3	1	7.5	15
QW3S2-A0Z	230/208-60-1	1	25	40
QW3S2-B0Z	230/208-60-3	1	20	30
QW3S2-C0Z	460-60-3	1	11	15
QW4S2-A0Z	230/208-60-1	1	33	50
QW4S2-B0Z	230/208-60-3	1	24	35
QW4S2-C0Z	460-60-3	1	13	20
QW5S2-A0Z	230/208-60-1	1	41	60
QW5S2-B0Z	230/208-60-3	1	28	40
QW5S2-C0Z	460-60-3	1	13	20

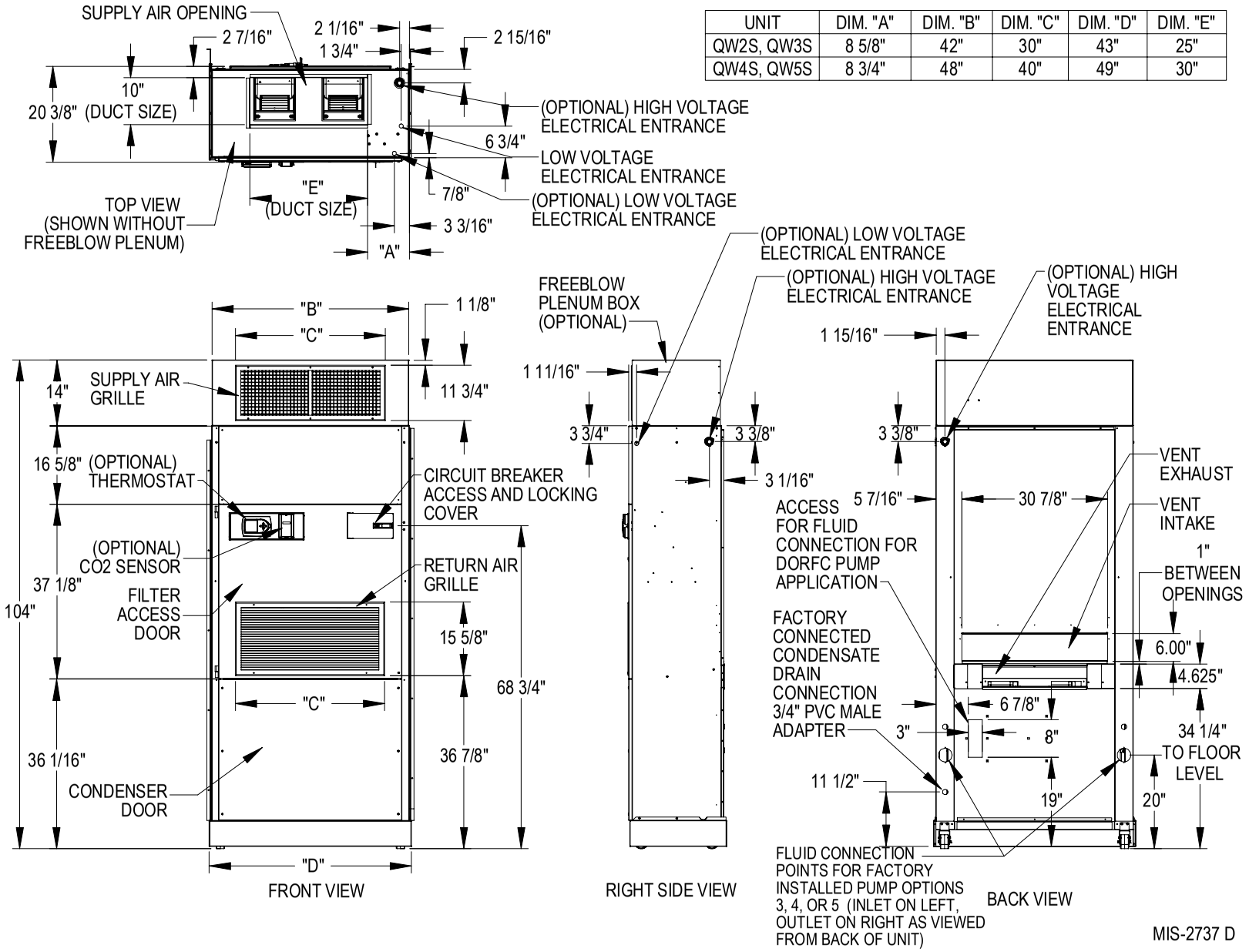
① Maximum size of the time delay fuse or circuit breaker for protection of field wiring conductors.

② These "Minimum Circuit Ampacity" values are to be used for sizing the field power conductors. Refer to the National Electric Code (latest revision), article 310 for power conductor sizing.

CAUTION: When more than one field power conductor circuit is run through one conduit, the conductors must be derated. Pay special attention to Note 8 of Table 310 regarding Ampacity Adjustment Factors when more than three conductors are in a raceway.

FIGURE 1
Unit Dimensions

UNIT	DIM. "A"	DIM. "B"	DIM. "C"	DIM. "D"	DIM. "E"
QW2S, QW3S	8 5/8"	42"	30"	43"	25"
QW4S, QW5S	8 3/4"	48"	40"	49"	30"



SHIPPING DAMAGE

Upon receipt of equipment, the carton should be checked for external signs of shipping damage. The skid must remain attached to the unit until the unit is ready for installation. If damage is found, the receiving party must contact the last carrier immediately, preferably in writing, requesting inspection by the carrier's agent.

UNIT REMOVAL FROM SKID

⚠ WARNING

This unit is heavy and requires more than one person to handle and remove from the skid. Check unit wheels to ensure that wheels are locked before removing from skid. Extreme caution must be taken to prevent injury to personnel and damage to the unit.

It is recommended that the unit not be removed from the skid with a forklift.

The shipping brackets on each side of the unit must be removed and discarded. See Figure 2-A. The return air grille panel can be removed to provide a place to hold the unit. The unit can be slid forward on the skid until the front wheels hang over the edge of the skid. See Figure 2-B. The unit can be tipped forward and slid down the edge of the skid until the front wheels touch the ground. See Figure 2-C. The wheels will not roll. They are shipped from the factory locked so they will not roll. The back of the skid will have to be held down to keep it from tipping up. The skid can be slid out from under the unit. The unit can then be set upright.

HANDLING UNIT AFTER REMOVAL FROM SKID

⚠ WARNING

Exercise extreme caution when pushing the unit on the rollers. Handle and push from the lower 1/3 of the unit. Ensure that debris is not on the floor where the unit is to be moved on the rollers. Failure to do so could result in the unit tipping over and causing bodily injury and/or damage to the unit.

The unit will have to be turned sideways and removed from the skid to fit through a 36" doorway. If the door height allows, the unit can be slid sideways through the door.

If the unit can not be slid through the door, then the unit will have to be put on a cart and tipped down to roll through the door. It is recommended that an appliance cart be used with a strap to hold the unit on the cart. The wheels of the unit ***must be locked***. If the wheels were allowed to roll, the unit could roll off the cart. ***The unit should always be carted from the left side.*** This is the side where the compressor is located. See Figure 3. The blade of the appliance cart should be slid under the wheels of the unit. The strap of the appliance cart should be placed around the unit and strapped tightly. Help will be required to tip the unit back onto the cart. The unit can be leaned far enough back to be rolled through the door. Be careful when setting the unit back up to keep from damaging the unit.

FIGURE 2
Removal of Unit from Skid

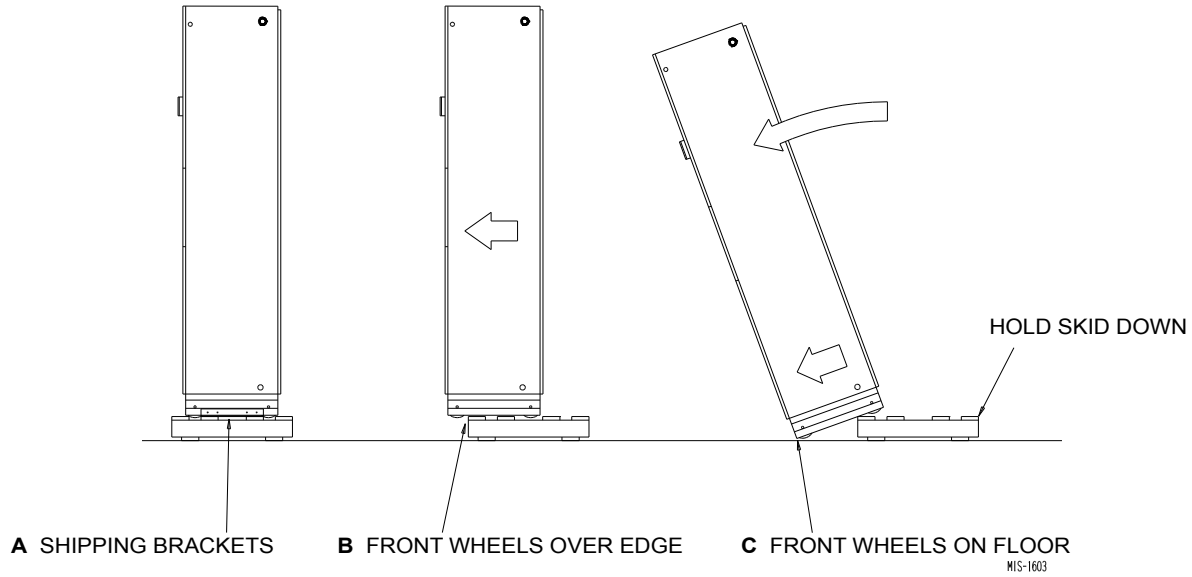
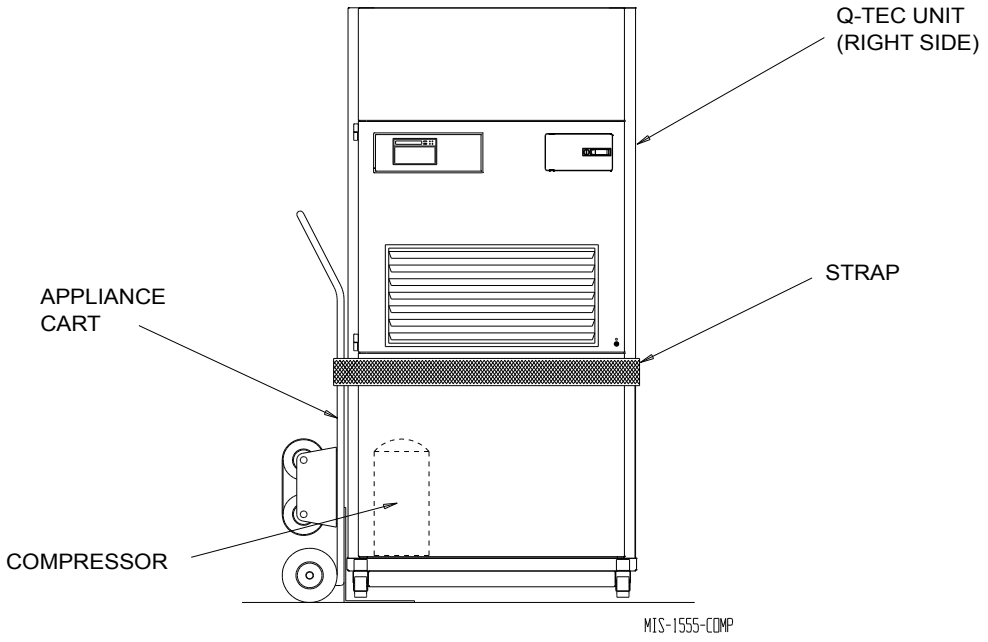


FIGURE 3
Proper Handling of Unit after Removal from Skid



REMOVAL OF WALL BRACKET FROM SHIPPING LOCATION (UNITS WITH BLANK OFF PLATE ONLY)

The wall brackets are attached to the back of the unit. Remove and retain the wall brackets for use when attaching the unit to the wall. In units equipped with a ventilator a wall sleeve is required and these two wall brackets are not included. A different style bracket is supplied with the sleeve assembly.

GENERAL

The equipment covered in this manual is to be installed by trained, experienced service and installation technicians.

The unit is designed for use with or without duct work. For use without duct work, Plenum Box QPB** is recommended.

These instructions explain the recommended method to install the water source self-contained unit and the electrical wiring connections to the unit.

These instructions and any instructions packaged with any separate equipment required to make up the entire air conditioning system should be carefully read before beginning the installation. Note particularly "Start Procedure" and any tags and/or labels attached to the equipment.

While these instructions are intended as a general recommended guide, they do not supersede any national and/or local codes in any way. Authorities having jurisdiction should be consulted before the installation is made. See Page 4 for information on codes and standards.

Size of unit for a proposed installation should be based on heat loss calculation made according to methods of Air Conditioning Contractors of America (ACCA). The air duct should be installed in accordance with the Standards of the National Fire Protection Systems of Other Than Residence Type, NFPA No. 90A, and Residence Type Warm Air Heating and Air Conditioning Systems, NFPA No. 90B. Where local regulations are at a variance with instructions, installer should adhere to local codes.

MINIMUM INSTALLATION HEIGHT

The minimum installation height of the unit with a Free Blow Plenum is 8 ft. 9 in. This provides enough clearance for the plenum to be removed. See Figure 5.

The minimum installation height for ducted applications is 8 ft. 9 in. This provides enough clearance to install the duct work. See Figure 6.

FIGURE 4
Installation of Unit through Wall with Wall Sleeve

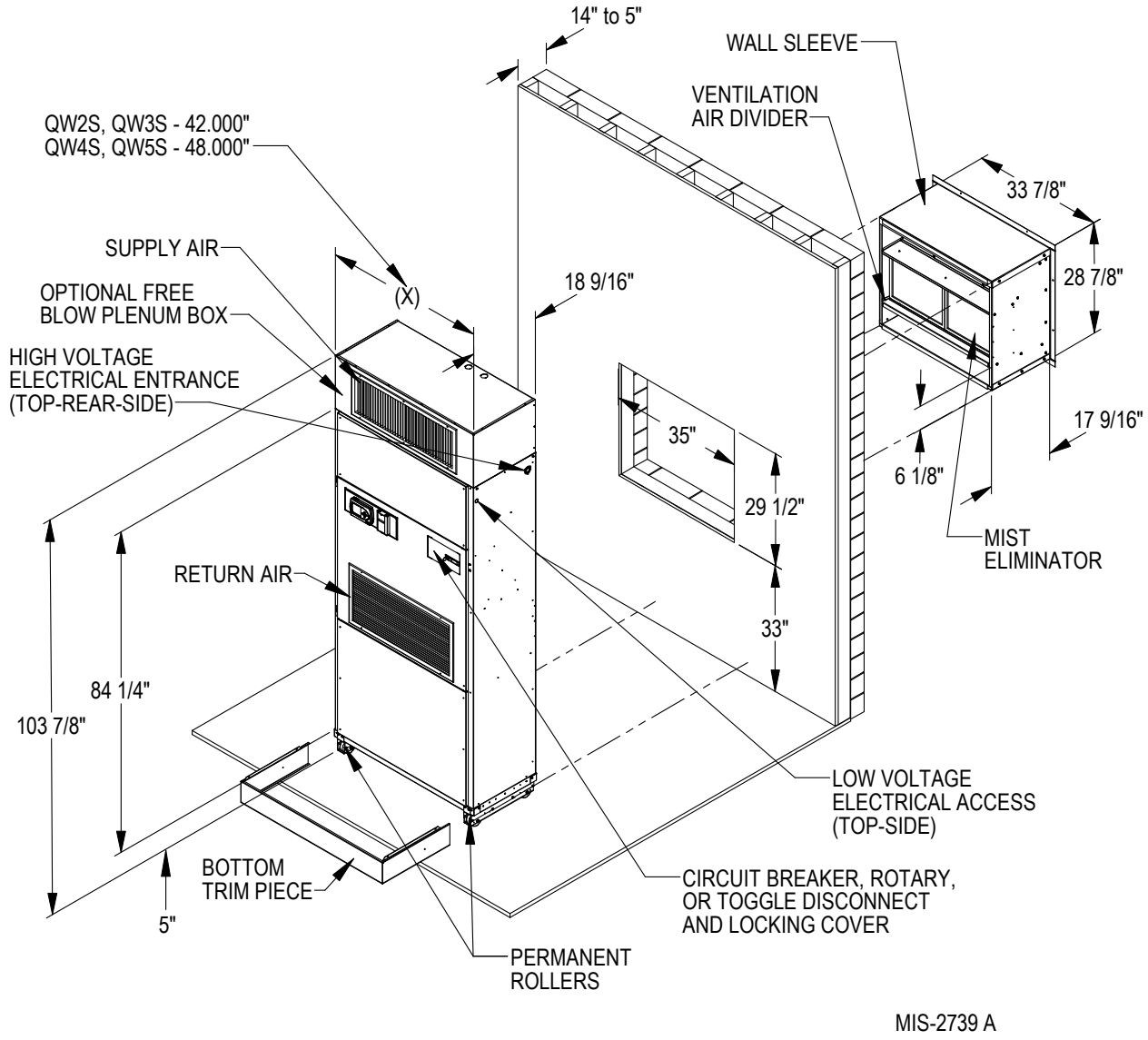


FIGURE 5
Installation with Free Blow Plenum

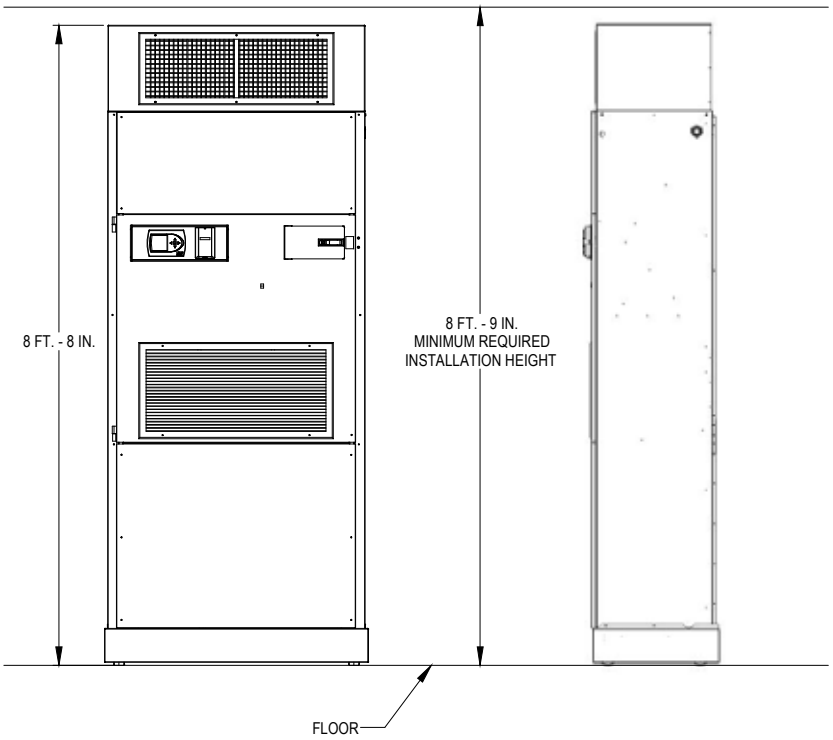


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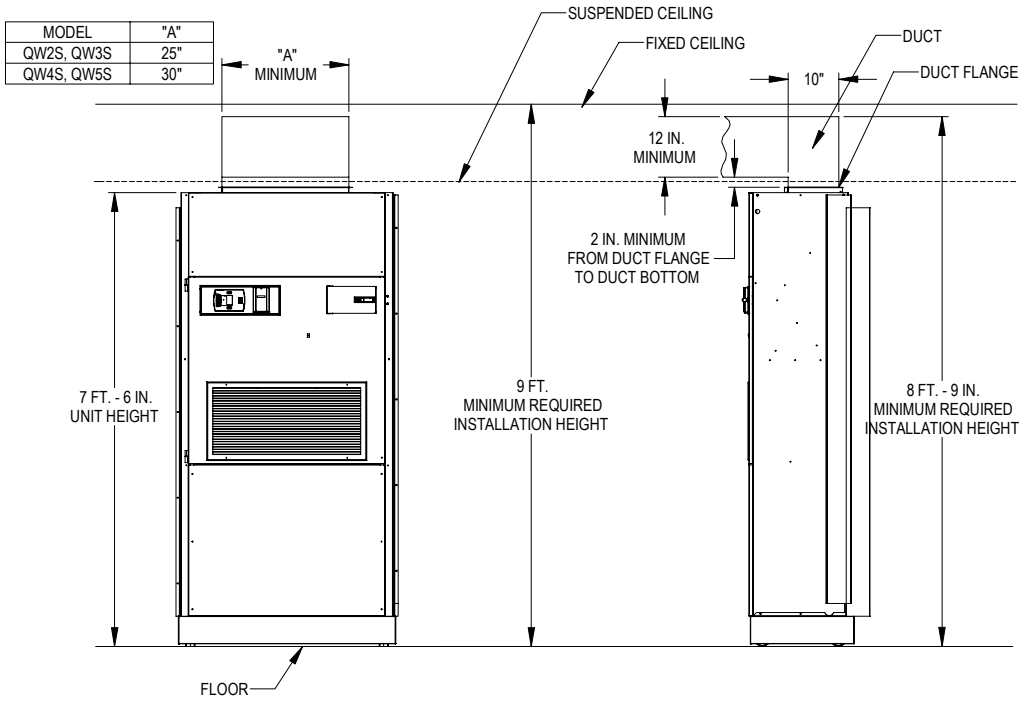
FIGURE 6
Ducted Application



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DUCT WORK

Any heat pump is more critical of proper operating charge and an adequate duct system than a straight air conditioning unit. All duct work must be properly sized for the design airflow requirement of the equipment. Air Conditioning Contractors of America (ACCA) is an excellent guide to proper sizing. All duct work or portions thereof not in the conditioned space should be properly insulated in order to both conserve energy and prevent condensation or moisture damage. When duct runs through unheated spaces, it should be insulated with a minimum of one inch of insulation. Use insulation with a vapor barrier on the outside of the insulation. Flexible joints should be used to connect the duct work to the equipment in order to keep the noise transmission to a minimum.

