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1	FOOD AND DRUG ADMINISTRATION
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4	Generic Drug User Fee Amendment of
5	2017 Regulatory Science Initiatives
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7	Request for Public Input for
8	FY 2020 Generic Drug Research
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10	Public Workshop
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13	Wednesday, May 1, 2019
14	8:34 a.m. to 4:28 p.m.
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17	
18	FDA White Oak Campus
19	White Oak Conference Center
20	10903 New Hampshire Avenue
21	Silver Spring, Maryland
22	

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1 CONTENTS 2 AGENDA ITEM PAGE 3 Introduction Robert Lionberger, PhD 13 4 **Opening Remarks** 5 Sally Choe, PhD 18 6 Session I: Implementation of FY 19 7 Generic Drug Priorities 8 Presentations 9 Sid Bhoopathy, PhD 28 10 Siva Vaithiyalingam, PhD 37 11 Panel Discussion 43 12 13 Presentations Arian Riedmaier, PhD 69 14 Amitava Mitra, PhD 80 15 Gregg DeRosa, PhD 89 16 Zhanglin Ni, PhD 95 17 Panel Discussion 104 18 Public Comment Period 19 Jurgen Bulitta 124 20 Priscilla Zawislak 133 21 22

1 C O N T E N T S (continued) 2 AGENDA ITEM PAGE Session I Presentations (continued) 3 Darby Kozak, PhD 139 4 Liang Zhao, PhD, MBA 151 5 Panel Discussion 158 6 Session II: New Drug Approvals that 7 Pose Scientific Challenges to Generic 8 9 Product Development Lei Zhang, PhD 183 10 Jason Rodriguez, PhD 195 11 Public Comment Period 12 13 Vinod Shah, PhD 207 Panel Discussion 214 14 Session III: Considerations for Future 15 Regulatory Science Initiatives 16 Walter Wigger-Alberti, MD 238 17 248 Lisa Nilsson, MSc 18 Joga Gobburu, PhD, MBA 258 19 264 20 Kiran Krishnan, PhD 21 22

1	C O N T E N T S (continued)	
2	AGENDA ITEM	PAGE
3	Public Comment Period	
4	Vatsala Naageshwaran	271
5	Fubin Wu	280
6	Panel Discussion	289
7	Closing Remarks	335
8		
9		
10		
11		
12		
13		
14		
15		
16		
17		
18		
19		
20		
21		
22		

1 PROCEEDINGS 2 (8:34 a.m.) Introduction - Robert Lionberger 3 4 DR. LIONBERGER: Good morning, everyone, and welcome to the 2019 Generic Drug Regulatory 5 Science Public Workshop. I want to welcome both 6 the attendees in the room and those of you who have 7 joined us online through our process. 8 I'm Rob Lionberger. I'm the director of 9 the Office of Research and Standards in the Office 10 of Generic Drugs, and I'll be moderating the 11 meeting today. 12 The purpose of our workshop is to seek 13 input from various stakeholders on our regulatory 14 15 science research priorities. This is something 16 that FDA has committed to in the GDUFA negotiations, and it's in our commitment letter. 17 18 It's been in our commitment letter in GDUFA I and continued into GDUFA II. So this is an important 19 part of helping us identify what regulatory science 20 activities will be of the highest impact to the 21 22 generic drug program.

Today's workshop is divided into three main 1 In the first session, we'll be talking 2 sessions. about the implementation of our FY 19 priorities. 3 4 These are improvements and optimizations of things related to priorities that are already on our 5 lists. 6 In the afternoon, we'll turn our focus 7 toward the future, first starting with a session 8 looking at newly approved new drug applications. 9 These are the basis of submission for future 10 generic products, and we'll look at and have some 11 discussion around those, identifying issues for 12 potential future research. 13 Then we'll end with a session that's a 14 15 little bit more open ended, looking at other research areas that aren't on our priority list, 16 that may be important for the generic drug program 17 18 in the future. So we'll be listening to all the comments 19 at the meeting. There will be a recording of this 20 meeting. This meeting will be transcribed. 21 There 22 will be a transcript available. Certainly,

anything you say at this meeting will be captured
 and included in our consideration of the
 priorities.

4 But there's another way that you can contribute, and this is also very important. 5 There's a public docket that's open. 6 So we encourage people to submit written comments to the 7 public docket. If there's something that you hear 8 here that you think is important, please send that 9 comment into the docket. During the discussion, I 10 will remind you again, if you raise something 11 important, also please bring that into the docket. 12 That's important, so we'll look at that as well as 13 we generate our priority list. I want to remind 14 15 people of that.

16 There's also a process on the FR notice if 17 you have some information. The docket is public. 18 If there is confidential information that you think 19 is relevant, so for example, you are a generic drug 20 developer or needed a particular study, and you 21 learned something, but it's not public information, 22 there is a process in the FR notice for

1	confidential comments as well, and we welcome those
2	as well, and we'll consider that.
3	So if there are things you think we should
4	be aware of as we prioritize activities that are
5	confidential, there's a process for that.
6	Before we begin the meeting, I want to go
7	over some of the housekeeping rules for this
8	meeting. First, please silence all your mobile
9	phones. If you have not done so, please check in
10	at the registration desk, and we'll be having
11	breaks in the morning and the afternoon, 15-minute
12	breaks, and then there will be a lunch hour around
13	noontime.
14	I think this is the most important
15	housekeeping information. If you want to have a
16	lunch at lunchtime, you need to preorder your
17	lunch. If you did not preorder your lunch before
18	now, your last opportunity to preorder lunch is in
19	the morning break. That's probably the most
20	important housekeeping. If you'd like a lunch, go
21	to the kiosk and preorder your lunch during the
22	morning break.

The restrooms are located outside the main 1 entrance, just in the back of the room in that 2 direction. Again, the workshop is being record and 3 4 a transcript will be available. Lastly, we ask that people not interrupt 5 the public comments, period, or the speakers, and 6 we'll maintain order. All requests to make verbal 7 comments will come to the moderator. So at my 8 discretion, if the panelists feel they want to ask 9 questions of members of the audience or speakers, 10 then we will indicate and encourage you to come to 11 the microphones there. So that will be at the 12 discretion of the moderator for the members of the 13 public to participate in the meeting. 14 15 Finally, I'd like to again just thank everyone for being here and participating. 16 I look forward to a lively thoughtful discussion around 17 18 these topics. To kick off the meeting, it's my great pleasure to introduce OGD's new office 19 director, Dr. Sally Choe. She'll be giving the 20 introductory remarks. This is the first time she's 21 22 attended this workshop, so we want to give her a

very warm welcome. 1 2 (Applause.) Opening Remarks - Sally Choe 3 4 DR. CHOE: start Thank you, Rob, and I'm glad you tested the microphone before I got here. 5 Good morning. Welcome to Generic Drug 6 Research Public Workshop. Obviously, this is a 7 very important workshop where we receive the public 8 input for fiscal year 2020 science priorities. 9 As many of you are aware, Generic Drug User 10 Fee Amendments, GDUFA, science and research 11 supports innovative methodologies and efficient 12 tools to establish drug product equivalence 13 standards for generic drug development. 14 15 This, of course, includes the complex drug 16 product development, which is quite challenging. Intensive FDA intramural and extramural research 17 18 efforts, as well as cross-office or cross-center 19 collaboration, have been undertaken to promote science related to generic drugs. Since the start 20 of the GDUFA research program in fiscal year 2013, 21 22 the Office of Generic Drugs has awarded over

1	130 grants and contracts and has established
2	extensive collaborations with various FDA
3	laboratories and offices.
4	These internal and external research
5	activities have enabled development of
6	product-specific guidances and timely review and
7	assessment of a pre-ANDA meeting request,
8	controlled correspondence, and ANDA applications.
9	As many of you are aware, actually, I have
10	assumed the director position at Office of Generic
11	Drugs about two months ago, and this is actually my
12	first time actually attending this workshop, which
13	is quite exciting.
14	One of the very attractive aspects of this
15	OGD is that we have, actually, the opportunity to
16	research and get some real answers that can impact
17	the actual development, assessment, and
18	subsequently the approval of generic drug products.
19	In FY 2018, there are more than 1,000
20	generic drug approvals and tentative approvals.
21	First, generics made up nearly 10 percent of all
22	approvals, of which 18 percent were complex generic

1	drugs. Of all generics approved, about 14 percent
2	were for complex generic drugs.
3	These approvals were supported by
4	significant achievements and advancements in our
5	understanding of the science of equivalence through
6	results from the GDUFA research program. In
7	addition, OGD issued 245 new and revised
8	product-specific guidances in FY 2018. Almost half
9	of these product-specific guidances were for
10	complex drug products.
11	While FY 2018 was the first year of the new
12	GDUFA II commitment to pre-ANDA meetings for
13	complex products, industry submitted 83 meeting
14	requests, which actually almost tripled the meeting
15	requests that we received in the previous year, in
16	FY 2017.
17	FDA is able to provide substantive
18	interactions and evaluation of innovative
19	approaches because of the preparations that come
20	from prior years of investments in the scientific
21	area, related to the complex generics.
22	Earlier this year, FDA approved the first

generic Advair Diskus. This noteworthy approval was supported by at least 15 years of research conducted both internally in OGD and externally through OGD's collaborations with industry and academia.

As a matter of fact, I was an acting team leader at the Office of Clinical Pharmacology, supporting the Division of Pulmonary and Allergy Products at FDA in about 2010-2011 time period.

During that time, I had an opportunity to 10 attend an orally inhaled drug product development 11 workshop specifically focusing on how to evaluate 12 the bioequivalence of these types of drug products, 13 close by Bethesda, Maryland. At that workshop, I 14 15 remember thinking what a challenge it is to 16 actually develop a generic product in this area and thought it will take quite a bit of efforts and 17 18 time to achieve one.

Well, after eight or nine years since then,
now we actually have that generic product. This is
an incredible and remarkable achievement.

22

The support through the GDUFA research

program has been critical in this effort, as 1 research provided scientific knowledge for 2 developing the product-specific guidance for this 3 4 product and for preparing the response to the regulatory submissions. 5 FDA consults and solicits input from the 6

public, industry, and academia to develop an annual 7 list of a GDUFA regulatory science initiative 8 specific to the research on generic drugs. 9 Much of the public input for the yearly initiatives is 10 obtained from today's workshop, including comments 11 submitted to the public docket that Rob actually 12 mentioned earlier. 13

We value the input that we receive from the 14 15 public through this annual public workshop, which 16 has been conducted each year since the start of the GDUFA program. The input from the representatives 17 18 of the generic industry provides a valuable perspective about which potential research 19 activities address current challenges in generic 20 product development. 21 Looking at, actually, today's agenda, I was

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quite excited that many of the topics actually do 1 have some relevance to my past experience and 2 background. As some of you might be aware, my 3 4 graduate program advisor, Dr. Gordon Amidon at the University of Michigan, is the one who initiated 5 the biopharmaceutics classification system, and I 6 noticed that the BCS class III discussion will be 7 happening by many speakers today. 8 Another topic, the prediction of the food 9 effect; well, actually, my PhD dissertation was 10 about the gastric emptying and the drug absorption 11 along the GI tract. 12 Also, when I joined, actually, Pfizer, I 13 was introduced to the modeling and simulation at 14 15 the clinical pharmacology group, where I had great 16 teachers and peers who were actually leaders in that area. 17 18 What you'll be presenting and hearing and 19 discussing today here are exciting and important topics which will directly support achieving our 20 office's mission of making high-quality affordable 21 22 medicine available to the public.

1	I'd like to thank the presenters and
2	panelists at today's workshop in providing valuable
3	scientific input, also the organizing committee
4	members who have worked really hard to make this
5	workshop successful again for this year, and of
6	course, all of you in the audience in your support
7	of this important research effort. I hope that you
8	really enjoy today's workshop and thank you.
9	(Applause.)
10	DR. LIONBERGER: I have just a few final
11	introductory remarks before we get started. Just
12	in the slides again, there's a record. Again, we
13	want public input on our research priorities and
14	there are various ways to do that.
15	In a reminder of the format, we have a
16	morning panel focusing on our FY 2019 priorities.
17	I want to say a little bit about why we chose these
18	topics. I think everybody knows that complex
19	generics are very important. We've heard a lot
20	about them. But I think, in the past few years,
21	we've really had a lot of focus on the priorities
22	for complex generics.

We have very clear priorities for there. We've discussed these at our biannual meetings with the generic drug industry. We think we have strong alignment that our priorities on complex generics are aligned with industry needs, so we have a lot of clarity on that.

So this year, we decided to really 7 explicitly focus a little bit more on some of the 8 biopharmaceutics questions. 9 That's why we have topics on the BCS and the fed bioequivalence 10 specifically called out this year because those are 11 areas that are on our priority list, but we really 12 want to get more input from industry on what the 13 most impactful things that we can do in those areas 14 15 are. In the context for this, certainly complex 16

17 generics are very important. As Sally mentioned, 18 about 14 percent of our approvals are complex 19 generics. That means 86 percent are the noncomplex 20 products, so we want to make sure that we are 21 looking also at those products as well to make sure 22 our research program is helping optimal development

in those areas.

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2	In the afternoon, we'll come back to
3	complex products as we look at new approvals and
4	new areas of research, but I just want to give
5	people that perspective on why we selected some of
6	these topics for our initial discussion this
7	morning.
8	Again, as Sally mentioned, the GDUFA
9	research is critically important to our whole
10	generic drug program. It helps inform all of our
11	product-specific guidances. The new aspect in
12	GDUFA II of the pre-ANDA meetings, we got about
13	90 requests in the first year.
14	The discussions at those meetings wouldn't
15	be useful or fruitful without the scientific work
16	that comes out of the priorities here. We discuss
17	new approaches with applicants. We're really
18	prepared, based on these research activities, to
19	discuss them to bring in the best available science
20	into that discussion. So from my perspective, it's
21	clear this research is important to making our
22	product development and review more efficient.

So with that, this workshop is focused on 1 the future, but we've been working hard for the 2 past six or seven years, so we have a lot of 3 4 activity. If you want to hear more about the outcomes of the research, we won't just have time 5 to talk about them today, so we encourage you to 6 sign up for our September workshop, working with 7 the CDER SBIA group for regulatory education for 8 industry. 9 This is a two-day workshop, College Park, 10 Really, you'll hear details about deep 11 Maryland. dive into some of the research results and the 12 linkage into our guidances and ANDA review 13 That's really about the outcomes of the 14 processes. 15 research. This meeting is really focused on what 16 are we going to be doing in the future. So with that, I'd like to move to our first 17 18 topic. In our first topic, we've framed some discussion around the BCS biowaivers, so we have 19 great panel members. We have leadership of FDA's 20 21 BCS committee on our panel. We have the FDA 22 members who are participating in the ICH

1 harmonization on BCS on our panel for a great discussion here. 2 I also want to frame this as FDA has clear 3 4 guidance on the BCS. The perspective here is where do we want to be in the future. What should the 5 BCS process look like in five years from now? 6 And in order to get there, we want to identify what 7 types of research we want to be looking at. 8 This is not to sort of say a discussion 9 really about our current guidance. 10 It's really a discussion about what our future state should look 11 As we go into the panel, we'll dig into that 12 at. 13 more. To start the discussion, we'd like to ask 14 15 our first speaker, Sid Bhoopathy from Absorption 16 Systems, to give a perspective from people who are working on the submissions in this area, so 17 welcome, Sid. 18 Presentation - Sid Bhoopathy 19 DR. BHOOPATHY: Good morning. I would like 20 to thank the organizers for this invite. 21 I'll be 22 talking a little bit about how to study the impact

of excipients on BCS Class 3 drug product 1 dissolution and permeability. Before I begin the 2 conversation on how does one study this, I just 3 4 want to take a small step back and talk about why this may be important. 5 One of the reasons we have gathered to have 6 this conversation around is, is there value to our 7 industry in expanding class 2 biowaivers to 8 non-Q1/Q2 formulations? Now, one of the reasons 9 this can be important is that a biowaiver is fairly 10 certain. It is less predicated on the PK 11 variability of the drug substance, which also means 12 that this can be a great value proposition, maybe 13 not cost as much, be faster to complete, and so on. 14 15 In addition to this, various authors have 16 published on potentially the right applicability of drug products that have eligibility for a BCS 3 17 18 waiver. So there are multiple reasons why one would want to consider expanding this bucket of 19 biowaiver eligibility. 20 Now, the reason this technique is more 21 certain regardless of the PK variability is because 22

1 of the foundation. The foundation, the basis, is absorptive flux, which is a product of the 2 concentration of the drug substance at the 3 4 intestinal wall, combined with its effective permeability. 5 Essentially, if two drug products 6 containing the same drug substance have the same 7 concentration time profile at the intestinal 8 membrane surface, i.e., have the same in vivo 9 dissolution profile, then you'd expect them to be 10 bioequivalent, which further implies that should 11 there be tools that can demonstrate that the same 12 GI concentration time profile does exist, then you 13 have what is a reliable surrogate for judging 14 15 equivalence of pharmaceutically equivalent drug products. 16 With that basis, the techniques to discern 17 18 or to understand bioavailability are fairly 19 straightforward; you are to establish that drug substance is highly soluble and that the drug 20 product is rapidly dissolving. But because we're 21 22 discussing BCS 3, and with the effect of the

permeability's load, absorption is incomplete, it 1 is also a requirement for composition similarity. 2 Lower effect of permeability means that there are a 3 4 greater number of factors that can modulate the drug substance's permeability, so it becomes a more 5 important consideration. 6 Composition similarity is written a few 7 different ways. Here, I have language from the FDA 8 guidance of December 2017 and also from the ICH 9 draft from June 2018, but essentially, the 10 paradigms are similar as in there are rules 11 around -- or guidances around what may or may not 12 be permissible. 13 ICH takes it one step further and makes a 14 15 distinction between excipients that may affect 16 absorption, that are known to affect absorption, placing tighter constraints on those versus the 17 18 other larger set of excipients. Now, with such constraints, of course, do 19 come challenges. They can be made as forms. 20 Challenges could be potentially legal. We receive 21 22 feedback from the agency on confirmation of this

excipient environment, logistics, and how long does 1 it take to obtain this feedback. Again, one of the 2 earliest slides indicated that the value 3 4 proposition of biowaiver is a speed to completion, and if you had to have this conversation, that can 5 add to your overall development cycle. 6 Then how good are the existing deformulation techniques? 7 Can they achieve the constraints imposed, so to 8 speak? 9 Always with challenges, there are potential 10 solutions and ways to work around them. One school 11 of thought would be can we create excipient 12 exception categories that are wider? Do such 13 tolerance limits have to apply to insoluble 14 15 excipients that would not necessarily interact with 16 this completely solubilized drug substance? What about excipients that are full constituents? 17 Do we 18 still need to be as much concerned about this? 19 The direction I'm taking here is that, essentially, you can map out these interactions 20 21 because, yes, excipients may impact absorption, but 22 the number of ways that excipients can impact

absorption are finite and can be thought through
based on the drug substance and the question, and
also the excipients that are specific to that solid
oral dosage form.

This illustration is the progression of an 5 immediate-release solid oral dosage form from 6 product to drug in bloodstream. What is in red are 7 the different areas of interaction. Again, not all 8 of them will be on the same plane or hierarchy 9 depending on the drug substance and the excipient 10 11 composition for the product. There are ways one could maybe make a case that these matter more in 12 this situation, and this is how we intend to study 13 or demonstrate the lack of impact. 14

15 Here's where I want to spend a few minutes 16 talking about what is next in terms of tools that are available to do this. Conventional techniques 17 18 for dissolution would be some sort of a USP 19 apparatus in conditions that are specific to the product, drug substance, and permeation, a host of 20 available nonclinical intestinal permeation 21 22 methodologies such as using cell monolayers, some

1	sort of an in situ profusion model, or maybe even
2	using excised tissue.
3	There are many publications on this where
4	these types of approaches have been used to
5	understand the impact of excipients specifically on
6	class 3 products. Some limitations that are able
7	to garner along the way as we reviewed the
8	publications; dissolution testing can be
9	insensitive to excipient drug complexation, Caco-2
10	cell monolayers when you think about the
11	conventional static model, which is the top and
12	bottom approach, can be overly sensitive.
13	There are deviations from real-world
14	correlation as more false-positives when you use
15	such methodologies. Sometimes the model can have
16	too much variability, making it difficult to
17	discern the impact of an excipient.
18	Also, when you start thinking, can I run
19	clinical studies to build out a case for certain
20	excipients, some observations are that sometimes it
21	is difficult to deconvolute the specific impact of
22	an excipient versus everything else that is within

1	the product, and it's hard to scale or extrapolate
2	the results of these in vivo studies.
3	Again, going back to what Rob just
4	mentioned, biopharmaceutics, can that be used to
5	develop tools that are more biorelevant? One such
6	tool that we are now using more routinely is called
7	IDAS, which is in vitro dissolution absorption
8	system. It combines the dissolution result with
9	inserts that have cell monolayers or excised
10	tissue, but the idea is to not only study
11	dissolution, but also at the same time quantify
12	interactions with a biorelevant membrane.
13	A few applications that I'll illustrate
14	along the way; on my left panel is the batch
15	release data from product A, where the release is
16	quite similar across the different manufacturers.
17	But the problem presented was that the effect is
18	not the same, that there were observations that not
19	all of these manufacturers are working the same in
20	the clinic.
21	Using these biopharmaceutics approach of
22	combining dissolution and permeation, we did see

differences in the percent permeated, which is not 1 as readily picked up with just the release. 2 The bottom panel is for a BCS class 3 drug 3 4 product. Essentially, under all conditions, the testing RLD is super-imposable. The thinking here 5 with IDAS is because you have a dual-gated process, 6 you're able to slow things down, and maybe we will 7 have picked up the failure in the clinical BE study 8 if you had a more discriminatory approach. 9 Here's one more example. The left panel is 10 amount dissolved over time, essentially indicating 11 that when you look at the percent dissolved, there 12 is no dose discrimination between the three 13 different strengths; the 50, the 75, and the 100. 14 15 But when you look at the percent permeated, 16 concomitant evaluation using this methodology, because the drug substance is a substrate for 17 18 intestinal reflux, which happens a lot with BCS 3, you're able to now see that there is dose 19 discrimination when normalized to AUC. 20 21 There are a lot of resources, and I made this available. We're also thinking of new 22
experimentation and extension of previous work 1 because the traditional Caco-2 can be overly 2 sensitive, top-bottom. The geometry of the IDAS 3 4 allows it maybe to have better in vivo correlation. Since you also have a dissolution component, you're 5 not dumping excipients on top of a cell surface, 6 which may result in a greater number of false 7 positives. 8 That thinking here would be a finite 9 conclusion such as a biowaiver cannot be granted. 10 Can we start thinking exception categories, tools 11 that are validated, and expanded tolerance ranges? 12 Thank you. 13 (Applause.) 14 15 DR. LIONBERGER: Thank you very much. 16 Our next speaker is Siva Vaithiyalingam from Cipla. Welcome, Siva. 17 18 Presentation - Siva Vaithiyalingam 19 DR. VAITHIYALINGAM: Thank you, Rob and thank you for the organizers to have this meeting, 20 and thanks for all the participants. I appreciate 21 22 it.

We are going to talk about, in a nutshell, 1 what is the requirement or what is the request from 2 sponsors, industry sponsors, on the BCS class 3 3 4 drugs. Sid has covered great detail, and he has given a great framework for this session. 5 As of now, we have BCS class waivers for 6 BCS molecules at molecules 1, and we are going to 7 ask for this expansion towards BCS 3 molecules as 8 well. 9 The framework for our question is to expand 10 the scientific understanding of the role of 11 excipients in generic drug products to support the 12 expansion of BCS class 3 waivers to non-Q1 and 13 non-Q2. Q1 is qualitative and Q2 is quantitative, 14 15 sameness for the generic formulations to RLD. 16 The current guidance stands. As of now, it is the December 2017 guidance, and the definition 17 18 for BCS class 3 is highly soluble and low permeable 19 drug. What are the requirements as of today for 20 submitting an ANDA for BCS class 3 drug products? 21 22 The current requirements are that drug substance

1	has to be highly soluble. The drug product, both
2	test and orally, needs to be very rapidly
3	dissolving. The critical point that we are
4	interested in discussing today is, as of now, the
5	agency requires the test formulation to be
6	qualitatively the same and quantitatively very
7	similar to orally.
8	As of now, it stands that agency has a
9	requirement of one size fits all, where the agency
10	is requesting, unlike BCS class 3 drugs, for a
11	biowaiver to be scientifically justified. All the
12	BCS class 3 test products must contain the same
13	excipients as RLD.
14	Why is that a requirement? Because I
15	believe the agency is concerned that the excipients
16	can have a greater impact on the absorption of low
17	permeability drugs, and the composition of the test
18	product must be qualitatively the same, and it
19	should be quantitatively very similar to RLD.
20	What is quantitatively very similar to RLD?
21	This is exactly the slide that I have seen with Sid
22	also. This is coming from SUPAC [ph] level 2

1	guidance. With this background, what we are
2	proposing is to allow any justification for
3	excipients that are qualitatively and
4	quantitatively not similar.
5	How do we do the justification? The
6	justification should be based on sponsor's prior
7	knowledge and based on the scientific literature
8	that the excipient has no impact on the absorption
9	of the drugs.
10	Sid, thank you for that slide that you
11	earlier showed that when the X are fixed to set off
12	mechanisms by which the drug and excipients would
13	interact in such a way that the excipient will have
14	a limitation on the absorption of the drug.
15	Those are the scientific evidence and
16	mechanistic understanding we would like to use for
17	justifying why there shouldn't be a requirement for
18	Q/Q sameness for BCS drugs. Of course, there are a
19	lot of exceptions. For example, Mannitol comes to
20	our mind where it can alter the absorption of the
21	drugs by one or other means. Such excipients are
22	required to be Q/Q between test and RLD.

In continuation of our ask, what we are 1 suggesting is comparative physical chemical tests 2 such as permeability on test and RLD could be 3 4 developed to alleviate the concerns of quantitative differences in the drug product. 5 The transportation and the excipient 6 transportation from a mechanistic point of view, 7 all from empirical studies, available in the 8 published literature could be used for justifying 9 the non-0/0 formulations. 10 Based on the broad evidences, what we found 11 was many of the common excipients do not impact the 12 permeability of the drugs in the GI tract, which 13 sits well with what Sid has earlier said about the 14 15 number of the proportion of the excipients that 16 could impact the absorption of the drug. We just independently did some literature 17 18 search, and what we found out was there are quite a few literature available in the public domain that 19 supports our hypothesis that most of the excipients 20 do not impact the bioavailability of the drugs. 21 22 In this case, there are 12 excipients

1 studied under a few drugs, I think cimetidine and acyclovir, and what the researchers found was out 2 of 14 excipients, 12 commonly available excipients 3 4 did not impact the absorption of the drug. Similar results were found by the other authors as well on 5 the BCS class 3 compounds. 6 There's another publication by this group 7 of researchers where they used 3 BCS molecules; 8 verapamil, propranolol, and atenolol, out of which 9 they found that only one drug is considered for a 10 biowaiver. Of course, there are some caveats in 11 it. 12 There is another review article -- it's not 13 a research article; it's a review article -- where 14 15 the authors concluded extending the existing 16 biowaiver to be granted for rapidly dissolving oral IR products containing class 3 API. 17 18 I'll give you one more example, a very 19 similar outcome. Overall, the drug absorption, who is influenced substantially by an active 20 transporter -- in such places where the excipient 21 22 is an active transporter, there should be a caution

1 in selection of the excipient. So there are some exceptions where we 2 cannot have a blanket rule of all the excipients 3 4 have no impact, but the scientific literature is suggesting that there are a good portion of 5 excipients not impacting the absorption of the 6 druq. 7 With this, our ask is to request the agency 8 to spend on the research to figure out if there are 9 any group of excipients or a list of excipients 10 that will not have any impact on the absorption of 11 the drugs. With that, I thank the panel and the 12 audience for this opportunity. 13 (Applause.) 14 15 Panel Discussion 16 DR. LIONBERGER: So now, we will move to our panel session of the discussion. So I'd like 17 18 to start with Ethan, who's sitting next -- if the panelists can please just quickly introduce 19 themselves and their affiliation to start. 20 My name is Ethan Stier. 21 DR. STIER: Sure. 22 I'm the acting deputy office director for Office of

Bioequivalence. 1 DR. SHAW: Andrew Shaw, senior director of 2 pharmacokinetics at Mylan Pharmaceuticals. 3 4 DR. SEO: Paul Seo, director of the Division of Biopharmaceutics and the Office of New 5 Drug Products. 6 DR. RIEDMAIER: Arian Riedmaier, 7 translational modeler at Abbvie. 8 DR. POLLI: James Polli. I'm a faculty 9 member at the University of Maryland. 10 DR. NI: Zhanglin Ni, staff fellow, Division 11 of Quantitative Methods and Modeling, Office of 12 Research and Standards, Office of Generic Drugs. 13 DR. BHOOPATHY: Sid Bhoopathy, Absorption 14 15 Systems. DR. DeROSA: Gregg DeRosa, senior vice 16 president at Teva. 17 18 DR. FREDO-KUMBARADZI: Emilija 19 Fredo-Kumbaradzi, manager of biowaivers and biocorrelation, Apotex. 20 DR. KOZAK: Darby Kozak, team lead within 21 22 the Division of Therapeutic Performance of Office

1 of Research and Standards in OGD. Myong-Jin Kim, deputy director, 2 DR. KIM: Division of Quantitative Methods and Modeling, 3 4 Office of Research and Standards in OGD. DR. MEHTA: Mehul Mehta, the outlier. 5 I'm the division director of the Division of Clinical 6 Pharmacology I in the Office of Clinical 7 Pharmacology, New Drugs. 8 DR. LIONBERGER: I'd like to start this 9 panel discussion by asking if there are any members 10 11 of the panel that want to ask any questions of the speakers to clarify anything from their 12 presentations. 13 Mehul? DR. MEHTA: Yes. This is just a clarifying 14 15 question for Sid. One of the slides; you mentioned high solubility as the highest set dissolved, 250 16 milliliters. Well, we have realized that now, so 17 18 it is a high single dose as the first option. And the second option is we can go down the highest set 19 if there is additional information. So I just 20 wanted to point that out. 21 I have one or two other questions, but 22

1	should I go with them or wait?
2	DR. LIONBERGER: I think any questions for
3	the speaker, then we'll move on to a more general
4	discussion. Any other questions? Jim?
5	DR. POLLI: Question for Sid. I'm not
6	quite sure what slide it is, but it's entitled Why
7	IDAS? And then you give an example drug. It's got
8	green and white, and you give some percent
9	permeation. I was just kind of wondering what the
10	permeability of the drug was. Was it, like I
11	guess it's low permeability, but was it very low?
12	I'm trying to just understand the magnitude of the
13	lowness of the drug.
14	DR. BHOOPATHY: Right.
15	DR. LIONBERGER: Closer into the
16	microphone.
17	DR. BHOOPATHY: I will place it more in the
18	low to moderate category, low to moderate category.
19	It was not very low.
20	DR. LIONBERGER: Go ahead.
21	DR. FREDO-KUMBARADZI: Question for Sid;
22	for the system IDAS that you spoke about, you are

speaking about biorelevant membrane, and here it's 1 indicated like Caco monolayer. Can some other 2 membranes be used as biorelevant beside the Caco 3 4 layer? DR. BHOOPATHY: Yes. We have also 5 performed these studies with T-84 cells. 6 We have not only looked at permeation endpoints. 7 We've also looked at biomarker endpoints, where 8 post-release, the drug substance is interacting 9 with the membrane to elicit an response of maybe 10 some set of cascade of events, so local GI. 11 But 12 the short answer is, yes. We have also attempted to mount excise 13 We have the most experience with Caco-2 14 tissue. 15 cell monolayers, but definitely other biorelevant 16 membranes. DR. LIONBERGER: So Siva? 17 18 DR. VAITHIYALINGAM: I just have a question 19 for Sid on the IDAS. Is there any experience you have on IDAS with any regulatory agency, just not 20 21 FDA? 22 DR. BHOOPATHY: Yes, in Central America and

Latin America. We have performed some studies with 1 the Panamanian authorities, with the Chilean 2 authorities, as they're also asking very similar 3 4 questions about impact of excipients and so on. DR. LIONBERGER: Seeing no other clarifying 5 questions, I'd like to open the panel for any 6 comments that people have. And if you don't have 7 any comments, I have a list of questions I'm going 8 to start asking. So I think, Mehul, you had some 9 discussion. 10 I just wanted to pick on Sid a 11 DR. MEHTA: bit further in terms of his technical know-how. 12 One of the slides -- I like the suggestion that 13 says, "Can we get excipient exception categories?" 14 15 For example, insoluble excipients, excipients that 16 are food constituents? I want to hear a bit more about that 17 18 thought. Do you have any further suggestions of how that can be explored further? 19 DR. BHOOPATHY: Sure, Mehul. With 20 insoluble excipients, which can also be a food 21 22 constituent, I'm thinking, say, microcrystalline

1 cellulose, can we say that maybe up to the amount limit in the inactive ingredient database, it could 2 be permissible because there is just a lower 3 4 probability of this interacting of forming some kind of a complex with a completely solubilized 5 drug substance. That's one that comes to mind. 6 Lactose would be another one from a food 7 constituent perspective, and along those lines, 8 silicone dioxide, which is insoluble. 9 This is where I was thinking that two 10 categories; since food is not many times limited 11 with such drug products, your environment may be 12 different depending on when you're administering a 13 And second, what is the prevalence of a 14 dose. 15 completely insoluble excipient, interacting with a 16 completely solubilized drug substance? DR. MEHTA: So has anyone done like a 17 18 systematic evaluation of this or made a proposal? 19 If not, then maybe you should. DR. BHOOPATHY: Yes. One part of this 20 thinking is also borrowed from the new drug site. 21 22 When you think about -- you know this, but when you

approach concomitant medication, it's primarily 1 about the API potentially interacting with another 2 API; transporters, metabolism, and so on. 3 It's 4 less about what are the excipient constituents in the other product, which may be impacting the drug 5 substance permeation of absorption of the, say, 6 primary API. 7 So clearly, there is some risk-based 8 assessment that is being practiced. Can we borrow 9 such principles? 10 11 DR. MEHTA: It's a good thought, but that will require a lot more discussion, how we do 12 combination studies for the new drugs. Yes. 13 DR. LIONBERGER: I want to ask the industry 14 15 reps a little bit about how much of a barrier 16 really is the Q1/Q2 recommendation? Do you have examples where you say, I'd like to do a BCS 17 18 waiver, but I really have to do a non-Q1/Q2. Say a little bit about the reasons why you might choose 19 or feel obligated to have a non-Q1/Q2 formulation 20 21 as part of your generic drug development. 22 DR. VAITHIYALINGAM: Rob, I'll take the

question. One is mainly on the IP constraints. Ιt 1 already has a patent on excipients. And not only 2 just excipients. Sometimes they have a patent on 3 4 how much is used, so that is one reason. Second, lately it has become very cyclical 5 to get a confirmation on Q/Q approach. 6 It takes a pretty long time on multiple control 7 correspondence, and each correspondence takes 8 Those are the two things that come to my 9 months. mind. 10 11 DR. LIONBERGER: Any other industry comments on the reasons why? 12 DR. VAITHIYALINGAM: Emilija, you want to 13 talk about it? 14 15 DR. FREDO-KUMBARADZI: Yes. With Q1/Q2, 16 challenges are typically around the compounds which are present at a low amount in the reference 17 18 product formulation, and that makes deformulation and determination of the level accurately a big 19 challenge. 20 Therefore, we end up filing control 21 22 correspondence, and we get an answer, let's say,

1	that it's not good enough, but not what is not good
2	enough in it, which leads us to obviously, time
3	is critical for us as well, and that goes into
4	several sequences of several rounds of filing
5	control correspondence.
6	In particular, if we know that certain
7	excipients are non-functional I'll just take an
8	example, film coating. Is that really critical to
9	be matched within the levels which are provided in
10	the guidance document?
11	So that is the challenge. The analytical
12	part is a challenge because you are analyzing a
13	composition which is complex with multiple
14	ingredients.
15	DR. VAITHIYALINGAM: Rob, I want to add one
16	more thing. For instance, there are non-exception
17	excipients that has to be Q/Q , or in parenterals;
18	just an example of how this whole thing about Q/Q
19	becomes so challenging?
20	Occasionally, there are instances where we
21	wouldn't even know that an excipient is there in
22	the innovative product. Based on the list of

excipients we see in the RLD package insert that is 1 published on the FDA website, we think there are 2 only 5 excipients. 3 4 But to our surprise, there is another excipient, which you wouldn't know it is there in 5 the formulation until we got this multiple cycle. 6 Then we realize we kept getting the answer it is 7 non-Q/Q because it is not that we are non-Q/Q for 8 the known excipients, but those unknown excipients, 9 which are not listed, but the agency knows it. 10 11 DR. LIONBERGER: So were you able to figure out where those unknown excipients came from? 12 DR. VAITHIYALINGAM: In one example, it was 13 a pH modifier, which was unknown. 14 15 DR. LIONBERGER: Not listed in the label? 16 DR. VAITHIYALINGAM: Exactly. DR. LIONBERGER: Jim? 17 18 DR. POLLI: I have a question for Siva. Looking at your slide, I think it's probably around 19 the ninth slide, where you talk about an 20 alternative proposed risk-based approach. Everyone 21 22 wants certainty.

