Well Optimization Manager User Manual (for ROC800-Series and FloBoss[™] 107 Controllers)

ROCLINK 800 - [PMWO Config - Remote Oprtr	ns Cntrlr] Veters Utilities Tools Window Help		- 8 x			
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Point Number: 1-Well 1 Vell 1 Cycling Mode						
I Enable Well Well Status: PRODUCTION OFF 5 Auto ▼						
General Gas Lift Plunger Config Cyclic Trigge	ers Self Adjust Special Options Special Closures	Alerts Process Simulator				
Well Options						
Use Gas Lift			Contract Hour: 0			
✓ Use Cyclic Production	Cyclic Types and Dependent Options					
✓ Line Pressure Overrides	Cycle Type Conventional Plunger	•	Cyclic Independent Options			
Low Press Override When Shutin (Idle Mod	de) 🔽 Venting	DP/Tbg Kick Arrivals Detection	Cucle Analusis Alerts			
Event History Writes	GAPL	Plunger Catcher Requires Release	✓ User-Defined Triggers			
Process Simulator	Swabbing	Plunger Bottom Detector	Self-Adjustment of Triggers			
Text Shows Recirc When Closed	Multiple Setpoints for Prod Valve	Foss_Gaul Calculation	One-Time Pressure Build Up			
Health Check Watchdog	Log Arrivals For Interrupted Lifts	Soap Sticks	✓ Equalize Tubing Casing			
I✓ Nominations						
IV Scheduled Events						
Pred / Cales OriGen Mater	Production Makes	- Critical Eleventicative Calculation				
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Pt Def: Undefined	PID Pt Def (Logical): [PID 1, P_SP	IV Enable				
Static Pressure Is Absolute	Operating Set Point: 0.0	Surface Temp: 90.0 DegF				
Use Line Press (Not Meter Static)		Fluid Density: 67.0 Lb/Ft3				
Pressure Input Defe		Tubing Size				
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Casing. Underined						
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Cycle Settings	Valve Output Pct	Cur Flow: 0.0 Mof/Day	′			
Cycle Begins With: C Open (Close User Law Value 1:	Shutin / Recirc: 0.0	College Flow, 0.0 Mol/Day				
User Log Value 1: Undefined	Initial Position: 50.0	Childel Flow: 0.0 Mch/Day				
User Log Value 2: Undefined	Allow Throttling Control	Cur Velocity: U.U Ft/Min				
Low Press Override When Shutin	-	Critical Velocity: 0.0 Ft/Min				
Enable Idle Mode						
Press Pt Def: Undefined	SSD Valve	Write Event History	Well TLP Data Update Rate			
Low Press: 0.0 Psi	D0 Pt Def: Undefined	1st of 11 History Pts: 0 Hist Segment: 0	5Sec V			
Deadband: 0.0 Psi	Behavior: Closed In Susp Stage + Prod Off 👻	Index: 0 Seg Num: 0	,			
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Remote Automation Solutions

Revision Tracking Sheet

August 2016

This manual may be revised periodically to incorporate new or updated information. The revision date of each page appears at the bottom of the page opposite the page number. A change in revision date to any page also changes the date of the manual that appears on the front cover. Listed below is the revision date of each page (if applicable):

Page All Pages Initial Release Revision Aug-16 May-15

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Chapter 1 – Introduction

▲ Caution When implementing control using this product, observe best industry practices as suggested by applicable and appropriate environmental, health, and safety organizations. While this product can be used as a safety component in a system, it is NOT intended or designed to be the ONLY safety mechanism in that system.

This chapter describes the structure of this manual and presents an overview and installation instructions of the Well Optimization Manager program for the FloBossTM 107 Flow Manager (FB107) and the ROC800-Series Remote Operations Controller (ROC800).

1.1 Scope and Organization

This document is the user manual for the Well Optimization Manager program for use in the FB107 or the ROC800.

This manual describes how to download and configure this program (referred to as the "Well Optimization Manager program" or "the program" throughout the rest of this manual). You access and configure this program using ROCLINKTM 800 Configuration Software (version 2.41 or greater) loaded on a personal computer (PC) running Windows[®] 7 (32 or 64-bit).

The sections in this manual provide information in a sequence appropriate for first-time users. Once you become familiar with the procedures and the software running in FB107 or ROC800, the manual becomes a reference tool.

This manual has the following major sections:

- Chapter 1 Introduction
- Chapter 2 Installation
- Chapter 3 Configuration
- Chapter 4 Setting up a Well Optimization Function
- Chapter 5 Reference

This manual assumes that you are familiar with the FB107 or the ROC800 and its configuration. For more information, refer to the following manuals:

- FloBossTM 107 Flow Manager Instruction Manual (Part D301232X012)
- ROC800 Remote Operations Controller Instruction Manual (Part D301217X012)
- ROCLINK 800 Configuration Software User Manual (for FloBossTM 107) (Part D301249X012)
- ROCLINK 800[™] Configuration Software User Manual (for ROC800-Series) (Part D301250X012)

1.2 Product Overview

Well Optimization Manager (a stand-alone component of the Production Manager application suite) is an advanced user program designed to maximize production from oil and gas wells. Intended for either the ROC800-Series Remote Operations Controller or the FloBossTM 107 Flow Manager, the program supports multiple industry-standard artificial lift techniques, including intermitter control, plunger lift (conventional and continuous), gas lift (for liquid or gas production), plunger-assisted gas lift (PAGL), gas-assisted plunger lift (GAPL), and basic rod pump (pump jack) control. The program also includes a suite of features for enhanced optimization and operation, including the Coleman Turner critical flow calculation, the Foss and Gaul plunger lift load factor calculation, self-adjustment of plunger triggers, real time value alerts, and nomination period accumulation control.

Following drilling and completion, most oil and gas wells begin their service as freely flowing wells, producing hydrocarbons due simply to the massive down-hole pressure. As time goes on and production continues, the reservior pressure and flowrates begin to decline, requiring the application of some form of deliquification technique to continue production at a financially viable level. The initial solution is typically an intermitter controller. This technique shuts-in the well, allows pressure to build up, and opens the well again when the well is ready to flow. This simple technique, however, is not an effective long-term solution. Eventually, additional techniques such as plunger lift or gas-assisted lift must be employed. As reservior pressure continues to decline, wells can be retrofitted with a down-hole rod pump and surface pumpjack. Throughout the life of the well, Well Optimization program can manage and enhance production by supporting these various forms of "artificial lift" and other operational requirements.

For the ROC800-Series environment, Well Optimization Manager has several programmatic configurations, supporting 4, 8, or 12 wells. Each configuration is functionally identical, except for the number of supported wells. These configurations support expansion of additional wells on a multi-well pad. The FB107 version of the program supports just 4 wells. However, all versions of Well Optimization are compatible with other common production user programs in the ROC800 and FloBoss 107 (such as Surface Control Manager or Cause & Effect). This compatibility enables you to implement a suite of programs designed to meet your unique wellpad requirements. Well Optimization has four major functional "components":

Configuration

Provides a single location for the configuration of all the program features. Once you select the features you situation requires, the program streamlines itself by concealing features which you have not selected. Of course, you can re-select features to configure as your wellpad situation evolves.

Well Core Operate

Provides a summary overview of vital well statistics, including flowrates, pressures, averages, and a wealth of other information to help you proactively monitor your wellpad.

Gas Lift Operate

Displays both current and historical gas lift operation and enables you to adjust the routines in use. If your well does not require gas lift enhancements, you can conceal this function until that time occurs.

Cyclic Operate

Monitors and manages all forms of "cyclic" (on-off style behavior) control, such as plunger lift and intermitters.

Refer to the individual sections in this manual for further information.

▲ Caution The Well Optimization Manager program provides a watchdog timer parameter that validates the execution of the application. This parameter is a counter that increments by 1 at the beginning of each program cycle. If the program stops, this read-only parameter stays at a fixed value and does not update. Optionally, you can configure an external system (such as an FST or SCADA) to monitor this watchdog timer parameter. If the parameter stops updating, an external system triggers an alarm, which allows you to take appropriate corrective action. On the ROC800, the watchdog timer parameter is TLP 65,0,224; on the FB107, it is TLP 178,0,224.

1.2.1 Definition of Terms

The following are the terms you may encounter when you configure and use the Well Optimization Manager program.

Term	Application	Definition
Afterflow	Cyclic Control	A plunger lift stage where the well flows after arrival. The well is open at this state.
Annulus	General	The area or space between the well casing and tubing.

Term	Application	Definition
Armed Shutin	Cyclic Control	A plunger lift stage during which the program waits or looks for a trigger to open the well.
Averaging Cycle (or Test Cycle)	Gas Lift	The period of time where the steady injection occurs. The program allows the well to increase or decrease production and injection rates until it reaches the most efficient ratio.
Buyback Gas	Gas Lift	The gas purchased from an external provider. This is typically used to start up the gas lift.
Coleman- Turner Calculation	General	Calculates or predicts the critical flow rate of the well. If the production flow rate drops below the critical flow, then the liquid droplets of the production gas accumulates at the bottom of the well and therefore inhibits loading.
Continuous Plunger	Cyclic Control	A continuous plunger that allows flow while the plunger is falling. A continuous requires little or no Shutin time.
Conventional Plunger	Cyclic Control	A standard type of plunger with higher shutin time compared to Continuous plunger. The amount of Shutin time is dependent with well depth and plunger fall velocity.
Cyclic	Cyclic Control	Refers to any optimization technique that operates in a cycle such as opening or closing the well.
Deliquification	General	A process of removing the loading liquid from the bottom of the well. This can be done by intermitting or incorporating a gas lift or plunger lift into the well.
DP/Tubing Kick	Cyclic Control	Refers to the sudden spike of pressure that indicates the plunger arrival at the well head.
Dry Arrival	Cyclic Control	A situation where the plunger arrives back at the surface so quickly and unexpectedly, that it is assumed that it is not lifting any fluid.

Term	Application	Definition
Efficiency	Gas Lift	The ratio of the gas you inject into the well to the total well production
Foss and Gaul Calculation	Cyclic Control	A calculation method that determines the ideal time to open the well when using plunger lift.
Gas-Assisted Plunger Lift (GAPL)	Cyclic Control	This is primarily plunger lift functionality with the aid of a high-pressure injection gas.
Injection Setpoint	Gas Lift	The target injection flow rate into the well.
Lifting	Cyclic Control	A plunger lift stage where the plunger rises to the surface. The well is open at this state.
Loading	General	A state of the well where a significant amount of liquid builds up at the bottom of the well and eventually restricts gas flow.
Mandrel Valve	Gas Lift	Refers to the section of the well where the injection gas valve fits. This section allows the transfer of the injection gas between the annulus and the inner tubing.
Non-Arrival	Cyclic Control	A situation where the plunger does not arrive at the surface within the time the system expects the plunger to arrive.
Oscillation	Gas Lift	A situation where the injection flow rate jumps back and forth around the ideal injection setpoint.
Plunger- Assisted Gas Lift (PAGL)	Gas Lift	An integration of a continuous plunger to a gas lift system.
Soap Sticks	General	A device used to foam the liquid or water from the gas well. Foaming the liquid lowers the hydrostatic head of formation thus increases the flow rate of the well.
Slug	General	A portion of the loading liquid from the bottom of the well that is brought to the surface with the aid of a high pressure injection gas or a plunger.

Term	Application	Definition
Swabbing	Cyclic Control	Allows the plunger to run up and down the well to clean the tubing.
Travel	Cyclic Control	A time for the plunger to move from the bottom of the well to the surface.
Trigger	Cyclic Control	Refers to the criteria that must be true in order for the cycle to move to the next state.
Unarmed Shutin	Cyclic Control	A plunger lift stage where plunger falls down the well. The well is closed at this state.
Valve Sequencing	Gas Lift	Refers to the process of opening the gas lift valves in sequence when injecting a gas into the well casing. Upon gas lift startup, the highest valve opens displacing the column of liquid. The second valve follows until the lowest valve opens and displaces the downhole liquid.
Venting	Cyclic Control	Opens the well tubing to the atmosphere. The pressure difference between the well downhole and the atmosphere raises the plunger from the bottom of the well to the surface.

1.3 Program Requirements

The Well Optimization program is compatible with version 3.61 (or greater) of the ROC800 firmware, or version 1.70 (or greater) of the FB107 firmware, and with version 2.41 (or greater) of the ROCLINK 800 software.

Program specifics include:

- **Note:** Load only **one** version of the program, depending on your number of well requirements:
 - The **PMWO_v403_01_4w.tar** program file supports 4 wells and installs in a ROC800 which requires only 1 license.
 - The **PMWO_v403_01_8w.tar** program file supports 8 wells and installs in a ROC800 which requires 2 licenses.
 - The **PMWO_v403_01_12w.tar** program file supports 12 wells and installs in a ROC800 which requires 3 licenses.
 - The **PMWO_v403_01_7.bin** program file supports 4wells and installs in an FB107 which requires only 1 license.

File Name	Target Unit/ Version	User Defined Points (UDP)	Flash Used (in bytes)	DRAM Used (in bytes)	ROCLINK 800 Version	Display Number
PMWO_v403_01_ 7.bin	FB107 v1.70	178, 179 180, 181, 182, 183	413,089	32,768	2.41	79, 80, 81, 82, 83
PMWO_v403_01_ 4w.tar	ROC800 v3.61	65, 66, 67, 69, 70, 72	444,335	344,064	2.41	65, 66, 67, 69, 70
PMWO_v403_01_ 8w.tar	ROC800 v3.61	65, 66, 67, 69, 70, 72	444,719	368,640	2.41	65, 66, 67, 69, 70
PMWO_v403_01_ 12w.tar	ROC800 v3.61	65, 66, 67, 69, 70, 72	444,836	389,120	2.41	65, 66, 67, 69, 70

For information on viewing the memory allocation of user programs, refer to the *ROCLINK* 800 Configuration Software User Manual (for FloBossTM 107) (Part D301249X012) or the *ROCLINK* 800 Configuration Software User Manual (for ROC800) (Part D301250X012).

1.3.1 License Key

License keys, when matched with valid license codes, grant access to applications such as the Well Optimization Manager program.

For **ROC800**, the term "license key" refers to the physical piece of hardware that can contain up to seven different licenses (refer to *Figure 1*). Each ROC800 can have none, one, or two license keys installed. If you remove a license key after enabling an application, the firmware disables the task from running. This prevents unauthorized execution of protected applications in a ROC800.



Figure 1. License Key

Note: The Well Optimization program for **ROC800** requires up to 3 **PMWO** license keys depending on your program requirement. Refer to the **Note** on *Section 1.3* for more information regarding the program and its corresponding license key requirements.

For **FB107**, the software licenses are distributed via a security-enhanced universal serial bus (USB) drives. You must install one license key, **PMWO**, to use the Well Optimization Manager program.

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Chapter 2 – Installation

This section provides instructions for installing the Well Optimization Manager program into the FB107 or the ROC800. Read *Section 1.3* of this manual for program requirements.

Notes:

- The program and license key can be installed in any order. The manual shows the installation of the license key first.
- The installation process and functionality is the same for all versions of the Well Optimization program.

2.1 Installing the License Key

If you order the Well Optimization Manager program for a new FB107 or ROC800, your FB107 or ROC800 is delivered with the license key installed.

If you order the program for an existing FB107 or ROC800, you must install the license key yourself. *Section 2.1.1* provides license key installation instructions for ROC800 and *Section 2.1.2* provides license key installation instructions for FB107.

2.1.1 Installing the License Key for the ROC800

Caution Failure to exercise proper electrostatic discharge precautions, such as wearing a grounded wrist strap may reset the processor or damage electronic components, resulting in interrupted operations.

When working on units located in a hazardous area (where explosive gases may be present), make sure the area is in a non-hazardous state before performing these procedures. Performing these procedures in a hazardous area could result in personal injury or property damage.

To install a license key:

- **1.** Remove power from the ROC800.
- 2. Remove the wire channel cover.
- 3. Unscrew the screws from the Central Processing Unit (CPU) faceplate.
- **4.** Remove the CPU faceplate.
- **5.** Place the license key in the appropriate terminal slot (**P4** or **P6**) in the CPU.



Figure 2. License Key Installation

- **6.** Press the license key into the terminal unit it is firmly seated (refer to *Figure 2*).
- **7.** Replace the CPU faceplate.
- **8.** Replace the screws on the CPU faceplate.
- **9.** Replace the wire channel cover.
- **10.** Restore power to the ROC800.
- **11.** Proceed to *Section 2.1.3* to verify your license keys.

2.1.2 Installing the License Key for the FB107

A USB key-based license is required to use the Well Optimization program.

To install a USB key-based license on the FB107:

- 1. Insert the USB license key in a USB port on your PC.
- Select Utilities > License Key Administrator > Transfer Between DEVICE and KEY from the ROCLINK 800 menu bar. The Transfer Licenses Between a Device and a Key screen displays:

Transfer Licenses Betw	veen a DEVICE and	a KEY					? <mark>-×</mark>
Licenses on DEVICE							
Application Name	Vendor Name	App Code Version	Quantity Licens	e Source	Expiration	Ti	me Created
					_	_	
Linear on KEV	Connect to KEY		Move to KEY			Add License	Remove
Licenses on NET	Application	Name Vendor ID	Vendor Name	Ann Code	Version	Expiration	Quantitu
01/10/2014 10:28	50 AM PMWO	1	Emerson FCD	31529	1.00.0	No Expiration	1
				_	_		
License Key Event Log					Serial Nur	nber: NO LICENS	E KEY PRESENT
Export Events							Close

Figure 3. Transfer Licenses Between a Device and a Key

- Note: This screen has three sections. The upper portion (Licenses on Device) shows any software licenses installed on the FB107. The middle portion (Licenses on Key) shows software licenses on the license key. The lower portion of the screen (License Key Event Log) provides a rolling log of the last eight events related to this license key.
- **3.** Select the key-based license you want to transfer to the FB107 (**PMWO**, as shown in *Figure 3*).
- **4.** Click **Move to Device**. ROCLINK moves the license from the key to the FB107 and updates the screen.

Transfer Licenses Betwe	en a DEVICE and	a KEY						? 🗙
Licenses on DEVICE								
Application Name	Vendor Name	App Code	Version	Quantity	License Source	Expiration		Time Created
1 PMWO	Emerson FCD	31529	1.00.0	1	Key	No Expiration		01/10/2014 10:28:50 AM
Licenses on KEY	Connect to KEY]		Move to	KEY		Add Licens	e Remove
	-							
	-							
License Key Event Log						Serial Numbe	ar : NO LICE	NSE KEY PRESENT
Time Stamp	Action User ID	Vendor ID	Application	Name	Previous Quantity	New Quantity		
01/10/2014 10:28:50	add Ian	1	PMWO		0	1		
Export Events								Close

Figure 4. License Installed

- Note: An FB107 can hold up to six different licenses, although you can install only one instance of each license on the FB107. When you click **Move to Device**, ROCLINK 800 moves only one instance of the license onto the FB107 and automatically decreases the license quantity on the USB key by one.
- **5.** Verify the license name displays in the Licenses on Device section of the screen. Proceed to *Section 2.2* to download the user program.

2.1.3 Verifying the License Key Installation (for ROC800)

After you install the license key, you can verify whether the ROC800 recognizes the key. From the ROCLINK 800 screen, select **Utilities** >

? × License Key Administrator License Key #1 Num Application Name AppCode Version Provider Name Quantity #Available Expiration Time Created 1 PMW0 Emerson FCD 1 1.0.0 0 No Expiration 11/21/2014 10:34:15 Merge License Key #2 Num Application Name AppCode Version Quantity #Available Expiration Provider Name Time Created 1 <u>⊈U</u>pdate ×Cancel

License Key Administrator. The License Key Administrator screen displays:

Figure 5. Transfer Licenses Between a Device and a Key

2.2 Downloading the Program

This section provides instructions for installing the program into the Flash memory on the ROC800 or FB107.

To download the user program using ROCLINK 800 software:

- 1. Connect the ROC800 or the FB107 to your computer.
- **2.** Start and logon to the ROCLINK 800.
- **3.** Select **ROC** > **Direct Connect** to connect to the ROC800 or FB107 unit.
- 4. Select Utilities > User Program Administrator from the ROCLINK menu bar. The User Program Administrator screen displays (see *Figure 6*):

User Program Administrator		2 ×
Device User Program Environmen <u>Used Free</u> SRAM : 1604 203196 DRAM : 229376 17981440 FLASH : 35840 3576832	t Library Version : 29	.0
User Programs Installed in Device 1 - No Program 2 - No Program 3 - No Program 4 - No Program 5 - No Program 6 - No Program 7 - No Program 8 - No Program Clear Start Stop All-Option	Name : No Program Version : Created : Handle : Entry Pt : Proc ID : Displays : Status : Empty	Library Version : DRAM Used : 0 FLASH Used : 0 Restart Counter : 10 Reset Counter
- Download User Program File	Do	Browse wnload & Start Download

Figure 6. User Program Administrator

- **5.** Click **Browse** in the Download User Program File frame. The Select User Program File screen displays (see *Figure 7*).
 - **Note:** If you install the program in the ROC800, choose any available user program slot. If you use FB107, the program installs automatically in user program slot 7.
- 6. Select the path and user program file to download from the CD-ROM. (Program files are typically located in the Program Files folder on the CD-ROM). As *Figure 7* shows, the screen lists all valid user program files with the .bin (for FB107) or .tar (for ROC800) extension:

Select User Program File			X
🚱 💭 🛡 👢 🕨 Computer 🕨	OS (C:) • Programs	🖌 🍫 Search Program	s 🔎
Organize 🔹 New folder		· · · · · · · · · · · · · · · · · · ·	. 0
E Desktop	Name	Date modified	Туре
laces	PMWO_v403_01_4w.tar	8/10/2016 6:08 AM	TAR File
. Ma Diservice	PMWO_v403_01_8w.tar	8/10/2016 6:08 AM	TAR File
	PMWO_v403_01_12w.tar	8/10/2016 6:08 AM	TAR File
> J Music Image: Second seco			
4 🍇 Computer			
> 🏷 OS (C:)			
🛛 🥪 Local Disk (E:)			
🖉 🐨 🖓 🐨 🖓 🐨 🖉	•		4
File name:	PMWO_v403_01_12w.tar •	User Programs (*.elf; Open	*.elf.gz;: ▼ Cancel

Figure 7. Select User Program File

7. Click **Open** to select the program file. The User Program Administrator screen displays. As shown in *Figure 8*, note that the Download User Program File frame identifies the selected program and that the **Download & Start** button is active:

Device User Program Environm Used Fre SRAM : 1604 20319 DRAM : 204800 1800601	ent 18 16	
FLASH: 291328 332134	14 Library Versi	on : 29.0
User Programs Installed in Devi		
1 - No Program	Name : No Program	
3 - No Program	Version :	Library Version :
4 - No Program 5 - No Program	Created :	DRAM Used : 0
6 - No Program	Handle :	FLASH Used : 0
8 - No Program	Entry Pt :	
	Proc ID :	
Clear Start Stop	Displays :	Restart Counter : 0
All - Option	Status : Empty	Reset Coun
Download User Program File —		
C:\Programs\PMWO_v403_01_	_12w.tar	Browse
		Download & Start Downlo

Figure 8. User Program Administrator

8. Click **Download & Start** to begin loading the selected program. The following message displays:



Figure 9. Confirm Download

9. Click **Yes** to begin the download. During the download, the program performs a warm start, creates an event in the event log, and—when the download completes—displays the following message:



Figure 10. ROCLINK 800 Download Confirmation

- **10.** Click **OK**. The User Program Administrator screen displays (see *Figure 11*). Note that:
 - The User Programs Installed in Device frame identifies the loaded program.
 - The Status field indicates that the program is running.

ĺ	User Program Administrator
	Device User Program Environment Used Free SRAM: 43118 161682 DRAM: 692224 17518592 FLASH: 793600 2819072 Library Version : 29.0
	User Programs Installed in Device 1 - PMWO_v403_01_12w Name : PMWO_v403_01_12w 2 - No Program Version : 4.03.01 Library Version : 24.1
\leq	4 - No Program Created : 08/04/2016 15:15:13 DRAM Used : 434176 5 - No Program Handle : 1 FLASH Used : 496213 7 - No Program Entry Pt : 0x2F21328 6 - No Program Entry Pt : 0x57009D
	Clear Start Stop Displays :65, 66, 67, 69, 70 Restart Counter : Image: Clear in the store in
	Download User Program File
	C:\Programs\PMWO_v403_01_12w.tar Browse] Download & Start Download
	Dupdate Close

Figure 11. User Program Administrator

- **11.** Click **Close** and proceed to *Chapter 3, Configuration* to configure the program.
 - **Note:** Installing a user program without a license key allows you only to view the program screens (that is, the program outputs no data). Installing the license key enables the program to read from the meter and output data.

2.3 MPU Loading Threshold (ROC800)

To maximize the performance of your ROC800 device, always verify the performance of specific application combinations before using them in the field to ensure the MPU load typically remains **below** 85% with peak MPU loading levels **below** 95%.

To check the current MPU load at any time, select **ROC** > **Information** > **Other Information** and review the value in the MPU loading field.

evice Information			? ×
Module Informati General Internet	ion Points	Other Information System Configuration Expanded	ivo]
Version Name : Time Created :	W68258 Nov 23. 2	Ver1 51 115 10:12 Process Mont	
MPU Loading :	22.8169		
Time Created :	Oct 10, 20	08 1416	
Last Power Dov	wn Time :	03/19/2016 15:57:33	
Last Power Up	Time :	03/19/2016 15:57:37	
		Dupdate	OK Cancel ! Apply

Figure 12. MPU Loading

Chapter 3 – Configuration

After you download and start the Well Optimization program, configure the program using ROCLINK 800 software using the following programspecific screens:

- PMWO Units
- PMWO Config
- PMWO Core Operate
- PMWO Gas Lift Operate
- PMWO Cyclic Operate

You can access all the program-specific screens from the main ROCLINK 800 screen:

Note: The configurations screens of the Well Optimization Manager program for both the ROC800 and the FB107 platforms are identical.



Figure 13. ROCLINK 800 for ROC800

FROCLINK 800 - [On Line - Ethernet - FB107 - FB107]	
File Edit View ROC Configure Meter Utilities Tools V	<u>N</u> indow <u>H</u> elp
□ □ □ □ □ ↓ □ □ ↓ □ □ ↓ □ □ ↓ □ □ ↓ □ ↓	▲ ♡ 🛾 🗳 🛛 🐷 ? №
Image: Second	Image: Second
	ON-LINE 6:40 AM

Figure 14. ROCLINK 800 for FB107

3.1 PMWO Units Screen

Once you have successfully loaded the Well Optimization program into the FB107 or the ROC800, you can access the PMWO Units Configuration screen of the Well Optimization program:

- From the Directory Tree, select User Program > PM Well Optimization (for FB107) or Program #1, PMWO_v403_01_12w (for ROC800) in the ROCLINK configuration tree.
 - **Note:** For the ROC800, the last two or three characters of the program name represent the number of supported wells. The program name that appears in the directory tree depends on the version of your Well Optimization program. See *Section 1.3*, for more information.
- 2. Double-click **Display #79, PMWO Units** (for FB107) or **Display #65, PMWO Units** (for ROC800).

3.1.1 PMWO Units - Units Tab Screen

File Edit View ROC Configure Meter Utilities Tools Window Help File Edit View ROC Configure Meter Utilities Tools Window Help Image: State Time Units Image: State Time Image: Image: State Time Image: Image: Image: State Time Image: Image: Image: Image: Image: State Time Image: Imag	ROCLINK 800 - [PMWO Units - Remote Oprtns Cntrlr]	
Image: Second	File Edit View ROC Configure Meter Utilities Tools Window Help	_ <i>5</i> ×
Units Cyclic Logs Gas Lift Logs Units Image: Construction of the constructio		
Pt DegF Lb / Hr Legal Description Erint Save As Auto Scan Qose ! Apply	Units Cyclic Logs Gas Lit Logs Units	
Print Save As Auto Scan Dupdate Close ! Apply	Legal Description	
Print Save As Auto Scan Dupdate Jose Apply		
· · · · · · · · · · · · · · · · · · ·	Print Save As Auto Scan @Update Close	Apply
		3:32 AM

Figure 15. PMWO Units Screen

1. Review the values in the following fields:

Field	Description
Time General	Sets the general time unit. Click I to select the unit you prefer. The available options are: Day , Hour , Min (minutes), and Sec (seconds).
Short Liner	Sets the short linear measurement unit such as tubing diameter. Click I to select the unit you prefer. The available options are: In (inches), Mm (millimeters) and Cm (centimeters).
Long Linear	Sets the long linear measurement unit such as well depth. Click \checkmark to select the unit you prefer. The available options are: Ft (feet) and M (meter).
Meter Diff Press	Sets the unit for the meter differential pressure. Click I to select the unit you prefer. The available options are: InH2O , KPa , and mbar .
Pressure	Sets the unit of pressure. Click I to select the unit you prefer. The available options are: Psi , KPa , and Bar , and Kg/Cm2 .

Field	Description
Temperature	Sets the unit for temperature. Click I to select the unit you prefer. The available options are: DegF (°F) and DegC (°C).
Gas Volume & Rate Time	Sets the unit for volumetric flow rate for gas production. Click 💌 to select the unit of volume and time you prefer.
Liquid Volume & Rate Time	Sets the unit for volumetric flow rate for liquid production. Click 💌 to select the unit of volume and time you prefer.
Mass Volume &Rate Time	Sets the unit for mass flow rate. Click I to select the unit of mass and time you prefer.
Density	Sets the unit for density. Click 💌 to select the unit you prefer.
Velocity	Sets the unit for velocity. Click \blacksquare to select the unit you prefer.
Legal Description	Describes the well site or lease location. This field is optional.

3.1.2 PMWO Units - Cyclic Logs Tab Screen

This section allows the retrieval and viewing of the previous cyclic event records for each of the wells configured within the program. This record is a group of multiple values collected during the well cycle describing the well's state and production performance. Depending on the well configuration and optimization method, some of these fields may not apply or may not be used.

Only one cyclic event record can be retrieved and displayed on this screen at a time. Records are retrieved by their serial number. All cyclic event records have a pair of identifying serial numbers associated with them. The first is a global serial number, which is a unique record number throughout the device. No two records have the same global serial number. The second serial number is the well-specific serial number. The program supports multiple wells, and this serial number increments on a per-well basis. This means it is unique for the well, but not unique throughout the device.

On the ROC800, records are kept for the last 512 cyclic events. On the FB107, records are kept for the last 128 cycle events. These records are stored as a file on the devices non-volatile flash file system.

Well Optimization Manager Program User Manual (FB107 and ROC800-Series)

ROCLINK 800 - [PMWO Units - Remote Oprtns Chtrlr]	
🗷 File Edit View ROC Configure Meter Utilities Tools Window Help	_ 8 ×
2 % 팀 (1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	
Units OpclicLogs Ges Lift Logs Global SN Well Tag Well Specific SN Cycle Type Opcle Bogins With Global SN Well # Well-Specific SN 0 0 No Plunger (Optimize) Well Opening 0 1 0 1 0 1 0 1 0	Â
WELLOPENING Mins Mins Off Woll Roady D/T UNIX, Date Time Event Cond SP Csg Press Tog Press Ln Press Mins Off Amnod SI Before Ready FDrop Mins Load Fct Csg-Lin Tog-Lin Tog-Lin Tog-Lin Tog-Lin Tsg-Lin (Tsg-Tog EU/Hr EU/Hr Pv1 Pv2	
aal	
WELL CLOSING Low Csg Mins Cycla Flaw Low Csg Aterilaw Row Rate User Def User	
D/TUNIX Date Time Event Cond SP Cog Press Tag Press In Press Mine On Alterflow Volume Meller UP Rate Csg-Lin Alterflow Mins Lo Csg Crit Rate % Crit PV1 PV 0 0 00	
D/T UNIX Date Time Minutes Velocity Arrival Type Minc Vant Low Tag Low Lift Ptunger Age Plunger Age Open Trig Close Trig D/T UNIX Date Time Minutes Velocity Arrival Type Open Pres In Lift Tog-Opn Ln Deys Cycles Change Open Type Close	
0 0 00 0.0 No Date 0.0 0.0 0.0 0 0 0.0 0.0 No Data No Data No D	
Clear Cyclic Logs	! Apply
() ON-LI	NE 12.33 AM

Figure 16. PMWO Cyclic Logs Tab

2. Review the values in the following fields:

Field	Description
Global SN	Serial number for this cycle record which is unique within the system.
Well Tag	Identifies the text of the well that the cycle applies to.
Well-Specific SN	A set of serial numbers which increment separately for each well are kept. This is Serial number for this cycle record for the specific well.
Cycle Type	Specifies which type the current cycle record is. The following options include:
	No Plunger (Optimize) Continuous Plunger Conventional Plunger Pumpjack
Cycle Begins With	Specifies the beginning event for the cycle. The following options include:
	Cycle Log Soarts With Well Opening Cycle Log Starts With Well Closing
Retrieve Log – Global SN	Enters the global device-wide serial number of the record you want to retrieve.
Retrieve Log – Well #	Enters the well number (1 to 12) for the record you want to retrieve. If using this method to retrieve a record, the Well-Specific SN must also be entered.

Field	Description
Retrieve Log – Well-Specific SN	Enters the specific serial number for the record that you wish to retrieve. If using this method to retrieve a record, the Well # (1 through 12) must also be entered.
Last Logged SN – Global SN	The serial number (global) for the record last logged.
Last Logged SN – Well #	The well number (1 through 12) for the record that was last logged.
Last Logged SN – Well-Specific SN	The serial number (well specific) for the record last logged.
Well Opening – D/T UNIX	The date and time of the well opening, as a Unix- style timestamp. This value represents the number of seconds since January 1st, 1970 00:00:00.
Well Opening – Date	The date of the well opening, in the format of YYMMDD, where YY is the year, MM is the month, and DD is the day.
Well Opening – Time	The time of the well opening, in the format of HHMMSS, where HH is the hour, MM is the minute, and SS is the second.
Well Opening – Event	The reason for the well opening. The following options include: etPt Went Positive Casing Pressure >= Tubing Pressure >= Casing-Line Pressure Diff <= Tubing-Line Pressure Diff <= Casing-Tubing Pressure Diff <= Max OFF Time Casing Inc/Time >= Load Factor Pct <= User-Defined OTrig #1 True User-Defined OTrig #2 True User Advanced OpenI Manual Mode Open Run Continuous Plunger Max Armed Shutin Time Tubing Inc/Time >=
Well Opening – Cond SP	The condition setpoint (event reference) at the well closing.
Well Opening – Csg Press	The well casing pressure at the well opening.
Well Opening – Tbg Press	The well tubing pressure at the well opening.
Well Opening – Ln Press	The well line pressure at the well opening.
Well Opening – Mins Off	The total minutes in the off state.

Field	Description
Well Opening – Mins Armed SI	The total minutes in the state of armed shutin.
Well Opening – Mins Off Before Ready	The total minutes off until the well is ready.
Well Opening – Well Ready PDrop Minutes	Well Ready, plunger drop differential minutes.
Well Opening – Load Fct	The load factor (in percent) at the well opening.
Well Opening – Csg-Lin	The casing pressure minus the line pressure at the well opening.
Well Opening – Tbg-Lin	The tubing pressure minus the line pressure at the well opening.
Well Opening – Csg-Tbg	The casing pressure minus the tubing pressure at the well opening.
Well Opening – Csg Inc EU/Hr	The casing pressure increase (in engineering units per hour) at the well opening.
Well Opening – Tbg Inc EU/Hr	The tubing pressure increase (in engineering units per hour) at the well opening.
Well Opening – User Def PV 1	Optional User defined process variable measured during the well opening.
Well Opening – User Def PV 2	Optional User defined process variable measured during the well opening.
Well Closing – D/T UNIX	The date and time of the well closing, as a Unix- style timestamp. This value represents the number of seconds since January 1st, 1970 00:00:00.
Well Closing – Date	The date of the well closing, in the format of YYMMDD, where YY is the year, MM is the month, and DD is the day.
Well Closing – Time	The time of the well closing, in the format of HHMMSS, where HH is the hour, MM is the minute, and SS is the second.

Field	Description
Field Well Closing – Event	DescriptionThe reason for the well closing. The following options include:Tripped Action Block from PMSC User Program Production OFFFlow Rate <=Casing Pressure <=Tubing Pressure <=Casing-Line Pressure Diff <=Tubing-Line Pressure Diff <=Casing-Tubing Pressure Diff <=Lifting Flow Rate <=Max Afterflow TimeHigh Line Pressure ClosureMeter DP <=Low Line Pressure ClosureCasing Upturn Pct >=Non-ArrivalVented Non-ArrivalUser-Defined CTrig #1 TrueUser-Defined CTrig #2 True
	User-Defined CTrig #2 True Max ON Time Net (Prd-Inj) Flow Rate <= Manual Mode Closed User Advanced Closed Cycle Nom Met Daily Nom Met Monthly Nom Met
	Serial Comm Fail A Serial Comm Fail B High Line Pres Permanent SD Low Line Pres Permanent SD Lifting Meter DP <= Lifting Line Pres >= Lifting Tbg-Line PresD <=
	Lifting User-Defined True Swabbing Closure GAPL Non-Arrival CA Alert Arrival Type CA Alert Arrival Minutes CA Alert Rise Velocity Scheduled Shutin
	RT Alert Browseable TLP1 RT Alert Browseable TLP2 RT Alert Browseable TLP3 RT Alert ON Minutes RT Alert Afterflow Minutes RT Alert WDog A RT Alert WDog B RT Alert Consecutive NonArrivals
Well Closing – Cond SP	The condition setpoint (event reference) at the well opening.
Well Closing – Csg Press	The well casing pressure at the well closing.

Field	Description
Well Closing – Tbg Press	The well tubing pressure at the well closing.
Well Closing – Ln Press	The well line pressure at the well closing.
Well Closing – Mins On	The total minutes in the off state.
Well Closing – Mins Afterflow	The total minutes spent in the afterflow state.
Well Closing – Cycle Volume	The total produced volume for the cycle (while ON).
Well Closing – Meter DP	The meter differential pressure at the well closing.
Well Closing – Flow Rate	The meter flow rate at the well closing.
Well Closing – Csg- Lin	The casing pressure minus the line pressure at the well closing.
Well Closing – Low Csg Afterflow	The lowest casing pressure during the afterflow state.
Well Closing – Low Csg Afterflow Mins	Total minutes in the afterflow state at the lowest casing pressure at the well closing.
Well Closing – Flow Rate Lo Csg	The meter flow rate at the lowest casing pressure at the well closing.
Well Closing – Crit Rate	The critical flow rate at the well closing.
Well Closing – Flow Rate % Crit	The meter flow rate compared to the critical rate (as a percentage) at the well closing.
Well Closing – User Def PV 1	Optional User defined process variable measured at the well closing.
Well Closing – User Def PV 2	Optional User defined process variable measured at the well closing.
Plunger Arrival – D/T UNIX	The date and time of the plunger arrival, as a Unix- style timestamp. This value represents the number of seconds since January 1st, 1970 00:00:00.
Plunger Arrival – Date	The date of the plunger arrival, in the format of YYMMDD, where YY is the year, MM is the month, and DD is the day.
Plunger Arrival – Time	The time of the plunger arrival, in the format of HHMMSS, where HH is the hour, MM is the minute, and SS is the second.
Plunger Arrival – Arrival Minutes	Number of minutes that the plunger spent in lift.
Plunger Arrival – Rise Velocity	The calculated plunger rise velocity.

Field	Description
Plunger Arrival – Arrival Type	The type of the plunger arrival associated with this cycle. Options include: No Data Non Arrival Vented Arrival Vented NonArrival Unassisted Arrival Short Arrival Gapled Arrival Gapled Arrival SSD (System Shutdown) Aborted Production Turned OFF Advanced by User DPTbg Kick Arrival
Plunger Arrival – Mins Vent Open	Total minutes that the vent (B valve) was open.
Plunger Arrival – Low Tbg Pres In Lift	The lowest tubing pressure during the plunger lift.
Plunger Arrival – Low Lift Tbg-Opn Ln	The lowest value for the tubing pressure minus the line pressure, during the plunger lift.
Plunger Arrival – Plunger Age Days	The plunger age in units of days.
Plunger Arrival – Plunger Age Cycles	The plunger age, in units of cycles.
Plunger Arrival – Open Trig Self Adj Change	The opening trigger self-adjustment quantity.
Plunger Arrival – Close Trig Self Adj Change	The closing trigger self-adjustment quantity.
Plunger Arrival – Self Adj Open Type	Indicates which self-adjustment type occurred with the opening trigger. The following options include: No Data Self-Adjust Opening Not Enabled (No Adj) Both Self-Adj Statements False (No Adj) Decrease Based on Selected Method Increase Based on Selected Method Minimum Trigger Value Reached Maximum Trigger Value Reached Increase at Non-Arrival Value Decrease at Non-Arrival Value Increase at Vented Value Increase at Vented Value Lift Disgualified from Self-Adi Consideration

Field	Description
Plunger Arrival – Self Adj Close Type	Indicates which self-adjustment type occurred with the closing trigger. Options include:
	No Data Self-Adjust Opening Not Enabled (No Adj) Both Self-Adj Statements False (No Adj) Decrease Based on Selected Method Increase Based on Selected Method Minimum Trigger Value Reached Maximum Trigger Value Reached Increase at Non-Arrival Value Decrease at Non-Arrival Value Increase at Vented Value Decrease at Vented Value Lift Disqualified from Self-Adj Consideration
User-Logged Values – Value #1	Optional User defined process variable.
User Logged Values – Value #2	Optional User defined process variable.
Clear Cycle Logs (Checkbox)	Clears out all cycle logs, which will also allow for a re-numbering of the serial number.

3.1.3 PMWO Units - Gas Lift Logs Tab Screen

ROCLINK 800 - [PMWO Units - Remote Oprins Cntrl/]
File Edit View ROC Configure Meter Utilities Tools Window Help
D\$\$\$ X\$
Units Cyclic Logs Gas Lift Logs Global SN Well Teg Well Instance GLift Well SN Gas Lift For (Gas/Liquids) Optimization Mode Cycle Termination Reason Global SN Well # Well # Well-Specific SN Global SN 0 0 0 0 Gas Prod//Eff Mode Max Gas Production Not Completed 1 0 1 0
Time TestDuration Financial D/TUNiX Date Time TestDuration 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
Process Pressures Process Plava
Avg Csg Highest Lowest Avg Tbg Highest Lowest Avg Line Highest Lowest Injection Delly/Inj Delly Prod Delly Sales Delly Oil Prod H2O Prod Liq Prod NoPlaw Delly/Crit Flow SP Volume Vol Vol Boyback Vol Vol/Day Vol/Day Vol/Day Mins Effic % Improv % Rote
0.0] 0.0] 0.0] 0.0] 0.0] 0.0] 0.0] 0.0]
Clear Gas Lit Logs Dint Save As Auto Scan @Update Close ! <u>Apply</u>
4¥
DNH NE 1230AM

Figure 17. PMWO Gas Lift Logs

This section allows the retrieval and viewing of the previous gas lift test period records for each of the gas lift wells configured within the program. This record is a group of multiple values collected during the gas lift period describing the well's state and production performance. Depending on the well configuration, some of these fields may not apply or may not be used. If the gas lift functionality of the application is not used, this screen may be ignored.