The QW*S Series Heat Pump has provisions to attach a supply air duct to the top of the unit. Duct connection size is 10 inches x 25 inches nominal for QW2S and QW3S Models. Duct connection size is 10 inches x 30 inches nominal for QW4S and QW5S Models. The duct work is field supplied and must be attached in a manner to allow for ease of removal when it becomes necessary to slide the unit out from the wall for service. See Figure 7 for suggested attachment method.

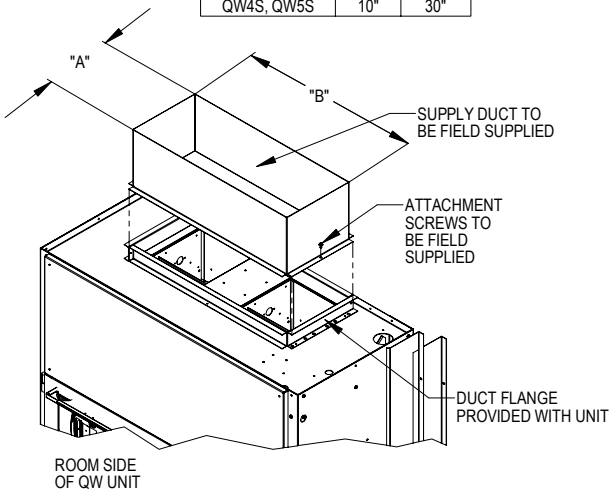
NOTE: Unit cabinet, supply air duct and free blow plenum are approved for "0" clearance to combustible material.

The Q-TEC Series heat pumps are designed for use with free return (non-ducted) and either free blow with the use of QPB Plenum Box or a duct supply air system.

The QPB Plenum Box mounts on top of the unit and has both vertically and horizontally adjustable louvers on the front discharge grille.

FIGURE 7
Supply Duct Connections

MODEL	"A"	"B"
QW2S, QW3S	10"	25"
QW4S, QW5S	10"	30"



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When used with a ducted supply, a QCX Cabinet Extension can be used to conceal the duct work above the unit to the ceiling. This extends 20" above the unit for a total height above the floor of 10'-7/8". The unit is equipped with a variable speed indoor blower motor which increases in speed with an increase in duct static pressure. The unit will therefore deliver proper rated airflow up to the Maximum ESP shown in Table 4. However, for quiet operation of the air system, the duct static should be kept as low as practical, within the guidelines of good duct design.

FILTERS

Two 2-inch pleated filters are supplied with each unit. The filters fit into a fixed rack.

The filters are serviced from the inside of the building. To gain access to the filters release the latch on the circuit breaker door and one 1/4 turn fastener near the bottom of the door. This door is hinged on the left so it will swing open.

The internal filter brackets are adjustable to accommodate 1-inch filters. The tabs for the 1-inch filters must be bent up to allow the 1-inch filters to slide in place.

CONDENSATE DRAIN

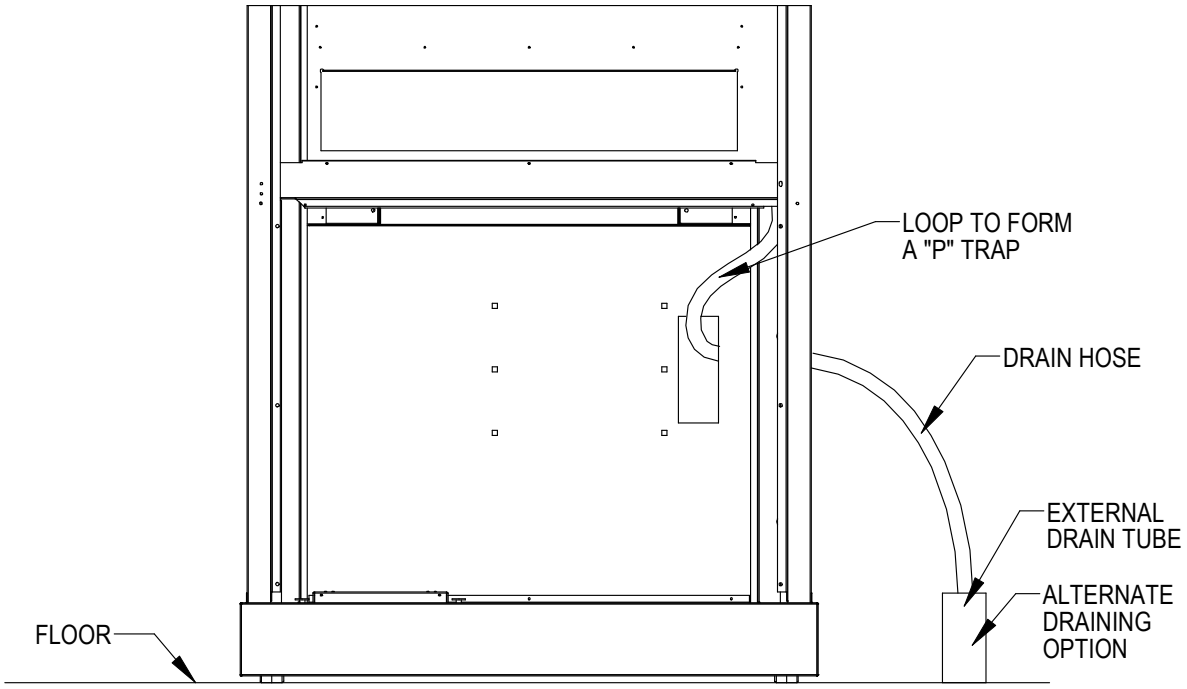
The condensate drain hose is routed down from the evaporator drain pan on the right side of the unit into the compressor compartment. There are three locations that the drain can exit the cabinet.

If the drain is to be hard plumbed, there is a 3/4 inch PVC female adapter located on the cabinet rear panel. In these installations, the drain tube is to be slipped over the pipe connection inside of the cabinet; this is how it is shipped from the factory (see Figure 8C).

For a stand pipe type of drain, the drain hose can exit the rear of the cabinet. There is adequate hose length to reach the floor on the right hand side of the unit (see Figure 8A).

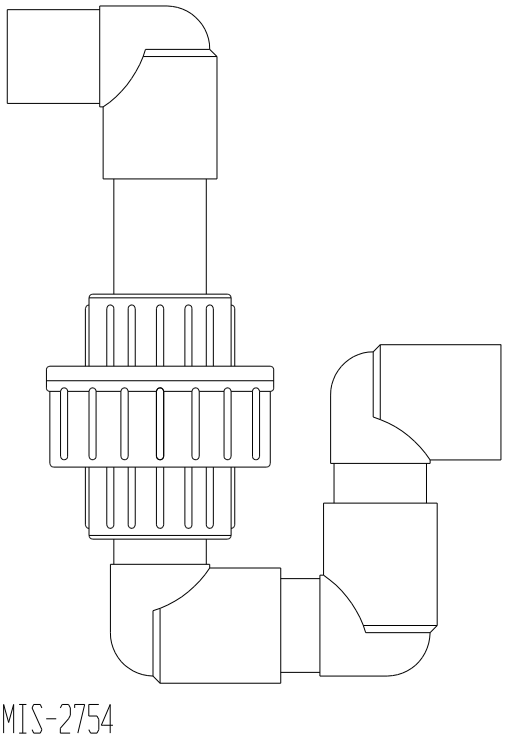
NOTE: Whichever type of drain connection is used a "P" trap must be formed (see Figure 8A).

FIGURE 8A
Condensate Drain



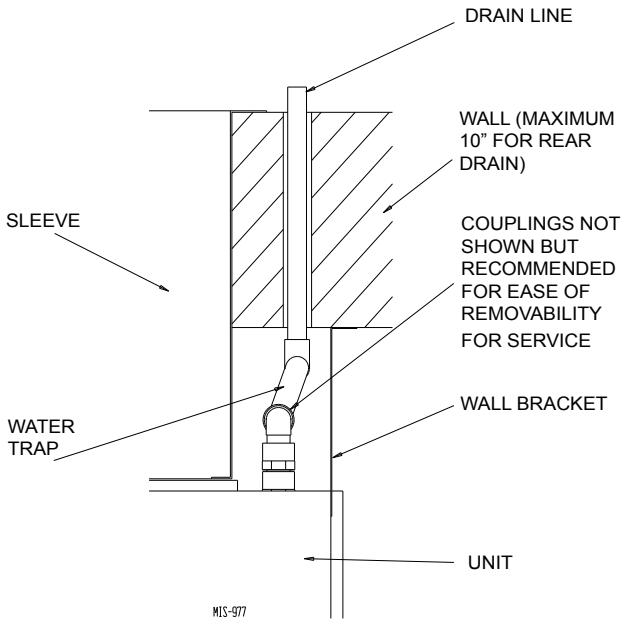
The drain can be routed through the floor or through the wall. ***If the drain is to be routed through an unconditioned space, it must be protected from freezing***. The drain line must be able to be removed from the unit if it is necessary to remove the unit from the wall.

Figure 8B
Optional Rear Drain



The ***rear drain*** can be used with wall thickness of up to 10 inches where a water trap can be installed between the unit and the interior wall (see Figure 8B). The trap cannot extend beyond the edge of the unit or it will interfere with the wall mounting bracket. The drain can be routed through the floor or through the wall. If the drain is routed through the wall, the drain line must be positioned such that it will not interfere with the sleeve flange or the grille (see Figure 8C). ***If the drain is to be routed through an unconditioned space, it must be protected from freezing.***

Figure 8C
Rear Drain (Top View)



MIST ELIMINATOR SERVICE (Optional – only used with one of the vent options)

A mist eliminator is supplied with the wall sleeve. The mist eliminator is constructed of aluminum frame and mesh. The mist eliminator is located in the top section of the wall sleeve and can be removed from the inside of the building without removing the unit from the wall. This requires that the ventilation package must be removed.

The steps necessary to remove each of the vent options are listed following.

It is recommended that the mist eliminator be inspected annually and serviced as required. The mist eliminator can be inspected from the outside of the building by looking through the outdoor grille. The mist eliminator can be serviced from the outside. The outdoor grille must be removed to do so.

The mist eliminator can be cleaned by washing with soap and water. The excess water should be shaken off the mist eliminator before it is reinstalled.

Commercial Room Ventilator Option

Before starting the removal make sure the power has been turned off. The hinged return air grille panel must be opened. The commercial room ventilator (CRV) can be seen after the panel has been removed. The CRV must be removed to gain access to the mist eliminator.

1. The two mounting screws in the front of the CRV must be removed.
2. The power connectors for the CRV (located on the right side of the unit) must be disconnected. Squeeze the tabs on the sides of the connector and pull straight out. Unplug both of the connectors.
3. Slide the CRV straight out of the unit.

The mist eliminator can be seen through the opening in the back of the unit. The mist eliminator must be raised up and the bottom can be pulled toward the front of the unit and removed.

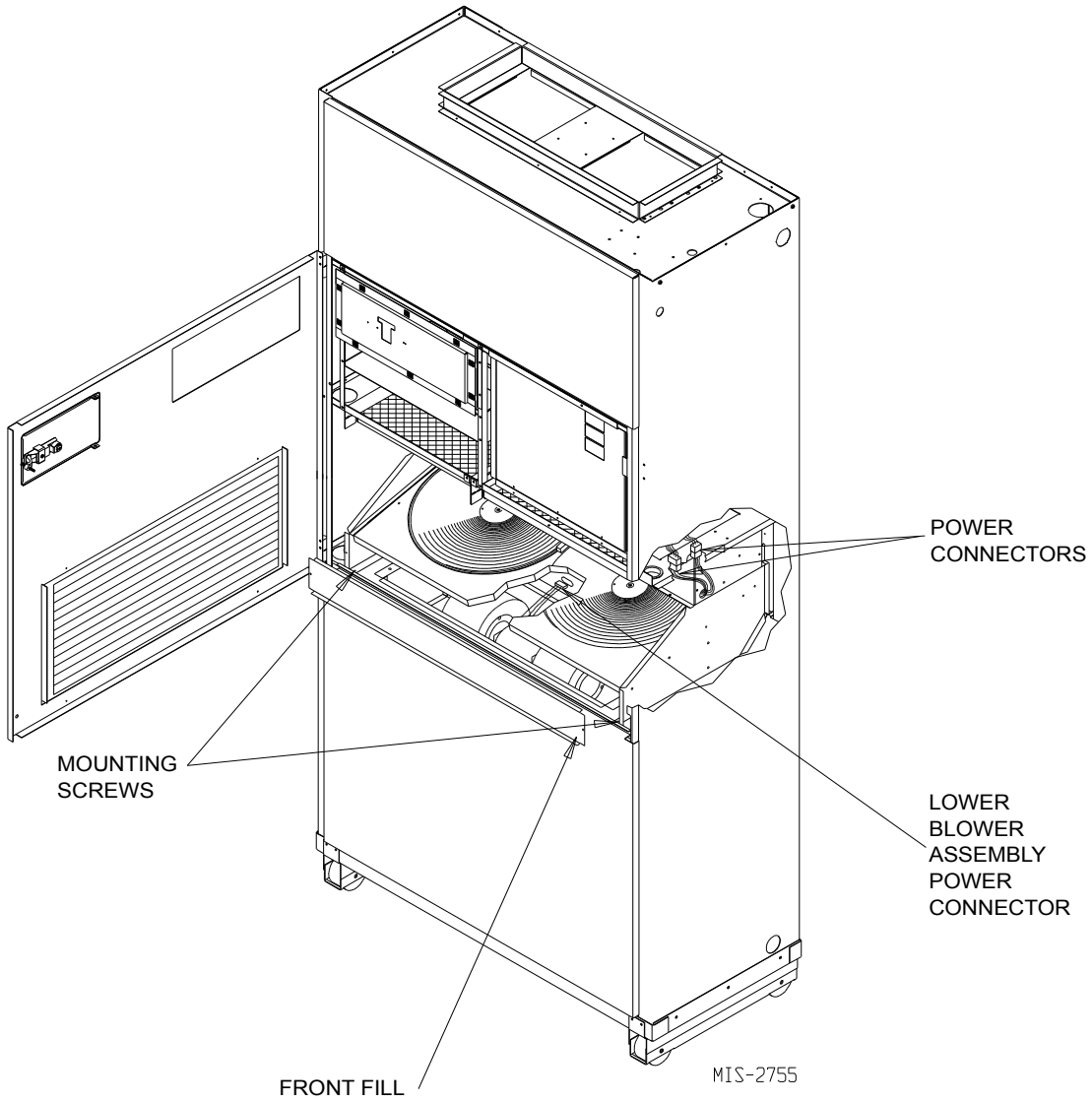
Q-TEC Energy Recovery Ventilator Option

Before starting the removal make sure that the power has been turned off. The hinged return air grille panel must be opened. The Q-TEC energy recovery ventilator (QERV) can be seen after the panel is opened. To gain access to the mist eliminator, the QERV must be removed (see Figure 9).

1. The front fill plate of the QERV must be removed. There is one screw on either side of the plate. Remove these screws and remove the plate.
2. On either side of the QERV there are mounting screws that hold the QERV in place. Remove both of these screws.
3. Underneath the heat recovery cassette there is a power connector for the lower blower assembly. To disconnect this plug, the tabs on both sides of the plug must be squeezed to release the plug. While squeezing the tabs, pull the plug out of the socket.
4. The QERV is plugged into the unit on the right side of the unit. Both of these plugs must be disconnected to remove the QERV. Squeeze the tabs on the sides of the connector and pull straight out.
5. Slide the QERV assembly straight out of the unit being careful not to let the cassette slide out of the QERV.

The mist eliminator can be seen through the opening in the back of the unit. The mist eliminator must be raised up and the bottom can be pulled toward the front of the unit and removed.

Figure 9
Removal of the Q-TEC Energy Recovery Ventilator



MOUNTING THE UNIT

When installing a QW unit near an interior wall on the left side, a minimum of 8 inches is required; 12 inches is preferred.

When installing a QW unit near an interior wall on the right side, a minimum of 12 inches is required as additional space is required to connect the drain.

This clearance is required to allow for the attachment of the unit to the wall mounting brackets and the side trim pieces to the wall.

This unit is to be secured to the wall when there is not a vent sleeve used with the wall mounting brackets provided. *(NOTE: Wall mounting brackets are only shipped on units with no vent inside.)* The unit itself, the supply duct, and the free blow plenum are suitable for "0" clearance to combustible material.

NOTE: When a wall sleeve is to be used attach the unit to the sleeve with bracket supplied with the wall sleeve.

Following are the steps for mounting the QW units. For reference see Figure 11.

1. Attach wall mounting bracket to the structure wall with field-supplied lag bolts. The fluid piping connections are to be within the confines of this bracket. See Figure 1 for cabinet openings and location of fluid coil connection points.
2. Position the unit in front of the wall mounting bracket.
3. Remove the locking screws from the wheels (see Figure 10).
4. Roll the unit up to the wall mounting bracket. The unit must be level from side to side. If any adjustments are necessary, shim up under the rollers with sheets of steel or any substance that is not affected by moisture.
5. Secure the unit to the wall bracket with provided #10 hex head sheet metal screws. There are prepunched holes in the cabinet sides and the bracket has slotted holes to allow for some misalignment.
6. Position the bottom trim piece to the unit and attach with provided screws (dark colored).
7. Position side trim pieces to the wall and attach with field-supplied screws. There are two long and two short pieces supplied. The long pieces are to enclose the gap behind the unit. The short pieces are to fill the gap behind the cabinet extension or the free blow plenum box. They may be cut to suit the ceiling height or overlap the unit side trim. There is sufficient length to trim up to a 10'2" ceiling.