How do you think a community should go 1 about assessing whether --2 DR. LIONBERGER: Jim, could you speak into 3 4 the mic? DR. POLLI: Sorry. How do you think a 5 community should go about assessing -- let's just 6 hypothesize that there's an excipient that has no 7 effect on drug absorption. How can a community go 8 about identifying that? What process would be good 9 to do that? I do suspect there are excipients like 10 11 that. DR. VAITHIYALINGAM: So your question is 12 how do you figure out a given excipient has no 13 impact on --14 15 DR. POLLI: If I can just interject, I 16 realize there's always uncertainty about doing an experiment and then interpreting to what extent 17 18 that applies to other drugs or other scenarios. 19 DR. VAITHIYALINGAM: I mean, this is a start, right? We are at the very initial phase of 20 21 extending the BCS 1 to BCS 3. At this point, I 22 really don't have a clear answer, but my thinking

1	is, it is both mechanistic and empirical.
2	If you look at how Sid presented in his
3	slide deck, he clearly alluded that there are only
4	certain days in which the interaction could happen,
5	so we should map out first based on the API
6	characteristics and the excipient characteristics,
7	and then go from there, from a mechanistic point of
8	view, and if there are any empirical experiments
9	that need to be done, one has to do.
10	I'm not saying that at this point, we
11	should just list the excipients, saying they are
12	not going to impact. All I am saying is, we should
13	take each situation in isolation and see how the
14	given molecule absorption is impacted by a given
15	set of excipients instead of just having a rule-
16	based requirement of it has to be Q/Q . That's all.
17	Thank you, James.
18	DR. FREDO-KUMBARADZI: If I can just add to
19	what Siva said, there is literature evidence so far
20	based on in vitro, some on in vivo studies, for
21	impact or lack of impact of certain excipient on
22	absorption using various BCS 3 model drugs.

1	We all know that surfactants, polyethylene
2	glycol, or osmotic agents are those of concern, and
3	we are not bringing those type of excipients, which
4	are well known and confirmed, to this discussion.
5	In fact, in immediate-release products,
6	those excipients are not needed. Drugs are highly
7	soluble. So we are talking about common
8	excipients, which if we put a list of common
9	excipients, it won't be very long.
10	What we are looking into is to start with
11	some smaller list, which will be eventually
12	developed based on literature, based on
13	experiments, and this is why we are raising this
14	issue with the agencies, because we are looking
15	into solution, how to prove that they do not have
16	impact on permeability, not just to say, okay;
17	these so far are not documented as such and they
18	are good to go.
19	So we are looking for FDA to eventually
20	support some sort of research to better
21	characterize to begin with, with a smaller group of
22	excipients. And over time, that may grow as

scientific evidence is accumulated. This will be 1 of great help as a starting point, and that can be 2 a joint effort between the agency, academia, and 3 4 industry. Thank you. DR. VAITHIYALINGAM: Thank you, Emilija. 5 That's a good answer to my question. 6 DR. KIM: My question is related to those 7 two comments that we are talking about here=. From 8 the slide deck, Siva's slide deck, the alternate 9 approach, the one thing -- or actually two things 10 11 that kind of caught my eyes; one is about sponsor's prior knowledge and the second one, the literature 12 based. 13 My question is for the industry. Have you 14 15 ever considered maybe some sort of a joint effort amongst the sponsors to come up as your own list 16 because I understand that you're asking the FDA to 17 18 do some research and come up with a short list or 19 whichever. Any thoughts on that from your end? DR. VAITHIYALINGAM: As of now, we don't 20 have that. Our common forum is GPHA/AAM. 21 That's 22 the only place where we meet. From a science point

of view, we have smaller groups under the AAM 1 umbrella. It could be something that we could think 2 about it. But I think, since this whole discussion 3 4 is on the GDUFA science research initiatives, we thought of presenting this idea to the agency for 5 their consideration. 6 DR. KIM: Sure. 7 DR. VAITHIYALINGAM: Thank you. 8 Emilija, you want to add something? 9 DR. FREDO-KUMBARADZI: Yes. From current 10 11 experience, when we were actually performing a bioequivalent study with BCS 3 drugs, and the 12 formulation of generic was not qualitatively -- not 13 quantitatively, obviously -- similar to the 14 15 reference. We have many examples of successful 16 biostudies which indirectly actually thought that the difference in the excipients, whatever it was 17 18 in that case, didn't play a role. What we are looking at here is a more 19 systematic approach because we need to pay 20 attention to the level as well, not just whether it 21 was present or not. Therefore, we are bringing it 22

for discussion and more systematic approach to 1 that, but examples are there, multiple, where 2 non-01/02 passed biostudy on target with no issues. 3 4 DR. LIONBERGER: Gregg? I was just going to say almost DR. DeROSA: 5 the exact same thing. I'm sure FDA has hundreds of 6 examples of BCS class 3 products that are on the 7 market today that have passed biostudy that are not 8 Maybe, as an industry and as FDA, we could 9 Q1/Q2. work together to figure that out. 10 I mean, I'm sure 11 a lot of these answers already are within our databases. 12 DR. LIONBERGER: 13 Sid? DR. BHOOPATHY: One other experience that 14 we have from before is -- this is from Siva's slide 15 16 deck, page 13. This publication was one of those types of joint efforts. Pfizer, GSK, FDA was 17 18 involved. PQRI was the primary driver. But that 19 was also many years ago, so a tendency for false positives, not having available correlation. The 20 21 study was scaled back even though it was much more 22 ambitious to begin with. But now, with, again,

better science, new tools, there is the chance to 1 advance this. 2 DR. LIONBERGER: We've heard a lot from the 3 4 industry about the Q1/Q2 part of the BCS class 3 I'd just like to ask the industry members 5 waiver. about the rapid dissolution side of the BCS class 3 6 waivers. 7 Are there any examples where you looked at 8 the dissolution data and determined that the BCS 9 waiver -- like for example, you tested the RLD 10 dissolution rate and the RLD took 20 minutes to 11 So has the dissolution aspect of FDA's 12 dissolve. current BCS class 3 recommendations had any impact 13 on your decision to approach a BCS class 3 waiver? 14 15 I think, in general, the guidance asks for 16 multimedia dissolution. Generally, for most immediate-release products, companies generally 17 18 only do one dissolution. I don't know how many of those products actually meet that 15 minutes in the 19 full multimedia set. But I'd like the industry 20 perspective. Are there cases where the dissolution 21 22 has been a factor in your decision to move -- has

1	been or would be a factor in the BCS class 3 case?
2	From your perspective, is the $Q1/Q2$ the
3	more important issue, or is dissolution also an
4	issue, or is Q1/Q2 more important than dissolution?
5	I'd like to hear from the industry perspective on
6	that.
7	DR. VAITHIYALINGAM: More often than not,
8	it is the Q/Q. I'm not able to Emilija, you can
9	jump in any time you want, but I don't see a
10	situation, that at least I faced, where the
11	dissolution is the bottom.
12	DR. FREDO-KUMBARADZI: With the current
13	requirement of very rapid dissolution, this
14	question is kind of addressed because, if both RLD
15	and generic truly are very rapidly dissolving, then
16	solubility factor is off the table because they
17	will both become solution very quickly, and then
18	permeability is the only concern, and this is where
19	we are talking about whether excipients would
20	impact that or not.
21	Some literature is actually saying that
22	they are even better candidates because dissolution

is not the rate-limiting step, but rather the 1 permeation, which means there would be examples, 2 but I don't have this information off head, but it 3 4 may be that, actually, even the slower dissolution then very rapid may not be that big of a concern 5 considering that absorption is the rate-limiting 6 step for these type of drugs. 7 DR. LIONBERGER: So the industry panel is 8 telling us that you don't see very many cases where 9 you have BCS class 3 drugs in formulations that 10 take longer than 15 minutes to dissolve. 11 Yes, majority. 12 DR. FREDO-KUMBARADZI: DR. LIONBERGER: So that's not been an 13 implementation issue or determinant issue for the 14 15 future. 16 DR. FREDO-KUMBARADZI: Yes. But it is, again, an additional factor that can be looked 17 18 into. Maybe even some simulations can be done on them instead. 19 DR. LIONBERGER: But in order to figure out 20 21 whether this is our priority, we'd like to hear, if 22 you say, "Oh. There are a lot of cases where we're

not pursuing them because the products are a little 1 bit faster than that." But if that's not a factor 2 that's impacted industry, that's what we're really 3 4 asking here. Q1/Q2 is our major 5 DR. FREDO-KUMBARADZI: problem. 6 DR. VAITHIYALINGAM: Rob, also remember, 7 this whole dissolution is just not the factor of 8 API alone; it is a formulation. If I compress the 9 tablet very hard, then that can slow down the 10 dissolution. 11 You see what I'm saying? It's a property 12 of the formulation as well. The dissolution is 13 something, a soluble issue, within the industry's 14 15 role, whereas Q/Q is --16 DR. LIONBERGER: But I'm talking about the reference product dissolution rate. What if you 17 had a reference product dissolution rate that takes 18 Is that a barrier to your use of a BCS 19 20 minutes? class 3 waiver? That's not under your control. 20 Ι 21 mean, certainly, your product you can formulate to 22 make it dissolve very rapidly.

1	DR. VAITHIYALINGAM: That's a good point.
2	I remember it vaguely. There was one product where
3	we had this challenge. The FDA was okay with that,
4	the reference part being not within 15 minutes
5	requirement. But yet, the test product was within
6	15 minutes, so I believe agency was okay with that
7	justification, and we moved on with the busiest
8	biowaiver requirements.
9	DR. KOZAK: I have a sort of general
10	question in terms of we talked a little bit about
11	going to this idea of being able to be non-Q1/Q2
12	and type of the excipients there. But is there a
13	general agreement that the current in vitro tests
14	and the analytical methods for that I think we
15	heard a bit about the IDAS system.
16	Are those sufficient now to support that
17	type of actual approach, or do you think that there
18	needs to be greater development in that stage or
19	validation in that stage, really, to have that
20	uptake by the agency? Is there a research need
21	there that we need to look at?
22	DR. SEO: I'll make a comment to that. I

1 think, when the BCS, the newer one, came out, extending BCS waivers class 3, one of the global 2 arguments I hear right now, in this room 3 4 especially, is, are we being too restrictive? As regulators, we don't know what we don't 5 Although the BCS framework is guite robust, 6 know. there are things that we can't measure, for example 7 GI motility and things of that nature. So we can't 8 capture that. So there is a certain level of 9 constraint that we would like to see to be sure. 10 There's a high risk to the patient for 11 getting it wrong, whether it comes to safety or 12 efficacy. So there is that component. 13 Whether we can expand the Q1/Q2 14 15 requirement, a lot of people think FDA is this huge organization. We are, and we have money to throw 16 around, maybe. Then it comes to, you guys have all 17 18 the data or we have a lot of data, but we don't 19 have all the databases ready. So what we would have to do is a brute 20 21 force method. Unless we invest in AI, narrow AI, 22 machine learning, that kind of thing, we would have

to throw some people into a basement. Let them 1 come out over the weekend and see what they have to 2 get that kind of information. It's not readily 3 4 available to us. There is a possibility in the future that 5 we might have a list of excipients where we know 6 that we're very comfortable with, but we're not 7 quite there yet. Is that something that we can 8 invest in? Probably. 9 One specific point I did want to address is 10 the Q1/Q2 piece. That was a point of concern for a 11 lot of regulators, I think, when we were discussing 12 this at ICH. But I will say that our labs here at 13 CDER, they did a deformulation study. What I can 14 15 say about it is it was done pretty much from 16 inception to finish in about 3 to 4 months with very minimal experience. They threw everything 17 18 they had at it with regards to analytical techniques and methods. 19 We blinded them, and it was a good study. 20 They were actually able to come up with a Q1/Q2 21 22 assessment pretty quickly and accurately. And

according to our labs, if they had more time and 1 more experience with doing this, they would know in 2 the future which analytical methods and techniques 3 4 to use for certain kinds of excipients. Their indication to me was they would get more accurate 5 and better at it with time. 6 I guess, Rob, to your point also with 7 regards to what's a more limiting factor, 01/02 or 8 the very rapidly dissolving component, when I have 9 meetings with big pharma, generally, the tendency 10 11 is it's harder for them to meet the very rapidly dissolving component versus the Q1/Q2 component. 12 So that's all. 13 We are reaching the end of 14 DR. LIONBERGER: 15 our discussion on the BCS class. This is your last 16 opportunity to comment. Jim? DR. POLLI: I guess I'll frame it as a 17 18 question to Sid. I asked you a question earlier about what type of low permeability drug was it, 19 and you said it was moderate. So I kind of think 20 21 the same way. Low permeability in a sense just 22 means it's not hot, but we know there are big

differences within low. 1 Do you have any experience where excipient 2 effects, say, don't affect moderate low 3 4 permeability but do affect low-low permeability? Dr. Seo mentioned risk assessment. 5 Is there any risk assessment to be considered in thinking a 6 little more specifically about this range from 0 to 7 85 percent? 8 The short answer is yes. 9 DR. BHOOPATHY: Ι cannot remember the name off the top of my head, 10 but there are -- the low moderate, say between 60 11 and 84 percent fraction absorbed, which look less 12 like the acyclovirs and the nadolols, but look more 13 like the minoxidils and such. There, the impact of 14 15 the excipient is much more mitigated. So one of the thoughts that we have 16 contemplated internally is almost the latter, where 17 18 if you have a validated system and apparent 19 permeability is beyond a certain number, not high permeability in terms of standard threshold, but a 20 21 number where you're able to say that it is now 22 almost unlikely. That's a distinction between the

low-low versus the low-moderate, but that is how I 1 2 think it would play out. So I would agree with the 3 comment. 4 DR. LIONBERGER: We have to move on to our next topic. We'll move on to a discussion around 5 fed bioequivalence studies. Again, this is a 6 similar type topic. FDA has clear guidance on 7 this, and the real question is what should the 8 future state look like in this area again. 9 So we'll start off our discussion. 10 We have 11 some speakers with different perspectives, so our first speaker will be Arian Riedmaier from Abbvie. 12 Presentation - Arian Riedmaier 13 DR. RIEDMAIER: 14 Thank you. 15 Good morning, everyone. I am going to take a different perspective now and talk about 16 prediction of food effects in terms of modeling and 17 18 simulation. 19 Just to give you a better background, R&D has been moving much more towards complex and hard-20 to-treat diseases, and this is resulting in lower 21 tolerance, safety, and drug interaction risk, 22

especially for indications where we already have 1 safe drugs in the market. 2 Novel opportunities in industry are moving 3 4 the oral druggable space beyond the rule of 5. On this pie chart, you can see the BCS classification 5 of approved drugs between 2011 to 2015, and you can 6 see that more than half of the BCS-classified drugs 7 in the market are BCS class 2, followed very 8 closely by BCS class 3 and 4. 9 On the other plot, you can see the 10 solubility distribution of the top 200 oral drugs 11 marketed in the U.S., and you can see the top 12 portion of that figure are showing that the 13 majority of these compounds in the market are 14 15 considered practically insoluble or sparingly 16 soluble. This has resulted in approximately 17 18 50 percent of approved drugs between the years of 2011 and 2015 utilizing either salt or a complex 19 formulation approach. Of course, this opens up a 20 really novel opportunity in terms of modeling and 21 22 simulation as well, where we need to capture these

kinds of mechanisms and formulations.
In terms of impact of food effect on drug
development, due to the changes of the GI
physiology and the presence of food, absorption of
orally administered drugs can be affected when
they're taken with a meal, so food effect and
bioavailability studies need to be conducted, and
these are usually conducted to support NDAs for
label recommendations.
However, food effect studies and the
understanding of food effect really starts much
earlier on at the preclinical stage at early
discovery and development, where we're using two
different approaches. So we're using studies in
preclinical species, and I'm not going to get too
much into that, but there is also a lot of
discussion going on in terms of what species may be
representative.
But at the same time, we're looking at
in vitro biopharmaceutics approaches and modeling
the results of these approaches to predict food
effect. So we will have a prediction of a food

effect going into clinical developments before the clinical food effect in phase 1. Once we have the results from the clinical food effect at phase 1, we can then verify the model using the food effect studies. And once the model is verified, we then want to extrapolate that to novel formulations and special populations.

The reason why we have the preference to 8 use these modeling approaches is because of the 9 complex nature of food effect. We really need an 10 11 integrated approach. Physiologically based absorption models have really emerged as a key 12 platform to support food effect prediction because 13 one single approach doesn't seem to be sufficient 14 15 to really explain all the mechanisms that are 16 ongoing, and we need to really use the integrated physiological, anatomical, pharmacokinetic and 17 18 biopharmaceutics approach, and bring those all together in order to really understand what kind of 19 food effect we might be expecting. 20 Of course, there has been a lot of 21 22 different views in terms of prediction of food
effect from an industry perspective and a 1 regulatory perspective. Various publications from 2 industry, including an IO paper that was published 3 4 in 2015, have demonstrated that there is high to moderate confidence for predicting food effect of 5 compounds with the exception of those that are 6 transported, actively transported. 7 Publications from the FDA based on 8 retrospective analysis don't share the same 9 confidence necessarily and the bottom line is that 10 11 we are not there yet. A recent FDA guidance on food effect suggests the possibility of considering 12 BCS category, specifically BCS category 1 waiver, 13 of food studies. 14 15 While this is really great, BCS 16 classifications can serve as generalizations of drug property. However, the suggestion here is 17 18 that appropriately verified physiologically 19 relevant models can provide an even more powerful assessment of drug properties in combination with 20 PK and physiological considerations. So if we're 21 22 looking at it from a mechanistic perspective, we

1	can move away from the rule-based approach and we
2	can look at the mechanism-based approach.
3	To give you an example of that, I want to
4	go into the venetoclax case study. Venetoclax is a
5	selective and orally bioavailable B-cell lymphoma-2
6	inhibitor that was developed for the treatment of
7	chronic lymphocytic leukemia and other
8	hematological illnesses.
9	Venetoclax is, by all definitions, a very
10	complex compound. It's a BCS class 4. It's very
11	large. It's lipophilic. It is highly protein
12	bound, with an fuP of 1.3 times 10 to the power of
13	negative 5. And it poses very large challenges to
14	mechanistic modeling and formulation, as you can
15	imagine.
16	For BCS class 4 compounds, there is a
17	tendency for the application of solubility enabling
18	formulations to enhance in vivo exposure. In the
19	case of venetoclax, we used amorphous solid
20	dispersion, or ASD, because we thought that it
21	offered significant advantages over the crystalline
22	formulation.

In addition, there is a tendency for highmolecular-weightdrugs to be slow crystallizers, which means that they can remain in the super saturated state, and this is another thing that we had to take into account for venetoclax.

6 In terms of what additional things we 7 looked at for the model, venetoclax undergoes 8 initial rapid supersaturation to its amorphous 9 solubility, which occurs at 4.6 micrograms per mL. 10 Above this concentration, drug-rich particles form 11 and they replenish the amorphous drug to maintain 12 concentrations at this amorphous solubility.

Within the model, we had to look at some of these key assumptions based on the in vitro data that were generated within human biorelevant conditions. And that's very relevant for this compound, that the conditions had to be biorelevant and that's what had to be fed into the model.

We ended up using the amorphous solubility
that was measured in buffer instead of the
crystalline solubility. The dissolution kinetics
that was defined in the model allowed

supersaturation to be reached at the amorphous 1 concentration, and then precipitation remained 2 minimal after that point because of the point that 3 4 I mentioned in the last slide. We then predicted the concentration along 5 the GI tract, but we verified them with measured 6 concentrations in simulated GI fluid using pH 7 dilution method. So again, this is a verified 8 approach using in vitro data. 9 This is the outcome of those predictions. 10 11 On your left, you can see the concentration time profile in the fasted state, so this is the first 12 verification to make sure that we are capturing the 13 fasted state correctly. On the table below, you 14 15 can see how the predictions performed. 16 You can see that the prediction was verified. After that, we could go and look at the 17 18 fed state, and again, you can see the fed state was 19 verified very nicely as well. The bioavailability actually ended up being very close to the observed 20 absolute bioavailability for this compound, so the 21 22 predicted was 6 percent, and the absolute

1 bioavailability that was measured was 5.4. You can see that the model performed really 2 beautifully in this case. The message that I'm 3 4 trying to get across here is that this is a BCS 4 compound, so with a generalization, we would have 5 said we would have no confidence with BCS 4 6 compound. But again, once we do the modeling and 7 we take into account the mechanism and all of the 8 major data, we were able to capture the food effect 9 very nicely. 10 So it's really a case-by-case scenario of 11 looking at the mechanism and looking at what kind 12 of confidence we have in terms of modeling these 13 specific mechanisms rather than a single rule that 14 15 would apply to everything. 16 I'm going to briefly touch on the 2018 IQ food effect working group. The reason why I want 17 18 to touch on this is because a lot of the previous work that has gone into food effect prediction and 19 our confidence around food effect prediction has 20 21 been a retrospective approach. 22 While there's a lot of value to a

retrospective approach, what they do not account for is how the method was defined, how the experiments were conducted, how the modeling was conducted, and established workflow around the modeling work and in vitro measurements, and also the experience of the modeler is not taken into account.

So in terms of this IQ food effect working 8 group, what we're trying to achieve is to use a 9 consistent prospective approach, which is very 10 different from what has been done in the past. 11 In this case, we're bringing together a team of cross-12 functional modelers and formulation scientists from 13 various pharmaceutical companies to establish a 14 15 consistent workflow for modeling with standardized 16 input data.

We want to agree upon principles and decision trees for data generation methodology, and we want to define how to appropriately verify these models before food effect prediction and a recommendation.

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The vision for this group is that

1	conducting a published verification study of food
2	effect prediction using PBPK can aid in
3	understanding model of applications when it's done
4	in the correct way. So we really want to define
5	our confidence around what that correct way may be.
6	This is the timeline for the food effect
7	working group. I'm not going to go into it, but
8	it's just to say that we are sticking with the
9	timeline, and at the moment, we're in the process
10	of evaluating the outcomes.
11	Just to summarize, a mechanistic physiology
12	based pharmacokinetic model can provide an exciting
13	opportunity to utilize an integrated approach for
14	understanding food effect in humans. The proposal
15	to increase our confidence of these models is to
16	apply a consistent workflow with standardized
17	inputs to define a common strategy based on
18	verified models and to come up with a
19	cross-industry recommendation in terms of best
20	practice based on a prospective approach rather
21	than a retrospective approach.
22	Where models have been verified with

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1 clinical food effect data, there are opportunities to utilize PBPK models in understanding food effect 2 in the following cases. And with that, I'd like to 3 4 thank everyone, and any questions? (Applause.) 5 Thank you, Arian. DR. LIONBERGER: 6 We will have questions in the panel discussion. 7 Our next speaker is Amitava Mitra from 8 Sandoz, for the generic industry perspective on the 9 food effect and fed BE studies. 10 Presentation - Amitava Mitra 11 Thanks, Rob, and thanks, Rob 12 DR. MITRA: and Stephanie, for having me here today. 13 Ι appreciate it very much. 14 15 Arian did a really nice job introducing 16 PBPK and food effect predictions. This is just my disclaimer. These are my opinions, my opinions 17 18 only. I'm going to bring us back to BCS. 19 Every one of you in the room probably has seen this in 20 some shape or form on how food affects PK for the 21 BCS 1, 2, 3, 4 molecules, so we all know this. 22

1	I'm going to try to build a case here today
2	that if we understand if we have a good
3	understanding of what is causing the food effect,
4	the mechanism of a food effect, irrespective of the
5	BCS class, we should be able to predict it with
6	fairly good confidence. There are some
7	"low-hanging fruit" quote/unquote, that are ready
8	for us to be plugged, but we have not for some
9	reason or another.
10	With that notion, if we look at, again,
11	across the BCS classes, generally, why do we see
12	food effect across these classes? Again, I'm sure
13	everyone in this room knows this, but still, I'm
14	going to try to preach to the choir here.
15	BCS 1 mostly delayed gastric emptying,
16	which causes a delay in Tmax primarily. BCS 2
17	increased solubility and delayed gastric emptying.
18	BCS 3, same thing; maybe there is some transporter
19	involvement there, interaction with food
20	components, et cetera, which might complicate
21	prediction a little bit more. In BCS 4, I'm going
22	to leave it alone for today because I don't think

we are there yet, although Arian made a very nice 1 case with venetoclax, but I think it's a little bit 2 more challenging, at least from my perspective. 3 4 The point is, if we understand with fair confidence for the molecule, whatever molecule 5 we're working on, on what is causing the food 6 effect, be it BCS 1, 2 -- I'm going to focus 7 primarily on BCS 1 and 2, but I think we can extend 8 the same argument to BCS 3's, too, within certain 9 constraints. 10 Should we be able to or are we able to 11 predict food effect or outcomes of fed BE studies? 12 My argument is, yes, we are. And it is just not my 13 perspective. If you look at the literature, based 14 15 on our experience, with prediction of food effect 16 using PBPK, within certain constraints for BCS 1's and BCS 2's, we have been able to predict food 17 18 effect with fairly good confidence in a majority of 19 the cases. The reason is because the PBPK models in 20 the last decade or so have evolved where the GI 21 22 mechanisms are not a black box anymore. A lot of

1	these features are understood, there is data, and
2	they are encoded in these PBPK models. It doesn't
3	matter which software is the choice that you use.
4	Having said that, I'm going to put across
5	to you certain constraints where I think we are,
6	again, able to predict food effect fairly
7	confidently. Again, I would request the regulators
8	to look into it and do some research, and put them
9	in the guidances, so the guidances are flexible
10	enough for sponsors to be useful in a waiver of
11	these fed studies, either just food effect or fed
12	BE studies.
13	So where are we with this? So BCS 1's and
14	2's, again, a majority of the BCS 1 and 2
14 15	2's, again, a majority of the BCS 1 and 2 molecules, unless it's a very high first-pass
14 15 16	2's, again, a majority of the BCS 1 and 2 molecules, unless it's a very high first-pass metabolic compound which goes a very high
14 15 16 17	2's, again, a majority of the BCS 1 and 2 molecules, unless it's a very high first-pass metabolic compound which goes a very high first-pass metabolism, we know with fair confidence
14 15 16 17 18	2's, again, a majority of the BCS 1 and 2 molecules, unless it's a very high first-pass metabolic compound which goes a very high first-pass metabolism, we know with fair confidence that it's a gastric emptying and solubility
14 15 16 17 18 19	<pre>2's, again, a majority of the BCS 1 and 2 molecules, unless it's a very high first-pass metabolic compound which goes a very high first-pass metabolism, we know with fair confidence that it's a gastric emptying and solubility dissolution enhancement which affects food effect.</pre>
14 15 16 17 18 19 20	<pre>2's, again, a majority of the BCS 1 and 2 molecules, unless it's a very high first-pass metabolic compound which goes a very high first-pass metabolism, we know with fair confidence that it's a gastric emptying and solubility dissolution enhancement which affects food effect. I would make the same argument for certain</pre>
14 15 16 17 18 19 20 21	<pre>2's, again, a majority of the BCS 1 and 2 molecules, unless it's a very high first-pass metabolic compound which goes a very high first-pass metabolism, we know with fair confidence that it's a gastric emptying and solubility dissolution enhancement which affects food effect. I would make the same argument for certain BCS class 3 molecules, too, unless we know for a</pre>

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1	or food that is causing certain challenges in
2	absorption that we would not be able to predict
3	with PBPK.
4	Compounds with linear PK or nonlinear PK,
5	i.e., where there is the saturation of absorption
6	primarily because of solubility, we should be able
7	to predict these compounds fairly well for BCS 1's
8	and 2's, and we know that there is no interaction
9	of food with either good enzymes or with certain
10	transporters.
11	Moderate to high bioavailability; again, I
12	make the case for moderate to high bioavailability
13	because if the bioavailability is low, there could
14	be challenges. But within the constraints of
15	moderate to high bioavailability across the
16	compounds that we had worked on, or if we look at
17	the literature, there is, again, fairly high
18	confidence in prediction of food effect if in
19	fasted state the bioavailability is at least
20	moderate.
21	Reliable solubility and dissolution data; I
22	think there was some discussion about this in the

BCS 3 biowaiver panel discussion. Obviously, the 1 main premise here is the food effect is changing 2 because of solubility and dissolution changes. 3 4 With food, we need to have good confidence in those measurements of solubility and dissolution because 5 that's one of the key inputs that goes into these 6 PBPK models. 7 Reliable estimates of human PK parameters; 8 there has been a lot of discussion in various 9 forums and also in publications of bottoms-up 10 11 prediction of PBPK. That is all fair and good, but again, at least from my perspective, I don't think 12 we are there yet, at least from PBPK, to be able to 13 predict, in a large number of cases, fully 14 bottoms-up. 15 16 So, this is where the need to have a fair, good estimate of human PK, either from IV data or 17 18 even oral data, Pop PK, whatever the source says, 19 is having fair, good estimates of human PK parameters. 20 21 Obviously, we do need clinical data in at least one prandial state. Most likely, it will be 22

a fasted state, but for the model verification, we 1 do need that. If you have fed state data, that 2 obviously makes the model verification much easier 3 4 to be able to predict the next food effect study. Going back to a generic industry 5 perspective, to be able to predict fed BE studies, 6 obviously we need the intrasubject CVs for the PK 7 parameters. And again, for most of these 8 molecules, that is available from previous PK data. 9 The argument that I'm making here is, 10 within these constraints for BCS 1, 2, and maybe 11 certain BCS 3 molecules, if we have these datasets, 12 we are able to predict food effect. And I would 13 even argue that within these constraints, running 14 15 fed BE studies, it's not necessary. 16 Again, I would urge the regulators to look into it. There is plenty of publications out 17 18 there, maybe do some more research, and make the guidance's flexible enough that within certain 19 constraints, the sponsors are able to waive food 20 studies. 21 22 Even the recent 2019 draft food effect

guidance, even for BCS class 1 molecules, I did not think went far enough from a waiver perspective. Even everything that we know right now, even the BCS class 1's look like kind of a gray zone to me. You would make the same argument for the broad specific guidance's.

Again, looking at it from the generic side for BCS class 1 drugs, if the sponsor opts to go for an in vivo route, there is still a need to do fasted and fed BE studies, which I think should be looked into, at least for the BCS class 1 molecules and even for second BCS class 2 molecules.

Here's the typical food effect prediction 13 or fed BE prediction that we would pursue within 14 our organization. 15 This is a BCS class 2 molecule. 16 Typically, you would start with building the model. There's the single ascending dose data. Build a 17 molecule based on that. Verify it based on 18 previous fed fasted study. Then, again, based on 19 the intrasubject CVs, we should be able to predict, 20 again, based on how well the model is built, the 21 22 fed BE study, and then predict that.

I'm just showing one cross-industry case 1 study, very recent, published in 2019 from four 2 different pharma industries, talking about the same 3 4 constraints that I just discussed maybe with a little bit of a twist. 5 I'm quickly running out of time. 6 I quess the case that I'm making here is the PBPK model has 7 advanced enough where if we are able to understand 8 the mechanism of food effect, we should be able to 9 predict it within the constraints that are 10 discussed here. 11 So, the regulatory research, from my 12 perspective, should focus on waiver of food effect 13 and fed BE studies. I think we can all agree that 14 15 fasted study is the most sensitive state to study 16 formulation differences. So to do fed BE studies in every case is overkill, and there's obviously 17 18 been ethical, financial, and timeline 19 considerations, too. And specifically for the ANDA, in the ANDA 20 cases, for BCS class 1 IER products, the need to do 21 22 a fed BE study is overkill totally in my opinion.

1	Even in BCS class 2 molecules, there should be
2	within certain constraints a possibility to waive
3	BE studies based on the understanding of the
4	molecule.
5	With that, I'll close. Thank you very
6	much.
7	DR. LIONBERGER: Thank you.
8	(Applause.)
9	Our next speaker is Gregg DeRosa from Teva.
10	Presentation - Gregg DeRosa
11	DR. DeROSA: So that was an excellent segue
12	into my presentation. Thank you.
13	We're really talking about trying to reduce
13 14	We're really talking about trying to reduce the burden of proof and really reevaluating whether
13 14 15	We're really talking about trying to reduce the burden of proof and really reevaluating whether we really need fed BE studies or not, and we will
13 14 15 16	We're really talking about trying to reduce the burden of proof and really reevaluating whether we really need fed BE studies or not, and we will go into some detail here.
13 14 15 16 17	We're really talking about trying to reduce the burden of proof and really reevaluating whether we really need fed BE studies or not, and we will go into some detail here. As you know, the guidance's are out there.
13 14 15 16 17 18	We're really talking about trying to reduce the burden of proof and really reevaluating whether we really need fed BE studies or not, and we will go into some detail here. As you know, the guidance's are out there. It's pretty much a one-size-fits-all. We develop a
13 14 15 16 17 18 19	We're really talking about trying to reduce the burden of proof and really reevaluating whether we really need fed BE studies or not, and we will go into some detail here. As you know, the guidance's are out there. It's pretty much a one-size-fits-all. We develop a product, and we have to do fasting and fed studies
 13 14 15 16 17 18 19 20 	We're really talking about trying to reduce the burden of proof and really reevaluating whether we really need fed BE studies or not, and we will go into some detail here. As you know, the guidance's are out there. It's pretty much a one-size-fits-all. We develop a product, and we have to do fasting and fed studies unless there's some sort of safety issue. This
 13 14 15 16 17 18 19 20 21 	We're really talking about trying to reduce the burden of proof and really reevaluating whether we really need fed BE studies or not, and we will go into some detail here. As you know, the guidance's are out there. It's pretty much a one-size-fits-all. We develop a product, and we have to do fasting and fed studies unless there's some sort of safety issue. This also is a requirement when the labeling of a drug a
 13 14 15 16 17 18 19 20 21 22 	We're really talking about trying to reduce the burden of proof and really reevaluating whether we really need fed BE studies or not, and we will go into some detail here. As you know, the guidance's are out there. It's pretty much a one-size-fits-all. We develop a product, and we have to do fasting and fed studies unless there's some sort of safety issue. This also is a requirement when the labeling of a drug a lot of times specifically states take on an empty

stomach.