Gas lift log records are very similar to cyclic log records. Only one gas lift test record can be retrieved and displayed on this screen at a time. Records are retrieved by their serial number. All gas lift records have a pair of identifying serial numbers associated with them. The first is a global serial number, which is a unique gas lift record number throughout the device. No two records have the same global gas lift serial number. The second serial number is the well-specific gas lift serial number. The program supports multiple wells, and the serial number increments on a per-well basis. This means it is unique for the well, but not unique throughout the device.

On the ROC800, records are kept for the last 512 gas lift events. On the FB107, records are kept for the last 128 gas lift events. These records are stored as a file on the device's non-volatile flash file system.

Field	Description
Global SN	Serial number for this cycle record which is unique within the system.
Well Tag	Identifying text for the well that the cycle applies to.
Well Instance	The well number (1 through 12) for the record currently displayed.
Well-Specific SN	A set of serial numbers which increment separately for each well are kept. This is Serial number for the gas lift record for the specified well.
Gas Lift For (Gas / Liquids)	The primary reason for which the gas lift was applied during this cycle. Options include: Gas Production / Efficiency Mode Liquid Production Mode
Optimization Mode	The gas lift optimization mode in-use during the gas lift cycle. Options include: Max Gas Production Max Efficiency Max Gas Sales Max Liquid Hydrocarbon Production Max Water Production Max Revenue Max Total Liquids
Cycle Termination Reason	The reason for the gas lift cycle termination. Options include: Not Completed Injection Off Time Exceeded Production Off Time Exceeded Gas Lift Stop for SSD (System Shutdown) Stop Command Received Regular Test Time Expired

1. Review the values in the following fields:

Field	Description
Retrieve Log – Global SN	Enter the global device-wide serial number for the record you wish to retrieve.
Retrieve Log – Well #	Enter the well number (1 through 12) for the record you wish to retrieve. If using this method to retrieve a record, the Well-Specific SN must also be entered.
Retrieve Log – Well-Specific SN	Enter the specific serial number for the record that you wish to retrieve. If using this method to retrieve a record, the Well # (1 through 12) must also be entered.
Last Logged SN – Global SN	The serial number (global) for the record last logged.
Last Logged SN – Well #	The well number (1 through 12) for the record that was last logged.
Last Logged SN – Well-Specific SN	The serial number (well specific) for the record last logged.
Time – D/T UNIX	The date and time of the gas lift test period, as a Unix-style timestamp. This value represents the number of seconds since January 1 st , 1970 00:00:00.
Time – Date	The date of the gas lift period, in the format of YYMMDD, where YY is the year, MM is the month, and DD is the day.
Time – Time	The time of the gas lift period, in the format of HHMMSS, where HH is the hour, MM is the minute, and SS is the second.
Time – Test Duration Hours	Total number of hours for this gas lift test period.
Financial – Daily Cmpr/Recyc Cost	The Gas Compression / Recycle cost for the day.
Financial – Daily Prod Gas Cost	The Production (Formation Fluids) cost per day.
Financial – Daily Buyback Gas Cost	The cost of the buyback gas per day.
Financial – Daily Prod H20 Cost	The produced water cost per day.
Financial – Daily Sales Gas Revenue	The sales gas revenue per day.
Financial – Daily Liq Hydro Revenue	The produced liquid hydrocarbon revenue per day.
Financial – Net Revenue Per Day	The overall net revenue per day for the gas lift test period.
Process Pressures – Ave Csg Press	The average casing pressure for the gas lift test period.
Field	Description
--	--
Process Pressures – Highest Csg Press	The highest casing pressure for the gas lift test period.
Process Pressures – Lowest Csg Press	The lowest casing pressure for the gas lift test period.
Process Pressures – Ave Tbg Press	The average tubing pressure for the gas lift test period.
Process Pressures – Highest Tbg Press	The highest tubing pressure for the gas lift test period.
Process Pressures – Lowest Tbg Press	The lowest tubing pressure for the gas lift test period.
Process Pressures – Avg Line Press	The average line pressure for the gas lift test period.
Process Pressures – Highest Line Press	The highest line pressure for the gas lift test period.
Process Pressures – Lowest Line Press	The lowest line pressure for the gas lift test period.
Process Flows – Injection SP	The injection setpoint in-use during the gas lift test period.
Process Flows – Daily Inj Volume	The injection gas volume per day during the gas lift test period.
Process Flows – Daily Prod Vol	The production volume per day during the gas lift test period.
Process Flows – Daily Sales Vol	The sales volume per day during the gas lift test period.
Process Flows – Daily Buyback Vol	The daily buyback gas volume per day during the gas lift test period.
Process Flows – Oil Prod Vol/Day	The oil (liquid hydrocarbon) production volume per day during the gas lift test period.
Process Flows – H2O Prod Vol/Day	The water production volume per day during the gas lift test period.
Process Flows – Liquid Prod Vol/Day	The total liquid production volume per day during the gas lift test period.
Process Flows – Open NoFlow Mins	The number of no flow minutes while the production valve was open during the gas lift test period.
Process Flows – Effic. %	The efficiency percent for the gas lift test period.

Field	Description
Process Flows – Improv. %	The improvement percent for the gas lift test period.
Process Flows – Daily Crit Flow Rate	The average critical flow rate per day during the gas lift test period.
Process Flows – Stoppages In Cycle	The total quantity of stoppages that occurred within the gas lift test period cycle.
Process Flows – Stopped Mins In Cycle	The number of minutes stopped within the gas lift test period cycle.
Process Flows – Cycles Since Restart	Gas lift test period cycles since the gas lift routine last restarted.
Clear Gas Lift Logs	Clears out all gas lift logs, which will also allow for a re-numbering of the serial number.

3.2 PMWO Config Screen

Once you have successfully loaded the Well Optimization program into the FB107 or the ROC800, you can access the PMWO Config screens:

- From the Directory Tree, select User Program > PM Well Optimization (for FB107) or Program #1, PMWO_ v403_01_12w (for ROC800) in the ROCLINK configuration tree.
 - **Note:** For the ROC800, the last two or three characters of the program filename represent the number of supported wells. The program name that appears in the directory tree depends on the version of your Well Optimization program. See *Section 1.3*, for more information.
- Double-click Display #80, PMWO Config (for FB107) or Display #66, PMWO Config (for ROC800).

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Dial Link Ri dial Dia 1: C.R. (M Rive	File Edit View ROC Configure Mete	er Utilities Tools Window Help			- 8
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	4	cenewor: Closed in Susp Stage + Prod Off •			

3. Double-click **#1**, **Well 1**. The PMWO Config screen displays:

Figure 18. PMWO Config screen (All Well Options Enabled)

3.2.1 PMWO Config – General Tab Screen

Use this tab (which first displays when you open the PMWO Config screen) to configure the well and select a cyclic control mode. The screen has several tabs, all of which have several fields (Point Number, Well ID, Enable Well, Well Status, and Cycling Mode) in common to help you quickly identify major characteristics of each well.

ROCLINK 800 - (PMWO Config - Remote Opring	s Cntrir)			
File Edit View ROC Configure Meter L	Utilities Tools Window Help			- # ×
		er		
PointNumber: 1-Well 1 Well ID: W	Vell 1		Cycling Mode	-
🖓 Enable Well	Well Status: PRODUCTION OFF	5	Auto	
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Vse Cyclic Production	- Cyclic Types and Dependent Options -		Connection. In	
Coleman-Turner Critical Flow Calculation	Cycle Type Conventional Plunger	•	Cyclic Independent Options	
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I Scheduled Events □ Paren Lime Volue Δlane				
Prod / Sales Onlice Meter	Production Valve PID Pt Def (Logical) Undefined	Central Flow/Velocity Calculation		
Static Pressure Is Absolute Use Line Press (Not Meter Static)	Output Pt Def Actuation Type: No Valve	Fluid Density: [67.0 Lb/P3		
Pressure Input Defs Casing Undefined Tubing Undefined		2375 in OD		
Cycle Settings Cycle Begins Wit: C Open @ Close User Log Value 1 Undefined User Log Value 2 Undefined				
	SSD Valve	Write Event History	Well TLP Data Update Rate	
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•				ON-LINE 407 AM

Figure 19. PMWO Config screen

Field	Description
Point Number	Click I to select the well you want to configure.
Well ID	Sets a 10-character well name or identification.
Enable Well	Enables the well that you currently select or configure.

Description
Displays the status of the well that you currently select or configure.
PMWO INSUF LICENSING OUT OF SERVICE
WELL OPEN MANUAL OPEN
MANUAL CLOSE LIFTING
ASSISTED LIFT AFTERFLOW
OFF FOR PLUNGER DROP MINIMUM SHUTIN TIME
ARMED SHUTIN TIME ARMED SHUTIN DERM SSD RT LISERTI P1
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PERM SSD HI LINE PSI LOW LINE PRES DELAY
HIGH LINE PRES DELAY CASING PRES COMM ERR
WAIT FOR ROD PUMP OFF DAILY NOM REACHED MONTHLY NOM REACHED
Sets the mode for cyclic control. When you select Manual mode, an option appears on the right of Cycling Mode for you to Open or Close the production valve. Click I to select either Auto or Manual avalia control.

2. Proceed to Section 3.2.1.1, PMWO Config – General Tab (Well Options).

3.2.1.1 PMWO Config – General Tab (Well Options) -Well Options 🔽 Use Gas Lift Contract Hour: 0 ▼ Use Cyclic Production Cyclic Types and Dependent Options ✓ Coleman-Turner Critical Flow Calculation Cyclic Independent Options Cycle Type Conventional Plunger • 🔽 Line Pressure Overrides Low Press Override When Shutin (Idle Mode) ✓ Venting ☑ DP/Tbg Kick Arrivals Detection Cycle Analysis Alerts Event History Writes 🔲 GAPL 🔽 Plunger Catcher Requires Release User-Defined Triggers ✓ Process Simulator 🔽 Swabbing Plunger Bottom Detector Self-Adjustment of Triggers ✓ Text Shows Recirc When Closed Multiple Setpoints for Prod Valve Foss_Gaul Calculation 🔲 One-Time Pressure Build Up 🔽 Health Check Watchdog 🔽 Log Arrivals For Interrupted Lifts 🔲 Soap Sticks Equalize Tubing Casing ✓ Nominations Scheduled Events

1. Review the values in the following fields:

Field	Description		
Use Gas Lift	Enables gas lift production and activates the Gas Lift tab.		
Use Cyclic Production	Enables cyclic control process of well production and activates the Plunger Config tab.		
Coleman-Turner Critical Flow Calculation	Enables the Coleman-Turner Critical Flow Calculation and displays the Critical Flow/Velocity Calculation frame.		
Line Pressure Overrides	Displays Line Pressure Overrides on the Special Closures tab.		
Low Press Override When	Displays Low Press Override When Shutin frame.		
Shutin (Idle Mode)	Note: This option can only be selected when the well production valve has been associated with a PID loop.		
Event History Writes	Displays Write Event History frame.		
Process Simulator	Activates the Process Simulator tab.		
	Note: Emerson Process Management and Vinson Process Controls reserve the Process Simulator tab for future use. The Process Simulator Tab displays nothing.		
Text Shows Recirc When Closed	Changes the Well Status text to read as "RECIRCULATING" instead of "SHUTIN".		
Health Check Watchdog	Displays Health Check Watch Dog on the Special Closures tab.		
Nominations	Displays Nomination Control on the Special Closures tab.		
Scheduled Events	Displays Scheduled Events on the S pecial Options tab.		
Real-Time Value Alerts	Displays Real Time Value Alerts on the Alerts tab.		

Cyclic Types and Dependent Options				
Cycle Type	Selects the cyclic control type. Click I to select the cyclic control option you prefer. The available options are: No Plunger (Optimize) , Continuous Plunger, Conventional Plunger , and Rod Pump . This field shows only when you enable Use Cyclic Production under Well Options .			
Venting	Displays venting configuration on the Plunger Config tab. This field shows only when you enable Use Cyclic Production under Well Options and is active only when you select Continuous Plunger or Conventional Plunger as the Cycle Type . Note: You cannot enable the Venting option concurrently with GAPL.			
GAPL	Displays gas assisted plunger lift configuration on the Plunger Config tab. This field shows only when you enable Use Cyclic Production under Well Options and this selection is active only when you select Continuous Plunger or Conventional Plunger as the Cycle Type . Note: You cannot enable the GAPL option			
Swabbing	Displays swabbing configuration on the Special Closures tab. This field shows only when you enable Use Cyclic Production under Well Options and the selection is active only when you select Continuous Plunger or Conventional Plunger as Cycle Type .			
Multiple Setpoints for Prod Valve	Displays the setpoints for production valve configuration on the Special Options tab. This field shows only when you enable Use Cyclic Production under Well Options and this selection is active only when you select Continuous Plunger or Conventional Plunger as Cycle Type .			
Log Arrivals For Interrupted Lifts	Logs the plunger arrivals at the surface whenever there are lift interruptions. This field shows only when you enable Use Cyclic Production under Well Options and select Continuous Plunger or Conventional Plunger as Cycle Type .			
DP/Tbg Kick Arrivals Detection	Displays differential pressure or tubing kick plunger arrival detection configuration on the Plunger Config tab. This field shows only when you enable Use Cyclic Production under Well Options or this selection is active only when you select Continuous Plunger or Conventional Plunger as Cycle Type .			

Plunger Catcher Requires Release	Displays plunger catcher release configuration on the Plunger Config tab. This field shows only when you enable Use Cyclic Production under Well Options and the selection is active only when you select Continuous Plunger or Conventional Plunger as Cycle Type .	
Plunger Bottom Detector	Determines when the plunger reaches the bottom of the well without waiting for the entire plunger drop time. This can be used in conjuction with a down-hole sensor. A minimum of 30 seconds time before this plunger at bottom detector "input" is monitored in Unarmed shutin. When the condition is met (indicating the plunger is at the bottom of the well), the program moves from unarmed shut-in to armed shut-in.	
Foss _Gaul Calculation	Displays the Foss and Gaul – Load Factor Guidance field on the Special Options tab. This field shows only when you enable Use Cyclic Production under Well Options and the selection is active only when you select Conventional Plunger as Cycle Type.	
Soap Sticks	Displays the Soap Sticks field on the Special Options tab. This field shows only when you enable Use Cyclic Production under Well Options and the selection is active only when you select No Plunger (Optimized) as Cycle Type .	
Cyclic Independent C	options	
Cycle Analysis Alerts	Displays Cycle Analysis Alerts field on the Alerts tab. This field shows only when you enable Use Cyclic Production under Well Options .	
User-Defined Triggers	Displays the User Defined Close/Open Triggers field on the Cyclic Triggers tab. This field shows only when you enable Use Cyclic Production under Well Options.	
Self-Adjustment of Triggers	Displays the Self Adjustment of Triggers field on the Self Adjust tab. This field shows only when you enable Use Cyclic Production under Well Options .	
One-Time Pressure Build Up	Displays Pressure Buildup field on the Special Options tab. This field shows only when you enable Use Cyclic Production under Well Options .	
Equalize Tubing Casing	Displays the Equalize Tubing/Casing field on the Special Options tab . This field shows only when you enable Use Cyclic Production under Well Options .	

2. Proceed to Section 3.2.1.2, PMWO Config – General Tab (Prod / Sales Orifice Meter).

3.2.1.2 PMWO Config – General Tab (Prod / Sales Orifice Meter)



Prod / Sales Orifice Meter
Pt Def: 0, 0, 0
Static Pressure Is Absolute
Alt Line: 0, 0, 0

1. Review the values in the following fields:

Field	Description		
Pt Def	Defines the TLP production or sales orifice meter.		
	Note:	You only select the logical instance of the meter and the program populates the field with the correct parameter.	
Static Pressure is Absolute	Subtracts atmospheric pressure from the static pressure of the meter run you select in Pt Def for gauge pressure applications.		
Use Line Press (Not Meter Static)	Enables the use of TLP-defined line pressure source.		
Alt Line	Sets an alternate line pressure source. This field displays only when Use Line Press (Not Meter Static) is enabled.		

2. Proceed to Section 3.2.1.3, PMWO Config – General Tab (Pressure Inputs Defs).

3.2.1.3



PMWO Config – General Tab (Pressure Inputs Defs)

Pressure Input Defs			
Casing:	0, 0, 0		
Tubing:	0, 0, 0		

1. Review the values in the following fields:

Field	Description
Casing	Sets the TLP for the casing pressure input.
Tubing	Sets the TLP for the tubing pressure input

2. Proceed to Section 3.2.1.4, PMWO Config – General Tab (Cycle Settings).

3.2.1.4 PMWO Config – General Tab (Cycle Settings)



Cycle Settings - Cycle Begins With:	C Open 🖲 Close
User Log Value 1:	Undefined
User Log Value 2:	Undefined

The Cycle Settings feature allows the program to determine if the entries in the log begin with the well open or well close or when the cycle begins and ends.

1. Review the values in the following fields:

Field	Description
Cycle Begins With	Determines when a well cycle begins, for the purpose of the cycle log records. The available options are: Open , such that a cycle begins with the well opening, or Close , such that a cycle begins with the well closing.
User Log Value 1	Sets the TLP for a user defined value, which will be records with the cycle log records.
User Log Value 2	Sets the TLP for a user defined value, which will be records with the cycle log records.

2. Proceed to Section 3.2.1.5, PMWO Config – General Tab (Well TLP Data Update Rate).

3.2.1.5 PMWO Config – General Tab (Well TLP Data Update Rate)



Well TLP	Data Update Rate
5 Sec	•

1. Review the values in the following fields:

Field	Description		
Well TLP Data Update Rate	Determi calculat regardle Well TL	ines when the outputs are published. The ions still run internally at once per second ess of this selection. Click I to select the P Data Update rate you prefer.	
	Note: Select a longer update rate to help save the MPU loading of your RTU.		

2. Proceed to Section 3.2.1.6, PMWO Config – General Tab (Low Press Override When Shutin).

3.2.1.6 PMWO Config – General Tab (Low Press Override When Shutin)

This section shows **only** when you enable **Low Press Override When Shutin (Idle Mode)** under **Well Options.**

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Low Press Override When Shutin
🔲 Enable Idle Mode
Press Pt Def: 0, 0, 0
Low Press: 0.0 Psi
Deadband: 0.0 Psi

1. Review the values in the following fields:

Field	Description
Enable Idle Mode	Enables the Idle Mode option.
Press Pt Def	Sets the TLP of the pressure source.
Low Press	Sets the low pressure value that activates the idle mode.
Deadband	Sets the pressure deadband. This is the incremental value above the low pressure setpoint that the live pressure value must reach to exit the low pressure override state.

2. Proceed to Section 3.2.1.7, PMWO Config – General Tab (Production Valve).

3.2.1.7 PMWO Config – General Tab (Production Valve)

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		Initial Position: E0.0
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		,

	_
Field	Description
PID Pt Def (Logical)	Defines the PID loop used to control the opening and closing of the production valve.
	Note: You must select only the logical instance of the PID loop and the program populates with the correct parameter.
Operating Set Point	Sets the initial flowrate value to drive the PID loop (and therefore the production valve). This field shows only when you define a PID loop to control the production valve.
OPEN / CLOSE	The Open button opens the production valve to begin producing once you configure the well. The Close button closes the production valve.
Output Pt Def	Selects the type of production valve you use for your well. This field shows only when you do not define a PID loop to control the production valve. Click to select the output you prefer. The available options are: No Valve , Single Solenoid , Dual Solenoid and I/P Analog .
Analog/Discrete Output	Sets the TLP of the discrete or analog output to open or close the production valve. This section displays only when you select Single Solenoid , Dual Solenoid , or I/P Analog from OutPut Pt Def .
Energize Solenoid to Open	Enables the program to energize the solenoid valve for it to open. The program outputs a 1 to open the production valve and a 0 to close the valve. When disable this option, the program outputs a 0 to open the production valve and a 1 to close the valve. This field shows only when you select Single Solenoid from the Output Pt Def .
Valve Output Pct	
Shutin / Recirc	Sets the sales valve shutin percent. This section displays only when you select I/P Analog from the Output Pt Def or when you do not define a PID loop to control the production valve.
Initial Position	Sets the initial position to drive the production valve before operation begins. This section displays only when you select I/P Analog from the Output Pt Def or when you do not define a PID loop to control the production valve.
Allow Throttling Control	Enables throttling control for the well. This field shows only when you define a PID loop to control the production valve.

1. Review the values in the following fields:

2. Proceed to Section 3.2.1.8, PMWO Config – General Tab (SSD Valve).

3.2.1.8 PMWO Config – General Tab (SSD Valve)



1. Review the values in the following fields:

Field	Description
DO Pt Def	Defines the TLP to hold output for the system shut down valve.
Behavior	Sets the SSD (Safety Shut Down) valve behavior.

2. Proceed to Section 3.2.1.9, PMWO Config – General Tab (Critical Flow / Velocity Calculation).

3.2.1.9 PMWO Config – General Tab (Critical Flow/Velocity Calculation)

This field shows **only** when you enable **Coleman-Turner Critical Flow Calculation** from **Well Options**.



Critical Flow/Vel	ocity Calcula	ntion	
🗹 Enable			
Surface Temp:	90.0	DegF	
Fluid Density:	67.0	Lb/Ft3	
Tubing Size	alD 🔺	1.995	In
,		,	
,		, D.O	% Critical of Flow
Cur Flow:	0.0).0 Mcf/Day	% Critical of Flow
Cur Flow: Critical Flow:	0.0).0 Mcf/Day Mcf/Day	% Critical of Flow y y
Cur Flow: Critical Flow: Cur Velocity:	0.0 0.0 0.0	.0 Mcf/Day Mcf/Day Ft/Min	% Critical of Flow y y
Cur Flow: Critical Flow: Cur Velocity: Critical Velocity:	0.0 0.0 0.0 0.0	.0 Mcf/Day Mcf/Day Ft/Min Ft/Min	% Critical of Flow y y

Field	Description
Enable	Enables the critical flow velocity calculation.
Surface Temp	Sets the surface temperature.
Fluid Density	Sets the fluid density.

Field	Description
Tubing Size	Sets the tubing size. Click I to select your tubing outer diameter (OD). When you select Custom Tubing ID , enter the internal diameter (ID) in the field that shows on the right of the tubing size selection field.
% Critical Flow	Shows the current flow as a percentage of the critical flow (Cur Flow / Critical Flow * 100). This field shows only when you set the Critical Flow / Velocity Calculation to Enable .
Cur Flow	Shows the current flow rate. This field shows only when you set the Critical Flow / Velocity Calculation to Enable.
Critical Flow	Shows the critical flow rate. This field shows only when you set the Critical Flow / Velocity Calculation to Enable .
Cur Velocity	Shows the current velocity. This field shows only when you set the Critical Flow / Velocity Calculation to Enable .
Critical Velocity	Shows the critical velocity. This field shows only when you set the Critical Flow / Velocity Calculation to Enable .

2. Proceed to Section 3.2.1.10, PMWO Config – General Tab (Write Event History).

3.2.1.10 PMWO Config – General Tab (Write Event History)

The Write Event History feature allows the program to record additional detailed data of the important events such as the well opening, closing, venting, plunger arrival, etc into the history record of the ROC800 or the FB107.

This field shows **only** when you enable **Event History Writes** from **Well Options**.



Write Event History	
1st of 11 History Pts:	0 Hist Segment: 0
Index: 0	Seq Num: 0

	0
Field	Description
1 st of 11 History Pts	You enter the first history point number here. The program has the capability to log events to history. In the ROC800 series this requires a block of 11 contiguous history points (per well). The block can be in any history segment. The points must use archive type "User Program Data," except for the second point, which must be archive type "User Program Time." For the FB107 a block of 12 contiguous history points are required (12 points because the FB107 requires two date/time points to create a single timestamp. For the FB107, there is no need to specify the history segment; all the points must be in the standard history segment. Whichever segment you use, the segment size must be able to handle 840 periodic logs, and you must enable logging.
	For the ROC800, you configure the associated history points in the following order:
	Point 1 – Sequence Number Point 2 – Event Date / Time (User Program Time) Point 3 – Event Type Point 4 – Condition Point 5 – Current Casing Pressure Point 6 – Current Tubing Pressure Point 7 – Current Line Pressure Point 8 – Current Meter DP Point 9 – Volume Since Previous Open / Close Point 10 – Minutes in Current State (Open / Close) Point 11 – Current Flowrate
	For the FB107, you configure the associated history points in the following order:
	Point 1 – Sequence Number Point 2 – Event Date / Time 1 Point 3 – Event Date / Time 2 Point 4 – Event Type Point 5 – Condition Point 6 – Current Casing Pressure Point 7 – Current Tubing Pressure Point 8 – Current Line Pressure Point 9 – Current Meter DP Point 10 – Volume Since Previous Open / Close Point 11 – Minutes in Current State (Open / Close) Point 12 – Current Flowrate
Hist Segment	Sets the history segment number where the program writes the event history. This is not required for the FB107 since the device does not have the concept of history segments.
Index	Sets the first period of the event history.
Sequence Number	Sets the sequence number

2. Proceed to Section 3.2.1.11, PMWO Config – General Tab (Rod Pump Controller Interface).

3.2.1.11 PMWO Config – General Tab (Rod Pump Controller Interface)

This section shows **only** when you enable **Use Cyclic Production** from **Well Options** and is active **only** when you select **Rod Pump** as **Cycle Type**.



- Rod Pump Controller Interface
Rod Pump Stops
Minimum Time On Mins 60.0
Target (Max) Time On Mins 240.0
>= Min Time and True OpenTrigger
C == Target (Max) Time
Well Opening Permissive
C Rod Pump OFF and True Open Trigger
True Open Trigger
DO Type: Dual Pulse Solenoids 🔹
Pulse Start Pt Def: 0, 0, 0
Pulse Stop Pt Def: 0, 0, 0

Field	Description
Minimum Time On Mins	Sets the minimum time for the rod pump to turn ON. When the well is closed and moves to the Minimum Shutin stage of the well cycle, the Rod Pump turns on and ignores the close triggers for the duration of this timer. This field shows only when you select >= Min Time and True Open Trigger .
Target (Max) Time On Mins	Sets the amount of time the for the rod pump to remain ON regardless of the open and close triggers. This field shows only when you select == Target (Max) Time .
>= Min Time and True Open Trigger	Select this option if you choose the rod pump to remain on until the system reaches the Minimum Time On Mins and an open trigger has become true, or the system reaches Target (Max) Time On Mins .
== Target (Max) Time	Select this option if you choose for the rod pump to remain ON until the Target (Max) Time has been reached.
Rod Pump OFF and True Open Trigger	The sales valve remains closed until the Rod Pump is off and an open trigger is true.
True Open Trigger	The sales valve remains closed until an open trigger is true, but does not wait for the Rod Pump to turn off if it is still on.

Field	Description
DO Type	Click I to select the output you prefer. The available options are: Latched Single Solenoid, Dual Pulse Solenoids and Pulse to Start; POC Stops.
DO Pt Def	Defines the output to start and stop a single solenoid rod pump. This field shows only when you select Latched Single Solenoid as DO Type .
Pulse Start Pt Def	Defines the output to start the rod pump with dual solenoids. This field shows only when you select Dual Pulse Solenoids or Pulse to Start; POC Stops as DO Type .
Pulse Stop Pt Def	Defines the output to stop the rod pump with dual solenoids. This field shows only when you select Dual Pulse Solenoids as DO Type .
POC Run Status	This field shows only when you select Pulse to Start; POC Stops as DO Type .

2. Proceed to Section 3.2.2, PMWO Config – Gas Lift Tab Screen.

3.2.2 PMWO Config – Gas Lift Tab Screen

Use this screen (which displays **only** when you enable **Use Gas Lift** from the **Well Options** in the **General** tab) to configure the gas lift function and set up the required parameters.

File Edit View ROC Configure Meter Utilities Tools Windo	w Help			
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Number: 1-Well 1 Well (D) Well 1		- (Cycling Mode	
Enable Well Well Status:	OUT OF SERVICE 5		Auto 🔳	
Gas Lift Status Message: INSUF CONFIGURATION		Gas Lift For	Optimization Mode	
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itel Test Posting Time %: 250 Averaging Period (Hours): 80	10	Meter Pt Det Undefined PtD Pt Det Undefined	Rate 💌	
Efficiency Deadbands Injection Valve Selpoint Maintain Step Direction #-/-: Rev Step Direction City if Negative X- Prod Prod Prod	Nomic Values / Ratios Compression/Recycle Cost/EU. 0.0 uction (Formation Gest) Cost/EU. 0.0 Buybock Ges Cost/EU. 0.0 Produced Water Cost/EU. 0.0 Sales Gas Revenue/EU. 0.0	Current hjection Setpoint 400 Gas Lift lejection Setpoint Setpoint Mode: Apply Gas Initial hjection Setpoint 600 Max Offset Step Value 551 Offset Step Value 551	Mcl/Day Mcl/Day LiftAdjustments Mcl/Day Mcl/Day Mcl/Day Vitercoverneet LMay Sten	
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Figure 20. PMWO Config – Gas Lift tab

Field	Description
Gas Lift Status Message	Displays the current status of the gas lift for the current well. Valid values include:
	INSUF CONFIGURATION GLIFT WAIT FOR START
	GAS LIFT RESTART G/L VALVE SEO DELAY
	GAS LIFT FIRST AVG
	NO SETPT CHG: InDdBnd
	NO SETPT CHG: NegEfct
	FWD DIRECTION SP CHG
	REV DIRECTION SP CHG
	STOP COMMAND RCVD
	MANUAL OUTPUT
	FIXED SET POINT
	CRIT FLOW SET POINT
	INJ SETPT LO LIMIT
	INJ SETPT HI LIMIT
	INJECTION OFF TIME
	PRODUCTION OFF TIME

Field	Description
Startup Delay (Hours)	Sets the delay at the start up of the gas lift when run for the first time or upon restart. After the first averaging cycle, the program ignores the Startup Delay (hours) until the gas lift test averaging cycling has stopped.
Initial Test Posting Time %	Determines the percentage of the Averaging Period (Hours) to use for the first test averaging cycle. The program compares the current averaging cycle to the previous averaging cycle to determine the adjustment to the injection setpoint. The initial test posting gives the program some results to compare to for start up when there is no data to compare to from a previous cycle.
Averaging Period (hours)	Sets the duration, in hours, of the test averaging cycle. The program adjusts the injection setpoint at the end of each averaging period.
Sequence Alarm Logging	Select this option if you choose to write the result (gas lift status message) of the test averaging cycle to the alarm log at the end of each cycle.
Oscillations Before Alarm	Defines the number of oscillations around the setpoint where the program reverses direction before an alarm is produced.

2. Proceed to Section 3.2.2.1, PMWO Config – Gas Lift tab (Efficiency Deadbands).

3.2.2.1 PMWO Config – Gas Lift Tab (Efficiency Deadbands)



1. Review the values in the following fields:

Field	Description	
Injection Valve Setpoint		
Maintain Step Direction if +/-	Sets the positive required deadband that must be reached by the Improvement to continue moving the injection setpoint in the forward direction.	
Rev Step Direction Only if Negative	Sets the negative required deadband that must be reached by the Improvement to reverse the injection setpoint in the opposite direction.	
Reversal Action if + I	Efficiency and - Production	
Option	Selects an action to take when the efficiency continues to increase and remains positive but the production decreases, during the consecutive averaging periods. This can lead to a scenario where even though overall efficiency continues to raise, the well production drops, eventually to the point of the well ceasing to produce. You use this option to detect this undesirable situation, and avoid it by reversing the injection setpoint direction.	
Flow Deadband	Sets the flowrate deadband for the program to compare against production drop. This field shows only when you select If Production Drops > Flow Deadband under Option in the Reversal Action if + Efficiency and – Production.	

2. Proceed to Section 3.2.2.2, PMWO Config – Gas Lift Tab (Production/Sales).

3.2.2.2 PMWO Config – Gas Lift Tab (Production/Sales)



Field	Description		
Gas Lift Virtual Meter Required	Determines if separate production meters and sales meters exist and should be defined. When selected, only one (Production Meter or Sales Meter) needs to be defined. The flowrate for the other meter will be calculated. When not selected, both a Physical Sales Meter and Physical Production Meter exist and will need to be configured below.		
Phys Meter Pt Def	Defines the production or sales orifice meter. On the right portion of Meter Pt Def , click I to select whether the meter use the accumulator or rate parameter.		
	Note: You must only select the logical instance of the meter. The program populates the TLP with the correct parameter. The parameter automatically updates when you select either Rate or Accum .		
Meter Location	Sets whether the meter you select is a production meter or a sales meter.		
	When you select Includes Inj Gas , then the meter you select is a production meter. In this case, the program calculates the sales meter as Sales = Production – Injection.		
	When you select Excludes Inj Gas , then the meter you select is a sales meter. In this case, the program calculates production meter as Production = Sales + Injection.		
Sales Meter Pt Def	Defines the dedicated sales orifice meter. On the right portion, click I to select whether the meter uses an accumulator or rate parameter.		
	Note: You must only select the logical instance of the meter. The program populates the TLP with the correct parameter. The parameter automatically updates when you select either Rate or Accum . This field only appears when the Gas Lift <i>Virtual Meter Required</i> option is not selected.		

2. Proceed to Section 3.2.2.3, PMWO Config – Gas Lift Tab (Buyback Gas).

3.2.2.3 PMWO Config – Gas Lift Tab (Buyback Gas)

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1. Review the values in the following fields:

Field	Description	
Meter Pt Def	Defines the buyback gas meter. On the right portion of Meter Pt Def , click to select whether the meter use the accumulator or rate.	
	Note: You only select the logical instance of the meter. The program populates the TLP with the correct parameter. The parameter automatically updates when you select either Rate or Accum .	
Compression	Determines whether the buyback gas is low pressure and needs compression or is high pressure and requires no compression. This selection allows you to determine the economic cost.	
	When you select High Press: Not Required , then the Economic Averaging Per Day Gas Compression/Recycle Cost is equal to the Injection Flowrate * Compression/Recycle Cost/EU.	
	When you select Low Press: Required , then the Economic Averaging Per Day Gas Compression/Recycle Cost is equal to (Injection Flowrate + Buyback Gas) * Compression/Recycle Cost/EU.	

2. Proceed to Section 3.2.2.4, PMWO Config – Gas Lift Tab (Liquid Hydrocarbon Production).

3.2.2.4 PMWO Config – Gas Lift Tab (Liquid Hydrocarbon Production)



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1. Review the values in the following fields:

Field	Descri	otion	
Meter Pt Def	Defines the liquid hydrocarbon production meter. On the right portion of Meter Pt Def , click I to select whether the meter use the accumulator or rate.		
	Note:	You only select the logical instance of the meter. The program populates the TLP with the correct parameter. The parameter automatically updates when you select either Rate or Accum .	

2. Proceed to Section 3.2.2.5, PMWO Config – Gas Lift Tab (Water).

3.2.2.5 PMWO Config – Gas Lift Tab (Water)



1. Review the values in the following fields:

Field	Descri	ption	
Meter Pt Def	Defines the water meter. On the right portion of Meter Pt Def , click to select whether the meter use the accumulator or rate.		
	Note:	You only select the logical instance of the meter. The program populates the TLP with the correct parameter. The parameter automatically updates when you select either Rate or Accum .	

2. Proceed to Section 3.2.2.6, PMWO Config – Gas Lift Tab (Economic Values / Ratios).



3.2.2.6 PMWO Config – Gas Lift Tab (Economic Values / Ratios)

Field	Description
Compression/ Recycle Cost/EU	Sets the cost to compress or recycle the production gas and optionally buyback gas you use to inject back into the well.
	When you do not utilize buyback gas or high pressure buyback gas, the Economic Averaging Per Day Gas Compression/Recycle Cost is equal to the Injection Flowrate * Compression/Recycle Cost/EU.
	When you use low pressure buyback gas, the Economic Averaging Per Day Gas Compression/Recycle Cost is equal to (Injection Flowrate + Buyback Gas Flowrate) * Compression/Recycle Cost/EU.
Production (Formation) Cost/EU	Sets the cost for the production (formation) gas of the gas you use to inject back into the well. The Economic Averaging Per Day Production (Formation Gas) Cost = (Production Flowrate – Injection Flowrate) * Production (Formation Gas) Cost/EU.
Buyback Gas Cost/EU	Sets the cost for the buyback gas you inject into the well.
	The Economic Averaging Per Day Buyback Gas Cost = Buyback Gas Flowrate * Buyback Gas Cost/EU.
Produced Water	Sets the cost to dispose the water from the well.
Cost/EU	The Economic Averaging Per Day Produced Water Cost = Produced Water Flowrate * Produced Water Cost/EU.
Sales Gas Revenue/EU	Sets the sales gas revenue for the gas from the well.
	The Economic Averaging Per Day Sales Gas Revenue = Sales Gas Flowrate * Sales Gas Revenue/EU.

Field	Description
Liquid Hydrocarbon	Sets the liquid hydrocarbon revenue from well production.
Revenue/EU	The Economic Averaging Per Day Prod Liquid Hydrocarbon Revenue = Prod Liquid Hydrocarbon Flowrate * Prod Liquid Hydrocarbon Revenue/EU.

2. Proceed to Section 3.2.2.7, PMWO Config – Gas Lift Tab (Gas Lift Valve Sequencing Start-Up Routine).

3.2.2.7 PMWO Config – Gas Lift Tab (Gas Lift Valve Sequencing Start-Up Routine)



Field	Description
Enable for Next Startup	When you enable this option, the gas lift valve sequencing start-up routine runs on the next start up. The box unchecks itself after each startup. It automatically checks itself if you select the Auto- Run if Well is down > and the system exceeds the Auto-Run time you set.
Auto-Run if Well is down >	When you enable this option, the valve sequencing routine runs when the well is down for the user specified number of hours. This is a permanent selection and runs every time the well is down for the specified amount of time.
Injection Setpoint	Overrides the current setpoint of the injection on startup until the program reaches the termination condition.

Field	Description		
Termination Condition	Defines the termination condition that must occur before the valve sequencing routine ends and the control returns to the Injection PID loop.		
	When you select Tubing Pres <= , the valve sequencing routine ends when the Tubing Pressure is less than or equal to the Termination Value .		
	When you select Casing – Tubing >=, the valve sequencing routine ends when the casing pressure minus (–) tubing pressure is greater than or equal to the Termination Value .		
	Note: The Termination Condition and Time Limit share an "OR" relationship and the sequence ends when the system meets either condition.		
Termination Value	When the Termination Condition becomes true in comparison with the value you enter here, the valve sequencing ends.		
Time Limit	Sets the maximum amount of time for the valve sequencing routine to run. When the system reaches this time limit, the routine ends.		
	Note: The Termination Condition and Time Limit share an OR relationship. The sequence ends when the system meets either condition.		

2. Proceed to Section 3.2.2.8, PMWO Config – Gas Lift Tab (Compressor Down Indication Method).

3.2.2.8 PMWO Config – Gas Lift Tab (Compressor Down Indication Method)



Field	Description
Restart Criteria Method	Defines the compressor status indication method. Click I to select the input method you prefer. The available options are: Disabled (No indication), Run/Discrete Status (DI Status) and Zero Inj Flowrate (Injection Flowrate reaches 0).

Field	Description
Run Status Pt Def	Defines the discrete input status of the compressor. This field shows only when you select Run/Discrete Status as the Restart Criteria Method .

2. Proceed to Section 3.2.2.9, PMWO Config – Gas Lift Tab (Gas Lift For & Optimization Mode)Error! Reference source not found..

3.2.2.9 PMWO Config – Gas Lift Tab (Gas Lift For & Optimization Mode)

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Field	Description
Gas Lift For	Defines the production method of Gas Lift optimization. Click I to select the production method you prefer. The available options are: Gas Production/Efficiency and Liquid Production .

Field	Description
Optimization Modes	Defines the optimization mode for the Gas Lift. Click I to select the production method you prefer. The available options are:
	Max Gas Production Improvement = (Production Total – Previous Production Total) / Previous Production Total
	Max Inj/Prod Efficiency Improvement = New Efficiency – Previous Efficiency
	Max Gas Sales Improvement = (Sales Total – Previous Sales Total) / Previous Sales Total
	Max Revenue (Gas) Improvement = (Net Revenue – Previous Net Revenue) / Previous Net Revenue
	Gas Lift For: Liquid Production
	Max Liquid Hydrocarbon Improvement = (Liquid Hydrocarbon Produced – Previous Liquid Hydrocarbon Production) / Previous Liquid Hydrocarbon Produced
	Max Water Improvement = (Water Produced – Previous Water Produced) / Previous Water Produced
	Max Revenue (Liquid) Improvement = (Net Revenue – Previous Net Revenue) / Previous Net Revenue
	Efficiency = 1.0 - (Injection Flowrate / Production Flowrate)
	Net Revenue = (Sales Gas Revenue + Prod Liquid Hydrocarbon Revenue) – (Gas Compression/Recycle Cost + Production (Formation Gas) Cost + Buyback Gas Cost + Produced Water Cost)
	Note: For Net Revenue, you may not use all of these options at a particular site. For any undefined production meters, the economic value is 0 in the calculation.
	Max Total Liquids Determined by the combination of both Water and Liquid Hydrocarbons. Improvement = (Total Liquids Produced – Previous Total Liquids Produced) / Previous Total Liquids Produced

2. Proceed to Section 3.2.2.10, PMWO Config – Gas Lift Tab (Injection).

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and and a set of the s	
	Max Offset Step Value: 25.0 Mcf/Day
	Offset Setpoint Gain: 1.0 (×Improvement < Max Step)
	Offset Setpoint Direction: Decreasing 💌
	High Setpoint Limit: 600.0 Mcf/Day
	Low Setpoint Limit 200.0 Mcf/Day
	Valve Closure / Abort Testing
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	Max Production Closed Minutes: 60 0
	Action Upon Abort: Clear All Averaging Cycles
	Restart Adj Direction: Maintain Current Direction
	SSD Handling and Recovery
	SSD Handling: Close Inj for Any SSD 💌
	SSD Recovery: No Auto Action / User Action Regd 💌

3.2.2.10 PMWO Config – Gas Lift Tab (Injection)

Field	Description	
Meter Pt Def	Defines the injection meter. On the right portion of Meter Pt Def, click to select whether the meter use the accumulator or rate.	
	Note: You only select the logical instance of the meter. The program populates the TLP with the correct parameter. The parameter automatically updates when you select either Rate or Accum .	
PID Pt Def	Defines the PID loop you use to control the opening and closing of the injection valve.	
	Note: You only select the logical instance of the PID loop. The program populates the TLP with the correct parameter.	
Current Injection Setpoint	Shows the current setpoint for the injection meter. The program modifies this setpoint based on the optimization mode you select and the results of the previous averaging cycle. You can enter a manual value to change the injection setpoint.	
	The change in the Current Injection Setpoint = Current Injection Setpoint + (Improvement * Offset Setpoint Gain).	