FIGURE 10
Removing Locking Screws from Wheels

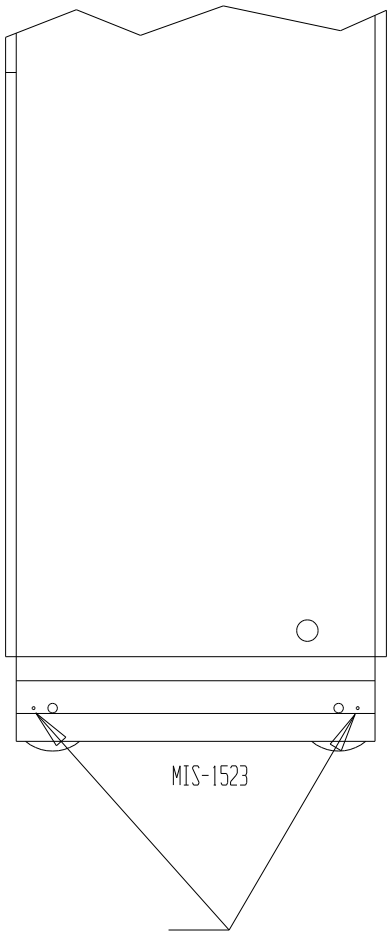


FIGURE 11
Unit Mounting without Ventilation Wall Sleeve

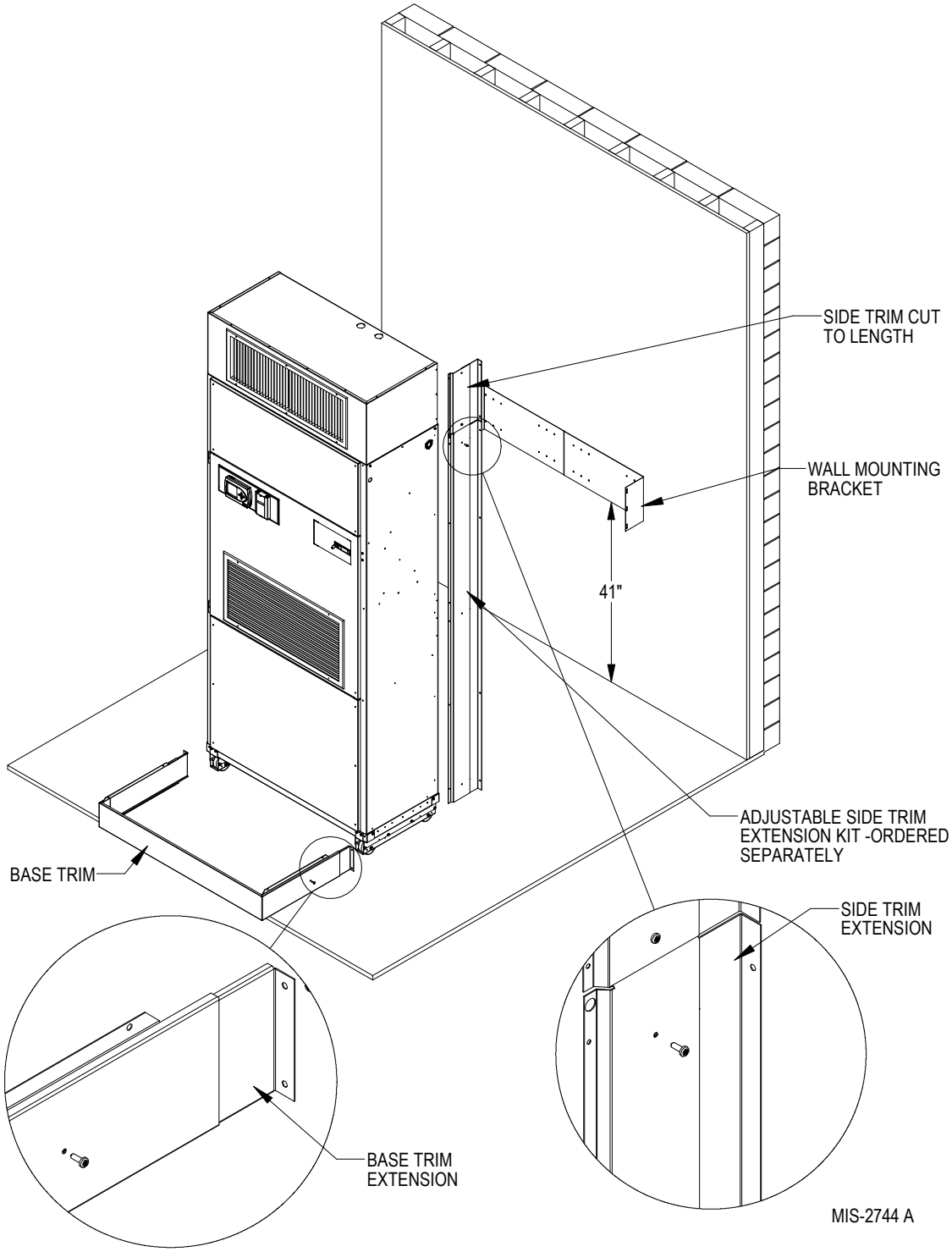
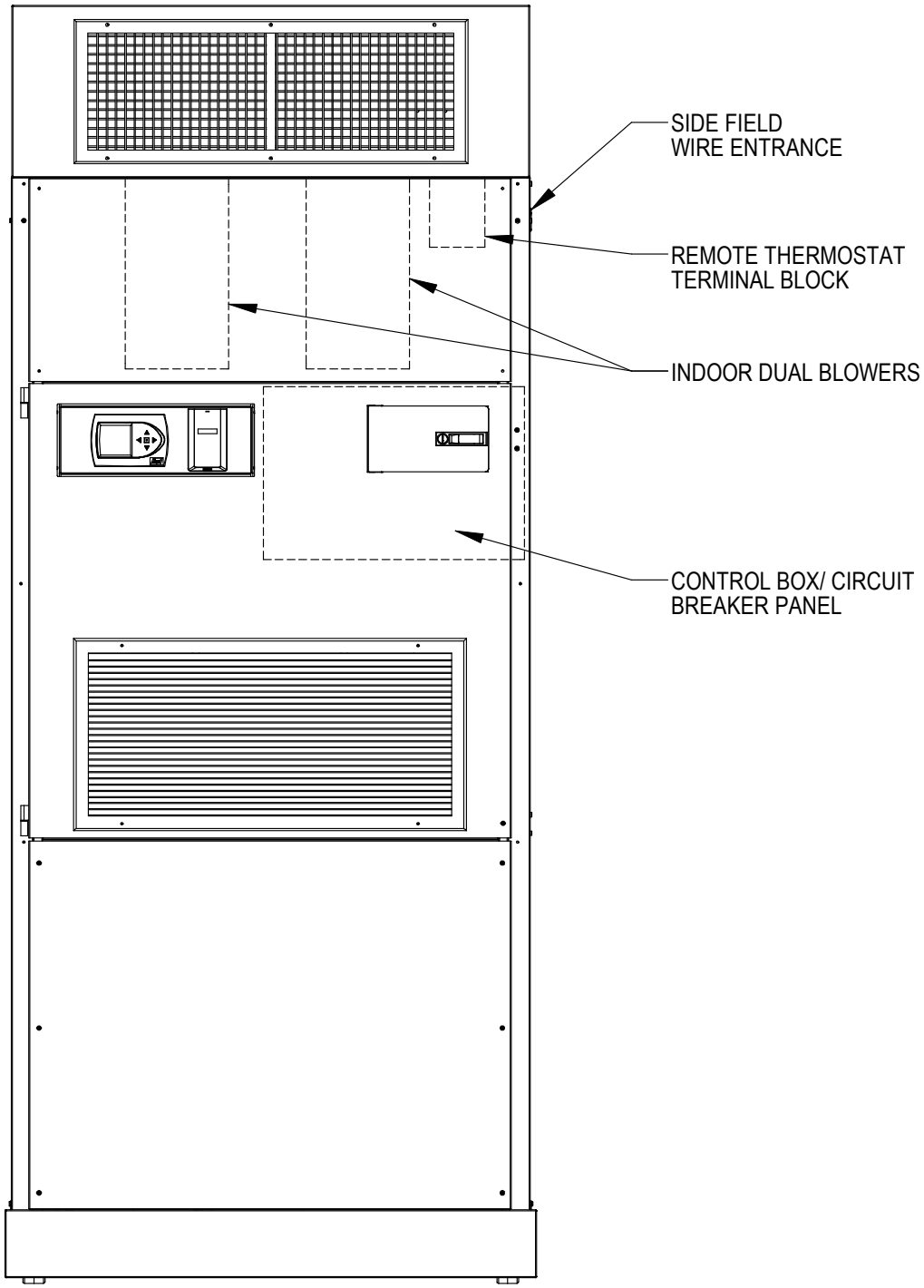


FIGURE 12
Component Location



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WIRING – MAIN POWER

Refer to the unit rating plate and/or Table 2 for wire sizing information and maximum fuse or circuit breaker size. Each unit is marked with a "Minimum Circuit Ampacity". This means that the field wiring used must be sized to carry that amount of current. Depending on the installed KW of electric heat, there may be two field power circuits required. If this is the case, the unit serial plate will so indicate. All models are suitable only for connection with copper wire. Each unit and/or wiring diagram will be marked "Use Copper Conductors Only". These instructions ***must be*** adhered to. Refer to the National Electrical Code (NEC) for complete current carrying capacity data on the various insulation grades of wiring material. All wiring must conform to NEC and all local codes.

The electrical data lists fuse and wire sizes (75°C copper) for all models, including the most commonly used heater sizes. Also shown are the number of field power circuits required for the various models with heaters.

The unit rating plate lists a "Maximum Time Delay Relay Fuse" or circuit breaker that is to be used with the equipment. The correct size must be used for proper circuit protection, and also to assure that there will be no nuisance tripping due to the momentary high starting current of the compressor motor.

The disconnect access door on this unit may be locked to prevent unauthorized access to the disconnect.

The field wiring connections are located behind the top panel in the circuit breaker panel. The return air panel must be removed first. This panel is equipped with a door switch, which shuts the unit down when it is removed. The filter rack must be removed next.

WIRING – LOW VOLTAGE WIRING

230/208V, 1 Phase and 3 Phase Equipment Dual Primary Voltage Transformers

All equipment leaves the factory wired on 240V tap. For 208V operation, reconnect from 240V to 208V tap. The acceptable operating voltage range for the 240 and 208V taps are as noted in Table 2.

TABLE 2
Operating Voltage Range

TAP	RANGE
240V	253 - 216
208V	220 - 187

NOTE: The voltage should be measured at the field power connection point in the unit and while the unit is operating at full load (maximum amperage operating condition).

The standard Climate Control ***Option X*** is a remote thermostat connection terminal block. See Figure 14 for wiring diagram. Compatible thermostats are listed in Table 3.

The Climate Control ***Option D*** is an electronic, programmable thermostat. The subbase of the thermostat is factory wired to the front panel of the unit. See Figure 15 for wiring diagram. Compatible for use with Energy Recovery Ventilator or Economizer.

The Climate Control ***Option H*** is an electronic, programmable thermostat and CO_2 controller. The subbase of the thermostat and CO_2 controller are factory wired to the front panel of the unit. See Figure 16 for wiring diagram.

GENERAL

This unit is equipped with a variable speed ECM motor. The motor is designed to maintain rated airflow up to the maximum static allowed. ***It is important that the blower motor plugs are not plugged in or unplugged while the power is on. Failure to remove power prior to unplugging or plugging in the motor could result in motor failure.***

⚠ CAUTION

Do not plug in or unplug blower motor connectors while the power is on. Failure to do so may result in motor failure.

TABLE 3
Wall Thermostat

Thermostat	Predominant Features
8403-060 (1120-445)	3 stage Cool; 3 stage Heat Programmable/Non-Programmable Electronic HP or Conventional Auto or Manual changeover
8403-081 (VT8650U5500B)	2 stage Cool; 2 stage Heat Programmable/Non-Programmable Electronic HP or Conventional, Auto or Manual changeover with Humidity and Occupancy Sensor, BACnet

LOW VOLTAGE CONNECTIONS

The *"R"* terminal is the 24 VAC *hot* terminal and is supplied through Pin #10 of Plug P2.

The *"C"* terminal is the 24 VAC *common/grounded* terminal and feeds through Pin #11 of Plug P2.

The *"G"* terminal is the *indoor blower input signal* and feeds through Pin #6 of Plug P2.

The *"Y1"* terminal is the *compressor starting signal* and feeds through Pin #7 of Plug P2.

The *"Y2"* terminal is the *compressor staging solenoid signal* and feeds through Pin #4 of Plug P2.

The *"O"* terminal is the *reversing valve signal* and feeds through Pin #8 of Plug P2.

The *"A"* terminal is the *ventilation demand signal* and outputs a signal for ventilation during occupied programming conditions, and feeds through Pin #5 of Plug P2.

The *"W2"* terminal is the *electric heat signal* and feeds through Pin #9 of Plug P2.

The *"W1/E"* terminal is the *emergency heat signal* and feeds through Pin #3 of Plug P2.

The *"L"* terminal is used as an *input terminal* when a CS2000 infrared occupancy device is used. It feeds through Pin #12 of Plug P2.

The *"D"* terminal is used only of dehumidification models and feeds through Pin #1 of Plug P2.

LOW VOLTAGE CONNECTIONS FOR DDC CONTROL

Fan Only	Energize G
Ventilation	Energize G, A (any mode of operation)
Part Load Cooling	Energize G, Y1, O
Full Load Cooling	Energize G, Y1, Y2, O
Part Load HP Heating	Energize G, Y1
Full Load HP Heating	Energize G, Y1, Y2
Electric Heat	Energize G, W2
Dehumidification	Energize G, D, O

FIGURE 13
Blower Motor Low Voltage Wire Harness Plug

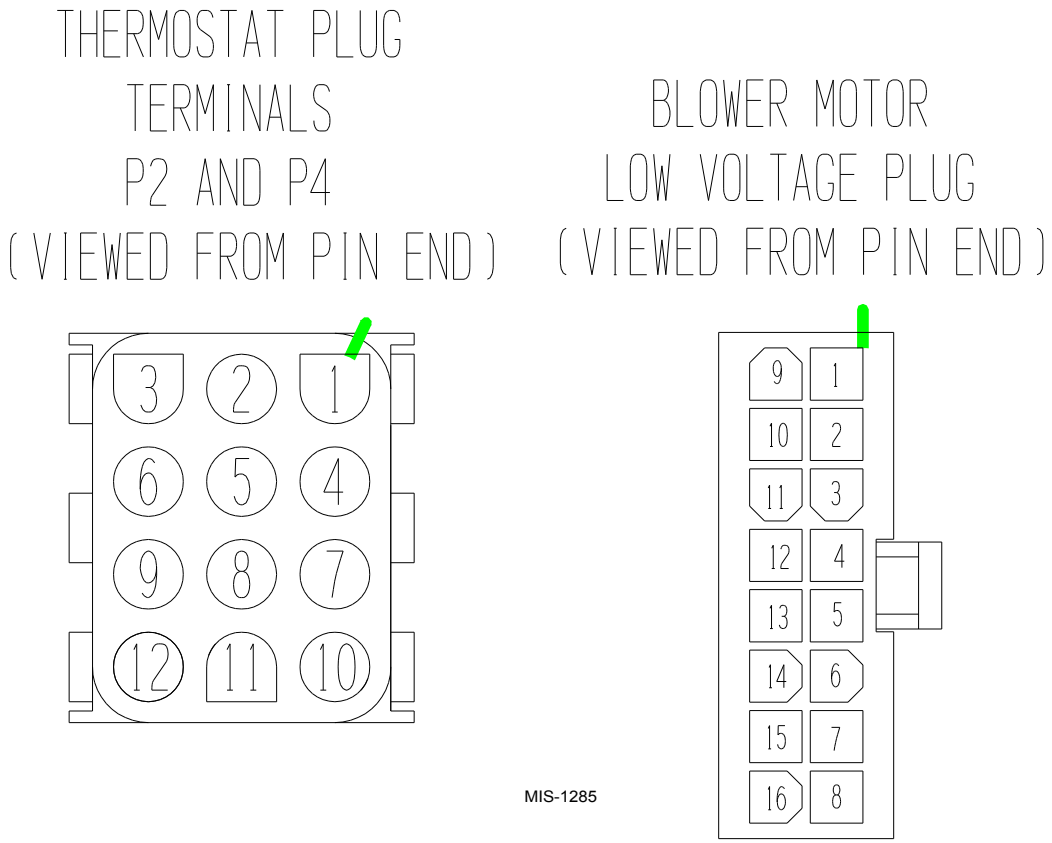
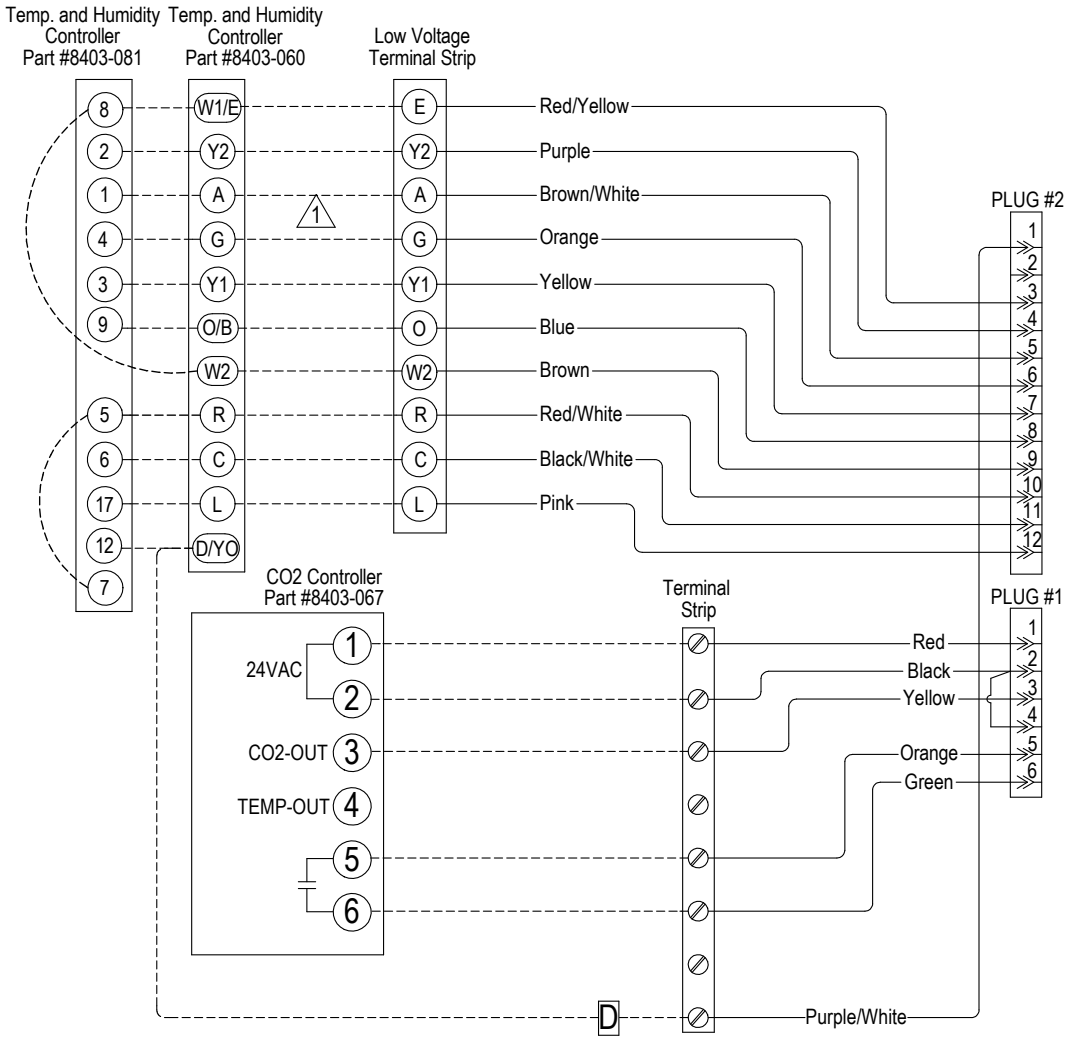


FIGURE 14
Remote Thermostat Wiring Diagram
"X" Option



⚠1 FOR ENERGY RECOVERY VENTILATOR WITH CO2 CONTROL, **DO NOT** CONNECT "A" OCCUPANCY INPUT BETWEEN THERMOSTAT AND LOW VOLTAGE TERMINAL STRIP. **DO MAKE** THIS CONNECTION WHEN APPLYING A **COMMERCIAL ROOM VENTILATOR** WITH CO2 CONTROL.