1

2	Now, this is slowly changing as we get
3	product-specific guidance's, but there are certain
4	examples where we have to do fed studies when the
5	label says otherwise. Obviously, that puts some
6	burden on industry. We spend a lot of money, and
7	we believe there's some relief that's possible.
8	Obviously, there's enormous amounts of
9	things that affect the fed study result or a
10	comparison under fed conditions and these are just
11	a few. And we are not saying that we don't want to
12	do fed studies at all. I mean, clearly, I think
13	there is a need for fed studies for
14	modified-release products that are labeled to be
15	taken under the condition. But we really believe
16	that there's a lot more of a simplistic approach
17	that could be done for immediate-release products.
18	Just a quick overview of some of the major
19	markets. Obviously, this isn't exhaustive, but it
20	gives you an idea where the major authorities
21	stand, and I think it's in stark contrast right now
22	to what FDA is at least demanding.

Obviously, in the E.U., it's a bit more 1 flexible, and fed studies are generally not needed 2 other than if the labeling states so. Similar 3 4 cases in Canada and Australia. It seems that the U.S. is a bit of an outlier here. 5 What we did, between Mylan, Apotex, and 6 Teva, we tried to take a representative sample of 7 fed studies and -- actually, it's programs. It's 8 programs of products, where we had fasting and fed 9 studies for immediate-release products. We looked 10 11 at these, and we categorized them. We said where fasting and fed passed, where fast passed and fed 12 failed, whether fast failed, fed passed, vice 13 versa, all that. 14 15 Then, we came to the conclusion -- this included pilot studies; this included pivotal 16 studies; and it's not a completely exhaustive end, 17 18 but it's pretty large. We came to a rather simple conclusion that the fasting studies are probably 19 the most predictive, and we'll go into a little 20 more detail here. 21 22 We collapsed the categories into what we

1 believe were outcomes that were the two meaningful Fasting predictive were more 2 categories. discriminatory than fed, obviously when fast and 3 4 fed passed, when fast and fed failed, and then when fast failed and fed passed. Then when both studies 5 failed, we thought that perhaps the fed was more 6 predictive. 7 We felt, in those cases to the left, that 8 the fed study was not very informative, and 9 obviously, to the right, that it was. 10 So we're looking at 97 percent of the time that we felt that 11 the fasting study was the most informative study. 12 Some trends that we observed from all this 13 data; we tried to parse it into different class 14 15 compounds. Again, I don't have a breakdown of the 16 N of each, but all of these things that we did here really are already present in literature. 17 This is 18 just looking at our data and saying, yes, in general trends, for BCS class 3 compounds, the food 19 effect was negative, meaning that it was less 20 absorbed in food studies and a vast majority of 21 22 them passed at the corresponding fasting study

passed.

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2	I think the only anomaly in all of it was
3	the class 4's. We really felt that there were
4	instances where fasting and food studies were
5	different and where the fasting study outcome was
6	certainly not predictive of food and vice versa.
7	Briefly, there wasn't a lot of N here, but
8	we also looked at the idea of sprinkle studies and
9	how they differed from fasting studies. The vast
10	majority of these, I don't think we could even come
11	up with an example where it didn't happen, but if
12	the fasting study passed, the sprinkle study
13	passed.
14	We're not talking specifically about
15	crushing or disintegrating. We're talking about
16	when you open up a dosage form and you put it on
17	applesauce and soft food. So really, again, the
18	fasting study was the predictive study, and this
19	study was just add-on. And again, other regions
20	were not requiring this type of study, and they
21	really only rely on in vitro data.
22	Some brief summaries and suggestions; we

1 think that the fasting study is the most informative and that our data that we look through 2 confirmed that. We'd really like to give FDA a bit 3 4 more of our suggestions. We really think that having requirements that are similar to E.U. and 5 other regions is probably appropriate. 6 We also believe that the label is 7 absolutely paramount here, and we believe if the 8 product is labeled to be taken only under fasting 9 conditions, that's the only study that we should 10 have to do. 11 While we focused on IR products, we also 12 thought that from an MR product perspective, again, 13 if the label states that it should be taken under 14 15 fasting conditions or fed, whichever, that it should dictate our requirements. 16 I think the last couple bullets are summing 17 18 up, again, that if the fed studies really are needed -- and I think they probably are needed in 19 IR situations -- they should be limited to probably 20 lower solubility products, those the efficacy is 21 22 something that would be in question.

We also believe that the sprinkle studies 1 should be waived, based on our assurance of in-2 vitro products that are stable on the food, and if 3 4 the fasting study passes, we believe that these studies can be waived as well. 5 Lastly, I'd like to thank Beth, Andy, and 6 They really put a lot of this information 7 Julie. together, and I really thank them for their time. 8 Thanks. 9 (Applause.) 10 11 DR. LIONBERGER: Thank you. Our next speaker is Zhanglin Ni from FDA. 12 Presentation - Zhanglin Ni 13 DR. NI: Good morning. Thanks for the 14 15 opportunity. Today, I'm going to spend about 16 10 minutes discussing the scientific gaps that impact the prediction fed BE studies. 17 18 Current fed BE study recommendations; for 19 the IR product, FDA generally recommends a fed BE study when recommending a fasting BE study, except 20 when the RLD labeling states the product should be 21 22 taken on the empty stomach or when serious adverse

1	events are anticipated under fed conditions.
2	Only a fed study is recommended when
3	serious adverse events are anticipated under
4	fasting conditions. For all the MR products, FDA
5	recommends a fed BE study in addition to a fasting
6	BE study irrespective of those instructions in the
7	RLD labeling. The exception is when a fed or
8	fasted study is not recommended and when serious
9	adverse events are anticipated under fed or fasting
10	conditions, respectively.
11	What modeling simulation can a fed study
12	support? It can help identify critical product
13	quality attributes. It can help explore the
14	potential failure modes during the generic drug
15	development and improve success rates of generic
16	drugs; development dissolution and drug product
17	quality specifications for the risk assessment for
18	post-approval changes, and support not conducting
19	fed BE studies.
20	We all know food could affect the
21	bioavailability of a drug by various other means
22	such as changing the GI motility and transit time,

1 changing the bile salt concentration, changing the GI pH and the buffer capacity, the GI liquid volume 2 of distribution, blood flow, and pre-systemic and 3 4 metabolism transport. We know food can have a direct interaction with API and/or excipients, and 5 meals with different fat or calorie content can 6 have a different size of food effect, and there 7 could be other factors. 8 Virtual BE simulation for the fed studies 9 that we're talking about here is based on the 10 mechanistic modeling approaches. The goal is to 11 predict food effect on PK for both test and 12 reference product, namely fed B simulation based on 13 fast and PK data. 14 15 First, a virtual population for the BE 16 simulation should account for both intrasubject and intersubject variability in the GI physiology. 17 We 18 knew there's still a potential scientific gap in precise understanding of food-induced changes in GI 19 physiology as well as a measure of the population 20 21 variability. Second, the model must incorporate 22

1	formulation variables that can represent the
2	difference between test and reference products for
3	perhaps fed B simulation. We know there's a gap in
4	obtaining the biopredictive in vitro testing
5	results as modeling input, as well as understanding
6	the impact of excipient differences on the side of
7	food effect. In the next few slides, I will
8	elaborate a little more on those gaps.
9	Here's a GDUFA-funded research trying to
10	look at the food-induced change in GI physiology
11	and its possible link with intraluminal and
12	systemic behavior of a drug product, which is
13	ibuprofen IR tablets.
14	The figure on your left side is the fasting
15	state duodenum and right side is fed state
16	duodenum. Here, I just use duodenum as an example.
17	First, take a look at the pH. As you can see,
18	there's a large intrasubject variability in the GI
19	pH. At the same time, you can see the pH changes
20	as function of time, and at fed condition, you can
21	see the pH decrease as a function of time.
22	Then we can take a look at the solution

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1 concentration and the total concentration of ibuprofen in duodenum as a function of time. 2 You clearly see the difference between the fasting 3 4 effects stated. You also can see under fast condition large and dissolved solid ibuprofen at 5 even a 7-hour aspiration, as reflected by the 6 difference between the total concentration of 7 ibuprofen and the solution concentration of 8 ibuprofen in duodenum, which is consistent with the 9 decreased/increase in the pH and the fatal 10 condition as a function of time. 11 Research is still needed to look into more 12 drug products such as different BCS classes, the 13 different dosage forms, and the release mechanism. 14 15 The mechanistic model should ideally not only to be 16 able to describe systemic behavior of different drug products, but their intraluminal behaviors. 17 18 I mention this here. The post-dose phase 3 19 contraction and the plasma Tmax, we also see the cleared delay on onset of this GI motility and the 20 PK metrics, and the fed condition. All those data 21 22 shows a difference between the fed and the fasting

condition. 1 As I just mentioned, the model must 2 incorporate the formulation variable to represent 3 4 the difference between the test and reference product for the fed BE simulation. Those 5 formulation variables should include, but are not 6 limited to drug substance attributes, the 7 formulation attributes, and processing parameters. 8 At the same time, we can use biopredictive in vitro 9 testing results as a model input for the fed BE 10 simulation. 11 I'd also like to put some emphasis on the 12 excipient effect of drug absorption because the 13 current PBPK models do not fully characterize 14 15 excipients' effects on the drug absorption. As we knew, some excipients can impact the GI transit 16 time, and it could potentially change the GI 17 18 motility. Excipients may change the formulation to 19 the food exposure. We knew the drug and excipient interaction 20 occurs through the physical and the chemical 21 22 interactions. In the next slide, I will give you

one example, showing you the complex effect of 1 excipients in the in-vitro study. 2 The food excipient interaction may affect 3 4 the rate of absorption of IR products. Therefore, absorption modeling means further research to 5 characterize the potential in vivo excipient 6 effects with and without food. 7 This study I just mentioned, as we can see, 8 which is also the GDUFA-funded research, is the 9 table on your left side. You see simulated gastric 10 fluid, simulated intestinal fluid for fasting 11 condition, and simulated intestinal fluid for fed 12 conditions that have a different impact on 13 crystalline solubility and amorphous solubility. 14 15 The table on your right side, I'm not going 16 through all the details for the interest of time, but just to give you examples, the excipients such 17 18 as xanthan gum and titanium dioxide have no effect 19 on amorphous solubility or crystallization time. HPMCAS, commonly used polymer upon amorphous 20 dispersion has no impact on amorphous solubility, 21 22 but increases the crystallization time. The FaSSIF

media increases amorphous solubility, but decreases 1 the crystallization time compared to PBS buffer. 2 This study indicates that excipients may 3 4 have the complex effect on solubility and crystallization of API with low solubility without 5 food in vivo. 6 Published in the literature review on the 7 food effect simulation done by our colleagues that 8 looked at 48 food effect simulation cases. 9 What they observed was about 50 percent of total cases 10 were presented within 125-fold, 75 within twofold, 11 and the dissolution rate and precipitation time 12 were the most commonly adjusted parameters where a 13 model cannot capture well the food effect. 14 15 We found it difficult to generalize the 16 PBPK predictability with respect to BCS class because of the limited number of BCS class 1 and 2 17 18 and 3 compounds, but they didn't observe similar predictability of PBPK model for BCS class 2 and 4 19 drugs. 20 The limitations in fed physiology 21 implemented in current platforms, as we discussed 22

1	earlier, and there's a lag of BE simulations. It's
2	always important to consider the publication bias
3	when we're interpreting this type of data.
4	So summary, the fed BE simulation can aid
5	generic drug development and the review, and their
6	success for implementations can support both
7	product development and the regulatory decision
8	making. Both challenges and opportunities still
9	exist in understanding the food-induced changes in
10	GI physiology, the link between food-induced
11	changes in GI physiology, and the intraluminal and
12	systemic behavior of different drug products, the
13	link between the intrasubject variability in the GI
14	physiology, and the intrasubject variability in the
15	in vivo PK metrics.
16	Both challenges and opportunities still
17	exist in understanding the formulation variables
18	that change food effect, and identifying those
19	formulation variables and/or pertaining the
20	biopredictive in vitro testing results for the fed
21	BE simulation for the successful implementation in
22	the future. So thanks for your attention.

(Applause.) 1 Panel Discussion 2 DR. LIONBERGER: Now we will move to our 3 4 panel discussion time. The panelists introduced themselves earlier. We'll begin with any 5 clarifying questions for the speakers from the 6 members of the panel. 7 DR. VAITHIYALINGAM: Rob, I have a question 8 for the last speaker, Zhanglin. Looking at your 9 slide deck, I think it is slide 9 where you have 10 conducted studies of complex excipients on API with 11 the low solubility. Please make sure that I am 12 reading it right. It's a low solubility, so that 13 means it is BCS 2 or 4 molecules. Right? 14 15 DR. NI: Actually, in this GDUFA-funded 16 research, actually, in this study, we only look at 1 API, which is posaconazole. Currently, we cannot 17 18 expand to other things at this point. This one is, yes, API with low solubility. 19 DR. VAITHIYALINGAM: Thanks. I wish it was 20 21 on a BCS 3 or something like that. Thank you. DR. LIONBERGER: Seeing no clarifying 22

questions for the speakers -- I'm sorry. 1 Ethan? Yes, one question. I just have 2 DR. STIER: one question for Dr. Riedmaier. I thought it was a 3 4 very interesting presentation. If I understood it correctly, your group is using modeling to evaluate 5 predicting the food effect for a compound that's in 6 development. I'm just curious if you had any 7 experience in terms of using those same techniques 8 in terms of evaluating the similarity of two 9 formulations. 10 There's kind of one level, trying to 11 understand from the drug compound, for that 12 particular formulation to say, yeah, we'll expect a 13 higher AUC or a lower AUC, Cmax, et cetera. 14 But in 15 terms of comparing different formulations, where 16 there's a significant change maybe in the second formulation relative to first formulation. Is that 17 18 a clearer question? 19 DR. RIEDMAIER: Yes. I think so. So yes, we definitely used -- like I mentioned in that one 20 slide where we have a verified food effect model. 21 22 Once we have verified at a given dose, then we have

then applied it to different formulations. 1 The one challenge there is it does have to 2 be in the same conditions as the verified model, so 3 4 in some cases, if we are going with a different dose, then we'd have to do another study just to 5 make sure that our model is applicable to that dose 6 in cases where there's dose nonlinearity. 7 But we certainly have done that, to look at 8 the effect of different formulations. 9 That's actually a really good application of some of these 10 11 models that we've developed. DR. LIONBERGER: Yes, Jim? 12 I have a question for DR. POLLI: 13 Dr. DeRosa about your summary slide; well, one 14 15 comment. You indicate products labeled to be taken with or without meals should study the most 16 predictive conditioning, fasting. 17 18 Could you elaborate more about that? 19 DR. DeROSA: Which slide are you talking about? 20 21 DR. POLLI: Yes. It's the summary or suggestion slide, sort of in the middle, products 22

labeled to be taken with or without meals should 1 study the most predictive condition, fasting. 2 Can you just elaborate more about that? 3 4 DR. DeROSA: I think we've come to the conclusion, from the data that we've looked at, 5 that the most predictive study is the fasting 6 study, and that in an IR situation, the fasting 7 study is the one that is the most predictive of 8 formulation performance. 9 Just to build upon what Gregg 10 DR. SHAW: was saying, looking at all the data that we 11 collectively assess between Mylan, Teva, and 12 Apotex, there was very few cases where we passed 13 the fasting and failed the fed. 14 15 In those instances, it was narrowed down to class 4 compounds, but looking back, looking at all 16 the class 1, 2, 3's, in almost every single case, 17 18 the fasting predicted the outcome, whether it was going to be both failed, both were successful, or 19 we would easily pass the fed studies, but we were 20 unsuccessful in the fasting. 21 So again, it comes down to fasting as being 22

the most discriminating methodology that we could 1 find when looking at 90-some, 95 percent of all the 2 products that we were evaluating. 3 4 DR. LIONBERGER: Let me ask a follow-up on I think that -- let me hypothesize -- you're that. 5 very good at formulating products that meet FDA's 6 bioequivalence requirements. So during your 7 development of those 400 products, you were 8 intending to develop products that had similar food 9 effects to the RLD, of course. So you are 10 successful at that. 11 So here, I think we want to say what did 12 you do and what did your formulators do? 13 What excipients did they avoid? What choices did they 14 15 make in order to ensure that those products that you did develop would actually have similar food 16 effects? 17 18 The outcome of your development process was 19 good, but the question is, what is the -- for the future state, when you say we have a wide variety 20 21 of people who will submit formulations to the FDA, 22 and what if they didn't do a good job of that?
What are the things that your formulation 1 scientists had to do to do that? Did you avoid 2 certain excipients that you, from experience, knew 3 4 would cause problems with food effects, or did you say, well, this type of drug, we don't have to do 5 that? 6 That's, I think, what we want to dig into; 7 is there some kind of knowledge that the community 8 has of the pharmaceutical science that helps us 9 understand that? Then you would say, can we put 10 that into our modeling and simulation or our 11 knowledge management framework that helps make 12 those predictions in the future? 13 I think the perspective you're hearing from 14 the FDA is we have to guard against any random 15 16 formulation that someone anywhere in the world develops the potential generic and sends to us, and 17 18 says, "Can I market this in the U.S.?" 19 We don't necessarily know that they, in their pharmaceutical development, have made the 20 right choices to minimize that food effect. 21 I'm interested in your perspective on that comment. 22

DR. DeROSA: I think putting boundaries 1 around these things is the right thing to do. 2 Ι think the idea of every formulator is to match the 3 4 product that they are looking at. How to guard against what you just talked about? Yes, there's 5 going to have to be a whole lot more research. 6 I'm certain that there is a lot of data 7 that we could glean from our databases, and yours, 8 that could help us get there; absolutely. 9 DR. LIONBERGER: 10 Bing? DR. LI: Yes. 11 My question is actually along with Rob's comments. For that 5 percent of 12 cases where the fasting study passed and the 13 fasting study failed, are there any considerations 14 15 to exclude the formulation factor as well as the 16 inactive ingredients factors to conclude that 5 percent failing is contributed by the insoluble 17 18 or poor solubility of the active compound? DR. DeROSA: Yes. I think we'd have to do 19 a bit more research on that. We had a finite time, 20 21 and we tried to glean as much information from the databases as we could. When we sat down together 22

and just tried to come up with, here's the data 1 that is presented to us, it was glaringly obvious 2 to us, at least from our data, that there was a 3 4 trend here, that fasting studies were predictive. Why those certain subsets failed? 5 The only thing that we could say from the limited amount of 6 time and data that we had was these are pretty much 7 poorly soluble drugs. We didn't look at 8 formulation differences. There was not enough time 9 to do that, but it's certainly something that we 10 could go back and look at. I think it would be 11 very valuable. 12 DR. LI: Yes. As the Office of Generic 13 Drugs, we think of this issue from the generic 14 15 [inaudible - mic fade] -- comparing two products, 16 same API, same relative administration, same concentration, same dosage forms in where the 17 18 differences lie in the inactive ingredients and the 19 way they're formulated. That factor is critical for us to be able 20 21 to adopt a way that the formulation and the 22 inactive ingredients -- how to translate whatever

you found in the new drug to generic drugs arena. 1 I understand, yes. 2 DR. DeROSA: DR. LIONBERGER: Sid? 3 DR. BHOOPATHY: This is a follow-up 4 question for Dr. DeRosa. Just going back to what 5 Rob had just mentioned, your formulators are 6 setting it up to pass the fasted and the fed study. 7 Before performing your pivotal fed, you want 8 assurance that this is in the right direction. 9 Do you do that through some type of 10 in vitro test, or is it a pilot-fed study, or is it 11 some modeling being brought in with maybe some 12 in vitro parameters? How do you increase your 13 probability along the way? 14 15 DR. DeROSA: Typically, it's a lot of in vitro work through dissolution, obviously 16 particle size, all sorts of formulation techniques 17 18 to really show that you're the same. Then we 19 usually do pilot studies, and we go from there. You have to understand -- I think Andy will 20 21 probably agree with me -- that the modeling piece only happens after you've been unsuccessful for a 22

1	few times. Honestly, we always believe that we're
2	going to be successful based on the in vitro
3	parameters, and then we move forward into pilots.
4	So modeling in and of itself in the very
5	beginning from a generic perspective, for an IR
6	product, probably would be not as prevalent.
7	DR. SHAW: So just to build upon what,
8	Gregg, you said, I 100 percent agree with you, how
9	we look at it, in terms of, yes, we're going to
10	look at doing a potential pilot study. But a lot
11	of times for an IR product, after we do all the
12	in vitro characterization work, we're going right
13	to pivotals because we have a high probability of
14	success, within IR, that is.
15	Dr. Lionberger, getting to one of your
16	questions, when we initially go after a
17	formulation, we already know, obviously, what's in
18	the reference from a qualitative perspective, and
19	we know what, typically, in our plants and our
20	manufacturing processes, works. We're not going to
21	try, for an IR product, to come up with the unique
22	or novel excipient that we're going to put into it.

We're going to start off with stuff that we're used 1 to working with, so you're looking at GRAS type 2 products. 3 4 DR. LIONBERGER: Yes. I think the challenge for it, if you want to evolve the 5 regulatory landscape, is how do we capture that in 6 a way that helps our reviewers make a decision to 7 say that this formulation that someone has 8 submitted to us is within that scope of these are 9 excipients that aren't going to have that effect 10 without doing the sort of just do the study and 11 then we'll know for sure. 12 I think that's what we're trying to 13 capture, formulating the scientific question. 14 How 15 do we establish that knowledge in a way that's 16 useful and actionable for FDA's review staff to say, "Oh, I also agree that this formulation is 17 18 using a set of excipients that, based on our 19 understanding, is not going to cause a different food effect." 20 That's what we're trying to get at, is can 21 22 we quantify or establish that knowledge information

1	in a way that our reviewers can use.
2	DR. MITRA: It's totality of the data.
3	That's what we should be looking at. If I put a
4	counter-argument to that, just because you're doing
5	fed studies in "healthy volunteers," quote/unquote,
6	how does it translate to a subpopulation with a
7	chloralhydrate or something like that?
8	There would be no end to that argument. So
9	it's a totality of the data, and I think modeling
10	and simulation plays a huge role in that. At least
11	from our perspective, in our organization, we use
12	modeling routinely before any PK study. Even after
13	pilot studies, before a pivotal study, we do use
14	modeling to study formulation changes and such.
15	So I think, at least from our perspective,
16	what you are asking for is flexibility in the
17	guidance's, not just limited to do fast and fed BE
18	studies, but there is some flexibility that,
19	anything else, in vitro characterization, modeling
20	and simulation, whatever that may be, is put into
21	writing, so the sponsors have the opportunity to
22	explore them and not be stuck with the fed-fasted

study. 1 DR. LIONBERGER: Is there any in-2 vitro -- for the immediate-release different BCS 3 4 classes, is there an in vitro experiment, a dissolution experiment, that from the industry's 5 perspective, you find valuable to say this is 6 something that's going to tell us whether there's a 7 higher risk or a lower risk of a food effect? Has 8 that been established? 9 Also, Jim, maybe you can comment on this, 10 too, in terms of the different proposed simulated 11 media for dissolution that has been proved reliable 12 to say, I'll do this dissolution test under this 13 condition, and that will tell me there may be a 14 15 problem here. 16 DR. SHAW: Just to clarify, you're talking about across the board, not product specific. 17 18 DR. LIONBERGER: I mean, if you just say, 19 well, for some products, this is work. I want to understand what the state of the knowledge is about 20 of using a dissolution method with, say, more 21 22 in vivo relevant media to say, I'm going to get

1	information that's useful at predicting that there
2	might be a formulation-dependent food effect, or a
3	food effect in general. If you don't use it, if
4	it's not something that you
5	DR. SHAW: From at least my perspective, we
6	haven't found one that's universal. We might have
7	found one that we might have had a correlation, but
8	we've noticed it's been more product specific.
9	DR. MITRA: I would agree with that. I
10	think we need to be careful on biorelevant versus
11	biopredictive. Just because it's biorelevant
12	doesn't mean it's predictive, at least from my
13	experience.
14	Again, I will tie it back to all the
15	biopharmaceutics tools we have. I don't think we
16	need to necessarily have a universal dissolution
17	media for all BCS tools, or BCS 1's, or whatever
18	the BCS class be. You need to have a method for a
19	product and show it to be biopredictive for that
20	product. And again, it comes to the totality of
21	the data, I think, and not just universal method.
22	DR. LIONBERGER: First, and then MJ.

1	DR. FREDO-KUMBARADZI: In terms of
2	dissolution, we all know that it can predict the
3	solubility, but not the absorption part. It can be
4	predictive for the cases where the solubility is
5	the rate-limiting step, but when absorption is,
6	then we are not simulating the disappearance from
7	the absorption site, and obviously, information
8	from biorelevant media would be very limited.
9	Nevertheless, I don't think that there is
10	one solution for all, but as mentioned several
11	times, there are products of different complexity
12	where excipients are simpler, or compositions are
13	complex, and processes are complex, so food effect
14	may be different potentially.
15	But we have to be aware that, for a simple
16	formulation of immediate release, in fed stomach,
17	excipients are disengaged from the active, with the
18	food being in such an abundant amount, impact of
19	excipients is less likely to be there, more likely
20	under fasting condition when there is nothing else
21	but excipients and gastric fluid, the drug
22	substance. Therefore, we have to look from

complexity point of view and think about those, 1 simple and complex cases, separately. 2 DR. LIONBERGER: 3 MJ? DR. KIM: This is somewhat deviating from 4 the formulation or excipient related in terms of 5 the food effect. I'm going to try and take my 6 regulatory hat off and pose questions to the 7 industry in regards to the food effect in drug 8 development. 9 My question is, when you assess how to do, 10 or you want to do, or if a BE study under fed 11 condition is needed, if you are to go back to the 12 reference-listed drug product labels, oftentimes, 13 the instruction may be somewhat ambiguous. 14 It's 15 not just clear fed and fasted. Also, it depends on 16 how the phase 3 studies were conducted, regardless of the dedicated food effect results. 17 18 My question to industry is, when you contemplate about this food effect and the fed BE 19 studies, how do you deal with what was already done 20 with the reference-listed drug and what the limited 21 22 or sometimes unclear instruction under the label

1	may be saying with regards to the food intake, or
2	how to, or when to take it, such as taking the drug
3	at bedtime and what the findings from the phase 3
4	studies are in terms of the food?
5	Can you elaborate a little more on this,
6	stepping beyond the formulation or nitty-gritty
7	scientific aspects, and look at it from the
8	clinical implications? Anybody?
9	DR. MITRA: If I could clarify that a
10	little, are you talking about, for example,
11	circadian rhythms or like a low-fat meal, and
12	things like that? Are you thinking about that?
13	DR. KIM: Right. The food effect is not so
14	simple. First of all, the labeling can be
15	sometimes not clear. Sometimes, it does say take
16	it maybe 1 hour before or 30 minutes, and sometimes
17	the RLD drug label says, "Take the drug at
18	bedtime," maybe with food and things like that.
19	But then for the bioequivalency, one may need to do
20	the study in healthy volunteers at daytime.
21	I'm posing all these questions, stepping
22	above the typical formulation.

DR. VAITHIYALINGAM: During the initial 1 phase of development, all these things are taken 2 into account. For example, if you look at the 3 4 esomeprazole, it says it has to be taken an hour before a meal. That means there is a certain 5 hindrance for the absorption of solubility or for 6 the mechanism of action for the drug that has 7 clearly been captured. We do a lot of due 8 diligence on why that statement exists, and then go 9 back to the development and make sure that is 10 11 captured. Secondly, if you take some drugs where you 12 have to take before sleep, that means it affects 13 the circadian rhythm. That means it has a biphasic 14 15 or monophasic. Those kind of things are taken into account for how to formulate. 16 So yes, it is true we study the RLD package 17 18 insert as much as possible, and also a certain level of phase 3 clinical trials and how the review 19 is done, and what are the review findings based on 20 freedom of information. We take that into account 21 during the designing and development. 22

This is just all I'll answer, but if you 1 want, we can go specific offline. 2 Thanks. DR. LIONBERGER: So we're closing down, so 3 4 please prepare your final comment. I'll do one last question I'd like some comment on, especially 5 for the generic drug developers. 6 Does the magnitude of the food effect that 7 you see for the RLD affect your formulation and 8 your decisions about the development of the generic 9 If you see the RLD has a big food effect, 10 product? what does that do to your formulation development 11 and decision processes? 12 DR. DeROSA: I don't think it does 13 anything. When we are looking at developing a 14 15 product, again, to Siva's point, we know what the 16 characteristics of the product and the drug substance are from a generic perspective, and it 17 18 wouldn't dissuade us or change probably our 19 development techniques if the food effect was large. 20 21 DR. SHAW: I concur with Gregg. From our aspects, we know FDA's expectations are fast and 22

1	fed. We're developing the same formulation
2	worldwide or attempting to do the same formulation
3	worldwide. If we know we're going into the U.S.,
4	we know we've got to do a food study, so we just
5	chalk it up.
6	DR. LIONBERGER: Are there any final
7	comments from the panel on this topic?
8	(No response.)
9	DR. LIONBERGER: Thank you, all. We'll be
10	going into our 15-minute break. We will reconvene
11	at 11:00. Remember, the most important thing you
12	need to do during the break is order lunch if you
13	would like lunch. Thank you all very much. We'll
14	be back at 11:00.
15	(Whereupon, at 10:44 a.m., a recess was
16	taken.)
17	Public Comment Period
18	DR. LIONBERGER: Welcome back, everyone.
19	For this next session, we'll have two distinct
20	parts. We'll have our open public comment period,
21	so we'll have two speakers who signed up for the
22	public comment period first, and then we'll have

two presentations related to the implementation of 1 novel methods that have come out of our regulatory 2 science program. 3 4 To begin with, our first speaker in the open public comment period is Jurgen Bulitta. He's 5 a professor at the University of Florida. 6 Presentation - Jurgen Bulitta 7 DR. BULITTA: Thank you, Dr. Lionberger, 8 for this kind introduction. 9 It is my great pleasure, and I thank the organizers for the 10 11 invitation to present this research conducted by Dr. Hochhaus in my group in collaboration with a 12 great many collaborators. 13 We want to perform research to establish 14 15 the central role of pharmacokinetic studies for a 16 streamlined development and approval of generic inhaled drugs. There is, of course, a great need 17 18 of inhaled generic drugs, and this creates pressure 19 for a streamlined development in the approval The FDA has been mutually active in this 20 process. 21 area over quite many years. Dr. Hochhaus has been part of this for, to my knowledge, already 10 22

1	years, and I've been very fortunate to join his
2	group and team over the last three years.
3	We were, in this study, primarily
4	interested in slowly dissolving drugs, either
5	negligible [indiscernible] or bioavailability, so F
6	oral is 0. For both types of drugs, we
7	hypothesized that pharmacokinetic studies can
8	provide important information, which is necessary
9	to assess pulmonary bioequivalence.
10	The three metrics we use to evaluate
11	pulmonary bioequivalence are the available dose to
12	the lung, measured by the area under the curve in
13	plasma; the pulmonary residence time, characterized
14	by the P concentration and its timing; and then
15	finally the regional lung deposition, central to
16	peripheral ratio.
17	The hypothesis above would predict for a
18	formulation which deposits more centrally, but such
19	a formulation would have a lower area under the
20	curve. The idea here is that if more drug is
21	deposited centrally, the mucociliary clearance, so
22	the removal of large particles from central

1	portions of the lung, has a larger impact for such
2	a centrally depositing formulation, and therefore,
3	the AUC is lower compared to a more peripherally
4	depositing formulation. Likewise, a more centrally
5	depositing formulation is expected to have a lower
6	Cmax because there is just fewer drug available for
7	the rapidly absorption part from the peripheral
8	lung.
9	A human clinical trial, a four-way
10	crossover, was performed in healthy volunteers.
11	Formulations were designed by our collaborators at
12	the University of Bath, Rob Price and Jag Shur.
13	They engineered formulations, which had different
14	MMADs, but they used to same API. Formulation A
15	had the largest MMAD, and then formulation B and C
16	and C repeat had a considerably smaller MMAD.
17	Mike Hindle's team at VCU performed
18	in vitro studies to assess the total lung dose by
19	in vitro methods, and in Dr. Hochhaus' lab,
20	dissolution tests were performed to assess the rate
21	of dissolution of flucticasone propionate DPI
22	formulations.

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We found that pharmacokinetics could inform 1 and provide critical information for the total lung 2 dose, so the AUC, also for the pulmonary residence 3 4 time, characterized by the peak concentration with or without normalization by the total dose. And we 5 found that it was central to peripheral deposition 6 ratio and was perhaps best informed by Cmax over 7 dose. 8 This was a relatively clear outcome, as I 9 will show in later slides. The area under the 10 curve was not as directly informative as Cmax over 11 This gives rise to ongoing research, but we 12 dose. certainly feel that this was a very valuable study 13 for gaining further insights into pulmonary 14 bioequivalence. 15 16 Outside of the main conflict for the study, we performed a population PK analysis, which gave 17 18 us further granularity for the processes involved 19 in pulmonary absorption. The lung was separated here in the central and peripheral portions, and we 20 could estimate the bioavailabilities for both 21 central lung, FC, and the bioavailability for 22

1	peripheral lung, FP, as well as the associated
2	absorption half-lives from each of the portions of
3	the lung.
4	The model worked very well and was also
5	quite robust. The key parameters related to
6	pulmonary absorption are shown on this slide. The
7	first two lines show the absorption half-lives from
8	central and peripheral lung for the three
9	formulations, so A having the largest MMAD, and B
10	and C being very similar with an MMAD of 3.7 and
11	3.8.
12	As expected, the absorption half-life from
13	peripheral lung was at least 10-fold faster than
14	the absorption half-life from central lung for all
15	of the formulations. When both were central and
16	peripheral lung, formulation A had a slower
17	absorption half-life compared to the smaller
18	formulations, B and C.
19	Now, when it came for the absorbed dose
20	from central and peripheral lung, we obtained very
21	exciting results. The bioavailability from central
22	lung was almost identical between the three

1 formulations, around 6.1 to 5.3 percent. However, formulation A clearly distinguished itself with a 2 much lower bioavailability from central lung with 3 4 only 1.7 percent, compared to about 6 percent for the other formulations. 5 The central to peripheral lung deposition 6 ratio was clearly different based on this 7 population PK modeling analysis for the large 8 formulation A compared to B and C, with ratios of 9 3.1 for A and around 1.0 for B and C. 10 11 In summary, pharmacokinetics in population modeling could clearly provide important 12 information on the regional lung deposition of this 13 already inhaled DPI formulation. However, 14 15 population modeling, as much as many of us, 16 including myself, love it, is an involved technique, and there is more wiggle room for doing 17 18 certain assumptions during modeling as opposed to 19 standard non-compartmental PK methods. Therefore, we propose future research to 20 21 evaluate simpler approaches based on non-compartmental analysis to inform regional 22

1 deposition of the lung for inhaled drugs, but to support these types of non-compartmental analyses 2 by insights available from population PK and 3 4 physiologically-based PK modeling. This is a simulation, which shows the 5 impact of different absorption half-lives on the 6 p concentration to be expected. Here, formulation 7 A clearly had a slower dissolution time of 19 hours 8 compared to 13 hours for formulation C. 9 This was inserted into a physiologically-10 based pharmacokinetic model using the Nernst-11 Brunner and the Fick's Law equations. 12 Dr. Hochhaus' team predicted if two formulations 13 have the same central to peripheral lung deposition 14 15 ratio, even a much faster dissolving formulation, 16 C, would only achieve approximately a 15 percent higher peak concentration. 17 18 What we observed for in the clinical trial was that the peak concentration for formulation C 19 was 80 percent higher than that of formulation A, 20 21 clearly suggesting that there is sensitivity of 22 Cmax to inform about the central to peripheral lung

1 deposition ratio.