Gas Lift Setpoint Tuning		
Setpoint Mode	Defines how the program modifies the setpoint. Click I to select the modification method you prefer. The available options are: Apply Gas Lift Adjustments, SetPt is Critical Rate + Pct, Fixed SetPt and Manual Output Pct.	
Initial Injection Setpoint	Defines the injection setpoint for the first gas lift averaging cycle. You can only use this value the first time you start the gas lift. When the Action Upon Abort in Valve Closure/Abort Testing is set to Clear All – Use Initial SetPt , the program uses the Initial Injection Setpoint any time the valve is closed or a test is aborted.	
Max Offset Step Value	Defines the maximum setpoint change the program allows based on the results of the averaging cycle.	
Offset Setpoint Gain	Defines the gain factor.	
Offset Setpoint Direction	Defines the movement direction of the setpoint based on the results of the averaging cycle. The program modifies this direction based on the averaging cycle results.	
High Setpoint Limit	Defines the maximum volume for the injection setpoint.	
Low Setpoint Limit	Defines the minimum volume for the injection setpoint.	
Valve Closure / Abort Testing		
Max Injection Down Minutes	Sets the maximum time the compressor stays down or the injection flowrate stays zero before aborting the current test. The timer begins counting when the Compressor Down Indication Method occurs and is reset when the program clears the issue.	
Max Production Closed Minutes	Sets the maximum time the production valve closes before the system aborts the current test. The timer begins counting when the valve is closed and resets when the well opens.	

Action Upon Abort	Defines how the program handles the current test in progress when you or the system aborts. Click to select the abort action you prefer. When you select Clear Avg Cycle in Progress Only , only the current averaging cycle clears. The Last and Previous Averaging Cycles still holds the test results. When a new test begins, the program uses the current setpoint for the injection.	
	When you select Clear All Averaging Cycles , the current, last, and previous averaging cycles clear. When a new test begins, the program uses the current setpoint for the injection.	
	When you select Clear All – Use Initial SetPt the current, last, and previous averaging cycles clear. When a new test begins, the program uses the initial setpoint for the injection.	
Restart Adj Direction	Defines the movement direction of the setpoint upon restart. Click to select the direction you prefer.	
	When you select Maintain Current Direction , the direction continues the previous setpoint direction before the valve closes or the test aborts.	
	When you select Set To Default	
	decreases regardless of the setpoint	
	direction before the valve closes or the test aborts.	
SSD Handling and Recovery		
SSD Handling	Defines the handling method when a system shut down occurs. Click I to select the handling method you prefer.	
	When you select Close Inj for Any SSD , the injection PID loop closes the injection valve for any SSD.	
	When you select Close Inj for PSDs Only , the injection PID loop closes the injection valve only for PSD's and not for TSD's.	
	When you select Inj Stays Open During SSDs , the injection PID loop ignores the SSD condition and the injection valve remains in normal operation.	

```
SSD Recovery
                Defines the recovery method when a system shut
                down occurs. Click I to select the recovery
                method you prefer.
                When you select No Auto Action/User Action
                Read, the program does not recover on its own.
                You must clear the SSD and open up the injection
                valve manually.
                When you select Auto Open Inj Valve, the
                program automatically opens the injection valve
                when the SSD clears.
                When you select To Auto/Resume Within Time
                Limit, the program automatically opens the
                injection valve when the SSD clears and neither
                the Max Injection Down or Max Production Closed
                timers have elapsed. If either timer has expired, the
                program requires user action.
```

2. Proceed to *Section 3.2.3, PMWO Config – Plunger Config Tab* if you want to configure your plunger lift.

3.2.3 PMWO Config – Plunger Config Tab

The Plunger Config tab (which displays when you enable **Use Cycle Production** from the **Well Options** and select either **Continuous Plunger** or **Conventional Plunger** as **Cycle Type** in **General** tab) allows you to configure plunger lift function of the Well Optimization program.

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nerel Ges Lift Plunger Config Oyclic Triggers Se	ef Adjust Special Options Special Closures Alerts Pr	ocess Simulator		1
Plunger Arrival	Aborted Lift	Venting		
 Enable Planger Arrival Switch 		Ensblo		
Arrivel Switch Pt Def. 0.0.0	After Aborted Non-Arrivel	Single Solenoid C Dual So	Nenoid	
Bumper Spring Depth: 5300.0 Pt	Go to Atterflow	Vent Velve PtDef		
After Non-Arrivel	(Oservonversenings)	Open ju u u		
Co To Atterlow		Long Destudies Value Ones	While Vestion	
Non-Arrival Settings		Start Each Lift in Venting Stage	Trible Tenning	
P Divert to Max Non-Arrival Shuthin Time,		Max Vent Time Minutes: 20.0		
After Consecutive Non-Arrivals.		Mix Vent Turner Minutes 0.0		
Max Non-Arivel Stut-In Time: 120.0 Mins		Martine triangle and		
Construction of the second		Vent Aber Anvel Minutes: [2.0		
Non-Arrive Log Options:		After Vent Assisted Non-Arrival		
Log with Max Weit Minutes		Go to Alterflow	*	
DP/Tabian Kirk		(Use Non-Amval Settings)		
DP/Tubing Kick Options: Use DP Kick		Curtailment		
Kick Maker 10.0		Enable Curtaiment		
Part Marker 20 mins into 1.8		Starting Hour 17 Ending Hour	R	
Ster Motion [10] Hins Ho Di		Ater Cutailed Assist Non-Am	wal	
Delay Preset Secs. 5		Go to Non-Arrival ShuHa Time	-	
Planger Release		(Use Non-Arrival Settings)		
Plunger Release Pt Cet. 0.0.0				
Release Delay Secs. 10				
Release Act Secs				
Contraction of F				

Figure 21. PMWO Continuous Config – Plunger Config tab

3.2.3.1 PMWO Config – Plunger Config Tab (Plunger Arrival)

COMMENT SHAROONE ANALONE (SHE DOS BORN DO De De De De Do Dalan Des Bries Dos Born Do		
armaa (1 van 🔄 waa (not	Contractions	Plunger Arrival
F and the second		Enable Plunger Arrival Switch Arrival Switch Pt Def: 0, 0, 0 Bumper Spring Depth: 5000.0
Second Se	benefacilities	After Non-Arrival: Go To Afterflow
Sagangi Penuniai 200, 201 kg Simon Penunis. Cantala Cangang, 20	 In the second sec	

1. Review the values in the following fields:

Field	Description
Enable Plunger Arrival Switch	Enables the plunger arrival switch. When you enable this option, the input in the Arrival Switch Pt Def detects the plunger arrival during the lifting stage, and the program advances to the afterflow stage. When you disable this option, the program uses the DP/Tubing Kick as the arrival detection.
Arrival Switch Pt Def	Defines the input for the plunger arrival detection.
Bumper Spring Depth	Defines the depth of the bumper spring.
After Non-Arrival	Defines the action to take when the plunger does not arrive for the duration of the Plunger Wait Time. Click I to select the non-arrival action you prefer.
	When you select Open Vent & Continue (Must Enable Venting), the vent valve opens.
	When you select Go To Afterflow , the well cycle leaves the lifting stage and moves to the afterflow stage.
	When you select Go To Plunger Drop Time , the well cycle skips the afterflow stage and advances to the unarmed shutin stage. The Preset in Effect is equal to the Plunger Drop Time .
	When you select Go To Non-Arrival SI Time the well cycle skips the afterflow stage and advances to the unarmed shutin stage. The Preset in Effect is equal to the Max Non-Arrival Shutin Time .
	When you select Go To Progressive Non-Arrival SI Time , the well cycle skips the afterflow stage and advances to the unarmed shutin stage. The Preset in Effect is equal to the Max Non-Arrival Shutin Time divided by the Progressive will increment in value. This value continues to increment by the same amount until the system reaches the number of steps.

2. Proceed to Section 3.2.3.2, PMWO Config – Plunger Config Tab (Non-Arrival Settings).

3.2.3.2 PMWO Config – Plunger Config Tab (Non-Arrival Settings)



Field	Description
Divert to Max Non- Arrival Shutin Time After Consecutive Non- Arrivals	Enables the diversion to the Max Non-Arrival Shutin Time after you specify the number of consecutive non-arrivals. When you disable this option, the program continues to use the After Non-Arrival selection in the PMWO Config – Plunger Config Tab (Plunger Arrival) (<i>Section</i> 3.2.3.1).
Max Non-Arrival Shutin Time	Sets the time to remain in Unarmed Shutin stage when the well does not arrive for the number of cycles you specify in Consecutive Non-Arrivals.
Progressive will increment in	Sets the number of incremental steps for the Max Non-Arrival Shutin Time / Progressive will increment in value. For instance, when you set the Max Non-Arrival Shutin Time to 10 minutes and the Progressive will increment in to 4, the Preset in Effect is set to 2.5 minutes for the first non-arrival. For the second non-arrival, the Preset in Effect is 5 minutes, the third is 7.5 minutes, and the fourth is ten minutes. The progressive increment resets after an arrival and starts back at 2.5 minutesfor the next non-arrival. This field shows only when you set After Non-Arrival to Go To Progressive Non-Arrival SI Time from PMWO Config – Plunger Config Tab (Plunger Arrival) (Section 3.2.3.1).
Non-Arrival Minutes Options	Selects the items to display in the alarm log and cyclic log for non-arrivals. Click I to select the non-arrival logging option you prefer. When you select Log with User Value , the program logs the associated code number when a non-arrival event occurs. When you select Log with Max Wait Minutes , the program logs the minutes of the timer in use to determine the state.

Field	Description
Non-Arrival Rise Velocity Options	Selects the items to display in the alarm log and cyclic log for the plunger arrival velocity. Click I to select the velocity logging option you prefer.
	When you select Log with User Value , the program logs the associated code number when a non-arrival rise velocity event occurs.
	When you select Log with Max Wait Minutes , the program logs the minutes of the timer in use to determine the state.

2. Proceed to Section 3.2.3.3, PMWO Config – Plunger Config Tab (DP/Tubing Kick).

3.2.3.3 PMWO Config – Plunger Config Tab (DP/Tubing Kick)

This section shows **only** when you enable the **DP/Tbg Kick Arrivals Detection** from the **Cyclic Types and Dependent Options** in the **General tab (Well Options)**.

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torane march. Progr. Cells [Scill Program Solidated Specialized Special Sciences March Ma	anne	
Proceedings model Advance of the second	unny sea anna an anna anna anna anna anna an	DP/Tubing Kick
[in: Vortextor [2] How Action & Strategy 27 Second Strategy [27] Second State Strategy 29 Second Strategy [26] Project State Strategy 20 Second Strategy	Inscher auf volgen under der annagen reucher stretungen reucher stretungen reucher stretungen reucher stretungen	DP/Tubing Kick Options: Do Not Use
Teaminating Types Jug of the Contractions (Inc.) PDF Parado Inco. Sectors (Inc.)	An and a second	Kick Value: 30.0
10 mm (27 20) 10 mm (Market (Frankriger) Reconstruction (Frankriger) Reconstruction (Frankriger)	Start Monitor: 3.0 mins into Lift
Same follow (F		Delay Preset Secs: 5
	THE HEAD AND A	

Field	Description	
DP/Tubing Kick Options	Selects the DP/Tubing arrival detection setting. Click I to select the detection type you prefer.	
	When you select Do Not Use , the Arrival Switch input detection is the only method of plunger arrival detection.	
	When you select Use DP Kick , the program monitors the DP value after the elapse of the Start Monitor time. When the DP value increases with the Kick Value for the duration of the Delay Preset Secs , the program detects an arrival and moves to the afterflow stage.	
	When you select Use Tubing Kick , the program monitors the tubing value after the elapse of the Start Monitor time. When the tubing value increases with the Kick Value for the duration of the Delay Preset Secs , the program will detect an arrival and move to the afterflow stage.	
	When you select Use Both DP & Tbg , the program monitors the differential pressure (DP) and the tubing value after the elapse of the Start Monitor time. When the DP OR the tubing value increases with the Kick Value for the duration of the Delay Preset Secs , the program detects an arrival and moves to the afterflow stage.	
	Note: The program uses the DP/Tubing kick as a secondary method of plunger arrival detection and shares an OR relationship with the Arrival Switch . In the case of no arrival switch or malfunctioning arrival switch, it is the only method of plunger arrival detection.	
Kick Value	Defines the increase in DP or tubing pressure the programs requires to determine the plunger arrival.	
Field	Description	
--------------------	--	
Start Monitor	Sets the amount of time into the lifting stage before the program begins to monitor the DP or tubing pressure for the arrival detection.	
Delay Presets Secs	Sets the delay time the program detects the arrival after the pressure reaches the DP or tubing pressure plus the Kick Value .	

2. Proceed to Section 3.2.3.4, PMWO Config – Plunger Config Tab (Plunger Release).

3.2.3.4 PMWO Config – Plunger Config Tab (Plunger Release)

This section shows **only** when you enable the **Plunger Catcher Requires Release** from the **Cyclic Types and Dependent Options** in the **General tab (Well Options)**.

Pice Annot Address of the Pice Annotation Pic Cash Ping Fictor Interview Pice Pice Annotation None Interview Pice Pice Pice Pice Pice Pice Pice Pice	Note:	Plunger Release	
Here To Strategies Advances State Strate Strate Strate Strate Properties of the Strate Strate Strategies of the Strategies Strategies Strategies (Strategies Strategies)	and the free free manual free	Plunger Release Pt Def:	0, 0, 0
001200940 (allow (such that a) 100 main (size) Termine (size) Termine Set (size) Termine Set (size)	Provincement Beneficial (P. Statepine (P. Statepine (P. Statepine (P. Statepine (Statepine (P. Statepine (Statepine (Stat	Release Delay Secs:	10
Pagelatan/Ner 313 Nasarika ja Nasarika ja		Release Act Secs:	5

1. Review the values in the following fields:

Field	Description
Plunger Release Pt Def	Defines the output for the plunger catcher release.
Release Delay Secs	Sets the delay timer after the well has shutin before the program sends the signal to release the plunger.
Release Act Secs	Sets the duration of the on signal for the plunger release output before turning off.
Duran 1 to C 1 2	

2. Proceed to Section 3.2.3.5, PMWO Config – Plunger Config Tab (Aborted Lift).

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3.2.3.5 PMWO Config – Plunger Config Tab (Plunger At Bottom Detector)

This section shows **only** when you enable the **Plunger Bottom Detector** from the **Cyclic Types and Dependent Options** in the **General tab (Well Options)**.



3. Review the values in the following fields:

Field	Description
Plunger At Bottom Pt Def	Defines the input from the plunger detector (typically a down-hole sensor).
Operator	Selects an operator which is used to compare the live value of the input to the value defined below.
Value	Set the value that is used to detect that the plunger is at the bottom of the well.

4. Proceed to Section 3.2.3.6, PMWO Config – Plunger Config Tab (Aborted Lift).

3.2.3.6 PMWO Config – Plunger Config Tab (Aborted Lift)

This section shows **only** when you disable the **Venting** and **GAPL** options from the **Cyclic Types and Dependent Options** in the **General tab** (Well **Options**).



1. Review the values in the following fields:

	-
Field	Description
After Aborted Non- Arrival	Defines the action to take when the systems aborts the plunger lift. Click it to select the non-arrival action you prefer.
	When you select Go To Afterflow , the well cycle leaves the lifting stage and moves to the afterflow stage.
	When you select Go To Plunger Drop Time , the well cycle skips the afterflow stage and advances to the unarmed shutin stage. The Preset in Effect is equal to the Plunger Drop Time .
	When you select Go To Non-Arrival SI Time , the well cycle skips the afterflow stage and advances to the unarmed shutin stage. The Preset in Effect is equal to the Max Non-Arrival Shutin Time .
	When you select Go To Progressive Non-Arrival SI Time is selected, the well cycle skips the afterflow stage and advances to the unarmed shutin stage. The Preset in Effect is equal to the Max Non-Arrival Shutin Time divided by the Progressive will increment in value. This value continues to increment by the same amount until the system reaches the number of steps you define.

2. Proceed to Section 3.2.3.7, PMWO Config – Plunger Config Tab (Venting)

3.2.3.7 PMWO Config – Plunger Config Tab (Venting)

This section shows **only** when you select either **Conventional Plunger** or **Continuous Plunger** and you enable the **Venting** option from the **Cyclic Types and Dependent Options** in the **General tab (Well Options)**.



Field	Description
Enable	Enables venting of the well. When you disable this option, the program uses the aborted lift settings.
Single Solenoid	Sets the vent valve to use a single solenoid output.
Dual Solenoid	Sets the vent valve to use dual solenoids with separate open and close outputs.
Vent Valve Pt Def Open	Defines the vent valve open output.
Vent Valve Pt Def Close	Defines the vent valve close output. This field shows only when you select Dual Solenoid .
Leave Production Valve Open While Venting	Defines the behavior of the production valve while venting. When you enable this option, the production valve remains open during venting. When you disable this option, the production valve closes during venting.
Start Each Lift in Venting Stage	Enables venting at that start of each lift. When you enable this option, the vent valve opens when the well valve opens during the lifting stage. When you disable this option, the vent opens only when a venting trigger occurs during the Lifting stage.

Field	Description
Max Vent Time Minutes	 Sets the maximum time the well stays in venting while waiting for an arrival becomes non-arrival. Note: This timer only applies in the case of a non-arrival. If the plunger arrives shortly before the max vent time, the program continues to vent for the duration of the Vent After Arrival Minutes, even if this timer expires.
Min Vent Time Minutes	Sets the minimum time the well stays in venting. If the program detects a plunger arrival during this time, the well cycle remains in the venting stage until the system reaches this timer, before moving on to the Afterflow stage.
Vent After Arrival Minutes	Sets the amount of time for the well to remain in venting after the system detects a plunger arrival.
After Vent Assisted Non-Arrival	Defines the action to take when the plunger does not arrive during venting. Click → to select the non- arrival action you prefer. When you select Go To Afterflow , the well cycle leaves the lifting stage and moves to the Afterflow stage. When you select Go To Plunger Drop Time , the well cycle skips the Afterflow stage and advances to the Unarmed Shutin stage. The Preset in Effect is equal to the Plunger Drop Time . When you select Go To Non-Arrival SI Time , the well cycle skips the Afterflow stage and advances to the Anarmed Shutin stage. The Preset in Effect is equal to the Max Non-Arrival SI Time , the well cycle skips the Afterflow stage and advances to the Anarmed Shutin stage. The Preset in Effect is equal to the Max Non-Arrival Shutin Time . When you select Go To Progressive Non-Arrival SI Time , the well cycle skips the Afterflow stage and advances to the Unarmed Shutin stage. The Preset in Effect is equal to the Max Non-Arrival Shutin Time divided by the Progressive will increment in value. This value continues to increment by the same amount until the system reaches the number of steps you define.
Curtailment	
Enable Curtailment	Enables or disables a curtailment period for venting.
Starting Hour	Sets the starting hour where curtailment begins. As soon as the system reaches this time, the program does not enter the Venting stage until the system reaches the Ending Hour time.
Ending Hour	Sets the ending hour where curtailment ends. As soon as the system reaches this time, the program enters the Venting stage until the system reaches the Starting Hour .

Field	Description
After Curtailed Assist Non-Arrival	Defines the action to take when the plunger does not arrive during curtailed venting. Click does select the non-arrival action you prefer.
	When you select Go To Afterflow , the well cycle leaves the lifting stage and moves to the Afterflow stage.
	When you select Go To Plunger Drop Time , the well cycle skips the Afterflow stage and advances to the Unarmed Shutin stage. The Preset in Effect is equal to the Plunger Drop Time .
	When you select Go To Non-Arrival SI Time , the well cycle skips the Afterflow stage and advances to the Unarmed Shutin stage. The Preset in Effect is equal to the Max Non-Arrival Shutin Time .
	When you select Go To Progressive Non-Arrival SI Time , the well cycle skips the Afterflow stage and advances to the Unarmed Shutin stage. The Preset in Effect is equal to the Max Non-Arrival
	Shutin Time divided by the Progressive will increment in value. This value continues to increment by the same amount until the systems reaches the number of steps you define.

2. Proceed to Section 3.2.3.8, PMWO Config – Plunger Config Tab (Gas Plunger Lift).

3.2.3.8 PMWO Config – Plunger Config Tab (Gas Assisted Plunger Lift (GAPL))

This section shows **only** when you select either **Conventional Plunger** or **Continuous Plunger** and you enable the **GAPL** option from the **Cyclic Types and Dependent Options** in the **General tab (Well Options)**.

■ accesses (wantool in Accesses (accesses (accesses) (accesses (accesses) (accesses) (accesses)(accesses)(accesses	Gas Assisted Plunger Lift (GAPL)
Control (1) Control (1) <thcontrol (1)<="" th=""> <thcontrol (1)<="" th=""></thcontrol></thcontrol>	🔽 Enable
Ample Call American Contract Mark State (State) American State (State) The American State (State) Contract Mark State (State) American State (State) The American State (State) State (State) American State (State) The American State (State) State (State)	GAPL Status: Now Open
The face of the second se	(Injection) Meter Pt Def: TRBV 1, FLOWDY
The second	PID or DO Pt Def: DOU 6-3, STATUS
i internet	Opening Mode: On at Start of Lift
	Inject During next Lift Cycle after a Non-Antival I Continue to Inject During Afterflow GAPL Afterflow Time Limit:
	Limit GAPL Afterflow Minutes
	GAPL Afterflow Minutes: 5.0
	After GAPL Assisted Non-Arrival
	Go to Non-Arrival Shut-In Time (Use Non-Arrival Settings)

Field	Description
Enable	Enables the Gas Assisted Plunger Lift (GAPL). When you disable this option, the program uses the aborted lift settings.
GAPL Status	Shows the current status of the GAPL:
	Disabled Well is Closed Now Open Opening Delayed Wait for V/G/A Waiting for Non-Arrival Off for Afterflow
(Injection) Meter Pt Def	Defines the injection meter.
PID or DO Pt Def	Defines the PID loop or output you use to control the opening and closing of the injection valve.
PID SetPt	Defines the current injection setpoint. This field shows only when you set the PID or DO Pt Def to a PID loop.

Field	Description
Opening Mode	Defines the opening mode for the injection valve. Click 💌 to select the mode you prefer.
	When you select On at Start of Lift , the injection valve also opens, when the production valve is open.
	When you select Observe Delay Timer the injection valve opens after the Delay Timer Preset expires.
	When you select Observe V/G/A Triggers , the injection valve opens only when a GAPL trigger occurs during the lifting stage.
Injection During next Lift Cycle after a Non-Arrival	Enables the injection of the next well cycle following a non-arrival. When you enable this option, the injection valve opens during the next lifting stage following a plunger non-arrival. When you disable this option, the injection valve does not open during the next lifting stage. This field shows only when you select On at Start of Lift or Observer Delay Timer as the Opening Mode.
Continue to Inject During Afterflow	Enables the injection during the Afterflow stage. When you enable this option, the program continues to inject with the vent valve open during the Afterflow stage following a non-arrival. When you disable this option, the program stops the injection and closes the vent valve during the Afterflow stage following a non-arrival.
GAPL Afterflow Time Limit	Determines the behavior of the gas injection valve during the afterflow state. Options include Open for Entire Afterflow , and Limit GAPL Afterflow Minutes. Note – This field only appears when the Continue to Inject During Afterflow option is selected.
GAPL Afterflow Minutes	Sets the number of minutes that is allowed for the GAPL afterflow state. Note – This field only appears when the <i>Limit GAPL Afterflow Minutes</i> option is selected.

Field	Description
After GAPL Assisted Non- Arrival	Defines the action to take when the plunger does not arrive during a GAPL lift. Click to select the non-arrival action you prefer.
	When you select Go To Afterflow , the well cycle leaves the lifting stage and moves to the Afterflow stage.
	When you select Go To Plunger Drop Time , the well cycle skips the Afterflow stage and advances to the Unarmed Shutin stage. The Preset in Effect is equal to the Plunger Drop Time .
	When you select Go To Non-Arrival SI Time , the well cycle skips the Afterflow stage and advances to the Unarmed Shutin stage. The Preset in Effect is equal to the Max Non-Arrival Shutin Time .
	When you select Go To Progressive Non-Arrival SI Time , the well cycle skips the Afterflow stage and advances to the Unarmed Shutin stage. The Preset in Effect is equal to the Max Non-Arrival Shutin Time divided by the Progressive will increment in value. This value continues to increment by the same amount until the system reaches the number of steps you define

2. Proceed to Section 3.2.4, PMWO Config – Cyclic Triggers Tab.

3.2.4 PMWO Config – Cyclic TriggersTab

The Cyclic Triggers tab (which displays when you enable Use Cycle Production from the Well Options and select either Continuous Plunger or Conventional Plunger as Cycle Type in General tab) allows you to configure the trigger options of the plunger lift.

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e Edit View BOC Configure Meter Utilit	ies Iools Window Help			-
		ee		
umber: 3-Well 3 💌 Well ID: Well 3			Cycling Mode	
Enable Well	Well Status: OUT OF SERVICE	5	Auto V	
eral Gas Lift Plunger Config Cyclic Triggers Se	MAdjust Special Options Special Closures	Alerts Process Simulator		
Plunger Travel Triggers	Afterflow (Mins)	UnArmed Shutin (Mins)		
Lifting (Mins)	Minimum Attentiow: 1.0			
Charles Into	Flow/DP *	00		
Prunger west Lime. Pro u	Delay: 10	Non-Arrival Shut-In Time: 121	0.0	
Apply V/G/A Trigger Delay To	Close Tenners	Minimum Shutin Preset		
Flow/DP •	1440.0 Min	Shutin Time: 0.0		
Delay. 1.0	I ONTM > 24.0 Hes	Source: Plunger Drop		
	AtFleTma 1440.0 Min			
Vent/GAPL/Abort Triggers	24.0 Hrs			
Flow (0.0 Mct/Day	Casing 4 0.0 Psi			
Adj Flow to 100.0 % Critical	Tubing 4 0.0 Psi			
T DP (0.0 hH20	Cag-Tbg> 0.0 Psi			
Line> 0.0 Psi	ThgLin (00 Psi			
Tbg-Lin c 0.0 Psi		· Critical Flow Close Tripper Adi		
		Curr Critical Flow 0.0		
	Flow (0.0 Md/Dev	Min Critical Flow 200.0		
	Adj Flow < 100.0 % Critical	Max Critical Flow 500.0		
	T Net Rate ¢ 0.0 Mct/Day	Critical Rate Pct 0.0		
User Defined V/G/A Trigger			User Defined Open Trianers	
Enable Trigger Tag: UsrDef	Oser Defined Close Triggers		Open Trigger 1	
Det 0.0.0	Enable Tripper Tag	rDef1	Enable Trigger Tog. UsrDeff	
	Pt Det D D D	-160	Pt Def 0.0.0	
		21 Pro-		
	Close Trigger 2		Open Trigger 2	
	Enable Trigger Tag	s/Def2	Enable Trigger Tag: UsrDef2	
	Pt.Det 0.0.0	- 00	Pt Det 0.0.0	
			- on to such that the t	and him
			FINAL COMPANY F AUDISCAN F Tel Indiata	Laure I Anna.

Figure 22. PMWO Continuous Config – Cyclic Triggers tab

Plunger Travel Triggers Lifting (Mins) Plunger Wait Time: 45.0 Dry Arrival Time <: 3.0 Apply V/G/A Trigger Delay To: Flow/DP
Vent/GAPL/Abort Triggers Flow < 0.0 Mcf/Day Adj Flow to 100.0 % Critical DP < 0.0 InH20 Line > 0.0 Psi Tbg-Lin < 0.0 Psi Max Vent Time: 20.0 Min Vent Time: 0.0

3.2.4.1 PMWO Config – Cyclic Triggers Tab (Plunger Travel Triggers)

1. Review the values in the following fields:

Field	Description
Lifting (Mins)	
Plunger Wait Time	Sets the maximum amount of time to wait for the plunger to arrive.
Dry Arrival Time	Sets the time used to define a dry arrival (arrival of the plunger without any lifted fluid). If the plunger arrives before the time defined for this field, it is considered to be a dry arrival.
Apply V/G/A Trigger Delay To	Allows you to select the type of triggers to apply to the V/G/A Trigger Delay.
	If you select Flow/DP , the Flow trigger and the DP trigger apply to the V/G/A Trigger Delay.
	If you select Flow/DP and Pressures , the Flow trigger, the DP trigger, the Line trigger, and the Tbg-Lin trigger apply to the V/G/A Trigger Delay.
	If you select Flow/DP and User-Def , the Flow trigger, the DP trigger, and the UsrDef trigger apply to the V/G/A Trigger Delay.
	If you select All Triggers , the Flow trigger, the DP trigger, the Line trigger, the Tbg-Lin trigger, and the UsrDef trigger apply to the V/G/A Trigger Delay.

Field	Description
Delay	Sets the maximum amount of time to wait before the well changes the stage once this delay has been triggered. This value must be less than the Plunger Wait Time .
Vent/GAPL/Abort Trig	ggers
Flow <	The Flow trigger becomes true when the current flow value is less than or equal to the flow trigger value you set here. The Flow trigger becomes false when the current flow value is greater than flow trigger value you set here.
Adj Flow to [] % Critical	Updates the value of the flow trigger (above) to match a percentage of the critical flowrate. This shows only visible when you enable Coleman- Turner Critical Flow Calculation from PMWO Config – General Tab (Well Options).
DP <	The DP trigger becomes true when the current differential pressure is less than or equal to the DP trigger value you set here. The DP trigger becomes false when the current differential pressure is greater than DP trigger value you set here.
Line >	The Line trigger becomes true when the current line pressure is greater than or equal to the line trigger value you set here. The Line trigger becomes false when the current line pressure is less than the line trigger value you set here.
Tbg-Lin <	The Tbg-Lin trigger becomes true when the current tubing pressure minus (-) the current line pressure is less than or equal to the Tbg-Lin value you define here. The Tbg-Lin trigger becomes false when the current tubing pressure minus (-) the current line pressure is greater than Tbg-Lin value you define here.
Venting (mins)	
Max Vent Time	Sets the maximum venting time
Min Vent Time	Sets the minimum venting time

2. Proceed to Section 3.2.4.2, PMWO Config – Cycic Triggers Tab (User Defined V/G/A Trigger).

3.2.4.2 PMWO Config – Cyclic Triggers Tab (User Defined V/G/A Trigger)

This field shows **only** when you enable **User-Defined Triggers** from **Cyclic Independent Options** in the **General Tab (Well Options)**.



User Defined V/G/A Trigger		
🔲 Ena	ble Trigger T	Fag: UsrDef
Pt. Def:	0, 0, 0	>= ▼ 0.0

1. Review the values in the following fields:

Field	Description
Enable	Enables the Venting, GAPL, or Abort triggers you define in this field.
Trigger Tag	Sets a 7-character trigger name.
Pt. Def	Selects the TLP of the parameter you determine to cause the trigger.
	The trigger becomes true when the operator you select between the value you enter and the trigger you define make the comparison true.

2. Proceed to Section 3.2.4.3, PMWO Config – Cycic Triggers Tab (Afterflow (Mins).

3.2.4.3 PMWO Config – Cyclic Triggers Tab (Afterflow (Mins))



Afterflow (Mins)			
Minimum Afterflow: 1.0			
Apply Close Tri	Apply Close Trigger Delay To:		
Flow/DP		-	
Delay: 1.	0		
Close Triggers			
	1440.0	Min	
	24.0	Hrs	
AffElwTm N	1440.0	Min	
	24.0	Hrs	
🔲 Casing <	0.0	Psi	
🔲 Tubing <	0.0	Psi	
🔲 Csg-Tbg 🕨	0.0	Psi	
🔲 Tbg-Lin <	0.0	Psi	
🔲 Csg-Lin <	0.0	Psi	
🗌 CsgUpT >	0.0	%	
DP <	0.0	InH2O	
Flow <	0.0	Mcf/Day	
Adj Flow < 100.0 % Critical			
🔲 Net Rate <	0.0	Mcf/Day	

Field	the values in	Description
Minimu Flow	um After	Sets the minimum amount of time for the well to stay in the Afterflow stage before the Close Trigger Delay and any of the triggers in the Close Triggers field are able to execute.
		When the elapsed time for the Minimum Afterflow reaches the Minimum Afterflow Preset Time , the elapsed time stops counting and the program looks at the close triggers you enable in the Close Triggers field.
Apply Trigge	Close r Delay To	Selects the trigger type to delay close trigger evalulation when the program attempts to determine the best time to shutin the well.
Delay		Sets the amount of time (in minutes) to delay before the program evaluates the associated close triggers.
Close	Friggers	
Note:	You use these move to the U using the OR f	triggers to enable the Close Trigger Delay and to narmed Shutin field. The selected triggers operate function.
	ONTm >	The ON Time Min updates to show the current ON Time of the well in minutes. This value starts incrementing right when the well starts the Lifting stage.
		The ON Time Hrs updates to show the current ON Time of the well in hours. This value starts incrementing right when the well starts the Lifting stage.
		The ON Time trigger becomes true when the ON Time in hours and minutes is greater than or equal to the ON Time Trigger values you set here. The ON Time trigger stays false when the ON Time in hours and minutes is less than the ON Time Trigger values you set here.
	AftFlwTm >	The Aftr Flw Min updates to show the current Aftr Flw time of the well in minutes. This value starts incrementing right when the well starts the Afterflow stage.
		The Aft Flw Hrs updates to show the current Aft Flw time of the well in hours. This value starts incrementing right when the well starts the Afterflow stage.
		The Aftr Flw trigger becomes true when the Aftr Flw time in hours and minutes is greater than or equal to the Aftr Flow trigger values you define here.
		The Aftr Flw trigger stays false when the Aftr Flw time in hours and minutes is less than the Aftr Flw trigger values you set here.

Field	Description
Casing <	The Casing trigger becomes true when the current casing pressure is less than or equal to the casing trigger value you set here.
	The Casing trigger becomes false when the current casing pressure is greater than the casing trigger value you set here.
Tubing <	The Tubing trigger becomes true when the current tubing pressure is less than or equal to the tubing trigger value you define here.
	The Tubing trigger becomes false when the current tubing pressure is greater than the tubing trigger value you set here.
Csg-Tbg >	The Csg-Tbg trigger becomes true when the current casing pressure minus (-) the current tubing pressure is greater than or equal to the Csg-Tbg trigger value you set here.
	The Csg-Tbg trigger becomes false when the current casing pressure minus (-) the current tubing pressure is less than the defined Csb-Tbg Trigger value.
Tbg-Lin <	The Tbg-Lin trigger becomes true when the current tubing pressure minus (-) the current line pressure is less than or equal to Tbg-Lin trigger value you set here.
	The Tbg-Lin trigger becomes false when the current tubing pressure minus (-) the current line pressure is greater than the Tbg-Lin trigger value you set here.
Csg-Lin <	The Csg-Lin trigger becomes true when the current casing pressure minus (-) the current line pressure is less than or equal to the Csg-Lin trigger value you set here.
	The Csg-Lin trigger becomes false when current the casing pressure minus (-) the current line pressure is greater than the Csg-Lin trigger value you set here.
CsgUpT >	This value only updates when the well is in the Afterflow stage.
	The CsgUpT trigger becomes true when the percent increase of the casing pressure in the Afterflow stage is greater than or equal to the CsgUpT trigger value you set here.
	The CsgUpT trigger becomes false when the percent increase of the casing pressure in the Afterflow stage is less than the CsgUP% trigger value you set here.

Field	Description
DP <	The MeterDP trigger becomes true when the meter differential pressure is less than or equal to the MeterDP trigger value you set here.
	The MeterDP trigger becomes false when the meter differential pressure is greater than the MeterDP trigger value you set here.
Flow <	The Flow trigger becomes true when the flow is less than or equal to the Flow trigger value you set here.
	The Flow trigger becomes false when the flow is greater than the Flow trigger value you set here.
Adj Flow <	Updates the value of the flow trigger (above) to match a percentage of the critical flowrate. This option shows only visible when you enable Coleman-Turner Critical Flow Calculation from PMWO Config – General Tab (Well Options) .
Net Rate <	The Net Flow trigger becomes true when the Net Flow is less than or equal to the Net Flow trigger value you set here.
	The Net Flow trigger becomes false when the Net Flow is greater than the Net Flow trigger value you set here.

2. Proceed to Section 3.2.4.4, PMWO Config – Cycic Triggers Tab (Critical Flow Close Trigger Adj).

3.2.4.4 PMWO Config – Cyclic Triggers Tab (Critical Flow Close Trigger Adj)

This option shows **only** visible when you enable **Coleman-Turner Critical Flow Calculation** from **PMWO Config – General Tab** (Well Options).



- Critical Flow Close Trigger Adj	
Curr Critical Flow: 0.0	
Min Critical Flow: 200.0	
Max Critical Flow: 500.0	
Critical Rate Pct: 0.0	

Field	Description
Curr Critical Flow	Displays the current critical flowrate.
Min Critical Flow	Sets the minimum critical flow for the close trigger to get active.
Max Critical Flow	Sets the maximum critical flow for the close trigger to get active.

Field	Description
Critical Rate Pct	Displays the percent of comparison between the currnt flow rate and the critical flow rate. This field shows 100% if they are equal

2. Proceed to Section 3.2.4.5, PMWO Config – Cycic Triggers Tab (User Defined Close Triggers).

3.2.4.5 PMWO Config – Cyclic Triggers Tab (User Defined Close Triggers)

This field shows **only** when you enable **User-Defined Triggers** from **Cyclic Independent Options** in the **General Tab (Well Options)**.

CAMER: Production Intelligence Intelligence By the pill Pill by the pil	User Defined Close Triggers
teacone waters of USENES 0 to the -	
and (sec) Property (SU(S)(20)) (sec)and and second se	- Close Triager 1
Academ Participante Constraints Constraint	Enable Trigger Tag: UsrDef1
	► Pt. Def: 0, 0, 0 >= ▼ 0.0
Name Control Control Control 0 17 217 217 217 0 17 217 217 217 0 17 217 217 217 0 17 217 217 17	Close Trigger 2
aprene m any support and any of the second sec	Enable Trigger Tag: UsrDef2
	Pt. Def. 0, 0, 0 >= 💌 0.0

1. Review the values in the following fields:

Field	Description
Close Trigger 1	
Enable	Enables the Close Trigger 1.
Trigger Tag	Sets a 7-character name for Close Trigger 1.
Pt. Def	Selects the TLP of the parameter you use for the close trigger.
Close Trigger 2	
Enable	Enables the Close Trigger 2.
Trigger Tag	Sets a 7-character name for Close Trigger 2.
Pt. Def	Selects the TLP of the parameter you use for the close trigger.

2. Proceed to Section 3.2.4.6, PMWO Config – Cycic Triggers Tab (UnArmed Shutin (Mins).



3.2.4.6 PMWO Config – Cyclic Triggers Tab (UnArmed Shutin (Mins))

1. Review the values in the following fields:

Field	Description
Plunger Drop Time	Sets the amount of time in minutes for the plunger to drop to the bottom of the well.
Non-Arrival Shutin Time	Sets the amount of time in minutes for the well to stay in Shutin after a non-arrival of the plunger occurs.
Minimum Shutin Preset	
Shutin Time	Shows the shutin duration
Source	Displays the cause of the shutin.

2. Proceed to Section 3.2.4.7, PMWO Config – Cyclic Triggers Tab (User Defined Close Triggers).

3.2.4.7 PMWO Config – Cyclic Triggers Tab (User Defined Close Triggers)

This field shows **only** when you enable **User-Defined Triggers** from **Cyclic Independent Options** in the **General Tab (Well Options)**.



3. Review the values in the following fields:

Field	Description
Open Trigger 1	
Enable	Enables the Open Trigger 1 .
Trigger Tag	Sets a 7-character name for Open Trigger 1.
Pt. Def	Selects the TLP of the parameter you use for the open trigger.
Open Trigger 2	
Enable	Enables the Open Trigger 2 .
Trigger Tag	Sets a 7-character name for Open Trigger 2.
Pt. Def	Selects the TLP of the parameter you use for the open trigger.

^{4.} Proceed to Section 3.2.5, PMWO Config – Self Adjust Tab.

3.2.4.8 PMWO Config – Self Adjust Tab

The Self Adjust tab (which displays when only you enable **Self-Adjustment of Trigger** from the **Cyclic Independent Options** in the **General tab (Well Options)**) allows you configure the self adjustment of the close and open triggers of the cyclic control.

Enable Well Well Status: AFTERFLOW 3 Auto enail Gas Lif. Planger Coxely Oyctic Triggers Self-Adjust: Special Options	
erel Das Lit Punger Config) Cyclic Triggers Self Adjurt Special Options Sp	
Self Adjustment of Triggers Open Trigger / Enable Self-Adjustment of the Open Trigger / Load Pactor Pot LE Maximum Alowed Value 00 Current Trigger Value 100 Vented NanAvr tocement Trigger Value by: 120 Vented NanAvr tocement Trigger Value by: 120 100 1 consecutive cycles	
Open Traggers Enable Self-Adjustment of the Open Tragger Load Factor Pot LE Advantum Allowed Value	
Enable Self-Adjustment of the Open Trigger Load Factor Pot LE Movimum Allowed Value	
Maximum Allowed Value 50.0 Current Tropger Value 0.0 Minimum Allowed Value 20.0 Vented NenAnv Increment Trigger Value by: [20.0 Vented NenAnv Increment Trigger Value by: [20.0 Increment Trigger Value by: [20.0 Increment Trigger Value by: [20.0	
Current Togger Value 0.0 Minimum Allowed Value 20.0 Vented NonAvv Increment Togger Value by: 20.0	
Minimum Allowed Value [20.0 Vented NorAvy Increment Tigger Value by: [20 [0.0 [0.0] whenever Pise Velocity EU/Minute] [c-] [600.0 [1] consecutive cycles [0]	
Vented NonAv Increment Trigger Value by: [20 [00 [00] whenever [Fice Velcoly EU/himse [[[consecutive cycles [<t< td=""><td></td></t<>	
Incernent Trigger Value by: 20 00 00 whenever Fise Velocy EU/Minute • 64 • • E000 1 consecutive cycles 0	
Decrement Trigger Value by: [2:0] 3:5 [5:0 whenever Rise Velocity EU/Minute 💌]>+ 💌 [50:0.0] 1 consecutive cycles 0	
Close Triggers	
Enable Self-Adjustment of the Close Trigger Pct of Critical Rate	
Msximum Allowed Velue 115.0	
Current Trigger Volue 0.0	
Minimum Allowed Volue 15:0	
Increment Trigger Value by: 20 whenever Well Ready-Pingr Drop Mn 💌 >+ 💌 50 for 1 consecutive cycles 0	
Decrement Trigger Value by: 20 whenever Well Ready-Pingr Drop Min 💌 📢 50 for 1 consecutive cycles 0	
Decrement Trigger Value by: 20 whenever Well Ready - Phys Drop Min 💌 r- 💌 50 tor 1 consecutive cycles 0	

Figure 23. PMWO Config – Self Adjust tab

- Open Triggers
Enable Self-Adjustment of the Open Trigger Load Factor Pct LE
Maximum Allowed Value 50.0
Current Trigger Value 0.0
Minimum Allowed Value 20.0
Vented NonArv
Increment Trigger Value by: 2.0 0.0 0.0 whenever Rise Velocity EU/Minute 🗸 <= 🗸 600.0 1 consecutive cycles 0
Decrement Trigger Value by: 2.0 3.5 5.0 whenever Rise Velocity EU/Minute V >= V 900.0 1 consecutive cycles 0

3.2.4.9 PMWO Config – Self Adjust Tab (Open Triggers)

1. Review the values in the following fields:

Field	Description
Enable Sel- Adjustment of the Open Trigger	Enables the well to allow an adjustment of the open trigger you select. Click 🖬 to select the open trigger you like to adjust.
Maximum Allowed Value	Sets the maximum value that the open trigger you select can reach.
Current Trigger Value	This read-only field updates to show the current value of the open trigger you select.
Minimum Allowed Value	Sets the maximum value that the open trigger you select can reach.
Increment Trigger Value by	Set the incremental value for the open trigger you select. The open trigger increases by this value when the condition to increment becomes true.
Decrement Trigger Value by	Set the decremental value for the open trigger you select. The open trigger decreases by this value when the condition to decrement becomes true.