4115-102 E

FIGURE 15
Factory-Mounted Thermostat Wiring Diagram
"D" Thermostat Option

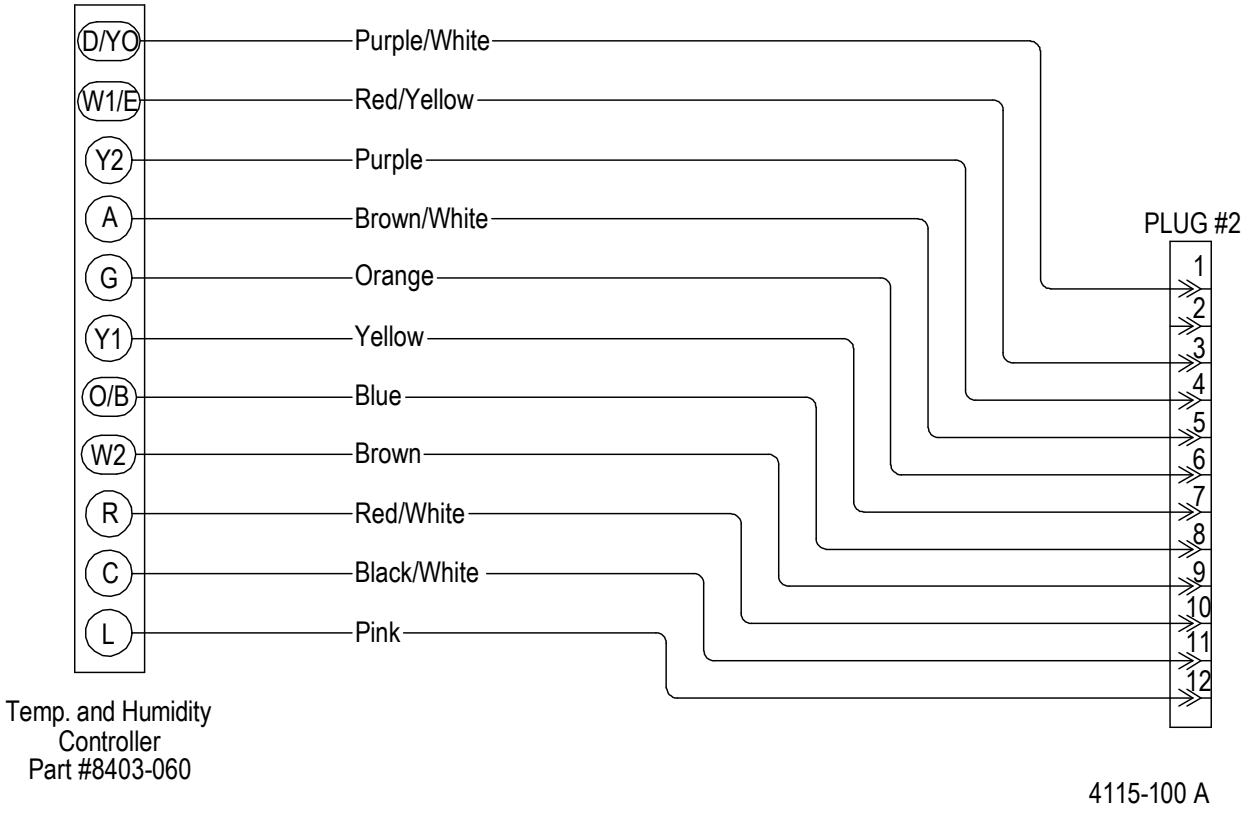


FIGURE 16
Factory-Mounted Thermostat and CO_2 Vent Control Wiring Diagram
"H" Thermostat Option

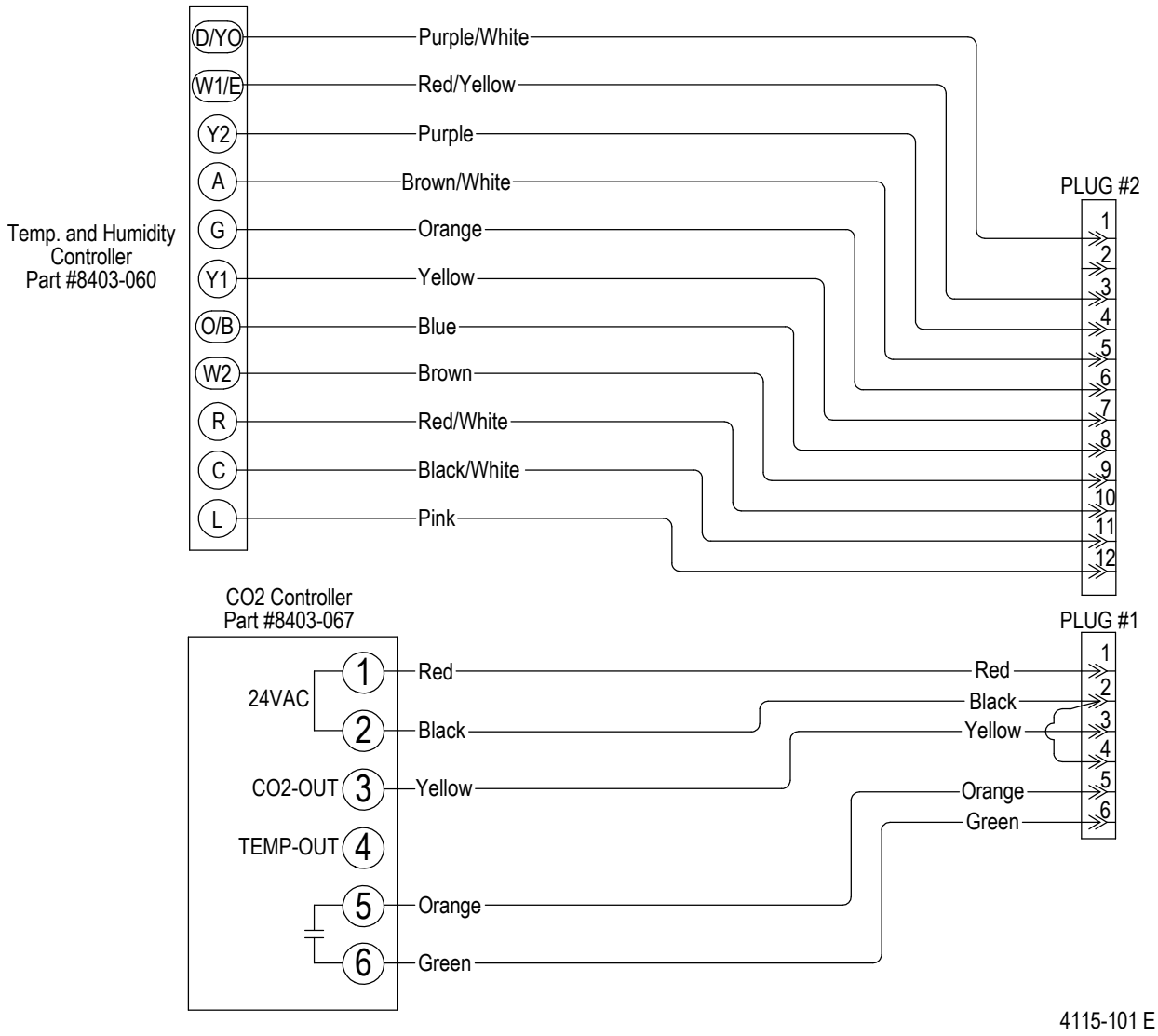
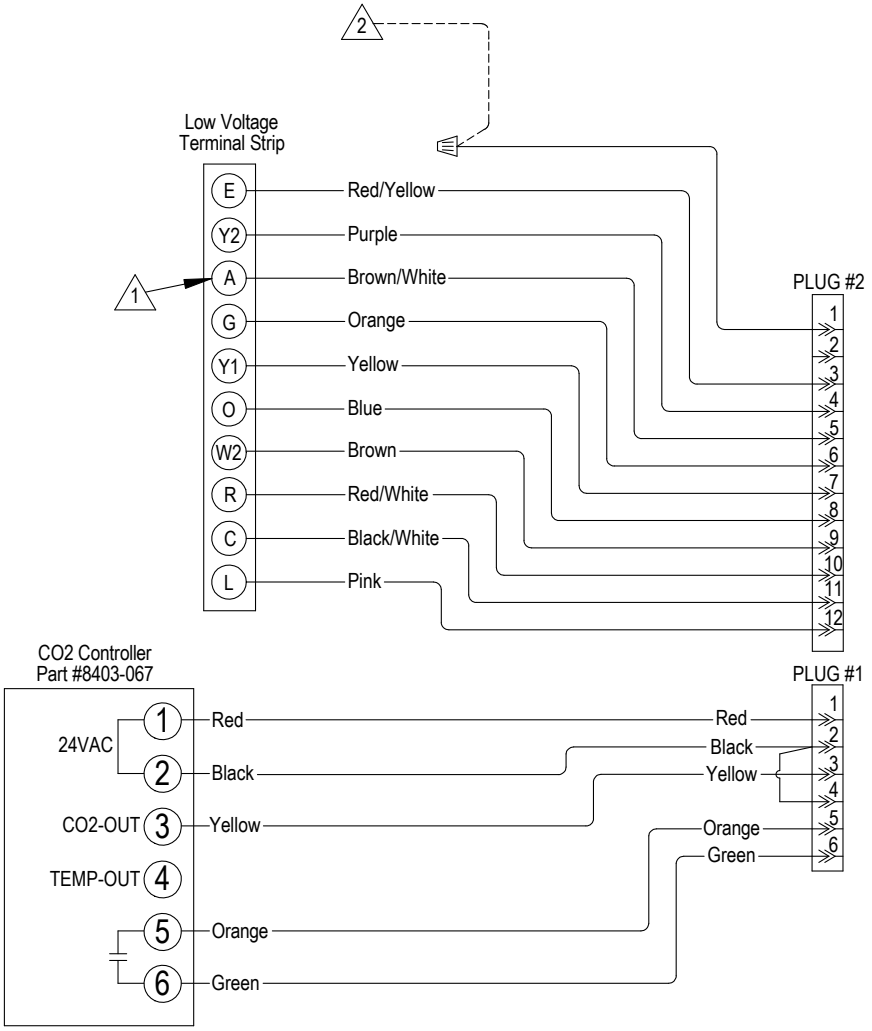


FIGURE 17
Remote Thermostat with Mounted/Wired CO_2 Control Wiring Diagram
"K" Thermostat Option



⚠1 FOR ENERGY RECOVERY VENTILATOR WITH CO2 CONTROL, DO NOT CONNECT "A" OCCUPANCY INPUT BETWEEN THERMOSTAT AND LOW VOLTAGE TERMINAL STRIP. DO MAKE THIS CONNECTION WHEN APPLYING A COMMERCIAL ROOM VENTILATOR WITH CO2 CONTROL.

⚠2 FOR DEHUMIDIFICATION MODELS (EQUIPPED WITH FACTORY HOT GAS REHEAT) CONNECT SIGNAL FOR HUMIDISTAT TO PURPLE-WHITE WIRE.

4115-105 B

FIGURE 18
Factory-Mounted Completestat™ with Occupancy Sensing and Temperature/Humidity Control "1" & "3" Option Wiring Diagram

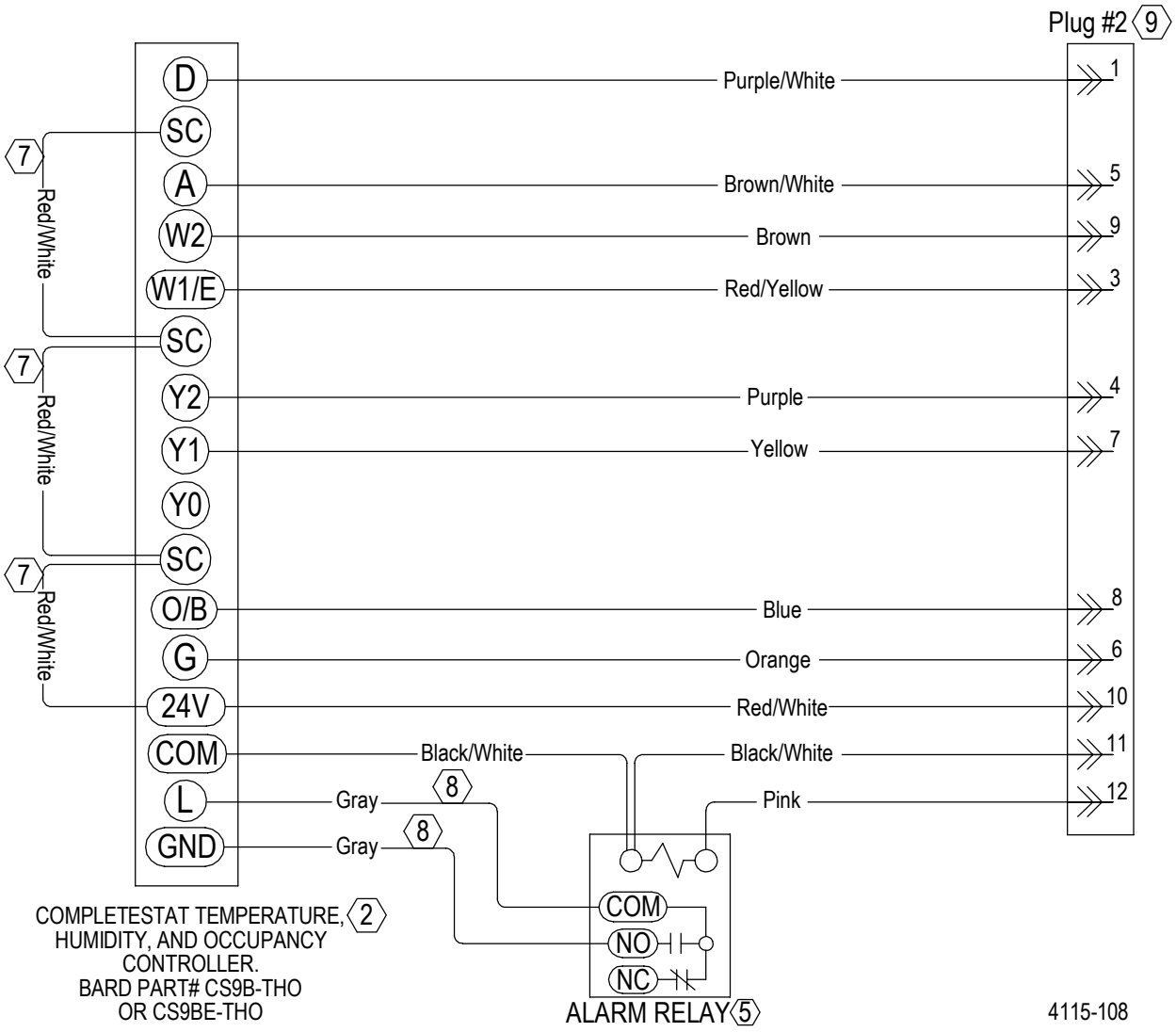
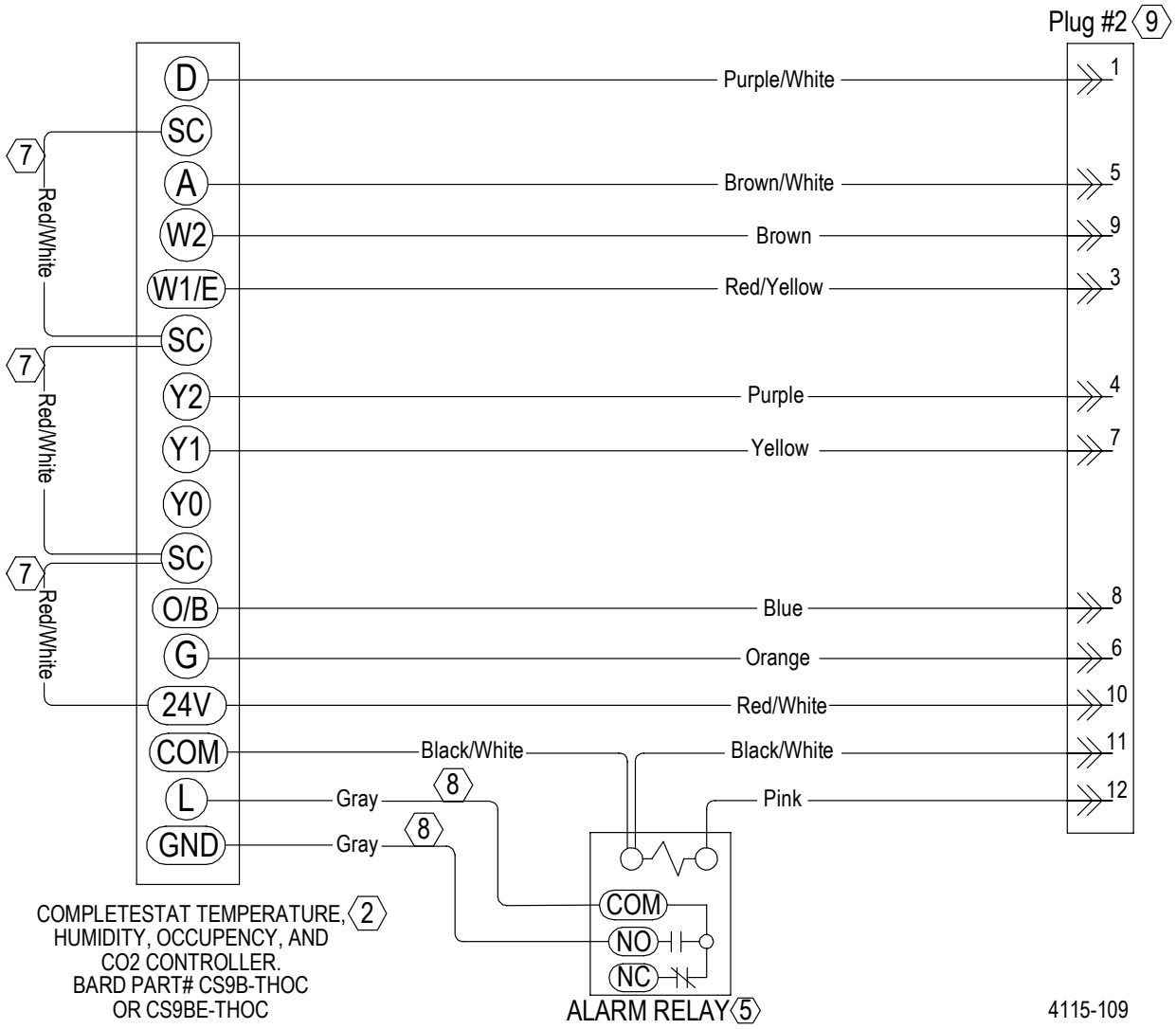


FIGURE 19
Factory-Mounted Completestat™ with Occupancy Sensing and Temperature/Humidity/CO_2 Control "2" & "4" Option Wiring Diagram



DESCRIPTION OF STANDARD EQUIPMENT

Low Pressure Switch

NOTE: This unit is supplied with two low pressure switches installed, a 55 PSIG and a 75 PSIG.

The 75 PSIG is wired into the system. This switch is suitable for ground water (pump and dump), and water loop (boiler/tower applications).

To avoid nuisance lockouts for ground loop application with antifreeze, the 75 PSIG switch should be disconnected and connect the 55 PSIG switch.

The leads for both switches are located in the lower electrical connection panel. The switch bodies are marked with pressure settings. The 75 PSIG switch has blue leads. The 55 PSIG switch has yellow leads.

Water Flow Switch

These models are equipped with a water flow switch. It is a magnetic (sealed) switch that closes electrical contacts above 3 gallons per minute. This enables the compressor to shut down in the event of low water flow conditions, thus preventing long-term mechanical issues.

High Pressure Switch

This unit is equipped with a high pressure switch that will stop the compressor in the event of abnormal high pressure occurrences.

The high and low pressure switches are included in a lockout circuit that is resettable from the room thermostat.

Geothermal Compressor Control Module

The geothermal compressor control module is standard on all models covered by this manual. It is an anti-short cycle/lockout timer with high pressure, low pressure and flow switch monitoring and alarm output.

Adjustable Delay On Make and Delay On Break Timer

On initial power up or any time power is interrupted to the unit, the *delay on make* period begins, which will be 2 minutes plus 10% of the *delay on break* setting. When the delay on make is complete and the high pressure switch (and low pressure switch, if employed) is closed, the compressor contactor is energized. Upon shutdown, the delay on break timer starts and prevents restart until the delay on break and delay on make periods have expired.

During routine operation of the unit with no power interruptions the compressor will operate on demand with no delay.

High Pressure Switch and Lockout Sequence

If the high pressure switch opens, the compressor contactor will de-energize immediately. The lockout timer will go into a *soft lockout* and stay in soft lockout until the high pressure switch closes ***and*** the delay on break time has expired. If the high pressure switch opens again in the same operating cycle, the unit will go into *manual lockout* condition and the alarm relay circuit will energize. Recycling the wall thermostat resets the manual lockout.

Low Pressure/Flow Switch, Bypass and Lockout Sequence

On an initial call for the compressor (minus the short cycle timer), the geothermal compressor control module (GCCM) allows the compressor to start (output on "CC" terminal) and will run for 30 seconds if the low pressure switch (LPS) or flow switch (FS) remain open. If both the LPS and FS fail to close within 30 seconds, the GCCM will open the "CC" output as a soft lockout. The system will again restart and run in the same sequence following the anti-short cycle timer sequence. If the LPS and FS both show "closed" within 30 seconds, the compressor will continue to run. If it fails again a second time during a single call for "Y", it will shut down the compressor again and go into a hard lockout, energizing the "ALR" output. Recycling the wall thermostat resets the lockout.

Alarm Relay Output

Alarm terminal is output connection for applications where alarm relay is employed. This terminal is powered whenever compressor is locked out due to high pressure switch or low pressure switch sequences as described.

Note: Both high and low pressure switch controls are inherently automatic reset devices. The high pressure switch and low pressure switch cut out and cut in settings are fixed by specific air conditioner or heat pump unit model. The lockout feature, both soft and manual, are a function of the geothermal compressor control module.

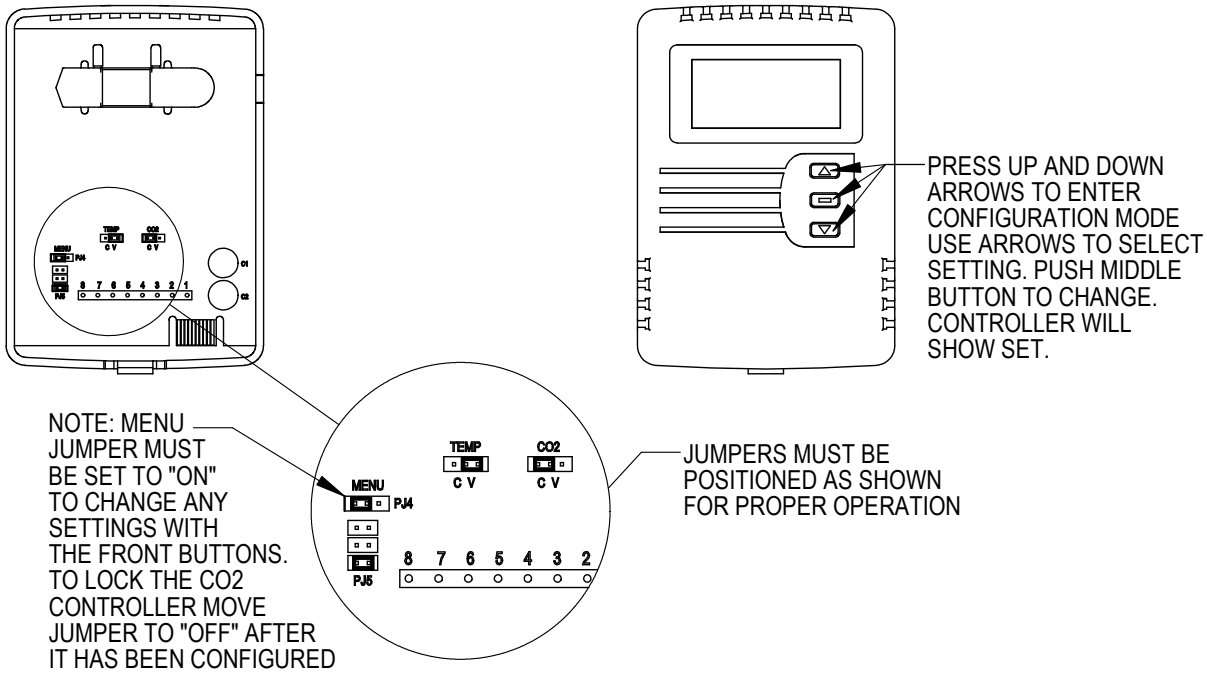
ADJUSTMENTS

Adjustable Delay On Make and Delay On Break Timer

The potentiometer is used to select delay on break time from 30 seconds to 5 minutes. Delay on make (DOM) timing on power up and after power interruptions is equal to 2 minutes plus 10% of Delay on break (DOB) setting. See Delay on make timing chart on page 28.