2	In summary, non-compartmental
3	pharmacokinetic analysis, based on a human clinical
4	trial, could provide information on the lung dose,
5	the pulmonary residence time, and also the regional
6	lung deposition. At the moment, we believe it is
7	good sensitivity for Cmax, or for a dose-adjusted
8	Cmax, or Cmax divided by dose.
9	For future research, we believe it is
10	important to assess the robustness of these non-
11	compartmental approaches to assess pulmonary
12	bioequivalence, and this would be proposed to be
13	performed using population PK and physiologically-
14	based pharmacokinetic modeling. We would like to
15	generalize this approach to other drug classes such
16	as other corticosteroids, long-acting beta
17	agonists, or antimuscarinic agents.
18	The overview of this flow chart is on this
19	slide. We start with compartmental modeling at the
20	top left, so this is population PK, and when
21	simulate, virtual bioequivalent studies by
22	systematically providing the regional lung

deposition, the total lung doses, and the 1 absorption half-lives. 2 The bottom part shows a more mechanistic 3 4 approach, leveraging physiologically-based PK modeling, which involves an array of in vitro 5 assessments to inform these models and 6 implementation of physical-chemical drug 7 properties. We would need to add between subject 8 variability and within-subject variability to the 9 PBPK model in order to simulate virtual 10 11 bioequivalence trials. These two more empirical and more 12 mechanistic simulation approaches give us the 13 ability to assess the robustness for the 14 15 sensitivity of pharmacokinetic studies to assess 16 bioequivalence of RLD orally inhaled drugs over a range of drug classes. 17 18 A second area where we believe some research would be of interest is a systematic 19 evaluation of the ex-throat plume properties for 20 metered-dose inhaler formulations. We are 21 22 proposing to consider a variety of MDIs and combine

1	them with different available mouth, throat models,
2	8 of those, and things like droplet size
3	distribution, APSDs, the plume geometry and
4	dissolution profiles would be recorded in an effort
5	to better understand what are the most realistic
6	and most informative testing conditions for these
7	metered-dose inhaler formulations to make decisions
8	for regulatory development and approval.
9	Thank you very much for your attention, and
10	I really would like to greatly acknowledge that
11	this is work from many people who very nicely work
12	together.
13	(Applause.)
14	DR. LIONBERGER: Thank you very much.
15	Please take a seat in the audience, and if
16	the panel has any questions during the discussion,
17	we'll call you back up.
18	Our next public comment speaker is
19	Priscilla Zawislak. She represents IPEC Americas.
20	Presentation - Priscilla Zawislak
21	MS. ZAWISLAK: Thank you. Good morning,
22	and thank you also for the opportunity to speak

1	today. I'm representing the International
2	Pharmaceutical Excipients Council of the Americas,
3	and I'd like to talk about assessing excipient
4	solutions for generic drug development.
5	As you all know, excipients play a very
6	important role in the quality and development of
7	generic drugs. New excipients, however, are also
8	needed to provide functionality, as well as
9	performance, for emerging therapies to lower the
10	cost of pharmaceutical products and also to meet
11	processing needs; for example, continuous
12	manufacturing. FDA needs to be able to evaluate
13	new excipients developed to meet these demands.
14	To improve generic drug development and
15	make things more efficient, it's essential that a
16	process exists to more easily evaluate the safety
17	of all excipients, including new excipients. So
18	IPEC has two proposals that we'd like to present
19	today, which we believe are essential to
20	facilitating FDA's evaluation of these new
21	excipients.
22	Our first proposal is for FDA to evaluate

how the Tox21 concepts can be integrated into 1 future safety evaluation requirements for novel 2 excipients. We believe the FDA should sponsor 3 4 research projects to develop Tox21 concepts to use in lieu of current animal study requirements and 5 also update this current quidance to incorporate 6 the Tox21 concepts, and the guidance is here, the 7 one for the nonclinical studies for safety 8 evaluation of excipients. 9 The outcome that we would expect from this 10 initiative would be to have CDER aligned with FDA's 11 predictive toxicology road map for integrating 12 novel predictive toxicology methods and to safety 13 and risk assessments of its products. 14 We also would like to see reduced animal testing, which is 15 16 a part of that program. Our second proposal is to sponsor research 17 18 to establish the safety study requirements designed to cover different grades of the same excipient or 19 what we call excipient families with similar 20 21 toxicology and safety profiles to support the bridging justifications that the generic companies 22

1	must do to submit their ANDAs today.
2	We believe that the FDA should sponsor
3	research projects to study toxicological effects
4	over a range of excipient polymers, and we would
5	suggest perhaps starting with maybe two of these
6	excipients that are very common that may differ
7	only by molecular weight or viscosity. Also, we
8	would like FDA to update the excipient safety
9	guidance mentioned here to reflect the appropriate
10	studies for similar excipient families that could
11	support the bridging approach.
12	The outcome that we would expect for this
13	would also be tox studies defined, which could
14	cover entire families of excipients that differ
15	only by certain properties and also alignment with
16	FDA's Tox21 initiative and reduced animal testing.
17	One example I'd like to give for proposal
18	number 2 would be using hypromellose, which is
19	obviously a very common excipient used in thousands
20	of drugs. The boxes that you see in green are the
21	established types that are in the USP monographs
22	and in other pharmacopeia. There is another series

of HPMC HME for hot-melt extrusion, which is the 1 P series, and this is a modified HPMC, but it is 2 still HPMC in all respects, the same toxicology and 3 4 safety profile as all the other types. Using this concept, we have already done a 5 lot of studies that are in the blue circle, with 6 the toxicology of a range of HPMCs, and all of the 7 data has come out the same. But if you look at 8 what's in the inactive ingredient database, we're 9 really talking about the maximum potency levels 10 11 only being a few milligrams up to maybe a couple hundred milligrams, whereas, if you look at the red 12 box on this, which represents the entire monograph 13 that is in the USP, this is also something that FDA 14 15 CFSAN has approved everything within this range of 16 HPMC substitutions at a daily intake of 20 grams per day. We're not talking milligrams here. We're 17 18 talking grams. 19 So we'd really like to see the application of these Tox21 concepts to supporting, perhaps, 20 these studies that have already been done and try 21 to bridge some of these newer grades to demonstrate 22

the feasibility for the safety and toxicology of 1 these grades. 2 One of the other benefits that could come 3 4 as a result of this would be an improvement to ensure that the Global Substance Registration 5 System's nomenclature, chemistry, and accuracy for 6 that, and also the integrity of the information in 7 there because we do know that there's still quite a 8 number of issues with that, and it would certainly 9 open the use of some of the existing excipients as 10 well as some modifications of those to faster 11 approvals and to gain more acceptance by generic 12 companies to use these in formulations. 13 IPEC will also be submitting more detailed 14 comments to the docket. Thank you. 15 16 (Applause.) DR. LIONBERGER: 17 Thank you very much. 18 Again, please sit down, and then the panel will be 19 asking questions. Our next speaker is Darby Kozak, who's a 20 21 team leader in the Division of Therapeutic performance in ORS. He'll talk about some of the 22

1	challenges in implementing new analytical methods.
2	Presentation - Darby Kozak
3	DR. KOZAK: Thanks, Rob.
4	As he said, in about the next 10 minutes,
5	I'd like to highlight some of the new analytical
6	methods that have come from or been investigated as
7	part of the regulatory research of science
8	initiatives for the last few years, and
9	specifically to get more public feedback, as well
10	as industry's feedback, on the perceived advantages
11	and challenges with these methods and what new
12	research needs to be done in this sort of space.
13	Over the next 10 minutes, I would like to
14	highlight three key components. As I mentioned,
15	one aspect here is some of the past research
16	science initiatives that have been identified with
17	new analytical methods, specifically the
18	characterization methods for complex active and
19	inactive ingredients, as well as characterization
20	of complex particulate systems, or colloidal
21	suspensions, or particle analysis methods.
22	I'd like to present a couple of examples,

1	like I said, highlight examples of what are these
2	new methods and what we see as the advantage of
3	using these methods, specifically some of the
4	characterization using NMR of complex polymer
5	structures, some NDRS, as well as Raman
6	spectroscopy for the particulate systems, and then
7	some of the new capillary electrophoresis and
8	isotope used for a free versus encapsulated drug.
9	Lastly, the most important; I want to
10	encourage as well as open the conversation a bit
11	more about the routes to engage FDA, especially OGD
12	through the GDUFA research plan, on how to
13	implement as well as to present some of these new
14	analytical methods.
15	As I mentioned, over the last few years,
16	we've had a series of research initiatives. Last
17	year, 15 were identified and two of those were
18	specific to the analytical methods. Al that was
19	published out, was to improve the advanced
20	characterization for chemical compositions of
21	molecular structures of complex API. The other is
22	new methods to improve particle size, shape, and

1 surface characterization.

2	On the first realm, what we can see is
3	potentially why this is an important thing to
4	understand, the characterization of complex active
5	and inactive ingredients is, specifically, a
6	generic drug product needs to contain identical
7	amounts of the identical active ingredient as a
8	reference-listed drug to become a generic.
9	There are actually inherent challenge,
10	especially with the complex actives, so new
11	analytical methods may be able to address being
12	able to assess and characterize and establish
13	sameness or demonstrate sameness of complex active
14	or inactive.
15	Specific ideas that we looked at in terms
16	of complexes is heterogenous mixtures of active
17	moieties, where you have a series of mixture of
18	active moieties that you need to identify the
19	overall structure, as well as the mixture of those.
20	Those can be such things like conjugated estrogens
21	or glatiramer acetate.
22	Another complex active is actually the

heterogeneous chemical structures, polymeric 1 materials that have multiple monomers or 2 co-polymers and blocks, and what you need to 3 4 identify and show that you have some structure and sameness to show that the active is the same there. 5 These require some new analytical methods compared 6 to what has been done for small molecules. 7 I mentioned I would generally will go over 8 a couple high-level case studies, as to where we 9 see has been the advantages of our research in this 10 space and how it's potentially helped industry as 11 well as the regulatory review of these drug 12 applications. 13 One case study here is the use of the 14 15 carbon 13 NMR to better understand the chemical 16 structure of this polymeric API, which is sevelamer and sevelamer carbonate, which incorporates two 17 18 different monomer units and then sometimes 19 cross-linking here. You can use the NMR to get the 20 understanding of the overall chemical structure, 21 22 being able to then compare the different peaks

associated with the different chemical structure 1 backbone of that polymer, and be able to compare 2 that through. 3 4 So within the aspect of the outcomes of this, we've been able to not only publish our 5 product-specific guidances, our articles to 6 demonstrate the method, but there's also been 7 approvals of these two drug products, the sevelamer 8 carbonate tablets and 9 ANDAs so far. 9 Another example of the use of NMRs when in 10 11 the inactive, complex inactives, is the polymeric PLGA, which is a co-block polymer. 12 It's well known that the ratio of the different monomers, the 13 lactide and glycolic acid, as well as overall 14 15 molecular weight can have a direct effect on its 16 release of the drug and the overall biodegradation of the drug, the formulation when injected, as well 17 18 as the in group. 19 Some of the components there is the research done on the NMR to show that you were able 20 to use the NMR to be able to characterize the 21 LG ratio, as well as the ester end group there. 22

There are multiple products that contain these 1 PLGAs, and the idea here is we're doing the 2 research in this space, publishing out and 3 4 demonstrates the fact that there are methods out there that can do it as well as hopefully provide 5 examples that the industry can perform and FDA 6 knows how to look at when they review. 7 In the same case, we've also looked at more 8 9 complex polymer structures, where you go from a linear versus a star polymer, understanding now if 10 11 you've got multiple arms to that, what type of characterization methods you could use. 12 In this instance here, there's been some 13 more higher analytical techniques such as triple or 14 15 quad detection, SEC/GPC, to better understand what 16 properties can be measured and can we differentiate between a linear and star-shaped polymer. 17 As I 18 said, these are all important components when 19 you're actually demonstrating or developing your generic product to show that your formulation's the 20 21 same to the reference product and go through that 22 process.
Within the second GDUFA priority here is 1 the characterization of particle size and shape. 2 Ι think we've heard already a couple talks today, as 3 4 well as we have a general understanding of the performance and quality of the drug product can 5 depend on the properties of the particles in that 6 formulation. 7 Really, as we're getting in there, there 8 are a lot of new analytical techniques being 9 developed in this space that have higher 10 resolution, sensitivity, and accuracy and the role 11 that these instrumentation can play in 12 demonstrating the sameness. 13 In examples down at the bottom here, you 14 have a liposomal where you can actually look at 15 16 using cyro EM or cryo SEM, the actual structure of those liposome particulates, as well as potentially 17 18 within the case the doxorubicin, the precipitation 19 of API inside the liposome. That gives extra confidence that your 20 formulation is similar, as well as the new methods 21 can also look at non-spherical mixed particle 22

1	systems, as well as the overall stability, looking
2	at crystallization formation and over the shelf
3	life of transdermal patches.
4	For brevity, I'm going to give a high
5	level, couple examples here, where new
6	instrumentation such as the morphologically-
7	directed Raman spectroscopy can be able to identify
8	heterogeneous mixtures of particulates. Here's
9	where you have a system where you've got API
10	particulates mixed with your excipient
11	particulates.
12	You really want to know now what's the
13	overall effect, or the size distribution and
13 14	overall effect, or the size distribution and characteristics of your API, so you're able to then
13 14 15	overall effect, or the size distribution and characteristics of your API, so you're able to then use this imaging technique as well as the Raman
13 14 15 16	overall effect, or the size distribution and characteristics of your API, so you're able to then use this imaging technique as well as the Raman chemical analysis to identify just the API
13 14 15 16 17	overall effect, or the size distribution and characteristics of your API, so you're able to then use this imaging technique as well as the Raman chemical analysis to identify just the API particles and get the characterization of that
 13 14 15 16 17 18 	overall effect, or the size distribution and characteristics of your API, so you're able to then use this imaging technique as well as the Raman chemical analysis to identify just the API particles and get the characterization of that without having the mixture of the excipient within
 13 14 15 16 17 18 19 	overall effect, or the size distribution and characteristics of your API, so you're able to then use this imaging technique as well as the Raman chemical analysis to identify just the API particles and get the characterization of that without having the mixture of the excipient within there as a co-contaminant.
 13 14 15 16 17 18 19 20 	overall effect, or the size distribution and characteristics of your API, so you're able to then use this imaging technique as well as the Raman chemical analysis to identify just the API particles and get the characterization of that without having the mixture of the excipient within there as a co-contaminant. A secondary case here is looking at the
 13 14 15 16 17 18 19 20 21 	<pre>overall effect, or the size distribution and characteristics of your API, so you're able to then use this imaging technique as well as the Raman chemical analysis to identify just the API particles and get the characterization of that without having the mixture of the excipient within there as a co-contaminant. A secondary case here is looking at the overall quality of a transdermal product, where you</pre>
 13 14 15 16 17 18 19 20 21 22 	<pre>overall effect, or the size distribution and characteristics of your API, so you're able to then use this imaging technique as well as the Raman chemical analysis to identify just the API particles and get the characterization of that without having the mixture of the excipient within there as a co-contaminant. A secondary case here is looking at the overall quality of a transdermal product, where you can look at the overall shelf life using things</pre>

1 like polarized light as well as Raman spectroscopy to better understand that, over the duration or 2 aging of this product, you'll begin to see 3 4 crystallization of the API out. You can then determine, over the timeline 5 as well as the API loading, that the crystals 6 forming are API or if they're excipients, and 7 better understand that fundamental understanding. 8 This kind of gives us a better understanding really 9 to get a more appropriate shelf life as well as in 10 the development of those drug products. 11 The last method I want to kind of 12 highlight, like I said, there's a lot of new 13 analytical methods that our research science 14 15 initiatives have investigated, but like I said, 16 this is just a high level. The last one I want to kind of go 17 18 into -- because one of the complex issues that we 19 often face, especially with the liposomal drug products, is how much drug is free, meaning outside 20 the formulation, and how much is contained and 21 22 encapsulated, and how to accurately measure that.

1	There have been studies in terms of using
2	capillary electrophoresis, which can, in vitro,
3	look at the amount and separate out the amount of
4	free drug versus the amount of encapsulated drug
5	and calculate that, as well as using things like a
6	dope-stable isotope to actually measure the free as
7	well as the encapsulated within plasma PK samples;
8	the idea being that if you can get a more accurate
9	and precise measurement here, you could potentially
10	get a lower number, or you don't need to require as
11	many sort of patients or power that PK study to a
12	higher degree to account for that variability
13	within the analytical method.
14	So on the last component that I really want
15	to kind of highlight a little bit more is how to
16	engage FDA on some of the analytical methods. We
17	do a lot of research in this space, but when an
18	industry has a new analytical method, we have a
19	couple different mechanisms in which to be able to
20	engage FDA.
21	One is if you're already using it within
22	your actual generic product development, come to

1	the FDA through we've got the new pre-ANDA
2	product development meeting program as well as the
3	pre-submission program.
4	In that aspect there, you can then start to
5	engage FDA science staff on what this new
6	analytical method does, how it can benefit the BE
7	as well as quality perspective and its analysis,
8	and that gives a discussion back and forth,
9	educating both the agency as well as you, and we
10	can have that conversation.
11	The other aspect here is when developing a
12	new analytical method or proposing a new analytical
13	method, but necessarily not with already an ANDA,
14	as we were doing here today, what types of new
15	research do we need? What new type of analytical
16	methods are out there that we might not be aware
17	of?
18	In that aspect here, this is the GDUFA
19	research public workshop. It's your opportunity to
20	engage with us now. Let us know what new
21	analytical methods we should be looking at, which
22	things are promising, which have advantages, and

which ones do you see potential issues with. 1 You also can engage, if you have a brand 2 new analytical method or new sort of proposed 3 4 technique, through a broad agency agreement or even granting opportunities, and those are all available 5 on our research website. 6 I want to leave with you today, 7 essentially, FDA is engaged within the latest 8 science. We want to be able to do research in new 9 analytical techniques, and we see a general benefit 10 11 for both industry as well as the agency, and we encourage you to then engage with us on which 12 research we should be doing and focusing on. 13 As I said, it's a lot of work from a lot of 14 15 different people, and I hope that I've acknowledged 16 everybody within this space here, but I'm sure it needs quite a few more names within that. 17 These 18 are just with the internal, but we also have external researchers, too, and I would like to 19 acknowledge everyone that's been a part of the 20 21 GDUFA research program. 22 DR. LIONBERGER: Thank you, Darby.

Our next speaker is Liang Zhao. He's the 1 director of the Division of Quantitative Method and 2 Modeling within OGD-ORS, and he'll talk about novel 3 4 quantitative methods. Presentation - Liang Zhao 5 DR. ZHAO: Thanks, Rob. 6 Darby just mentioned how to engage novel 7 analytical methods to advance the regulatory 8 I will be focusing on challenges for 9 program. industry in implementing new computational method 10 that arises from the regulatory science initiative. 11 I also want to thank the previous presenters who 12 have already highlighted a lot of new advances in 13 the field to facilitate the generic development 14 15 under review. A disclaimer; you can read it. Today, we already know from a previous FDA 16 workshop, we have lots of talks regarding 17 18 leveraging quantitative method and modeling to modernize generic drug development under review. 19 That includes a panel of in vitro BE methods such 20 as the earth mover distance method; in vivo 21 22 approaches, which include dose scale analyses and

1	Emax models, and can we further enhance the
2	techniques and the computational approaches behind
3	these conventional approaches?
4	Today, I'm going to focus on the value of
5	using virtual BE simulations based on either a
6	population-based PK/PD exposure-response models or
7	mechanistic models, including PBPK approaches.
8	I will have two cases using PBPK approaches
9	to the generic development and review, and one case
10	arises from the introduction in the pre-ANDA stage
11	with the applicant. This highlights how to use the
12	PBPK analysis to support and alternatively be the
13	approach for a metered aerosol product.
14	The background data and alternative BE
15	approach was proposed, including the in vitro test
16	and PK studies, but no comparative clinical
17	endpoint study. The firm provided predictions from
18	computational fluid dynamics on PBPK models along
19	with data from additional in vitro testing to
20	justify their BE approach. The question to us is,
21	is this method viable?
22	I just want to download here that our

internal response opinion is that, with efficient 1 model verification, the PBPK modeling approach can 2 be used as a part of the evaluation as to whether 3 4 the in vitro and PK studies provide evidence of locally delivery equivalence. We said yes. 5 The second case arose from an actual ANDA 6 The applicant included a PBPK modeling 7 review. package to support BE evaluation for a topical 8 product. They also evaluated a proposed 9 alternative approach for BE evaluation, which 10 includes dermal PBPK as a part of not conducting, 11 again, a clinical endpoint BE study, which could be 12 costly and sometimes insensitive. The question is, 13 is the proposed alternative BE approach acceptable? 14 15 Based on internal evaluation, we think the 16 PBPK model helped us understand the systemic to local link and supports the proposed alternative 17 18 pathway. The in vivo PBPK studies supported the BE 19 assessment on a product approval without conducting a PSG recommended comparative clinical endpoint BE 20 21 study. Certainly, to enable the model to make a regulatory impact is going to be a review issue, 22

1	and the model should be sufficiently verified.
2	Out of the practice, we do feel that new
3	methods always come with a cost. It always comes
4	with new challenges. Even though with publication
5	of PBPK guidance regarding submission format on
6	content, we still think the application can be
7	further improved with the following list.
8	Appropriate documentation of the entire
9	model development process, should it be included.
10	If you use literature or other data sources for the
11	modeling development, verification needs to be
12	properly accurately cited. The rationale behind
13	the various decisions made during model development
14	need to be clearly stated and supported by
15	scientific evidence.
16	Verification standards need to be stated at
17	the initiation of the model verification process
18	and applied throughout.
19	Incorporation of quality attributes, which
20	is very important. In generic drugs, the main
21	thing is to evaluate the impact of formulation, the
22	formulation factors and impact on the clinical

1	performance of PK exposure. Incorporation for the
2	quality attributes for the drug product of interest
3	is an important component of model structure.
4	For locally-acting product, they do need
5	actual layer of thinking regarding with model
6	verification. The model needs to compare
7	model-predictive drug concentrations in the local
8	tissues with experimentally obtained values when
9	available in addition to assessing model
10	performance at a systemic exposure level, and
11	incorporation of a compound with local in addition
12	to systemic experimental data to the verification
13	plan is desirable.
14	So the point to use a PBPK model in place
15	of clinical endpoint study boils down to whether
16	the PBPK model can really be a surrogate to
17	estimate local drugs at the site of action. We
18	need to keep that in mind in the modeling
19	development verification and submission.
20	Let's take one step back. Over the years,
21	we see I'm so glad today we see several
22	modeling-focused presentations already happening in

the generic drug development and review. The 1 challenge is to implement a new method from the 2 generic industry in our understanding, and it comes 3 4 down to lack of initiative and awareness; lack of resources, investment, and convention in generic 5 firms. 6 Here, I would really want to encourage 7 generic industry to think and use a quantitative 8 method of modeling and evaluate the investment on 9 return for applying them. You can be pleased by 10 11 investing in this type of method in your development program, especially for complex 12 products. 13 There's always an inverse relationship 14 15 between method, complexity, and standardization. 16 The more difficult the method, say, a very complicated PBPK model, it's hard for us to 17 18 standardize the review process or the verification 19 process, which can lead to difficulty in communication to industry what we are expecting and 20 21 what you can do exactly to meet the regulatory need. It could be a case-by-case basis at this 22

point. 1 We do realize there is under development of 2 the ecosystem between agency and the industry for 3 4 quantitative methods and modeling. Regarding the ecosystem, we are talking about a culture, a 5 convention, between regulatory agency and the 6 industry, and the ecosystem should promote 7 initiatives for method development and 8 implementation from both ends, not only from the 9 regulatory agency. 10 We need to have a timely scientific 11 We need to have multiple sources for 12 exchange. software implementation such as open source or 13 commercial source. We need a guarantee there is a 14 15 flow of talents across industry to the agency, from 16 agency to industry, and within industry from generic to new drug, from new drug to generic, so 17 18 we can share the latest cutting-edge technology on 19 the initiative application. We need those ecosystems to foster the next 20 21 generation of industry experts from within. We do 22 have an official channel to communicate through the

1	pre-ANDA meeting, and we can discuss general issues
2	in workshops, conferences, and any such kind of
3	venues.
4	My final question to the panel for the
5	following panel discussion is what can FDA do to
6	grow the ecosystem? Also, with the lists of
7	publications, guidance, PBPK model verification,
8	conference workshop, code sharing, what do you
9	think? Which of these are the most critical to
10	address?
11	I will conclude my presentation for this,
12	and looking forward to further panel discussion.
13	(Applause.)
14	Panel Discussion
15	DR. LIONBERGER: Thank you, Liang.
16	Now we have a panel discussion. First, I'd
17	like to ask any of the panelists if they have any
18	questions for any of the speakers. This includes
19	the public comment speakers. So they'll be
20	available to come to the microphone if you have any
21	questions for the speakers in the public comment
22	period.

DR. HOCHHAUS: First off, Bing and then 1 Guenther. 2 DR. LI: 3 Yes --DR. LIONBERGER: Who is your question for? 4 My question is for Dr. Bulitta. DR. LI: 5 DR. LIONBERGER: Can you please come up to 6 the microphone? 7 DR. LI: I feel one of the hot topics that 8 we are discussing today is to get rid of this 9 clinical endpoint study. If we are talking about 10 INDP, inhaled and nasal drug products, we are 11 talking about this suite of evidence approach, 12 in vitro, PK, clinical, and formulation 13 similarities? 14 15 I feel that the more understanding that we 16 have with regard to the PK study, the more tendency we are approaching to having the clinical endpoint 17 18 study out of our pictures. So thank you for the 19 valuable information that you put in. My question to your presentation is you 20 21 chose a model fluticasone as your model drug, so I want to understand what is your rationale to choose 22

this model drug. Furthermore, how would you 1 translate or extrapolate the conclusion that you 2 get from this model to other inhalation drugs? 3 4 DR. BULITTA: Yes. Well, of course, this is a very critical question. Fluticasone 5 propionate was chosen because of its low solubility 6 and high permeability. Whatever drug is deposited 7 in peripheral lung is assumed to be very rapidly 8 absorbed because permeation from membrane is more 9 or less instantaneous. If you choose this drug 10 11 class, you should get a large impact of mucociliary clearance because dissolution in central lung is 12 not going to happen immediately. 13 Now, we are currently doing one other 14 15 clinical trial on mometasone furoate with FDA, but data are not yet available for this one. 16 So I believe we have to be somewhat cautious to 17 18 extrapolate this one too aggressively. 19 At first, of course, we used simulation approaches as outlined with PBPK, but for this 20 21 relatively complex space of PK and PKPD of inhaled 22 drugs, I believe we are not yet at the stage of

1	doing a full globalization.
2	Guenther, do you wish to comment?
3	DR. HOCHHAUS: Yes. I agree. We used
4	fluticasone because it was, yes, as you said, very
5	lipophilic, and the original hypothesis, that
6	mucociliary clearance, would give us information on
7	central to peripheral deposition ratios, what's
8	there. We probably could say right now that
9	whatever we have shown for fluticasone might be
10	applicable to similar compounds like mometasone
11	furoate.
12	Within the work that we did, we learned
13	that we also might expect really differences in
14	absorption rates due to differences in the
15	deposition. We're going to publish collectively
16	soon somewhere where we can say that the absorption
17	of fluticasone propionate from the alveolar region
18	is relatively fast, as Jurgen has shown, and purely
19	driven by dissolution; while in more central
20	regions, the drug actually dissolves under non-
21	seen [ph] conditions, and it's much, much slower.
22	So the Cmax value will give us some additional

1	information on regional deposition.
2	If you look at compounds also from other
3	drug classes, there are some examples for
4	olodaterol and tiotropium, where Pop PK analysis
5	also showed that they are biphasic or triphasic
6	absorption processes. And you could speculate that
7	those absorption processes also represent
8	differences in regional deposition.
9	So the overall method might be applicable
10	to also non-corticosteroids, but this needs further
11	work, and I believe that PBPK modeling of what's
12	happening in the lung might be a more powerful and
13	not so expensive way of testing that hypothesis.
14	DR. LI: Thank you.
15	DR. LIONBERGER: Any other questions for
16	the speakers? Sid? Who is it for?
17	DR. BHOOPATHY: For Darby.
18	DR. LIONBERGER: Go ahead.
19	DR. BHOOPATHY: Darby, you had shared how
20	to propose a new analytical method, but if I had to
21	somewhat expand this to a new bioequivalence
22	testing methodology, an example would be, say,

1	permeation testing, skin permeation testing, as
2	you're proposing a methodology or reviewing the
3	first few applications, there's still a lot of
4	uncertainty in terms of the boundaries of the
5	methodology, in terms of its reproducibility, how
6	consistent it is, how to handle aberrant data, and
7	how to maybe apply statistics to demonstrate some
8	sort of equivalence or inequivalence.
9	How are these issues handled where there
10	could be a guidance based on certain information,
11	early information, from early adapters, but as you
12	open it up to the population, you start seeing some
13	limitations with these models.
14	So how does one go about one part of
15	review could be you have rule based and second
16	being product based. Right.
17	DR. KOZAK: I'm going to try to make sure I
18	got your question correct. I think in the first
19	one where you're talking about the development and
20	then the potential implementation of a new method,
21	sort of the boundaries to introduction and to
22	uptake, and what we're looking at, I see one of the

big components there is early and often engagement 1 through multiple processes. 2 The more the FDA knows of the method as 3 4 well as experienced the method, and knows its potentials and limitations and is able to compare, 5 the greater confidence. If you think of just 6 implementation from laser diffraction now to 7 dynamic light scattering, there's an initial 8 boundary of, oh, you need to compare back to and 9 understand. But as that becomes more ubiquitous 10 11 and we understand that principle better, it becomes more just common. 12 I think any new method has that, and that's 13 what I think we're doing here in this space, as 14 15 well as other applications, the regulatory sciences, is getting that knowledge early as well 16 as in depth. 17 18 I don't know if that directly answers all 19 of your questions, but I think there are multiple facets that then can be engaged. One is just the 20 21 preliminary, brand new proof of concept, and that 22 is through suggesting that there's a method of

research that needs to be done, and then there's the research programs that can start where we have an open. Then as it is developed by a company and they have greater confidence within it, they can then present that in a more comprehensive sort of presentation through a pre-ANDA or other sort of way to engage.

Rob may have additional comments or other 8 people may have additional comments, but I think 9 early and often, and as well as we're all on the 10 11 same page of that understanding; rationale, justification as to why, and initial new methods, 12 always that you need to have a couple of questions 13 of how does that compare to what's been 14 15 traditionally done. I think there is a little bit 16 of understanding there. DR. BHOOPATHY: 17 Thank you. 18 DR. LIONBERGER: Let's start our 19 discussion. The purpose of this session was really for some comments we received from industry about 20 21 there's a lot of new approaches that are being generated by the regulatory science program, both 22

1	on the analytical and the quantitative sides.
2	How do we effectively integrate them into
3	our development programs and into our ANDA
4	submissions? I'm interested in hearing first,
5	let's focus on the analytical side, but from the
6	industry representatives both on the panel but also
7	in the audience. So if you're from industry and in
8	the audience and you have some perspective on this,
9	what are some of the challenges?
10	I think Liang's slide framed the question
11	very well about what's the ecosystem for these new
12	technologies, should look like, to say how much do
13	you depend on there's a new method in the
14	literature or there's a new method that has to be
15	commercially available, and what can FDA do to help
16	these implementations of this ecosystem in the
17	analytical space? So open to comments on that.
18	DR. VALLANO: Thanks, Rob. I can take a
19	crack at that first. Pat Vallano with Mylan R&D.
20	Let me first say that, on this initiative, I really
21	want to applaud the agency's work in this area. I
22	think there's a lot of really good work being done,

1	particularly on the new analytical methods.
2	But thinking about it from an industry
3	perspective and thinking about the question of
4	implementation, talking about complex product and
5	these analytical methods themselves, obviously many
6	of them are very, very complex.
7	When it comes to method validation, which
8	is a very critical element before one goes to
9	implement, aligning on expectations around figures
10	of merit, and I'm talking about methods maybe in an
11	a PSG even, when it says do this type of analytical
12	method. But understanding expectations early on
13	about figures of merit, reproducibility, accuracy
14	sounds relatively mundane, but I think that's very
15	important, and how one goes about validating some
16	of these very complex methods, it's really not
17	straightforward.
18	We tend in many of these products to take
19	an approach of see what the method can do, and then
20	try to do some deliberate alterations and make sure
21	that we can detect these. Sometimes we can do
22	that, and the RSD might be 20 percent, and is that

qood? 1 I think some of these points may end up 2 adjudicating themselves in review, and if there was 3 4 a way to perhaps get out in front, based on the agency's experience, working with some of these and 5 coming up with some of these tools, where could you 6 guide industry on what your expectations are I 7 think could be helpful. 8 Jim, any comment? 9 DR. LIONBERGER: I'm an academic, so I don't 10 DR. POLLI: have the same practical experience that you do, but 11 the one observation I'd like to share is I have a 12 laboratory, but I also spend time doing clinical 13 research, and I observe tremendously different 14 15 philosophies. I think on the laboratory side, people have 16 that curiosity, and it's like, okay, let's see what 17 18 we can do and see if anything's there to be seen, and that sort of thing. On the clinical side, it's 19 almost like, well, don't measure it unless you are 20 21 guaranteed to use it to make a decision. 22 Just in my own working environment, since

1 I'm more of a basic scientist than a clinician, I always have to grapple with my clinical colleagues, 2 saying, not everything is a phase 3 study. 3 One 4 question you had was how do you grow the ecosystem in a way. I think part of it is that, maybe 5 growing an ecosystem where there's more analytical 6 efforts. 7 I'm just kind of curious. I will just ask 8 I understand from Dr. Choe there was 9 a question. 90 pre-ANDA meetings or something like that. 10 Ι think one or two industrial colleagues have told me 11 don't ever tell the FDA anything that you're not 12 I'm just kind of wondering how some of 13 sure about. those things go. 14 15 DR. LIONBERGER: I would say I think that's not the right approach to take during the pre-ANDA 16 I think that's an opportunity to -- the 17 meeting. 18 pre-ANDA meetings for the GDUFA program are 19 designed to say, "I want to propose a new method." There's a scientific challenge and here's my 20 product-specific, company-specific, confidential 21 22 approach to this.

You won't get any value out of that meeting 1 unless you share with us what the information is. 2 If you don't share anything, we'll reject your 3 4 meeting package. So you've got to have some data on the table. But that really helps because, 5 especially there, you're going through this process 6 because the industry wants to move the bar. 7 I want to use a new method, so you have to provide some 8 data that will allow FDA to give you some feedback 9 on what will get that method to the point where 10 it's helpful for a regulatory decision. So you 11 really have to have the perspective of providing 12 that information. 13 I think, here, the question for this group 14 15 is what are the kind of things that FDA can 16 do -- we do fund research. One of the examples from Darby's talk was the MDRS method. We fund 17 18 research. In our lab, they use that method, and we believe that it would work. 19 What are the things that FDA can do to make 20 availability of that faster to industry? 21 What are 22 the challenges in industry?