2. Proceed to Section 3.2.4.10, PMWO Config – Self Adjust Tab (Close Triggers).

ACCARDE (PARCARE) Rest (process)
 So an pro DR Conjunt (process)
 Conjunt (pr

Close Triggers		
Enable Self-Adjustment of the Close Trigger Pct of C	Critical Rate	
Maximum Allowed Value 115.0		
Current Trigger Value 0.0		
Minimum Allowed Value 85.0		
Increment Trigger Value by: 2.0	whenever Well Ready - Pingr Drop Min 💌	>= • 5.0 for 1 consecutive cycles 0
Decrement Trigger Value by: 2.0	whenever Well Ready - Pingr Drop Min 💌	<= v -5.0 for 1 consecutive cycles 0
Constant (www.cong insurfure.com)	1 Deview the velues in	the following fields:
Oracle 1 B. AND 1 P. AD 1	I. Review the values in	the following fields:
	Field	Description
Musculmente [3] Musculment [4] [3] Home framework [4] [3] Home framework [4] <th[4]< th=""> [4] [4]</th[4]<>	Enable Sel-	Enables the well to allow an adjustment of the
Print Maps Print Model Print Model Print Model Print	Adjustment of the	close trigger you select. Click 🔽 to select the close
Hanna Havartaya (J) Inamentagan Pangan Kata (J) → Antone (Jantana Haji Tanjan Kata (J) → Kata (J)	Open Trigger	trigger you like to adjust.
	Maximum Allowed	Sets the maximum value that the close trigger you
proprior and the first state of the state of	Value	select can reach.
	Current Trigger	This read-only field updates to show the current
	Value	value of the close trigger you select
	Minimum Allowed	Sets the maximum value that the close trigger you
	Value	select can reach.
	Increment Trigger	Set the incremental value for the close trigger you
	Value by	select. The close trigger increases by this value
	value by	when the condition to increment becomes true
	Decrement Trigger	Set the decremental value for the close trigger you
	Value by	select. The close trigger decreases by this value
		when the condition to decrement becomes true.

3.2.4.10 PMWO Config – Self Adjust Tab (Close Triggers)

2. Proceed to Section 3.2.5, PMWO Config – Special Options tab.

3.2.5 PMWO Config – Special Options Tab

The Special Options tab (which displays only when you enable either **Equalize Tubing/Casing, Setpoints for Prod Value, Foss and Gaul, Pressure Build Up, Scheduled Events**, or **Soap Sticks** from the **General tab** (**Well Options**)) allows you enable and configure the Tubing or Casing Equalizer, Setpoints for Production Valves, Foss and Gaul – Load Factor Guidance, Pressure Buildup, Soap Sticks, and Scheduled Events.

Enable Well	Well Status: AFTERFLOW	
could Gard al Dimon Could Onde Trigger Co		Auto 💌
rende Ges circl Houger Comid Cyclic Inddens Se	If Adjust Special Options Special Closures Alerts Process Sim	aletor
Equalize Tubing/Casing	Setpoints for Prod Valve	Foss and Gaul - Load Factor Guidance
C Equalizer Enable	SelPt in Effect 1.0 Using Main SelPt	Enable
Pt Def [0, 0, 0	Use Different Lift Setpoint	Target Avg Rise Velocity: [750.0 Ft/Min
Trigger Consec Non Arrivels 5		Casing ID: 409 In
Trigger Casing Pressure > 800.0		Plunger Weight 8.13 Lb
Trigger Casing - Tubing DP > 600.0		Liquid Specific Grevity: 0.9
		Avg Well Flowing Temp: 150.0 DegF
		Avg Formation Production 100.0 Mct/Day
House Ho I Equate acted of H Goe		Rise Time Gas Slippage: 10.0 Mct/Day
Mode 0		- Predicted Lowest Tubing Pressure Source
		Line and a The Orest int
Descure Builder		Line-card(corog-opencine)
		Last 5. City to Average: [3
Tours lo 1 One Time Ensole		
Mode 0		Diagnostic Soft Pt# 0
Scheduled Events		
Event Day (1 → 31) Hou	-(0 → 23) ReOccur	
None 11 [13		
None 1 13		
yright Protected 1998, 2015 by Vinson Process Control	s Company, LP.	Print SmyleAs Auto Scen Bloview Close

Figure 24. PMWO Config – Special Options tab

3.2.5.1 PMWO Config – Special Options Tab (Equalize Tubing/Casing)

This field displays only when you enable **Equalize Tubing_Casing** from the **Cyclic Independent Options** in the **General Tab (Well Options)**.

CALAR IN PROVIDE AND (AND CALE OF AND CALE OF	Equalize Tubing/Casing
	Equalizer Enable Pt Def 0, 0, 0 Trigger Consec Non Arrivals 5 Trigger: Casing Pressure > 800.0 Trigger: Casing - Tubing DP > 600.0
- 100 ² /	Hours 4.0 Equalize at next OFF cycle Mode 0

Field	Description
Equalizer Enable	Enables the three equalize triggers.
Pt Def	Defines the output that opens and closes the equalize valve.
Trigger Consec Non Arrivals	Sets the number of consecutive non-arrivals to trigger an equalization sequence.

Field	Description
Trigger: Casing Pressure >	Sets the value for the casing pressure to exceed in order to trigger an equalization sequence.
Trigger: Casing – Tubing DP	Sets the value for the difference between casing pressure and the tubing pressure to exceed in order to trigger an equalization sequence.
Hours	Sets the number of hours for the equalization valve to stay open when one of the triggers starts the equalization sequence.
Equalize at next OFF Cycle	Enable the equalization sequence for the next OFF cycle. Provides a method to initiate pressure equalization on demand.
Mode	Displays the current mode when an equalization routine is in progress. The modes are Not In Equalize Mode and Currently Off for Equalize .

2. Proceed to Section 3.2.5.2, PMWO Config – Special Options Tab (Setpoints for Prod Valve).

3.2.5.2 PMWO Config – Special Options Tab (Setpoints for Prod Valve)

This field displays only when you enable **Multiple Setpoints for Prod Valve** from the **Cyclic Types and Dependent Options** in the **General tab (Well Options)**.



-Setpoints for Prod Valve	
SetPt in Effect 1.0	Using Main SetPt
Use Different Lift Setpoint	Setpoint
Lift Setpoint Selection: Actual EU	▼ 500.0

Field	Description
SetPt in Effect	Shows the current value of the setpoint in use.
Use Different Lift Setpoint	Enables a different prodiction valve setpoint when the plunger is lifting.
Lift Setpoint Selection	Provides options for the setpoint to use when the plunger is lifting. This section shows only when you enable Use Different Lift Setpoint .
Use Different Drop Setpoint	Enables a different production valve setpoint when the plunger is dropping.
Drop Setpoint Selection	Provides options for the setpoint to use when the plunger is dropping. This section shows only when you enable Use Different Drop Setpoint .

Field	Description
Drop Setpoint Duration Mode	Selects the drop setpoint duration mode. This section shows only when you enable Use Different Drop Setpoint .
UnAsst Arrivals to Avg (X)	Determines the number of unassisted arrivals the program use in the calculation of the duration. This section shows only when you enable Use Different Drop Setpoint .

2. Proceed to Section 3.2.5.3, PMWO Config – Special Options Tab (Foss and Gaul – Load Factor Guidance).

3.2.5.3 PMWO Config – Special Options Tab (Foss and Gaul – Load Factor Guidance)

This field displays only when you enable **Foss_Gaul Calculation** from the **Cyclic Types and Dependent Options** in the **General Tab (Well Options)**.



Foss and Gaul - Load Factor Guidance -	
🗖 Enable	
Target Avg Rise Velocity: 750.0	Ft/Min
Casing ID: 4.09	In
Plunger Weight 8.13	Lb
Liquid Specific Gravity: 0.9	
Avg Well Flowing Temp: 150.0	DegF
Avg Formation Production: 100.0	Mcf/Day
Rise Time Gas Slippage: 10.0	Mcf/Day
Predicted Lowest Tubing Pressure Source -	
Line+Last5(LoTbg-OpenLine)	-
Last 5: Oty to Average: 3	
Diagnostic Soft Pt# 0	

Field	Description
Enable	Enables the Foss and Gaul – Load Factor calculation.
Target Avg Rise Velocity	Sets the average rise velocity. This is the main control point for the algorithm. The program generates the tubing, casing, and load factor values based on this target.
Casing ID	Sets the inner diameter of the casing.
Plunger Weight	Sets the weight of the plunger.

Field	Description			
Liquid Specific Gravity	Sets the specific gravity (density) of the liquid coming from the well (water or liquid hydrocarbons or mix)			
Avg Well Flowing Temp	Sets the average temperature of the flowing fluid.			
Avg Formation Production	Sets the av	Sets the average production from the well.		
Rise Time Gas Slippage	Sets the rise time gas slippage flowrate.			
Predicted Lowest Tubing Pressure Source	Selects the source to determine the Predicted Lowest Tubing Pressure. Note: The accuracy of the algorithm depends on closely estimating the effective line pressure when the liquid slug arrives at the surface. This effective line pressure at liquid slug arrival is typically the lowest tubing pressure during the lifting stage, so it is very useful to capture this value.			
Last 5: Qty to Average	Sets the qu program to average to Pressure r Note: At pr pr va	uantity of values from the Last 5 for the o average. The program writes the the Predicted Lowest Tubing register. It the end of each lifting stage, the rogram records the lowest tubing ressure during lifting as the newest (top) alues in the Last 5 .		

Field	Description						
Diagnostic Soft Pt#	Sets the so diagnostic of 0 and 32. If program out enter a value writes value designated	ftpoint locatio data listing. Y you enter a z tputs no data le between 1 es from Data1 soft point, as	n for the Foos and Gaul ou enter a value between zero (0) value, then the is to the soft point. If you and 32, the program through Data14 in the shown in the table below.				
	Foss & Gaul – Diagnostic Soft Point Data Listing						
	LOCATION	ITEM	DESCRIPTION				
	Data1	CPR	Casing Pressure Reduction Factor				
	Data2	Gas Friction	Gas Friction Factor				
	Data3	Liquid Friction	Liquid Friction Factor				
	Data4	К	Accounts for Flowing Gas Friction				
	Data5	Feet per BBL	Liquid, Feet per Barrel				
	Data6	PcW	Pressure for Fluid Column Weight				
	Data7	PcF	Pressure for Fluid Friction				
	Data8	BBL in Tbg	Barrels of Liquid in the Tubing				
	Data9	Рр	Pressure for Plunger Weight				
	Data10	PcMin	Required Casing Pressure at Fluid Surface Arrival				
	Data11	PcMax	Required Casing Pressure at Well Opening				
	Data12	PcMaxMod	Modified Required Casing Pressure at Well Opening				
	Data13	PtOpen	Calculated Tubing Pressure at Well Opening				
	Data14	LFOpen	Calculated Load Factor at Well Opening				

2. Proceed to Section 3.2.5.4, PMWO Config – Special Options Tab (Pressure Buildup).

3.2.5.4 PMWO Config – Special Options Tab (Pressure B uildup)

This field displays only when you enable **One Time Pressure Build Up** from the **Cyclic Independent Options** in the **General Tab** (Well **Options**).

A D I P B A D P A A MA						
F Party Std	And Dates of Table (199	in the second seco	-			
General Doct/A Planger Control Control Trapper	an Salinger (Remarkation) RestarChouse Asia Presses Section					
Equator Taking Cause	Targente ha Pract Value	Face and Entry Logist Factor Gentures				
Toget Group Parameter	Selfer Dec () Selfer Selfer	These Separagina (2017 - Pole Care) (2017 - Pole Ca		Pressure	e Buildup	
Hare (17 7 Assessment)(1 Hare (umi -	Aphil Paraghan (ki) Day ang Sunana-Panjakan (ki) Sajilan ing Sunana-Panjakan (ki) Sajilan ing Sunana-Panjakan (ki) Panjakan (kan Panan (ki)		Hours	8.0	🔲 One Time Enable
Preserv Buildy Insure (0) The DescReading Insure (0) The	n lie for the form	Land Dyles and A		Mode		0
Pros B 3	р. г. р. г.					
Days (pProtocle 1981, 21 Kig viscor, Primer	Linea Conjunço P	ben is invited Bypane ben	. تصدر			
		and the second se	11000			

1. Review the values in the following fields:

Field	Description
Hours	Sets the number of hours for the extended shutin to meet in order to allow the pressure buildup.
One Time Enable	Enables a one-time pressure buildup. This box un- checks after the shutin begins.
Mode	Displays the current mode of the routine. The mode messages are Not in Buildup Mode and Currently Off for BuildUp .

2. Proceed to Section 3.2.5.5, PMWO Config – Special Options Tab (Soap Sticks).

3.2.5.5 PMWO Config – Special Options Tab (Soap Sticks)

This field displays only when you enable **Soap Sticks** from the **Cyclic Types and Dependent Options** in the **General Tab (Well Options)**.



Field	Description
Enable	Enables the dropping of soap sticks when there is no plunger.
Soap Sticks DO PtDef	Defines the TLP of the discrete output you use to drop a soap stick.

Field	Description
Drop one soap stick	Sets the number of times the system drops the after a certain number of cycles. A value of 1 drops a stick every shutin; a value of 3 drops a stick every third shutin and so on.
Seconds after close	Sets the delay timer in seconds for the sales valve to completely close before the system drops the stick. The delay must include few extra seconds as a safety factor to allow the valve to close.

2. Proceed to Section 3.2.5.6, PMWO Config – Special Options Tab (Schedules Events).

3.2.5.6 PMWO Config – Special Options Tab (Scheduled Events)

This field displays only when you enable **Schedules Event** from **General tab** (Well Options).



1. Review the values in the following fields:

Field	Description
Event	Select the event you wish to occur at the scheduled date.
Day (1 $ ightarrow$ 31)	Sets the day the event occurs ON.
Hour (0 $ ightarrow$ 23)	Sets the hour the event occurs.
ReOccur	Select if you want this event to reoccur every month on the specified day and hour. If you do not select this checkbox, the event clears once completed.

2. Proceed to Section 3.2.6, PMWO Config – Special Special Closures tab.

3.2.6 PMWO Config – Special Closures Tab

The Special Closures tab (which displays when you enable either the **Line Pressure Overrides**, the **Health Check Watchdog**, or the **Nominations** from **Well Options** in the **General** tab) allows you to configure Line Pressure Overrides, Health Check Watch Dog, Swabbing, and Nomination Control.

MIN AN AD INT MIN BUILDING AN AN AN AN AN		
umber: [1-Well1 • Well1D; [Well1		Cycling Mode
Enable Well	Well Status AFTERFLOW 3	Auto 💌
eral Gas Litt Plunger Config Cyclic Triggers Self.	Adjust Special Options Special Closures Alerts Process Simulator	
Line Pressure Overrides	Health Check Watch Dog	
Elected Cop 0	Group A	
Liepsed Sec. 0	No Comm	
	Action None (Can Alert)	
Delay ON-Oycle Until LP < [20.0	Trip Preset Min: 30	
Close-Out ON-Cycle When UP > [300.0	Gur No-Change Mins: 0.0	
Permanent SSD On Close-Out	Shuth Mag SERIAL COMM FAIL	
Low Line Press Shiftin	Group B	
	Enable Group B (AND)	
T Delay Or Cycle Child D- 7 [000	Action [Nonitor Pt 0, 0, 0 - The Department of the Content of the	
Close-Out ON-Cycle When LP < 50.0	Sth Monitor Pt 0.0.0 - On No Charan Mars	
Permanent SSD On Close-Out		
Swabbing	Nomination Control	
C Demand Swab (Now)	Enable Cur Acoum Cur Limit Limit Next Period	
Sweb After Every 0 cycles	Cycle: 0.0 10000.0 10000.0 Start Time	- 1
Currently 0 cycles since last swab	Delly: 0.0 10000.0 10000.0 Hour 0 Office Mark	-
New Orality and Reals	- Monthly: 0.0 100000.0 100000.0	
0 Cycles remaining in swab		
Swabbing Status Not in Swab Mode		

Figure 25. PMWO Config – Special Closures tab

3.2.6.1 PMWO Config – Special Closures Tab (Line Pressure Overrides)

This field displays only when you enable **Line Pressure Overrides** from **Well Options** in the **General** tab.



Field	Description				
Delay Sec	Sets the amount of time for the line pressure to exceed or fall below the Shutin values in order for one of the Shutins to occur. When the system reaches the delay, the Shutin occurs.				
Elapsed Sec	Shows the number of seconds the line pressure exceeds or falls behind the trigger values.				
High Line Press Shut	tin				
Delay ON-Cycle Until LP <	Sets the value the Line Pressure must fall below to re-open the well when the well is under High Line Pressure delay. This acts as a deadband.				
Close-Out ON- Cycle When LP >	Sets the value that the Line Pressure must exceed in order to go into a High Line Pressure delay.				
Permanent SSD On Close-Out	Allows the well to go into permanent shutdown when you enable this option and the Line Pressure goes above the Close-Out ON-Cycle value. To disable the shutdown you must manually open the well and the Line Pressure must be below the Delay ON-Cycle Until LP value.				
Low Line Press Shut	in				
Delay ON-Cycle Until LP <	Sets the value the Line Pressure must exceed to re-open the well when the well is under Low Line Pressure Delay. This acts as a deadband.				
Close-Out ON- Cycle When LP >	Sets the value the Line Pressure must fall below in order to go into a Low Line Pressure delay.				
Permanent SSD On Close-Out	Allows the well to go into permanent shutdown when you enable this option and the Line Pressure goes below the Close-Out ON-Cycle value. To disable the shutdown you must manually open the well and the Line Pressure must be above the Delay ON-Cycle Until LP value.				

1. Review the values in the following fields:

2. Proceed to Section 3.2.6.2, PMWO Config – Special Closures Tab (Health Check Watch Dog).

3.2.6.2 PMWO Config – Special Closures Tab (Health Check Watch Dog)

This field displays only when you enable **Health Check Watchdog** from **Well Options** in the **General** tab.

Access (MACCess) Annual Operations	Health Check Watch Dog
	Treater Oreck Watch Dog
annae (reat g) will feer Finance extens record t (an g)	Group A
(see a) (see a) (range (see (space) (see (se	alouphy
Production Production <td>Enable Group A (OR) 1st Monitor Pt: 0, 0, 0 2nd Monitor Pt: 0, 0, 0 3rd Monitor Pt: 0, 0, 0 3rd Monitor Pt: 0, 0, 0 Shuth Msg: SERIAL COMM FAIL</td>	Enable Group A (OR) 1st Monitor Pt: 0, 0, 0 2nd Monitor Pt: 0, 0, 0 3rd Monitor Pt: 0, 0, 0 3rd Monitor Pt: 0, 0, 0 Shuth Msg: SERIAL COMM FAIL
	Group B No Comm Enable Group B (AND) Action None (Can Alert) 4th Monitor Pt: [0, 0, 0] 5th Monitor Pt: [0, 0, 0]

Field	Description
Group A	
Enable Group A (OR)	Enables the first, second, and third Monitor Pts that make up Group A (OR). These 3 monitors point operate using the OR function. This means that when any one of the Monitor Pts updates, the Cur No-Change Mins under the No Comm field resets to 0.0.
1 st Monitor Pt	Selects the TLP of the first Monitor point.
2 nd Monitor Pt	Selects the TLP of the second Monitor point.
3 rd Monitor Pt	Selects the TLP of the third Monitor point.
No Comm – Action	Allows you to select which action should take place when the system reaches the Trip Preset Min time.
No Comm – Trip Preset Min	Sets the maximum amount of time to wait before an action takes place for a problem alert. When the Cur No-Change Mins reaches this value the alert action takes place.
No Comm – Cur No Change Mins	This value continues to update when none of the monitor points in Group A changes. When one of the monitor points changes, this value resets to 0.0.
Shutin Msg:	Writes the message to appear on the Well Status when you select the Shutin Until Restored option in No Comm – Action .

Group B	
Enable Group B (AND)	Enables the fourth and fifth Monitor Pts that make up Group B (AND). These 2 monitor points operate using AND function. This means that when both of the Monitor Pts update, the Cur No-Change Mins under the No Comm field resets to 0.0.
4 th Monitor Pt	Selects the TLP of the fourth monitor point.
5 th Monitor Pt	Selects the TLP of the fifth monitor point.
No Comm – Action	Allows you to select the action to take place when the system reaches the Trip Preset Min time under the No Comm field.
No Comm – Trip Preset Min	Sets the maximum amount of time to wait before an action takes place to alert the presence of a problem. When the Cur No-Change Mins reaches this value, the alert action takes place.
No Comm – Cur No Change Mins	This value continues to update when none or just one of the monitor points in Group B changes. When both of the monitor points in Group B change, this value resets to 0.0.

2. Proceed to Section 3.2.6.3, PMWO Config – Special Closures Tab (Swabbing).

3.2.6.3 PMWO Config – Special Closures Tab (Swabbing)

This field displays only when you enable **Swabbing** from **Cyclic Types** and **Dependent Options** in the **General tab** (Well Options).



Field	Description
Demand Swab (Now)	Enables swabbing after the next plunger arrival.
Swab After Every [] cycles	Sets the number of cycles to schedule swabbing on a periodic basis. The well runs normally for the number of cycles you enter here then conducts the swab routine (no Afterflow) for a certain number of cycles, then continuously repeat the process.
Currently [] cycles since last swab	Displays the number of cycles since the occurrence of the last swab.

Field	Description
Number of Cycles per Swab	Sets the number of consecutive plunger arrivals to make a complete swab.
[] Cycles remaining in Swab	Displays the number of arrivals in the current swab.
Swabbing Status	Shows the swabbing status.

2. Proceed to Section 3.2.6.4, PMWO Config – Special Closures Tab (Nomination Control).

3.2.6.4 PMWO Config – Special Closures Tab (Nomination Control)

This field displays only when you enable **Nominations** from **Well Options** in the **General** tab.

dela Mat. excitace: VEQUATION I excitace: Security (interpreted) dela Securit	-Nomination	n Control ——			
And a second sec	Enable	Cur Accum 0.0 0.0 0.0	Cur Limit 10000.0 10000.0 100000.0	Limit Next Period 10000.0 10000.0 100000.0	Start Time Hour: 0 Offset Min: 5

1. Review the values in the following fields:

Field	Description
Enable	Enables the cycle, daily, and monthly accumulation limits.
Cur Accum	Shows the current cycle, daily, and monthly accumulations.
Cur Limit	Sets the limit for the current cycle, daily, and monthly accumulations. When the system reaches this limit, the well is shutin until a new cycle, day, or month begins.
Limit Next Period	Sets the limit for the next cycle, daily, or monthly accumulation. The Cur Limit copies this limit once the system reaches the Cur Limit .
Start Time	
Hour	Sets the hour of the new day to reopen the well. This only occurs when the system stops the production the previous day or month due to nomination.
Offset Min	Sets the minute value for the start time.

2. Proceed to Section 3.2.7, PMWO Config – Alerts tab.

3.2.7 PMWO Config – Alerts Tab

The Alerts tab (which displays when you enable **Real-Time Values Alert** from **Well Options** or **Cycle Analysis Alerts** from **Cyclic Independent Options** in the **General** tab) allows you to set up real Time Value Alerts and Cycle Analysis Alerts.

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Point Number : 1 - Well 1 💌	Well ID: Well 1				- Cycling Mod	8	
🔽 Enable Well	Well Status: Pf	RODUCTION OFF	5		Auto	•	
General Gas Lift Plunger Config	Cyclic Triggers Self Adjust Special Opti	ons Special Closures Alerts Proces	s Simulator				
Well Instance # Sect	ion Type Selections	Operator		Trip Point	Notification Method	Status	
Enable 1 1 Pre-Defined	Selection 💌	▼ Less Than (<)	-	0.0 Alert S	itatus Only	▼ 0	
Enable 2 1 Pre-Defined	Selections	▼ Less Than (<)	•	0.0 Alert S	Status Only	• 0	
Enable 3 1 Pre-Defined	I Selection 💌	▼ Less Than (<)	•	0.0 Alert S	Status Only	• 0	
Cycle Analysis Alerts		Trip Doint	Conco	- Orden - Natification k	Inthed Orders	Strande Status	
Enable 1	▼ Less Than (¢)	- 0.0	1	Alert Status On			
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Figure 26. PMWO Config – Alerts tab

3.2.7.1 PMWO Config – Alerts Tab (Real Time Value Alerts)

Real Time Value Alerts							
Well Instance # Section Type	Selections	Operator		Trip Point	Notification Method		Status
Enable 1 1 Pre-Defined Selection 💌	▼	Less Than (<)	-	0.0	Alert Status Only	-	0
	Selections						
Enable 2 1 Pre-Defined Selection 💌	•	Less Than (<)	-	0.0	Alert Status Only	-	0
	Selections						
Enable 3 1 Pre-Defined Selection 💌	•	Less Than (<)	-	0.0	Alert Status Only	-	0

1. Review the values in the following fields:

Field	Description
Enable	Enables the alert.
Well Instance #	Sets the instance number of the well for the alert you configure.
Section Type	Sets the section type for the real time alert. Click 👤 to select the option you prefer.
Selections	Selects the option you prefer to monitor in comparison with the Trip Point . Click I to select the option you prefer. This field shows only when you select Pre-Defined Selection as the Section Type .
TLP Input	Defines the input you prefer to monitor in comparison with the Trip Point . This field shows only when you select Browseable TLP as the Section Type .
Operator	Selects the operator you choose to compare the selection or TLP input to the trip point. Click to select the operator you prefer.
Trip Point	Defines the trip point for the alert.
Notification Method	Selects the notification you wish to receive when an alert occurs. Click I to select the notification method you prefer.
Status	Shows the current status of the alert.

2. Proceed to Section 3.2.7.2, PMWO Config – Alerts Tab (Cycle Analysis Alerts).

per [peris] regime] the

Cycle Analysis Alerts								
Well Instance #	Selections	Operator		Trip Point	Conseq Cycles	Notification Method	Cycles Streak	Status
Enable 1 1		💌 Less Than (<)	▼ 0.0		1	Alert Status Only	• 0	0
				Trip Point				
Enable 2 1		▼ Less Than (<)	▼ 0.0		1	Alert Status Only	• 0	0
				Trip Point				
Enable 3 1		▼ Less Than (<)	▼ 0.0		1	Alert Status Only	• 0	0

3.2.7.2 PMWO Config – Alerts Tab (Cycle Analysis Alerts)

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	10 Feet					
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Field	Description		
Enable	Enables the alert.		
Well Instance #	Sets the instance number of the well for the alert you configure.		
Selections	Selects the option you prefer to monitor in comparison with the Trip Point . Click to select the option you prefer.		
Operator	Selects the operator you choose to compare the selection or TLP input to the trip point. Click to select the operator you prefer.		
Trip Point	Defines the trip point for the alert.		
Conseq Cycles	Sets the number of consecutive streaks that the condition must be true for before causing the alert.		
Notification Method	Select the notification you wish to receive when an alert occurs. Click 🔽 to select the notification method you prefer.		
Cycle Streak	Shows the current number of consecutive cycles for which the condition has been true.		
• · ·			

2. Proceed to Section 3.2.8, PMWO Config – Process Simulator Tab.
3.2.8 PMWO Config – Process Simulator Tab

The Process Simulator tab (which displays when you enable **Process Simulator** from the **Well Options** and you have configured a well optimization function) allows you to simulate the process.

Note: Emerson Process Management – Remote Automation Solutions and Vinson Process Controls reserve the Process Simulator tab for future use.



Figure 27. PMWO Config – Special Closures tab

3.3 PMWO Core Operate Screen

To access the PMWO Core Operate screens:

- From the Directory Tree, select User Program > PM Well Optimization (for FB107) or Program #1, PMWO_v403_01_12w (for ROC800) in the ROCLINK configuration tree.
 - **Note:** For the ROC800, the last two or three characters of the program filename represent the number of supported wells. The program name that appears in the directory tree depends on the version of your Well Optimization program. See *Section 1.3*, for more information.
- 2. Double-click **Display #81, PMWO Core Operate** (for FB107) or **Display #67, PMWO Core Operate** (for ROC800).

PROCLINK 800 - [PMWO Core Operate - Remote Oprtns Cntrlr]	
File Edit View ROC Configure Meter Utilities Tools Window Help	_ 8 ×
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Point Number: 1-Well 1	<u> </u>
Conduct	
Well State: Closed PID Mode: None	
Well Flow/DP Setpoint: 0.0 Prod Valve Position %: 100.0	
Core Values	
Flow	
Current Cycle Avg Monthly	
Meter DP 0.0	
Static UU Psi	
Temperature 0.0 DegF	
Current Flow Rate 0.0 Mct/Day	
Volume Today 0.0 Mcf Volume ON Cycle 0.0 Mcf Avg Daily Volume This Month 0.0 Mcf	
Volume Prev Day 0.0 Mcf Volume Prev ON Cycle 0.0 Mcf Avg Daily Volume Prev Month 0.0 Mcf	
Pressure	
Current Avg Today Avg Yest	
Casing Pressure Psi UU 0.0 UU	
Tubing Pressure Psi 0.0 0.0 0.0 Heset Avgs	
Time	
Well Current State Minutes 0.0	
Current Well ON Hours 0.0	
Current Well OFF Hours 0.0	
Previous Well ON Hours 0.0	
Previous Well OFF Hours 0.0	
Well ON Hours Today 0.0	
Well ON Hours Prev Day 0.0	
Well Display Data TLPs Update Rate 5 Seconds	Close L L Anniv
Copyright Protected 1998, 2015 by Vinson Process Controls Company, LP.	
	N-LINE 6:20 AM

3. Double-click **#1**, **Well 1**. The Core Operate screen displays:

Figure 28. PMWO Core Operate screen

3.3.1 PMWO Core Operate– Core Tab Screen

Use this tab (which displays first when you open the PMWO Core Operate screen) to view the Well State and the Core Values of the Well Optimization program.

nber: T-Well1	We	Il Status: OUT	OFSERVICE				
Last5							
Wall States	-				DD Mode	. None	
Well Elow/DR Settooint 0.0	500				Prod Value Position 3	100.0	
Core Values					r lou fuive i calloi i	a froma	
- Flow							
Current		Oycle			- Avg Monthly		
Meter DP 0.0							
Static 0.0	Psi						
Temperature 0.0	DegF						
Current Flow Rate 0.0	Mcf/Day						
Velume Teday 8.8	144	Volum		Met	Ava Daily Volume This Man	th 0.0 Mct	
Volume Des Des 0.0	- mus	Maluma Dr		hid	Aug Dails Mahana Dan shiar	1.00 Med	
Volume Prev Day 0.0	MO	Volume Pr	ev on cycle to	MC	Avg Daily volume Prev Mon	0 0.0 MG	
Pressure							
Tressure	Current	Avg Today	Avg Yest				
Casing Pressure Ppi	0.0	0.0	0.0				
Tubing Pressure Psi	0.0	0.0	0.0	Reset Av	gs		
Line Pressure Psi	0.0	0.0	0.0				
Time							
Well Current State Minutes	0.0						
Current Well ON Hours	0.0						
Current Well OFF Hours	0.0						
Previous Well ON Hours	0.0						
Previous Well OFF Hours	0.0						
Well ON Hours Today	0.0						
Well ON Hours Prev Day	0.0						

Figure 29. PMWO Core Operate – Core tab

1. Review the values in the following fields:

Field	Description
Well State	Displays the current state of the well as Open or Closed .
Well Flow/DP Setpoint	Displays the current well flow setpoint.
PID Mode	Displays the current PID mode you define for the Production Valve .
Prod Value Position %	Displays the current percentage of the opening of the Production Valve .

2. Proceed to Section 3.3.1.1, PMWO Core Operate – Core Tab (Core Values → Flow).

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■ Der Bei Der Bill Gerügen Bein Unter Den Beine Bille	FIOW					
Annual Tout a water HOUCOUT						
(ini) (ini)	Current		_ Cycle		Avq Monthly	
Institue Cheese I Down Count	Meter DP 0.0					
Low sectors text of the Text	Static 0.0	Psi				
Construction ID Balls Lander Bill (relation) Set Angle Bill (relation) Set Angle Bill (relation) Set S	Temperature 0.0	DegF				
Inter All State No No Bit State No No No No State No No No No No State No No No No No No State No N	Current Flow Rate 0.0	Mcf/Day				
New Construction (1987) Compression France (1 Compression France (1	Volume Today 0.0	Mcf	Volume ON Cycle 0.0	Mcf	Avg Daily Volume This Month 0.0	Mcf
Pedias Balance Contentions - Content Pedias Balance Tealey - Contention - Contentio-Contentio - Contentio - Contentio - Co	Volume Prev Day 0.0	Mcf	Volume Prev ON Cycle 0.0	Mcf	Avg Daily Volume Prev Month 0.0	Mcf
webspectra Orizantin (France) Generations (R. File confront Control and (F						

3.3.1.1 PMWO Core Operate – Core Tab (Core Values \rightarrow Flow)

1. Review the values in the following fields:

Description
Displays the current meter differential pressure.
Displays the current meter static pressure.
Displays the current meter temperature.
Displays the current meter flow rate.
Displays the production volume of the current day.
Displays the production volume of the previous day.
Displays the volume for the current cycle.
Displays the volume for the previous cycle.
Displays the average daily volume for the current month.
Displays the average daily volume for the previous

Values \rightarrow *Pressure*).

2.

3.3.1.2 PMWO Core Operate – Core Tab (Core Values \rightarrow Pressure)

ner s weben Hotoftonor .	Pressure				
And Transfer 1 And	1 Iooouro	Current	Avg Today—	Avg Yest	1
Ball Description Description Standards Bally Market Standards Market Standards Standards Bally Market Standards Market Standards	Casing Pressure Psi	0.0	0.0	0.0	
Max Max N / Max extremely 1 1 N / Max extremely 1 1 N / Max	Tubing Pressure Psi	0.0	0.0	0.0	Reset Avgs
	Line Pressure Psi	0.0	0.0	0.0	
Deembolity (M) Mental Mathematica (M) Mental Mathema]

1. Review the values in the following fields:

Field	Description
Casing Pressure Psi	Displays the current casing pressure.
Tubing Pressure Psi	Displays the current tubing pressure.
Line Pressure Psi	Displays the current line pressure.
Reset Avgs	Clears out the average values.

Proceed to Section 3.3.1.3, PMWO Core Operate – Core Tab (Core Values → Time).

3.3.1.3 PMWO Core Operate – Core Tab (Core Values \rightarrow Pressure)



1. Review the values in the following fields:

Field	Description
Well Current State Minutes	Displays the amount of time the well spends in either open or close.
Current Well ON Hours	Displays the amount of time the well stays open during the current cycle.
Current Well OFF Hour	Displays the amount of time the well then well stays close during the current cycle.
Previous Well ON Hours	Displays the amount of time the well stayed open during the previous cycle.
Previous Well OFF Hours	Displays the amount of time the well stayed close during the previous cycle.
Well ON Hours Today	Displays the amount of time the well stays open during the current day.
Well ON Hours Prev Day	Displays the amount of time the well stayed open the previous day.

2. Proceed to Section 3.3.2, PMWO Core Operate – Last 5 Tab Screen.

3.3.2 PMWO Core Operate – Last 5 Tab Screen

The Lat 5 tab allows you to view the latest five events of your well.

To access the Last 5 screen:

1. Select the Last 5 tab on the PMWO Core Operate screen. The Last 5 tab screen displays:

		MM/OD HE Min	Even	Ret Val	Caseg	Tuping	Line	Total Minutes	Load Factor	Aterlov Medea	DP.	Cycle Vol.	Flow Flate	Cit Bate	Casing Tubing	
	0.000	03/03 00 38	N/A	0.0	8.0	00	0.0	0.0	1	0.0	3.0	00	0.0	00		1
PHO	OPEN	60/00 88:00	Labert152	0.0	0.0	8.0	0.5	0.0	0.0					C	.C 0.8	1
wi Eren	0.000	96 00 00, 00	N/A	3.0	8.0	0.0	0.0	9.0		0.0	0.0	0.0	0.0	0.0	. Jun S	
	OFEN	00/00 88:00	Label(153)	0.0	0.0	1.0	0.3	0.0	0.0					c	0.0	
Ind Free	Q.ODE	00.00 00,00	N/A	0.0	8.3	0.0	0.0	9.0		0.0	00	0.0	00	0.0		
	D-ANE	CO/CO CO-D3	Labol(114)	2.0	30	0.3	0.0	10	0.0	20	2.0	20	20	20	0 00	
4th Free	CODE N	00 /00 00 00 00	Intra C10	3.2	20	10	0.0	2.0	0.0	0.0	00	0.0	10	10	0.00	
_	10.095	10710 11.00	NUA	10	11	0.0	0.0	0.0		ha	10	00	10	10		
Sth Pres	OFEN	00.00 00.00	Label 56	0.0	00	1.0	0.2	0.0	0.0			100		0	0.0	1

Figure 30. PMWO Core Operate – Core tab

Field	Description
MM/DD HH:Min	Shows the month, day, hour, and minute of the last 5 logs.
Event	Displays the last 5 event log for the triggers that caused the opening or closing of the well.
Ref. Val	Displays the values of the trigger that caused the opening or closing of the well.
Casing	Displays the casing pressure for the last 5 cycles.
Tubing	Displays the tubing pressure for the last 5 cycles.
Line	Displays the line pressure lfor the last 5 cycles.
Total Minutes ON	Displays the total on minutes of the well for the last 5 cycles.
Total Minutes OFF	Displays the total off minutes of the well for the last 5 cycles.

Field	Description
Load Factor / Low Csg	Displays the current Load Factor Percentage of the well. This value shows only when the well is in the Unarmed Shutin or Armed Shutin stages. The Load Factor Percentage is calculated using the following formula: Casing Pressure (psig) – Tubing Pressure(psig)
	Casing Pressure (psig)– Sales Line Pressure (psig)
	In the CLOSE row of this field, the lowest casing pressure recorded during the cycle is displayed."
Afterflow Minutes	Displays the total minutes the cycle has been in the afterflow stage of the well cycle for the last 5 cycles.
DP	Displays the differential pressure for the last 5 cycles .
Cycle Volume	Displays the volume accumulated for the last 5 cycles.
Flow Rate	Displays the flow rate for the last 5 cycles.
Critical Rate	Displays the critical flow rate for the last 5 cycles.
Casing-Line	Displays the casing minus the line pressure for the last 5 cycles.
Tubing-Line	Displays the tubing minus the line pressure for the last 5 cycles.