During routine operation of the unit with no power interruptions the compressor will operate on demand with no delay.

FIGURE 20
CO_2 Control Configuration



4-20mA	AN (ppm)	Damper (1)	Approc. Blade Position (2)
4	700	FULLY CLOSED	0
5	750		1
6	800		2
7	850		3
8	900		4
9	950		5
10	1000		6
11	1050		7
12	1100		8
13	1150		9
14	1200		10
15	1250		11
16	1300		12
17	1350		14
18	1400		15
19	1450		16
20	1500	FULLY OPEN	17

Settings	Recommended	Default
RON	Not Used	
ROF	Not Used	
DSP	C	CT
UNI	US	US
COL	700	0
COH	1500	2000
TOL	Not Used	
TOH	Not Used	
BAR	See Instrution with Controller For High Altitude Installations	
CAL	Used for Field Calibration	

(1) Damper should be fully closed at 700 ppm, if not Potentiometer R7 can be adjusted clockwise (CW) to close it. If it is fully closed at 700 ppm or lower no adjustments required.
(2) Blade as referenced to the Blade Position Label.

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Delay On Make Timing				
.05 minutes	(30 seconds)	DOB	=	123 seconds DOM
1.0 minutes	(60 seconds)	DOB	=	126 seconds DOM
2.0 minutes	(120 Seconds)	DOB	=	132 seconds DOM
3.0 minutes	(180 seconds)	DOB	=	138 seconds DOM
4.0 minutes	(240 seconds)	DOB	=	144 seconds DOM
5.0 minutes	(300 seconds)	DOB	=	150 seconds DOM

OPTIONAL CFM

All models covered by this manual are factory set to operate at rated CFM levels as shown in Table 4. Rated CFM is required for ducted applications for maximum performance ratings.

For free blow applications where Full Load Rated CFM is undesirable due to sound levels, there is an optional CFM that can be obtained (-10%). This CFM level will reduce the system capacity performance by approximately 2% at the same energy efficiency.

For Full Load Optional CFM:

1. Disconnect all power to the unit. Failure to do so may result in damage to the motor.
2. Open hinged return air grille service panel.
3. Open control panel cover.
4. Locate low voltage terminal strip and gray wire with white trace that connects to terminal "Y2". Disconnect this wire from terminal "Y2" and tape off end.
5. Reverse steps to reassemble.

IMPORTANT INSTALLER NOTE

For improved start up performance, wash the indoor coil with dishwashing detergent.

PHASE MONITOR

All units with three phase scroll compressors are equipped with a three phase line monitor to prevent compressor damage due to phase reversal.

The phase monitor in this unit is equipped with two LEDs. If the Y signal is present at the phase monitor and phases are correct, the green LED will light and contactor will energize. If phases are reversed, the red fault LED will be lit and compressor operation is inhibited.

If a fault condition occurs, reverse two of the supply leads to the unit. Do not reverse any of the unit factory wires as damage may occur.

SERVICE HINTS

1. Caution user to maintain clean air filters at all times and to not needlessly close off supply air registers. This may reduce airflow through the system which shortens equipment service life as well as increasing operating costs and noise levels.
2. Check all power fuses or circuit breakers to be sure that they are the correct rating.
3. The heat pump wall thermostats perform multiple functions. Be sure that all function switches are correctly set for the desired operating mode before trying to diagnose any reported service problems.

SEQUENCE OF OPERATION

COOLING – A 24V solenoid coil on the reversing valve controls the cooling cycle operation. There are two different thermostat options. 1.) Allows for "Auto" changeover from cycle to cycle. 2.) The other (Manual changeover). The Auto changeover mode will cause the reversing valve solenoid to cycle with each cooling call and may cause a "swooshing sound" with refrigerant equalization at the end of each cycle.

On a call for Part Load Cooling by the thermostat, it completes a circuit from "R" to "Y1", "O" and "G" for part load cooling. "Y1" starts the compressor, "O" energizes the reversing valve and "G" starts the indoor blower.

On a call for Full Load Cooling by the thermostat, it completes the same as Part Load Cooling above, but also includes a signal to "Y2". Signal "Y2" energizes the staging solenoid on the side of the compressor and the signal also goes to the indoor blower to ramp-up the airflow.

HEATING – On a call for Part Load Heating by the thermostat, it completes a circuit from "R" to "Y1" and "G". "Y1" starts the compressor and "G" starts the indoor blower.

On a call for Full Load Heating by the thermostat, it completes the same as Part Load Heating above, but also includes a signal to "Y2". Signal "Y2" energizes the staging solenoid on the side of the compressor and the signal also goes to the indoor blower to ramp-up the airflow.

PRESSURE SERVICE PORTS

High and low pressure service ports are installed on all units so that the system operating pressures can be observed. Pressure charts are located on the backside of the units lower service door, as well as later in this Manual (Table 5). It is imperative to match the correct pressure chart to the unit by model number. All upper service doors must be attached to obtain proper reading. The service ports are in the lower compressor section on the tubing adjacent to the compressor.

This unit employs high-flow Coremax valves instead of the typical Shrader type valves.

WARNING! Do NOT use a Schrader valve core removal tool with these valves. Use of such a tool could result in eye injuries or refrigerant burns!

To change a Coremax valve without first removing the refrigerant, a special tool is required which can be obtained at www.fastestinc.com/en/SCCA07H. See the replacement parts manual for replacement core part numbers.

PIPING ACCESS TO UNIT

Water piping to and from the coaxial water coil is intended to enter/exit the unit through the rectangular hole (See Figures 1, 8A, 21 and 22). The connections on the water coil are a double O-ring with a retainer nut that secures it in place.

Various double O-ring fittings are available so you may then connect to the coaxial coil with various methods and materials. The methods include 1" barbed fittings (straight and 90°), 1" MPT (straight and 90°), and 1¼" hot fusion fitting with P/T fitting). (See Table 6.)

Note: All double O-ring fittings require "hand tightening only". Do not use a wrench or pliers as retainer nut can be damaged with excessive force. Avoid cross-threading the nut.

Note: Apply petroleum jelly to o-rings to prevent damage and aid in insertion.

TABLE 4
Indoor Blower Performance

MODEL	RATED ESP	MAX. ESP ①	CONTINUOUS AIRFLOW ④	RATED 1st STAGE ②	OPTIONAL 2nd STAGE ③	RATED 2nd STAGE ②
QW2S2	0.0	0.5	800	800	900	1000
QW3S2	0.0	0.5	800	900	1050	1150
QW4S2	0.0	0.5	900	1200	1300	1450
QW5S2	0.0	0.5	900	1400	1500	1650

NOTE: These units are equipped with a variable speed (ECM) indoor motor that automatically adjusts itself to maintain approximately the same rate of indoor airflow in both heating and cooling, dry and wet coil conditions, and at both 230/208 or 460 volts.

① Maximum ESP (inches WC) shown is with 2" MERV 8 pleated filter.
② Rated CFM for ducted applications – required for maximum performance rating.
③ Optional 2nd Stage CFM – the unit is factory shipped to operate on full 2nd stage airflow. If the optional 2nd stage airflow is desired, it requires removal of gray wire from "Y2" terminal of low voltage terminal strip in unit main control panel. This reduces system capacity performance by approximately 2% at the same energy efficiency.
④ Continuous CFM the total airflow being circulated during continuous blower operation.

FIGURE 21
Fluid Connections on Unit with Ventilation Wall Sleeve

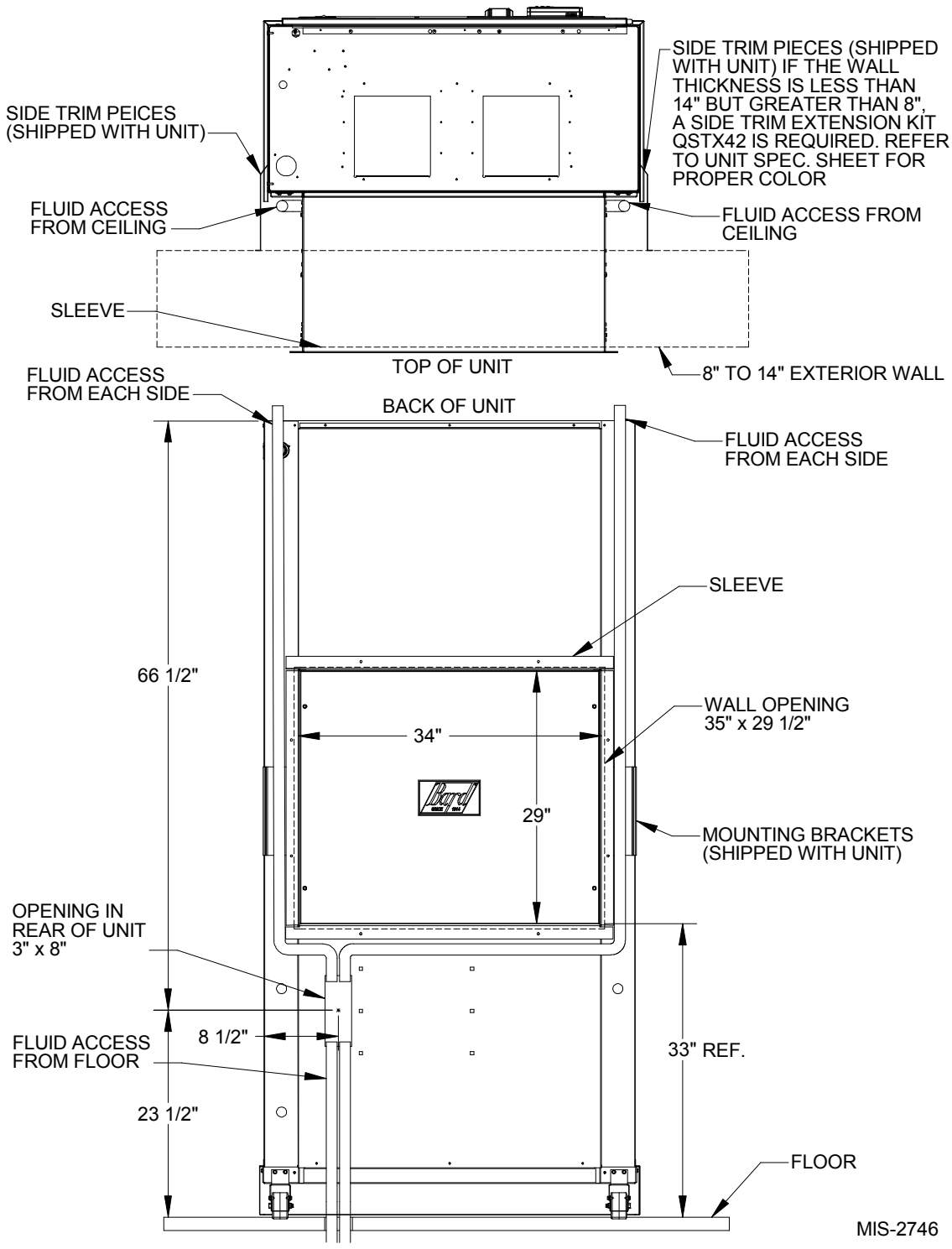


FIGURE 22
Fluid Connections on Unit without Ventilation Wall Sleeve

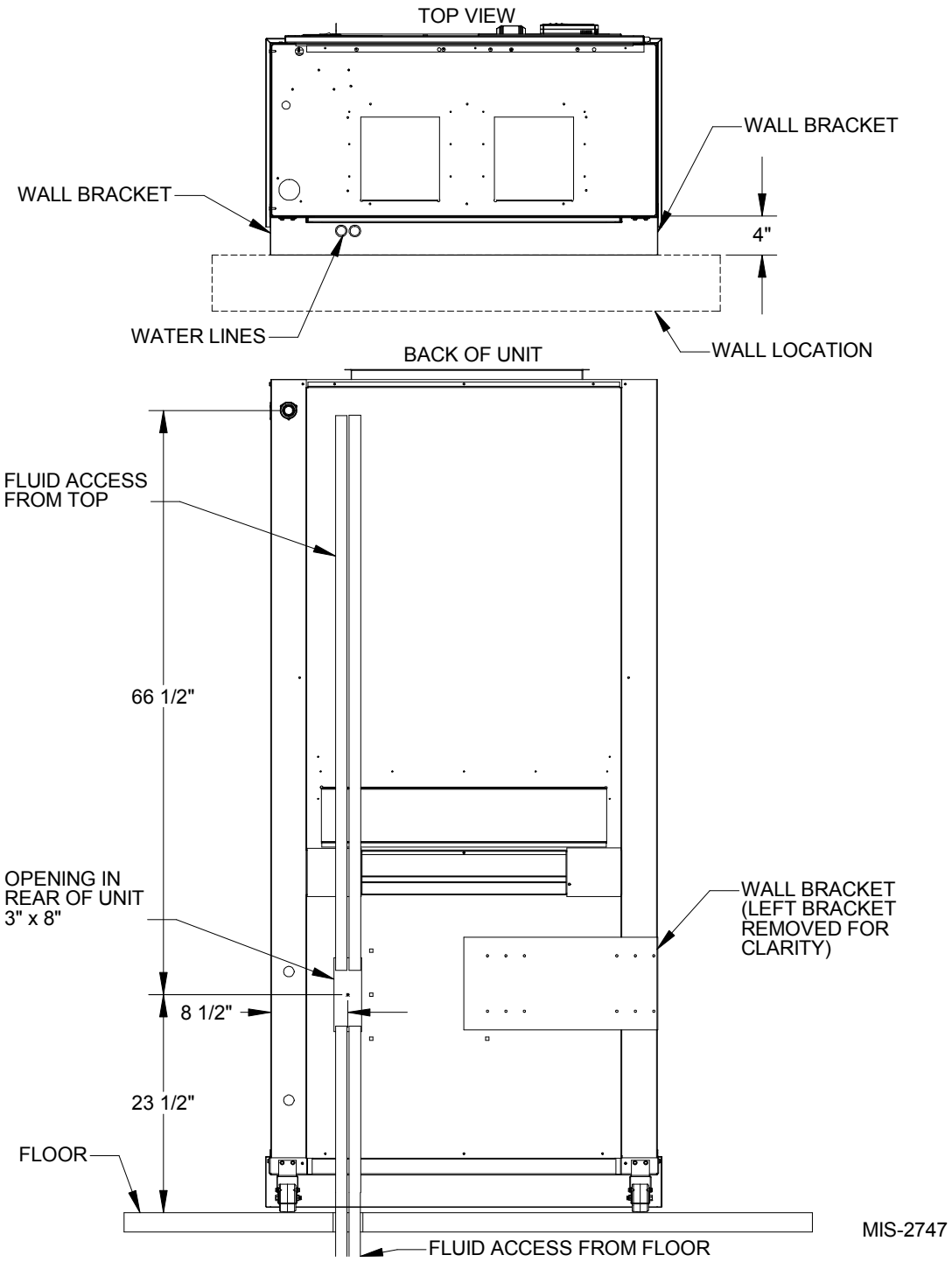


TABLE 5
Pressure Table

Model	Return Air Temperature	Pressure	FULL LOAD COOLING – Fluid Temperature Entering Water Coil °F																
			30°F	35°F	40°F	45°F	50°F	55°F	60°F	65°F	70°F	75°F	80°F	85°F	90°F	95°F	100°F	105°F	110°F
QW2S	75° DB 62° WB	Low Side High Side	106 131	108 146	111 161	114 176	117 191	120 206	122 221	125 236	128 252	130 272	132 293	134 313	136 334	138 355	140 375	142 396	144 417
	80° DB 67° WB	Low Side High Side	113 134	116 150	119 165	122 181	125 196	128 212	131 227	134 243	137 258	139 279	141 300	144 322	146 343	148 364	150 385	152 406	154 427
	85° DB 72° WB	Low Side High Side	121 139	125 155	128 171	131 187	134 203	138 219	141 235	144 251	147 267	150 289	152 311	154 333	157 355	159 377	161 398	164 420	166 442
QW3S	75° DB 62° WB	Low Side High Side	83 132	87 148	91 165	94 181	98 198	102 215	106 231	109 248	113 264	116 285	118 306	121 327	123 347	126 368	128 389	131 410	133 431
	80° DB 67° WB	Low Side High Side	89 135	93 152	97 169	101 186	105 203	109 220	113 237	117 254	121 271	124 292	126 314	129 335	132 356	134 378	137 399	140 420	142 442
	85° DB 72° WB	Low Side High Side	96 140	100 157	104 175	109 193	113 210	117 228	121 245	126 263	130 280	133 303	136 325	139 347	142 369	144 391	147 413	150 435	153 457
QW4S	75° DB 62° WB	Low Side High Side	91 146	94 162	97 177	101 193	104 208	107 224	110 239	114 255	117 270	119 291	121 312	122 333	124 354	126 375	128 396	130 417	132 438
	80° DB 67° WB	Low Side High Side	97 150	101 166	104 182	108 198	111 214	115 229	118 245	122 261	125 277	127 299	129 320	131 342	133 363	135 385	137 406	139 428	141 449
	85° DB 72° WB	Low Side High Side	104 155	108 172	112 188	116 205	119 221	123 237	127 254	131 270	134 287	137 309	139 331	141 353	143 376	145 398	147 420	149 442	152 465
QW5S	75° DB 62° WB	Low Side High Side	92 147	94 163	96 178	98 194	101 210	103 225	105 241	107 256	109 272	111 293	112 313	114 334	115 355	116 375	118 396	119 416	121 437
	80° DB 67° WB	Low Side High Side	98 151	100 167	103 183	105 199	108 215	110 231	112 247	115 263	117 279	119 300	120 321	122 343	123 364	125 385	126 406	128 427	129 448
	85° DB 72° WB	Low Side High Side	105 156	108 173	110 189	113 206	116 223	118 239	121 256	123 272	126 289	127 311	129 333	131 354	132 376	134 398	135 420	137 442	139 464
Model	**Return Air Temperature**	**Pressure**	**FULL LOAD HEATING – Fluid Temperature Entering Water Coil °F**																
			5°F	10°F	15°F	20°F	25°F	30°F	35°F	40°F	45°F	50°F	55°F	60°F	65°F	70°F	75°F	80°F	85°F
QW2S	70° DB	Low Side High Side	46 262	53 270	60 279	67 287	74 296	81 304	88 313	95 321	102 330	109 338	118 347	128 355	137 364	146 372	155 381	165 389	174 398
QW3S	70° DB	Low Side High Side	40 280	47 290	55 300	62 310	70 320	77 330	85 340	92 350	100 360	107 370	114 380	122 389	129 399	136 408	143 418	151 427	158 437
QW4S	70° DB	Low Side High Side	36 290	43 298	51 307	58 315	66 324	73 332	81 341	88 349	96 358	103 366	112 378	122 389	131 401	140 412	149 424	159 435	168 447
QW5S	70° DB	Low Side High Side	37 288	44 300	51 312	58 324	65 335	72 347	79 359	86 371	93 382	100 394	109 408	119 421	128 435	137 448	146 462	156 475	165 489