Are you able to buy the equipment? 1 Are there vendors, or CROs, or contract lab 2 organizations that can do it? Is that an important 3 4 part of the ecosystem? What can FDA do to grow that ecosystem? 5 Should we have workshops on new 6 technologies? The publications that we make from 7 our labs, is that the key value point? What's the 8 key piece of that, that we should be doing? 9 Should we say, when there's new technologies, should we 10 11 try to organize workshops around that? Jim can comment, I think, on whether the 12 CERSIs are a good experience in that. So Siva, 13 your comments? 14 15 DR. VAITHIYALINGAM: Any new technology 16 comes into the picture, Rob. It impacts the review timeline. The main objective we have is to get to 17 18 develop a product and get the approval in a timely 19 frame. We, in general, try to do it in given established techniques, established procedures, and 20 21 analytical tools. 22 Any time new things come, a lot more work

needs to be done from industry and, generally, it's 1 a lot more work for the agency to review, and ask 2 questions, and get clarifications. 3 4 So that is it overall. It's a broad framework and putting it to what is the risk that 5 industry takes. One thing that we could ask is, if 6 there is a new technology that industry is 7 proposing, is there an assurance that review can be 8 done in a timely fashion? 9 DR. LIONBERGER: Yes. We have a user-fee 10 agreement. You're guaranteed you're going to get 11 your timely review. That's part of the commitment. 12 Here, our focus is what are the scientific 13 aspects that we can do to help establish this 14 15 process. 16 DR. VALLANO: I think anything that can be done to promulgate these methods and get them out 17 18 into the public sooner. I think the publications definitely help. With PSGs, there might be more of 19 a lag time before something finds its way in there, 20 but definitely, the publications. Workshops, 21 22 potentially you mentioned as well. Even outside of

1	peer-reviewed publications, potentially posting the
2	methods in a white paper fashion perhaps on the
3	FDA's website might be something that would be
4	useful, too.
5	But I think anything that can get these out
6	to help exchange that information from what the
7	agency is doing out where the public and industry
8	can see it, I think would be fruitful.
9	DR. LIONBERGER: Katherine?
10	DR. TYNER: I want to follow up and also
11	signal Darby's point that the pre-ANDA program is a
12	really nice way to get the discussion early because
13	if there is a new analytical technique, the
14	laboratories inside FDA are immediately put onto
15	that pre-ANDA and then to start working on it.
16	So in terms of when that review actually
17	hits us as a real ANDA, we already have that
18	timeline where we've already started looking at it.
19	Then to your point about different ways to
20	get these techniques in the public sphere, I would
21	also recommend that people look at the standards
22	organizations because CDER and OPQ is standing up a

standards recognition program, and you can take a 1 look at the guidance that was published on that. 2 That's another way that is a non-regulatory pathway 3 4 to discuss and also to help standardize these techniques. 5 Guenther, and then Bing? DR. LIONBERGER: 6 DR. HOCHHAUS: Just one brief point; I 7 think it's really very, very valuable to have the 8 pre-ANDA meetings and discuss those new possible 9 It was mentioned just before what 10 techniques. quite often has been the question is what are the 11 acceptance criteria? 12 For example, with the PBPK, what does it 13 mean, verification? Do we have to be with 14 15 predictions within the 80 to 125 percent or what other margins to really verify such a method? 16 The same is true for new analytical 17 18 techniques, I believe. 19 DR. LIONBERGER: Bing? DR. LI: Yes. I think, when industry 20 proposes new novel analytical technologies, there 21 22 are two questions they need to consider. One would

1	be what question these proposed analytical methods
2	could address. Let me use this example to
3	illustrate this request.
4	Budesonide inhalation suspension, everybody
5	knows that this is a suspension product. Normally,
6	a clinical endpoint study is needed. However, in
7	the budesonide inhalation suspension, we recommend
8	an in vitro package only. The reason is that, in
9	the budesonide inhalation suspension, the insoluble
10	excipient is only the API, so there are analytical
11	methods available to compare the particle size of
12	the API, which is the only insoluble ingredient in
13	the formulation.
14	Then move to mometasone nasal spray. In
15	the guidance for mometasone nasal spray, we
16	recommended a clinical endpoint study. The initial
17	thoughts was that, in the mometasone nasal spray,
18	there are multiple inactive ingredients, insoluble
19	inactive ingredients, in the formulation that mask
20	the ability to identify the equivalence of the
21	active ingredients' particles' equivalence.
22	So the key question is, can you develop a

method to identify the API particle sizing in the 1 existence in other insoluble excipients in 2 mometasone nasal spray? Then this NDRS, which 3 4 Darby has touched upon, came to the stage to address this question. 5 That actually was the first point; if the 6 analytical method that you propose would be able to 7 address the key point that is needed to address the 8 equivalence? 9 I think the second point, based on our 10 experiences, in review of the NDRS method is the 11 method validation part, the back and forth 12 communications with regards to the method 13 validation of this particular method that could 14 15 adequately address the questions that we asked. 16 I would think the second thinking point of proposing a novel analytical method would be, could 17 18 this method adequately address the questions as 19 proposed? DR. LIONBERGER: Thank you. Let's move on 20 21 to our other side of the topic, which is the 22 quantitative methods. Any questions or comments

1 from the panelists, especially from the industry side, on implementing new quantitative modeling 2 approaches, PBPK, quantitative clinical 3 4 pharmacology methods? This just gets to Liang's questions at the 5 end of his slides. What's most valuable in that 6 space to the industry? Where are we now? Do we 7 need guidances? I heard comments on verification 8 and what's the standards for verification? 9 Is that the area that the panel thinks 10 needs the most work, and what's your recommendation 11 for the process? Should we have workshops around 12 that? What type of framework should we use to 13 develop those type of approaches? 14 15 DR. VALLANO: Yes. I think, from my experience in the generic industry -- and I think 16 probably others would agree -- the quantitative 17 18 modeling is not really one of the top things that historically has been in our toolbox for various 19 reasons. I think as many generic companies are 20 moving toward more of these complex targets, it's 21 22 going to be increasingly important.

To help build the ecosystem, as was 1 mentioned, there's always the risk of the unknown. 2 Is it going to be accepted? The big thing is, 3 4 well, we can make a model, but is FDA going to accept this for a generic application? 5 So I think promoting that ecosystem, and 6 here's where I think workshops would be valuable to 7 help really kind of foster that discussion. Ι 8 think it's going to take a while and there have to 9 be these steps along the journey. And even the 10 discussion that we're having here today is useful, 11 but I'm looking at it in that kind of way. 12 It has to be a bit of a journey. 13 DR. LIONBERGER: Comments? Guenther? 14 15 DR. HOCHHAUS: I think it's really very 16 important. Let's say you have a pre-ANDA meeting. You discuss alternatives, for example, modeling, 17 and then you need to verify your model. 18 I think all those things really need to be spelled out 19 because I don't think that industry will -- like 20 21 the situation, they seem to verify, but then the 22 FDA says, well, that's not good enough, and go back

1	and do your clinical study. They would lose quite
2	a bit of time.
3	DR. LIONBERGER: My summary of what the
4	industry wants is industry wants clarity and
5	certainty in the new approaches. I see lots of
6	heads nodding in the audience.
7	With that, I think we will adjourn our
8	morning session Sorry. Jim?
9	DR. POLLI: If I can just ask Patrick a
10	question. If you had to say which was a bigger
11	problem, a level of certainty or lack of certainty
12	versus having people to do some of the examples
13	that I think actually are evident in all the
14	literature?
15	DR. VALLANO: That's a good question. I
16	think it's more the certainty point because I think
17	there are ways that we can go and find the
18	expertise. If we don't have it in our
19	organization, there are ways that we can go and
20	find it. But I think at the end of it all, is it
21	something that's likely to be accepted? So I would
22	think, in my opinion, that would be the bigger

1 impediment.

2	DR. VAITHIYALINGAM: To just chime in what
3	the gentleman said, in latest cyclosporine
4	guidance, we have a criteria called earth movers
5	distance. It is completely new for pharmaco
6	industry, but what we found where the expertise
7	lies. It is the organisms such as caterpillar uses
8	that get distance and vary widely.
9	So we found expertise, and we addressed
10	whatever questions they had in the BE guidance.
11	Thank you.
12	DR. LIONBERGER: Liang?
13	DR. ZHAO: I just want to add in, if we
14	talk about modeling, we are not only talking about
15	a technique. I think the value is based on return
16	on the investment from industry. For some complex
17	products, you do feel that given the cumulative
18	information from new drug development, also
19	postmarketing stage, we understand the API
20	formulation much better.
21	So can we glean the benefit from that
22	knowledge? Modeling is not only bottom modeling.
It's to turn the data generated from new analytical 1 approaches into knowledge that can be of regulatory 2 If that's the case -- I also agree with model 3 use. 4 verification, that currently we are also thinking about which terminology to use, validation, 5 verification. I'm not using verification. 6 That's also one of the keys, that if we 7 think of the comment that we need to work on our 8 clarity of the expectation from a regulatory 9 agency, how to verify our model and how to make a 10 model of regulatory use, I think we have some 11 publications already. 12 In the coming CPT-PSP issue, there is 13 commentary regarding how to validate and verify a 14 15 PBPK model. We also published in the February CPT 16 issue about using model-integrated evidence to facilitate generic drug development's review. 17 You're welcome to take a look at those new thoughts 18 19 from regulatory agency. DR. LIONBERGER: We will adjourn the 20 meeting. We'll be back at 1:05 for our afternoon 21 session, so thank you all very much. 22

(Whereupon, at 12:06 p.m., a luncheon recess was taken.) $\underline{A} \quad \underline{F} \quad \underline{T} \quad \underline{E} \quad \underline{R} \quad \underline{N} \quad \underline{O} \quad \underline{O} \quad \underline{N} \quad \underline{S} \quad \underline{E} \quad \underline{S} \quad \underline{S} \quad \underline{I} \quad \underline{O} \quad \underline{N}$

(1:03 p.m.) 1 DR. LIONBERGER: Hi. Welcome back, 2 everyone, to our afternoon session. In the first 3 4 part of this afternoon session, we'll be focusing on newly approved new drug applications that may 5 raise challenges for the development of generic 6 products. 7 We'll first have two FDA speakers to give 8 their view landscape, and then we'll ask our panel 9 and the audience for comments on what aspects of 10 11 these newly approved products may pose challenges to generic products and what types of research 12 approaches may be indicated from that. 13 Our first speaker is Lei Zhang. She's the 14 15 deputy director of the Office of Research and 16 Standards in OGD. Presentation - Lei Zhang 17 18 DR. ZHANG: Thank you, Rob. Those slides will be available online, so I 19 will go rather quickly on those background slides 20 and spend more time on the later slides. 21 22 As we all know, generic drugs in the United

States represent 90 percent of the prescription 1 drug, and they only cost 23 percent of the 2 standing, so it's a great cost savings. 3 Amonq 4 them, 30 percent are complex generics, but many of those complex products we know lack generic 5 competition, and those are the areas our recent 6 GDUFA research has focused on. 7 This is the GDUFA II commitment letter 8 definition on the complex products, focused on 9 complex active ingredients, route of delivery, 10 complex dosage forms and formulation, and complex 11 drug device combination, and some other categories 12 where there's complexity. 13 Last year, following the public workshop, 14 15 we proposed the FY 2019 GDUFA research science 16 product areas, focused on 4 broad categories with 15 product areas, which I'm not going to go through 17 18 all of them, but we know, among the 4 broad 19 categories, 3 of them are very clearly associated with the complex product categories. The fourth 20 21 category, we focus on the tools and methodologies 22 that would cover both complex products and

1 non-complex products.

2	The first set of questions for the panel to
3	consider is do these research priorities address
4	the scientific challenges to developing generics of
5	recently approved complex new drugs, NDAs, both new
6	molecular entities as well as non-molecular
7	entities? To aid in this analysis, we would review
8	the landscape of previous few years of the new drug
9	approvals.
10	This slide shows you the approved new drug
11	application from fiscal year 2015 to 2018. The
12	blue bar represents the total NDA approved in that
13	particular fiscal year and the red bar represents
14	the new molecular entity.
15	As you can see in general, new molecular
16	entity represents about 20 to 27 percent of the
17	total new drug approvals, and last year, we do see
18	a big number of the NME with 30 NME approved in
19	fiscal year 2018.
20	Among those new approvals, how many of them
21	are complex products? This paragraph also showed
22	the same 4 fiscal years, and the red area

represents the complex products. As you can see 1 across those years, complex products represent a 2 total of about 20 to 26 percent of total new drug 3 4 approvals. If you think about how many of them are a 5 new molecular entity, from last year, last fiscal 6 year, is 7 NME out of 40 complex products, and for 7 non-complex, we have 31 new molecular entities. 8 Also, we already heard about FDA-developed 9 product-specific quidances, which a lot of them are 10 11 being supported by our GDUFA-funded research and science to identify the evidence needed to support 12 generic drug development and approval. 13 New things under GDUFA II is we also have 14 very specific GDUFA II goals in developed PSGs. In 15 16 particular for the new molecular entity or NCE products, if they are non-complex, FDA will issue 17 18 PSGs for 90 percent of them in GDUFA II, at least two years prior to the earliest lawful ANDA filing 19 date, which means we will have those at PSG issued 20 21 within two years of the approval. 22 As you are aware, GDUFA II started in

1	October 1st, 2017, so this year, on October 1st,
2	some of them are hitting the GDUFA days, so we're
3	going to monitor those PSG development for
4	non-complex NME products.
5	For complex products, FDA strives to issue
6	PSGs. As soon as we have a scientific
7	recommendation ready, we can put in a guidance.
8	Also, under GDUFA II, we have those pre-ANDA
9	meeting mechanisms to interact with the applicants
10	early on during drug development to help them
11	develop those complex products if they don't have a
12	PSG or if they propose alternative methods from the
13	PSG.
14	Just a quick summary, in fiscal year 2018,
15	we issued 208 PSGs and about 75 or 36 percent on
16	complex products. I mentioned to you earlier the
17	PSG goal for non-complex NMEs officially starting
18	GDUFA II. We have been monitoring our development
19	of PSG for those non-complex NMEs even prior to
20	GDUFA II. As you can see, this graph shows you the
21	blue represents the non-complex NMEs approved in
22	that year and the red bar represents the number of

1	PSGs being developed. As you can see, we have met
2	our goals to publish those non-complex NME PSGs
3	within two years of approval.
4	For the fiscal year 2018, all of them will
5	have goal days between October 1st of this year and
6	September 30th of next year. So we will closely
7	monitor the development of these PSGs, and we
8	already have 8 of them published as of February of
9	this year.
10	Now we are going to focus on those complex
11	products, either as a new molecular entity or as
12	overall, how the development of PSG is and what are
13	the potential gaps and the signs in developing PSGs
14	for those products, and how the regulatory science
15	program can help us generate the data needed for
16	the PSG.
17	This is just to show you the recent NME
18	complex products from fiscal year 2015 to 2017. As
19	you can see, we do have gaps. We have all NME
20	complex products, PSG, NME being issued for those
21	approved in 2015, but we still have 3 without a PSG
22	for the product approved in fiscal year 2016 and

1	another 3 NME complex products don't have the PSGs.
2	So what are they? If we look against our
3	research priorities, we found all three of those
4	don't have PSGs associated with either complex
5	active ingredients or complex dosage forms, and one
6	of them is also a locally-acting product. But we
7	do feel like we have a research program to cover
8	those areas.
9	It is same for the fiscal year 2017. We
10	have 3 NME complex products that don't have the
11	PSG, and they all belong to complex active
12	ingredients formulation or dosage form. All 3 of
13	them are complex API, and also 1 of them is also a
14	drug device combination product.
15	How about the PSG development for recent
16	complex drug products? When we look at the fiscal
17	year 2015 to 2017, NDA approval cohorts, as we see
18	for the fiscal year 2015, 11 of them don't have the
19	PSG; none of them a new molecular entity. For
20	fiscal year 2016, 18 of them don't have PSG
21	developed yet, and 3 of them are the new molecular
22	entity I showed you in earlier slides. Again,

1	under the 17 products approved in fiscal year 2017,
2	we don't have the PSG developed yet, and 3 of them
3	are NME.
4	Now, I'm just going to focus on for those
5	non-NME complex products approved in those fiscal
6	years, what are the complexity areas and how do
7	they link to our research priorities.
8	Among 11 of the products that don't have
9	the PSG, 5 of them are associated with complex API
10	oral dosage form; 3 are complex API; 2 of them are
11	long-acting injectables. In terms of the
12	complexity of the route of delivery, 5 of them
13	belong to this category; 1 is the nasal delivery; 2
14	of them are inhalation products; 1 is topical; and
15	another 1 is intrauterine products.
16	Again, we also see a big portion of those
17	complex products that don't have PSG belong to the
18	complex drug device combination category, with one
19	of them implanted; one is the auto-injector; and
20	another 3 is a drug delivery device. So we clearly
21	see there's a need in this complex drug-device
22	combination area.

1	For fiscal year 2016, similarly, we see
2	5 out of 15 belong to the first broad category with
3	1 complex API, 1 long-acting injectable, 1
4	abuse-deterrence formulation; and 1 complex
5	injectable, and 7 out of 15 products belong to the
6	complex route of delivery with the common route we
7	saw as nasal inhalation, topical, and intrauterine.
8	Again, we also see 9 out of 15 comp
9	products, which is 60 percent of them belong to the
10	complex drug-device combination; 2 implanters;
11	3 auto-injectors; and 4 drug-delivered device
12	combination.
13	In fiscal year 2017, we see also very
14	similar categories where half of them belong to
15	either complex API, long-acting injectable, complex
16	injectables, or abuse-deterrent formulation; and 8
17	of the 14 belong to complex route of delivery; and
18	almost half of them belong to the auto-injector or
19	complex drug-device combination.
20	I just want to give you also some examples
21	of what we saw recently regarding complex
22	drug device products. This examples as shown came

out as a new device called a Respimat device. We currently have 4 new drug products approved with this device, and we do not have any PSG being published yet. This is a new inhalation drug delivery device that is commonly referred to as a soft-mist

6 inhaler. This device actuates a mist cloud of 7 solution over 1.5 seconds, which is very different 8 We have active FDA from other delivery devices. 9 research towards development in the BE for 10 standards for this type of drug-device combination 11 You already heard some other challenges 12 products. we face with other inhalation devices on the drug 13 product development team early this morning. 14

15 The question to the panel is FDA believes that current research priorities address all of the 16 scientific challenges we identified for those 17 18 complex products through our survey of the new drug approval in fiscal 2015 to 2017 cohorts. 19 The first question is, does the panel agree with this 20 21 assessment? Second is, are there specific challenges that should be of higher priority? 22

1	Now, we're going to focus on last fiscal
2	year 2018 NDA approval cohorts with regard to
3	complex products only. So we have a total of
4	40 NDA-approved that are complex products. We have
5	already developed 6 PSGs, and 7 of those are new
6	molecular entity complex products. As of February,
7	we already have 1 PSG developed, which is a topical
8	product.
9	This table lists all the complex NME
10	approved in fiscal year 2018, so in total there are
11	7 of them. As I mentioned earlier, one of them, we
12	already have a PSG, and there's another 3 where
13	research conducted in previous years has prepared
14	us to develop PSG for those complex products, and
15	we plan to develop PSG for those products in the
16	next 12 months.
17	I want to highlight here at the bottom of
18	this slide, FDA just launched a new PSG website to
19	show a list of upcoming PSG that is going to be
20	either developed as new or revised guidance for
21	complex products. For those revisions, we also
22	briefly state out the reason for the revision in

the next 12 months. We plan to update this website 1 on a quarterly basis when we post a new batch of 2 the PSGs. 3 4 Before I finish, I would like to show you a few examples of the complex products we identified 5 from fiscal year 2018. This is one example of the 6 complex API product called the patisiran. 7 This is an oligonucleotide product that belongs to the 8 complex API. 9 You will hear from the next speaker, Dr. 10 Rodriguez. He is going to talk about FDA's lab 11 that have those analytical assays being developed 12 to address the assay to help us ensure the sameness 13 if an applicant is going to develop a generic drug 14 15 for this product. This is just to show you the 16 structure of this new molecular entity. Also, we also observed some novel or new 17 18 drug-device combinations. This is just a new 19 approach to treat nasal polyp disease. This is an implant that will be put to the nose, and we'll 20 have extended release of the drug. 21 22 Also, another new drug-device product was

approved last year for sumatriptan to treat acute 1 This is also a new drug-device 2 migraine. combination which can pose its own challenge for 3 4 developing a generic drug for those products. The final question for the panel; do these 5 products fit into our existing research priorities? 6 Is there a need to adapt our research priorities to 7 the change in the landscape of potential 8 reference-listed drugs every year? 9 Finally, I would like to thank all the 10 Office of Research and Standards staff, and in 11 particular people listed on these slides who 12 provide information for this presentation. 13 I'd also like to thank you all for your attention. 14 15 (Applause.) 16 DR. LIONBERGER: Thank you, Lei. Our second speaker is Jason Rodriguez. 17 He's a branch chief in the Division of 18 19 Pharmaceutical Analysis in OPQ-OTR. Presentation - Jason Rodriguez 20 Thanks, Rob, and I really 21 DR. RODRIGUEZ: 22 do appreciate being able to present OPQ and OTR's

perspective on this. We see ourselves as partners 1 in all this effort, and we're very glad to have a 2 very robust relationship in collaboration. 3 4 Today, I'm going to tell you a little bit about the enhanced analytical tools for evaluation 5 of complex generic drug products. Really, I'd like 6 to start off by mentioning that OPQ has really a 7 proactive science and research approach. The 8 science program is designed primarily to focus on 9 challenges that are in front of us; for example 10 consumer complaints, public health issues. 11 We see that right now with the valsartan and ARB studies 12 that are going on that's publicly disseminated on 13 the FDA website. 14 15 Our research program really does encompass 16 a lot of generic drug science, and that research program is forward-looking. So we are constantly 17 18 trying to keep abreast of new technologies and adopt new and emerging technologies for analytics 19 and manufacturing within our portfolio. 20 This includes involving some of the new 21 analytics, some of the new instruments, some of the 22

new technological advances because we'd like to 1 keep the agency on the front edge of preparedness, 2 so when we get those applications or submissions 3 4 from firms, we're able to adequately review those. Also, as discussed by Lei in the previous 5 presentation, one big part of our portfolio in OPQ 6 is forecasting generic drugs for newly approved 7 NDAs and NMEs because, from a laboratory 8 perspective, it's very important to set the 9 foundation early on in the process so that when 10 submissions are sent to the agency or questions, 11 we're able to adequately evaluate those. 12 OTR plays a very important role in generic 13 drug science, and I'll give you a little bit of 14 15 high-level studies during this presentation. Ιt 16 really is going to be a whirlwind because I've only got 15 minutes. 17 18 One of the areas that we do quite a bit of 19 work on is laboratory consults, and this comes to us through method evaluation. We call it method 20 verification. We do that for new and generic 21 drugs. And a lot of these are asked to assess 22

1 certain aspects of the method. So we don't do validation. We don't do verification on the whole 2 analytical package. We're looking at only targeted 3 4 risk-based areas that the review and assessment divisions highlight for us. 5 We also look at product quality that's pre-6 and postmarket. We do a lot of surveillance. 7 We also are looking at pharmaceutical equivalence and 8 adopting new bioequivalence approaches into our 9 portfolio. 10 We do a lot of outreach for our review 11 divisions and our assessors for training, and 12 that's very important because one of the things 13 that keeps the agency on the front end of 14 15 preparedness is being able to maybe give reviewers either modernized or on-the-job training or 16 exposure to some of these techniques. So OTR is 17 18 very proud to be partnered with many of our review and assessment divisions in that. 19 Finally also, as has been discussed 20 21 already, in guidance and standard development. Α 22 lot of times, we're asked to either provide

laboratory data or provide maybe an expert or 1 laboratory analyst for one of the working groups. 2 Here are elements that we have seen already 3 4 for PSGs, and I'd like to highlight the middle two as areas where the lab really does play an 5 important role, and we're very happy to 6 collaborate. That's on the analytical 7 characterization of sameness and also on the 8 development of standards for analytical 9 characterization. 10 As Darby and Lei both said in their 11 presentations, some of the areas that we are 12 looking at and developing combined research 13 programs, where we're developing protocols and 14 15 trying to do forecasting, are in the area of 16 complex APIs. That includes peptides and lipopeptides, and also polymeric compounds. 17 18 In the figure we show here is a study from 19 2015 where we're looking at glatiramer acetate and its comparator, the RLD and the comparator product. 20 We use high-resolution LC-MS to show that the early 21 22 elution times, we're able to differentiate between

1	the RLD and the comparator product. Also, we're
2	looking at oligonucleotides and working on
3	developing enhanced techniques for establishing
4	identity and also in purity analysis.
5	We've already seen generic drugs are an
6	important part. Ninety percent of the prescription
7	fills are generic drug products, and we're all
8	familiar with the standards of approval for
9	generic, so same active, same strength, same
10	dosage, and so forth.
11	But one of the areas when we are looking at
12	complex generics, particularly complex active
13	ingredients, complex formulations, complex route to
14	delivery, and complex drug-device combinations is
15	that it's very hard to apply those standard recipes
16	for evaluation of those products.
17	One of the areas where OTR has done quite a
18	bit of work over the last few years is in
19	cyclosporine emulsion. Everybody knows that
20	probably as Restasis. This product is very
21	interesting because it really highlights two of the
22	areas. It's both a complex formulation and a

1 complex route of delivery.

2	Here's the first case study, and I'll try
3	to, whenever we have either published a paper or
4	disseminated publicly some of these, to add the
5	citation because I remember from the panel
6	discussion earlier, that's one of the areas where
7	industry was asking us how does this get
8	disseminated and how is that information exchanged.
9	When we're looking at cyclosporine
10	emulsion, one of the areas that we ask is what is
11	the size and how to compare the size. In a study,
12	we looked at a range of analytical techniques to
13	try to find the particle size distribution for
14	cyclosporine emulsion.
15	We see here the temptation is to try to
16	compare across techniques and to try to compare the
17	absolute answer. But the truth is that each of
18	these techniques is specially suited to determine
19	particle size distribution, and really, from an
20	analytical perspective, the important part is to
21	have all of these techniques at hand and take a
22	holistic point of view when we're looking at

1 complex formulations.

2	Particle size distribution is very
3	important because it affects the drug distribution
4	and also the drug release. So I really do
5	encourage you, as again, these slides are publicly
6	available, to look at that paper that OTR was a
7	collaborator in from last year.
8	In the next category, we have biorelevant
9	dissolution. This is an area where we're trying to
10	move from the traditional USP monograph methods for
11	dissolution more towards being able to model what
12	happens inside the body.
13	For these simulated GI contraction studies,
14	we developed an apparatus, which is shown there on
15	the left-hand side, that is able to provide
16	simulated gastric contractions. One of the
17	profiles of contraction is shown on the right-hand
18	side, where there is a storage period, there is a
19	mixing period, and then there is the actual
20	compression force that is applied.
21	We used this approach to study nifedipine
22	extended-release tablets, and we looked at two

1	different formulations. We looked at the osmotic
2	pump, which is a reference-listed drug, and we
3	looked at the polymer-based tablet.
4	If we look at the profile on the left-hand
5	side for product A, which is the osmotic pump, we
6	see that the gastric contractions, or the simulated
7	gastric contractions, don't really play that much a
8	role in affecting the dissolution rate on the
9	bottom left-hand figure. But for the polymer
10	matrix-based tablet, we do see quite a dependence
11	on the role of simulated gastric contraction. So
12	on the lower right-hand side, we see that the
13	dissolution profile changes by quite a bit.
14	In the next area that we're also looking at
15	a lot in OTR is trying to study the capabilities of
16	using abbreviated impactor measurements as a kind
17	of screening tool for the traditional cascade
18	impactor methods. We looked at this with regards
19	to orally inhaled products.
20	As everybody knows that has been in the
21	industry for a while, the cascade impactor method
22	is very time consuming. There are a lot of lab

1	hours that are devoted to trying to get answers.
2	What OTR tried to do, I think, probably
3	started three or four years ago, was plan a study
4	in partnership with OGD on using some of these
5	abbreviated impactor methods. And those are pretty
6	much shown on the right-hand side on the bottom.
7	You can see, even if you're not familiar with
8	inhalation devices, that the AIM is quite a bit
9	more streamlined and there are less plates
10	involved.
11	So what we've done over the last few years
12	in OTR is conduct accelerated stability studies on
13	three commercially available products shown here.
14	For the two plots, we see the fine particle
15	fraction for the range of impactors used, and we
16	see that for the FSI and the FSI 2, the AIM methods
17	do not provide really fully equivalent results as
18	the full resolution impactors. That's one of the
19	areas where we really do need to do a little bit
20	more work, but this has been an excellent
21	collaboration, and I think it's a good first step
22	at trying to develop AIM as a OC tool, and one of

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the areas where we will hope to continue working 1 together. 2 The last case study I will show is on 3 4 in vitro permeation testing. In vitro permeation testing is really used for topical and transdermal 5 formulations, and trying to really measure the 6 amount of drug products that flows through these 7 systems. 8 In the lab, we have really two types of 9 instruments. We have the Franz cell and the 10 flow-through diffusion cells. One of the areas 11 when we look at this in OTR, we like to keep a 12 whole suite of analytical techniques, so we also 13 look at the formulation using Raman imaging, and we 14 15 are able to use quantitation using primarily 16 chromatographic methods and mass spec-based methods. 17 18 Some of the areas where we have looked at 19 this -- and this is a brief snapshot, but the citations are there at the bottom -- are on 20 21 acyclovir topical cream where we looked at the effect of formulation on the manufacturing process 22

for the cream. We also looked at the API particle 1 size distribution. 2 For estradiol, we looked at the effect of 3 4 cold flow and really were able to get answers using these analytical techniques, and finally, 5 testosterone gel, where we looked at the effect of 6 permeation enhancers on skin permeation and flux. 7 In conclusion, I really do like to thank 8 the panel for inviting OPQ and OTR's input on this. 9 I think a lot of the laboratory aspects, we are 10 11 very happy to be partners in collaboration. Really, it's one of the areas where, for the 12 13 agency, we are able to, within OPQ, play an important role due to the capabilities of our 14 15 laboratory. 16 Science and research are both important parts of, as I mentioned, OPQ's readiness, research 17 18 readiness goals, and together, we can help promote 19 the development of proactive tools to assess complex drugs. 20 Here's a list of the different areas where 21 these case studies were contributed. I'd like to 22

1 thank each of those individual project leaders and really also say that this is really quite a feat 2 because OTR is actually split in two different 3 4 sites. We have a lab here in White Oak and another lab in St. Louis, which is where I'm based out of. 5 So thank you for your time. 6 (Applause.) 7 Public Comment Period 8 DR. LIONBERGER: 9 Thank you, Jason. Before we begin the panel discussion, we 10 11 have one speaker from the open public comment period, so Vinod Shah is representing the NBCD 12 working group. Vinod? 13 Presentation - Vinod Shah 14 15 DR. SHAH: Good afternoon, and thank you 16 for giving me this opportunity. I'm Vinod Shah, and I'm representing the Non-Biological Complex 17 18 Drugs Group. The Non-Biological Complex Drugs Group has 19 the mission to ensure that the appropriate science-20 based approval and post-approval standards are 21 created and globally introduced for the NBCD to 22

ensure patient safety and the benefit. 1 (Pause.) 2 I hope this is not counted in my 3 DR. SHAH: 4 time. (Laughter.) 5 DR. SHAH: As Dr. Mehul Mehta indicated, 6 it's a complex presentation of the complex drug 7 products. 8 (Laughter.) 9 Thank you, Mehul. 10 DR. SHAH: 11 Actually, what's happening is the rise of the biotechnology and the nanotechnologies have 12 accelerated the development of the complex 13 medicines. On this slide, you see the example of 14 15 the small molecule as well as the complex 16 nonbiological complex drugs, as well as the biological complex drugs, and these drugs are very 17 18 difficult to completely characterize. So what are the nonbiological complex 19 drugs? Well, these are the products which are not 20 homo-molecular in structure, but they consist of 21 22 several compositions of very similar structures,

and this cannot be fully characterized, and a 1 well-controlled robust manufacturing process is 2 fundamental to ensure the quality and the safety of 3 4 the product. In other words, the process is the product as far as the NBCD of the nonbiological 5 complex drugs are concerned. 6 For the generic and the similar products, 7 to be therapeutically equivalent, it is important 8 that the product is pharmaceutically equivalent as 9 well as bioequivalent so that it could be 10 11 therapeutically equivalent and therefore therapeutically interchangeable. 12 But for the NBCDs, the major challenge is 13 to establish the equivalency, either the 14 pharmaceutical equivalence, or the bioequivalence, 15 16 or both. Another challenge is the regulatory pathway harmonization between FDA and E.U. 17 18 Some of the recent developments in the NBCD 19 areas also point towards the same situation, the complexity of the NBCD products, for example the 20 21 GAO report which came out in January of 2018 also points out towards the scientific challenges and 22

1	are involved with the demonstration of the
1	are involved with the demonstration of the
2	equivalence of the product.
3	The AAP, a guidance forum workshop, which
4	was held last September, and the report just came
5	out last month in April, also points out towards
6	the problems with this and also emphasizes a
7	harmonized regulatory pathway should be there.
8	Also, the very recent workshop, the FDA
9	product quality research institute workshop in
10	April, pointed out the similar things, and it was
11	indicated that a biosimilar and nonbiological
12	complex drug products should be approved based upon
13	the stepwise comparison between the products,
14	between the brand name and the generic product.
15	This slide shows the comparison of all the
16	complex drug products. Again, at the bottom, you
17	see the complex drug products identified by the
18	agency. The green dots are the biological complex
19	drugs and the blue dots are the NBCD complex drugs
20	which forms a small group.
21	Actually, at present today, there are
22	worldwide discussions with respect to how can we

1	standardize the process, how can we have a good
2	regulatory pathway, and what should be the
3	situation. You see that at least on this slide,
4	the examples of the presentation, very recent
5	publications on the European regulatory landscape
6	of the nonbiological complex drugs, and also on the
7	right side, you see the GAO report which identified
8	the problems and the issues with the nonbiological
9	complex drugs.
10	There has been these additions made even in
11	Europe to change the legislation so that a better
12	approach, a better pathway could be established. A
13	similar thing has been also proposed by our
14	commissioner, Dr. Scott Gottlieb, which indicated
15	that we should contemplate on change the
16	Hatch-Waxman construct to allow the agency to look
17	at small complements of the clinical data in the
18	context of an approved complex drug.
19	So you see that on both the sites, E.U. as
20	well as the FDA's is thinking towards changing the
21	legislation so that a uniform pathway could be
22	established. Again, this is an example where the

1 commissioner has indicated in the latest ICH
2 presentations, that maybe a standardized
3 equivalence document should be prepared in order to
4 have the approval for the bioequivalence of the
5 complex products as well as non-complex drug
6 products.