2. Proceed to Section 3.4, PMWO Gas Lift Operate Screen.

3.4 PMWO Gas Lift Operate Screen

To access the PMWO Gas Lift Operate screens:

- From the Directory Tree, select User Program > PM Well Optimization (for FB107) or Program #1, PMWO_v403_01_12w (for ROC800) in the ROCLINK configuration tree.
 - **Note:** For the ROC800, the last 2 or 3 characters of the program filename represent the number of supported wells. The program name that appears in the directory tree depends on the version of your Well Optimization program. See *Section 1.3*, for more information.
- Double-click Display #82, PMWO Gas Lift Operate (for FB107) or Display #69, PMWO Gas Lift Operate (for ROC800).
- ROCLINK 800 - [PMWO Gas Lift Operate - Remote Oprtns Cntrlr] 🖙 Eile Edit View ROC Configure Meter Utilities Iools Window Help - 10 × □☞■→☆☆☆◎☆↓♥♥₩₩₩₩₩₩₩₩₽₽₽₩₩₩₽₽₽₩ Point Number . Well Status: OUT OF SERVICE Operate Completed Cycles Injection PID Gas Lift For: Gas Production / Efficiency Current Setpoint: 400.0 Md/Day PID/SP Mode Apply GasLift Adjustments • Optimization Mode: Max Efficiency Initial Setpoint 400.0 Md/Dev Offset Direction Decreasing SetPt ٠ Total Cycles Since Start 0 Max Step Change: 25.0 Mcf/Day Gas Lift Status: INSUF CONFIGURATION Setpoint Reversal Oscillation Detection Step Change Gain Factor: 1.0 (ximprovement) - Alarm 0 10 - Pd Valve Output 0.0 Production Valve Startup Delay Hours Production Values Delay 0.0 Elapsed 0.0 Open oint Close Efficiency 0.0 % Tubing 0.0 Psi Cur Averaging Cycle Economic Values Casing 0.0 Psi Line 0.0 Psi Oycle Hrs 8.0 0.0 Gas Compression/Recycle Cost / EU 0.0 Critical Flow 0.0 Mct/Day Minutes Remaining 0.0 Production (Formation Gas) Cost / EU 0.0 Buyback Gas Cost / EU 0.0 Today Pevious Day Month Previous Month Injection 0.0 Mcf/Day 0.0 Produced Water Cost / EU 0.0 Injection Flow 0.0 Mct/Day 0.0 0.0 0.0 Mcf Production 0.0 Md/Day Sales Gas Revenue / EU 0.0 Gas Prod. Flow 0.0 Mct/Day 0.0 0.0 0.0 0.0 Mcf Seles 0.0 Mcf/Day 0.0 Prod Liquid Hydrocarbon Revenue / EU Buyback 0.0 Mcf/Dev Gas Sales Flow 0.0 0.0 0.0 Md/Day 0.0 Mcf 0.0 0.0 Oil Prod 0.0 Bbl/Day Buyback Flow 0.0 Md/Day 0.0 0.0 Mcf 0.0 Water Prod 0.0 Bbl/Day -Economic Averaging Per Day 0.0 Liquid HC 0.0 Bbl/Day 0.0 0.0 Bbl Gas Compression/Recycle Cost 0.0 Efficiency 0.0 Pct Water 0.0 Bbl/Day 0.0 0.0 0.0 0.0 Bbl Production (Formation Gas) Cost 0.0 Improvement 0.0 Pct Buyback Gas Cost 8.8 Compressor Run Indicator Gas Lift Valve Sequencing Produced Water Cost 8.8 Enable At Next Startup Auto Run if Well is down >48.0 Cycle Completion Date 00 / 00 / 200 Hours Disabled Cycle Completion Time 12:00:00 AM Sales Gas Revenue 0.0 Injection Setpoint 200.0 Mcl/Day Time Limit 60.0 Status Stop Mins Prod Liquid Hydrocarbon Revenue 0.0 Termination Condition: Tubing Pres <= 💽 Psi Elapsed 0.0 Mins NetRevenue 0.0 Termination Value: 200.0 Psi Print - Save As - Auto Scan - Dupdate - Glose ! Apply Copyright Protected 1998, 2015 by Vinson Process. Controls Company, LP 6:26 AM
- **3.** Double-click **#1**, **Well 1**. The Gas Lift Operate screen displays:

Figure 31. PMWO Gas Lift Operate screen

3.4.1 PMWO Gas Lift Operate – Operate Tab Screen

Use this tab (which displays first when you open the PMWO Gas Lift Operate screen) to view the Gas Lift Status and the Core Values of the Gas Lift function of the Well Optimization program.

nt Number: 1 - Well 1	•	Well Status: FFICDUCTION OFF								
Operate Completed Ove	des									
10-10 S	N. Salar		Injection PID							
	Geo Litt Fo	r: Gas Production / Efficiency		Current S	etpoint 400.0	Mol/Day	PID/SP Mod	In Apply GeaLit Ar	djustments 💌	0
	Cprincetion Mode	 MaxERDercy 		Initial S	etpoint 400.0	Mct/Dey	Offset Directo	Decreasing Se	dP1	
1018	Gas Lit Date	NOLE CONFICUENTION	C M	w Step C	hange 25.0	Mct/Day				EG .
	and an order		Step Chang	: Gain F	actor: 10	(x Improvement)	Setpoint	Reversal Oscillation	Detection	
				Value	Ouput. 0.0	- _{pa}	10	Alam 0		
Production Valve	_	Startup Delay Hours	Production Va	lues -						
Operating Set Point	2.0	Delay (0.E Elapsed 0.0	Eticiency	0.0	5					
			Tubing	0.0	Pai					
Cur Averaging Cycle		Economic Values	Casing	0.0	Pei					
And all a local		And the second sec	Line	0.0	Pa					
Cyclerini (EU	0.0	Call Compression(PeerScie Colif) EC [1:3	Critical Flow	90.754	2 Md/Day					
Nariuros Hieridan	ingulu	Production (Pormeticn Gas) Cost / EU [0.0								
injection 0.0	MC/Dey	Buyback Ges Cost / EU 0.0				Today	Pevices Day	Month	Previou	n Moeth
Production 0.0	Nd/Dey	Produced Water Cost / EU 0.0	hjection Flow	0.0	Md/Day	0.0	0.0	0.0	0.0	Md
Sales 00	Mct/Dey	Sales Gas Revenue / EU E0	Gas Prod. Flow	0.0	Mcf/Day	6.0	0.0	0.0	0.0	MJ
Buyback 0.0	Md/Dey	Prod Liquid Hydrocarbon Revenue / EU 8.0	Gas Sales Flow	0.0	Mcf/Day	0.0	0.0	0.0	0.0	McI
Oil Prod 0.0	Ibi/Day		Buyback Flow	0.0	Mct/Day	0.0	0.0	0.0	0.0	Ma
Water Prod 0.0	Bbi/Day	Economic Averaging Per Day	LiquidHC	0.0	Bbl/Day	0.0	0.0	0.0	0.0	Bol
Efficiency 0.0	Pot	Gas Compression/Plecycle Cost ##	Water	0.0	BEUDay	0.0	0.0	0.0	0.0	Bol
Improvement 0.0	Pet	Production (Formation Gas) Cost #0								
		Buyback Gas Cost 8.0	Compressor	lun Indi	calor	Gas Lift Velve S	equancing			
Cycle Completion Date	005 \ 00 \ 200	Produced Water Cost 8.0	D	beldes		Enable Al Not	Statup [Auto Rus il Well i	s cown > 40.0	Hours
Cycle Completion Time	12:00:00 AM	Sales Ges Revolue 8.0	Stetus 1	hep		Injection Serpo	int 2000 Mel/	Day	Time Limit 63.0	Mina
		Produquid Hydrocellon Revenue 10				Termination Conditi	on Tubing Pres C+	• Psi	Elected 3.3	Mins
		NetRevenue 0.0				Terminatios Val	Le Dron Pa			1.000000

Figure 32. PMWO Gas Lift Operate – Operate tab

1. Review the values in the following fields:

Field	Description
Gas Lift For	Shows the gas lift mode to optimize for from the PMWO Config – Gas Lift tab.
Optimization Mode	Shows the optimization method selected from the PMWO Config – Gas Lift tab.
Total Cycles Since Start	Shows the total number of completed gas lift test averaging cycles since the last start.
Gas Lift Status	Shows the current status of the gas lift.

2. Proceed to Section 3.4.1.1, PMWO Gas Lift Operate – Operate Tab (Production Valve & Startup Delay Hours).

3.4.1.1 PMWO Gas Lift Operate – Operate Tab (Production Valve & Startup Delay Hours)



- Production Valva	- Startup Dolay Houre	
Operating Set Point 0.0	Delay 0.0	Elapsed 0.0

1. Review the values in the following fields:

Field	Description
Production Valve	
Operating Set Point	Sets the operating setpoint the program uses to control the opening of the production valve. This field shows only when you define a PID loop for the Production Valve .
Startup Delay Hours	
Delay	Sets the delay at the start up of the gas lift when run for the first time or upon restart. After the first averaging cycle, the program ignores the Startup Delay (hours) until the gas lift test averaging cycle has stop.
Elapsed	Shows the amount of the delay time that has elapsed.

2. Proceed to Section 3.4.1.2, PMWO Gas Lift Operate – Operate Tab (Current Averaging Cycle).



3.4.1.2 PMWO Gas Lift Operate – Operate Tab (Current Averaging Cycle)

1. Review the values in the following fields:

Field	Description
Cycle Hrs	Sets the duration, in hours, of the test averaging cycle. The program adjusts the injection setpoint at the end of each averaging period.
Minutes Remaining	Shows the amount of the time left for the current averaging cycle.
Injection	Shows the average flow rate of the injection meter.
Production	Shows the average flow rate of the gas production meter.
Sales	Shows the average flow rate of the sales meter.
Buyback	Shows the average flow rate of the buyback meter.
Oil Prod	Shows the average flow rate of the oil production meter.
Water Prod	Shows the average flow rate of the water production meter.
Efficiency	Shows the efficiency the program calculates. Efficiency = 1.0 - (Injection Flowrate / Production Flowrate)
Improvement	Shows the improvement of the current averaging cycle in comparison with the last averaging cycle, based on the gas lift optimization mode selected.

Cycle Completion Date 00 / 00 / 200 Cycle Completion Time 12:00:00 AM

Field	Description
Cycle Completion Date	Shows the date of the current cycle.
Cycle Completion Time	Shows the time of the current cycle.

2. Proceed to Section 3.4.1.3, PMWO Gas Lift Operate – Operate Tab (Economic Values).

3.4.1.3 PMWO Gas Lift Operate – Operate Tab (Economic Values)



Gas Compression/Recycle Cost / EU 0.0 Production (Formation Gas) Cost / EU 0.0 Buyback Gas Cost / EU 0.0 Produced Water Cost / EU 0.0
Production (Formation Gas) Cost / EU 0.0 Buyback Gas Cost / EU 0.0 Produced Water Cost / EU 0.0
Buyback Gas Cost / EU 0.0 Produced Water Cost / EU 0.0
Produced Water Cost / EU 0.0
Sales Gas Revenue / EU 0.0
Prod Liquid Hydrocarbon Revenue / EU 0.0

Field	Description
Gas Compression/Recy cle Cost / EU	Sets the cost to compress or recycle the production gas and optionally buyback gas you use to inject back into the well.
	When you do not utilize buyback gas or high pressure buyback gas, the Economic Averaging Per Day Gas Compression/Recycle Cost is equal to the Injection Flowrate * Compression/Recycle Cost/EU.
	When you use low pressure buyback gas, the Economic Averaging Per Day Gas Compression/Recycle Cost is equal to (Injection Flowrate + Buyback Gas Flowrate) * Compression/Recycle Cost/EU.
Production (Formation Gas)	Sets the cost for the production (formation) gas of the gas you use to inject back into the well.
Cost / EU	The Economic Averaging Per Day Production (Formation Gas) Cost = (Production Flowrate – Injection Flowrate) * Production (Formation Gas) Cost/EU.
Buyback Gas Cost / EU	Sets the cost for the buyback gas you inject into the well.
	The Economic Averaging Per Day Buyback Gas Cost = Buyback Gas Flowrate * Buyback Gas Cost/EU.
Produced Water Cost / EU	Sets the cost to dispose the water from the well. The Economic Averaging Per Day Produced Water Cost = Produced Water Flowrate * Produced Water Cost/EU.

Field	Description
Sales Gas Revenue / EU	Sets the sales gas revenue for the gas from the well.
	The Economic Averaging Per Day Sales Gas Revenue = Sales Gas Flowrate * Sales Gas Revenue/EU.
Prod Liquid Hydrocarbon	Sets the liquid hydrocarbon revenue from well production.
Revenue / EU	The Economic Averaging Per Day Prod Liquid Hydrocarbon Revenue = Prod Liquid Hydrocarbon Flowrate * Prod Liquid Hydrocarbon Revenue/EU.

2. Proceed to Section 3.4.1.4, PMWO Gas Lift Operate – Operate Tab (Economic Averaging Per Day).

3.4.1.4 PMWO Gas Lift Operate – Operate Tab (Economic Averaging Per Day)



Field	Description
Gas Compression/Recy cle Cost	Shows the average cost per day for gas compression and recycling.
Production (Formation) Gas Cost	Shows the average cost per day for production gas.
Buyback Gas Cost	Shows the average cost per day for buyback gas.
Produced Water Cost	Shows the average cost per day for water produced.
Sales Gas Revenue	Shows the average revenue per day for sales gas.
Prod Liquid Hydrocarbon Revenue	Shows the average revenue per day for oil.

Field	Description	
Net Revenue	Shows the net revenue the program calculates:	
	Net Revenue = (Sales Gas Revenue + Prod Liqu Hydrocarbon Revenue) – (Gas Compression/Recycle Cost + Production (Formation Gas) Cost + Buyback Gas Cost + Produced Water Cost)	id
	Note: For Net Revenue, you may not use all o these options at a particular site. For an undefined production meters, the economic value is 0 in the calculation.	f y

2. Proceed to Section 3.4.1.5, PMWO Gas Lift Operate – Operate Tab (Injection PID).

3.4.1.5 PMWO Gas Lift Operate – Operate Tab (Injection PID)

ar yee Bringhan ang Jangan Ang Jangan Ang Jangan Ang Jang Jangan Ang Jangan Ang Jangan Ang Jang Jang Jang Jangan Ang Jangan Ang Jang Jang Jang Jang Jang Jang Jang Ja	
Insert (a) Insert (a) Anno (b) Anno March (a) Anno (b) Anno March (a) Anno (b) Anno (b) Anno March (a) Anno (b) Anno (b) Anno March (a) Anno (b) Anno (b) March (a) Anno (b) Anno March (a)	Current Setpoint: 400.0 Mct/Day PID/SP Mode Apply GasLitt Adjustments 💌
na mana mangkantang ji Sana Mana Mana Mana Mana Mana Mana Mana M	Initial Setpoint 400.0 Mcf/Day Offset Direction Decreasing SetPt
Image: The second sec	Max Step Change: 25.0 Mcf/Day Satesist Reversel Occillation Detection
Image: Street	Step Change Gain Factor: 1.0 (xImprovement)
Operating Operating <t< td=""><td>Valve Output: 0.0 Pct 10 Alarm 0</td></t<>	Valve Output: 0.0 Pct 10 Alarm 0

Field	Description
Current Setpoint	Shows the current setpoint for the injection meter. The program modifies this setpoint based on the optimization mode you select and the results of the previous averaging cycle. You can enter manual value to change the injection setpoint.
	The change in the Current Injection Setpoint = Current Injection Setpoint + (Improvement * Offset Setpoint Gain).
Initial Setpoint	Defines the injection setpoint for the first gas lift averaging cycle. You can only use this value the first time you start the gas lift. When the Action Upon Abort in Valve Closure/Abort Testing is set to Clear All – Use Initial SetPt , the program uses the Initial Injection Setpoint any time the valve is closed or a test is aborted.
Max Step Change	Defines the maximum setpoint change the program allows based on the results of the averaging cycle.
Step Change Gain Factor	Defines the gain factor.
Valve Output	Shows the current open percentage of the valve.

Field	Description
PID/SP Mode	Selects the method the program uses to modify the setpoint. Click I to select the modification method you prefer. The available options are: Apply Gas Lift Adjustments, SetPt is Critical Rate + Pct, Fixed SetPt and Manual Output Pct.
Offset Direction	Defines the movement direction of the setpoint based on the results of the averaging cycle. The program modifies this direction based on the averaging cycle results.
Setpoint Reversal Oscillation Detection	Defines the number of oscillations around the setpoint where the program reverses direction before an alarm is produced.

2. Proceed to Section 3.4.1.6, PMWO Gas Lift Operate – Operate Tab (Production Values).

3.4.1.6 PMWO Gas Lift Operate – Operate Tab (Production Values)



Water 0.0

1. Review the values in the following fields:

Bbl/Day

0.0

Field	Description
Efficiency	Shows the current efficiency.
Tubing	Shows the current tubing pressure.
Casing	Shows the current casing pressure.
Line	Shows the current line pressure.
Critical Flow	Shows the current critical flow rate.
Injection Flow	Shows the current injection meter flow rate.
Gas Prod. Flow	Shows the current gas production meter flow rate.
Gas Sales Flow	Shows the current gas sales meter flow rate.
Buyback Flow	Shows the current buyback meter flow rate.
Liquid HC	Shows the current oil production meter flow rate.
Water	Shows the current water production meter flow rate.

0.0

0.0

0.0

Bbl

2. Proceed to Section 3.4.1.7, PMWO Gas Lift Operate – Operate Tab (Compressor Run Indicator).

Compressor Run Indicator Disabled Status Status

3.4.1.7 PMWO Gas Lift Operate – Operate Tab (Compressor Run Indicator)

1. Review the values in the following fields:

Field	Description
Compressor Run Indicator	
Status	Shows the current status of the compressor.

2. Proceed to Section 3.4.1.8, PMWO Gas Lift Operate – Operate Tab (Gas Lift Valve Sequencing).

3.4.1.8 PMWO Gas Lift Operate – Operate Tab (Gas Lift Valve Sequencing)



	Gas Lift Valve Sequencing — Enable At Next Startup	Auto Run if	Well is down > 48.0	Hours
	Injection Setpoint 200.0 Termination Condition: Tubing Pro	Mcf/Day es <=	Time Limit 60.0 Elapsed: 0.0	Mins Mins
•	Termination Value: 200.0	Psi		

Field	Description
Enable At Next Startup	When you enable this option, the gas lift valve sequencing start-up routine runs on the next start up. This is a one-time selection. You need to enable this option again to run the valve sequencing routine on each additional start up.
Auto Run if Well is down >	When you enable this option, the valve sequencing routine runs when the well is down for the number of hours you specify. This is a permanent selection and runs every time the well is down for the specified amount of time.
Injection Setpoint	Overrides the current setpoint of the injection on startup until the program reaches the termination condition.

Field	Description		
Termination Condition	Defines the termination condition that must occur before the valve sequencing routine ends and the control returns to the Injection PID loop.		
	When you select Tubing Pres <= , the valve sequencing routine ends when the Tubing Pressure is less than or equal to the Termination Value .		
	When you select Casing – Tubing >=, the valve sequencing routine ends when the casing pressure minus (–) tubing pressure is greater than or equal to the Termination Value .		
	Note: The Termination Condition and Time Limit share an "OR" relationship and the sequence ends when the system meets either condition.		
Termination Value	When the Termination Condition becomes true in comparison with the value you enter here, the valve sequencing ends.		
Time Limit	Sets the maximum amount of time for the valve sequencing routine to run. When the system reaches this time limit, the routine ends.		
	Note: The Termination Condition and Time Limit share an OR relationship. The sequence ends when the system meets either condition.		
Elapsed	Shows the time the gas lift valve sequencing has been running.		

2. Proceed to Section 3.4.2, PMWO Gas Lift Operate – Completed Cycles Tab.

3.4.2 PMWO Gas Lift Operate– Completed Cycle Tab Screen

The Completed Cycle tab allows you to view the previous and the last averaging cycles and each respective daily Economic Results.

To access the Completed Cycle screen:

1. Select the **Completed Cycle** tab on the **PMWO Gas Lift Operate** screen. The Completed Cycle tab screen displays:

	Well	PRODUCTION OF	F					
Current Averaging Cycles		Last Averaging (vcle —		-Averaging Two C	vcles A	ao	
Cycle Completion 00/00/200		Cycle Completion	00/00/2	00	Cycle Completion	00/00/20	0	
Cycle Completion 12:00:00 At	м	Cycle Completion	12:00:00	AM	Cycle Completion	12:00:00	AM	
Optimization 0		Optimization	0		Optimization	0		
Cycle Duration 0.0 Ho	ours	Cycle Duration	0.0	Hours	Cycle Duration	0.0	Hours	
Stopped Duration 0.0 Vir	ns	Stopped Duration	0.0	Viins	Stopped Duration	0.0	vlins	
Number Of Stops 0		Number Of Stops	0		Number Of Stops	0		
Injection Setpoint 0.0 Mo	cf/Day	Injection Setpoint	0.0	Mcf/Day	Injection Setpoint	0.0	Mcf/Day	
Injection 0.0 Mo	cf/Day	Injection	0.0	Mcf/Day	Injection	0.0	Mcf/Day	
Average Tubing 0.0 Ps	si	Average Tubing	0.0	Psi	Average Tubing	0.0	Psi	
Average Casing 0.0 Ps	si	Average Casing	0.0	Psi	Average Casing	0.0	Psi	
Average Line 0.0 Ps	si	Average Line	0.0	Psi	Average Line	0.0	Psi	
Critical Flow 0.0 Mo	cf/Day	Critical Flow	0.0	Mcf/Day	Critical Flow	0.0	Mcf/Day	
Production 0.0 Mo	cf/Day	Production	0.0	Mcf/Day	Production	0.0	Mcf/Day	
Production No 0.0 Mi	ins	Production No	0.0	Mins	Production No	0.0	Mins	
Sales 0.0 Mo	cf/Day	Sales	0.0	Mcf/Day	Sales	0.0	Mct/Day	
Buyback U.U Ma	cf/Day	Buyback	0.0	Mcf/Day	Buyback	0.0	Mct/Day	
Oil Prod U.U Bb	ol/Day	Oil Prod	0.0	Bbl/Day	Oil Prod	0.0	Bbl/Day	
Water Prod U.U Bb	ol/Day	Water Prod	0.0	Bbl/Day	Water Prod	0.0	Bbl/Day	
Total Liquid U.U BL	bl/Day	l otal Liquid	0.0	Bbl/Day	i otal Liquid	0.0	Bbi/Day	
Efficiency U.U Po	st .	Efficiency	0.0	Pct	Efficiency	0.0	Pct	
Improvement U.U Po	zt	Improvement	0.0	Pct	Improvement	0.0	Pct	
Economic Results Per Day	/	Economic Res	ilts Per	Day	- Economic Resu	lts Per [Day	
Gas Compression/Recycle 0	1.0	Gas Compression	/Recycle	9 0.0	Gas Compression,	/Recycle	0.0	
Production (Formation Gas) 0	1.0	Production (Forma	ation Gas) 0.0	Production (Format	tion Gas)	0.0	
Buyback Gas Cost 0	1.0	Buyback	Gas Cos	st 0.0	Buyback	Gas Cost	0.0	
Produced Water Cost 0	1.0	Produced V	Vater Cos	st 0.0	Produced W	ater Cost	0.0	
Sales Gas Bevonue II	10	Sales Gas	Bevenu	e 0.0	Sales Gas I	Bevenue	0.0	
Prd Liquid Hydrocarbon		Prd Liquid Hvg	Irocarbor	0.0	Prd Liquid Hydr	ocerbon	0.0	
Net Deveeve		h la Eigene H la	Deve	- 0.0	hi-ti	Deuroon	0.0	
Net Revenue u		INE	Revenu	e 0.0	Net	Revenue	0.0	



2. Proceed to Section 3.4.2.1, PMWO Gas Lift Operate – Completed Cycles Tab (Last Averaging Cycle) to view the last averaging cycle data.



3.4.2.1 PMWO Gas Lift Operate – Completed Cycles Tab (Current Averaging Cycle)

-Last Averaging Cycle					
Quele Operation	Curle Completion 00.007200				
Cycle Completion	00/00/20				
Cycle Completion	12:00:00	АМ			
Optimization	U				
Cycle Duration	0.0	Hours			
Stopped Duration	0.0	Mins			
Number Of Stops	0				
Injection Setpoint	0.0	Mcf/Day			
Injection	0.0	Mcf/Day			
Average Tubing	0.0	Psi			
Average Casing	0.0	Psi			
Average Line	0.0	Psi			
Critical Flow	0.0	Mcf/Day			
Production	0.0	Mcf/Day			
Production No	0.0	Mins			
Sales	0.0	Mcf/Day			
Buyback	0.0	Mcf/Day			
Oil Prod	0.0	Bbl/Day			
Water Prod	0.0	Bbl/Day			
Total Liquid	0.0	Bbl/Day			
Efficiency	0.0	Pct			
Improvement	0.0	Pct			
Economic Resu	lts Per D)ay			
Gas Compression	Gas Compression/Recycle				
Production (Forma	0.0				
Buyback	t 0.0				
Produced V	Produced Water Cost				
Sales Gas	Revenue	0.0			
Prd Liquid Hyd	rocarbon	0.0			
Net	Revenue	0.0			

Field	Description
Cycle Completion Date	Shows the date of the last completed cycle.
Cycle Completion Time	Shows the time of the last completed cycle.
Optimization Method	Shows the gas lift optimization method in use for the averaging cycle.
Cycle Duration	Shows the duration of the last completed cycle.

Field	Description
Stopped Duration	Shows the amount of time that the well was closed during the averaging cycle.
Number of Stops	Shows the number of times the well was closed during the averaging cycle.
Injection Setpoint	Shows the injection setpoint in use for the averaging cycle.
Injection	Shows the average flow rate of the injection meter of the last averaging cycle.
Average Tubing	Shows the average tubing pressure for the averaging cycle.
Average Casing	Shows the average casing pressure for the averaging cycle.
Average Line	Shows the average line pressure for the averaging cycle.
Critical Flow	Shows the average critical flowrate for the averaging cycle.
Production	Shows the average flow rate of the gas production meter of the last averaging cycle.
Production No. Flow	Shows the amount of time when the well was open, but there was no production.
Sales	Shows the average flow rate of the sales meter of the last averaging cycle.
Buyback	Shows the average flow rate of the buyback meter of the last averaging cycle.
Oil Prod	Shows the average flow rate of the oil production meter of the last averaging cycle.
Water Prod	Shows the average flow rate of the water production meter of the last averaging cycle.
Total Liquid	The sum of the oil and water production of the averaging cycle.
Efficiency	Shows the efficiency of the last averaging cycle. Efficiency = 1.0 - (Injection Flowrate / Production Flowrate)
Improvement	Shows the improvement of the last averaging cycle in comparison with the previous averaging cycle, based on the gas lift optimization mode selected.
Economic Results P	er Day
Gas Compression/ Recycle Cost	Shows the last average cost per day for gas compression and recycling.
Production (Formation Gas) Cost	Shows the last average cost per day for production gas.

Field	Description			
Buy Back Gas Cost	Shows the last average cost per day for buyback gas.			
Produced Gas Revenue	Shows the last average cost per day for water.			
Sales Gas Revenue	Shows the last average revenue per day for sales gas.			
Prd Liquid Hydrocarbon Revenue	Shows the last average revenue per day for oil.			
Net Revenue	Shows the last net revenue the program calculates.			
	Net Revenue = (Sales Gas Revenue + Prod Liquid Hydrocarbon Revenue) – (Gas Compression/Recycle Cost + Production (Formation Gas) Cost + Buyback Gas Cost + Produced Water Cost)			
	Note: For Net Revenue, you may not use all of these options at a particular site. For any undefined production meters, the economic value is 0 in the calculation.			

2. Proceed to Section 3.4.2.2, PMWO Gas Lift Operate – Completed Cycles Tab (Last Averaging Cycle).



3.4.2.2 PMWO Gas Lift Operate – Completed Cycles Tab (Last Averaging Cycle)

-Lect Avereging C	Velo —		
Cvcle Completion	00/00/20)0	
Cycle Completion	12:00:00	АМ	
Optimization	0		
Cycle Duration	0.0	Hours	
Stopped Duration	0.0	viins	
Number Of Stops	0		
Injection Setpoint	0.0	Mcf/Day	
Injection	0.0	Mcf/Day	
Average Tubing	0.0	Psi	
Average Casing	0.0	Psi	
Averaqe Line	0.0	Psi	
Critical Flow	0.0	Mcf/Day	
Production	0.0	Mcf/Day	
Production No	0.0	Mins	
Sales	0.0	Mcf/Day	
Buyback	0.0	Mcf/Day	
Oil Prod	0.0	Bbl/Day	
Water Prod	0.0	Bbl/Day	
Total Liquid	0.0	Bbl/Day	
Efficiency	0.0	Pct	
Improvement	0.0	Pct	
-Economic Besu	lite Por F)av	
Gas Compression	/Recycle	0.0	
Draduction (Earner	0.0		
	0.0		
Buyback	Buyback Gas Cost		
Produced V	Produced Water Cost		
Sales Gas	Revenue	0.0	
Prd Liquid Hyd	lrocarbon	0.0	
Net	Revenue	0.0	

Field	Description
Cycle Completion Date	Shows the date of the last completed cycle.
Cycle Completion Time	Shows the time of the last completed cycle.
Optimization Method	Shows the gas lift optimization method in use for the averaging cycle.
Cycle Duration	Shows the duration of the last completed cycle.

Field	Description	
Stopped Duration	Shows the amount of time that the well was closed during the averaging cycle.	
Number of Stops	Shows the number of times the well was closed during the averaging cycle.	
Injection Setpoint	Shows the injection setpoint in use for the averaging cycle.	
Injection	Shows the average flow rate of the injection meter of the last averaging cycle.	
Average Tubing	Shows the average tubing pressure for the averaging cycle.	
Average Casing	Shows the average casing pressure for the averaging cycle.	
Average Line	Shows the average line pressure for the averaging cycle.	
Critical Flow	Shows the average critical flowrate for the averaging cycle.	
Production	Shows the average flow rate of the gas production meter of the last averaging cycle.	
Production No. Flow	Shows the amount of time when the well was open, but there was no production.	
Sales	Shows the average flow rate of the sales meter of the last averaging cycle.	
Buyback	Shows the average flow rate of the buyback meter of the last averaging cycle.	
Oil Prod	Shows the average flow rate of the oil production meter of the last averaging cycle.	
Water Prod	Shows the average flow rate of the water production meter of the last averaging cycle.	
Total Liquid	The sum of the oil and water production of the averaging cycle.	
Efficiency	Shows the efficiency of the last averaging cycle. Efficiency = 1.0 - (Injection Flowrate / Production Flowrate)	
Improvement	Shows the improvement of the last averaging cycle in comparison with the previous averaging cycle, based on the gas lift optimization mode selected.	
Economic Results P	er Day	
Gas Compression/ Recycle Cost	Shows the last average cost per day for gas compression and recycling.	
Production (Formation Gas) Cost	Shows the last average cost per day for production gas.	

Field	Description		
Buy Back Gas Cost	Shows the last average cost per day for buyback gas.		
Produced Gas Revenue	Shows the last average cost per day for water.		
Sales Gas Revenue	Shows the last average revenue per day for sales gas.		
Prd Liquid Hydrocarbon Revenue	Shows the last average revenue per day for oil.		
Net Revenue	Shows the last net revenue the program calculates.		
	Net Revenue = (Sales Gas Revenue + Prod Liquid Hydrocarbon Revenue) – (Gas Compression/Recycle Cost + Production (Formation Gas) Cost + Buyback Gas Cost + Produced Water Cost)		
	Note: For Net Revenue, you may not use all of these options at a particular site. For any undefined production meters, the economic value is 0 in the calculation.		

3. Proceed to Section 3.4.2.3, PMWO Gas Lift Operate – Completed Cycles Tab (Averaging Type Cycles Ago).

3.4.2.3 PMWO Gas Lift Operate – Completed Cycles Tab (Averaging Type Cycles Ago)



Averaging Two Cycles Ago				
Cycle Completion	00/00/20)0		
Cycle Completion	12:00:00	12:00:00 AM		
Optimization	0			
Cycle Duration	0.0	Hours		
Stopped Duration	0.0	Vins		
Number Of Stops	0			
Injection Setpoint	0.0	Mcf/Day		
Injection	0.0	Mcf/Day		
Average Tubing	0.0	Psi		
Average Casing	0.0	Psi		
Average Line	0.0	Psi		
Critical Flow	0.0	Mcf/Day		
Production	0.0	Mcf/Day		
Production No	0.0	Mins		
Sales	0.0	Mcf/Day		
Buyback	0.0	Mcf/Day		
Oil Prod	0.0	Bbl/Day		
Water Prod	0.0	Bbl/Day		
Total Liquid	0.0	Bbl/Day		
Efficiency	0.0	Pct		
Improvement	0.0	Pct		
Economic Resu	ilts Per D)ay — — —		
Gas Compression	0.0			
Production (Forma	0.0			
Buyback	0.0			
Produced Water Cost		0.0		
Sales Gas Revenue		0.0		
Prd Liquid Hydrocarbon		0.0		
Net	Revenue	0.0		

Field	Description
Cycle Completion Date	Shows the date of the last completed cycle.
Cycle Completion Time	Shows the time of the last completed cycle.

Field	Description	
Optimization Method	Shows the gas lift optimization method in use for the averaging cycle.	
Cycle Duration	Shows the duration of the last completed cycle.	
Stopped Duration	Shows the amount of time that the well was closed during the averaging cycle.	
Number of Stops	Shows the number of times the well was closed during the averaging cycle.	
Injection Setpoint	Shows the injection setpoint in use for the averaging cycle.	
Injection	Shows the average flow rate of the injection meter of the last averaging cycle.	
Average Tubing	Shows the average tubing pressure for the averaging cycle.	
Average Casing	Shows the average casing pressure for the averaging cycle.	
Average Line	Shows the average line pressure for the averaging cycle.	
Critical Flow	Shows the average critical flowrate for the averaging cycle.	
Production	Shows the average flow rate of the gas production meter of the last averaging cycle.	
Production No. Flow	Shows the amount of time when the well was open, but there was no production.	
Sales	Shows the average flow rate of the sales meter of the last averaging cycle.	
Buyback	Shows the average flow rate of the buyback meter of the last averaging cycle.	
Oil Prod	Shows the average flow rate of the oil production meter of the last averaging cycle.	
Water Prod	Shows the average flow rate of the water production meter of the last averaging cycle.	
Total Liquid	The sum of the oil and water production of the averaging cycle.	
Efficiency	Shows the efficiency of the last averaging cycle. Efficiency = 1.0 - (Injection Flowrate / Production Flowrate)	
Improvement	Shows the improvement of the last averaging cycle in comparison with the previous averaging cycle, based on the gas lift optimization mode selected.	
Economic Results Per Day		
Gas Compression/ Recycle Cost	Shows the last average cost per day for gas compression and recycling.	

Field	Description		
Production (Formation Gas) Cost	Shows the last average cost per day for production gas.		
Buy Back Gas Cost	Shows the last average cost per day for buyback gas.		
Produced Gas Revenue	Shows the last average cost per day for water.		
Sales Gas Revenue	Shows the last average revenue per day for sales gas.		
Prd Liquid Hydrocarbon Revenue	Shows the last average revenue per day for oil.		
Net Revenue	Shows the last net revenue the program calculates. Net Revenue = (Sales Gas Revenue + Prod Liquid Hydrocarbon Revenue) – (Gas Compression/Recycle Cost + Production (Formation Gas) Cost + Buyback Gas Cost + Produced Water Cost)		
	Note: For Net Revenue, you may not use all of these options at a particular site. For any undefined production meters, the economic value is 0 in the calculation.		

2. Proceed to Section 3.5, PMWO Cyclic Operate screen.

3.5 PMWO Cyclic Operate Screen

To access the PMWO Cyclic Operate screens:

- From the Directory Tree, select User Program > PM Well Optimization (for FB107) or Program #1, PMWO_v403_01_12w (for ROC800) in the ROCLINK configuration tree.
 - **Note:** For the ROC800, the last two or three characters of the program filename represent the number of supported wells. The program name that appears in the directory tree depends on the version of your Well Optimization program. See *Section 1.3*, for more information.
- 2. Double-click **Display #83, PMWO Cyclic Lift Operate** (for FB107) or **Display #69, PMWO Cyclic Lift Operate** (for ROC800).
- ROCLINK 800 [PMWO Cyclic Operate Remote Oprtns Cntrlr] - 0 × Eile Edit View BOC Configure Meter Utilities Jools Window Help - 8 X well ID. Well 1 Point Number: 1-Well 1 Cycling Mode Well Status: PRODUCTION OFF Auto * CycleControl Last 5 Plunger Data Self-Adjust Alerts Well Current Values AFTERFLOW LIFTING UNARMED SHUT-IN ARMED SHUT-IN Casing Pres: 0.0 Preset Elapsed Timer Mins Mins Secs Preset Elapsed Timer Mins Mins Secs Minimum Shutin Time Tubing Pres: 0.0 Psi Preset Elapsed Line Pres: 0.0 Psi
 Plunger Wait Time.
 45.0
 0.0
 0

 V/G/A Trigger Delay.
 1.0
 0.0
 0

 Minimum Attentiow
 1.0
 0.0
 0

 Close Trigger Delay
 1.0
 0.0
 0
 Timer Mins Mins Secs Preset in Effect 45.0 170.08310240 Load Factor: 100.0 % Close Trigger Delay: 1.0 Mtr DP: 0.0 InH2O Open Triggers Apply V/G/A Trigger Delay To: Apply Close Trigger Delay To: Temp: 0.0 DegF 170.0833 >= 480.0 OFF Time 2.834722 >= 8.0 Min Flow/DP Flow/DP Plunger Drop Time 45.0 Mins Flow: 0.0 Mcf/Day ٠ ٠ Hrs Critical Flow: 90.75497 Mcf/Day Abort Lift Triggers Max Non-Arrival Shut-In Time: 120.0 Mins Close Triggers 0.0 >= 480.0 Mir Flow 0.0 (=0.0 Mct/Day Auto Adj Flow Trigger to 100.0 % Crit Psi ON Time 0.0 >=1440.0 Min Tma 0.0 >= 8.0 Hrs 3=24.0 Hrs
 DP
 0.0
 <-0.0</td>

 Line
 0.0
 >-0.0

 Tbg-Lin
 0.0
 <-0.0</td>

 UsrDef
 0.0
 >-0.0
 Lowest DP: 0.0 InH2O InH2O >=1440.0 UH Following
 Selected
 Trionare C Selected 0.0 Min Production Valve Psi >= 24.0 Current Setpoint 0.0 8.8 Hrs RESET WELL Casing 0.0 >=0.0 Psi Psi Casing 0.0 <= 0.0 Psi >= 0.0 Psi Tubing 0.0 Valve Output: 0.0 26 Tubing 0.0 <=0.0 Pai Well Control Panel PID Mode: Disabled Csg-Tbg 0.0 <= 0.0 Psi Csg-Tbg 0.0 >=0.0 Psi Tbg-Lin 0.0 >-0.0 Psi Conventional Plunger Tbg-Lin 0.0 4-00 Psi Well Flow Accum Csg-Lin 0.0 Psi Csg-Lin 8.0 <- 0.0 Psi Vol Today 0.0 Mcf Well Flow/DP Setpoint 0.0 Load Fct 100.0 <= 0.0 80 CsgUP% 0.0 >=00 VolYdey 0.0 Mcf Casing 0.0 Psi >= 5.0 MeterDP 0.0 <= 0.0 InH20 Tdy Hours On: 1.714167 Stage Advance Time 0.0 -- 2.0 Min Flow 0.0 Mcf/Day Ydy Hours On: 0.0 <=0.0 Suspended (SSD or OFF) * Auto Adj Flow Trigger to 100.0 % Criticel Tubing 0.8 >= 5.0 Psi Time 0.0 ** 2.0 Min Md/Day Net Flow 8 <=00 UsrDef1 0.0 UsrDef1 0.0 >=0.0 >= 0.0 UsrDef2 0.0 UsrDef2 0.0 >= 0.0 >=0.0 0 Copyright Protected 1998, 2015 by Vinson Process Controls Company, LF Print Seve As Auto Scan Dupdate Close ! Apply 6.47 PM
- 3. Double-click #1, Well 1. The Cyclic Operate screen displays:

Figure 34. PMWO Cyclic Operate screen

3.5.1 PMWO Cyclic Operate– CycleControl Screen

Use this tab (which displays first when you open the PMWO Cyclic Operate screen) to view the current cyclic control values and to configure the plunger lift conditions and parameters.



Figure 35. PMWO Cyclic Operate – Operate tab

3.5.1.1 PMWO Cyclic Operate – CycleControl Tab (Well Current Values)



Field	Description	
Casing Pres	Displays the current casing pressure of the well.	
Tubing Pres	Displays the current tubing pressure of the well.	
Line Pres	Displays the current line pressure of the well.	
Load Factor	Displays the current Load Factor Percentage of the well. This value shows only when the well is in the Unarmed Shutin or Armed Shutin stages. The Load Factor Percentage is calculated using the following formula: Casing Pressure (psig) – Tubing Pressure(psig) Casing Pressure (psig) – Sales Line Pressure (psig)	
Mtr DP	Displays the current differential pressure reading from the meter.	
Temp	Displays the current temperature reading from the meter.	
Flow	Displays the current flow rate reading from the meter.	
Critical Flow	Displays the current critical flow.	
Production Valve		
Current Setpoint	Displays the current setpoint.	
Valve Output	Displays the production valve opening percentage.	
PID Mode	Displays the current PID mode you enable.	

1. Review the values in the following fields:

2. Proceed to Section 3.5.1.2, PMWO Cyclic Operate – CycleControl Tab (Well Flow Accum).

3.5.1.2 PMWO Cyclic Operate – CycleControl Tab (Well Flow Accum)



-Well Flow Accum			
in our rout nood			
Vol Today: 0.0	Mcf		
Vol Yday: 0.0	Mcf		
Tdy Hours On: 1.714167			
Ydy Hours On: 0.0			

Field	Description
Vol Today	Displays the flow volume of the well for the current day.
Vol Yday	Displays the flow volume of the well from the previous day.
Tdy Hours On	Displays the amount of hours the well has been ON for the current day.

Field	Description
Ydy Hours On	Displays the amount of hours the well has been ON for the previous day.

2. Proceed to Section 3.5.1.3, PMWO Cyclic Operate – CycleControl Tab (Lifting).

3.5.1.3 PMWO Cyclic Operate – CycleControl Tab (Lifting)



LIFTING					
Preset Elapsed					
	Timer	Mins	Mins	Secs	
Plunger V	√ait Time:	45.0			
Dry Arv. W	/aitTime:	3.0	0.0	U	
V/G/A Trig	ger Delay:	1.0	0.0	0	
Apply V/G/A Trigger Delay To:					
Flow/DP				•	
-Abort Lift T	riggers				
Flow	0.0	<=0.0	Mcf	/Day	
DP	0.0	<= 0.0	InH:	20	
Line	0.0	>= 0.0	Psi		
🔲 Tbg-Lin	0.0	<= 0.0	Psi		
UsrDef	0.0	>= 0.0			

Field	Description
Plunger Wait Time	Sets the maximum amount of time to wait for the plunger to arrive.
Dry Arv. Wait Time	Sets the time used to define a dry arrival (arrival of the plunger without any lifted fluid). If the plunger arrives before the time defined for this field, it is considered to be a dry arrival.
V/G/A Trigger Delay	Sets the maximum amount of time to wait before the well changes the stage once this delay has been triggered. This value must be less than the Plunger Wait Time .

Field	Description
Apply V/G/A/ Trigger Delay To:	Allows you to select what triggers to apply to the V/G/A Trigger Delay.
	If you select Flow/DP , the Flow trigger and the DP trigger apply to the V/G/A Trigger Delay.
	If you select Flow/DP and Pressures , the Flow trigger, the DP trigger, the Line trigger, and the Tbg-Lin trigger apply to the V/G/A Trigger Delay.
	If you select Flow/DP and User-Def , the Flow trigger, the DP trigger, and the UsrDef trigger apply to the V/G/A Trigger Delay.
	If you select All Triggers , the Flow trigger, the DP trigger, the Line trigger, the Tbg-Lin trigger, and the UsrDef trigger apply to the V/G/A Trigger Delay.
Abort Lift Triggers, V	enting Triggers, or GAPL Triggers
Note: The label for the type of trigger	nis section of triggers changes depending on the you enable.
Flow [] <=	The Flow trigger becomes true when the Flow is less than or equal to the Flow Trigger value you set.
	The Flow trigger becomes false when the Flow is greater than Flow Trigger value you set.
Auto Adj Flow Trigger to	Updates the value of the flow trigger (above) to match a percentage of the critical flowrate. This shows only visible when you enable Coleman- Turner Critical Flow Calculation from PMWO Config – General Tab (Well Options).
DP[]<=	The DP trigger becomes true when the differential pressure is less than or equal to the DP Trigger value you set.
	The DP trigger becomes false when the differential pressure is greater than DP Trigger value you set.
Line [] >=	The Line trigger becomes true when the line pressure is greater than or equal to the Line Trigger value you set.
	The Line trigger becomes false when the line pressure is less than the Line Trigger value you set.
Tbg-Lin [] <=	The Tbg-Lin trigger becomes true when the Tubing Pressure minus the Line Pressure is less than or equal to the Tubing minus Line Trigger value you define.
	The Tbg-Lin trigger becomes false when the Tubing Pressure minus the Line Pressure is greater than the Tubing minus Line Trigger value you define.