Model	Return Air Temperature	Pressure	PART LOAD COOLING – Fluid Temperature Entering Water Coil °F																
			30°F	35°F	40°F	45°F	50°F	55°F	60°F	65°F	70°F	75°F	80°F	85°F	90°F	95°F	100°F	105°F	110°F
QW2S	75° DB 62° WB	Low Side High Side	105 120	109 135	113 150	117 165	121 179	125 194	129 209	133 224	137 239	139 259	141 279	143 299	144 319	146 339	148 359	149 379	151 399
	80° DB 67° WB	Low Side High Side	112 123	116 138	121 154	125 169	130 184	134 199	138 215	143 230	147 245	149 266	151 286	153 307	154 327	156 348	158 368	160 389	162 409
	85° DB 72° WB	Low Side High Side	120 127	125 143	130 159	135 175	139 190	144 206	149 222	153 238	158 254	160 275	162 296	164 317	166 338	168 360	170 381	172 402	174 423
QW3S	75° DB 62° WB	Low Side High Side	98 124	102 139	106 154	110 169	114 184	117 199	121 215	125 230	129 245	130 265	131 286	132 306	133 327	134 347	135 368	136 388	137 409
	80° DB 67° WB	Low Side High Side	105 127	109 143	113 158	117 174	122 189	126 205	130 220	134 236	138 251	139 272	140 293	141 314	142 335	143 356	144 377	145 398	146 419
	85° DB 72° WB	Low Side High Side	113 131	117 147	122 164	126 180	131 196	135 212	139 228	144 244	148 260	149 282	151 303	152 325	153 347	154 368	155 390	156 412	157 434
QW4S	75° DB 62° WB	Low Side High Side	104 129	107 144	111 159	115 174	118 190	122 205	126 220	129 235	133 251	134 271	134 292	135 312	136 332	137 353	137 373	138 394	139 414
	80° DB 67° WB	Low Side High Side	111 132	115 148	119 163	123 179	127 195	130 210	134 226	138 241	142 257	143 278	144 299	145 320	145 341	146 362	147 383	148 404	149 425
	85° DB 72° WB	Low Side High Side	119 137	123 153	128 169	132 185	136 201	140 217	144 234	148 250	153 266	154 288	154 309	155 331	156 353	157 375	158 396	159 418	160 440
QW5S	75° DB 62° WB	Low Side High Side	108 133	110 148	112 163	114 178	115 194	117 209	119 224	121 239	122 254	124 275	125 295	127 315	128 335	129 355	131 375	132 396	134 416
	80° DB 67° WB	Low Side High Side	116 136	118 152	120 167	122 183	124 199	125 214	127 230	129 245	131 261	133 282	134 302	136 323	137 344	139 364	140 385	142 406	143 426
	85° DB 72° WB	Low Side High Side	125 141	127 157	129 173	131 189	133 205	135 222	137 238	139 254	141 270	142 292	144 313	146 334	147 356	149 377	151 398	152 420	154 441
Model	**Return Air Temperature**	**Pressure**	**PART LOAD HEATING – Fluid Temperature Entering Water Coil °F**																
			5°F	10°F	15°F	20°F	25°F	30°F	35°F	40°F	45°F	50°F	55°F	60°F	65°F	70°F	75°F	80°F	85°F
QW2S	70° DB	Low Side High Side	15 232	26 240	37 248	49 256	60 264	71 272	82 280	94 288	105 296	116 304	125 311	135 318	144 325	153 332	162 339	172 346	181 353
QW3S	70° DB	Low Side High Side	38 250	47 260	56 270	65 280	73 290	82 300	91 310	100 320	108 330	117 340	127 350	137 361	147 371	157 381	167 391	177 402	187 412
QW4S	70° DB	Low Side High Side	39 262	47 269	55 277	64 284	72 292	80 299	88 307	97 314	105 322	113 329	122 338	131 347	140 355	149 364	158 373	167 382	176 390
QW5S	70° DB	Low Side High Side	43 271	50 280	58 290	65 299	73 309	80 318	88 328	95 337	103 347	110 356	120 367	129 378	139 388	148 399	158 410	167 421	177 431

The data in the above pressure chart is based on the following flow rates:

FLOW RATE FOR VARIOUS FLUIDS	QW2S	QW3S	QW4S	QW5S
Flow rate required GPM for fresh water	5	6	7	9
Flow rate required GPM for 15% Methanol	7	8	9	11
Flow rate required GPM, cooling tower/boiler loop	6.1	8.6	11.3	13.7

TABLE 6
Optional Accessories

Optional Accessories – Must be Used for Each Installation with Ventilation Options

Ventilation Wall Sleeves:

QWVS42	Ventilation wall sleeve for walls up to 14 inches thick. **NOTE:** Unless they are to be field-supplied, side trim kit must be ordered for all installations.

Ventilation Louvers:

QLG-11	Clear Anodized Aluminum for vent option
QLG-21	Medium Bronze Anodized for vent option
QLG-31	Dark Bronze Anodized Aluminum for vent option

Side Trim Kits — Required for All Installations Unless Field-Supplied

NOTE: **The following accessory items must be selected so the finish (color) is matched to the QWS model that they will be used with.**

Side Trim Extension Kits:							***Unit Compatibility***
Model	**Color**	**Model**	**Color**	**Model**	**Color**	**Space from back of unit to wall**	
QSTX-V-6	Platinum Vinyl	QSTX-4-6	Gray Paint	QSTX-X-6	Beige Paint	4" to 6"	All
QSTX-V-8	Platinum Vinyl	QSTX-4-8	Gray Paint	QSTX-X-8	Beige Paint	6" to 8"	All
QSTX-V-10	Platinum Vinyl	QSTX-4-10	Gray Paint	QSTX-X-10	Beige Paint	8" to 10"	All
QSTX-V-12	Platinum Vinyl	QSTX-4-12	Gray Paint	QSTX-X-12	Beige Paint	10" to 12"	All

Optional Accessories – Additional Items as Determined by Job Specifications

Free-Blow Plenum Boxes:							***Unit Compatibility***
QPB42-V	Platinum Vinyl	QPB42-4	Gray Paint	QPB42-X	Beige Paint	Front Supply, 4-way deflection grille	QW2S, QW3S
QPBS42-V	Platinum Vinyl	QPBS42-4	Gray Paint	QPBS42-X	Beige Paint	Same as QPB42, plus 2-way defection grille on each side.	
QPB48-V	Platinum Vinyl	QPB48-4	Gray Paint	QPB48-X	Beige Paint	Front Supply, 4-way deflection grille	QW4S, QW5S
QPBS48-V	Platinum Vinyl	QPBS48-4	Gray Paint	QPBS48-X	Beige Paint	Same as QPB48, plus 2-way defection grille on each side.	
Top Fill Systems for Finishing Plenum Boxes to Ceilings:							***Unit Compatibility***
QPBX42-9-V	Platinum Vinyl	QPBX42-9-4	Gray Paint	QPBX42-9-X	Beige Paint	Use with QPB42 or QPBS42 (adjusts to ceilings up to 9'9"")	QW2S, QW3S
QPBX42-10-V	Platinum Vinyl	QPBX42-10-4	Gray Paint	QPBX42-10-X	Beige Paint	Use with QPB42 or QPBS42 (adjusts to ceilings up to 10'5"")	
QPBX48-9-V	Platinum Vinyl	QPBX48-9-4	Gray Paint	QPBX48-9-X	Beige Paint	Use with QPB48 or QPBS48 (adjusts to ceilings up to 9'9"")	QW4S, QW5S
QPBX48-10-V	Platinum Vinyl	QPBX48-10-4	Gray Paint	QPBX48-10-X	Beige Paint	Use with QPB48 or QPBS48 (adjusts to ceilings up to 10'5"")	
Cabinet Extensions for Ducted Applications:							***Unit Compatibility***
QCX10A-V	Platinum Vinyl	QCX10A-4	Gray Paint	QCX10A-X	Beige Paint	20" height (adjusts for ceilings up to 9'7"; add QPBX42-9 for 9'7" to 10'3" finished ceiling heights)	QW2S, QW3S
QCX15A-V	Platinum Vinyl	QCX15A-4	Gray Paint	QCX15A-X	Beige Paint	20" height (adjusts for ceilings up to 9'7"; add QPBX48-9 for 9'7" to 10'3" finished ceiling heights)	QW4S, QW5S
Hot Water Coils with Plenum Boxes:							
QPBHW42-F-V	Platinum Vinyl	QPBHW42-F-4	Gray Paint	QPBHW42-F-X	Beige Paint	Free blow plenum box	QW2S, QW3S
QPBHW48-F-V	Platinum Vinyl	QPBHW48-F-4	Gray Paint	QPBHW48-F-X	Beige Paint	Free blow plenum box	QW4S, QW5S
QPBHW42-D-V	Platinum Vinyl	QPBHW42-D-4	Gray Paint	QPBHW42-D-X	Beige Paint	Ducted plenum box	QW2S, QW3S
QPBHW48-D-V	Platinum Vinyl	QPBHW48-D-4	Gray Paint	QPBHW48-D-X	Beige Paint	Ducted plenum box	QW4S, QW5S

NOTE: **The same top fill system and cabinet extensions can be used with hot water coil plenum boxes as with standard plenum boxes.**

CLOSED LOOP
(Earth Coupled Ground Loop Applications)

CIRCULATION SYSTEM DESIGN

Equipment room piping design is based on years of experience with earth coupled heat pump systems. The design eliminates most causes of system failure.

Surprisingly, the heat pump itself is rarely the cause. Most problems occur because designers and installers forget that a closed loop earth coupled heat pump system is ***not*** like a household plumbing system.

Most household water systems have more than enough water pressure either from the well pump or the municipal water system to overcome the pressure of head loss in 1/2 inch or 3/4 inch household plumbing. A closed loop earth coupled heat pump system, however, is separated from the pressure of the household supply and relies on a small, low wattage pump to circulate the water and antifreeze solution through the earth coupling, heat pump and equipment room components.

The small circulator keeps the operating costs of the system to a minimum. However, the performance of the circulator ***must*** be closely matched with the pressure of head loss of the entire system in order to provide the required flow through the heat pump. Insufficient flow through the heat exchanger is one of the most common causes of system failure. Proper system piping design and circulator selection will eliminate this problem.

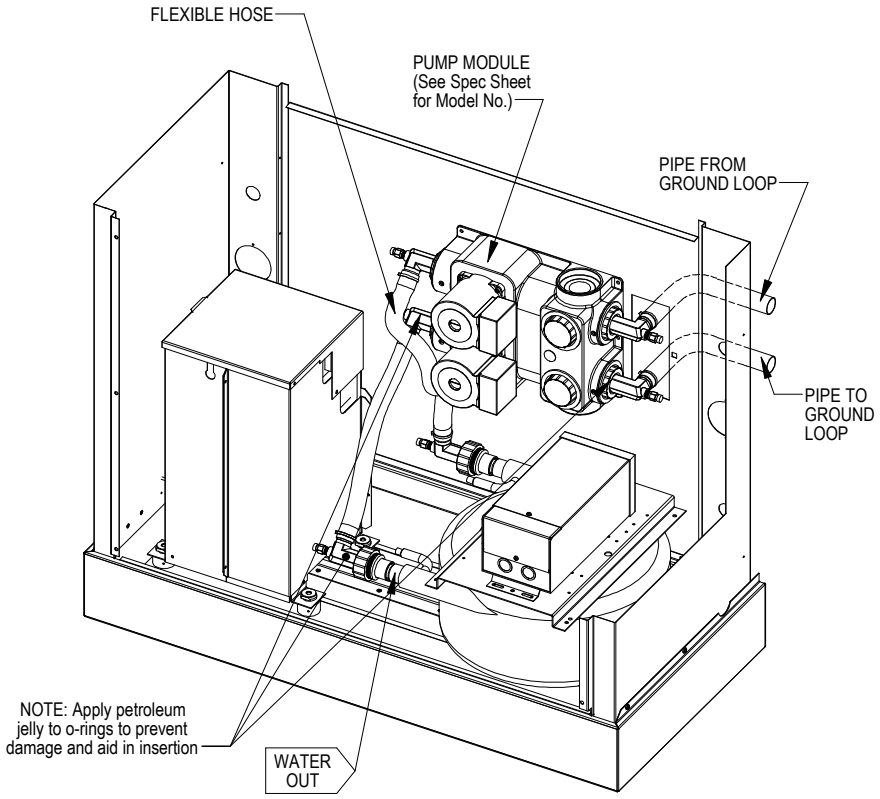
Bard supplies a work sheet to simplify head loss calculations and circulator selection. Refer to "Circulating Pump Work sheet" section in manual 2100-099. Loop pump performance data can be seen in Figures 25 and 26.

COPPER WATER COIL APPLICATION

Copper water coils are available as a factory-installed option. The unit model number will indicate the coil option as the next to last character; "C" represents a water coil constructed of copper material and "N" represents a water coil constructed of cupronickel.

The cupronickel coil is suitable for all applications. **The copper coil is suitable for applications using ground loop and cooling tower only and is not recommended for open well application.**

FIGURE 23
Circulation System



START UP PROCEDURE FOR CLOSED LOOP SYSTEM

1. Be sure main power to the unit is OFF at disconnect.
2. Set thermostat system switch to OFF and fan switch to AUTO.
3. Move main power disconnect to ON. Except as required for safety while servicing, ***do not open the unit disconnect switch.***
4. Check system air flow for obstructions.
   A. Move thermostat fan switch to ON. Blower runs.
   B. Be sure all registers and grilles are open.
   C. Move thermostat fan switch to AUTO. Blowing should stop.
5. Flush, fill and pressurize the closed loop system as outlined in manual 2100-099.
6. Fully open the manual inlet and outlet valves. Start the loop pump module circulator(s) and check for proper operation. If circulator(s) are not operating, turn off power and diagnose the problem.
7. Check fluid flow using a direct reading flow meter or a single water pressure gauge, measure the pressure drop at the pressure/temperature plugs across the water coil. Compare the measurement with flow versus pressure drop table to determine the actual flow rate. If the flow rate is too low, recheck the selection of the loop pump module model for sufficient capacity. If the module selection is correct, there is probably trapped air or a restriction in the piping circuit.
8. Start the unit in cooling mode by moving the thermostat switch to cool. Fan should be set for AUTO.
9. Check the system refrigerant pressures against the cooling refrigerant pressure table in the installation manual for rated water flow and entering water temperatures. If the refrigerant pressures do not match, check for airflow problem then refrigeration system problem.
10. Switch the unit to the heating mode by moving the thermostat switch to heat. Fan should be set for AUTO.
11. Check the refrigerant system pressures against the heating refrigerant pressure table in installation manual. Once again, if they do not match, check for airflow problems and then refrigeration system problems.

NOTE: If a charge problem is determined (high or low):

A. Check for possible refrigerant leaks.
B. Recover all remaining refrigerant from unit and repair leak.
C. Evacuate unit down to 29 inches of vacuum
D. Recharge the unit with refrigerant by weight. This is the only way to ensure a proper charge.

FIGURE 24
Water Temperature and Pressure Procedure

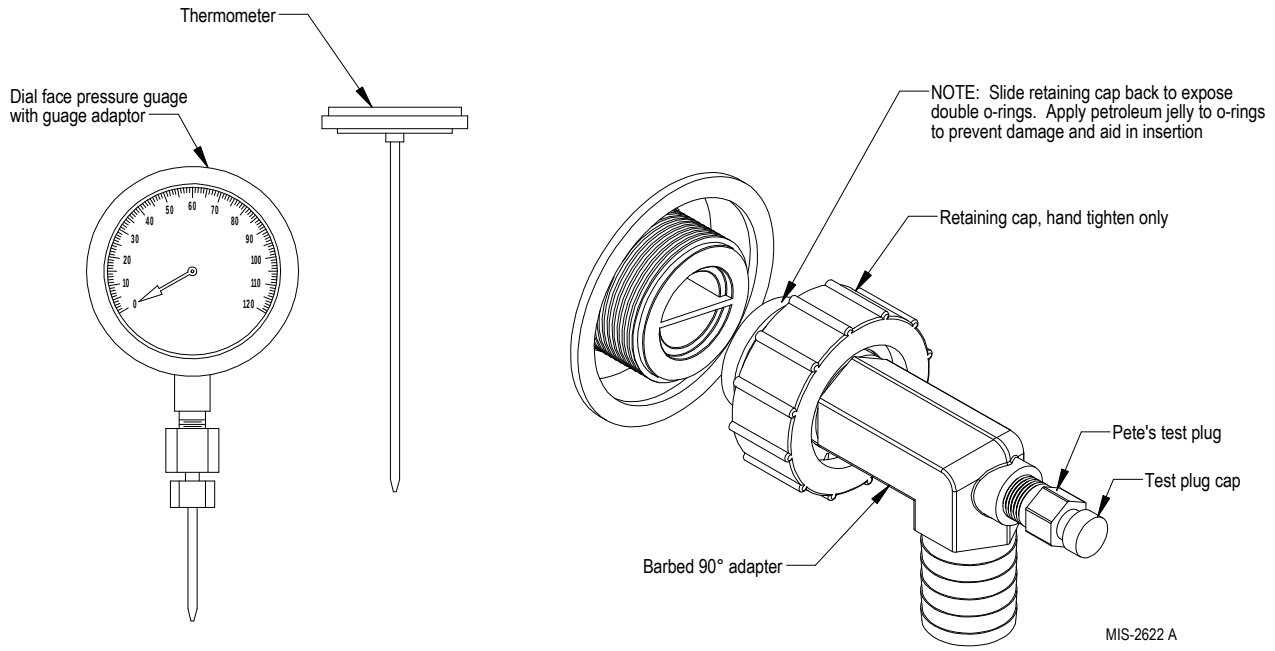


FIGURE 25
PERFORMANCE MODEL DORFC-1 LOOP PUMP MODULE

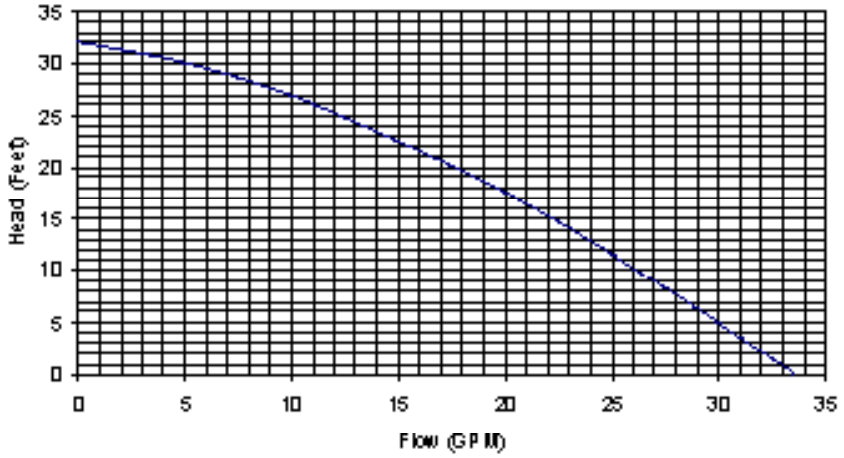
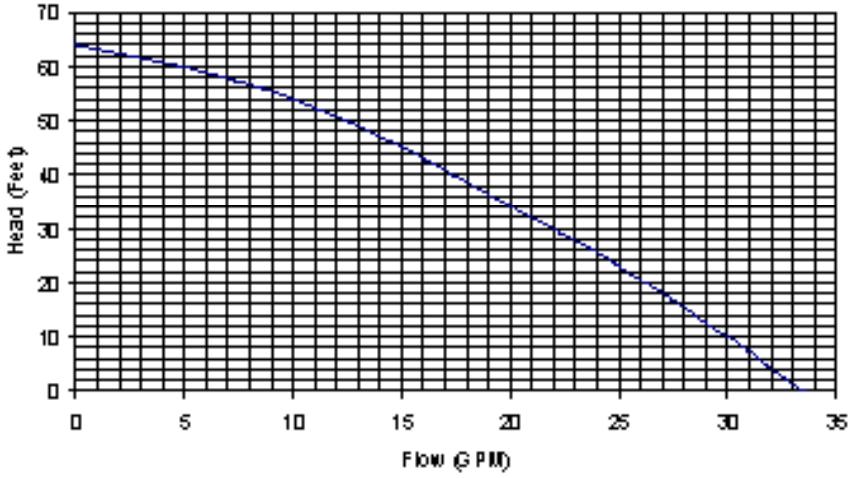


FIGURE 26
PERFORMANCE MODEL DORFC-2 LOOP PUMP MODULE



WATER CONNECTIONS

It is very important that an adequate supply of clean, noncorrosive water at the proper pressure be provided before the installation is made. Insufficient water, in the heating mode for example, will cause the low pressure switch to trip, shutting down the heat pump. In assessing the capacity of the water system, it is advisable that the complete water system be evaluated to prevent possible lack of water or water pressure at various household fixtures whenever the heat pump turns on. All plumbing to and from the unit is to be installed in accordance with local plumbing codes. The use of plastic pipe, where permissible, is recommended to prevent electrolytic corrosion of the water pipe. Because of the relatively cold temperatures encountered with well water, it is strongly recommended that the water lines connecting the unit be insulated to prevent water droplets form condensing on the pipe surface.

Refer to piping, Figure 27. Slow closing ***Solenoid Valve (6)*** with a 24V coil provides on/off control of the water flow to the unit. Refer to the wiring diagram for correct hookup of the valve solenoid coil.

Constant Flow Valve (7) provides correct flow of water to the unit regardless of variations in water pressure. Observe the water flow direction indicated by the arrow on the side of the valve body. Table 7 is a table showing the flow rate of each valve. Two constant flow rate valves may be installed in parallel to increase the flow. For example, when a 8603-007 (6 GPM) and 8603-011 (5 GPM) are installed in parallel the total flow will be 11 GPM.

TABLE 7
Constant Flow Valves

Part No.	Min. Available Pressure PSIG	Flow Rate GPM
CFV-5	15 ①	5
CFV-6	15 ①	6
CFV-7	15 ①	7
CFV-9	15 ①	9

① The pressure drop through the constant flow valve will vary depending on the available pressure ahead of the valve. Unless minimum of 15 psig is available ***immediately*** ahead of the valve, no water will flow.