What would be a complex desired state that 7 we would like to have? It should be having a 8 science-based approach for the generic as well as 9 the similar nonbiological complex drug products. 10 We could call it as an NBCD similar pathway, one 11 which should be universally accepted. 12 We are looking toward the globalized harmonization of the 13 scientific and the technical requirements for the 14 15 generic drugs, so that everyone should be able to follow this; a stepwise comparison between the test 16 and the reference products at all the stages to 17 18 avoid non-comparability in the clinical studies and 19 to facilitate the interchangeability, which will assure the therapeutic equivalence of all these 20 complex generic drug products. We would like to 21 avoid a non-equivalency in efficacy and safety. 22

How could this be achieved? Well, this 1 could be achieved only with the involvement of the 2 stakeholders that we can ensure a fit for the 3 4 purpose of work. So it should be including the complete awareness, the understanding, and the 5 alignment of all the parties involved together. 6 In order to really promote and discuss 7 these types of scenarios and look at the 8 nonbiological complex drugs, we are also going to 9 be holding a workshop, and we would like to invite 10 11 all the participants to come in this month, within 12 days, a complex medicine, science regulations, 12 and accelerating development in New York at the New 13 York Academy of Sciences on May 13th. Again, there 14 will be more discussions on this aspect, and 15 16 everyone is welcome. Again, what I presented today is the 17 18 opportunity probably for us to join hands together and try to develop a harmonized globalized battery 19 so that everywhere, it could be approved by the 20 similar situation. 21 Thank you. I finished in time in spite of all the 22

complex difficulties. 1 (Applause.) 2 Panel Discussion 3 4 DR. LIONBERGER: I'd like the panel members to introduce themselves for the afternoon session, 5 starting with Lucy. 6 DR. FANG: Lucy Fang, associate director, 7 Division of Quantitative Measures and Modeling, 8 Office of Research and Standards, OGD. 9 DR. GOBBURU: Joga Gobburu, University of 10 Maryland. 11 DR. LUKE: Hi. Markham Luke. I'm the 12 director of the Division of Therapeutic Performance 13 in the Office of Research and Standards in the 14 15 Office of Generic Drugs, in CDER. 16 DR. MEHTA: Mehul Mehta; as I mentioned earlier in the morning, director, Division of 17 18 Pharmacology I, Office of Clinical Pharmacology and 19 New Drugs. DR. POLLI: James Polli, University of 20 21 Maryland. 22 DR. STIER: Ethan Stier, acting deputy

office director, Office of Bioequivalence. 1 DR. TEMPLE: Bob Temple, deputy director of 2 CDER for clinical science. 3 4 DR. TYNER: Katherine Tyner, acting associate director of science for the 5 pharmaceutical quality. 6 DR. ZHANG: Lei Zhang, deputy director, 7 Office of Research and Standards in OGD. 8 Jason Rodriguez, the 9 DR. RODRIGUEZ: laboratory chief in the Division of Pharmaceutical 10 Analysis in the Office of Testing and Research and 11 the Office of Pharmaceutical Quality in CDER. 12 DR. LIONBERGER: We will begin by asking if 13 there are any questions for our speakers. 14 I'd like 15 to ask Vinod a question. You can come to the 16 microphone. You proposed alternative pathways for 17 18 complex generics. Can you explain how you think that will expand access to complex generics rather 19 than make it more difficult to provide access to 20 21 complex generics? 22 DR. SHAH: There is a great similarity

between the biotechnological products and nonbiotechnological products, only difference being that the biotech products are using the living organisms in terms of its formation, whereas the nonbiological complex drugs are made by chemical synthesis.

If you ignore that, everything else seems 7 to be more complex in the same blinds and the same 8 So like for the biotechnological 9 scenarios. products, you are having a step-wise comparison, 10 11 first looking at the chemical analysis, then looking at the toxicity, animal studies, 12 preclinical studies, and then looking into the 13 clinical studies, and making the comparison between 14 15 the brand-name product and the test product.

16 So a similar approach could be followed for 17 the nonbiological complex drugs and actually that 18 is somewhat similar to what is followed in Europe 19 in some of the cases. So our suggestion is maybe 20 to follow a similar pathway, making a step-wise 21 comparison with test and the reference product at 22 all the stages so that we can avoid the
1 dissimilarity at any stages between the brand name and the generic drug. 2 DR. LIONBERGER: Thank you. 3 Any other 4 questions for the speakers? DR. LUKE: This question also goes to 5 Vinod. Doesn't lumping complex products with 6 biologics complicate things even further? 7 I think, currently, we have generic drugs 8 that are complex and non-complex. I think that's a 9 sufficient kind of characterization of the lay of 10 the land. To add in biologics into that 11 complicates it even more. I think that's a 12 problematic approach to the landscape. 13 Well, I don't mean to add the DR. SHAH: 14 15 biologics into that. I'm suggesting to follow a similar approach; in other words making the 16 comparisons of the test of the reference product at 17 18 all the stages; not looking into the approach that you have already established for the biologicals, 19 looking into the comparative clinical studies, 20 small clinical studies for the two products, and 21 22 that is what is not done in some of the NBCD

products which have been approved. 1 That's the reason why you see some of the 2 problems that's coming up, especially like, let's 3 4 say, for example, copaxone. The different methodology has been used for the copaxone. 5 You are not following these. The product was approved 6 not based on the in vivo studies in humans, but all 7 the other studies. 8 So to avoid such things, it would be good 9 to have a comparison, and other suggestions is to 10 have a similar thing between Europe and U.S., 11 everyone working together so that the same kind of 12 regulatory approval pathway could be established. 13 DR. LIONBERGER: Let's move on. 14 15 DR. LUKE: That's an unusual twist to call 16 it something like that, non-country rock-and-roll type of thing, a very unusual twist on wording. 17 18 DR. LIONBERGER: Let's move on to the panel 19 questions, which focus on the newly approved NDA products, and an open floor? Any discussion for 20 21 it? DR. RODRIGUEZ: I can go ahead and start if 22

1	that's okay. I think one of the questions that was
2	proposed was whether these research priorities do
3	give a good landscape of some of the research and
4	testing work that's done.
5	I think the answer from OTR's perspective
6	is yes. We get some of these products and NMEs
7	through our method verification program as a new
8	drug site. These are all areas. I saw a lot of
9	familiar and important overlap.
10	The lab's already been exposed to some
11	aspects of the methods and some of the
12	considerations that are taken by the review and
13	assessment divisions. I would say that's a pretty
14	good portrait of where we're at right now.
15	DR. LIONBERGER: One aspect that I noticed
16	when I looked at the landscape that was provided
17	was the prevalence of the combination products.
18	I'd like the panel to address the question, for
19	combination products; especially those complex
20	ones, what are some of the aspects that you see are
21	important to emphasize in our future research
22	activities related to these new drug approvals?

1	DR. LUKE: I'll start. I think the
2	combination here that we're focusing on,
3	specifically a drug-device combination product, is
4	an area that we see as very important and we're
5	investing a lot of our research efforts and
6	resources into exploring that area further. You
7	can see that in the current call for grants and the
8	current projects that are underway, thank you, in
9	the Office of Research and Standards.
10	DR. LIONBERGER: Bob?
11	DR. TEMPLE: This question is going to just
12	reflect my total ignorance of what you're talking
13	about. My dim recollection of all this stuff is
14	that if you believe the blood level tells you
15	everything you need to know, you're done, and it's
16	very easy.
17	The complexities arise when the blood level
18	doesn't tell you, like every derm bioequivalence
19	that actually has to do with
20	DR. LIONBERGER: Everything that's on our
21	list here is whether blood levels aren't.
22	DR. TEMPLE: So that's what we're talking

about. 1 2 DR. LIONBERGER: Right. DR. TEMPLE: You're talking about where 3 4 blood levels don't do it. Well, if that's the case, then don't you need a trial with either a 5 clinical or some kind of pharmacologic endpoint? 6 Ι mean, I'm just thinking of biosimilars, which I've 7 had a fair amount to do with. 8 They all have to do studies. 9 The study may be the clinical outcome or it may not be, but it's 10 11 some pharmacologic effect. It's a little tricky because you have to do it somewhere steep, a steep 12 part of the dose-response curve, or you'll miss 13 important differences. 14 15 But is that what we're talking about, that 16 you have to do a study that show that something happens? 17 18 DR. LIONBERGER: The standard for approval 19 for generic products for bioequivalence, as you can imagine, is that we have enough evidence that the 20 drug delivery to the site of action is the same. 21 22 We can do that by blood levels. We sometimes do

that through looking at clinical data. But we also 1 do it through looking at the in vitro performance 2 of the product, and the drug delivery rate, and the 3 4 comparison between the two products. So a lot of the laboratory work and science 5 on these more complex products is saying what's the 6 delivery rate or the release mechanism from those 7 products, and can it be measured correctly and 8 accurately in the laboratory characterizations? 9 So the in vitro approach is on the table as well. 10 11 DR. TEMPLE: You always have to wonder whether the in vitro method figures out how the 12 lung works. 13 DR. LIONBERGER: Right, and that's why 14 we're doing research in these different areas. 15 16 Jason, can you comment a little bit on, in Lei's presentation, she identified some new types 17 18 of API that we really haven't seen before, so I'm 19 thinking of the oligonucleotides and the anti-sense RNA. 20 Can you talk a little bit about OTRs, 21 experience in characterizing those, and how well 22

characterized do you think are the NDAs, how pure 1 are they, what kind of analytical methods has the 2 lab developed or is developing for those types of 3 4 new APIs that really haven't been seen in CDER-approved products until very recently? 5 DR. RODRIGUEZ: Right. I think that one of 6 the areas that OTR is working on under the broad 7 umbrella of oligonucleotidesis is developing a 8 research program where we have stakeholders from 9 several different areas of CDER, including OGD. 10 One of the areas and considerations, when 11 we're looking at some of these complex APIs and 12 complex drugs, is that there is a different point 13 of view based on the office that you're from. 14 When you're thinking about the laboratory studies, it's 15 16 very important to capture and cast a broad net out to get those points of views. 17 18 From a laboratory perspective, once we harness what is the considerations from each 19 stakeholder, then it's important for us to develop 20 21 what is the path forward in the laboratory. So I see, in a lot of these areas, the path 22

forward includes a combination of maybe advanced 1 chromatography and also high-resolution mass spec 2 That is one of the areas where we made a lot 3 work. 4 of investments in the laboratory to try to stay up to what's currently available. So that's one of 5 the areas from a logistical point of view. 6 Now, when we look at these from the new 7 drug arena, for example, and some of these do come 8 to us from the method verification program, one of 9 the things that we do look at is we do have 10 discussions with the review staff of what are the 11 areas that you are considering? 12 We don't take these consults and just look at anything. 13 We always are looking at a targeted area that the 14 15 review divisions have asked us to focus on. So that's an important piece of knowledge. 16 It's in the knowledge bank of what are the areas 17 18 that are being considered now, that we use then 19 when we're developing these longer, I would say, three- to five-year research programs on how we 20 21 developed the path forward. I hope that, in a roundabout way, answers the question there. 22

DR. LIONBERGER: Katherine, do you have 1 2 comments? I would just follow up and give DR. TYNER: 3 4 a signal-boost, that the labs really are well equipped. One of the things that we try to get 5 from the public input is what instrumentation that 6 we need to be making sure that we have available 7 and that we have knowledge of. 8 Joga, and then Markham? 9 DR. LIONBERGER: DR. GOBBURU: Just to be clear, the 10 drug-device combination, the specific question is 11 more about the really long, shall we say, acting --12 DR. LIONBERGER: I think one category of 13 products that we saw in this list was a very 14 15 long-acting injectable. So these are implanted for up to 3 months at a time. 16 DR. GOBBURU: Yes. I can give you an 17 18 example. Actually, from my experience, the longer the duration of release, the likelihood of 19 establishing an IRVC is much greater because you 20 21 are making at least the most rate-limiting step. 22 I have experience with IUD device, which is

1	for 5 years, and there is a very simple linear IRVC
2	showing yet, the device can be changed, but I'm
3	sure that the device comparison is pretty well
4	established of what type of physical and chemical
5	engineering characteristics comparison. But the
6	coating and then the release, there are methods to
7	accelerate and compare in vitro. We don't even
8	need in vivo studies.
9	DR. LIONBERGER: Markham?
10	DR. LUKE: I just want to point out the
11	beautiful juxtaposition of the two speakers and the
12	topics that they talked about. Lei talked about
13	the technological advances in new drugs, so each
14	new drug, especially the complex products, present
15	new technologies.
16	We're all for innovation and bringing new
17	products to our American patient population so they
18	can have good healthcare. But at the same time, in
19	keeping up, we have new technologies for getting at
20	microanalysis, getting at better and better
21	adjudication of small levels of drugs, looking at
22	incremental changes in drug concentration; for

1	example, doing subdermal concentrations of drugs
2	with really tiny samples, and better than Theranos
3	types of stuff.
4	So we're advancing technology to try to
5	keep up with the innovation in new drug
6	formulations and new drug products.
7	DR. LIONBERGER: Bob, do you have a
8	comment?
9	DR. TEMPLE: I just wanted to ask you about
10	your previous example. If you have a long-term
11	drug that releases slowly, you still can rely on
12	blood levels over time.
13	DR. LIONBERGER: So in that one, one of the
14	approaches is to do blood level studies. One of
15	the challenges that I think the generic industry
16	would say is that those studies are generally
17	not you generally can't do them in healthy
18	subjects, so they have to recruit patients on those
19	products for many of them, especially the long
20	exposure times.
21	So that could be a barrier to recruiting
22	the patients. Sometimes, when we have the

patients, you can't do the simple 1-dose crossover 1 study. You have to sort of switch the patients 2 during their treatment. 3 4 From the pharmacokinetic point of view, if you have a 3-month dosing interval and you want to 5 switch them and let the new product come to steady 6 state, sometimes you have to have a multi-year 7 That's why I think, as Joga mentioned -study. 8 DR. TEMPLE: Especially if it's a 5-year --9 DR. LIONBERGER: -- right, right -- that 10 when there are in vitro/in vivo correlations that 11 are used and sometimes been established, you know 12 that they're possible from work that the new drug 13 development has done, that that's an approach 14 15 toward a bioequivalence method. Often, those are the focus of our research 16 activities to help develop the appropriate IV-IVC 17 18 type methods. DR. TEMPLE: 19 I guess my initial response is the biggest problems where you don't really know 20 21 what the relationship with the blood level is to what it does. One of the drugs that was listed 22

before was eteplirsen, where the approval was based 1 on an array of increases in dystrophin in the 2 muscle. 3 4 We have no idea what the relationship of the blood levels to that was because the response 5 was hugely variable. I just wondered if people had 6 thoughts about how they were going to do that. 7 DR. LIONBERGER: I think that's an 8 injectable product. Right? 9 DR. TEMPLE: Yes. 10 DR. LIONBERGER: I think there's not a 11 bioavailability question there. There the issue 12 for the generic drug would be the same active 13 ingredient and --14 15 DR. TEMPLE: But it's a fairly complex 16 molecule. DR. LIONBERGER: Yes. And that's why the 17 18 analytical methods have to be developed to 19 characterize those more complex molecules. DR. TEMPLE: But you think, maybe even if 20 it's a complex molecule, blood levels might do the 21 22 job?

DR. LIONBERGER: Yes, or again, generally 1 for injectable solutions, we generally don't think 2 we even have to because the bioavailability is 3 4 going to be 100 percent of its direct injection or IV dosing. 5 Any other comments from the panel? 6 Lei? DR. ZHANG: Yes. I just want to go back to 7 that drug-device combination. When we think about 8 it, it's very complex because you have drug-device 9 interface, which we have a lot of research on, but 10 there's also user device interface, which I feel we 11 probably still struggle a little bit, especially it 12 depends on the design of the device and how a 13 patient is going to interact with the device, and 14 15 how we do appropriate comparison. So I just wonder whether other 16 panelists --17 18 DR. LIONBERGER: I think Lei's question was about the human interactions with the drug-device 19 combination, so the user interface or human factors 20 21 question. 22 DR. GOBBURU: But I mean, for the device,

is it not a requirement for the device to be 1 approved in the first place? I thought we'd have 2 to do that. 3 4 DR. LIONBERGER: For the new drug device or for the generic? 5 DR. GOBBURU: Yes, new drugs. 6 DR. LIONBERGER: I mean, the new drug 7 device has to be --8 DR. GOBBURU: No, but the device for the 9 generics is usually the device that is approved. 10 DR. LIONBERGER: 11 No. 12 DR. GOBBURU: Not necessarily? DR. LIONBERGER: 13 No. They can have it different. 14 DR. ZHANG: 15 DR. LUKE: So there's variability in how combination products are approved. The combination 16 product is defined as a drug and a device used in 17 18 juxtaposition. The device may be part of the drug 19 application itself, so you can actually have a device that's part of the NDA or you can have a 20 21 device as part of a PMA or 52K that's reviewed 22 separately by our sister center. But how those

products are used together is something that we 1 look at. 2 DR. LIONBERGER: For example, like the 3 4 inhalation devices, that's a device. It's a drug delivery device. It doesn't have to be identical 5 in the generic versus the brand product. 6 The scientific question is what are the characteristics 7 between those two devices that have to be the same 8 in order for it to be a substitutable generic 9 10 product. As Lei said in the first case, one aspect 11 is the drug delivery rates, which are more or less 12 13 measurable. You can measure them through the PK 14 effects. You can measure them through the in vitro 15 performance. 16 The other aspect of that comparison is how the user uses the device. What actions does the 17 18 user have to take, and at what point do those 19 potential differences become so large that the product you would not say are substitutable, and 20 what differences are still differences but still 21 allowed and wouldn't affect or impact substitutes? 22

That's the review question, and the OGD 1 review staff has to deal with all these combination 2 products, is if there is a difference in the 3 4 interface that the user has presented, is that difference significant or not? 5 DR. GOBBURU: But to me, we already have 6 policies for that. Right? You compared the 7 within-subject variabilities. And if there is a 8 product within subject variability interaction, and 9 it goes, what is it, 2.5 or something like that, 10 11 there's a problem. So we can apply the same routes. DR. LIONBERGER: If you think that your 12 drug delivery is the measure of successful use of 13 the device, I think that's --14 15 DR. GOBBURU: But the clinical trial will 16 tell me both of them. DR. VAITHIYALINGAM: It's not the question 17 18 of clinical trial or equivalency. For the device 19 differences between innovator product and generic product, it shouldn't cause any confusion to follow 20 21 the labeling instructions in the original innovator product. 22

DR. LIONBERGER: In the bioequivalence 1 studies, they're usually done under controlled 2 conditions where you ensure that the person uses 3 4 the device correctly. So you compare drug delivery between two cases where both devices are used 5 correctly. 6 The user interface question, why it's more 7 difficult, is if you're not instructing patients 8 and they're just substituted, will they use it 9 correctly? And that's a very hard question to 10 11 answer. DR. VAITHIYALINGAM: Both the devices have 12 to have the same instruction of use. If the 13 generic product has a different instruction of use, 14 15 then it is -- it won't be approved in the first 16 place. DR. LIONBERGER: So maybe, Siva, you can 17 18 talk about, in the generic industry, when you're 19 developing these products, what are some of the challenges in matching the device? 20 If anyone from the industry wants to 21 comment about that aspect of generic product 22

development, what are the specific challenges that 1 you see as product developers in this area of 2 products that have devices? And if you're not 3 4 willing to comment here, I encourage you to make those comments to the docket. 5 MS. NEWCOMB: Hi. I'm Claire Newcomb from 6 I would like to encourage you to stick 7 Mylan. around to the next presentation because my 8 colleague and I from Teva and Mylan are going to 9 present on exactly this. 10 DR. LIONBERGER: 11 So we may in the next panel be able to come back to this a little bit 12 So Jim? 13 more. I'm an academic, so I don't 14 DR. POLLI: 15 develop generic products for a living, but just 16 have some thoughts about my daily life. I'd like the initiative to have good instrumentation because 17 18 it makes all the difference. When I think about at least the time I 19 spent, I probably spent at least about 10 percent 20 21 of my time just trying to stay up with analytical 22 methodology. I think we spent a lot more time than

we might think, and that's very important over the 1 long haul. Maybe my major point. 2 DR. LIONBERGER: So Mehul? 3 DR. MEHTA: Just the general thoughts about 4 Lei's presentation and then OGD, this mandated 5 requirement of PSGs, especially for complex drugs. 6 I think the OGD is focusing the effort in the right 7 direction, and now we are collaborating even more 8 and more on our new drugs and generics, or 9 identifying these complex products. 10 11 The questions that you were asking are, these are all questions that are important 12 questions that need to be paid attention to at the 13 approval time, the new drug approval time. 14 15 DR. LIONBERGER: I think some of those 16 also come up in the new drug to review as companies make changes during their development process that 17 you and especially probably the Office of Clinical 18 19 Pharmacology see and have to bridge through the development process. 20 That sharing of information, 21 DR. MEHTA: knowledge, across our organizations, I think, is 22

getting better and better. I think, especially 1 with the PSGs, that you have [indiscernible]. 2 I just see that as a lot of good collaboration. 3 4 DR. LIONBERGER: I believe that we will have a break, and then we will reset for our final 5 panel of the day. So we'll be back in 15 minutes. 6 (Whereupon, at 2:10 p.m., a recess was 7 taken.) 8 DR. LUKE: Hello. Welcome back. 9 Welcome to the afternoon session for the Generic Drug 10 11 Workshop 2019. We have a speaker who exemplifies that good generic science does not know national 12 boundaries. 13 Walter Wigger-Alberti is a CEO and clinical 14 advisor for dermatology for Bioskin GmbH, and he's 15 16 going to be speaking about specific challenges in the evaluation of irritation and sensitization for 17 18 transdermal systems, a dermatological appraisal focusing on scoring and application. Walter? 19 Presentation - Walter Wigger-Alberti 20 21 DR. WIGGER-ALBERTI: Hello, and good afternoon to everybody in the room who I 22

unfortunately cannot see. I strongly apologize
that I was not able to come in person, but I truly
believe that this has a great value for the
equibalance. I would like to thank Steven for the
technical assistance.

6 The purpose of my presentation is to 7 highlight the challenges for the current 8 recommendations by the FDA for the application 9 procedure and scoring in phase 1 studies with 10 transdermals.

We all know that transdermals may cause 11 irritant reactions due to their occlusive 12 application of adhesive materials and sometimes 13 even cause allergic reactions. So that is why they 14 15 should be applied once daily on intact skin only. The application side is to be rotated daily. And 16 any application should not be used more than once 17 18 in 14 days. This is for patients and not intended 19 to apply them repeatedly on the same skin area. However, cumulative irritation is usually 20 21 tested with repeated applications on the same skin area for topical drugs such as creams and 22

1	ointments, also under occlusion using test
2	chambers. The reason is that we want to maximize
3	skin response to early detect and to compare
4	irritant potential of drugs.
5	A 5-day test design is only sometimes used
6	before authorities may allow goal or no-goal
7	decisions and to go into patient. But the
8	classical phase 1 trial as part of the
9	[indiscernible], however, is 21-day cumulative
10	application with daily application or sometimes
11	only 15 applications over 21 days, where the
12	products stay on the skin over the weekend.
13	For the testing of the sensitization
14	potential, we start usually with an induction
15	phase, also over 21 days, but with only
16	9 applications in total because the test products
17	stay on the skin for 48 or 72 hours. And after
18	[indiscernible] for usually 2 weeks, the products
19	are to be applied on a new test area once and the
20	readings are performed over 48 or 72 and sometimes
21	96 hours.
22	During the challenge phase, it has to be

decided by the investigators if the reactions are 1 likely to be irritant or allergic. 2 Typical examples for irritation can be seen above with low 3 4 levels of scoring and/or decrease of test reactions such as 2, 1, 1, 0. 5 Allergic reactions are usually stronger, 6 stay longer, and they also increase [indiscernible] 7 evaluation even though the product was applied only 8 For example, as you see below, a score was 1 9 once. and then followed by score 2, 2, and even a 3. 10 11 Here, you can see a typical mild irritant reaction to a transdermal. It's a sharply marked 12 erythema, some follicular spotty erythema. 13 This is really a mild reaction. But on the next picture, 14 you hopefully see the additional infiltrate and 15 16 even some papules assigned for allergic reaction. On the next picture, which is the next 17 18 reading of the same lesion, you see even stronger, 19 and on the last picture, on the last reading, you even see the edema is now crossing the 20 21 [indiscernible], spreading over the area the patch was applied. So these are clear signs of an 22

1	allergic reaction to a transdermal.
2	Now we come to the problems with the
3	current scoring. So far, the standard for the
4	testing is given by the FDA guidance for industry,
5	for skin irritation, and sensitization testing of
6	generic transdermals. This has also been used as a
7	reference for other topical drugs. Ointments and
8	creams are tested almost the same way, and even the
9	latest EMA guideline refers partially to that FDA
10	guidance.
11	Now we are coming to the scoring system
12	that is presented in that guidance. It's claimed
13	to be a recommendation, but only a few companies
14	are brave enough to use other scores even though,
15	which I would like to explain, it is absolutely
16	inadequate for topical drugs in general and for
17	transdermal and special.
18	For any irritant reaction, the leading
19	symptom is erythema, and the erythema increases
20	with stronger irritant potential of the product to
21	be tested. But the score here presented is not
22	reflecting that. You may see that that's the score

1	with 1, which means minimal erythema, so that's now
2	a little increase with the two definite erythema,
3	but then it stays with erythema, and there are
4	papules with a score of 3 or 5, edema and papules;
5	6 is just vesicular eruption, and 4 is only edema.
6	There is no irritant reaction that increases, which
7	will reflect a score from 1 to 7, absolutely
8	impossible.
9	It's accompanied by another score which has
10	caused other impacts, and the other impacts are
11	focusing on symptoms as a result of dryness like
12	scaling, cracking, peeling, and so on. But this is
13	actually not seen in the application of
14	transdermals, and I will explain to you why.
15	I actually was wondering where the score
16	comes from and the Berger Bowman score that was
17	published in 1982 for testing the irritant
18	potential of cosmetic products, 150 cosmetic
19	products, they wanted to compare 14 days'
20	application with 21 days of application, but they
21	suggested that 14 days are enough to discriminate
22	topical products. However, this was news for

cosmetics, and they also themselves referred to an older publication that you could see on the next slide.

4 This publication from Lanman from 1968 in which also cosmetics were tested, but particularly 5 bath oils and deodorants, products that have a high 6 level of detergent that of course may irritate and 7 they dry out the skin for which the other effect 8 scores might be useful, but not for transdermals. 9 But who decided that this is an adequate 10 score for topical drugs, and especially for 11 transdermals, where each removal of the plaster 12 itself removed also parts of the [indiscernible], 13

14 corneum and causes any signs despite the other 15 effect scores. So what we may see with the score 16 can't be seen because the transdermal is removing 17 it.

DR. LUKE: Walter, we have about 3 moreminutes for your presentation.

20DR. WIGGER-ALBERTI:That's very short.21Okay.

(Laughter.)

22

1	DR. WIGGER-ALBERTI: On the next slide, we
2	see the typical increase of erythema as the leading
3	symptom of irritation. Next slide, this is just to
4	show that with the patch testing, the erythema
5	decreases. Edema is actually following the same,
6	and scaling is increasing, but this is after
7	removal of the patches over time. So it's totally
8	different information and it's only typical for
9	detergent. Sometimes, you get a positive control.
10	I would strongly recommend to use
11	alternative scoring such as the score presented
12	here, which is now also accepted as the score on
13	the question and answer paper by the EMA. Another
14	option is on the next slide. All these scores
15	reflect the leading symptom of erythema that
16	increases with higher rate and potential.
17	Now, we are coming to sensitization, where
18	for the induction phase, we should also use the
19	score with the leading symptom of erythema
20	increasing, and on the next slide, for the
21	challenge phase of the sensitization, we need
22	something that, of course, is assessing the

r

1	erythema, but much more the typical signs of
2	allergy, infiltration, papules, vesicles, and so
3	on.
4	It is not possible for me, due to the
5	shortage of time, to add another slide with a
6	recent publication from this year from the
7	Switzerland group, but they were using
8	[indiscernible] as an additional tool to assess and
9	measure irritant and allergic reactions, and they
10	were able to show that irritant reactions caused an
11	increase of temperature, but the increase of
12	temperature by allergic reactions are much more
13	higher.
14	So they were able to discriminate between
15	irritant allergic reactions, and this was confirmed
16	by an independent investigator who usually reads
17	test reactions; so very impressive, and I think
18	this is something where the discussion should be
19	open.
20	I hope I have some more minutes for the
21	application. You see that tape stripping using
22	test chambers may cause strong irritant reactions.

On the back, you see the typical back a person 1 where there were repeated applications of test 2 Whenever we renew for test testers, and 3 testers. 4 this is the same as transdermals, we remove part of the stratum corneum, which will disrupt the skin 5 barrier and may cause a lower level to induce 6 allergic reaction or allergies. 7 On the next slide is publication 8 demonstrating that tape stripping will increase 9 irritant reactions. We can skip this, and the next 10 slide is demonstrating the same for allergic 11 12 reactions, and we can also skip. We now are at the slide with an example of 13 the rotigotine patch test. You see the results of 14 the sensitization during the challenge phase. 15 16 After 9 applications over 3 weeks in the induction phase, there were only minor skin reactions seen in 17 18 the challenge phase, indicating that there is actually no higher potential of sensitization. 19 But the same product, next slide -- and I'm 20 21 coming to the end -- was tested in the typical 21-day cumulative patch test, and here, you can see 22

1 that we have very strong reactions of the rotigotine patch close to the positive control. 2 Ι can just say that many, many volunteers have to be 3 4 discontinued with the application. If you would have seen the reactions, you 5 would have seen that these reactions have some 6 symptoms of allergic reactions. I'm sure we would 7 have seen positive test reactions if a challenge 8 phase would have been added. For me, this is the 9 reason why the 21-day approach with daily removal 10 of transdermal should be re-discussed. 11 I'm coming to my final slide, the 12 conclusion. The recommended score of the guidance 13 and the application you see is not adequate for 14 15 transdermal. The score has been developed for 16 topical formulations, in fact, cosmetics. The leading symptom for irritation is 17 18 increasing erythema, and for allergic reactions, 19 additional symptoms such as papules and edema are necessary, and the scores to be used should reflect 20 this development. 21 22 Finally, the 21-day daily application of

transdermals may cause all positive reactions and 1 even includes a higher risk for iatrogenic 2 sensitization, and I thank you for your attention. 3 4 (Applause.) DR. LUKE: Thank you, Walter. 5 We're going to switch out the podium. I'm 6 going to introduce the next speaker from here. 7 Our next speaker will be Lisa Nilsson. Lisa is 8 associate director for the device RMB team at Teva, 9 and she is going to speak about challenges faced in 10 11 the development of the user interface for generic and biosimilar combination products. 12 All yours, Lisa. 13 Presentation - Lisa Nilsson 14 15 MS. NILSSON: Thank you very much. I'm going to talk about the challenges 16 faced in the development of the user interface for 17 18 generic and biosimilar combination products. I'm 19 going to focus on the device part and how the user, which could be a patient, or a nurse, or a doctor 20 interacts with this device. In this case, the drug 21 is less important, even though, of course, the drug 22

1	will have impacts on how people deal with the
2	device.
3	In January 2017, there was a guidance
4	released from the FDA about how to do comparative
5	analysis and related comparative use, human factor
6	studies for drug-device combination products
7	submitted in ANDA. What this gave us was actually
8	some guidance of how to do the whole usability and
9	human factors process for generic devices. Before
10	that, we had more or less followed the same process
11	that we followed for our specialty product and
12	tried to tweak it through the generics. But you're
13	going to see that a very different approach is
14	taken.
15	This guidance was released, and we're very
16	grateful for this guidance. It was great to have
17	it. It actually gives very useful and practical
18	support on the development of generics, and it
19	clarifies that the generic combination product is
20	to be substituted without additional healthcare
21	professional interventional training. So it's
22	actually not that you have to be able to use all

1 the labeling per se.

2	It introduces three different types of
3	threshold analyses and how to categorize the
4	outcomes of them, and these threshold analyses are
5	looking into labeling, comparative tasks, and on
6	the fiscal aspects of the device.
7	They also have a chapter on the comparative
8	use human factors study. So this is a study that
9	would be intended to confirm the differences in
10	labeling a device can be substituted with the same
11	clinical effect and safety profile.
12	For a specialty product, there are also
13	human factors studies, cold semi-table validation
14	studies, but the purpose of them is to demonstrate
15	safety and effectiveness, so it's a different type
16	of study.
17	What do we do today? The typical process
18	for human factors in the industry would be to
19	follow this list, that first, you planned
20	activities, you identify users, use the use
21	environment operating principle. You identify and
22	capture use and needs, describe how the product is

1	
1	used, review any known use issues, complete the
2	comparative analysis, would be labeling, task,
3	physical; look into the use-related risk
4	assessments, might do a comparative use human
5	factors study, and then complete the documentation.
6	The first four steps are very similar to
7	what we do for the specialty products. I think
8	that most people in the industry would say, "We got
9	this. We know how to do this." These four steps
10	are still a big challenge for most of the industry
11	and things that we discuss, all the things.
12	The first challenge we have is when we do
13	review of known use issues. We have a generic
14	device that we are developing, and we have the RLD.
15	So we would then do different searches on the RLD
16	and see what known issues there are.
17	The challenge we find here is, if the known
18	use issues review shows that there are existing
19	risks that originate the design or similar products
20	that were on the market, how can we control those
21	risks? Would this motivate minor design
22	differences driven by risk control or do we have to

1	do an exact copy even though we know that tiny,
2	tiny tweaks could make our device safer?
3	So this is something that we would like to
4	have a discussion with the FDA on what this space
5	is to do, looking at it from a risk perspective.
6	The next topic would be comparative
7	analysis. This is when we compare the originated
8	design with our proposed design in labeling, in the
9	use of tasks, and in the physical appearance of it.
10	We have to learn to examine all the external
11	critical design attributes of the proposed delivery
12	device constituent part in comparison to the
13	external critical design attributes of the RLD.
14	When we do this comparison, we can come up
15	with there's no difference. There might be a minor
16	difference and there might be another difference.
17	The problem here is when does a difference need to
18	be confirmed in a comparative use human factors
19	study and when another risk assessment is
20	acceptable?
21	Even though the guidance tells us that, if
22	you have no difference, it's likely not necessary
1	to do any other things. If you have minor
----	---
2	differences and it doesn't affect your external
3	critical design attributes, it will be likely
4	acceptable if you have some data or information to
5	support it. And if you have another difference,
6	you should first modify the design, but we know
7	that a lot of times, we cannot modify the design.
8	At that point, they might request additional data
9	or a human factors study.
10	The problem here for us is we know that
11	some of these differences might drive even
12	though we would put them through a human factors
13	study, a human factors study is a simulated use
14	study, so it's in a lab setting or similar.
15	We would only catch intentional use and the
16	type of foreseeable misuse that will spontaneously
17	come up in that study. In a lot of projects, we
18	know that there are foreseeable misuse scenarios
19	where we think that there might or might not be a
20	difference, but we can actually not test them
21	because some of these differences will only come up
22	in misuse, for example, and how can we then make

1	sure that this is covered in risk assessments, and
2	would actually other risk assessments be more
3	suitable than a human factors study in this case?
4	The next step is the risk assessment
5	itself. We followed design control, which means
6	that we need to show that risk control and
7	validation of user needs are done. A challenge for
8	the industry now is, if we do a comparative
9	analysis and we find the number of differences, how
10	can we demonstrate in a satisfactory way that we
11	have incorporated all of them in our risk
12	assessments?
13	Do we need to follow a completely different
14	process for risk assessments when it comes to
15	generics or should we follow the usual process that
16	we follow for specialty products, and then just add
17	any comparative risks we find?
18	We would really like if FDA could share
19	with us examples of what they have seen so far or
20	tell us that we've seen people doing this that
21	worked well, or we've seen people doing this and
22	that didn't work well because this is a source of

endless discussions within device development, and 1 the main goal is to make sure that our devices are 2 completely safe and that we can prove it. 3 4 When it comes to the comparative use human factors study, we've decided we need to do one of 5 those. Our big struggle here is how do we plan it. 6 Human factors has always been a qualitative 7 science, and in this new guidance, they talk about 8 the comparative use human factors study as a 9 noninferiority study. Suddenly, we moved from a 10 qualitative science to a quantitative science, so 11 we need a lot of things to be able to calculate the 12 sample size. We need to have the acceptable 13 deviance above the error rate. Should that be 14 15 10 percent or is it something else? 16 We need assumed error rates, but we don't know them until we run a study, so we then need to 17 18 run a study just to calculate error rates to 19 running a proper study and also which study power is required. 20 21 So when it comes to specialty, we get a lot of guidance on sample sizes. We would really like 22

1	more guidance from the FDA in this case on how
2	large do our sample sizes for a comparative use
3	human factors study need to be?
4	When it comes to challenges in the
5	development of instructions, sometimes the IP is
6	restricted, so we cannot have exactly the same
7	device, for example, so our device will look
8	different and have minor differences in aesthetics.
9	How can we do that with the instructions?
10	Also, the IFUs are often outdated. We
11	might copy a device that is 20 years old, so
12	instructions for use nowadays might look completely
13	different. We might have a different environment
14	that we work in so people interpret things
15	differently. What differences would be acceptable
16	to make it more safe and effective for the user?
17	I have some examples of IFU design, so
18	things that we would like to look into in
19	information flow, device presentation, images,
20	warnings. If all the warnings are at the end,
21	maybe it would be better to have them mixed up in
22	the instructions so we know that people actually

1 will read them.