Field		Description
	UsrDef [] >=	The UsrDef trigger label matches the name you enter on the Cyclic Triggers tab of the PMWO Config screen.
		The UsrDef trigger operator matches the one you select on the Cyclic Triggers tab of the PMWO Config screen.
		The UsrDef trigger becomes true when the operator between the value you set and the trigger you set makes the comparison true.
		The UsrDef trigger becomes false when the operator between the value you set and the trigger you set makes the comparison false.

2. Proceed to Section 3.5.1.4, PMWO Cyclic Operate – CycleControl Tab (Afterflow).



3.5.1.4 PMWO Cyclic Operate – CycleControl Tab (Afterflow)

AFTERFLOW			
	Pre	eset Elapse	ed
Т	imer M	lins Mins S	Secs
Minimum A	fterflow: 1.0	0.0	0
Close Trigge	Close Trigger Delay: 1.0 0.0 0		
Appl	Apply Close Trigger Delay To:		
Flow/DP			
Close Trigg	ers		
	0.0	>= 1440.0	Min
UN Time	0.0	>= 24.0	Hrs
	0.0	>= 1440.0	Min
Aπr Fiw	0.0	>= 24.0	Hrs
Casing	0.0	<= 0.0	Psi
Tubing	0.0	<= 0.0	Psi
Csg -Tbg	0.0	>= 0.0	Psi
🔲 Tbg -Lin	0.0	<= 0.0	Psi
🔲 Csg -Lin	0.0	<= 0.0	Psi
CsgUP%	0.0	>= 0.0	%
MeterDP	0.0	<= 0.0	InH2O
Flow	0.0	<= 0.0	Mcf/Day
Auto Adj Flow Trigger to 100.0 % Critical			
Net Flow	0	<= 0.0	Mcf/Day
UsrDef1	0.0	>= 0.0	
UsrDef2	0.0	>= 0.0	

Field	Description
Minimum Afterflow	Sets the minimum amount of time the well must be in the Afterflow stage before the Close Trigger Delay and any of the triggers in the Close Triggers field are able to execute.
	When the elapsed time for the Minimum Afterflow reaches the Minimum Afterflow Preset Time , the elapsed time stops counting and the program looks at the close triggers you enable in the Close Triggers field.
Close Trigger Delay	Sets the maximum amount of time to wait before the well moves to the Unarmed Shutin stage once the system triggers the Close Trigger Delay .

Field		Description
Apply Close Trigger Delay To		Allows you to select what triggers will be applied to the Close Trigger Delay.
		If you select Flow/DP , the MeterDP trigger, the Flow trigger, and the Net Flow trigger applies to the Close Trigger Delay .
	If you select Flow/DP and Pressures , the MeterDP trigger, the Flow trigger, the Net Flow trigger, the Casing trigger, the Tubing trigger, the Csg-Tbg trigger, the Tbg-Lin trigger, the Csg-Lin trigger, and the CsgUP% trigger applies to the Close Trigger Delay .	
	If you select Flow/DP and User-Def , then the MeterDP trigger, the Flow trigger, the Net Flow trigger, the UsrDef1 trigger, and the UsrDef2 trigger applies to the Close Trigger Delay .	
	If you select All Non-Timer Related Triggers , then the MeterDP trigger, the Flow trigger, the Net Flow trigger, the Casing trigger, the Tubing trigger, the Csg-Tbg trigger, the Tbg-Lin trigger, the Csg- Lin trigger, the CsgUP% trigger, the UsrDef1 trigger, and the UsrDef2 trigger applies to the Close Trigger Delay .	
Close	Trigger	
Note:	You use these move to the U using the OR t	e triggers to enable the Close Trigger Delay and to narmed Shutin field. The selected triggers operate function.
	ON Time	The ON Time Min updates to show the current ON Time of the well in minutes. This value starts incrementing right when the well starts the Lifting stage.
		The ON Time Hrs updates to show the current ON Time of the well in hours. This value starts incrementing right when the well starts the Lifting stage.
		The ON Time trigger becomes true when the ON Time in hours and minutes is greater than or equa to the ON Time Trigger values you set here.

The **ON Time** trigger stays false when the ON Time in hours and minutes is less than the ON Time Trigger values you set here.

Field	Description
Aftr Flw	The Aftr Flw Min updates to show the current Aftr Flw time of the well in minutes. This value starts incrementing right when the well starts the Afterflow stage.
	The Aft Flw Hrs updates to show the current Aft Flw time of the well in hours. This value starts incrementing right when the well starts the Afterflow stage.
	The Aftr Flw trigger becomes true when the Aftr Flw time in hours and minutes is greater than or equal to the Aftr Flow trigger values you define here.
	The Aftr Flw trigger stays false when the Aftr Flw time in hours and minutes is less than the Aftr Flw trigger values you set here.
Casing	The Casing trigger becomes true when the casing pressure is less than or equal to the Casing trigger value you set here.
	The Casing Trigger becomes false when the casing pressure is greater than the Casing Trigger value you set here.
Tubing	The Tubing trigger becomes true when the tubing pressure is less than or equal to the Tubing trigger value you define here.
	The Tubing Trigger becomes false when the Tubing Pressure is greater than the Tubing trigger value you set here.
Cag-Tbg	The Csg-Tbg trigger becomes true when the casing pressure minus (-) the tubing pressure is greater than or equal to the Csg-Tbg trigger value you set here.
	The Csg-Tbg trigger becomes false when the Casing Pressure minus (-) the Tubing Pressure is less than the defined Csb-Tbg Trigger value.
Tbg-Lin	The Tbg-Lin trigger becomes true when the tubing pressure minus (-) the line pressure is less than or equal to Tbg-Lin trigger value you set here.
	The Tbg-Lin trigger becomes false when the tubing pressure minus (-) the line pressure is greater than the Tbg-Lin trigger value you set here.
Csg-Lin	The Csg-Lin trigger becomes true when the casing pressure minus (-) the line pressure is less than or equal to the Csg-Lin trigger value you set here
	The Csg-Lin trigger becomes false when the casing pressure minus (-) the line pressure is greater than the Csg-Lin trigger value you set here.
Field	Description
-----------------------------	---
CSGUP%	This value only updates when the well is in the Afterflow stage.
	The CsgUP% trigger becomes true when the percent increase of the casing pressure in the Afterflow stage is greater than or equal to the CsgUP% trigger value you set here.
	The CsgUP% trigger becomes false when the percent increase of the casing pressure in the Afterflow stage is less than the CsgUP% trigger value you set here.
Meter DP	The MeterDP trigger becomes true when the meter differential pressure is less than or equal to the MeterDP trigger value you set here.
	The MeterDP trigger becomes false when the meter differential pressure is greater than the MeterDP trigger value you set here.
Flow	The Flow trigger becomes true when the flow is less than or equal to the Flow trigger value you set here.
	The Flow trigger becomes false when the flow is greater than the Flow trigger value you set here.
Auto Adj Flow Trigger to	Updates the value of the flow trigger (above) to match a percentage of the critical flowrate. This shows only visible when you enable Coleman- Turner Critical Flow Calculation from PMWO Config – General Tab (Well Options).
Net Flow	The Net Flow trigger becomes true when the Net Flow is less than or equal to the Net Flow trigger value you set here.
	The Net Flow trigger becomes false when the Net Flow is greater than the Net Flow trigger value you set here.
UserDef1	The UsrDef1 trigger label matches the trigger tag you enter on the Cyclic Triggers tab of the PMWO Config screen.
	The UsrDef1 trigger operator matches the one you select on the Cyclic Triggers tab of the PMWO Config screen.
	The UsrDef1 trigger becomes true when the operator between the value you define in the Close Trigger 1 field under the Cyclic Triggers tab of the PMWO Config screen and the trigger you define here makes the comparison true.
	The UsrDef1 trigger becomes false when the operator between the value you define in the Close Trigger 1 field under the Cyclic Triggers tab of the PMWO Config screen and the trigger you define here makes the comparison false.

Field		Description
	UserDef2	The UsrDef2 trigger label matches the trigger tag you enter on the Cyclic Triggers tab of the PMWO Config screen.
		The UsrDef2 trigger operator matches the one you select on the Cyclic Triggers tab of the PMWO Config screen.
		The UsrDef2 trigger becomes true when the operator between the value you define in the Close Trigger 2 field under the Cyclic Triggers tab of the PMWO Config screen and the trigger you define here makes the comparison true.
		The UsrDef2 trigger becomes false when the operator between the value you define in the Close Trigger 2 field under the Cyclic Triggers tab of the PMWO Config screen and the trigger you define here makes the comparison false.

2. Proceed to Section 3.5.1.5, PMWO Cyclic Operate – CycleControl Tab (UnArmed Shutin).

3.5.1.5 PMWO Cyclic Operate – CycleControl Tab (UnArmed Shutin)



Et al al	Description
Field	Description
Preset in Effect	Specifies how long the well must be in the Unarmed Shutin stage.
	The read-only Elapsed value in minutes and seconds shows the amount of time when a certain well behavior is in effect or active.
	When Plunger Drop Time is active, the amount of time you set in the Plunger Drop Time Minutes is the value that populates the Preset in Effect field.
	When Max Non-Arrival Shutin Time is active, the amount of time you set in the Max Non-Arrival Shutin Time is the value that populates the Preset in Effect field.
	When Progressive Non-Arrival Shutin is active, the amount of time that populates the Preset in Effect field is determined by taking the time in the Non-Arrival Shutin Minutes field and dividing it by the number in the Progressive Will Increment field [TLP 67 X 07]. For instance, if the Max Non- Arrival Shutin Time is 1 minute and the Progressive Will Increment is 2 steps, then the first time a non-arrival occurs in the Preset in Effect time is 30 seconds. When a resulting time is in seconds, it is rounded up to 1 minute. The Preset in Effect always increments until the system reaches the Max-Non Arrival Shutin time. Then it stays at such value.
Plunger Drop Time	Sets the amount of time in minutes that allows for the plunger to drop to the bottom of the well. This field is active only when the well moves from the Afterflow stage to the Unarmed Shutin stage or when you select Go To Plunger Drop Time from the After Aborted Non-Arrival field in the Plunger Config tab (After Non-Arrival) of the PMWO Config screen.
Max Non-Arrival Shutin Time	Sets the amount of time in minutes that the well must be Shutin after a non-arrival of the plunger occurs. This is active only when the number of consecutive non-arrivals in the Lifting stage reaches the number set in the After Consecutive Non-Arrivals field under Plunger Config tab (Non-Arrival Settings) of the PMWO Config screen or when you select Go To Non- Arrival Shutin Time from the After Non-Arrival field in the Plunger Config tab (After Non-Arrival) of the PMWO Config screen.
Operational Setpoint	Enables the production well.

1. Review the values in the following fields:

2. Proceed to Section 3.5.1.6, PMWO Cyclic Operate – CycleControl Tab (Armed Shutin).

3.5.1.6 PMWO Cyclic Operate – CycleControl Tab (Armed Shutin)

This field shows only when you select **Conventional Plunger** from **Cyclic Types and Dependent Options** in the **General Tab (Well Options).**

A F	MEDS	GHUT-IN	
_ Open Trigge	rs		
	229.0833	>= 480.0	Min
	3.818056	>= 8.0	Hrs
	0.0	>= 480.0	Min
Tme	0.0	>= 8.0	Hrs
UK Follov C Selected Triagers	ving	AND FU Selecte Triager	uluwing ed
🔲 Casing	0.0	>=0.0	Psi
Tubing	0.0	>= 0.0	Psi
🗌 Csg -Tbg	0.0	<=0.0	Psi
🔲 Tbg -Lin	0.0	>= 0.0	Psi
🔲 Csg -Lin	0.0	>= 0.0	Psi
🗌 Load Fct	100.0	<= 0.0	%
Casing	0.0	>= 5.0	Psi
Time	0.0	== 2.0	Min
Tubing	0.0	>= 5.0	Psi
Time	0.0	== 2.0	Min
UsrDef1	0.0	>= 0.0	
UsrDef2	0.0	>= 0.0	

1. Review the values in the following fields:

Field	Description
Open Triggers	
OFF Time	The OFF Time Min updates to show the current OFF Time of the well in minutes. This value starts to increment when the well starts the Unarmed Shutin stage.
	The OFF Time Hrs updates to show the current OFF Time of the well in hours. This value starts to increment when the well starts the Unarmed Shutin stage.
	The OFF Time trigger becomes true when the OFF Time in hours and minutes is greater than or equal to the OFF Time current trigger values you define here.
	The OFF Time trigger stays false when the OFF Time in hours and minutes is less than to the OFF Time current trigger values you define here.

Field	Description
Armd Tme	The Armd Time Min updates to show the current Armed Time of the well in minutes. This value starts to increment when the well starts the Armed Shutin stage.
	The Armd Time Hrs updates to show the current Armed Time of the well in hours. This value starts to increment when the well starts the Armed Shutin stage.
	The Armd Time trigger becomes true when the Armed Time in hours and minutes is greater than or equal to the Armed Time current trigger values you define here.
	The Armd Time trigger stays false when the Armed Time in hours and minutes is less than to the Armed time Time current trigger values you define here.
OR Following Selected Triggers	Enforces OR function to all the triggers you enable below.
AND Following Selected Triggers	Enforces AND function to all the triggers you enable below.
Casing [] >=	The Casing trigger becomes true when the casing pressure of the well is greater than or equal to the casing pressure value you set here. The Casing trigger becomes false when the casing
	pressure of the well is less than to the casing pressure value you set here.
Tubing [] >=	The Tubing trigger becomes true when the tubing pressure of the well is greater than or equal to the tubing pressure value you set here.
	The Tubing trigger becomes false when the tubing pressure of the well is less than to the tubing pressure value you set here.
Csg-Tbg [] <=	The Csg-Tbg trigger becomes true when the casing pressure minus (-) the tubing pressure of the well is less than or equal to the Csg-Tbg value you set here.
	The Csg-Tbg trigger becomes false when the casing pressure minus (-) the tubing pressure of the well is greater than to the Csg-Tbg value you set here.
Tbg-Lin [] >=	The Tbg-Lin trigger becomes true when the tubing pressure minus (-) the line pressure of the well is greater than or equal to the Tbg-Lin value you set here.
	The Tbg-Lin trigger becomes false the tubing pressure minus (-) the line pressure of the well is less than to the Tbg-Lin value you set here.

Field	Description
Csg-Lin [] >=	The Csg-Lin trigger becomes true when the casing pressure minus (-) the line pressure of the well is greater than or equal to the Csg-Lin value you set here.
	The Csg-Lin trigger becomes false when the casing pressure minus (-) the line pressure of the well is less than to the Csg-Lin value you set here
Load Fct [] <=	The Load Fct trigger becomes true when the current load factor percentage is less than or equal to the Load Fct value you set here.
	The Load Fct trigger becomes false when the current load factor percentage is greater than the Load Fct value you set here.
	The Load Factor Percentage is calculated using the following formula:
	Casing Pressure (psig) – Tubing Pressure(psig) Casing Pressure (psig) – Sales Line Pressure (psig)
Casing[]>= Time[]==	The Casing Time Min (the read-only value between Time and the operator = =) updates to show the current OFF Time of the well in minutes. This value starts to increment when the well enters the Unarmed Shutin stage.
	The Casing Pressure Increase (the read-only value between Casing and the operator >=) updates to show how much the Casing Pressure has increased or decreased from the starting value while the well is shut-in. The starting value is the value of the Casing Pressure when the well enters the Unarmed Shutin stage. The Casing Pressure Increase value starts to update once the well is in the Unarmed Shutin stage.
	The Casing Pressure Increase shows only when the Casing Pressure increase is less than the value you set in the Casing field.
	When the Casing Pressure Increase is greater than or equal to the value in the Casing field, the Casing Pressure Increase and the Casing Time Min resets to zero. This time, the Casing Time Min starts counting again.
	The Casing/Time trigger becomes true when the OFF time in minutes is equal to the Casing Time trigger value you define.
	The Casing/Time trigger stays false when the OFF time in minutes is less than the Casing Time trigger value you define.

Field	Description
Tubing[]>= Time[]==	The Tubing Time Min (the read-only value between Time and the operator = =) updates to show the current OFF Time of the well in minutes. This value starts to increment when the well enters the Unarmed Shutin stage.
	The Tubing Pressure Increase (the read-only value between Tubing and the operator >=) updates to show how much the Tubing Pressure has increased or decreased from the starting value while the well is shutin. The starting value is the value of the Tubing Pressure when the well enters the Unarmed Shutin stage. The Tubing Pressure Increase value starts to update once the well is in the Unarmed Shutin stage.
	The Tubing Pressure Increase shows only when the Tubing Pressure increase is less than the value you set in the Tubing field.
	When the Tubing Pressure Increase is greater than or equal to the value in the Tubing field, the Tubing Pressure Increase and the Tubing Time Min resets to zero. This time, the Tubing Time Min starts counting again.
	The Tubing/Time trigger becomes true when the OFF time in minutes is equal to the Tubing Time trigger value you define.
	The Tubing/Time trigger stays false when the OFF time in minutes is less than the Tubing Time trigger value you define.
UsrDef1	The UsrDef1 trigger label matches the trigger tag you enter on the Cyclic Triggers tab of the PMWO Config screen.
	The UsrDef1 trigger operator matches the one you select on the Cyclic Triggers tab of the PMWO Config screen.
	The UsrDef1 trigger becomes true when the operator between the value you define in the Open Trigger 1 field under the Cyclic Triggers tab of the PMWO Config screen and the trigger you define here makes the comparison true.
	The UsrDef1 trigger becomes false when the operator between the value you define in the Open Trigger 1 field under the Cyclic Triggers tab of the PMWO Config screen and the trigger you define here makes the comparison false.

Field	Description
UsrDef2	The UsrDef2 trigger label matches the trigger tag you enter on the Cyclic Triggers tab of the PMWO Config screen.
	The UsrDef2 trigger operator matches the one you select on the Cyclic Triggers tab of the PMWO Config screen.
	The UsrDef2 trigger becomes true when the operator between the value you define in the Open Trigger 2 field under the Cyclic Triggers tab of the PMWO Config screen and the trigger you define here makes the comparison true.
	The UsrDef2 trigger becomes false when the operator between the value you define in the Open Trigger 2 field under the Cyclic Triggers tab of the PMWO Config screen and the trigger you define here makes the comparison false.

2. Proceed to Section 3.5.1.7, PMWO Cyclic Operate – CycleControl Tab (Well Control Panel).

3.5.1.7 PMWO Cyclic Operate – CycleControl Tab (Well Control Panel)



1. Review the values in the following fields:

Field	Description
Well Control Panel	Allows you to control the well. You can shut the well OFF or advance the well to a different stage.
Stage Advance	Select a stage you want the well to advance to.

2. Proceed to Section 3.5.2, PMWO Cyclic Operate – Last 5 Tab.

3.5.2 PMWO Cyclic Operate – Last 5 Tab Screen

The Last 5 tab allows you to view the last 5 events and the respective parameter readings of your cyclic control application.

To access the Last 5 screen:

1. Select the Last 5 tab on the PMWO Cyclic Operate screen. The Last 5 tab screen displays:

		MM/OD HH:Min	Even	Ref Val	On	ing	Tuping		Line	Tots	Minutes OFT	Load Factor	Aterlov Mixtes	DP	Cycle Vol.	Flow Flote	Cit Pate	Casing- Line	Tubing - Line	
Pany	0.000	03/03 00 38	N/A	0.	1	3	0.0	3200	0.0	0.0	10.01 S	1	0.0	3.0	0.0	3.0	00			
	OPEN	00/00 00:00	Labertita	0.0	0.0	8.0	2	0.5			0.0	0.0			-			0.0	0.8	
ad Pres	2.002	90 00 00,00	N/A	0	· 1	0	0.0	1.000	0.0	0.0	ener e		0.0	00	0.0	0.0	0.0		1000 B	
	OFEN:	60/60 88:00	Labs(753)	0.0	0.0	1.0		0.3		-	0.0	0.0	200	200	20	0.0	100	0.0	0.0	
Jrd Fre-	ALODE .	00:00 00:00	N/A	30	20		0.0		0.0	10	1.0	0.0	100	00	10	0.0	00	0.0	0.0	
	0.000	00.00 00.00	N/A	00	2 1	0.5	0.0	1	9.0	0.0		10	0.0	0.0	0.0	0.0	ba.			
4th Fren	DEEN	10/00 10 00	LabalT00	0.0	20	8.0		0.2		1.0	0.0	0.0	10.0		12	0.7.2	100	0.0	0.0	
	1.05	00 (01 10) 00	N/A	0	C 1	1	0.0	1	0.0	0.0			no	10	0.0	10	00		1000	
ShPre	OFEN	60/00 00:00	Label(156)	0.0	0.0	8.0		0.2		-	0.0	0.0					-	0.0	0.0	

Figure 36. PMWO Cyclic Operate – Last 5 tab

2. Review the values in the following fields:

Field	Description					
MM/DD HH:Min	Shows the month, day, hour, and minute of the last 5 logs.					
Event	Displays the last 5 event log for the triggers that caused the opening or closing of the well.					
Ref. Val	Displays the values of the trigger that caused the opening or closing of the well.					
Casing	Displays the casing pressure for the last 5 cycles.					
Tubing	Displays the tubing pressure for the last 5 cycles.					
Line	Displays the line pressure lfor the last 5 cycles.					
Total Minutes ON	Displays the total on minutes of the well for the last 5 cycles.					
Total Minutes OFF	Displays the total off minutes of the well for the last 5 cycles.					
Load Factor / Low Csg	Displays the current Load Factor Percentage of the well. This value shows only when the well is in the Unarmed Shutin or Armed Shutin stages. The Load Factor Percentage is calculated using the following formula: Casing Pressure (psig) – Tubing Pressure(psig) Casing Pressure (psig) – Sales Line Pressure (psig) In the CLOSE row of this field, the lowest casing					
	pressure recorded during the cycle is displayed.					
Afterflow Minutes	Displays the total minutes the cycle has been in the afterflow stage of the well cycle for the last 5 cycles.					
DP	Displays the differential pressure for the last 5 cycles .					
Cycle Vol.	Displays the volume accumulated for the last 5 cycles.					

Field	Description
Flow Rate	Displays the flow rate for the last 5 cycles.
Crit Rate	Displays the critical flow rate for the last 5 cycles.
Casing-Line	Displays the casing minus the line pressure for the last 5 cycles.
Tubing-Line	Displays the tubing minus the line pressure for the last 5 cycles.

3. Proceed to Section 3.5.3, PMWO Cyclic Operate – Plunger Data tab.

3.5.3 PMWO Cyclic Operate– Plunger Data Screen

The Plunger Data tab allows you to view the last 10 plunger arrivals, the plunger cycle logs, rise velocity averages, and the venting minutes.

To access the Plunger Data screen:

1. Select the **Plunger Data** tab on the **PMWO Cyclic Operate** screen. The Plunger Data tab screen displays:

Number: 1-	Well 1	-							Overline Mode	
Well ID V	Well 1		ell Status: PRODUCTIO	ON OFF					cycing mode	
cleControl L	ast 5 Plu	nger Data S	elf-Adjust Alerts						turio ▼	
-Last 10 Arr	ivals	-				Ovcles				
Anchin	 Vist Min. 	El/Min	AndTime	Date	Time	Trike Overlage 0	Tele NonAnec II			
1.0.0	0.0	0.0	Lininitalized	0	0	Ydy Cycles: 0	Ydy NonArys: 0			
2 8.0	0.0	0.0	Uninitialized	0	0	Tot Cycles: 0	Tot NonArvs: 0			
3 0.0	0.0	0.0	Uninitialized	0	0		Consec NonArvs: 0	-		
4 0.0	0.0	0.0	Uninitialized	0	0	Tdy Amyols: 0	Tdy Dry Arvs: 0			
5 0.0	0.0	0.0	Uninitialized	0	0	Ydy Arrivels: 0	Ydy Dry Arvs: 0			
6 0.0	0.0	0.0	Uninitialized	0	0	Tot Arrivals: 0	Tot Dry Arvs: 0			
7 0.0	0.0	0.0	Uninitialized	0	0		Consec DryArvs: 0			
8 0.0	0.0	0.0	Uninitialized	0	0		Tdy Vents: 0			
9 0.0	0.0	0.0	Uninitialized	0	0		Ydy Vents: 0			
10 0.0	0.0	0.0	Uninitialized	0	0	DetectorVal 0	Tot Vents: 0			
Rise Veloc	aity Aven	nges				- Cold Steet Ourie F	Data			
Last 3 time	is: 0.0	Ft/Min				control of the c				
Last 6 time	rs: 0.0	Ft/Min				Complete	2	1		
Plunger Ag	je					Vent Minutes				
	Days	Cycles	Replacement Date	Res	et i	Today, 0.0	This Mostly 0.0			
Plunger Ag	e: 0	0	0	Days/O	/cles	Vootoniers 0.0	Proc. Month: 0.0			
			rRMNDY ex160101			resteroay. c.o	Filey Mullin, 0.0			

Figure 37. PMWO Cyclic Operate – Plunger Data tab

2. Proceed to Section 3.5.3.1, PMWO Cyclic Operate – Plunger Data Tab (Well Control Panel).



3.5.3.1 PMWO Cyclic Operate – Plunger Data Tab (Well Control Panel)

1. Review the values in the following fields:

Field	Description
Arv Mins	Displays the time of the plunger arrival. If the plunger doesn't arrive, the program displays the time of the well at the Lifting stage.
Vnt Mins	Displays the time the well stays at the Venting stage.
Ft/Min	Displays the plunger travel velocity.
Агv Туре	Displays type of arrival or non-arrival. The system only logs the arrival or non-arrival when you select either Conventional Plunger or Continuous Plunger from the Cyclic Types and Dependent Options in PMWO Config – General tab (Well Options).
Date	Displays the date of the plunger arrival or non- arrival logs
Time	Displays the time of the plunger arrival or non- arrival logs

2. Proceed to Section 3.5.3.2, PMWO Cyclic Operate – Plunger Data Tab (Cycles).



3.5.3.2 PMWO Cyclic Operate – Plunger Data Tab (Cycles)

1. Review the values in the following fields:

Field	Description
Tdy Cycles	Shows the number of cycles for the current day.
Ydy Cycles	Shows the number of cycles for the previous day.
Tot Cycles	Shows the total number of cycles from the moment you enable the program.
Tdy Arrivals	Shows the number of plunger arrivals for the current day.
Ydy Arrivals	Shows the number of plunger arrivals for the previous day.
Tot Arrivals	Shows the total number of plunger arrivals from the moment you enable the program.
DetectorVal	Displays the current value of the plunger arrival detector. A value of 0 means the detector is not currently sensing the presence of the plunger, and a value of 1 means the plunger arrival detector is currently tripped.
Tdy NonArvs	Shows the number of plunger non-arrivals for the current day.
YdY NonArvs	Shows the number of plunger non-arrivals for the previous day.
Tot NonArvs	Shows the total number of plunger non-arrivals from the moment you enable the program.
Consec NonArvs	Shows the number of consecutive plunger non- arrivals.
	Every time the Plunger doesn't arrive this value increases by 1. This value resets to zero once a plunger arrival occurs.
Tdy Dry Arvs	Shows the number of plunger dry arrivals for the current day.

Field	Description
Ydy Dry Arvs	Shows the number of plunger dry arrivals for the previous day.
Tot Dry Arvs	Shows the number of plunger dry arrivals from the moment you enable the program.
Consec Dry Arvs	Shows the number of consecutive plunger dry arrivals. Every time the plunger arrives quickly and unexpectedly (a dry arrival), this value increases by 1. This value resets to zero once a regular plunger approval occurs.
Tdy Vents	Shows the number of days the vent opens for the current day.
Ydy Vents	Shows the number of days the vent opened for the previous day.
Tot Vents	Shows the total number of vents from the moment you enable the program.
Cold Start Cycle Data	Provides an option to clear out the accumulations the program displays in the Cycles frame. P MWO Cyclic Operate – Plunger Data Tab (Cycles).

2. Proceed to Section 3.5.3.3, PMWO Cyclic Operate – Plunger Data Tab (Rise Velocity Averages).



3.5.3.3 PMWO Cyclic Operate – Plunger Data Tab (Rise Velocity Averages)

1. Review the values in the following fields:

Field	Description
Last 3 times	Shows an average of the velocity of the plunger to rise from the well bottom to the surface for the last 3 cycles.
Last 6 times	Shows an average of the velocity of the plunger to rise from the well bottom to the surface for the last 6 cycles.

2. Proceed to Section 3.5.3.4, PMWO Cyclic Operate – Plunger Data Tab (Plunger Age).

3.5.3.4 PMWO Cyclic Operate – Plunger Data Tab (Plunger Age)



riungei Age	Days	Cycles	Replacement Date	Beset
Plunger Age: 0		0	0	Days/Cycles
			YRMNDY ex:160101	

1. Review the values in the following fields:

Field	Description
Plunger Age	Tracks the age of the plunger to help determine the time when it should be replaced.
Days	The number of days that the plunger has been in use since the plunger age was last reset
Cycles	The number of well open and close cycles that the plunger has been through since the plunger age was last reset
Replacement Date	Shows the date when the plunger was last replaced. This is shown in the format of YYMMDD, where YY is the Year, MM is the Month, and DD is the day. For example, 160101 is January 1st, 2016.

2. Proceed to Section 3.5.3.4, PMWO Cyclic Operate – Plunger Data Tab (Plunger Age).

3.5.3.5 PMWO Cyclic Operate – Plunger Data Tab (Vent Minutes)



1. Review the values in the following fields:

Field	Description
Today	Shows the number of minutes the vent opens for the current day.
Yesterday	Shows the number of minutes the vent opened for the previous day.
This Months	Shows the number of minutes the vent opens for the current month.
Prev Month	Shows the number of minutes the vent opened for the previous month.

2. Proceed to Section 3.5.4, PMWO Cyclic Operate – Self-Adjust Tab.

3.5.4 PMWO Cyclic Operate – Self-Adjust Tab

The Self-Adjust tab (which displays when only you enable **Self-Adjustment of Trigger** from the **Cyclic Independent Options** in the **General tab** (**Well Options**)) allows you configure the self adjustment of the close and open triggers of the cyclic control.

I I I I I I I I I I I I I I I I I I I	mgure	Meter L	zunties	Tools Win	COM Help	,				-
	1.1	1 19		T P						
wmber: [1-Well1	<u> </u>								Cycling Mode	
Well ID:Well 1	We	II Status: PF	RODUCTI	ON OFF					Auto 💌	
leControl Last 5 Plunger Da	sta Self	h-Adjust	Alerts							
Open Triggers										
Enable Self-Adjustment	of the Op	ien Trigger	Loed Fr	actor Pict <=	•					
Maximum Allowed Value 50	0.0									
Current Trigger Value	0									
Minimum Allowed Value 20	0.0									
		Vented	NonArv		-					
Increment Trigger Value by:	5.0	0.0	0.0	whenever	Rise Velocity EU/Minute	• (=	· 600.0	1	consecutive cycles	0
Decrement Trigger Value by:	2.0	3.5	5.0	whenever	Rise Velocity EU/Minute	• >-	900.0	1	consecutive cycles	0
Enable Self-Adjustment	of the Ck 15.0	ose Trigger	Rate Po	t of Critical	-					
Enable Self-Adjustment Maximum Allowed Value 11 Current Trigger Value 0.0 Minimum Allowed Value 85	of the Ck 15.0 0 5.0	ose Trigger	r Rate Po	t of Critical	<u> </u>					
Enable Self-Adjustment Maximum Allowed Value 11 Current Trigger Value 0(Minimum Allowed Value 05 Increment Trigger Value by:	of the Ck 5.0 6.0 2.0	ose Trigger	r Plate Po	t of Critical whenever	Well Ready - Pingr Drop Mn	• >=	▼ 5.0	for 1	consecutive cycles	0
Enable Self-Adjustment Maximum Allowed Value 11 Current Trigger Value 65 Increment Trigger Value by: Decrement Trigger Value by:	of the Ck 5.0 5.0 2.0 2.0	ose Trigger	r Plate Pc	t of Critical whenever whenever	Wall Ready - Pingr Drop Min Wall Ready - Pingr Drop Min	•)* • (*	 ▼ 50 ▼ 50 	for 1 for 1	consecutive cycles	0
Enable Self-Adjustmenn Maximum Allowed Value [11 Current Trigger Value Minimum Allowed Value [35 Increment Trigger Value by: Decrement Trigger Value by:	of the Ck 5.0 0 2.0 2.0		r Pione Pc	whenever whenever	Well Ready-Phay Drop Mn Well Ready-Phay Drop Mn	•)* • C*	▼ 50 ▼ 50	for 1 for 1	consecutive cycles	0

Figure 38. PMWO Config – Self-Adjust tab

5.5.4.1 TIMWO Coning - Sen-Aujust Tab (Open	inggers)
Open Triggers	
Enable Self-Adjustment of the Open Trigger Load Factor Pct LE	
Maximum Allowed Value 50.0	
Current Trigger Value 0.0	
Minimum Allowed Value 20.0	
Vented NonArv	
Increment Trigger Value by: 2.0 0.0 0.0 whenever Rise Velocity EU/Minute 💌 <= 💌 600.0	1 consecutive cycles 0
Decrement Trigger Value by: 2.0 3.5 5.0 whenever Rise Velocity EU/Minute 💌 >= 💌 900.0	1 consecutive cycles 0
1. Review the values in the following fields:	

3541 PMWO Config Self-Adjust Tab (Open Triggers)

1. Review the values in the following fields:

Field	Description
Enable Sel- Adjustment of the Open Trigger	Enables the well to allow an adjustment of the open trigger you select. Click 🔽 to select the open trigger you like to adjust.
Maximum Allowed Value	Sets the maximum value the open trigger you select can reach.
Current Trigger Value	This read-only value that updates to show the current value of the open trigger you select.
Minimum Allowed Value	Sets the minimum value the open trigger you select can reach.
Increment Trigger Value by	Set the incremental value for the open trigger you select. The open trigger increases by this value when the condition to increment becomes true.
Decrement Trigger Value by	Set the decremental value for the open trigger you select. The open trigger decreases by this value when the condition to decrement becomes true.

2. Proceed to Section 3.5.4.2, PMWO Cyclic Operate – Self-Adjust Tab (Close Triggers).

where functions the frequence $\mathbf{z} = [-, \mathbf{z}] \mathbf{z}^{-1}$ is $[-, \text{manufactures}] \mathbf{z}^{-1}$.

Enable Self-Adjustment of the Close Trigger Pct of	Critical Rate	
Aximum Allowed Value 115.0		
Current Trigger Value 0.0		
/inimum Allowed Value 85.0		
crement Trigger Value by: 2.0	whenever Well Ready - Pingr Drop Min 💌	>= 5.0 for 1 consecutive cycles 0
ecrement Trigger Value by: 2.0	whenever Well Ready - Pingr Drop Min 💌	
ana (Merica) (Analogo (Analo	1. Review the values in	the following fields:
And With An And And And And And And And And And	Field	Description
Anno martine (1) Anno Martine (1) Anno Anno (1) Anno		
annexember provide the second of the second	Enable Self-	Enables the well to allow an adjustment of the
ana mana kata ka ta	Adjustment of the	close trigger you select. Click i to select the close
annan Jahan (a 1997) an i annan an i an	Open Ingger	trigger you like to adjust.
	Maximum Allowed	Sets the maximum value the close trigger you
Annual Mill States Constantia Street Stre	Value	select can reach.
	Current Trigger	This read-only value that undates to show the
	Value	current value of the close trigger you select
	Value	
	Minimum Allowed	Sets the minimum value the close trigger you
	Value	select can reach.
	Increment Trigger	Set the incremental value for the close trigger you
	Value by	select. The close trigger increases by this value
		when the condition to increment becomes true.
	Decrement Trigger	Set the decremental value for the close trigger you
	Value hu	and the set of the set
	Value by	select. The close trigger decreases by this value

3.5.4.2 PMWO Cyclic Operate – Self-Adjust Tab (Close Triggers)

2. Proceed to Section 3.5.5, PMWO Cyclic Operate – Alerts tab.

3.5.5 PMWO Cyclic Operate – Alerts Tab

The Alerts tab (which displays when you enable **Real-Time Values Alert** from **Well Options** in the **General** tab) allows you to set up real Time Value Alerts and Cycle Analysis Alerts.

	•							- Cycling N	oce	
Well ID:Well 1	Well Status: PROD	DUCTION OFF						A.40		
ontrol Lest 5 Plury	jer Dotn Self-Acjust Al	arts								
teal Time Value Al	ierts									
Well Instance #	Section Type	Selections		Operator		TipPort	Notification Method		Status	
Enable 1 1	Pre-Deired Selectio 💌	Selections	•	Less Than (4)	•	e 0	Alert Status Crity	•		
Enclose 2 1	Pre-Defined Selectio	Selections		Less Than (4)		[a ci	Alert Status Only	-		
Eneble 3 1	Pre-Defined Selectio_	E.	-	Less Ther (6)	*	loε	Alert Status Only	•	1	
ycle Analysis Aler Well	ls -									
instance #	Selections	Operator		Trip Point		Conseq Cycli	as Notification Method C	Sycles Street	Statur	
Enable 1 1		Less Then (4)	• 100	0 Trip Point		1	Alet Status Only)	0	
Ensule 2 1		• Less Then (t)	• 00	0 Trip Point		1	Alet Status Only 💽	,	0	
Enable 3 1		Less Then (4)	• 00	0	-	1	Alet Status Only 💌	1	0	

Figure 39. PMWO Cyclic Operate – Alerts tab

3.5.5.1 PMWO Cyclic Operate – Alerts Tab (Real Time Value Alerts)

Real Time Value Alerts							
Well Instance # Section Type	Selections	Operator		Trip Point	Notification Method	ł	Status
Enable 1 1 Pre-Defined Selection	▼	Less Than (<)	•	0.0	Alert Status Only	•	0
	Selections	[1			
Enable 2 1 Pre-Defined Selection 💌	•	Less Than (<)	-	0.0	Alert Status Only	•	0
	Selections						
Enable 3 1 Pre-Defined Selection 💌	T	Less Than (<)	-	0.0	Alert Status Only	-	0
Mail Data Data <thdata< th=""> Data Data <thd< th=""><th>Field</th><th></th><th>Descr</th><th>iption</th><th></th><th></th><th></th></thd<></thdata<>	Field		Descr	iption			
Manual box (p) Monte Table Table Monte	Field		Descr	iption			
Memory Relative Date Factory Relative R	Enable	•	Enable	e the Ale	ert		
(Preasily and the second of second (Preasily and the second (Preasily a	Well In	stance #	Sets the set set set set set set set set set se	he instar onfigure.	nce number of	the well	for the alert
	Section	п Туре	Sets th to sele	ne sectio ect the op	on type for the r otion you prefe	eal time r.	e alert.Click
	Selecti	ions	Select compa the op you se	s the opt arison wi tion you elect Pre	tion you prefer th the Trip Poi prefer. This fie -Defined Sele o	to mon nt. Clic Id show ction as	itor in k ➡ to select /s only when s the Section

Туре.

Field	Description
Operator	Defines the input you prefer to monitor in comparison with the Trip Point. This field shows only when you select Browseable TLP as the Section Type.
Trip Point	Selects the operator you choose to compare the selection or TLP input to the trip point. Click I to select the operator you prefer.
Notification Method	Defines the trip point for the alert.
Status	Selects the notification you wish to receive when an alert occurs. Click 🗹 to select the notification method you prefer.

4. Proceed to Section 3.2.8.2, PMWO Config – Alerts Tab (Cyclic Analysis Alerts).

3.5.5.2 PMWO Cyclic Operate – Alerts Tab (Cycle Analysis Alerts)

Cycle	Allulysis Alerts								
	Well Instance #	Selections	Operator		Trip Point	Conseq C	ycles Notification Method	Cycles Streak	Status
🗌 En	able 1 1		▼ Less Than (<)	▼ 0.0		1	Alert Status Only	• 0	0
					Trip Point				
🗌 En	able 2 1		▼ Less Than (<)	▼ 0.0		1	Alert Status Only	• 0	0
					Trip Point				
🗌 En	able 3 1		▼ Less Than (<)	▼ 0.0		1	Alert Status Only	• 0	0



1. Review the values in the following fields:

Field	Description
Enable	Enables the alert.
Well Instance #	Sets the instance number of the well for the alert you configure.
Selections	Selects the option you prefer to monitor in comparison with the Trip Point . Click I to select the option you prefer.
Operator	Selects the operator you choose to compare the selection or TLP input to the trip point. Click to select the operator you prefer.
Trip Point	Defines the trip point for the alert.
Conseq Cycles	Sets the number of consecutive streaks that the condition must be true for before causing the alert.
Notification Method	Select the notification you wish to receive when an alert occurs. Click to select the notification method you prefer.
Cycle Streak	Shows the current number of consecutive cycles for which the condition has been true.
Status	Shows the current status of the alert.

2. Proceed to *Section 3.6* to save the configuration.

3.6 Saving the Configuration

Whenever you modify or change the configuration, it is a good practice to save the final configuration to memory. To save the configuration:

1. Select **ROC > Flags**. The Flags screen displays:

Flags	2 ×
Flags Advanced	
Restart	Restore Configuration
<u>W</u> arm Start	From Factory <u>D</u> efaults
<u>C</u> old Start	Clear
Cold Start & Clear Alar <u>m</u> s	History Configuration & Data
Cold Start & Clear <u>E</u> vents	Flash Memory
Cold Start & Clear FSTs	Save Configuration
Cold Start & Clear <u>H</u> istory Data	Clear
Cold Start & Clear ALL	Flash Write Status :
L	
Dupdate	✓ OK XCancel ! Apply

Figure 40. Flags screen

2. Click Save Configuration. A verification message displays:



Figure 41. Perform screen

- **3.** Click **Yes** to begin the save process. The Flash Write Status field on the Flags screen displays In Progress. When the Save Configuration completes, the Flash Write Status field on the Flags screen displays Completed.
- **4.** Click **Update** on the Flags screen. This completes the process of saving your new configuration.
- **Note**: For archive purposes, you should also save this configuration to your PC's hard drive or a removable media (such as a flash drive) using the **File** > **Save Configuration** option on the ROCLINK 800 menu bar.

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Chapter 4 – Setting up a Well Optimization Function

This chapter describes how to set up the well core parameters and the main functions of the Well Optimization Manager; the Intermitter, the Gas Lift, and the Plunger Lift. This section functions as a quick start guide to show the basic fields that you must for typical program operation. Each section includes additional steps to show how to manually simulate the functionality in a non-production scenario.

4.1 Setting up the Well Core Parameters

Regardless of the optimization technique you employ, the Well Optimization Manager shares some basic, common features. These parameters include configuration of the the casing pressure input, the tubing pressure input, and the sales meter. This section walks through the basic starting point requirement for all the wells.

4.1.1 Well Core Configuration

You configure the well core parameters using the PMWO Config screen. See *Section 3.2 PMWO Config Screen* for instructions on how to access the PMWO Config screen.