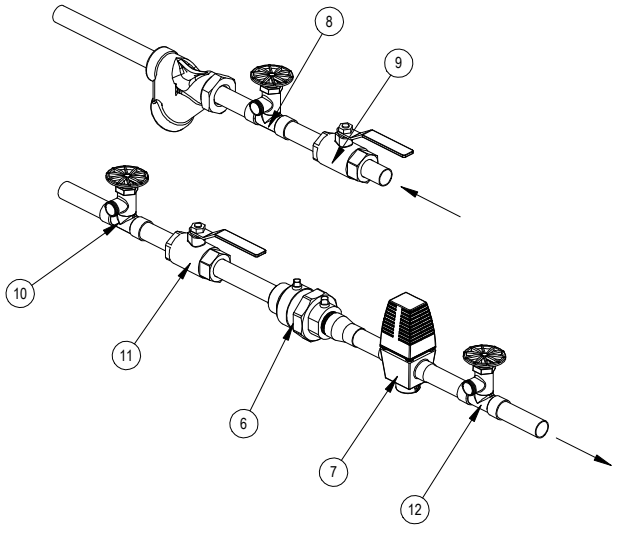
Strainer (5) installed upstream of ***constant flow valve (7)*** to collect foreign material which would clog the flow valve orifice.

Figure 26 shows the use of ***shutoff valves (9 and 11)***, on the in and out water lines to permit isolation of the unit from the plumbing system should future service work require this. Globe valves should not be used as shutoff valves because of the excessive pressure drop inherent in the valve design. Instead use gate or ball valves as shut-offs so as to minimize pressure drop.

Drain cocks (8 and 10) and tees have been included to permit acid cleaning the refrigerant-to-water coil should such cleaning be required. See WATER CORROSION section.

Drain cock (12) provides access to the system to check water flow through the constant flow valve to ensure adequate water flow through the unit. A water meter is used to check the water flow rate.

Figure 27
Piping Diagram



MIS-2749

WELL PUMP SIZING

Strictly speaking, sizing the well pump is the responsibility of the well drilling contractor. It is important, however, that the HVAC contractor be familiar with the factors that determine what size pump will be required. Rule of thumb estimates will invariably lead to under or oversized well pumps. Undersizing the pump will result in inadequate water to the whole plumbing system but with especially bad results to the heat pump – NO HEAT / NO COOL calls will result. Oversized pumps will short cycle and could cause premature pump motor or switch failures.

The well pump must be capable of supplying enough water and at an adequate pressure to meet competing demands of water fixtures. The well pump must be sized in such a way that three requirements are met:

1. Adequate flow rate in GPM.
2. Adequate pressure at the fixture.
3. Able to meet the above from the depth of the well-feet of lift.

The pressure requirements put on the pump are directly affected by the diameter of pipe being used, as well as, by the water flow rate through the pipe. The work sheet included in manual 2110-078 should guarantee that the well pump has enough capacity. It should also ensure that the piping is not undersized which would create too much pressure due to friction loss. High pressure losses due to undersized pipe will reduce efficiency and require larger pumps and could also create water noise problems.

SYSTEM START UP PROCEDURE FOR OPEN LOOP APPLICATIONS

1. Be sure main power to the unit is OFF at disconnect.
2. Set thermostat system switch to OFF and fan switch to AUTO.
3. Move main power disconnect to ON. Except as required for safety while servicing, ***do not open the unit disconnect switch.***
4. Check system airflow for obstructions.
   A. Move thermostat fan switch to ON. Blower runs.
   B. Be sure all registers and grilles are open.
   C. Move thermostat fan switch to AUTO. Blower should stop.
5. Fully open the manual inlet and outlet valves.
6. Check water flow.
   A. Connect a water flow meter to the drain cock between the constant flow valve and the solenoid valve. Run a hose from the flow meter to a drain or sink. Open the drain cock.
   B. Check the water flow rate through constant flow valve to be sure it is the same as the unit is rated for.
   C. When water flow is okay, close drain cock and remove the water flow meter. The unit is now ready to start.
7. Start the unit in cooling mode by moving the thermostat switch to cool. Fan should be set for AUTO.
   A. Check to see the solenoid valve opened.
8. Check the system refrigerant pressures against the cooling refrigerant pressure table in the installation manual for rated water flow and entering water temperatures. If the refrigerant pressures do not match, check for airflow problem that refrigeration system problem.
9. Switch the unit to the heat mode by moving the thermostat switch to heat. Fan should be set for AUTO.
   A. Check to see the solenoid valve opened again.
10. Check the refrigerant system pressures against the heating refrigerant pressure table in installation manual. Once again, if they do not match, check for air flow problems and then refrigeration system problems.

NOTE: If a charge problem is determined (high or low):

A. Check for possible refrigerant loss.
   B. Recover all remaining refrigerant from unit and repair leak.
   C. Evacuate unit down to 29 inches of vacuum.
   D. Recharge the unit with refrigerant by weight. This is the only way to ensure proper charge.

WATER CORROSION

Two concerns will immediately come to light when considering a water source heat pump, whether for ground water or for a closed loop application: Will there be enough water? And, how will the water quality affect the system?

Water quantity is an important consideration and one which is easily determined. The well driller must perform a pump down test on the well according to methods described by the Nation Well Water Association. This test, if performed correctly, will provide information on the rate of low and on the capacity of the well. It is important to consider the overall capacity of the well when thinking about a water source heat pump because the heat pump may be required to run for extended periods of time.

The second concern, about water quality, is equally important. Generally speaking, if the water is not offensive for drinking purposes, it should pose no problem for the heat pump. The well driller or local water softening company can perform tests which will determine the chemical properties of the well water.

Water quality problems will show up in the heat pump in one of more of the following ways:

1. Decrease in water flow through the unit.
2. Decreased heat transfer of the water coil (entering to leaving water temperature difference is less).

There are four main water quality problems associated with ground water. These are:

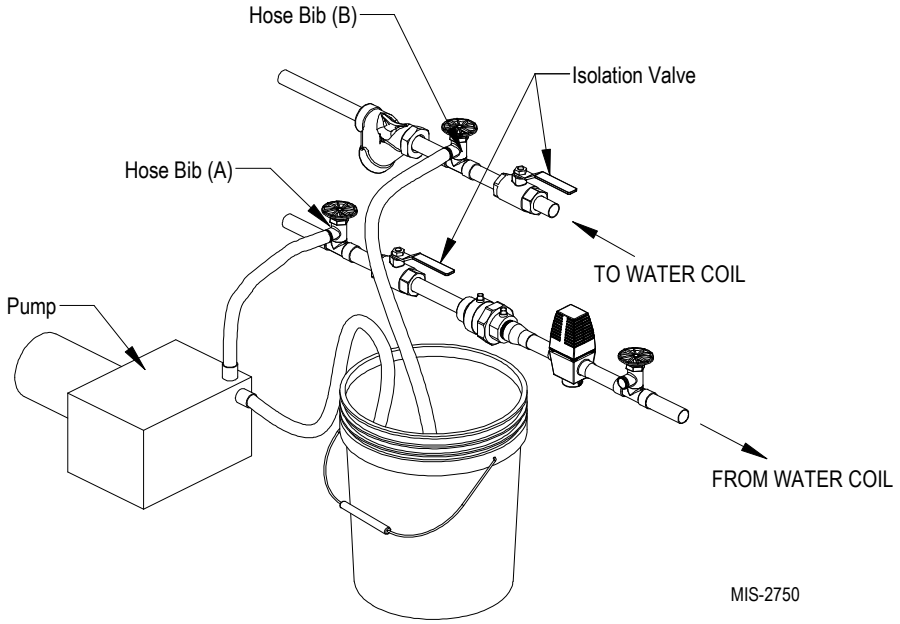
1. **Biological Growth.** This is the growth of microscopic organisms in the water and will show up as a slimy deposit throughout the water system. Shock treatment of the well is usually required and this is best left up to the well driller. The treatment consists of injecting chlorine into the well casing and flushing the system until all growth is removed.
2. **Suspended Particles in the Water.** Filtering will usually remove most suspended particles (fine sand, small gravel) from the water. The problem with suspended particles in the water is that it will erode metal parts, pumps, heat transfer coils, etc. So long as the filter is cleaned and periodically maintained, suspended particles should pose no serious problem. Consult with your well driller.
3. **Corrosion of Metal.** Corrosion of metal parts results from either highly corrosive water (acid water, generally not the case with ground water) of galvanic reaction between dissimilar metals in the presence of water. By using plastic plumbing or dielectric unions, galvanic reaction is eliminated. The use of corrosion resistant materials (such as the Cupronickel coil) through the water system will reduce corrosion problems significantly.
4. **Scale Formation.** Of all the water problems, the formation of scale by ground water is by far the most common. Usually this scale is due to the formation of calcium carbonate, but magnesium carbonate or calcium sulfate may also be present. Carbon dioxide gas (CO_2), the carbonate of calcium and magnesium carbonate, is very soluble in water. It will remain dissolved in the water until some outside factor upsets the balance. This outside influence may be a large change in water temperature or pressure. When this happens, enough carbon dioxide gas combines with dissolved calcium or magnesium in the water and falls out of solution until a new balance is reached. The change in temperature that this heat pump produces is usually not high enough to cause the dissolved gas to fall out of solution. Likewise, if pressure drops are kept to a reasonable level, no precipitation of carbon dioxide should occur.

REMEDIES OF WATER PROBLEMS

Water Treatment. Water treatment can usually be economically justified for close loop systems. However, because of the large amounts of water involved with a ground water heat pump, water treatment is generally too expensive.

Acid Cleaning the Water Coil or Heat Pump Recovery Unit. If scaling of the coil is strongly suspected, the coil can be cleaned up with a solution of Phosphoric Acid (food grade acid). Follow the manufacturer's directions for mixing, use, etc. Refer to the "Cleaning Water Coil", Figure 28. The acid solution can be introduced into the heat pump coil through the hose bib A. Be sure the isolation valves are closed to prevent contamination of the rest of the system by the coil. The acid should be pumped from a bucket into the hose bib and returned to the bucket through the other hose bib B. Follow the manufacturer's directions for the product used as to how long the solution is to be circulated, but it is usually circulated for a period of several hours.

FIGURE 28
Cleaning Water Coil



LAKE AND POND INSTALLATIONS

Lakes and ponds can provide a low cost source of water for heating and cooling with a ground water heat pump. Direct usage of the water without some filtration is not recommended as algae and turbid water can foul the water-to-freon heat exchanger. Instead, there have been very good results using a dry well dug next to the water line or edge. Normal procedure in installing a dry well is to backhoe a 15 to 20 foot hole adjacent to the body of water (set backhoe as close to the water's edge as possible). Once excavated, a perforated plastic casing should be installed with gravel backfill placed around the casing. The gravel bed should provide adequate filtration of the water to allow good performance of the ground water heat pump.

The following is a list of recommendations to follow when installing this type of system (Refer to Figure 29):

A. A lake or pond should be at least 1 acre (40,000 a square feet) in surface area for each 50,000 BTUs of ground water heat pump capacity or have 2 times the cubic feet size of the dwelling that you are trying to heat (includes basement if heated).

B. The average water depth should be a least 4 feet and there should be an area where the water depth is at least 12 to 15 feet deep.

C. If possible, use a submersible pump suspended in the dry well casing. Jet pumps and other types of suction pumps normally consume more electrical energy than similarly sized submersible pumps. Pipe the unit the same as a water well system.

D. Size the pump to provide necessary GPM for the ground water heat pump. A 12 GPM or greater water flow rate is required on all modes when used on this type system.

E. A pressure tank should be installed in dwelling to be heated adjacent to the ground water heat pump. A pressure switch should be installed at the tank for pump control.

F. All plumbing should be carefully sized to compensate for friction losses, etc., particularly if the pond or lake is over 200 feet from the dwelling to be heated or cooled.

G. Keep all water lines below low water level and below the frost line.

H. Most installers use 4-inch field tile (rigid plastic or corrugated) for water return to the lake or pond.

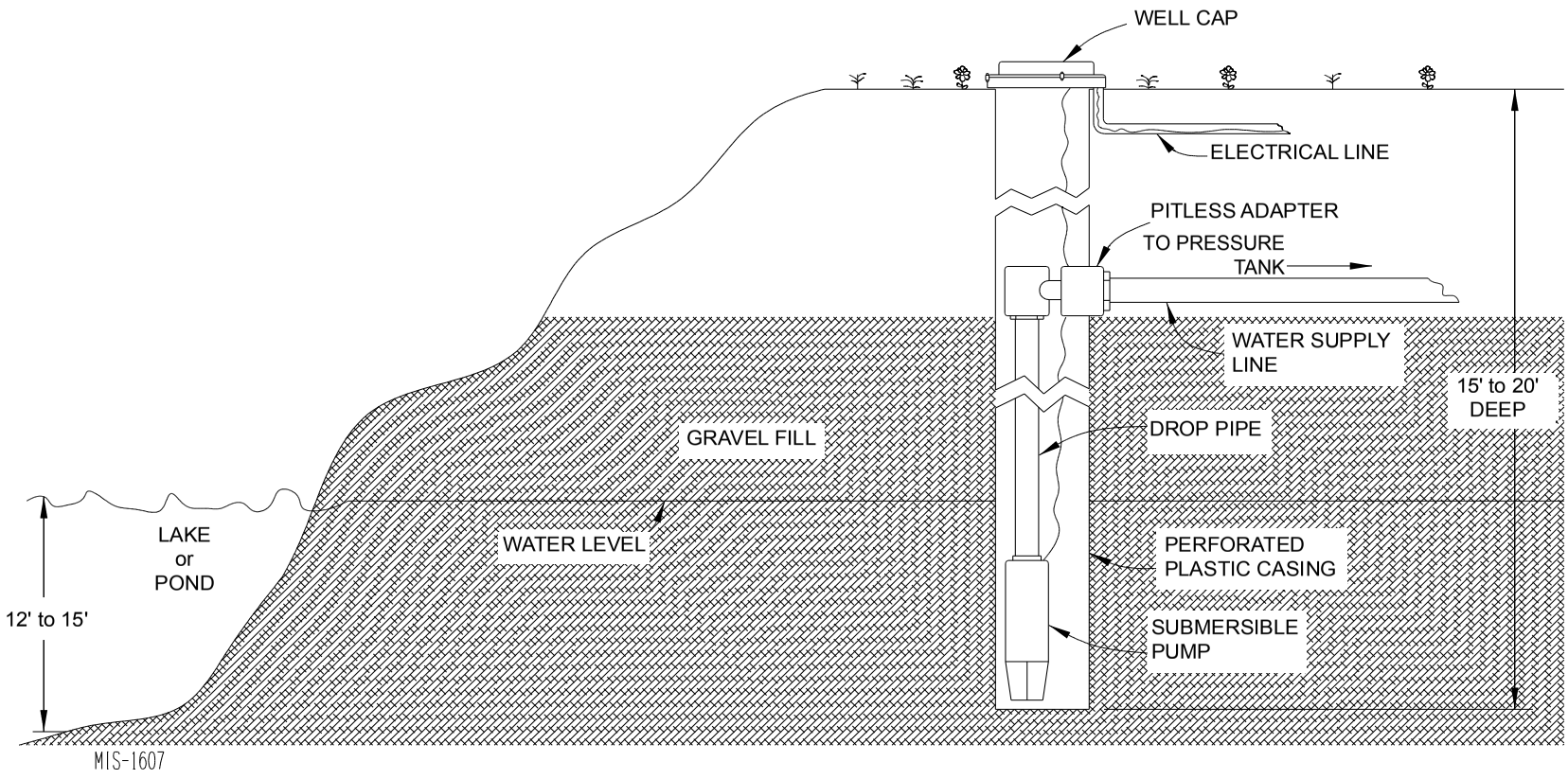
I. The drain line discharge should be located at least 100 feet from the dry well location.

J. The drain line should be installed with a slope of 2 inches per 10 feet of run to provide complete drainage of the line when the ground water heat pump is not operating. This gradient should also help prevent freezing of the discharge where the pipe terminates above the frost line.

K. Locate the discharge high enough above high water level so the water will not back up and freeze inside the drain pipe.

L. Where the local conditions prevent the use of a gravity drainage system to a lake or pond, you can instead run standard plastic piping out into the pond below the frost and low water level.

FIGURE 29
Water Well System



⚠ WARNING

Thin ice may result in the vicinity of the discharge line.

For complete information on water well systems and lake and pond applications, refer to Manual 2100-078 available from your distributor.

COOLING TOWER/BOILER APPLICATION

The cooling tower and boiler water loop temperature is usually maintained between 50°F to 100°F to assure adequate cooling and heating performance.

In the cooling mode, heat is rejected from the unit into the source water loop. A cooling tower provides evaporative cooling to the loop water thus maintaining a constant supply temperature to the unit. When utilizing open cooling towers chemical water treatment is mandatory to ensure the water is free from corrosive minerals.

It is imperative that all air be eliminated from the source closed loop side of the heat exchanger to ensure against fouling.

In the heating mode, heat is absorbed from the source water loop. A boiler can be utilized to maintain the loop at the desired temperature. In milder climates a "flooded tower" concept is often used. This concept involves adding makeup water to the cooling tower sump to maintain the desired loop temperature.

⚠ CAUTION

Water piping exposed to extreme low ambient temperatures are subject to freezing.

Units are equipped with double O-ring (female pipe thread) fittings. Consult the specification sheets for sizes. Teflon tape sealer should be used when connection to the unit to ensure against leaks and possible condenser fouling. Do not overtighten the connections. Flexible hoses should be used between the unit and the rigid system to avoid possible vibration. Ball valves should be installed in the supply and return lines for unit isolation and unit water flow rate balancing.

Pressure / temperature ports are recommended in both supply and return lines for system flow balancing. Water flow can be accurately set by measuring the refrigerant to water heat exchangers water side pressure drop. See Table 8 for water flow and pressure drop information.

TABLE 8
Water Flow and Pressure Drop

GPM	QW2S1 & QW3S1		QW4S1		QW6	
	PSIG	Ft. Hd.	PSIG	Ft. Hd.	PSIG	Ft. Hd.
3	0.1	0.23				
4	0.5	1.15	0.9	2.08		
5	1.2	2.77	1.4	3.23		
6	1.7	3.92	2.3	5.31		
7	2.3	5.31	3.2	7.38	2	4.61
8	3.1	7.15	4.1	9.46	2.5	5.77
9	4.1	9.46	5.1	11.77	3.2	7.38
10			6.1	14.07	3.9	9.00
11			7.1	16.38	4.7	10.84
12			8.2	18.92	5.5	12.69
13			9.4	21.69	6.4	14.76
14			10.6	24.45	7.3	16.84
15					8.1	18.69
16					9	20.76
17					9.9	22.84
18						