2	Continuity and text; we also have an
3	example of the information flow. In this example,
4	the instructions tell you to unscrew the needle and
5	throw it away together with a pen. And then, in a
6	step later on, it tells you that you can also now
7	put the cap back on your pen and keep it for the
8	next use. We would like to rephrase this slide,
9	please, so people don't discard a pen when they
10	still have 27 doses in the pen. Can we do that or
11	do we have to stick to exactly what the RLD has
12	written?
13	There might also be examples in the IFU
14	where we have images that might not be as clear as
15	they could be, labels that they are. There might
16	not be a picture of the device in the beginning of
17	the IFU, something that I've seen that's a very
18	good thing to do to orientate the user towards the
19	device. For example, one device has a picture
20	showing a person spitting. Do we need to include
21	that? People know how to spit. We could focus the
22	space we have on something more useful.

I want to say thank you to my colleague, 1 Claire at Mylan for doing this. Thank you very 2 much. 3 4 (Applause.) DR. LUKE: Thank you, Lisa. 5 Our next speaker; we have Joga Gobburu, 6 professor of pharmacy practice and science from the 7 University of Maryland. He's going to be speaking 8 on a potential role for innovative Bayesian and 9 PBPK approaches to generic drug development. 10 Presentation - Joga Gobburu 11 DR. GOBBURU: Thank you very much for the 12 opportunity. I really had two major points to 13 The following is the background. Currently, 14 make. 15 there are certain products for which an efficacy 16 study is required and to support generic approval. For these products, drug exposures cannot be 17 18 measured or systemic levels deemed not to be relevant to the [indiscernible] or the local 19 variability. 20 Several such products do not have generics, 21 so if you go to the list of products on the FDA 22

1	website, you will find these. There is a serious
2	need in terms of, from a patient's point of view,
3	the cost. The agency, I think, is generally
4	interested in solving that problem.
5	Some of the challenges are along these
6	lines; one, the inability to distinguish between
7	placebo. On top of that, then you also have to do
8	noninferiority to the brand, and then of course,
9	the patients. It's not that there are no companies
10	who are attempting to do these, but most of them
11	failed. That is the problem I'm trying to address.
12	It is generally accepted that drug levels
12 13	It is generally accepted that drug levels are more sensitive than clinical endpoints. I
12 13 14	It is generally accepted that drug levels are more sensitive than clinical endpoints. I don't think I need to convince this audience about
12 13 14 15	It is generally accepted that drug levels are more sensitive than clinical endpoints. I don't think I need to convince this audience about that. But how do we potentially overcome this
12 13 14 15 16	It is generally accepted that drug levels are more sensitive than clinical endpoints. I don't think I need to convince this audience about that. But how do we potentially overcome this challenge of a clinical trial hurdle? Let's
12 13 14 15 16 17	It is generally accepted that drug levels are more sensitive than clinical endpoints. I don't think I need to convince this audience about that. But how do we potentially overcome this challenge of a clinical trial hurdle? Let's consider two cases: one, systemic levels cannot be
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12 13 14 15 16 17 18 19 20	It is generally accepted that drug levels are more sensitive than clinical endpoints. I don't think I need to convince this audience about that. But how do we potentially overcome this challenge of a clinical trial hurdle? Let's consider two cases: one, systemic levels cannot be measured. So this is a locally administered product and systemic levels cannot be measured. The other is systemic levels can be
12 13 14 15 16 17 18 19 20 21	It is generally accepted that drug levels are more sensitive than clinical endpoints. I don't think I need to convince this audience about that. But how do we potentially overcome this challenge of a clinical trial hurdle? Let's consider two cases: one, systemic levels cannot be measured. So this is a locally administered product and systemic levels cannot be measured. The other is systemic levels can be measured, but because the law says it should be the

administration, it has to be reflective at the site 1 of administration, systemic levels are not used by 2 us right now. 3 Let's say that systemic levels cannot be 4 The proposal I have is that, currently, measured. 5 a frequentist approach is proposed, meaning you 6 would have to recruit patients, and then you use 7 the clinical endpoint, whatever it is. And then 8 you would have to show superiority over the 9 placebo, and probably you'd have to show 10 noninferiority of some kind of comparison with the 11 brand also. 12 So the fundamental challenge here is that 13 some of these medications, like for pain and so on, 14 15 local, is very challenging to distinguish from 16 placebo. Even for a new molecular entity, there are so many failed trials for these kinds of 17 18 indications because the placebo is a moving target. 19 Depending on who you recruit, the placebo responses are vastly different. 20 21 So in that case, then in the spirit of the generic rule, which is to make these products 22

available to patients at affordable prices, then 1 there has to be some balance between that versus 2 the low probability of distinguishing from placebo 3 4 itself when we know that there is an active drug. My proposal is we use Bayesian approach and 5 borrow the strength from the other trials. 6 Ιt could be published trials or even the trials from 7 the summary bases of approval. Then use that 8 double delta, meaning we change from placebo and 9 baseline, as a strong prior because those are 10 11 registration trials. Those are like the holy grail for the approval of the drug. So there is no 12 ambiguity, uncertainty. It is not like an opinion 13 that you are asking somebody. It is reviewed by 14 15 the FDA. It is within the files of the FDA, so the 16 certainty of the prior information is very strong. So I know that with great certainty I can 17 18 use that as an informative prior to help both alleviate or bolster a little bit of support the 19 differentiation from placebo, as well as in cutting 20 21 down the size of the study. So that is a specific recommendation I have for us to consider. 22

1	Naturally, the Bayesian theory is not new, but
2	application in the realm of generic drugs is
3	something that we can seriously consider.
4	Now, what if systemic levels can be
5	measured? Now, here is a proposal. I will try, as
6	much as possible, to be very clear because it's a
7	very subtle proposal I'm making.
8	Let us say that, through this research, we
9	establish a PBPK model for a certain dermal
10	product, shall we say. Because it is a dermal
11	product, although you can measure the levels very
12	well systemically, we don't want to use it because
13	that's not reflective of the rate of absorption and
14	variability.
15	So because now we have a PBPK model
16	connecting the drug from its administration all the
17	way to the systemic circulation, I now know the
18	relationship between the local concentrations.
19	What happens before the local concentrations is
20	already taken care of. I'm not worried about that
21	now.
22	The correlation between the local

concentrations and the systemic is biologic. It has nothing to do -- its meaning physiologic. It has nothing to do with the product itself because it is about the blood flow, the partitioning, and availability between the local tissue and the systemic circulations.

So I have to do that PBPK model only once. 7 Once I prove the correlation between the local 8 concentrations and the systemic, I throw the PBPK 9 model away. I don't need it. I will use the 10 11 systemic circulation just to do the bioequivalence, and I'm done. Otherwise, it puts a lot of burden 12 on so many sponsors. Everybody has to do this PBPK 13 or somehow access it, but why repeat the same signs 14 15 over and over again? I already established the 16 relationship. I will just use systemic levels for the bioequivalence. 17

This is a proposal where you have it reasonable. It doesn't need to be highly evaluated in my opinion for this purpose. It has to be a reasonable PBPK model, and that's my second proposal.

So that was it, and I yield almost 1 3 minutes back to the next speaker. 2 (Laughter.) 3 (Applause.) 4 DR. LUKE: Thank you, Joga, for yielding. 5 Our next speaker is Kiran Krishnan. He's 6 the senior vice president, global regulatory 7 affairs for Apotex. He's going to be speaking 8 about demonstrating the U.S. reference standard and 9 foreign reference standard sameness. Kiran? 10 Presentation - Kiran Krishnan 11 DR. KRISHNAN: Hi, Good evening. 12 I'm here to talk about a specific research request, 13 demonstrate sameness between the U.S. reference 14 15 standard and the foreign reference standard. 16 The agenda that I will be covering today is specifically what is a research request, give you a 17 18 little bit about the global regulator's 19 perspective, some recommendations, and what are the benefits of the request that we're making. 20 And finally, we'll close out. 21 22 Now, the specific research request is we're

requesting agency to conduct research to establish 1 a criteria that could be used as a basis to 2 demonstrate the sameness between the U.S. reference 3 4 product and the foreign reference product. Just to give you a perspective of what 5 happens across the globe, what we found is there 6 are two global regulators; that is, Health Canada 7 and TGA that is in Australia. They both allow the 8 use of foreign reference standard, and there are 9 three general principles that they have considered. 10 One is the product is registered in a 11 country with a compatible regulatory system. 12 It's marketed in the country or origin by the same 13 innovator, company or corporate entity, which 14 15 markets the same product in their country. Of 16 course, they also have a criteria that it should not be a narrow therapeutic index drug or require 17 18 careful patient monitoring. Those are the basic 19 underlying principles. Now, there are actually published guidances 20 21 in these jurisdictions. Just to give you a high-22 level overview of the Australian guidance or the

TGA guidance, it's much more broader compared to 1 Health Canada, but what TGA says to demonstrate 2 sameness is you need an assessment or comparison of 3 4 the labeling on the product information between the reference product in Australia and the foreign 5 reference product. 6 They need the certificate of analysis for 7 both the reference product, comparative dissolution 8 profile in at least 3 media, same nominal quantity 9 of drug substance, same size, weight, and type of 10 coating, physical chemical evidence that the 11 products are quantitatively identical. 12 13 So as you can see here, it's a much

14 high-level overview focusing mainly on the solid 15 oral dosage form.

If you look at Health Canada, the guidance from Health Canada on this topic has specific requirements for dosage forms. If you look at immediate-release, they talk about, again, assessment and comparison of the labeling and product information; C of A's of the reference products; medicine ingredient is considered to have

high solubility and they are requiring that the 1 products have same color, shape, size, weight, type 2 of coating, and scoring conflagration; and the 3 4 non-medicine ingredients are qualitatively the same; and ff course, they're asking for comparative 5 dissolution profiles in 3 media. 6 They've also gone one level higher and 7 they're looking at demonstrating the sameness for 8 immediate-release orally inhaled dry powders. 9 Again, in that case, they're looking for assessment 10 of comparison of labeling, identical amount of 11 medicine ingredient, C of A's of both reference 12 products. 13 In terms of formulation, the expectation is 14 the non-medicine ingredients are qualitatively and 15 16 quantitatively the same within plus or minus 5 percent of each excipient. The physicochemical 17 18 properties and in vitro performance are essentially 19 the same, plus or minus 10 percent, and plus or minus 10 percent. And again, they're looking at 20 device attributes. The device attributes, the 21 22 qualitative and quantitative analyses of physical

1	and operating characteristics of the devices are
2	same or similar.
3	Now, based on what we've seen with
4	Australia and Health Canada, what we are
5	recommending is the agency conduct research to
6	establish a criteria that could be used as a basis
7	to demonstrate sameness of the U.S. reference
8	product and the foreign reference product for the
9	following dosages, for soluble immediate-release,
10	could be extended to modified release, including
11	for complex products like products with complex
12	APIs, complex formulations, complex route
13	deliveries, and other complex dosage forms.
14	What are the benefits of this research?
15	One is around public safety. You don't want to be
16	doing the studies again and again for the same
17	product. You end up doing multiple studies for
18	different jurisdictions.
19	The other important part is timely
20	development and approval of generic drugs and
21	increased access to affordable medications. Now,
22	obviously, when you try to do one study, you cut

down on the timelines that is needed for 1 development. 2 One thing to also be noted is sometimes --3 4 and the agency is very well aware of it -- it's very difficult to source some of the innovative 5 products in the U.S., because obviously, they're in 6 restricted distribution. In those instances, we 7 find that products are more easily sourced in other 8 geographies by the same innovator products. 9 So that is a need that the agency 10 itself -- there's a big push from the agency to 11 find out ways and means of solving the problems. 12 We believe that this is one that could actually 13 indirectly solve that problem. 14 15 Also, it supports global development now, 16 and the agency has proposed -- actually, we want to compliment the agency for its proposal to ICH, 17 18 where FDA submitted its reflection on further opportunities for harmonization of standards in 19 generic drug development. This actually would 20 21 probably help in that direction. 22 In summary, what we were requesting is, in

order to improve patient access to high-quality 1 affordable generic drugs, this research outcome can 2 provide industry with guidance on how to 3 4 demonstrate sameness between the U.S. reference standard and the foreign reference standard. 5 Ultimately, what we are hoping is this 6 research could enable a revision to the regulation 7 down the line, which could allow the use of foreign 8 reference standards for us to conduct 9 bioequivalence studies to support the generic drug 10 11 approval process in the U.S. Thank you. 12 (Applause.) DR. LUKE: Thank you, Kiran. 13 Back to Rob? 14 15 Public Comment Period 16 DR. LIONBERGER: Yes. So now, we're moving to our open public comment portion of the session, 17 18 so our first speaker in the session is Vatsala 19 Naageshwaran from Absorption Systems. Presentation - Vatsala Naageshwaran 20 21 MS. NAAGESHWARAN: Thank you, FDA, for 22 giving me the opportunity to present at the forum.

Despite the presence of topical ophthalmics, there 1 is a lack of genetic substitutes for conventional 2 dosage forms like suspensions, ointment, and gels 3 4 that can be attributed to the barrier imposed by the clinical endpoint in aqueous human PK studies 5 that are currently required for bioequivalence. 6 A recent publication from the Office of 7 Bioequivalence highlighted through a retrospective 8 analysis of aqueous human studies differences in 9 demographic data like gender, and race, and age, 10 which influence the outcomes, the bias that was 11 introduced because of the covariate 12 imbalance -- and clinical endpoint studies, 13 multiple speakers have spoken about the 14 15 insensitivity, and especially where there's disease 16 heterogeneity and demographic factors, you can have results that don't match within identical trials. 17 18 ORS has supported a lot of research initiatives to identify alternative approaches such 19 as Q3 characterization to demonstrate structural 20 similarity that can provide a fingerprint match of 21 22 the physical-chemical characterizations to confirm

in vivo performance, and they have translated this
 into a subset of product as an option and a subset
 of product guidances.

4 The principle of characterization-based equivalence being the fact that pharmaceutical 5 equivalence, especially for ophthalmic products, 6 complex ophthalmics, doesn't always translate to 7 therapeutic equivalence since Q1/Q2 formulations 8 can have different physicochemical properties that 9 can impact the in vivo performance of the product. 10 11 IVRT, which has been used to requalify an

12 initially approved product following an acceptable 13 change, is also utilized as part of this Q3 14 approach primarily for manufacturing tolerance to 15 assure lack of process variability.

There are significant limitations with this approach. Since outcomes from Q3 testing can be influenced by methodologies, there is no established criteria for comparability, and importantly, neither Q3 nor IVRT have correlation to critical in vivo parameters like precorneal residence time and rate and extent of drug delivery

1	to the target site of action.
2	So illustrated in the slide are Q3
3	characterization data for a suspension product. We
4	were looking at two important CQAs that are
5	associated with topical ophthalmics, viscosity,
6	which is an important critical quality attribute
7	because it increases ocular bioavailability by
8	increasing residence time. But the specifications
9	for the polymers that are used for viscosification
10	can be very wide, and this results in a range of
11	viscosities that is obtained for different lots of
12	RLD.
13	Additionally, there are multiple
14	experimental factors that can also impact or
15	provide different outcomes. And similarly, with
16	looking at particle size, which is also an
17	important CQA for a topical ophthalmic, we see
18	several experimental factors that can bias the
19	results.
20	A key question remains as to what is
21	relevant. Is it the size of the native dispersed
22	or the actual aggregated particles that are within

1	the product?
2	The FDA is keenly aware of these
3	limitations. They have initiated efforts, as you
4	can see on this slide, to support new research in
5	multiple areas that include in vitro permeability
6	across corneal and conjunctive barriers, tissue
7	distribution, PK and PD models in nonclinical
8	models, and ocular PBPK and PK/PD model development
9	and refinement.
10	Absorption Systems has established and
11	validated in vitro and nonclinical models to
12	augment formulation characterization for close to
13	two decades for the advancement and market approval
14	of novel therapies for topical ophthalmics. We are
15	completely aligned with FDA's efforts to take an
16	integrated approach by incorporating functional
17	assets for confirmatory evidence of therapeutic
18	equivalence.
19	Complex ophthalmic products elicit
20	biological activity by multiple mechanisms, which
21	may not all be sequential. And in many instances,
22	they have layered biology with early through

extended mechanisms of action that are dependent on 1 formulation properties. 2 So when a drop of formulation is 3 4 administered to the ocular surface, it interacts with the biomechanical barrier of the cornea before 5 it can actually penetrate through the ocular 6 surface. This interaction and permeation really 7 depends on the transformation of the formulation 8 that occurs on the ocular surface as well as the 9 dynamic conditions that are present there. 10 So how do we recapitulate formulation 11 biomorphology on the ocular surface given its 12 criticality in determining bioavailability and 13 efficacy? 14 15 Performance at the site of administration 16 can be evaluated by IVPT studies using excised corneal and conjunctival tissue that can be 17 18 predictive of in vivo bioavailability. In vitro studies using either rabbit or human cornea can 19 provide significant information with regard to the 20 rate of transfer, from the donor through the cornea 21 into the receiver chamber; so absorption and 22

desorption rates that can be estimated that enables 1 us to not only study the effect of various 2 formulation characteristics on the permeability of 3 4 drugs, but also to predict ocular kinetics in human. 5 IVPT, however, doesn't factor the surface 6 dynamics at the site of administration, so 7 retention or loss of product from the ocular 8 surface. Rabbits are the preferred surrogates for 9 topical ocular drug PK and PD studies because their 10 11 eye anatomy and physiology resembles human, whether that's geovolume [ph] turnover rate, pH, of the 12 tear fluid, or milliosmolarity of tears. 13 It's very comparable to humans. 14 15 So you can evaluate the thickness of the 16 tear film, for example, with optical tomography. You can measure drug levels in tears, collected 17 18 using Schirmer tear strips. And these are all very 19 useful ways to perform or monitor comparative surface dynamics between a reference and a test 20 formulation. 21 22 Primarily, most direct route of drug

penetration into the anterior chamber is the cornea, but this is really only 20 percent of the ocular surface, and it presents a very tight lipophilic barrier.

5 A secondary route by which molecules can 6 reach intraocular tissue is the conjunctiva, which 7 has inverse properties to the cornea by being a 8 leaky barrier. But most formulations are typically 9 optimized to enable both ideal transcorneal and 10 transconjunctival transfer.

We don't know the absorption distribution and elimination of ocular drugs in humans, so only a surrogate nonclinical model will provide a way to compare pathways that lead to intraocular distribution and the exposure that is necessary for bioactivity.

Modeling and simulations and the many
speakers who spoke about this already in this
forum, it's a very powerful tool to integrate this
data across the in vitro and in vivo studies. Data
from in vitro transcorneal permeation studies, PK,
and tissue distribution, and PD studies can be

analyzed to develop PK and PK/PD models. 1 When combined with translatable 2 assumptions, this enables sensitivity analyses of 3 4 product-critical parameters and provides supplemental in silico qualitative confirmation of 5 product equivalence. 6 A comprehensive approach of orthogonal 7 measurements that incorporates early, intermediate, 8 and extended formulation-controlled performance 9 aspects, per the figure that you see in the slide, 10 will provide increasing assurance of quantitative 11 equivalence with supplemental support that is 12 provided by the in silico PK/PD modeling. 13 Each successive quantitative assay that you 14 see depicted in this schematic is progressively 15 reducing layers of residual uncertainty driving 16 towards confirmation of therapeutic equivalence. 17 18 This collective weight of evidence from all 19 these multiple, orthogonal, and progressive measurements are basically essentially replicating 20 21 the regulatory process of RLD approval to support the expected equivalence in human efficacy. 22

In conclusion, definitive confirmation of equivalence of topical complex ophthalmics can be provided only when Q3 and IVRT are augmented with biological assays that link API and formulation to their local performance; that is the in vivo biological effect of the site of action.

The augmented paradigm for equivalence, as you see in this figure, establishes a comprehensive product performance matrix where Q3 and IVRT testing can be standardized, but augmented with innovative and product-specific functional assays, bioassays, that enable a meaningful correlation of formulation function to in vivo performance.

We're here today because we want to 14 mitigate the risks to support the approval of 15 This 16 quality generics for complex ophthalmics. would be achieved by using an in vitro approach 17 18 that is augmented with biorelevant tools and PK/PD modeling that helps us to mitigate the residual 19 uncertainty that is associated with product 20 equivalence and strengthen the overall conclusion 21 22 of bioequivalence of a test versus a reference

product. Thank you. 1 2 (Applause.) DR. LIONBERGER: 3 Thank you. 4 The second speaker in our open public hearing is Fubin Wu, representing GessNet Risk 5 Management. 6 Presentation - Fubin Wu 7 DR. WU: Thank you, FDA, for the 8 opportunity. First of all, I wanted to let you 9 know I came from a different world. 10 I hope that didn't scare you. I came from the device world, 11 more engineer focused, and you eventually get into 12 the combination product. 13 There is a method I want to introduce 14 15 today, I think that can really help to solve many 16 of the complex issues we talked about today. With that, I'm going to jump into it. 17 18 We provide the risk management consulting for the manufacturer of medical device and 19 combination products. One of the common challenges 20 for regulatory science, not only for the drug side 21 22 of the device or even other agencies, is the

manufacturer submit data as required, and then the 1 regulatory agency makes a decision, analyze the 2 data, connect the dots, and make a decision. 3 4 What is the challenge with that? The challenge is that as the technology evolving 5 becomes more and more advanced, new innovative 6 solutions come to the world thinking about 7 AI-driven solutions, machine-learning technology. 8 Then the data become large and complex. 9 So then that decision to draw based on a bunch of data 10 becomes harder than hard. 11 There's one method, actually, almost 12 particularly designed for solving that kind of 13 It's called assurance case. Think about 14 problem. 15 a scenario where you have a bunch of data, and then 16 you provide it, and say 100 pages or 400 pages, and the data is only getting larger. 17 18 You present to someone, whoever it is, and 19 try to agree on what you try to present, which is whatever the desirable conclusion you want the 20 21 reviewer to agree with you. You provide the data, but then what is the rationale of how those data 22

collectively are supporting the top conclusion. 1 And typically in our regulatory framework, we do 2 not particularly ask for that part of the 3 4 information or that part of the information is not explicitly documented or provided. 5 So assurance case is the way. It is the 6 argument. You can have 10,00 pages of data, 7 whatever it is, and the assurance case can make the 8 connection why those data are collectively 9 supporting whatever the goal you try to achieve or 10 11 for whatever the conclusion you want a reviewer to agree with. 12 There are certain terminology related to 13 assurance case such as claim, which is really the 14 15 conclusion you want a reviewer to agree with you; 16 context; assumptions; argument, which is reasoning evidence, which is data. 17 18 I like this methodology because it really 19 transforms data to be knowledge. Data without explanation doesn't necessarily become knowledge. 20 21 It's just data. Someone has to review, analyze, 22 and make the connection.

Here's an example of how, hypothetically, 1 an assurance case can be. By the way, an assurance 2 case can be a safety assurance case, security 3 4 assurance case, effectiveness, and efficacy assurance case. It's just whatever the nature or 5 property for a particular product or system you're 6 trying to convey. 7 You can have a top claim in this example, 8 combination product is adequately safe for its 9 intended use, and then you break down into what 10 11 actually that means. I want to just explain a little bit. 12 When we make that kind of claim, we 13 typically do not have the luxury to have a 14 15 particular testing report to say, because I have a 16 test, this test report says it is safe. That's too simple, otherwise, we don't need an assurance case. 17 18 The challenge is complicated. What that 19 means is when we say a combination [indiscernible] product is the same for the intended use, what that 20

22 supporting that claim as true.

21

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means is what actually constitutes sufficiently

Then you break down into multiple criteria 1 of whatever the criteria the agency and the 2 industry can agree on. So you can say the drug 3 4 itself is as effective for the branded drug, and the risk associated with the product is adequately 5 mitigated. There may be other different things. 6 Then we call that sub-claim. 7 The sub-claim can go further down to a 8 level where you are able to connect your specific 9 So we average down what is the claim, 10 evidence. 11 what's the explanation, and what's the data supporting your expectation. 12 Those are the three key elements for our assurance case method. 13 Will you not be able to directly point the 14 particular evidence supporting your claim, then you 15 16 break that into multiple sublevels until you have specific evidence supporting that. 17 Then 18 collectively, you can build a case. You can convey 19 that story. How do we reason and how do we argue in 20 21 general, which as we do all the time even with our 22 thinking, we use logic. That's one way to argue to

explain something, or we use probability. 1 There could be a scientific study or could be a 2 statistical tool that concludes supporting you are 3 4 correct. Or we use qualitative. If there are no other methods, then we do whatever we believe is 5 right and let the others challenge why it's not, so 6 that we likely use the qualitative approach. 7 There's also a concept confidence argument. 8 When we break down from the individual claim to the 9 evidence, that's where you actually can explain why 10 is that. You say because this evidence is blah, 11 But then, on the other side, the confidence 12 blah. argument goes to how do you know that evidence is 13 trustworthy, is scientific, is valid? 14 We say 15 that's the confidence argument for that piece. 16 So argument typically is explanation, why, and the other side is a justification why what you 17 18 said is trustworthy. So when you break down from a 19 top claim to a sub-claim, that's where if you have one claim, and you're saying we have met three 20 21 criteria as a sub-claim, you need to justify why those three are sufficient to support the top claim 22

if every one of those individually is valid. 1 This is a general format. I did not 2 particularly recommend you have to use a certain 3 4 format. Whatever it is, the kind of thinking, how you can build a story to convey, I think is the 5 real key, the learning you can get from assurance 6 cases concept. 7 Some of the drug delivery devices such as 8 infusion pump, the CDIH [ph] has actually 9 implemented that assurance case method in the 10 premarket submission. That is very much similar in 11 many different ways to combination products on the 12 device side of it. So your fusion pump is 13 generally fusion. Drug delivery is typically a 14 15 combination product delivery for a certain 16 particular medication. When we develop guidance on how to 17 implement that assurance case, this is the overall 18 19 argument structure. The devices are validated, verified, and the risks are mitigated, identified, 20 21 and then it's adequately reliable. 22 This is an example. I don't have time to

1	go through it, but basically, as a result outcome,
2	this is actually an HTML file. You can use a
3	browser to open it. You can navigate through, and
4	basically, there's a top claim and break down into
5	the lower level. The reviewer can examine
6	individual areas and search by keyword. You can
7	even have a risk of distribution overall related
8	area, and then search by keyword to do a review.
9	This is a tabular format. It's another format.
10	One of the key lessons we have on the
11	device side of the practice in assurance case
12	method, one of the reviewers said, well, even the
13	worst assurance case provide much higher quality
14	data than non-assurance case submission.
15	The other thing is that it would have been
16	very helpful on the device side if we actually have
17	established structure of what do we call the
18	sub-claim, or in other words, the key criteria,
19	when we say the product is safe or effective, what
20	that means.
21	Actually, because we practice in a way we
22	provide whatever is being asked, and the agency or

the reviewer is making the determination, when that 1 question is being asked, such as why the product is 2 safe, you may not necessarily know the answer. 3 4 What does a safe product mean for a combination product, for example? 5 On the other side, the reviewer can use a 6 challenge case method, based on their knowledge, to 7 challenge whether or not the assurance case 8 submitted by the sponsor adequately addresses the 9 top claim or whether the evidence is valid. 10 11 There are other things you can also read afterwards, but then this is an example for a 12 hypothetical assurance case for the generic drug. 13 I'm not an expert in the drug area, but just to 14 15 throw an example to stimulate the thinking here. 16 The final thought, I would recommend an assurance case be considered as whether or not it's 17 18 an ongoing initiative or anything new. I think 19 assurance case can be a powerful tool for communication but also to really allow the industry 20 to [indiscernible] by providing their own 21 rationale, do their thinking, and for the reviewer 22
1	agency to actually do the check and balance.
2	(Applause.)
3	Panel Discussion
4	DR. LIONBERGER: Now we'll move to our
5	panel discussion, so again, I'd like the panel to
6	introduce themselves. Let's start at this end.
7	MS. VENTRELLI: Hi. I'm Molly Ventrelli.
8	I'm regulatory affairs for Fresenius-Kabi in the
9	U.S.
10	DR. STRASINGER: Hello, I'm Carolina
11	Strasinger from the Office of Pharmaceutical
12	Quality and the Office of New Drug Product.
13	DR. RODRIGUEZ: Hi, again. My name is
14	Jason Rodriguez. I'm from the Office of Testing
15	Research and the Office of Pharmaceutical Quality.
16	MS. RODY: Hi. I'm Beth Rody. I am senior
17	director of generic clinical R&D for Teva.
18	DR. RANEY: This Sam Raney. I'm in the
19	Division of Therapeutic Performance within the
20	Office of Research and Standards and the Office of
21	Generic Drugs.
22	MS. NILSSON: Hi, again. I'm Lisa Nilsson,

associate director for human factors at Teva. 1 MS. NEWCOMB: Hi. I'm Claire Newcomb, head 2 of human factors at Mylan. 3 4 DR. MEHTA: Mehul Mehta, director, Division of Pharmacology I, OCP, New Drugs. 5 DR. LUKE: Kiran, you can come up here and 6 join us here. 7 My name is Markham Luke. I'm the director 8 for the Division of Therapeutic Performance in the 9 Office of Generic Drugs. 10 DR. LOSTRITTO: Rik Lostritto. I'm the 11 associate director for science in the Office of 12 Policy for Pharmaceutical Quality. 13 DR. GOBBURU: Joga Gobburu, University of 14 15 Maryland. MS. D'AGOSTINO-FERLISI: Sandra 16 D'Agostino-Ferlisi, global regulatory intelligence, 17 18 Apotex. 19 DR. CONNER: I'm Dale Conner, director, Office of Bioequivalence in the Office of Generic 20 21 Drugs. 22 DR. BROD: Bruce Brod. I'm a clinical

1	professor of dermatology at University of
2	Pennsylvania. In Philadelphia, I kind of live in
3	the clinical world. I'm the director of contact
4	dermatitis and occupational dermatology, and I do a
5	lot of diagnostic patch testing to determine
6	whether patients have allergic contact dermatitis,
7	so live mostly in the clinical world and see the
8	challenges of trying to interpret positive patch
9	test results on the skin. Thank you.
10	DR. LIONBERGER: For this session, because
11	we have diverse topics, we're going to sorry,
12	Kiran?
13	DR. KRISHNAN: Hi. I'm Kiran Krishnan.
14	I'm the global head of regulatory affairs at
15	Apotex.
16	DR. LIONBERGER: For this session, because
17	we have diverse topics, we're going to go topic by
18	topic and, at the beginning of each topic, you can
19	then ask the speakers questions. We'll start with
20	the irritation topic, and maybe, Markham, do you
21	want to say a few words to start the discussion?
22	DR. LUKE: Historically, the serum

irritation sensation has presented some challenges. 1 The 1999 guidance that was mentioned, I believe, 2 was withdrawn, but continues to be used both in new 3 4 drugs and in generic drugs as a way to look at comparing irritation sensation. It's old, it's 5 antiquated, but we continue to use it. 6 Walter presented some of the concerns with 7 it, and we thank Walter for that. But we continue 8 to look for new methods to approach and look at 9 irritation sensation. 10 11 We have Sam Raney. Can I pass the ball to And also Bruce, who has a lot of intellectual 12 Sam? interest in this arena as well. 13 DR. RANEY: Thanks, Markham. I should have 14 clarified that -- this is Sam -- I'm the lead for 15 topical and transdermal drug products. 16 Is Dr. Alberti still with us? No, he's 17 18 not. Thank you. On European time, okay. 19 Dr. Brod is with us, and perhaps there are others in the audience as well. One of the things 20 21 that we'd be very interested in understanding is we understand some of the challenges with the existing 22

I think one of the key questions we'd like 1 system. to get out of this session is what would be some of 2 the research that you would recommend that we 3 4 invest and what are some of the studies that can be done to take us from where we are today to a better 5 way of evaluating this? 6 I want to break that out into two pieces of 7 what does that better world look like, first, 8 specifically focused on transdermal products, where 9 we're trying to make a comparative assessment 10 between two products, a reference product and a 11 generic product, to evaluate whether the perhaps 12 multidimensional aspects of the response that they 13 induce, whether that's comparable or might be being 14 noninferior, and how do we get to where we are from 15 16 what we're doing today to that point? Actually, a second dimension to that, that 17 18 is not dealing with transdermal products but with 19 topical products, topical generics, where the formulation of the generic product is different 20 than the formulation of the reference product. 21 What would be some efficient ways for evaluating 22

whether there is a potential implication for a 1 difference in irritation or sensitization if these 2 products are not evaluated in a clinical endpoint 3 4 BE study? Dr. Brod, I don't know if you'd be able to 5 perhaps begin by commenting on those. 6 DR. BROD: No. Well, those are excellent 7 questions, and I think it sort of highlights how 8 our gold standard for diagnosing irritation and 9 sensitization, which is patch testing, is fraught 10 with a lot of problems. 11 It's messy. It's subject. It's very subjective in nature, and I agree that we 12 need more studies. We need to figure out a way to 13 objectify whether a reaction is irritant in nature 14 15 or allergic in nature. 16 There are various histologic type studies, but of course, that's invasive. But even that has 17 18 difficulty sorting out some of the distinctions. Some of the infrared-type studies, I think, are 19 interesting, and I think that would lend itself to 20 21 something to study further. 22 One thing I want to point out that I think

is very important to try for you to understand is 1 that irritant reactions, when evaluating new 2 potential generic transdermal drugs that come to 3 4 market, are far and above much, much, much more common than allergic-type reactions. 5 I very much agree that the rating system 6 and the scale is something that should also be 7 studied, and evaluated, and given lots of 8 deliberative thought. Irritant reactions may occur 9 relatively quickly. They're fairly reproducible, 10 but on the other hand, there's a lot of 11 distinctions between different skin types, 12 different genders, the age of the patient. 13 People react very differently. I think that's also an 14 area that we need to study a bit further. 15 16 I think another area that we need to acknowledge is that we heard from our first speaker 17 18 that redness is a pretty good indicator, but it's certainly not the only indicator of irritant 19 reaction. So I think another area of study is to 20 look and understand some of the different 21 morphologies of irritant reactions. 22

We saw the old scale has a combination of 1 redness on one side and lots of skin changes on the 2 other side, and I think we need to understand how 3 4 those two mesh together. Those are just some of the challenges, and 5 I definitely think we also need to -- the 21-day 6 studies were somewhat arbitrary a little bit in 7 nature, and I will take the institutional hit for 8 that because a lot of those studies were developed 9 by the great Albert Kligman, who was a Penn 10 11 dermatologist who developed a lot of those studies But I think those are subject to review 12 at Penn. as well. There's the potential to sensitize 13 patients if studies are carried out over a 14 prolonged period, and, as I said, irritation can 15 usually be determined pretty quickly. 16 I think one of the things we need to keep 17 18 in mind is that, in studying these drugs, if we sensitize somebody to the patch or the delivery 19 system, we could be sensitizing them to the 20 vehicle, but we could also be sensitizing them to 21 the active drug, and then there's implications for 22

1 systemic reaction.