Contrast, Security and Security S	Prod / Sales Orifice Meter — 1	-Production Valve
United	Pt Def: 0, 0, 0	PID Pt Def (Logical): 0, 0, 0
Contractive rev Thy fractioner	Static Pressure Is Absolute	Open Close
Contract State Sta	🔲 Use Line Press (Not Meter Static)	
Initial All And All All All All All All All All All Al		Single Solenoid
Here (II	Pressure Input Defs	
and and	Casing: 0, 0, 0	
	Tubing: 0, 0, 0	Energize Solenoid to Open
	Well TLP Data Update Rate	3
	5 Sec 💌	
	4	6
		SSD Valve
		DO Pt Def: 0, 0, 0
		Behavior: Closed In Susp Stage + Prod Off 💌

Figure 42. Well Core Configuration

Follow the following steps.

1. Define the TLP of your Production/Sales Orifice Meter. Typically, you can point this to the gas meter run from the gas leg of the separator. This is commonly an orifice plate measurement.

Select TLP				? X
Point <u>T</u> ype		Logical Number	<u>P</u> arameter	
96 - FST Parameters 97 - FST Register Tags 98 - Soft Point Parameters 99 - Configurable Opcode 100 - Power Control Parameters 101 - Discrete Inputs 102 - Discrete Outputs 103 - Analog Inputs 103 - Analog Inputs 109 - System Analog Inputs 110 - PID Control Parameters 111 - Sampler/Odonizor Parameters 112 - Station Parameters 113 - Orifice Meter Run Configuration 114 - Orifice Meter Run Configuration 115 - Linear Meter Run Values 115 - Linear Meter Run Values 117 - Modbus Configuration Parameters	▲ III	0RFV1	O - Flow Rate per Day I - Energy Rate per Day Z - Flow Rate per Hour 3 - Energy Rate per Hour 3 - Energy Rate per Hour 4 - Pressure Extension 5 - CdFT 6 - Velocity of Approach 7 - Expansion Factor 8 - Orifice Plate Bore Diameter 9 - Zf1 10 - Fpb 11 - Ftb 12 - Multiplier Value 13 - Meter Tube Internal Diameter 14 - Diameter Ratio 15 - Density 16 - Reynolds Number	
Show All Point Types and Parameters		FL r/o	Show <u>Q</u> urrent Value	
			✔ ок	×Cancel

Click to open the **Select TLP** window.

Figure 43. Well Core Configuration – Select TLP (Production/Sales Meter)

Browse to **Flow Rate per Day** parameter for the meter run. For the ROC800, this is parameter 0 of Point Type 114 (Orifice Meter Run Values). For the FB107, this is parameter 0 of Point Type 47 (Meter Flow Values).

Click **OK** to save your selection and close the Select TLP dialog box.

The program needs additional information from the Production / Sales meter run for operation. However, once you complete the meter definition, the program knows which meter run is in use and retrieves all the required information.

2. Define the TLP of your **Casing** pressure. You point this to an analog input from a pressure device that monitors you well casing pressure.

Click to open the **Select TLP** window.

Select TLP				? ×
Point <u>T</u> ype		Logical Number	Parameter	
72 - PMWO Units 84 - Extended HART Parameters 85 - HART Parameters 91 - System Variables 93 - License Key Information 94 - User C Configuration 95 - FROC Comm Ports 96 - FST Parameters 97 - FST Register Tags 98 - Soft Point Parameters 99 - Configurable Opcode 100 - Power Control Parameters 101 - Discrete Inputs 102 - Analog Inputs 103 - Analog Inputs 104 - System Analog Inputs	* III	AIN 2-1 - Casing AIN 2-2 - Tubing AIN 2-3 - AI Default AIN 2-4 - AI Default	6 - Averaging 7 - Raw A/D Input 8 - Zero Raw 9 - Mid Point Raw #2 11 - Mid Point Raw #2 11 - Mid Point Raw #3 12 - Span Raw 13 - Zero EU 14 - Mid Point EU #1 15 - Mid Point EU #2 16 - Mid Point EU #3 17 - Span EU 18 - Offset 19 - Set Value 20 - Manual Value 21 - EU Value 22 - Clipping	E
Show All Point Types and Parameters			Show <u>C</u> urrent Value	
103, 16, 21		FL r/w		
			V OK	×Cancel

Figure 44. Well Core Configuration – Select TLP (Analog Inputs -Casing)

Browse and select **Analog Inputs** (Point Type 103 for the ROC800 or Point Type 3 for the FB107). Select the Logical Number you assign for the casing pressure and choose **EU Value** for the Parameter (Parameter 21 for the ROC800 or Parameter 14 for the FB107).

Click **OK** to save your selection and close the **Select TLP** dialog box.

3. Define the TLP of your **Tubing** pressure. You point this to an analog input from a pressure device that monitors you well tubing pressure.

Select TLP		? ×
Point <u>T</u> ype	Logical Number	Parameter
72 - PMWO Units 84 - Extended HART Parameters 85 - HART Parameters 91 - System Variables 93 - License Key Information 94 - User C Configuration 95 - FRC Comm Ports 96 - FST Parameters 97 - FST Register Tags 98 - Soft Parameters 99 - Configurable Opcode 100 - Power Control Parameters 101 - Discrete Inputs 102 - Discrete Outputs 103 - Analog Inputs 104 - System Analog Inputs	AIN 2-1 - Cesing AIN 2-2 - Tubing AIN 2-3 - AI Default AIN 2-4 - AI Default	6 - Averaging 7 - Raw A/D Input 8 - Zero Raw 9 - Mid Point Raw #1 10 - Mid Point Raw #2 11 - Mid Point Raw #3 12 - Span Raw 13 - Zero EU 14 - Mid Point EU #1 15 - Mid Point EU #1 15 - Mid Point EU #3 17 - Span EU 18 - Offset 19 - Set Value 20 - Manual Value 21 - EU Value 22 - Clipping
Show <u>All</u> Point Types and Parameters	FL r/w	Show <u>C</u> urrent Value
	, ,	, V OK XCancel

Click to open the **Select TLP** window.

Figure 45. Well Core Configuration – Select TLP (Analog Inputs -Tubing)

Browse and select **Analog Inputs** (Point Type 103 for the ROC800 or Point Type 3 for the FB107). Select the Logical Number you assign for the tubing pressure and choose **EU Value** for the Parameter (Parameter 21 for the ROC800 or Parameter 14 for the FB107).

Click **OK** to save your selection and close the **Select TLP** dialog box.

- **4.** Choose the rate of your well data updates. This indicates how often the program publishes the informational data. The calculations always run internally at once per second regardless of this selection. It is recommended to leave this value at 5 seconds.
- **5.** Define the TLP of the discrete output, analog output, or PID loop you use to control the opening and closing of your **Production Valve**.

If a flow control valve is in use, it is necessary to define a PID Control Loop to drive it. From the **PID PT Def (Logical)** field, click and select the appropriate PID tag you configure for the flow control valve. However, if you use a discrete valve, leave this as **Undefined**.

If you use a discrete valve, select **Single Solenoid** from the **Output Pt Def** field.

Just below the **Single Solenoid** field, click is to open the **Select TLP** dialog box.



Figure 46. Well Core Configuration – Select TLP (Discrete Outputs – Production Valve)

Browse and select **Discrete Outputs** (Point Type 102 for the ROC800 or Point Type 2 for the FB107). Select the Logical Number you assign for the production valve and choose **Auto Output** (Parameter 8) for the ROC800 or **Status** (Parameter 2) for the FB107.

6. You can optionally configure the SSD (system shut down) valve. This is not a requirement but is recommended.

From the **DO Pt Def** field, click do open the **Select TLP** dialog box.

Select TLP			? ×
Point <u>T</u> ype	Logical Number	<u>P</u> arameter	
67 - PMWO Cyclic 69 - PMWO Statistics 70 - PMWO Enhanced Op 72 - PMWO Units 84 - Extended HART Parameters 85 - HART Parameters 91 - System Variables 93 - License Key Information 94 - User C Configuration 95 - ROC Comm Ports 96 - FST Parameters 97 - FST Register Tags 98 - Soft Point Parameters 99 - Configurable Opcode 100 - Power Control Parameters 101 - Discrete Inputs 102 - Discrete Outputs	DOU 4-1 - Prod Velve DOU 4-2 - SSD Velve DOU 4-3 - DO Default DOU 4-4 - DO Default DOU 4-4 - DO Default DOU 4-5 - DO Default	0 - Point Tag ID 1 - Units Tag 2 - Scanning 3 - Alarming 4 - SRBX on Clear 5 - SRBX on Set 6 - Alarm Code 7 - Failsafe on Reset 8 - Auto Output 9 - Accumulated Value 10 - Momentary Mode 11 - Momentary Active 12 - Toggle Mode 13 - Timed Discrete Output 14 - Time On 15 - Cycle Time 16 - Low Reading Time	III
Show All Point Types and Parameters	UINT8 r/w	Show <u>C</u> urrent Value	
		🗸 ок	×Cancel

Figure 47. Well Core Configuration – Select TLP (Discrete Outputs – SSD Valve)

Browse and select **Discrete Outputs** (Point Type 102 for the ROC800 or Point Type 2 for the FB107). Select the Logical Number you assign for the production valve and choose **Auto Output** (Parameter 8) for the ROC800 or **Status** (Parameter 2) for the FB107.

You leave the **Behavior** field at default.

The complete Well core configuration looks like the following screenshot:

Accession (meeting, meeting, meeting) Book (meeting) Boo	Prod / Sales Orifice Meter	Production Valve
	Pt Def: ORFV 1, FLOWDY Static Pressure Is Absolute Use Line Press (Not Meter Static)	PID Pt Def (Logical): Undefined Open Close Output Pt Def Actuation Type: Single Solenoid
Internet (Construction of Base) Constructions (Constructions of Base)	Pressure Input Defs	Discrete Output: DOU 4-1. STATUS
	Casing: AIN 2-1, EU Tubing: AIN 2-2, EU Well TLP Data Update Rate 5 Sec	Energize Solenoid to Open
		SSD Valve
		DO Pt Def: DOU 4-2, STATUS Behavior: Closed In Susp Stage + Prod Off 💌

Figure 48. Well Core Configuration (Complete)

7. You enable the well and click **Apply**.

Boccar de Palatica de Anna des Lant Tor be de la conjunctant De be de la conjunctant		Deint Numbers 1	Wall1	Wallip	Wall 1		
Concept waters outpristive 1		Point Number . [1	•veni	weind.	1006111		
rel sol (a) rel sol (b) rel sol (Enable We]			Well Status:	OUT OF SERVICE
Not find a factorized Store 552 Method find a factorized Method fin							
Interest Statistics of Statist	- 100 j 1000 j 0000 j 1000 j 1000 j . - 100 j 1000 j 0000 j 1000 j 1000 j 1000 j 1						

Figure 46. Well Core Configuration – Well enable

- **Note:** If you use the Well Optimization program to manage your gas lift, cyclic control, or any of the function of the program, you enable the well only after you complete the configuration of the function.
- **8.** Proceed to *Section 4.1.2 Simulation Option* if you choose to view a sample simulation configuration. Proceed to *Section 4.2 Setting up Gas Lift*, if you choose to set up a gas lift manager using the program.

4.1.2 Well Core Simulation

This section walks you through the manual configuration of your meters and I/Os for them to display values you use for the simulation process.

1. Configure the meter values for your **Production / Sales Orifice** Meter.

For the ROC800, go to **Meter > Setup > Orifice Meter** using the ROCLINK 800 menu. The **Orifice Meter Setup** dialog box displays:

Orifice Meter Setup	2 X
Meter Run : 1 - Orifice 1	Tag : Orifice 1
General Inputs Advanced Alarms Calibrati	on Factors
Meter Description :	
Station : Station 1	
	Meter Type
Pipe Diameter : 8.071 Inches	Flange Tapped Orifice
Orifice Diameter : 4.0 Inches	O User Defined Device
Low Elow CutOff: 0.0 InH2O	
Process Alarms AGA3 / ISO5167 Alarms	[0]0
Copy Copy	Jpdate V OK KCancel Apply

Figure 49. ROC800 Orifice Meter Setup

Select the **Inputs** tab from the **Orifice Meter Setup** dialog box. You check if the **I/O Definition** for the **Differential Pressure**, **Static Pressure**, and **Temperature** is set to **Manual**. If not, click and select **Undefined** from the **Select TLP** dialog box. Enter the manual values for each item, as shown in the figure below.

Orifice Meter Setup	? X
Meter Run : 1 - Orifice 1 Tag : Orifice 1	
General Inputs Advanced Alarms Calibration Factors	
I/O Definition Values Differential Pressure : Manual Static Pressure : Manual Temperature : Manual	
Stacked DP Low DP Input : Manual C Enabled Low DP SetPoint : 0.0 InH2O Image: Disabled High DP SetPoint : 0.0 InH2O	
©	L Apply

Figure 50. ROC800 Orifice Meter Setup (Inputs tab)

Once this is complete, press the **Apply** button, and then click **OK**.

For the FB107, go to **Meter > Setup** using the ROCLINK 800 menu. The **Meter Setup** dialog box displays:

Meter Setup			2 ×
Meter <u>N</u> umber: 1 - Meter #1 Active Flow Calculation: AGA3-92 General Inputs Advanced Fluid	Meter Tag : Active Pr Properties Sampler Cali	Meter #1 operties Calculation : AGA8-92 Detailed bration Factors Alarms	_
Meter Description : Production/Sal	es		
Calculation Standard	Units for Heating Value, Alarms, and Sampler © Volume © Mass	 Flow Alarming – C Enabled ● Disabled 	
- Averaging Technique	- Integral Multiplier Period		
Flow Dependent Linear DPy (API 21.1 - 2013) Flow Dependent Formulaic Flow Weighted Linear Flow Weighted Formulaic	IMP: 1.0 Mi	nutes	
Active Flow Alarms :		B⊔pdate ✔ OK	×Cancel ! ≜pply

Figure 51. FB107 Orifice Meter Setup

Select the **Inputs** tab from the **Meter Setup** dialog box. You check if the **I/O Definition** for the **Differential Pressure**, **Static Pressure**, and **Temperature** is set to **Manual**. If not, click and select **Undefined** from the **Select TLP** dialog box. Enter the manual values for each item, as shown in the figure below.

Meter Setup	? ×
Meter Number: 1-Meter #1	
Active Flow Calculation : AGA3-92 Active Properties Calculation : AGA8-92 Detailed	
General Inputs Advanced Fluid Properties Sampler Calibration Factors Alarms	1
UO Definition Values Differential Pressure : Manual Static Pressure : Manual Temperature : Manual	
Pipe Diameter: 6071 Inches Qrifice Diameter: 40 Inches Low Elow Cutoff: 10 InH20	
Stacked DP Manual © Disabled Low DP Input: Manual C Enabled Low DP SetPoint: 0.0 High DP SetPoint: 0.0 InH20	
Bacopy B⊇aste ✓ OK ✗Cance	I ! Apply

Figure 52. FB107 Orifice Meter Setup (Inputs tab)

Once this is complete, press the Apply button, and then click OK.

2. Enter the manual EU Values for your casing and tubing pressures.

For both the ROC800 and FB107, go to **Configure** > **I**/**O** > **AI Points** using the ROCLINK 800 menu. The **Analog Input** dialog box displays:

Analog Input	? ×
Analog Inputs : 1 - Al Default Tag : Al Default	
General Advanced Al Calibration Alarms	1
Point Number: 2-1 Scanning	
Value: 0.0 0.0 mA C Enabled	
Units: Disabled	
Scan Period: 1.0 Secs	
Liow Reading EU: 100.0	
Active Alarms · Point Fail Alarm 64	
Large Auto Scan Dupdate ✓ OK ★Cancel	! <u>A</u> pply

Figure 53. Analog Inputs

From the **Analog Inputs** field, click \checkmark to select the instance you configure for the casing and tubing pressure input. For example, you use **1** – **AI Default** for the casing and **2** – **AI Default** for the tubing.

To configure your casing inputs, select 1 - AI Default from the Analog Inputs field and set the Value to 500.0 and Scanning to Disabled from the General tab.

Analog Input	2 ×
Analog Inputs : 1 - Al Default	Tag : Al Default
General Advanced Al Calibration Alarms	
Point Num <u>b</u> er : 2-1 alue : 500.0 0.0	mA Scanning
Units :	Disabled
High Reading EU : 100.0 Active Alarms : Point Fail Alarm	64
Bacomu Boosta Auto Scen Citu	

Figure 54. Analog Inputs (Scanning disabled)

To configure the tubing pressure, select 2 - AI Default from the Analog Inputs field and set the Value to 550.0 and Scanning to Disabled from the General tab.

 To start the simulation of the well production, you must open the well. Click the Open Button from the PMWO Config – General Tab (Production Valve) and click Apply. The Well Status must show Well Open.



Produce PID Pt	ction Valve Def (Logical): Undefined
	Open Close
Outp	out Pt Def
A	ctuation Type: Single Solenoid 🛛 💌
D	iscrete Output: DOU 4-1, STATUS
~	Energize Solenoid to Open

Figure 55. Opening a Production Valve

4. Go to PMWO **Core Operate** – **Core tab** to view your simulation values. See *Section 3.3 PMWO Core Operate* for more information on how to access the PMWO Core Operate screen.

LINK 830 - (PMWO Core Operat Edit View BOC Configure	e - Remote Oprti Meter Utilitie	ns Cntrlr) rs Iools Wi	ndow Help					
	代 N 型 **	三部の		M 🖬 3 K8				
mber: [1 - well 1	We	I Status: WELL	OPEN					
re LastS								
Wall State	100					PD Model None		
Well Flow/DP Selociet 1.0					Prod Value	Position % 100.0		
Core Values								
Flow								
Current		Oycle			Avg Monthly			
Meter OP 10.0								
Static 500.0	Psi							
Temperature 110.0	DegF							
Current Flow Pate 7385	378 Mct/Dev							
Volume Today 205.0	120 14-1	Volum	a (N) O cha 14	6971 M-1	Ava Dely Volum	e This Month 7385.97	Met	
Volume Today 2000	200 MG	· · · · ·		1010 100				
Volume Prev Day 0.0	MCI	Volume Pro	ev un cycle u u	MCI	Avg Daiy volum	e Prev Monts 0.0	MCI	
Pressure								
	Current	Avg Today	Avg Yest					
Casing Pressure P ₈₁	500.0	500.0	500.0					
Tubing Pressure Psi	550.0	96.02804	-25.0	Reset Av	gs			
Line Pressure Pai	500.0	500.0	500.0					
Time								
Well Current State Minutes	1.78332							
Current Well ON Hours	0.02972							
Current Well OFF Hours	0.0							
Previous Well ON Hours	0.0							
Previous Well OFF Hours	0.00027							
Well ON Hours Today	0.02972							
Well ON Hours Prev Day	0.0							
Well Display Data TLPs Update F	ate 5 Seconds	•						
right Protected 1998, 2015 by Vinso	Process Control	s Company, LP	0				Print S	ave As Auto Scen [] Updete Close App

Figure 56. PMWO Core Operate Simulation Values

4.2 Setting up Gas Lift

The Well Optimization Manager program allows you to inject high pressure gas into the well to lift the loading liquid from the bottom of the well. You can use to program to test and calculate the efficiency of the well.

4.2.1 Gas Lift Configuration

o configure the Gas Lift functionality of the Well Optimization Manager program:

Enable the Use Gas Lift from the PMWO Config Screen – General tab (Well Options). See Section 3.2.1.1 PMWO Config – General Tab (Well Options) for more on how to enable the Gas Lift.



Figure 57. Gas Lift Configuration – Enable Gas Lift

2. When you enable the Use Gas Lift, the Gas Lift tab of the PMWO Config screen appears. Click the Gas Lift tab to configure the parameters you use for the gas lift functionality of the program.

However, before you proceed with Gas Lift configuration, make sure you complete the configuration of the well core parameter. See *Section 4.1.1 Well Core Configuration* for more information.

3. Proceed to the **Gas Lift** tab of the **PMWO Well Config** screen. The Gas Lift tab displays:

Well Optimization Manager Program User Manual (FB107 and ROC800-Series)

ROCLINK 800 - [PMWO Config - Remote Oprtos Cotrle]			_ C X
File Edit View ROC Configure Meter Utilities To	pols Window Help		_ = = ×
D 🖆 🖬 X 🖻 🖻 🎒 🍹 🔍 🍳 M 州 🐝 M 州	· ♬ ≉ ⊘ I I I I I ! # ? №?		
PointNumber: 1-Well1 Vell1		Cycling Mode	_
Enable Well	Vell Status: WELL OPEN 3	Auto	
General Gas Lift		Gas Lift For Optimization Mode	
Gas Lift Status Message: INSUF CONFIGURATION		Gas Production / Efficiency 💌 Max Inj/Prod Efficiency 💌	
Startup Delay (Hours): 0.0	Alarm Logging		
Initial Test Posting Time %: 25.0 Oscillations E Averaging Period (Hours): 8.0	efore Alarm: 10	Meter Pt Def: Undefined Rate PID Pt Def: Undefined	
Efficiency Deadbands	Economic Values / Ratios	Current Injection Setpoint: 400.0 Mcf/Day	
Injection Valve Setpoint	Compression/Recycle Cost/EU: 0.0	Gas Lift Injection Setpoint Tuning	
Maintain Step Direction if +/-: 1.0 Pct	Production (Formation Gas) Cost/EU: 0.0	Setpoint Mode: Apply Gas Lift Adjustments	
Revisitep Direction Unity in Negative >: 2.0 Pct	Buyback Gas Cost/EU: 0.0	Initial Injection Setpoint 400.0 Mcf/Day	
Reversal Action If + Efficiency and - Production	Produced Water Cost/EU: 0.0	May Office River Melling Of a	
Option: If Production Drops	Sales Gas Revenue/EU: 0.0	Offset Setopint Gain: 10 (y Improvement (May Sten)	
	Liquid Hydrocarbon Revenue/EU: 0.0	Offset Setpoint Direction: Decreasing 💌	
Production/Sales	Gas Lift Valve Sequencing Start-Up Routine	High Setpoint Limit 600.0 Mcf/Day	
Meter Pt Def: ORFV 1, FLOWDY Rate	Enable for Next Startup	Low Setpoint Limit 200.0 Mct/Day	
Meter Location: Includes Inj Gas	Auto-Run if Well is down > 48.0 Hours	Valve Closure / Abort Testing	
Buyback Gas	Injection Setpoint 200.0 Mcf/Day	Max Injection Down Minutes: 30 0	
Meter Pt Def: Undefined Rate 💌	Termination Condition: Tubing Pres <=	Max Production Closed Minutes: 60 0	
Compression: Low Press: Required	Termination Value: 200.0 Psi	Action Upon Abort: Clear All Averaging Cycles	
Liquid Hydrocarbon Production	Time Limit 60.0 Mins	Restart Adj Direction: Maintain Current Direction	
Meter Pt Def: Undefined Accum 💌	Compressor Down Indication Method	SSD Handling and Recovery	
Water	Restart Criteria Method: Disabled		
Meter Pt Def: Undefined Accum		SSU Hecovery: No Auto Action / User Action Heqd 💌	
Copyright Protected 1998, 2015 by Vinson Process Controls Comp	any, LP.	Print Save As Auto Scan Bupdate Qlos	e Apply
		ON-L	INE 4:34 PM

Figure 58. Gas Lift Configuration – PMWO Config, Gas Lift tab

4. Configure the **Startup Delay**, **Initial Test Posting Time %**, and **Averaging Period**. See *Section 3.2.2 PMWO Config – Gas Lift Tab* for more information on these fields.



Figure 57. Gas Lift Configuration – PMWO Config, Gas Lift tab

5. Check the Meter Pt Def of your Production/Sales meter. The program automatically populates the Meter Pt Def field after you configure the Well Core Parameters (*Section 4.1.1 Well Core Configuration*). Define the meter as either as a Production meter (Meter Location > Includes Inj Gas) or as a Sales meter (Meter

Location > Excludes Inj Gas). See Section 3.2.2.2 PMWO Config – Gas Lift Tab (Production/Sales) for more information on these fields.



Production/Sales			
ORFV 1, FLOWDY	Rate 💌		
Includes Inj Gas	•		
	ORFV 1, FLOWDY		

Figure 58. Gas Lift Configuration – Production/Sales Meter

6. Select the Gas Lift For and Optimization Mode you prefer. See Section 3.2.2.9 PMWO Config – Gas Lift Tab (Gas Lift For & Optimization Mode) for more information on the optimization modes.



Gas Lift For	Optimization Mode
Gas Production / Efficiency 💌	Max Inj/Prod Efficiency 💌

Figure 59. Gas Lift Configuration – Gas Lift Optimization Mode

7. Define the TLP (**Meter Pt Def**) of your Injection meter. Typically, you point this to a gas meter run.



- Injection	
Meter Pt Def: 0, 0, 0	- I
PID Pt Def: 0, 0, 0	
Current Injection Setpoint: 400.0 Mcf/Day	

Figure 60. Gas Lift Configuration – Injection Meter Click to open the **Select TLP** window.

Point <u>T</u> ype	Logical Number	Parameter	
94 - User C Configuration 95 - ROC Comm Ports 96 - FST Parameters 97 - FST Register Tags 98 - Soft Point Parameters 99 - Configurable Opcode 100 - Power Control Parameters 910 - Discrete Inputs 102 - Discrete Outputs 103 - Analog Inputs 110 - PC Control Parameters 110 - System Analog Inputs 111 - Sampler//Odorizor Parameters 112 - Station Parameters 113 - Onflice Meter Run Configuration 114 - Onflice Meter Run Configuration	ORFV1	0 - Flow Pote per Dev 1 - Energy Rate per Hour 2 - Flow Rate per Hour 3 - Energy Rate per Hour 3 - Energy Rate per Hour 4 - Pressure Extension 5 - CdFT 6 - Velocity of Approach 7 - Expansion Factor 8 - Orifice Plate Bore Diameter 9 - Z11 10 - Fpb 11 - Rtb 13 - Meter Tube Internal Diameter 14 - Diameter Ratio 15 - Density 16 - Reynolds Number	
Show <u>All Point Types and Parameters</u> ORFV 1, FLOWDY	FL r/o	Show <u>C</u> urrent Value	

Figure 59. Gas Lift Configuration – Select TLP (Injection Meter)

Browse to **Flow Rate per Day** parameter for the meter run. For the ROC800, this is parameter 0 of Point Type 114 (Orifice Meter Run Values). For the FB107, this is parameter 0 of Point Type 47 (Meter Flow Values).

Click **OK** to save your selection and close the Select TLP dialog box.

The program needs additional information from the Injection meter run for operation. However, once you complete the meter definition, the program knows which meter run is in use and retrieves all the required information.

To configure the PID loop for your Injection valve, go to Configure > Control > PID Loop using the ROCLINK 800 menu for both the FB107 and the ROC800. The PID Loop dialog box displays:
PID Loop	? <mark>×</mark>
PID: 1-PID1 Tag: PID1	
General Tuning Status	
Control Type Primary Only C Override Control C Override Only C Override Only C Override Only C Discrete	
Mode Loop Status : Disabled Disabled C Manual C Remote SP Actual Period : 0.0 Secs	
Primary I/O Definition Value	
Setpoint: Local 1.0	
Process Variable : Undefined 0.0	
Output Output Point : Undefined 0.0	
Output Low Limit : 0.0 Output High Limit : 100.0	
Bacopy Bow Trend Auto Scan Dupdate V OK XCancel	! <u>Apply</u>

Figure 60. Gas Lift Configuration – PID Loop

- **9.** From the PID Loop dialog box, setup the **Process Variable** of the PID loop for your Injection valve.
 - Click to open the **Select TLP** window.

Point <u>T</u> ype		Logical Number	Parameter	
98 - Soft Point Parameters 99 - Configurable Opcode	*	ORFV1	0 - Flow Rate per Day 1 - Energy Rate per Day	
100 - Power Control Parameters			2 - Flow Rate per Hour	
102 - Discrete Outputs			4 - Pressure Extension	1
103 - Analog Inputs			5-CdFT	
109 - System Analog Inputs			6 - Velocity of Approach	
110 - PID Control Parameters	-		7 - Expansion Factor	
111 - Sampler/Udorizor Parameters	=		8 - Unifice Plate Bore Diameter	
112 - Station Farameters 113 - Orifice Meter Bun Confiduration			10 - Enb	
114 - Orifice Meter Run Values			11 - Ftb	
115 - Linear Meter Run Configuration	-		12 - Multiplier Value	
116 - Linear Meter Run Values			13 - Meter Tube Internal Diameter	
117 - Modbus Configuration Parameters			14 - Diameter Ratio	
118 - Modbus Register to TLP Mapping			15 - Density	
119 - Modbus Event, Alarm, and History 1	31 .		16 - Reynolds Number	
Show All Point Types and Parameters			Show <u>C</u> urrent Value	
ORFV 1, FLOWDY		FL r/o		

Figure 61. Gas Lift Configuration – Select TLP (PID Loop – Process Variable)

Browse to **Flow Rate per Day** parameter for the Injection meter run. For the ROC800, this is parameter 0 of Point Type 114 (Orifice Meter Run Values). For the FB107, this is parameter 0 of Point Type 47 (Meter Flow Values).

Click **OK** to save your selection and close the Select TLP dialog box.

10. From the PID Loop dialog box, setup the **Output Point** of the PID loop for your Injection valve.

Point <u>T</u> ype	Logical Number	Parameter
85 - HART Parameters 87 - Expanded I/O Information 91 - System Variables 93 - License Key Information 94 - User C Configuration 95 - ROC Comm Ports 96 - FST Parameters 99 - Configuration 99 - Soft Point Parameters 99 - Configuration 90 - Configuration 91 - STT Register Tags 98 - Soft Point Parameters 99 - Configuration 100 - Power Control Parameters 101 - Discrete Inputs 102 - Analog Inputs 103 - Analog Inputs 105 - Pulse Inputs 106 - RTD	AOU 61 - AO Default AOU 62 - AO Default AOU 63 - AO Default AOU 64 - AO Default AOU 64 - AO Default AOU 74 - AO Default AOU 72 - AO Default AOU 72 - AO Default AOU 74 - AO Default	0 - Point Tag ID 1 - Units Tag 2 - Scanning 3 - Alarming 4 - SREX on Clear 5 - SREX on Set 6 - Alarm Code 7 - Failsafe on Reset 8 - Zero Raw 9 - Span Raw 10 - Zero EU 11 - Span EU 12 - EU Volue 13 - Raw D/A Output 13 - Raw D/A Output 14 - Manual Value 15 - Failsafe Value 16 - Physical Value
Show All Point Types and Parameters	FL r/w	Show <u>O</u> urrent Value

Click to open the **Select TLP** window.

Figure 62. Gas Lift Configuration – Select TLP (PID Output Point)

Browse and select **Analog Outputs** (Point Type 104 for the ROC800 or Point Type 4 for the FB107). Select the Logical Number you assign for the output point and choose **EU Value** (Parameter 12) for the ROC800 or **Auto Value** (Parameter 6) for the FB107.

Click **OK** to save your selection and close the Select TLP dialog box.

PID Loop	? ×
PID: 1-PID1 Tag: PID1	
General Tuning Status	
Control Type Primary Only C Override Control C Override Only C Override Only C Discrete	
Mode Loop Status : Disabled Image: Disabled C Auto Loop Period : 1.5 Image: C Manual C Remote SP Actual Period : 0.0	
Primary //O Definition Value	
Process Variable : ORFV1, FLOWDY	
- Output	
Output Point: AOU 9-1, EU	
Output Low Limit : 0.0 Output High Limit : 100.0	
Ba_Copy	

Figure 63. Gas Lift Configuration – PID Loop

11. Define the TLP (**PID Pt Def**) of your PID loop to control the Injection valve.



-Injection			
meedon			
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			_
PID Pt Det: [0, 0	,υ		
Current Injection Sets	oint: 400.0	Mcf/Dav	
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Figure 64. Gas Lift Configuration – Injection PID Loop





Figure 65. Gas Lift Configuration – Select TLP (PID Loop)

Browse and select **PID Control Parameters** (Point Type 110 for the ROC800 or Point Type 48 for the FB107). Select the Logical Number of the PID loop you configure and choose **Primary Setpoint** (Parameter 11 for the ROC800 or Parameter 6 for the FB107).

Click **OK** to save your selection and close the Select TLP dialog box.

12. Configure your **Gas Lift Injection Setpoint Tuning**. See Section 3.2.2.10 PMWO Config – Gas Lift Tab (Injection) for more information on injection setpoint tuning.

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- Gas Lift Injection Setpoint Tuning
Setpoint Mode: Apply Gas Lift Adjustments
Initial Injection Setpoint: 400.0 Mcf/Day
Max Offset Step Value: 25.0 Mcf/Day
Offset Setpoint Gain: 1.0 (×Improvement < Max Step)
Offset Setpoint Direction: Decreasing 💌
High Setpoint Limit: 600.0 Mcf/Day
Low Setpoint Limit: 200.0 Mcf/Day

Figure 66. Gas Lift Configuration – Gas Lift Injection Setpoint Tuning

13. Proceed to *Section 4.2.2 Simulation Option* if you choose to view a sample simulation configuration. Proceed to *Section 4.3 Setting up Intermitter*, if you choose to set up an intermitter using the program.

4.2.2 Gas Lift Simulation

This section walks you through the manual configuration of your meters and I/Os for them to display values you use for the simulation process. You use the **PMWO Gas Lift Operate** screen to view the simulation parameters of the Gas Lift functionality. See *Section 3.4 Gas Lift Operate Screen* for more information on accessing the PMWO Gas Lift Operate screen.

- 1. Configure the well core paramaters first before you proceed with gas lift simulation See *Section 4.1.2 Well Core Simulation* for more information.
- 2. Configure the Startup Delay, Initial Test Post Time %, and Averaging Period to low values for simulation purposes. Enter 15 seconds (0.0042 hours) for Startup Delay and 3 minutes (0.05 hours) for Averaging Period:

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Figure 67. Gas Lift Simulation – Gas Lift Config

3. Configure the meter values for your Injection Meter.

For the ROC800, go to **Meter > Setup > Orifice Meter** using the ROCLINK 800 menu. The **Orifice Meter Setup** dialog box displays:

Orifice Meter Setup	? X
Meter Run : 1 - Orifice 1 ▼ Tag : Orifice 1	
General Inputs Advanced Alarms Calibration Factors	
Meter Description :	
Station 1	
Meter Type	
Pipe Diameter: 8.071 Inches Flange Tapped Orifice	
Orifice Diameter: 4.0 Inches C User Defined Device	
Low Elow CutOff: 0.0 InH20	
Process Alarms	
AGA3 / IS05167 Alarms	
0	
©_Copy	! <u>Apply</u>

Figure 68. Gas Lift Simulation – ROC800 Orifice Meter Setup

Select the **Inputs** tab from the **Orifice Meter Setup** dialog box. You check if the **I/O Definition** for the **Differential Pressure**, **Static Pressure**, and **Temperature** is set to **Manual**. If not, click and select **Undefined** from the **Select TLP** dialog box. Enter the manual values for each item, as shown in the figure below.

Orifice Meter Setup		? ×
Meter Run : 1 - Orifice General Inputs A Differential Pressure Static Pressure : Temperature :	Tag: Orifice 1 dvanced Alarms Calibration Factors I/O Definition Wanual Manual	
Stacked DP C Enabled C Disabled	Low DP Input : Manual Low DP SetPoint : 0.0 InH2O High DP SetPoint : 0.0 InH2O	
B Copy	steOKCance	I Apply

Figure 69. Gas Lift Simulation – ROC800 Orifice Meter Setup (Inputs tab)

Once this is complete, press the **Apply** button, and then click **OK**.

For the FB107, go to **Meter > Setup** using the ROCLINK 800 menu. The **Meter Setup** dialog box displays:

Meter Setup			? ×
Meter <u>N</u> umber : <mark>1 - Meter #1</mark>	Meter Tag :	Meter #1	
Active Flow Calculation : AGA3-92	Active Pri	operties Calculation : AGA8-92 Detailed	
General Inputs Advanced Fluid	Properties Sampler Cali	bration Factors Alarms	
Meter Description : Production/Sal	es		
Calculation Standard	Units for Heating Value, – Alarms, and Sampler	- Flow Alarming	
C AGA3-2013	Volume	C Enabled	
C AGA7-2006	C Mass	Disabled	
C ISO5167-2003			
C User C Flow Program			
Averaging Technique	Integral Multiplier Period -		
 Flow Dependent Linear DPy (API 21.1 - 2013) 	IMP: 1.0 Mi	nutes	
C Flow Dependent Formulaic			
C Flow Weighted Linear			
C Flow Weighted Formulaic			
Active Flow Alarms :			
© Copy €Paste		pdate ✓ OK	Cancel Apply

Figure 70. Gas Lift Simulation – FB107 Orifice Meter Setup

Select the **Inputs** tab from the **Meter Setup** dialog box. You check if the **I/O Definition** for the **Differential Pressure**, **Static Pressure**, and **Temperature** is set to **Manual**. If not, click and select **Undefined** from the **Select TLP** dialog box. Enter the manual values for each item, as shown in the figure below.

Meter Setup	? X
Meter Number : 1 - Meter #1 Meter Tag : Meter #1	
Active Flow Calculation : AGA3-92 Active Properties Calculation : AGA8-92 Detailed	
General Inputs Advanced Fluid Properties Sampler Calibration Factors Alarms	1
I/O Definition Values Differential Pressure : Manual 3.0 InH2O Static Pressure : Manual 510.0 PSIA Temperature : Manual 105.0 Deg F	
Pipe Diameter: 8.071 Inches Qritice Diameter: 4.0 Inches Low Elow CutOff: 1.0 InH2O	
Stacked DP Image: Disabled Low DP Input: Manual Image: Disabled Low DP SetPoint: 0.0 InH20 High DP SetPoint: 0.0 InH20 InH20	
Ba <u>C</u> opy BPaste ✓ OK XCance XCance	I ! Apply

Figure 71. Gas Lift Simulation – FB107 Orifice Meter Setup (Inputs tab)

Once this is complete, press the **Apply** button, and then click **OK**.

 4. To start the simulation of gas optimization, you must open the well. Click the Open button from the PMWO Config – General Tab (Production Valve) and click Apply. The Well Status must show Well Open



PID Pt Det (Logical): Undefined Open Close Output Pt Def Actuation Type: Single Solenoid ▼ Discrete Output: DOU 4-1, STATUS	PID Pt Det (Logical): Undefined Open Close Output Pt Def Actuation Type: Single Solenoid ▼ Discrete Output: DOU 4-1, STATUS	Produc	tion Valve
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, Energize Solenoid to Open	Energize Solenoid to Open	Dis	screte Output: DOU 4-1, STATUS
		▼ E	Energize Solenoid to Open

Figure 72. Gas Lift Simulation – Opening a Production Valve

 Go to PMWO Gas Lift Operate – Operate tab. See Section 3.4 PMWO Gas Lift Operate for more information on how to access the PMWO Gas Lift Operate screen.

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Production 0.0 Mol/Day	Produced Water Cost / EU 0.0	Injection Flow	0.3	Md/Dey	0.0	0.0	0.0	0.0	Md
Sales 0.8 McVDay	Sales Gas Revenue / EU 10	Gas Prod. Flow	0.0	Md/Dey	0.0	0.0	0.0	0.0	Md
Bayback 0.0 Mcl/Day	Prod Liquid Hydrocarbon Revenue / EU 0.0	Gas Sales Flow	0.0	Md/Dey	0.8	0.0	0.0	0.0	Md
Oil Prod. 0.0 Bbl/Day		Buyback Flow	0.0	Md/Day	0.0	0.0	0.0	0.0	Md
Water Prod 0.8 Bbl/Day	Economic Averaging Per Day	LiquidHC	0.0	Bbl/Day	0.8	3.0	0.0	0.0	Bbi
Efficiency 0.0 Pct	Gas Compression/Recycle Cost 8.0	Weter	0.0	Bbl/Day	0.0	0.0	0.0	0.0	86
Improvement 0.0 Pct	Production (Formation Gas) Cost #.0								
	Dayback Gas Cost 8.0	Compressor	iun Indi	icator	Ges Lift Valve Se	quescing			
Cycle Completion Date 00 / 00 / 200	Produced Water Cost 8.0	De	beide		Exable At Next	Stertup [Auto Run if Well is dow	n > 48.0	Hours
Cycle Completion Time 12:00:03 AM	Sales Ges Revenue 10	Status Pu	ening		Injection Selpor	nt 200.0 Mcl/	Day Time	Limit 60.0	Mini
	Net Revesue 0.0				Termination Condition	m Tabing Pres 4+	• Pai Do	osed 0.0	Mins
							-		

Figure 73. Gas Lift Simulation – PMWO Gas Lift Operate Simulation Values

6. The Gas Lift Status shows GLIFT WAIT FOR START if you configure the gas lift correctly. Click the START Gas Lift button to start the first averaging cycle.



Figure 74. Gas Lift Simulation – Gas Lift Waiting for Start

 The first gas lift Startup Delay begins the 15 second countdown (.0042 hours) and the Gas Lift Status should read GAS LIFT START DELAY.



Figure 75. Gas Lift Simulation – Gas Lift Startup Delay

8. When the Startup Delay expires, the first averaging period begins and the Gas Lift Status should read GAS LIFT FIRST AVG.



Gas Lift For: Gas Production / Efficiency
Optimization Mode: Max Efficiency
Total Cycles Since Start: 0
Gas Lift Status: GAS LIFT FIRST AVG
STOP Gas Lift

Figure 76. Gas Lift Simulation – Gas Lift First Averaging Cycle

9. The duration of the first gas lift averaging period is 45 seconds. This time depends on the Initial Test Post Time %, which you set to 25% of the Averaging Period of 3 minutes in step 16. After the initial averaging cycle completes, the Gas Lift Status should read NO SETPT CHG:InDdBnd. Also, note that your Total Cycles Since Start increments to 1 when the first cycle completes.



Figure 77. Gas Lift Simulation – No Setpoint Change: In Deadband

10. Change the Differential Pressure of the Production Meter to the value below to simulate increased production. See the step 9 of Section 4.1.2 Well Core Simulation for more information on how to simulate the Production Meter input values.

Orifice Meter Setup	? ×
Meter Run : Tag : Orifice 1 Tag : Orifice 1	
I/O Definition Values Differential Pressure : Manual 15.0 InH2O Static Pressure : Manual 500.0 PSIA Temperature : Manual 110.0 Deg F	
Stacked DP Low DP Input : Manual © Enabled Low DP SetPoint : 0.0 InH2O Image: The stabled High DP SetPoint : 0.0 InH2O	
	cel <u>! Apply</u>

Figure 78. Gas Lift Simulation – Orifice Meter Setup

11. Wait for the **Current Averaging Cycle** to complete. To determine how much time you have to wait, see the **Minutes Remaining** in the **Cur Averaging Cycle**.