FIGURE 30
Water Source Heat Pump

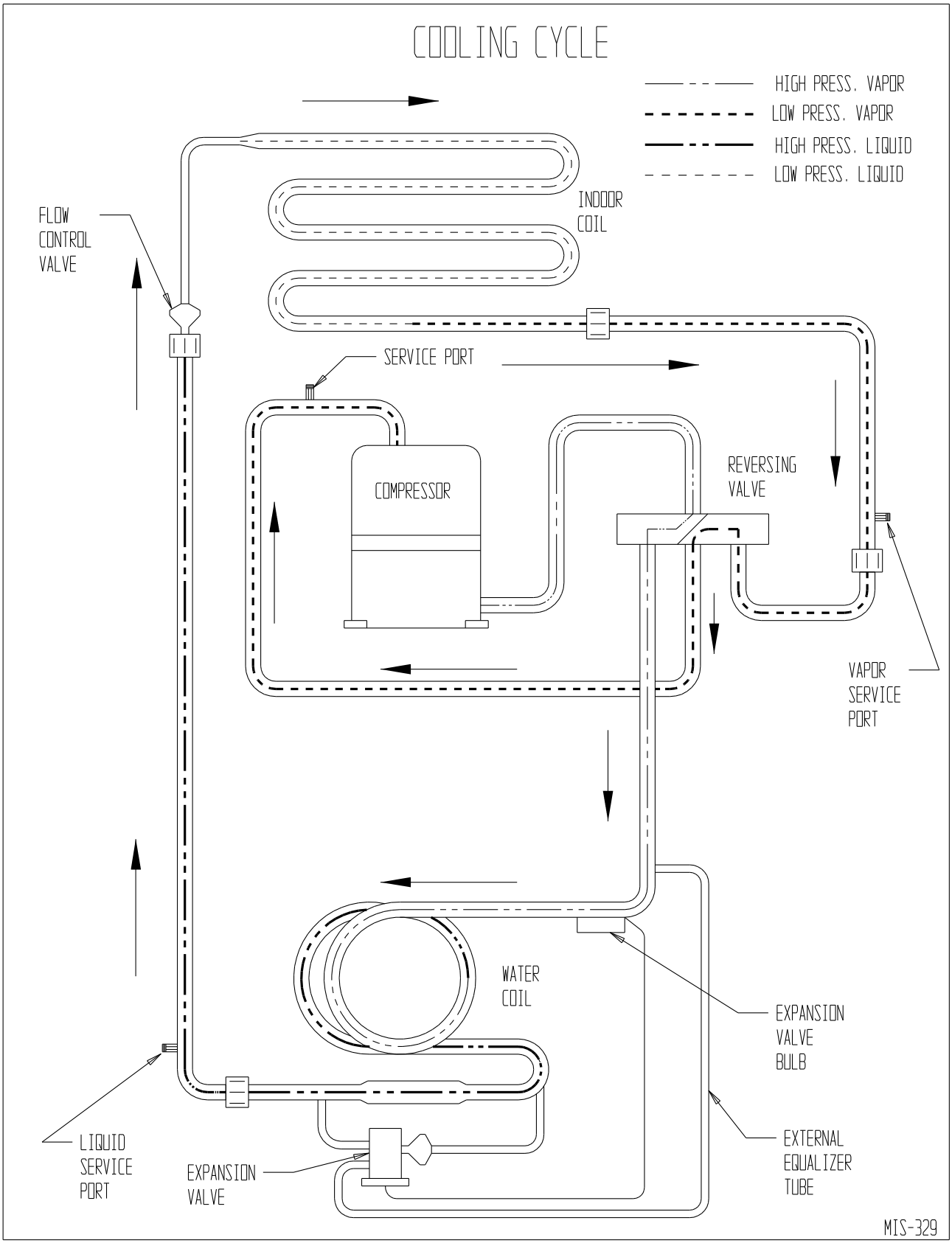
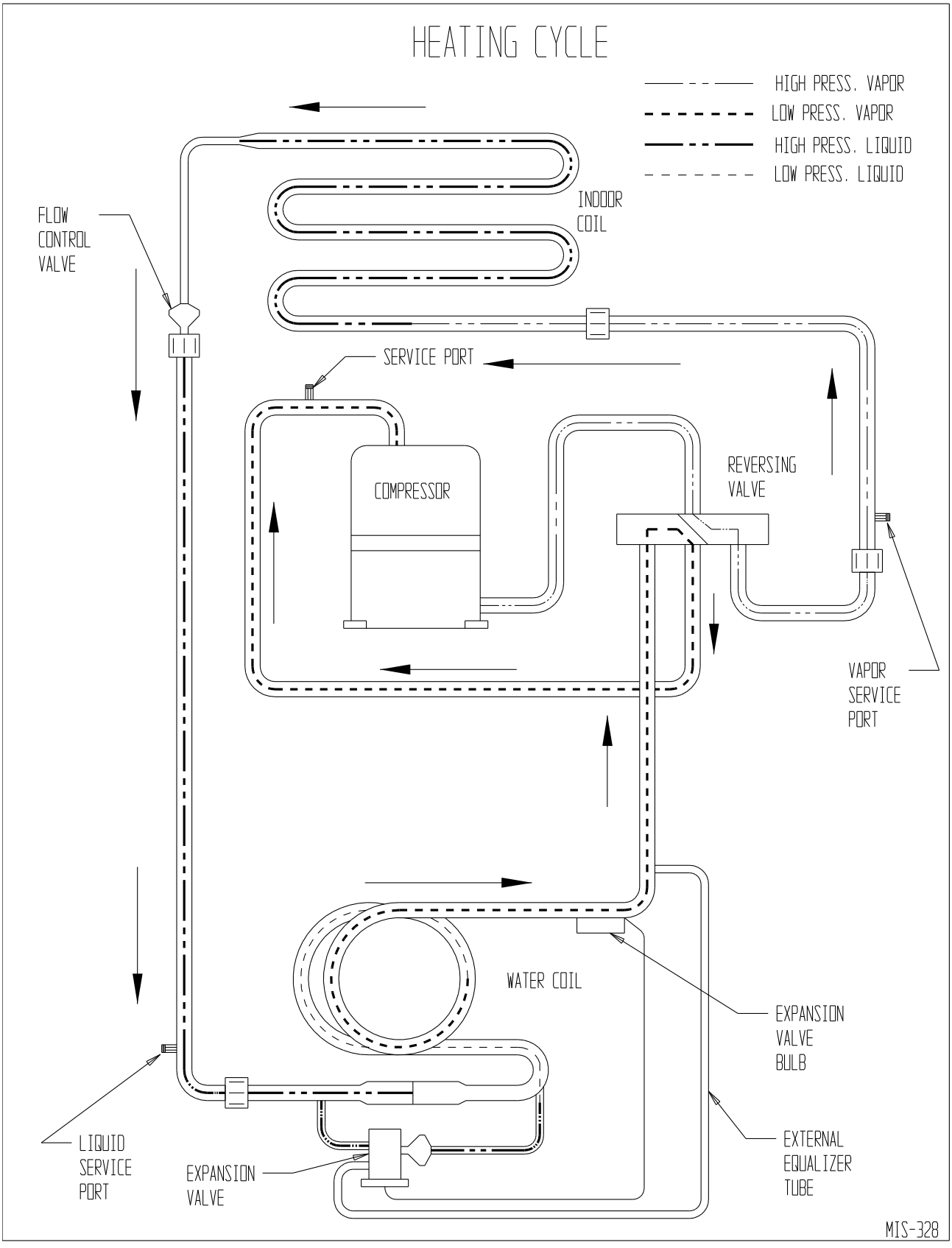


FIGURE 31
Water Source Heat Pump



UNBRAZING SYSTEM COMPONENTS

If the refrigerant charge is removed from a scroll equipped unit by bleeding the high side only, it is sometimes possible for the scrolls to seal, preventing pressure equalization through the compressor. This may leave low side shell and suction line tubing pressurized. If the brazing torch is then applied to the low side while the low side shell and suction line contains pressure, the pressurized refrigerant and oil mixture could ignite when it escapes and contacts the brazing flame. To prevent this occurrence, it is important to check both the high and low side with manifold gauges before unbrazing.

⚠ WARNING

Both the high and low side of the scroll compressor must be checked with manifold gauges before unbrazing system components. Failure to do so could cause pressurized refrigerant and oil mixture to ignite if it escapes and contacts the brazing flame causing property damage, bodily harm or death.

TROUBLESHOOTING GE ECM 5.0™ MOTORS

CAUTION:

Disconnect power from unit before removing or replacing connectors, or servicing motor. To avoid electric shock from the motor's capacitors, disconnect power and wait at least 5 minutes before opening motor.

Symptom	Cause/Procedure
Motor rocks slightly when starting	• This is normal start-up for ECM
Motor won't start	• Check blower turns by hand
• No movement	• Check power at motor • Check low voltage (24 Vac R to C) at motor • Check low voltage connections (G, Y, W, R, C) at motor • Check for unseated pins in connectors on motor harness • Test with a temporary jumper between R - G • Check motor for tight shaft • Perform motor/control replacement check • **Perform Moisture Check**
• Motor rocks, but won't start	• Check for loose or compliant motor mount • Make sure blower wheel is tight on shaft • Perform motor/control replacement check
Motor oscillates up & down while being tested off of blower	• It is normal for motor to oscillate with no load on shaft
Motor starts, but runs erratically	
• Varies up and down or intermittent	• Check line voltage for variation or "sag" • Check low voltage connections (G, Y, W, R, C) at motor, unseated pins in motor harness connectors • Check "Bk" for erratic CFM command (in variable-speed applications) • Check out system controls, thermostat • **Perform Moisture Check**
• "Hunts" or "puffs" at high CFM (speed)	• Does removing panel or filter reduce "puffing"? - Reduce restriction - Reduce max airflow
• Stays at low CFM despite system call for cool or heat CFM	• Check low voltage (Thermostat) wires and connections • Verify fan is not in delay mode; wait until delay complete • "R" missing/not connected at motor • Perform motor/control replacement check
• Stays at high CFM	• "R" missing/not connected at motor • Is fan in delay mode? - wait until delay time complete • Perform motor/control replacement check
• Blower won't shut off	• Current leakage from controls into G, Y or W? Check for Triac switched thermostat or solid-state relay
Excessive noise	• Determine if it's air noise, cabinet, duct or motor noise; interview customer, if necessary
• Air noise	• High static creating high blower speed? - Is airflow set properly? - Does removing filter cause blower to slow down? Check filter - Use low-pressure drop filter - Check/correct duct restrictions

Symptom	Cause/Procedure
• Noisy blower or cabinet	• Check for loose blower housing, panels, etc. • High static creating high blower speed? - Check for air whistling through seams in ducts, cabinets or panels - Check for cabinet/duct deformation
• "Hunts" or "puffs" at high CFM (speed)	• Does removing panel or filter reduce "puffing"? - Reduce restriction - Reduce max. airflow
Evidence of Moisture	
• Motor failure or malfunction has occurred and moisture is present	• Replace motor and **Perform Moisture Check**
• Evidence of moisture present inside air mover	• **Perform Moisture Check**

Do	Don't
• Check out motor, controls, wiring and connections thoroughly before replacing motor	• Automatically assume the motor is bad.
• Orient connectors down so water can't get in - Install "drip loops"	• Locate connectors above 7 and 4 o'clock positions
• Use authorized motor and model #'s for replacement	• Replace one motor or control model # with another (unless an authorized replacement)
• Keep static pressure to a minimum: - Recommend high efficiency, low static filters - Recommend keeping filters clean - Design ductwork for min. static, max. comfort - Look for and recommend ductwork improvement, where necessary	• Use high pressure drop filters some have ***½"*** H_2O drop! • Use restricted returns
• Size the equipment wisely	• Oversize system, then compensate with low airflow
• Check orientation before inserting motor connectors	• Plug in power connector backwards • Force plugs

Moisture Check

- Connectors are oriented "down" (or as recommended by equipment manufacturer)
- Arrange harness with "drip loop" under motor
- Is condensate drain plugged?
- Check for low airflow (too much latent capacity)
- Check for undercharged condition
- Check and plug leaks in return ducts, cabinet

Comfort Check

- Check proper airflow settings
- Low static pressure for lowest noise
- Set low continuous-fan CFM
- Use humidistat and 2-speed cooling units
- Use zoning controls designed for ECM that regulate CFM
- Thermostat in bad location?

Replacing ECM Control Module

To replace the control module for the GE variable-speed indoor blower motor you need to take the following steps:

1. You MUST have the correct replacement module. The controls are factory programmed for specific operating modes. Even though they look alike, different modules may have completely different functionality.

USING THE WRONG CONTROL MODULE VOIDS ALL PRODUCT WARRANTIES AND MAY PRODUCE UNEXPECTED RESULTS.

2. Begin by removing AC power from the unit being serviced. **DO NOT WORK ON THE MOTOR WITH AC POWER APPLIED.** To avoid electric shock from the motor's capacitors, disconnect power and wait at least 5 minutes before opening motor.
3. It is not necessary to remove the motor from the blower assembly, nor the blower assembly from the unit. Unplug the two cable connectors to the motor control assembly. There are latches on each connector. **DO NOT PULL ON THE WIRES.** The plugs remove easily when properly released.
4. Locate the screws that retain to the motor control bracket to the sheet metal of the unit and remove them. Remove two (2) nuts that retain the control to the bracket and then remove two (2) nuts that retain sheet metal motor control end plate. *Refer to Figure 32.*
5. Disconnect the three (3) wires interior of the motor control by using your thumb and forefinger squeezing the latch tab and the opposite side of the connector plug, gently pulling the connector. **DO NOT PULL ON THE WIRES, GRIP THE PLUG ONLY.** *Refer to Figure 33.*
6. The control module is now completely detached from the motor. Verify with a standard ohmmeter that the resistance from each motor lead (in the motor plug just removed) to the motor shell is >100K ohms. *Refer to Figure 7.* (Measure to unpainted motor end plate.) If any motor lead fails this test, do not proceed to install the control module. **THE MOTOR IS DEFECTIVE AND MUST BE REPLACED.** Installing the new control module will cause it to fail also.
7. Verify that the replacement control is correct for your application. Refer to the manufacturer's authorized replacement list. **USING THE WRONG CONTROL WILL RESULT IN IMPROPER OR NO BLOWER OPERATION.** Orient the control module so that the 3-wire motor plug can be inserted into the socket in the control. Carefully insert the plug and press it into the socket until it latches. **A SLIGHT CLICK WILL BE HEARD WHEN PROPERLY INSERTED.**
8. Reverse the steps #5, 4, 3 to reconnect the motor control to the motor wires, securing the motor control cover plate, mounting the control to the bracket, and mounting the motor control bracket back into the unit. **MAKE SURE THE ORIENTATION YOU SELECT FOR REPLACING THE CONTROL ASSURES THE CONTROL'S CABLE CONNECTORS WILL BE LOCATED DOWNWARD IN THE APPLICATION SO THAT WATER CANNOT RUN DOWN THE CABLES AND INTO THE CONTROL.** ***DO NOT OVERTIGHTEN THE BOLTS.***
9. Plug the 16-pin control plug into the motor. The plug is keyed. Make sure the connector is properly seated and latched.
10. Plug the 5-pin power connector into the motor. Even though the plug is keyed, **OBSERVE THE PROPER ORIENTATION. DO NOT FORCE THE CONNECTOR.** It plugs in very easily when properly oriented. **REVERSING THIS PLUG WILL CAUSE IMMEDIATE FAILURE OF THE CONTROL MODULE.**
11. Final installation check. Make sure the motor is installed as follows:
    a. Motor connectors should be oriented between the 4 o'clock and 8 o'clock positions when the control is positioned in its final location and orientation.
    b. Add a drip loop to the cables so that water cannot enter the motor by draining down the cables. *Refer to Figure 34.*

The installation is now complete. Reapply the AC power to the HVAC equipment and verify that the new motor control module is working properly. Follow the manufacturer's procedures for disposition of the old control module.

Figure 32
Control Disassembly

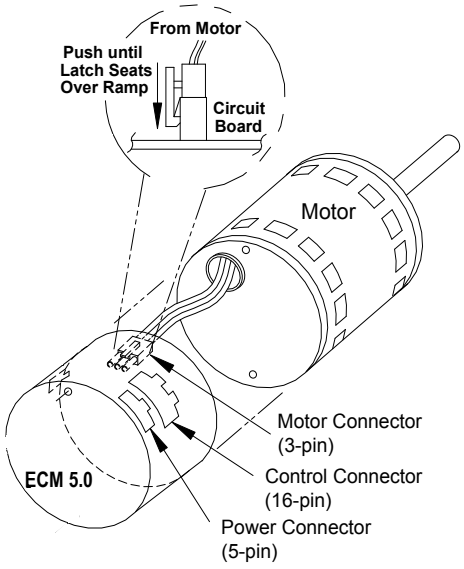


Figure 33
Winding Test

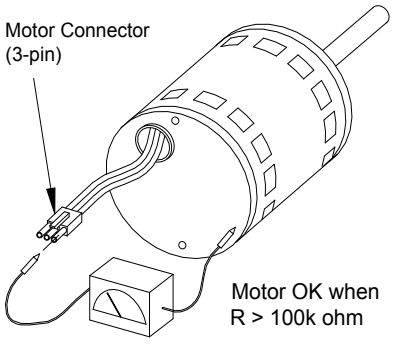
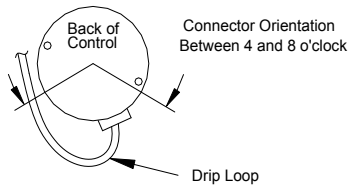
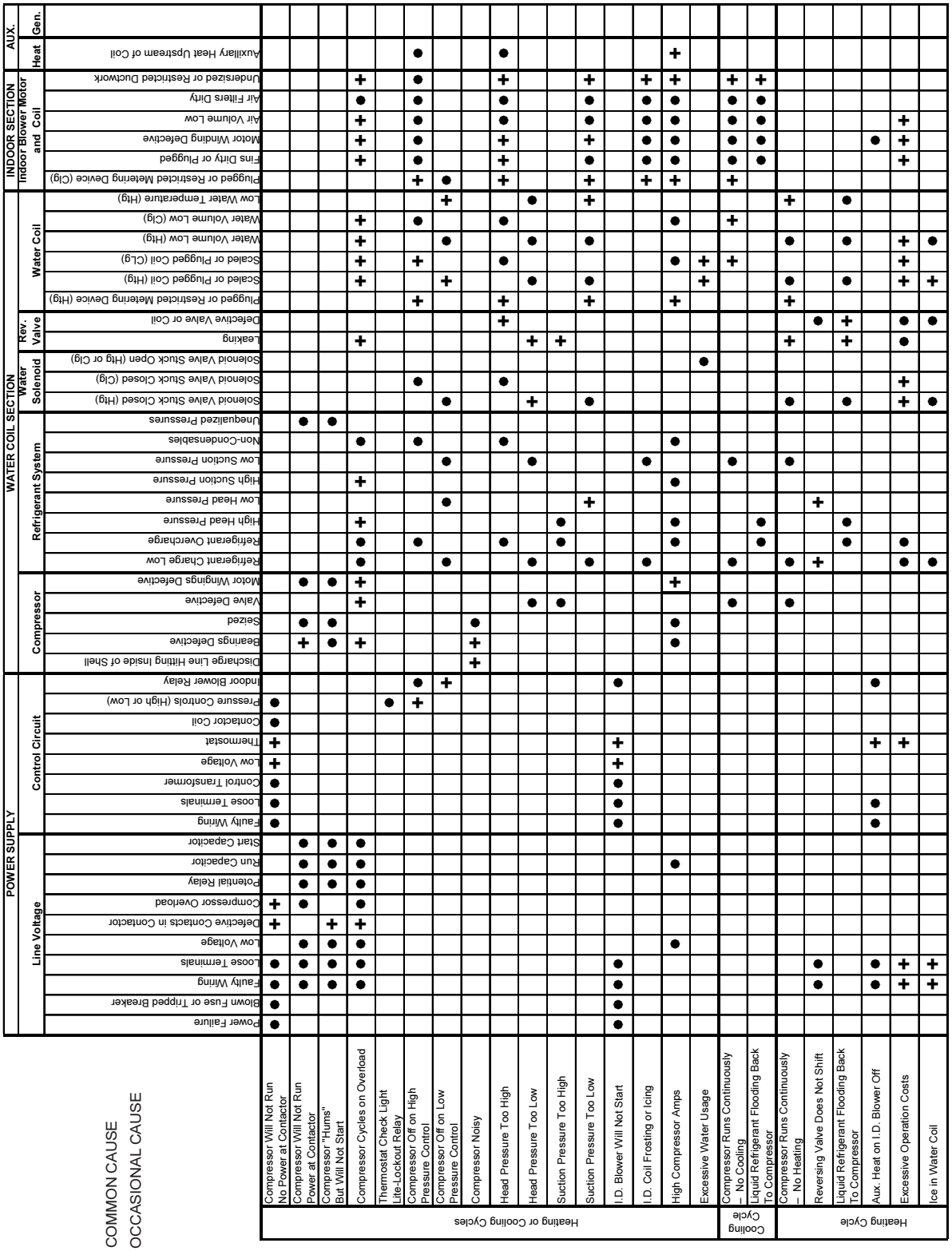


Figure 34
Drip Loop



QUICK REFERENCE TROUBLESHOOTING CHART FOR WATER TO AIR HEAT PUMP



GROUND SOURCE HEAT PUMP
PERFORMANCE REPORT

This performance check report should be filled out by installer and retained with unit.

DATE: _____ TAKEN BY: _____

1. UNIT:
   Mfgr _____ Model # _____ S/N _____

   THERMOSTAT:
   Mfgr _____ Model # _____ P/N _____
2. Person Reporting _____
3. Company Reporting _____
4. Installed By _____ Date Installed _____
5. User's (Owner's) Name _____

   Address _____

   _____
6. Unit Location _____

WATER SYSTEM INFORMATION

7. Open Loop System (Water Well) _____ Closed Loop System _____
   A. If Open Loop where is water discharged? _____
8. The following questions are for ***Closed Loop systems only***
   A. Closed loop system designed by _____
   B. Type of antifreeze used: _____ % Solution _____
   C. System type: Series _____ Parallel _____
   D. Pipe Material _____ Nominal Size _____
   E. Pipe Installed:
      1. Horizontal _____ Total length of pipe _____ ft

         No. pipes in trench _____ Depth bottom pipe _____ ft
      2. Vertical _____ Total length of bore hole _____ ft

THE FOLLOWING INFORMATION IS NEEDED TO CHECK PERFORMANCE OF UNIT

FLUID SIDE DATA	Cooling	** Heating	
9. Entering fluid temperature			F
10. Leaving fluid temperature			F
11. Entering fluid pressure			PSIG
12. Leaving fluid pressure			PSIG
13. Pressure drop through coil			PSIG
14. Gallons per minute through the water coil			GPM
15. Liquid or discharge line pressure			PSIG
16. Suction line pressure			PSIG
17. Voltage at compressor (unit running)			V
18. Amperage draw at line side of contactor			A
19. Amperage at compressor common terminal			A
20. * Suction line temperature 6” from compressor			F
21. * Superheat at compressor			F
22. * Liquid line temperature at metering device			F
23. * Coil subcooling			F

INDOOR SIDE DATA	Cooling	** Heating	
24. Dry bulb temperature at air entering indoor coil			F
25. Wet bulb temperature of air entering indoor coil			F
26. Dry bulb temperature of air leaving indoor coil			F
27. Wet bulb temperature of air leaving indoor coil			F
28. * Supply air static pressure (packaged unit)			WC
29. * Return air static pressure (packaged unit)			WC

30. Other information about installation

_____

_____

_____

_____

_____

_____

_____

_____

** When performing a heating test insure that second stage heat is not activated.

* Items that are optional