2	I don't know if I've answered your question
3	at all, but the thing I wanted to at least put out
4	there is that it's very complicated. I think I
5	really appreciate the fact that there's going to be
б	some deliberation over this and lots of moving
7	parts.
8	DR. LUKE: Bruce, I want to thank you
9	there. Also, as a practicing dermatologist, I
10	agree with your concerns and also Walter's concerns
11	that he raised, that the scale is, one, nonlinear,
12	two, nonprogressive, the current scale that we use.
13	When we're comparing one product to
14	another, it helps to have a progressive linear
15	scale, whereas linear is possible, so that you can
16	get some notion of bioequivalence. Right now, the
17	scales are done, and the concern is that there
18	might be some arbitrariness to it. Also the fact
19	that it's antiquated and it's only done by a few
20	specific centers around the United States that know
21	how to do this, suggest it's fairly esoteric in
22	nature.

1	DR. LIONBERGER: Maybe we can get the
2	perspective from the generic industry on your sense
3	of the sensitization irritation studies. What are
4	some of the challenges you found in integrating
5	these studies into a development program?
6	MS. RODY: Hi. I think I can comment a
7	little bit. Just based on our experience, I will
8	say that I do agree with the comments that have
9	been made with respect to the scores, that they're
10	antiquated. And I think just recently, as Walter
11	pointed out in his presentation, new scores were
12	adopted in Europe. They've also essentially
13	removed the piece for the sensitization, the
14	challenge phase, due to some of the ethical
15	considerations associated with that.
16	One of the things, I guess, that I found in
17	my experience is that the studies as they currently
18	stand are not very sensitive. It's very rare that
19	we see any of these studies fail, in my experience.
20	Either it's the method itself or perhaps it's that
21	we're not making such a significant change with a
22	generic patch that it would make it more irritating

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method. Unfortunately, I don't have something 1 specifically to offer up today. 2 DR. RANEY: We have been contemplating 3 4 research in this area, very much focused on the scales that I think all of us have spoken about, 5 also looking at better understanding the underlying 6 and molecular mechanisms, underlying irritation, 7 and allergic responses; looking at the technologies 8 that would be more sensitive to discriminating 9 different types of mechanisms that induce irritant 10 or allergic reactions using different kinds of 11 spectral imaging that are more sensitive to 12 differentiating these things; and also using better 13 phrasing and logic to tease apart what contributes 14 15 to having one score versus another score; and 16 perhaps even having machine learning as more sensitive than a visual observer. 17 18 So if there's anyone else that has 19 comments, we would welcome you to reach out to us independently and provide comment to the docket as 20 21 well. This is an area that we're actively interested in researching and moving the needle 22

forward. 1 DR. LUKE: Rik has a comment. 2 DR. LOSTRITTO: Thank you. The comment I 3 4 have is that you mentioned the IIG. I think in addition to the ingredients, it would be also good 5 to correlate the impact of impurities, leachables, 6 and extractables as well, because even though they 7 may be present in very small amounts, it may 8 contribute or even initiate irritancy or 9 sensitization. So I would think research along 10 those lines would be wise to include those sort of 11 studies, too. 12 That's a great idea. 13 DR. RANEY: Thank 14 you. 15 DR. LUKE: Bruce might have something to 16 add to that as well. Having been working in the cosmetics arena and also from the contact 17 18 dermatitis field, if you don't have an ingredient 19 in the product, you won't develop an irritant or allergic reaction to it. Right? 20 21 DR. BROD: No, that's very true. We're talking about reactions to kind of a complex soup 22

when they occur, and we're trying to brainstorm 1 about potential, the holy grail, that will tell us 2 this is the reaction, it's an allergic reaction, or 3 4 it's an irritant reaction. I think it's good to think along those 5 lines, but I think it's also important perhaps to 6 take a step back and think about maybe the way to 7 discern whether reactions are irritant or allergic, 8 is to be able to have a mechanism to separate out 9 the individual components during the testing 10 11 process, and actually have an easy way to test patients to those components, break it apart, and 12 determine what, if anything, is causing reaction to 13 14 occur. 15 Is it the active drug? Is it the vehicle? 16 I think, in doing that, it will also elucidate to us, in many cases, whether it's an irritant 17 18 reaction or a true allergic reaction. I think we need to break away from the old mold of doing 19 defined readings and think also about doing 20 readings over longer periods of time in certain 21 subsets of patients as well because that actually 22

can be quite helpful in distinguishing between 1 irritant and allergic reactions. 2 I think it's great to try to find that holy 3 4 grail, but I'm not optimistic necessarily. We've been looking for it for quite a long time. 5 And I don't want to discourage it, but I do think we need 6 to kind of go back to what we do know with clinical 7 experience, using some of those techniques and how 8 we distinguish between irritant and allergic-type 9 We struggle with this all the time, but 10 reactions. I think testing the individual components might 11 need to be a part of this. 12 DR. LIONBERGER: Dale, did you have a 13 comment? 14 15 DR. CONNER: Yes. We actually have a 16 history of doing something similar to this, and that's with the long and prolonged development of 17 18 the vasoconstriction assay for steroids. 19 Eventually, we came to adapt a method that was originally intended to measure erythema to do the 20 kind of lack of color, effectively the opposite of 21 erythema. 22

It started out also with all of all of its 1 shortcomings as a human observer trial. That's the 2 way it originally developed because the instruments 3 4 and technology wasn't developed at the time when McKenzie and Stoughton were originally doing their 5 experiments and publishing. 6 But we quickly became aware that, for these 7 type of purposes, human observer ratings of 3, or 8 4, or 5 points, as Markham pointed out, it's not 9 linear. It's an ordinal scale. The statistics on 10 11 ordinal scales are always a little difficult, especially when you're doing equivalence. 12 I would say that a lot of that experience, 13 even though it doesn't on its face seem to be 14 15 exactly the same thing, should go into the thinking of what Sam said, a possible use of instruments or 16 other technologies to read this rather than 17 18 depending on the human. Now, we all know that the human 19 dermatologist eye is an extremely good instrument 20 21 as far as clinical evaluation, years and years of training, and you all do an amazing job at 22

assessing clinical status of patients. But I think 1 this requires a bit more technology. To get that 2 linear scale that you're after, you really can't do 3 4 that with human observer ratings. DR. LIONBERGER: Let's move on to the 5 second topic. So I want to move on to the topic of 6 the device substitution question. Now I'll ask any 7 panelists if they have any questions for the 8 speakers that talked about the device substitution 9 10 issues. I don't have a question but 11 DR. KRISHNAN: a comment on the issue that is related to -- there 12 are certain things. For example, even we've seen 13 some instances where the labeling may be the same, 14 15 the steps may be the same, but then it comes back 16 to subjectivity in determining the ergonomics or the differences in design. 17 18 I think any research work that could be 19 done to make this more objective would really help because, right now, we invest millions of dollars 20

22 to start making changes to this, it becomes very

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in developing these devices. And then, if we have

challenging. So that's something that could be 1 looked at. 2 DR. LIONBERGER: So you would prefer a more 3 4 objective measure of, these two devices are similar. 5 DR. KRISHNAN: Or a way for us to 6 determine --7 DR. LIONBERGER: Unambiguously. 8 DR. KRISHNAN: Yes, because right now, 9 you're almost caught in the gray area, saying, is 10 it okay or not okay, and then you wait. 11 Sometimes also, when we do these human 12 factor studies in terms of analyzing the human 13 factors studies, I'll redo the analysis. 14 So yes, 15 we send in control correspondence. We wait for the agency to come back and tell us. But as we see the 16 number of products, in this case, that are growing, 17 18 we would appreciate some kind of more clear-cut way to move forward. 19 DR. LIONBERGER: General agreement from the 20 21 other members of the industry panel, that that's a 22 desired state, to have more --

MS. NILSSON: Definitely. It would be 1 easier -- it's hard to say unambiguous. 2 DR. LIONBERGER: Well, unambiguous could be 3 4 it has to be exactly the same as the brand product. I'm not sure that's what you --5 (Laughter.) 6 MS. NILSSON: That's not what we would like 7 from a manufacturer's perspective, but the more 8 guidance we can get, the easier it would be to 9 focus our resources at the right place and making 10 sure that we make the best and safest devices. 11 MS. NEWCOMB: I think, from my perspective, 12 when you talk about ambiguity, we need to know what 13 the question is. What is it that we don't want to 14 15 have ambiguity on? There's a fine line between 16 human subjectivity and no ambiguity. I think that's something that we really need to remember, 17 18 that we can only understand what a human is going 19 to do by talking and testing with humans, and that is very subjective. 20 DR. LIONBERGER: For the industry members, 21 as you're developing these products, before you go 22

to the final decision, at what point do you 1 integrate some initial human factors studies in 2 your development program, like as you're choosing 3 4 what device? At what stage in the development would you first do a human factors type of pilot 5 study? 6 MS. NEWCOMB: I guess it depends on the 7 nature of the project that you're developing and 8 how much you know about that type of product 9 already. But it would be very common for us to run 10 11 early preference-type studies, understanding what the patient type can handle in terms of the device 12 and what their needs are. 13 14 In a way, you're using your patients to 15 define the needs of the product as well. But when 16 we come to talking about more aligned with the new guidance, then there isn't so much of a requirement 17 18 for us to look to human factors studies. 19 DR. LIONBERGER: Yes. So that's what I'm asking in your development process. Comparative 20 human factors is sort of at the very end, but 21 22 before you get into the guidance and the threshold

analysis, you are making some decisions. 1 And that's the question; do you use human factors 2 studies as a part of your design, product design 3 4 and product development processes? MS. NILSSON: We use human factors both as 5 [indiscernible] reviews from the team, but there 6 might also be early formative studies where we're 7 just looking at preferences and similar and very 8 early results. It could be a collaboration with 9 marketing, so it's borderline market research, 10 human factors. 11 But as I said, it really depends on what 12 the application, who the user group is, et cetera. 13 But I think every human factors group in the 14 15 industry would like to be involved as early as 16 possible in the development and be there when they say we're going to go with this device. 17 18 DR. LIONBERGER: So Rik? 19 DR. LOSTRITTO: I was intrigued, Lisa, by your comment, where you implied in so many words 20 21 that if changes you were making were incremental to a device that made it less error prone, easy to 22

1	use, or labeling eliminated confusion I guess I
2	would just challenge that a little bit and say
3	you're dealing with two patient populations, those
4	who have been using the RLD for a long period of
5	time and new patients.
6	Let's say you successfully reduce the
7	number of steps to use it from 10 to 7. It's not
8	necessarily a given that reducing the number of
9	steps is going to lead to better compliance. It
10	may engender more errors of a different kind.
11	That is some of the thinking we apply when
12	we're looking at that, so it's just something to
13	put on the table to discuss.
14	MS. NILSSON: Yes, I totally agree that
15	just because you have few user steps doesn't mean
16	that it's easy to do. Sometimes, this could be
17	much easier because it's more intuitive. So you
18	also have to look at the whole landscape of devices
19	and environments that the user is in.
20	We have a device that we developed 20 years
21	ago. That was before we had iPhones, before people
22	used their smartphones on a daily basis. So people

1	had a different mindset to different things. The
2	whole user environment is different.
3	Then I agree, we have two user groups, the
4	ones that are using the device already, and they
5	should be able to use the new device without being
6	retrained, so it should be intuitive. But I argue
7	that if I give you a pen, and in some cases, you
8	just take the cap off like that, or in some cases,
9	you have to twist it off, you're not really going
10	to notice which way you did it because those are
11	both very intuitive ways for you to take the cap
12	off a pen because you've encountered them so many
13	times.
14	It's the same with a lot of devices we
15	have, that in some cases, if I would go and ask a
16	user, how do you do do you pull the cap off or
17	do you twist the cap off? They don't even know.
18	So if I give them another one with a different
19	type, they wouldn't even notice the difference, or
20	they will, intuitive, be able to use it.
21	In some cases, it would be a huge
22	difference. But the biggest difference, I would

1	
1	say, is when you have the new users. If we could
2	have the possibilities to do minor tweaks to the
3	IFU, we might not change any of the user steps, but
4	we might add a tiny explanation sometimes.
5	There's a good example of, after you use
6	the inhaler, you're supposed to tell them to rinse
7	the mouth. If we just tell somebody to rinse the
8	mouth, they would have been, whatever, they're not
9	going to do it. If you tell somebody to rinse the
10	mouth with water after usage, because otherwise
11	they might get thrush, they're much, much more
12	likely to do it.
13	So we wouldn't change the user step. We
14	just want to add that little thing there, or we
15	might want to move a warning from the end of the
16	IFU. So you've done all your steps because you've
17	followed your ST step by step, and then in the end,
18	you realize here's a warning that says, at the
19	beginning, I shouldn't have done a step 2.
20	If we could do those small changes, I think
21	we could make the experience much more pleasant for
22	the user in the end.

MS. NEWCOMB: I think that's the 1 conversation that we'd like to have with the 2 agency, is to understand that space in which we can 3 4 make the user interface more current, more relevant to the user, without impacting the way that they 5 use the device, or indeed, the reference product if 6 they were to switch back as well, and that's 7 something we have to be very cognizant of. 8 But there is an area that I think we do 9 have to play with. And if you're very black and 10 white and say everything has to be word for word 11 the same, picture by picture, the same, then we're 12 missing an opportunity to give the patient the best 13 user interface that we can. 14 15 DR. LIONBERGER: Other comments? 16 DR. GOBBURU: Yes. So this latest discussion, to me, doesn't sound like a generic 17 18 topic at all. It's a labeling topic. It has to 19 apply for both the dosing device as well as this So I'm not sure if this is anything special 20 one. 21 there about generic approval. If the labeling 22 language needs to be clarified, but the picture

needs to be in color instead of black and white, 1 that applies to both products. 2 DR. LIONBERGER: Dale? 3 DR. CONNER: I had very similar comments, 4 that a lot of times, when you're doing generic drug 5 development, you could do a lot -- because you're 6 years newer and you have newer technology and newer 7 approaches, a lot of people, when they go to make a 8 generic product, could make a much better one than 9 the innovator. 10 But that's not the point. If you do really 11 go full bore in making something much better, 12 chances are, you won't be approved because you will 13 have deviated so much from the generic product that 14 you won't be acceptable. It would be probably a 15 16 great NDA, but it's not a generic. The other question I had was that you 17 18 presented a very nice kind of very ordered way of engineering and science of this new product that 19 you're designing. But when you go down the kind of 20 21 optimal path through your steps, I just wonder how -- you mentioned IP considerations, but how 22

1	often does that kind of change you to a less
2	optimal path through your development?
3	We all imagine the patent issues are always
4	a problem, especially with devices. How does that
5	really affect and constrain you proceeding through
6	this well-ordered kind of design philosophy?
7	MS. NILSSON: I don't have any statistics
8	on it, and I work mainly with sterile injectables.
9	But I would say at least in 50 percent of the
10	times, we cannot choose a device that is as similar
11	as we would prefer to be sure that we could just
12	sail through it, but because it's IP restricted, we
13	have to go something that is slightly different
14	somehow, so it's quite often. That will force you
15	to do slight changes to the IFU because there are
16	no options.
17	DR. KRISHNAN: Even if it's not the IFU,
18	for the exact same reason, there are copyrights or
19	patents, as a result which then you would need to
20	tweak the shape. There could be, like, minor
21	tweaks. And that's where it becomes a challenge
22	for us.

DR. VENTRELLI: Yes. We do similar, 1 syringes, auto-injectors, and I would say, when you 2 look at something as complicated as an 3 4 auto-injector, almost 100 percent of the time, they're covered with an entire thicket of patents 5 that you have to get around and have to make 6 changes. 7 Simple syringes and those things are a 8 whole different story, but from an auto-injector 9 perspective, you absolutely have to design around 10 11 all the patents, and you have to start that at the very beginning so that you know what kind of an 12 auto-injector to go for, and you can design your 13 user needs to fit that in the rest of the design 14 15 verification and validation. 16 DR. LIONBERGER: Any other? DR. BROD: I think the other thing, too, to 17 18 think about going forward, one of the disadvantages 19 of the skin is you can see it. Somebody takes a pill, a branded pill and a generic pill, and one 20 causes a little more stomach irritation than the 21 other, you're not going to notice it. 22

So I think one of the things that I would 1 just urge to think about going forward is what 2 constitutes clinically meaningful irritation on the 3 4 skin, and then try to develop a scale that reflects that as well going forward. I don't have the 5 answer to that now, but I just throw that out there 6 as well. 7 DR. LIONBERGER: So any further comments on 8 the device topic? 9 10 (No response.) DR. LIONBERGER: Then let's move 11 on -- Kiran has a presentation on bridging and 12 globalization, so any clarifying questions for 13 Kiran's presentation? 14 15 (No response.) I have a clarifying 16 DR. LIONBERGER: If you're able to get enough product to 17 question. 18 do bridging, how different is that from the amount of product you need to do the full bioequivalence 19 testing on the product from the U.S. market if it's 20 just a -- something specific in that case, where 21 22 it's access to amount of product?

if you look at the -- like, 1 DR. KRISHNAN: for example, for the purpose of doing bridging, you 2 probably can get away by doing dissolution work and 3 4 characterization work, you don't need that many samples, but when you go through a bioequivalence 5 study, you need not just a sample, but obviously 6 the ratings as well. It's almost 5x of the sample 7 that you need. 8 For what you need to do, looking, testing, 9 you need 5x so that goes in rating. So you need a 10 lot more for doing a BE study in those instances. 11 In some cases, it would be 12 DR. LIONBERGER: possible to obtain enough samples to do a bridging 13 study, but it would be a significantly less burden 14 15 than obtaining the number of samples you need to do 16 a whole BE study? DR. KRISHNAN: That is correct. 17 18 DR. LIONBERGER: Rik, question? One of the 19 DR. LOSTRITTO: Two questions. things I worry about in the sequential thing like 20 21 that is a phenomenon called creep, where if you have this product equivalent to the next, and the 22

1	next, and the next, little changes accumulated over
2	time, and it won't be equivalent to the first one.
3	I'd ask you how you would deal with that issue.
4	Also, in one of your slides, you said to be
5	media dissolution. I hope that does not include
6	surfactants. And if it does, how would you justify
7	that to show equivalency when surfactants really
8	normalize out so many factors?
9	DR. KRISHNAN: If I understand your first
10	question, you're talking about the shift. Again,
11	these are instances where you're talking about an
12	RSB that is available in the U.S., and the same
13	reference product is available in Canada by the
14	same manufacturer. We have seen, in many
15	instances, for some of these newer products that
16	are coming out, some of these complex ones and the
17	newer ones, they don't have different formulations
18	in different markets. It's the exact same product
19	made to the exact same cycle.
20	So those are the specific products. I
21	mean, I'm just giving you one of those examples,
22	but if you look at the guidances of the

requirements in Canada or in Australia, that is 1 exactly one of the requirements. You have to 2 demonstrate the sameness of the product. 3 4 That probably would take care of your first question. And I'm sorry, I missed your second one 5 DR. LOSTRITTO: I'm sorry. You mentioned 6 dissolution 3 media. 7 DR. KRISHNAN: Yes. 8 DR. LOSTRITTO: That's a blanket statement. 9 That could be a good thing or it could level out 10 11 changes that are important, depending upon the media, and so forth, and other conditions. 12 DR. KRISHNAN: But you are just comparing 13 the same two products, so again, these conditions 14 15 are based on the requirements to do the multimedia dissolution profile. 16 DR. LIONBERGER: Dale? 17 18 DR. CONNER: I have actually a question about Canada and Australia. You've held them up as 19 jurisdictions that are similar to the U.S., except 20 for in references for what they considered 21 generics. Even though they're similar, their 22

systems, and their regulations, and their histories 1 are not necessarily the same as the U.S. 2 That is correct. DR. KRISHNAN: 3 DR. CONNER: I think, when you kind of 4 throw them up as examples and say you should be 5 doing exactly this, one of the things we were 6 constantly getting into, I think you mentioned, 7 international harmonization as well, is that a lot 8 of countries that seem very similar and have 9 similar ideas about the science don't necessarily 10 11 have the same regulations. In fact, that word "generic" doesn't mean the same thing in a lot of 12 countries as we have it here in the U.S. 13 So even though they are superficially 14 similar, there are sometimes very little things 15 16 that kind of are differences, and they may be not insurmountable differences, but difficult 17 18 differences to overcome. 19 So if you're trying to harmonize a lot of these countries, sometimes they have to change 20 regulations or even laws, and that's not a small 21 matter. Having been involved just in the U.S. and 22

1 changes in regulations, it's a good 10 or 15 years 2 sometimes for a major regulation change, so there's 3 that.

4 We've had experience in the past -- I don't know how it is today -- where the same company, the 5 same RLD company or big pharma company, produced 6 allegedly the same product with the same name, but 7 they were different. They contained the same drug 8 They may have even been 9 substance or substances. manufactured in the same factory, but they were 10 clearly, by the company's admission, not the same 11 thing, and so we discovered that only much later. 12

So how do you deal with those kind of 13 things where you're assuming same company, same 14 15 brand name, same drug substance, manufactured in 16 roughly the same place? How do you provide If you're a generic sponsor and you 17 assurance? 18 don't have access to any of their secret, 19 proprietary information, how do you go about assuring regulatory agencies that you're really 20 using the same reference? 21 22 DR. KRISHNAN: I think that's a great

question. I think that's part of what we are 1 requesting that the NC look into this issue to see 2 if there's an opportunity to use or determine what 3 4 is the criteria to establish that sameness, if you may. 5 Now, to your point, if there are 6 differences -- I mean, obviously, these guidances 7 dictate a battery of tests, and the expectation is 8 these tests would be able to highlight the 9 differences, if any. Again, that's something that 10 11 again is more product specific and it's not something that could be applied in --12 DR. LIONBERGER: I want to link this to 13 something that came up earlier in the day. We were 14 15 talking about BCS class 3 drugs, and the question of deformulation technologies. I think there is a 16 linkage here between the type of things that you're 17 18 asking on bridging and the technologies that someone would use to deformulate a -- I want to 19 find out if I'm Q1/Q2 to a BSC Class 3 drug. 20 21 So I would appreciate some of the comments on the industry on your skill at deformulating 22

this, and also maybe Jason from DPA, because I know 1 that you guys do some forensic-type testing on some 2 of the biostudy samples to detect products, to show 3 4 that they're different. I'd appreciate comments on the state of the 5 art of deformulation and forensic analysis and 6 analytical methods of, say, solid oral dosage form 7 products. So please? 8 DR. KRISHNAN: Obviously, deformulation 9 itself is a huge science or activity that happens 10 these days. Now, there are techniques that are 11 available today. Of course, we looked at MDRS as 12 one of the examples earlier, but then you have 13 Raman spectroscopy, fingerprinting that's there. 14 15 Now, the deformulation is something that 16 the generic industry does. Now, obviously we talk about the solid oral dosage forms, but that is 17 18 something that we do as a standard practice for 19 ophthalmics and nasal sprays because that's the basis on which we asked for the Q1/Q2 20 21 correspondence. 22 Now, solid oral; from our experience, we do
believe that there's enough solid state 1 characterization tools available out there to 2 understand not just the qualitative composition, 3 4 which is obviously known a bit more importantly than the quantitative composition. 5 DR. LIONBERGER: Jason? 6 DR. RODRIGUEZ: From the FDA lab 7 perspective, some of the areas that we have dabbled 8 in as needed, based on different projects, 9 analytics, in addition to Raman, which has already 10 been mentioned, there is SCM Raman. There is also 11 So a lot of these microscopic techniques 12 cyro SCM. and morphology have been mentioned a couple of 13 times. 14 15 Truly, since it's both a physical 16 characterization and a fingerprinting technology, it's something that is really powerful when you're 17 18 looking at some of these, and you're looking at 19 ophthalmics, also transdermal drug delivery systems. 20 One of the areas as far as laboratory 21 testing goes as well; since it was discussed 22

earlier, maybe there's some product out there, some 1 residual solvent in the manufacturing. 2 We've also looked at residual solvents of transdermal drug 3 4 delivery systems as well. From a laboratory perspective, one of the 5 things that we care a lot about actually is, at 6 first, begin given a target of what are you looking 7 for as opposed to having a wide range of things you 8 could see, because then it leads you off a 9 different and winding path. 10 11 But the technology is there so along as we have an idea of what we're going to look for, what 12 property, what ingredient, what impurity, so in 13 that nature. 14 15 DR. LIONBERGER: Any other comments on the 16 bridging products topic? (No response.) 17 18 DR. LIONBERGER: So let's move on and talk 19 about the application of Bayesian methods to generic drug analysis. I'm not sure we have the 20 21 complete experts that we need to give full comments 22 on, but I want to give the panel at least some time

1	to ask Joga some questions about this. So Markham?
2	DR. LUKE: Yes. I have a comment. You
3	mentioned that, using the ANDA studies as a prior,
4	one of the fundamental tenets to using Bayesian
5	approach is that the priors have to be declared,
6	a priori, that you're going into it with Bayesian
7	approach. So quite often, an NDA may have led up
8	to it; the two registration studies may not have
9	been the only studies.
10	So a Bayesian approach usually takes into
11	account the totality of all the studies that were
12	conducted, including the failed studies. And the
13	failed studies would then have to be factored in as
14	priors as well, and plus the lack of a priori
15	declaration would lead to a concern of using those
16	NDA registration studies as priors; just a comment
17	along those, and if you want to respond, please.
18	DR. GOBBURU: My specific proposal is the
19	FDA says that, whatever you want to do, do it and
20	accept that criteria because, otherwise, it'll be
21	chaos for every company to compute that. They can
22	come and negotiate it like any other guidance, but

the FDA has to put their foot forward on that one. 1 We can argue about it. We need probably a detailed 2 Everybody, when they talk about Bayesian, 3 session. 4 they keep, oh, what about the failed trials? What about the failed trials? They had no bearing on 5 the approval because you're approved based on the 6 efficacy, not based on the failed trials. 7 So even in the decision-making, you have 8 looked at it, but you have not weighed on the lack 9 of efficacy from those trials, so how can you use 10 11 that against somebody else now? We can argue about the technicalities, but 12 if generally that idea is appealing, to me, it's 13 worth pursuing because we're talking about research 14 15 opportunities. We're not talking about changing 16 the law. If I could respond to that, I 17 DR. LUKE: 18 think the issue about Bayesian is that it's the totality of the evidence that leads to a Bayesian 19 approach as opposed to the non-Bayesian approach 20 21 where you're allowed to start a new study afresh, and you're looking at p values specifically from 22

that study or the two studies that you're getting 1 at for registration. You can send in the other 2 study if they will look at it, but the fact that 3 4 you failed in the p value does not factor into the registration piece. 5 Dale and Mehul? DR. LIONBERGER: 6 DR. CONNER: There were a lot of things 7 that confused me about your talk, and I think a lot 8 of it was that you seemed to be mixing up NDA and 9 10 ANDA concepts. So one question is, if you're developing or 11 trying to get a generic drug approved, and you're 12 going to use NDA data as your prior, as your 13 Bayesian prior, how do you get right of reference 14 15 to that data? Because that data belongs to 16 somebody else, and as a generic sponsor, that owner is not going to be very cooperative because you're 17 18 essentially taking away their market share. So 19 they're not exactly going to hand over the rights to use that data. 20 That's why I said FDA will 21 DR. GOBBURU: set the rules. You do set the rules by giving a 22

guidance saying that you want 80 to 125, you want 1 this kind of in vitro, you want F2. Those criteria 2 are set by the FDA. What is wrong in being 3 4 specific about the prior that a sponsor can use to design their trial and drive the statistics? 5 DR. CONNER: You would have to get access 6 from the owner. We don't have any choice about 7 If you were a company, you've designed and that. 8 produced a product. You've paid for the studies 9 that get that product approved. You own that data. 10 And the FDA has access to it, but we don't own it. 11 We can't just use it for whatever we want. 12 DR. GOBBURU: But most of those studies are 13 published, too. You don't need individual data. 14 15 Why do you need individual data? I have the mean 16 [indiscernible] and the variability, and these details about the design. I can develop product 17 18 from that. 19 DR. CONNER: I've had the privilege over the years of looking at data that was submitted to 20 21 the FDA, which we have access based on our 22 function, have access to everything, including the

1	ability to go in and inspect, look at the original
2	lab books, or data, or whatever, computer data.
3	I've also seen those same studies published in
4	peer-reviewed journals, and the two studies don't
5	look anything alike. When you look at the
6	peer-reviewed information, you just simply focus on
7	the positives and act like the negatives don't
8	exist.
9	That experience of working at FDA has made
10	me very I don't want to admit this in public,
11	but has made me extremely distrustful of
12	peer-reviewed data because I know it's the same
13	study done by the same people, but it doesn't look
14	at all the same when you have access to all the
15	data.
16	DR. GOBBURU: So tell me this. How did you
17	get the partial AUCs from [indiscernible] without
18	the brand data? When we come up with a guidance
19	for using a partial AUC for a complex or modified
20	release product, where the heck would you get
21	the
22	DR. CONNER: We're looking at individual

1 sponsors --DR. GOBBURU: No. This is before generics 2 3 were approved. 4 DR. CONNER: Yes. DR. GOBBURU: So you have to rely on RLD. 5 DR. LUKE: Can I put a positive spin on 6 Bayesian? 7 (Laughter.) 8 I've been waiting this whole 9 DR. MEHTA: day for some discussion on this. No. To somewhat 10 on Dale's line, we do say the overall findings of 11 safety and efficacy of a new drug, a general 12 knowledge that can be utilized by the generic 13 industry, and that's how we approved generics. 14 So 15 are you suggesting that, within that framework, 16 this information also benefitted from that category, and then say that you don't need to worry 17 18 about legal challenges or ownership of data? 19 DR. GOBBURU: Well, yes, because if we are not convinced that the availability of a particular 20 21 product is of public health concern, none of what I 22 said applies. If we're talking about -- I'm

talking about nontrivial, serious indications where 1 there is a need for the generics and something has 2 to be done for those. 3 4 DR. MEHTA: I clearly hear you, and the scientific part of me really gets excited, but we 5 need to get our lawyers to just say yes to some of 6 this. The other part quickly is changing the 7 second half of your suggestion, but if I understand 8 correctly, you're saying that, through PBPK or some 9 methodology like that, you established surrogacy. 10 DR. GOBBURU: Yes. 11 Then once that is established, 12 DR. MEHTA: then forget about asking for same surrogacy 13 demonstration again. 14 15 DR. GOBBURU: Yes. That's right. 16 DR. MEHTA: So that is again going back to the line of question or concern that Dale is 17 18 expressing. Who owns that? 19 DR. GOBBURU: Hold on. No, no. Hold on. (Crosstalk.) 20 DR. GOBBURU: Any 505(b)(2), including 21 cardiovascular, for example, you don't ask for CHF 22

studies for 505(b)(2)'s? You demonstrate angina, 1 you demonstrate blood pressure lowering, and I will 2 give you all indications. 3 4 DR. MEHTA: Yes. DR. GOBBURU: Where did you get the rate to 5 use the correlation from the original NDA? 6 DR. MEHTA: So again, that determination 7 was made and that relied --8 DR. GOBBURU: It's the same legal 9 expectations as far as I can see. 10 11 DR. CONNER: There is kind of a legal difference when 505(b)(2) -- this was discussed a 12 lot, I think, in public and probably amongst FDA, 13 when 505(b)(2)'s first started to become popular, 14 15 that the 505(b)(2) uses the FDA finding. They don't reach into the application and take the data. 16 They use the FDA decision, which is of course 17 18 public, as their basis. They are not allowed to use whatever data 19 they want out of somebody else's application; in 20 21 other words, reaching into the application, picking out data, and using the study. They used the NDA 22

1 decision on that.

2	DR. GOBBURU: I am glad we are talking
3	about this. Then you guys come up with a path such
4	that for those kinds of needy products where the
5	hurdle of proving to be a generic is very high,
6	open that by saying that a 505(b)(2) type path is
7	okay? Right?
8	Closing Remarks
9	DR. LIONBERGER: So we are coming to an
10	end, so I thank everyone for the discussion. I
11	think the last point illustrates that for generic
12	drugs, there's this very complicated, scientific,
13	and regulatory interplay that we have to navigate
14	as we figure these things out, but that's part of
15	what we do across all of the things related to
16	bioequivalence.
17	We'll definitely have more discussion as we
18	look into this area further, and I think we want to
19	have maybe some more specialized discussion with a
20	broader group of people who have some deeper
21	expertise in this as we discuss this further. I
22	think that's a great suggestion for something to be

1 thinking about.

2	So it's now my responsibility to close out
3	this meeting, so I'd like to express my
4	appreciation for everyone in the audience, both the
5	people here in person and those on the webcast,
6	we're very appreciative of your interest in this
7	topic and your attention to the presentations. And
8	we hope that if this has spurred you to have any
9	comments, that you go ahead and submit them to the
10	docket. You have about one month left for that
11	docket, for your written comments. We value those
12	written comments, so please submit them.
13	I'd like to thank all of our speakers, both
14	from inside FDA and our external experts, for
15	providing very triggering, very challenging,
16	thoughtful discussions. I'd like to thank the
17	panelists for participating in this and really
18	showcasing the challenges that face the interface
19	between the science and the regulatory aspects of
20	generic drug development. I think that's what
21	makes it consistently interesting to work here, and
22	I think this discussion is very helpful to us as we

1	try to formulate what our research scientific
2	priorities are going forward.
3	This is a meeting, and I'd like to thank
4	all of the staff in ORS that really helped organize
5	this meeting, like Stephanie Choi for leading the
6	organization of that, making sure of all the
7	logistics work, getting all of our speakers, and
8	our rooms, and all of the staff in ORS who
9	volunteered and participated to run the AV
10	logistics, to run the check-in desk, to prepare the
11	binders for you. All of that is staff from my
12	office who worked extra hours to make sure this
13	happened, so I want to give them all a round of
14	applause for their effort in making this meeting be
15	very successful.
16	(Applause.)
17	DR. LIONBERGER: The other FDA staff who
18	made the logistics are the Great Room staff that
19	have this wonderful room available for us and make
20	everything work very smoothly for us. I thank also
21	our communication staff and OGD for helping
22	publicize this meeting within FDA and externally.

So what we're going to do is take back the 1 comments from this meeting, the comments to the 2 docket, and internally within FDA formulate our 3 4 regulatory science priorities for the next year. You'll be seeing the results of this posted in the 5 fall. 6 As I look at this meeting, I think there 7 are a lot of interesting things that I think will 8 be showing up in there. I saw a lot of questions 9 related to various aspects of the excipients in the 10 11 pharmaceutical formulation. They showed up in our questions on the solid oral BCS products, the fed 12 bioequivalence study questions, the analytical 13 methods to characterize the excipients in complex 14 products, as well as the excipient effects on the 15 16 transdermal irritation and sensitization. So I think one big theme that you take away 17

from here is the attention that we have to pay both as product developers, but as regulators, and our scientific understanding to those inactive ingredients. Certainly excipients is maybe better terminology in the product, and I think that's

something, and we'll be thinking about how to integrate that into -- because I think we also already have research that touches on a lot of those in a lot of areas, but to be more explicit about those aspects of important issues related to that.

The other thing I noticed is a lot of 7 questions about the devices, both the delivery 8 mechanisms and the interfaces for the drug device 9 combinations. As we look at the landscape of the 10 11 newly approved products, a big chunk of those ones where we're still developing our standards or have 12 some device component to them. So that's an 13 important aspect to really work on, both the 14 15 science of the delivery and the interface is so 16 much the takeaway.

Also, there's a lot of interest in the
newer modeling simulation data analytics methods.
We heard that in our Bayesian discussion here,
developing the ecosystem around that, questions
about method verification, validation, how to
provide clear pathways for how companies can use

these in their submissions with the appropriate
confidence in FDA that they're doing the right
thing in the model; so lots of things to take home
from here.
Again, the docket will remain open. Please
send your comments in on these issues as we're
going forward, and I would like to thank everyone
for their participation, and now, the meeting is
officially closed. Thank you very much.
(Applause.)
(Whereupon, at 4:28 p.m., the meeting was
adjourned.)