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Injection	4113.01	Mcf/Day			
Production	9042.941	Mcf/Day			
Sales	4929.931	Mcf/Day			
Buyback	0.0	Mcf/Day			
Oil Prod	0.0	Bbl/Day			
Water Prod	0.0	Bbl/Day			
Efficiency	54.5169	Pct			
Improvement	3.759525	Pct			
Cycle Complet	ion Date 0	5/01/2015			
Cycle Complet	ion Time 0	6:41:30 PM			

Figure 79. Gas Lift Simulation – Current Averaging Cycle

12. After the current cycle finishes, the increase in production should cause the result in a forward direction setpoint change and the **Gas Lift Status** should read **FWD DIRECTION SP CHG**.



Gas Lift For: Gas Production / Efficiency
Optimization Mode: Max Efficiency
Total Cycles Since Start: 5
Gas Lift Status: FWD DIRECTION SP CHG
STOP Gas Lift

Figure 80. Gas Lift Simulation – Forward Direction Setpoint Change

The program modifies the current setpoint of the **Injection PID** based on the change in production.

Injection PID
Current Setpoint: 393.5559 Mcf/Day
Initial Setpoint: 400.0 Mcf/Day
Max Step Change: 25.0 Mcf/Day
Step Change Gain Factor: 1.0 (x Improvement)
Valve Output: 0.0 Pct

Figure 81. Gas Lift Simulation – Injection Current Setpoint Change

- **Note:** If the change to differential pressure of the production meter is too close to the end of the current averaging cycle, you may have to wait for another cycle to complete before experiencing a change in the injection setpoint.
- **13.** You may change the differential pressure more to see how the program modifies the setpoint based on increased and decreased production.

4.3 Setting up Intermitter

Intermitting is the concept of shutting in the well, using the own energy of the well to allow for the building of downhole pressure. Once there is a sufficient pressure build up, the well production valve open, allowing for production from the well. As the production meter flowrate decreases, and the pressure declines, the well is shut in again, and the cycle continues.

4.3.1 Intermitter Configuration

To configure the Intermitter functionality of the Well Optimization Manager program:

 Enable the Use Cyclic Production from the PMWO Config Screen – General tab (Well Options) and press the apply button. See Section 3.2.1.1 PMWO Config – General Tab (Well Options) for more on how to enable cylic production.





2. When you enable the Use Cyclic Production, the Cyclic Types and Dependent Options section of the General Tab appears, as well as the Cyclic Triggers tab. For the Cycle Type drop down selection, select the No Plunger (Optimize) option.

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Figure 83. Intermitter Configuration – Cyclic Type – No Punger (Optimize)

Before you proceed with Intermitter configuration, make sure you complete the configuration of the well core parameter. See *Section 4.1.1 Well Core Configuration* for more information.

3. Proceed to the **Cyclic Triggers** tab of the **PMWO Well Config** screen. The Cyclic Triggers tab displays:

PointNumber: 1 - Well 1 💌 Well ID: 🕅	Able 1		Cycling Mode
🔽 Enable Well	Well Status: WELL OPEN	3	Auto via
General Cyclic Triggers			
	Attentiow (Mins)	UnArmed Shatin (Mins)	Armed Shutin
	Minimum Afterflow: 1.0 Apply Close Trigger Delay To:	Plunger Drop Time: 45.0	Open Triggers
	Flow/DP		0FFTm 480.0 Min
	Delay 1.0	Minimum Shutin Preset	8.0 Hrs
	Close Triggers	Shutin Time: 0.0	ArmedTm >= 4800 Min
	CNTrs > 24.0 Hrs	Source: Plunger Drop	C 100 C 1100
	AttFlwTm > 1440.0 Min		Transee AND Triggers
	Casina 4 0.0 Pai		Cosing> 0.0 Psi
	Tubing 4 0.0 Pti		Csg-Tbg (00 Psi
	Csg-Tbg> 0.0 Psi		Tbg-Lin> 0.0 Psi
	Coolins 0.0 Pil		Cagun> 0.0 Pai
	CogUpT > 0.0 %		Loed Fot 0.0 %
	DP 4 0.0 INH20		Coginar 50 Pai
	Flow I 0.0 Md/Dey		Tbg Time 2.0 Min
	Net Rate < 0.0 Mct/Day		Tbg Incr 5.0 Pai
			Print & Smarthan & Auto Scan & Bandware & Close & L

Figure 84. Intermitter Configuration – PMWO Config – Cyclic Triggers tab

- Note: This tab presents the limited trigger options for opening and closing the well. The Afterflow is the state where the well is open. The Unarmed Shutin is the state when the well is shutin and represents the minimum time the well must remain closed. Armed Shutin is when the well is shutin, but is activel looksfor triggers to open back up the well.
- 4. In the Afterflow (Mins) frame, enable AftFlwTm. This prompts the program to use the criteria of time spent in the Afterflow state as a trigger to transition to the next state. In the Mins field next to the

AftFlwTm checkbox, enter the Afterflow state time. This can be as short as a fraction of a minute and as long as several hours. This is the amount of time the well remains in an open state.

Note: If the afterflow time you choose is in several hours, enter the time via the **Hrs** field to the **AftFlwTm** checkbox. You should only enter the time into one of these two fields (not both).



Afterflow (Mins)						
Minimum Afterfl	Minimum Afterflow: 1.0					
Apply Close Tri	gger Delay	y To:				
Flow/DP						
Delay: 1.	0					
- Close Triggers						
	1440.0	Min				
	24.0	Hrs				
	1	Min				
All WITH 2	0.0166666	Hrs				
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🔲 Tubing <	Psi					
🔲 Csg-Tbg >	0.0	Psi				
🔲 Tbg-Lin <	0.0	Psi				
🔲 Csg-Lin <	0.0	Psi				
CsgUpT >	0.0	%				
DP <	InH2O					
Flow < 0.0 Mcf/Day						
Net Rate <	0.0	Mcf/Day				

Figure 85. Intermitter Configuration – PMWO Config – Cyclic Triggers tab (Afterflow (Mins))

5. In the **UnArmed Shutin** (**Mins**) frame, enter the **Plunger Drop Time** value in minutes. Although no plunger is in use in this mode, this represents the minimum time that the well must be shutin. This can be a matter of minutes or several hours.

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Figure 86. Intermitter Configuration – PMWO Config – Cyclic Triggers tab (UnArmed Shutin (Mins))

6. In the Armed Shutin frame, enable the ArmedTm. This prompts the program to use the criteria of time spent in the Armed Shutin state as

a trigger to transition to the next state (Afterflow), and opens the well. In the **Mins** field next to the **ArmedTm** checkbox, enter the **Armed Shutin** state time. This can be as short as a fraction of a minute and as long as several hours.



Armed Shuun -		
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	480.0	Min
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Casing >	0.0	Psi
Tubing >	0.0	Psi
🔲 Csg-Tbg <	0.0	Psi
🔲 Tbg-Lin >	0.0	Psi
🔲 Csg-Lin >	0.0	Psi
🔲 Load Fct <	0.0	%
Csg Time	2.0	Min
Csg Incr	5.0	Psi
Tbg Time	2.0	Min
Tbg Incr	5.0	Psi

Figure 87. Intermitter Configuration – PMWO Config – Cyclic Triggers tab (Armed Shutin)

7. Proceed to *Section 4.3.2 Simulation Option* if you choose to review a sample simulation configuration. Proceed to *Section 4.4 Setting up Conventional Plunger Lift* if you choose to set up a Plunger Lift using the program.

4.3.2 Intermitter Simulation

This section walks you through the manual configuration of the program for simulation of a well using the intermitter technique. Due to the nature of the feature, this requires no additional I/O or meter flowrate simulation, beyond the basic well core object.

1. Configure the well core and enable the well before you proceed with intermitter simulation. See *Section 4.1.2 Well Core Simulation* for more information.

 Launch the PMWO Cyclic Operate display from the ROCLINK 800 configuration tree (see Section 3.5 PMWO Cyclic Operate Screen). The PMWO Cyclic Operate screen displays:

Number: HEAVEL		Cycling Mode	
Weil Current Vision Pail Casing Press 501.0 Pail Dater press 501.0 Pail Land Fractor 101.0 % MmCPD Files bail	WELL OPEN Preset Elspeed Timer Mrs Mrs Socs Minimum Aberbaie 10 0 0 Color Trigger Chiley, 10 0.0 0 0	MINIMUM SHUT-IN Minimum Shuth Time Preset Elepted Tener Mina Mina Saca Presetin Effect 45.0 155831 537	ARMED SHUT-IN
Terrp 118.0 Dwg# Row 9042.941 Mct/Day	Apply Close Trigger Delay To: Frow/DP Close Triggers	Minimum Shain 45.0 Mins	15.8 2= 400.0 Min 6.28 2= 5.0 His
	CNTime 0.0 >=[140.3 Mn 0.0 >=[240 His 0.0 >=[140.3 Mn	SUSPENDED PRODUCTION OF	C Attrue 0.0 3+160.0 Min True 0.0 3+10 His UH POROMITS AND DAMANING
Productor Velve Current Serpoint 1.0	Atr Flw 0.0 >-240 His Cesing 5800 ** 0.0 Pa	RESET WELL	Selected Selected Transer Caskg 5003 + 00 Pst Taken 5003 + 00 Pst
Velve Output 0.0 % PIDModer N/A	□ Tabing 5500 ← 0.0 Pia □ Cag-Tog-50.0 → 0.0 Pia □ Tag-Lin 58.0 ← 0.0 Pia	- Well Control Panel No Purger	Cog-Tog-50.8 <-0.3 Pil Tog-Lin 50.0 >=0.0 Pil
Viol Flow Accum Viol Today 3530565 Mct Vel Viday 7365656 Mct Tdy Hours On 12 90056	Cig Lin 0.0 4-10 Pel Cig UP% 0.0 >-10 % MeterDP 15.0 4-10 MrR20	Stern Athanca	Cag-Lin 0.0 → 0.0 Pai Load Fet 100.0 < 0.0 % Casing 0.0 → 50 Pai
YdyHours On 23 9925	Flow 9842.911 - 10 Mor/Day	Suspended (SSD or OFF)	Time 0.0 - 2.0 Min Tubing 0.0 > 5.0 Pui
	□ Nat Row 9842 941 <=[1.0 MthDay □ UsrDe1 0.0 >=[1.0 □ UsrDe2 0.0 >=[1.0		Time 0.0{2.0 Min □ UstDeft 0.00.0 □ UstDeft 0.00.0
yright Protected 1998, 2015 by Vinson Process. Controls Company, LP		2	1

Figure 88. Intermitter Simulation – PMWO Cyclic Operate

- Note: This screen is similar to the PMWO Config Cyclic Trigger tab. This is done for you to correct or modify the cyclic triggers during normal operation of the well. You can modify the cyclic trigger values though the PMWO Config –Cyclic Triggers or the PMWO Cyclic Operate displays.
- **3.** If necessary, update the **Aft Flw** (after flow), **Armd Tme** (armed time), and **Preset In Effect** fields, as shown in *Figure 88*. For the simulation, select a low value for each field, for instance, 1 minute. Click **Apply** to save the changes you make.

	(m	
Methodements Me	ALCOLOR OF LEAST AND	



Figure 89. Intermitter Simulation – PMWO Cyclic Operate – CycleControl (Production Off)

- **Note:** The well status shows the message PRODUCTION OFF. This indicates the well is shutin.For this example, PRODUCTION OFF indicates the well is idle. It requires you to open the production valve and reset the well for intermitter operation to begin.
- 4. If you use a single solenoid output (discrete) for the production valve, the screen appears as shown in *Figure 91*. Press the **Reset Well** button to open the production valve, and begin cylic operation. The **Armed Shutin** state goes active.

Kourse Alle JAMO buik Spane Annue Laters Cont Exception 2010			
Carlos Control	WELL OPEN	MINIMUM SHUT-IN	ARMED SHUT-IN
Online (until hearins)	Preset Elapsed	Minimum Shuthn Time	
Name/Ann 2011 Par. Name Annu Statutory Parameter	Timer Mins Mins Secs	Preset Elapsed	
They the full of the constraints in the constraints in the constraints in the constraint in the constr	Minimum Afterflowr 1.0 0.0 0	Timer Mins Mins Secs	
Only 0 Old 0 <t< td=""><td></td><td>Preset in Effect 1.0 2 56666 157</td><td></td></t<>		Preset in Effect 1.0 2 56666 157	
Number 0 N Number Numer Number Numer	Close Higger Seldy. 11.0 0.0 0	Treserin Encerjos Elsober Tor	Open Triggers
With Reads Oppose (0) Oppose	Apply Close Trigger Delay To:		2.566667 >= 480.0 Min
Number 10001 Number 101 Numbe	Flow/DP 🔹	Minimum Shutin 1.0 Mins	OFF Time 0.0427778 >=8.0 Hrs
Complement 20 year loss (see loss (see loss)	- Close Triggers		
			0.0 >= 1.0 Min
a	0.0 >= 1440.0 Min	SUSPENDED	✓ Tma 0.0 >=0.016666€ Hrs
	0.0 >= 24.0 Hrs		
	0.0 >= 1.0 Min		UK Following AND Following Selected
	0.0 >= 0.0166667 Hrs		Triggere Trigger
	Casing 500.0 <=0.0 Psi	Shutdown	Casing 500.0 >= 0.0 Psi
	Tubing 550.0 (=0.0 Psi		Tubing 550.0 >= 0.0 Psi
		Well Control Panel	Csg -Tbg -50.0 <= 0.0 Psi
	Csg-1bg-50.0 >=0.0 PSI	No Diverses	The lin 500
	Tbg-Lin 50.0 <= 0.0 Psi	No Plunger	
	Csg-Lin 0.0 <= 0.0 Psi		Csg-Lin 0.0 >=0.0 Psi
	CsgUP% 0.0 >= 0.0 %		Load Fct 100.0 <= 0.0 %
	MeterDP 15.0 <=0.0 InH20		Casing 0.0 >= 5.0 Psi
		Stage Advance	Time 0.0 == 2.0 Min
	Flow 9042.941 <=0.0 Mct/Day	Suspended (SSD or OFF)	Tubing 0.0 N DO
	Net Flow 9042.941 <= 0.0 Mcf/Day		Time 0.0 == 2.0 Min
	UsrDef1 0.0 >= 0.0		UsrDef1 0.0 >= 0.0
	UsrDef2 0.0 >= 0.0		UsrDef2 0.0 >= 0.0
			· · · · · · · · · · · · · · · · · · ·

Figure 90. Intermitter Simulation – PMWO Cyclic Operate – CycleControl

The program requires no further action. The well begins the cycle at this point. The timer next to the **Armed Shutin** time begins counting upward. When the time in the state has met the trigger requirment, the program enters the **Well Open** state (opens the production valve). From the well open state, the program eventually cycles to the **Minimum Shutin** state and (closes the production valve).

5. You may wish to select additional triggers for the Well Open and Armed Shutin states, experimenting with the program functionality.

4.4 Setting up Plunger Lift

The Plunger Lift is another form of cyclic production. The configuration is similar to the intermitter concept in *Section 4.3.1*. The plunger lift adds additional states and optional features on-top of the concept of intermitting. This section shows the basic configuration of a conventional plunger lift.

4.4.1 Plunger Lift Configuration

To configure the conventional plunger lift functionality of the Well Optimization Manager program:

 Enable the Use Cyclic Production from the PMWO Config Screen – General tab (Well Options) and press the apply button. See Section 3.2.1.1 PMWO Config – General Tab (Well Options) for more on how to enable cylic production.



Figure 91. Plunger Lift Configuration – Enable Cyclic Production

2. When you enable the Use Cyclic Production, the Cyclic Types and Dependent Options section of the General Tab appears, as well as the Plunger Config tab and Cyclic Triggers tab. Select Conventional Plunger from the Cyclic Types and Dependent Options.

	$_$ Cyclic Types and Dependent Options $-$	
Final Terraria Ter	Cycle Type Conventional Plunger	•
And And And And And And And And And	☐ Venting	DP/Tbg Kick Arrivals Detection
The Case Mediate And	GAPL	Plunger Catcher Requires Release
Australized form for the second	Swabbing	Foss_Gaul Calculation
(10) (10) (10) (10) (10) (10) (10) (10) (10) (10) (10) (10)	Multiple Setpoints for Prod Valve	🗖 Soap Sticks
In the second se	Log Arrivals For Interrupted Lifts	
angenerative methods (and large at the second		

Figure 92. Plunger Lift Configuration – Cycle Type – Conventional Plunger

Before you proceed to the **Plunger Config** tab to configure your plunger lift, make sure you complete the configuration of the well core parameters. See *Section 4.1.1 Well Core Configuration* for more information.

3. Proceed to the **Plunger Config** tab of the **PMWO Well Config** screen. The Plunger Config tab displays:

ROCLINK 800 - [PMWO Config - Remote Oprtns Cntr	dr]			
File Edit View BOC Configure Meter Utilitie	es Icols Window Help 사 타 강 후 ⓒ 후 한 한 한 번 명' ? 봐?			- 0
tNumber: 1-Well 1 Well 1D. Well 1			Cycling Mode	
Enable Well	Well Stetus: ARMED SHUTIN	6	Auto 💌	
eneral Plunger Config Oyclic Triggers	1 1 1 1			-
Plunger Arrival	Aborted Lift			
Enable Plunger Arrival Switch				
Arrivel Switch Pt Det Undefined	After Aborted Non-Amival			
Bumper Spring Depth: 5000.0 Ft	(Use Non-Arrivel Settings)			
After Non-Anival				
Go To Atterlaw				
Non-Arrival Settings				
Divert to Max Non-Arrival Shut-In Time.				
Markey Considering Homes				
Max representation and the lize of theme				
Nor-Arrivel Log Ontions				
Log with Max Wait Minutes				
		Print	+ Save As + Auto Scan + Bupdate + Dios	e - ! Apply
pyright Protected 1998, 2015 by Vinson Process Controls	s Company, UP.			and an other
			TNL I	10/C 2/20 A4

Figure 93. Plunger Lift Configuration – PMWO Config - Plunger Config tab

4. Define Arrival Switch Pt Def under the PMWO Config – Plunger Config tab (Plunger Arrival).



Figure 94. Plunger Lift Configuration – PMWO Config - Plunger Config tab (Plunger Arrival)

Click to open the **Select TLP** window.

ect TLP		E ×
Point <u>T</u> ype	Logical Number	Parameter
98-Soft Point Parameters 99 - Configurable Opcode 100 - Power Control Parameters 101 - Discrete Inputs 102 - Discrete Outputs 103 - Analog Inputs 103 - Analog Inputs 110 - PID Control Parameters 112 - Station Parameters 113 - Onfrice Meter Run Values 115 - Linear Meter Run Values 116 - Linear Meter Run Values 117 - Modbus Configuration 118 - Modbus Register for TLP Mapping 119 - Modbus Event, Alarm, and History Te	DIN 7-1- DI Default DIN 7-2- DI Default DIN 7-3- DI Default DIN 7-4- DI Default DIN 7-5- DI Default DIN 7-6- DI Default DIN 7-6- DI Default DIN 7-8- DI Default	O - Point Tag ID I - Scanning 2 - Filter 3 - Status 4 - Invert Status 5 - Latch Status 5 - Latch Status 7 - Cumulative On Time 8 - Cumulated Value 7 - Cumulative Off Time 9 - Alarming 10 - SRBX on Clear 11 - SRBX on Set 12 - Alarm Code 13 - Module Scan Period 14 - Actual Scan Time 15 - Physical Status
Show All Point Types and Parameters		Show <u>C</u> urrent Value
DIN 7-1, STATUS		V OK XCancel

Figure 95. Plunger Lift Configuration –Select TLP (Discrete Inputs)

Browse and select **Discrete Inputs** (Point Type 101 for the ROC800 or Point Type 1 for the FB107). Select the Logical Number of the discrete input you configure and choose **Status** as parameter (Parameter 3 for both the ROC800 and FB107).

Click **OK** to save your selection and close the Select TLP dialog box.

5. Enable Diver to Max Non-Arrival Shutin Time from the PMWO Config – Plunger Config tab (Non-Arrival Settings). Although this is not recommended for field operation, this assures cyclic control to continue with the cyclic behaviour even if the program does not detect any plunger arrival.



Figure 96. Plunger Lift Configuration – PMWO Config - Plunger Config tab (Non-Arrival Settings)

6. Proceed to the **Cyclic Triggers** tab of the **PMWO Well Config** screen. The Cyclic Triggers tab displays:

File Edit View ROC Configure Gas Me Sea Sea Sea Sea Sea Sea Sea Sea Sea	ters Utilities Tools Window Help	- 코 豉 더 탑, 5 K5	Cycling Mode
General Plunger Config Cyclic Triggers	Well Status: PRODUCTION OFF	5	Auto
Plunger Travel Triggers Litting (Mina) Plunger Walt Time: [45.0 Plonger Walt Time: [45.0 Plonger Delay To Plonger Delay To Plonger Delay To Delay: 1.0 Vent/SAPL/Abott Tiggers Plonger 0.0 Met/Day DP< 0.0 Met/Day Plonger 0.0 Peis TogLin < 0.0 Peis	Atterliow (Mins) Minimum Atterliow: Apply Close Trigget Belay To: Flow/DP ▼ Delay: 10 ONTm> 1440.0 Min 24.0 Hrs 10 ✓ AtFlwTm> 1.0 Min ✓ Close Triggets 001666E Hrs ✓ Close Triggets 0.0 Pai T tubing < 0.0 Pai	UnArmed Shutin (Mins) Plunger Drop Time [0.5 Non-Antival Shut-In Time [12:0 Minimum Shutin Pises Shutin Time [0.5 Scurce: Non-Antival Shut-In Time	Anned Shutin Open Triggers 0 OFFTm >= 80 Hs 0.00833: Hrs O B Triggers AmedTm >= Caring > O B Triggers AnnedTm >= Caring > Dop Tbg Dop Tbg
Copyright Protected 1998, 2015 by Vinson Process Cont	rols Company, LP.	Print Save As	Auto Scan 🕼 Update 🛛 Close 🕴 Apply
•			

Figure 97. Plunger Lift Configuration – PMWO Configuration -Cyclic Triggers Tab

Note: The colored frames on this tab represent the four states of the plunger lift cycle. During normal operation, the program moves between these states from left to right (**Plunger Travel** to **Afterflow** to **Unarmed Shutin** to **Armed Shutin** and back to **Plunger Travel**). Plunger Travel is the state where the well is open, and the plunger is rising to the surface. Afterflow is the state after the plunger arrives, and where the well is left open to produce. Unarmed Shutin is the state when the well is shutin and the minimum time the well must remain close (this is the time the plunger takes to drop to the bottom of the well). Armed Shutin is when the well is shutin, but actively looks for triggers to open back up the well.

7. In the **Plunger Travel Triggers** frame, enter the maximum amount of time (in minutes) you expect the plunger to arrive at the surface in the **Plunger Wait Time** field.



Apply V/G/A Trigger Delay To: Flow/DP and User-Def Delay: 1.0 Vent/GAPL/Abort Triggers Ket/Dec.	_			
Flow/DP and User-Def	Apply V/G/A Trigger Delay To:			
Delay: 1.0				
Vent/GAPL/Abort Triggers				
Vent/GAPL/Abort Triggers				
Elever 0.0 Mct/Day				
DP < 0.0 InH20				
Line > 0.0 Psi				
☐ Tbg-Lin < 0.0 Psi				

Figure 98. Plunger Lift Configuration – PMWO Configuration -Cyclic Triggers Tab (Plunger Travel Triggers)

- 8. In the Afterflow (Mins) frame, enable AftFlwTm. This iprompts the program to use the time the plunger spends in the Afterflow state as a trigger to transition to the next state. In the Mins field next to the ArmedTm checkbox, enter the Afterflow state time. This can be as short as a fraction of a minute and as long as several hours.
 - **Note:** If the afterflow time you choose is in several hours, enter the time via the **Hrs** field to the **AftFlwTm** checkbox. You should only enter the time into one of these two fields (not both).





Figure 99. Plunger Lift Configuration – PMWO Configuration – Cyclic Triggers Tab (Afterflow (Mins))

9. In the **UnArmed Shutin** (**Mins**) frame, enter a **Plunger Drop Time** value (in minutes). Although no plunger is in use in this mode, this represents the minimum time that the well must be shutin. This can be a matter of minutes or several hours.



Figure 100. Plunger Lift Configuration – PMWO Configuration – Cyclic Triggers Tab (UnArmed Shutin (Mins))

10. In the Armed Shutin frame, enable the ArmedTm. This prompts the program to use the criteria of time spent in the Armed Shutin state as a trigger to transition to the next state (Afterflow), and opens the well. In the Mins field next to the ArmedTm checkbox, enter the Armed Shutin state time. This can be as short as a fraction of a minute and as long as several hours.





Figure 101. Plunger Lift Configuration – PMWO Configuration -Cyclic Triggers Tab (Armed Shutin (Mins))

11. Proceed to *Section 4.4.2 Simulation Option* if you choose to review a sample simulation configuration.

4.4.2 Plunger Lift Simulation

This section walks you through the manual configuration of the program for simulation of a well using a conventional plunger. Due to the nature of the feature, this is a simple task; however, this requires the manual simulation of the plunger arrival detection input.

- **1.** Configure the well core and enable the well before you proceed with plunger lift simulation See *Section 4.1.2 Well Core Simulation* for more information.
- 2. Launch the PMWO Cyclic Operate screen from the ROCLINK 800 configuration tree (see *Section 3.5 PMWO Cyclic Operate Screen* for more information). The PMWO Cyclic Operate screen displays:

Number: 1. Weit1	Vel Status PRODUCTION OFF		Cycling Mode	
cleControl Last 5 Plunger Data	1 1		1 and	
Well Current Values Casing Pres: 501.0 Psi Tubing Pres: 550.0 Psi Line Pres: 500.0 Psi Load Factor: 4590.0 % Mr DP: 10.0 InH2D	LIFTING Preset Elopsed Timer Mins Mins Soco Plunger Wait Time: 20 0.0 0 V/G/A Trigger Delay: 10 0.0 0	AFTERFLOW Preset Elapsed Timer Mins Mins Secs Minimum Attentions [10] 0.0 0 Close Trigger Delay: [10] 0.0 0	UNARNED SHUT-IN Minimum Shulin Time Preset Elapsed Timer Mina Mina Seco Preset in Effect 10.0 10.2 612	ARMED SHUT-IN
Temp: 120.0 DegF Flow: 7310.621 Mcl/Day	Apply V/G/A Trigger Delay To: Flow/DP Abort Lift Triggers	Apply Close Trigger Delay To: Flow/OP Close Triggers	Plunger Drop Time 10 Mins Max Non-Anival Shuk in Time: 120.0 Mins	□ DFF Time 10.21667 >= 480.0 Min 0.1702778 >= 8.0 Hrs
Production Valve	DP 100 (-00 InH20	ON Time 0.0 >= 1440.0 Min 0.0 >= 24.0 Hm 0.0 >= 1.0 Min	S U S P F N D F D PRODUCTION OFF	Amd Time 0.0 >=0.000833; Hirs
Current Selpoint: 0.0 Valve Output: 0.0 %	□ TbgLin 50.0 <=0.0 Pa □ UsDef 0.0 >=0.0	0.0 2=0.076555 His Cosing 501.0 <=0.0 Pis Tubing 550.0 <=0.0 Pis	RESET WELL	□ Casing 501.0 >=0.0 Pai □ Tubing 550.0 >=0.0 Pai □ Casing 550.0 >=0.0 Pai
Vol Today: 7035.034 Mcf		□ Cog-Tbg 43.0 →=0.0 Poi □ Tbg Lin 50.0 <=0.0 Poi □ Cog Lin 1.0 <=0.0 Poi □ Cog Lin 1.0 <=0.0 Poi	Conventional Plunger	□ Tbg-Lin 50.0 >=0.0 Pai □ Crg-Lin 1.0 >=0.0 Pai □ Load Fet 4900.0 <=0.0 %
Vol Yday: 7310.621 Mcf Tdy Hours Dn: 0.3852778 Ydy Hours Dn: 0.0		Cligor 00 3=00 4 MeteoP 10.0 <=0.0 InH20 Flow 7210.621 <=0.0 Mct/Day	Stage Advance Suspended (SSD or OFF)	Cating 0.0 >= 50 Pm Time 0.0 == 20 Mm Index 0.0 >= 50 Pm
		□ Net Flow 7310.621 <=0.0 Mct/Day □ UsDef1 0.0 >=0.0 □ UsDef2 0.0 >=0.0		Time 0.0 = 2.0 Min Uubert 0.0 > 0.0 Uubert 0.0 > 0.0 Uubert 0.0 > 0.0

Figure 102. Plunger Lift Simulation – PMWO Cyclic Operate

- Note: This screen is similar to the PMWO Config Cyclic Trigger tab. This is done for you to correct or modify the cyclic triggers during normal operation of the well.You can modify the cyclic trigger values though the PMWO Config –Cyclic Triggers or the PMWO Cyclic Operate displays.
- **3.** If necessary, update the **Aft Flw** (after flow), **Armd Tme** (armed time), and **Preset In Effect** fields, as shown in *Figure 105*. For the simulation, select a low value for each field, for instance, 1 minute. Click **Apply** to save the changes you make.



Figure 103. Plunger Lift Simulation – PMWO Cyclic Operate (Plunger Lift Triggers)

- **Note:** The well status shows the message PRODUCTION OFF. This indicates the well is shutin.For this example, PRODUCTION OFF indicates the well is idle. It requires you to open the production valve and reset the well for plunger lift operation to begin.
- **4.** If you use a single solenoid output (discrete) for the production valve, the screen appears as shown in *Figure 105*. Press the **Reset Well** button to open the production valve and begin the cylic operation. The **Armed Shutin** state goes active.





5. Wait for the Armed Shutin time trigger to become true, and for the program state to transition to **Lifting**, as shown in *Figure 107*.

Well ID: Well 1	/ell Status: LIFTING		Cycling Mode	
SeControl Last 5 Plunger Data Vell Current Values		AFTERFLOW	UNARMED SHUT-IN	ARMED SHUT-IN
Lamag Ness 2011.0 Pia Unidap Pies 2500.0 Pia Line Pies: 500.0 Pia Mitr DP: 10.0 IoH20 Temp: 120.0 DegF Piow: 7310.621 Mcd/Day	Print Elepind Time 1/20 0.5333 32 V/XiA Trogen Delay To 0.0 0 4 Apply V/SiA Trogen Delay To	Prince Elapsed Time Minimum Athenflow 1.0 0.0 0 Dices Tagget Delay 1.0 0.0 0 Apply Close Tagget Delay 1.0 0.0 0 FlowsOP	Minisum Studin Time Preser Exposed Timer Mas. Minis Sect. Preser in Effect 10 0.0 0 Planger Drop Time 110 Minis Marc Non-Annia Struct in Time 120.0 Minis S U S P E N D E D	Open Tripper ■ 0FT Time 0.0 3+600.0 Min 3+60.0 His 1 Amd Time 0.0 3+0.05033 Min 0.0 3+0.000335 Min
Production Valve Current Selpoint: 0.0 Valve Output: 100.0 % PID Mode: N/A	☐ Line 500.0 >=000 Pai ☐ TbgLin 50.0 <=000 Pai ☐ UaDel 0.0 >=000	Image: Constraint of the second se	Shutdown Well Control Panol	C DH Following All to be with a second traggers Selected Traggers Casing 501.0 >-00 Pri □ Casing 550.0 >-00 Pri □ Casing 550.0 >-00 Pri □ Casing 550.0 >-00 Pri □ Casing 550.0 >-00 Pri
Vell Flow Accum Val Today: 7054,854 Met Val Yday: 7310,621 Met dy Hours Dn: 0.3941667 dy Hours Dn: 0.0		Tog km Solo >	Stage Advance [Lifting (Conv) / Roand Tip (Cont)	Cup Lin 1.0 >= $\frac{60}{100}$ Pii Clad Fot = 49000 < < $\frac{60}{100}$ % Clad Fot = 49000 < < $\frac{100}{100}$ % Carrieg 0.0 >= $\frac{50}{100}$ Pii Time 0.0 == $\frac{20}{100}$ Mm Time 0.0 == $\frac{20}{100}$ Mm Time 0.0 >= $\frac{20}{100}$ Mm

Figure 105. Plunger Lift Simulation – CycleControl tab, with the Lifting State highlighted

6. Once in the Lifting state, the program waits for the arrival of the plunger. The discrete sensor determines the plunger arrival. You toggle the dicreet input ON and OFF to simulate the plunger arrival. Go to Configure > I/O > DI Points and select the appropriate discrete input point from the drop down list. Set the Scanning option to Disabled and press the Apply button. To turn the discrete input ON, set Status to ON and press the Apply button. To turn the discrete input OFF, set Status to OFF and press the Apply button. These actions simulate the arrival of a plunger. Press the OK button to close the Discrete Input screen.

Discrete Input	? X
Discrete Inputs : 1 - DI Default Tag : DI Default	
General Advanced Alarms	
Point Num <u>b</u> er : 2-1	
Module Scan Period : 0.05 Seconds	
Status Physical Status ● On ○ Off ○ On ● Off ○ Enabled ● Disabled	
DIN Type Standard C Latched	
Active Alarms : 0	
Bigopy Beaste Auto Scan Dupdate ✓ OK ★Cancel	! Apply

Figure 106. Plunger Lift Simulation ROC800 Discrete Input Screen

7. Return to the **PMWO Cyclic Operate** screen and click the **Update** button. The program detects the plunger arrival and moves the state from **Lifting** to **Afterflow**.



Figure 107. Plunger Lift Simulation – Cyclic Control Tab, with the Afterflow State highlighted

The program continues to cycle the well at this point. The Afterflow begins to count upward. When the time in the state meets the trigger requirement, the program enters to the **Unarmed Shutin** state (closes the production valve).

8. You may wish to select additional triggers for the Afterflow and Armed Shutin states at this point, to experiment with the program functionality. The program continues to look for the plunger arrival input when it returns to the lifting state.

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Chapter 5 – Reference

This section provides information on the user-defined point types the Well Optimization Manager program uses:

For the FB107

- Point Type 178: PMWO Core
- Point Type 179: PMWO Continuous
- Point Type 180: PMWO Cyclic
- Point Type 181: PMWO Statistics
- Point Type 182: PMWO Enhanced Op
- Point Type 183: PMWO Units

For the ROC800

- Point Type 65: PMWO Core
- Point Type 66: PMWO Continuous
- Point Type 67: PMWO Cyclic
- Point Type 69: PMWO Statistics
- Point Type 70: PMWO Enhanced Op
- Point Type 72: PMWO Units

Point type 178 (for FB107) or 65 (for ROC800) contains the parameters for the configuration of the core functions of the program. The program supports 4 logicals of this point type for the FB107 and up to 12 logicals for the ROC800.

Parm #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of functionality and meaning of values
0	Well Tag	RW	User	AC	10	$x20 \rightarrow 0x7E$ for each ASCII character	Well #	4.00.00	Sets the well identifier or name.
1	Enable Instance	RW	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Enables the selected well.
2	Bumper Spring Depth	R/W	User	FLOAT	4	Any positive floating number	7500.0	4.00.00	Sets the plungers travel distance.
3	Surface Temp	R/W	User	FLOAT	4	0 ightarrow 200.0	90.0	4.00.00	Sets the temperature at the top of the well.
4	Fluid Density	R/W	User	FLOAT	4	30.0 → 150.0	67.0	4.00.00	Sets the density of the produced fluid
5	Tubing OD Selection	R/W	User	UINT8	1	0 → 10	3	4.00.00	Selects the tubing size in OD (outer diameter). The available options are: 0 = 1.660" 1 = 1.900" 2 = 2.063" 3 = 2.375" 4 = 2.875" 5 = 3.500" 6 = 4.000" 7 = 4.500" 8 = 5.500" 9 = 7.000 10 = Custom Tubing ID
6	Special Tubing ID	R/W	User	FLOAT	4	0.25 → 7.00	1.995	4.00.00	Sets or calculates the custom tubing ID (internal diameter).

Parm #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of functionality and meaning of values
7	Config Options 1	R/W	User	UINT16	3	0 → 255 (bitwise)	0	4.00.00	Sets the program options 1: 1 = Gas Lift 2 = Coleman-Turner Critical Flow Calculation 4 = Line Pressure Overrides 8 = Maintain Line Press Minimum (idle mode) 16 = Event History Writes 32 = Process Simulator 64 = Health Check Watchdog 128 = Nominations
8	Config Options 2	R/W	User	UINT16	3	0 → 255 (bitwise)	0	4.00.00	Sets the program options 2: 1 = Scheduled Events 2 = Real-time Value Alerts 4 = Cycle Analysis Alerts 8 = User-defined Triggers 16 = Self-adjustment of Triggers 32 = Soap Sticks 64 = One-time Pressure Buildup 128 = Venting
9	Config Options 3	R/W	User	UINT16	3	0 → 255 (bitwise)	0	4.00.00	Sets the program options 3: 1 = GAPL 2 = Swabbing 4 = Multiple Setpoints for Prod Valve 8 = DP/Tbg Kick Arrivals Detection 16 = Equalize Tubing and Casing 32 = Plunger Catcher Requires Release 64 = Foss and Gaul Calculation 128 = Spare

Parm #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of functionality and meaning of values
10	Config Options 4	R/W	User	UINT8	1	0 → 255	0	4.00.00	Sets the program options 4: 1 = Spare 2 = Spare 4 = Spare 8 = Spare 16 = Spare 32 = Spare 64 = Spare 128 = Spare
11	Flow Meter Pt Def	R/W	User	TLP	3	Any Flow Rate or Accum Instance	Undefined	1.0.0	Sets the source of the flow or volume data
12	Casing Pres Pt Def	R/W	User	TLP	3	Any Numeric Parameter	Undefined	1.0.0	Sets the source of the casing pressure
13	Tubing Pres Pt Def	R/W	User	TLP	3	Any Numeric Parameter	Undefined	1.0.0	Sets the source of the tubing pressure
14	Line Pressure is in Absolute	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Sets the line pressure in either gauge or absolute. 0 = Transducer reports gauge pressure 1 = Transducer reports absolute pressure
15	Use Alt Line Press	R/W	User	UINT8	1	0 → 1	0	4.00.00	Enables the option of setting an alternate line pressure source. 0 = Use the static pressure from the associated meter run 1 = Use TLP-defined line pressure source
16	Alt Line Prs Pt Def	R/W	User	TLP	3	Any Numeric Parameter	Undefined	4.00.00	Sets the alternate line pressure source

Parm #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of functionality and meaning of values
17	Status message	R/O	System	AC	20	Printable ASCII characters	OUT OF SERVICE	4.00	Displays the status of the well: 0 = PMWO INSUF LICENSING 1 = OUT OF SERVICE 2 = PRODUCTION OFF 3 = WELL OPEN 4 = MANUAL OPEN 5 = MANUAL CLOSE 6 = LIFTING 7 = ASSISTED LIFT 8 = AFTERFLOW 9 = OFF FOR PLUNGER DROP 10 = MINIMUM SHUTIN TIME 11 = NON-ARVL SHUTIN TIME 12 = ARMED SHUTIN 13 = PERM SSD RT USERTLP1 14 = PERM SSD SCOM FAIL 15 = PERM SSD LO LINE PSI 16 = PERM SSD HI LINE PSI 17 = LOW LINE PRES DELAY 18 = HIGH LINE PRES DELAY 19 = CASING PRES COMM ERR 20 = WAIT FOR ROD PUMP OFF 21 = DAILY NOM REACHED 22 = MONTHLY NOM REACHED

Parm #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of functionality and meaning of values
18	Cur Cycle Stage	R/O	User/System	UINT8	1	0 → 6	0	4.00.00	Displays or sets the current plunger lift status. The available options are: 1 = Lifting (Cov) / Round Trip (Cont) 2 = Venting 3. Afterflow / Well Open (No Plunger) 4 = Unarmed shutin 5 = Suspended (SSD or OFF) 6 = Armed Shutin
19	Target Cycle Stage	R/W	User/System	UINT8	1	0 → 6	0	4.00.00	Sets or Displays the target stage cycle. The available options are: 1 = Lifting (Cov) / Round Trip (Cont) 2 = Venting 3. Afterflow / Well Open (No Plunger) 4 = Unarmed shutin 5 = Suspended (SSD or OFF) 6 = Armed Shutin
Parm #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of functionality and meaning of values
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20	Enumerated Well Status	R/O	System	UINT8	1	0 → 24	0	4.00.00	 Well Statuses: 0 = Production Off (Zero Setpoint) 1 = Well Open (No Plunger) 2 = Lifting Plunger / Round Trip 3 = Venting 4 = Afterflow 5 = Off for Plunger Time 6 = Extra Recovery Time 7 = Normal Shutin 8 = SSD in Effect 9 = Manual Open 10 = Manual Closed 11 = Plunger Traveling (Continuous Plunger) 12 = Minimum Shutin Time 13 = Cycstg 14 = High Line Pressure Delay 15 = Low Line Pressure Delay 16 = Shutin - Pressure Buildup 17 = Shutin - CsgTbg Equalize 18 = Shutin - Scheduled Event 19 = Daily Nom Reached 20 = Daily Nom Start Delay 21 = Monthly Nom Reached 22 = Watchdog A Fail Delay 23 = Watchdog B Fail Delay 24 = Wait for Pumpjack to Finish
21	On Side	R/O	System	UINT8	1	0 → 1	0	4.00	Shows if the well is open: 0 = Well is closed 1 = Well is Open
22	Off Side	R/O	System	UINT8	1	$0 \rightarrow 1$	1	4.00	Shows if the well is closed: 0 = Well is open 1 = Well is closed
23	Well Flow / DP Setpoint	R/W	User	FLOAT	4	Any positive float	500.0	4.00.00	Sets the salve value operating setpoint.

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Parm #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of functionality and meaning of values
24	Energize Solenoid to Open	R/W	User	UINT8	1	$0 \rightarrow 1$	1	4.00.00	Enables the Energize to Open Sales Valve Option.
									0 = Energize DO to Close
									1 = Energize DO to Open
25	Production Valve Actuation Type	R/W	User	UINT8	1	$0 \rightarrow 3$	0	4.00.00	Sets the production Valve Signal Type:
									0 = I/P Analog 1 = Single Solenoid 2 = Dual Solenoid 3 = No Valve
26	Initial Valve Open Pct	R/W	User	FLOAT	4	0.0 → 100.0	0.0	4.00.00	Sets the initial valve opening (in %) for manual.
27	Max Valve Open Pct	R/W	User	FLOAT	4	0.0 → 100.0	100.0	4.00.00	Sets the maximum allowed valve opening (in %).
28	Sales Valve Shutin Outp Pct	R/W	User	FLOAT	4	0.0 → 100.0	0.0	4.00.00	Sets the sales valve shutin (in %).
29	Valve Open Limit Def	R/W	User	TLP	3	Any discrete status	Undefined	4.00.00	Sets the Sales Valve Limit def.
30	Valave Open Limit Switch State	R/W	User	UINT8	1	$0 \rightarrow 1$	1	4.00.00	Sets the Limit Switch Open state: 0 = Open When Status Equals Zero 1 = Open When Status Equals One
31	Recirc in Place of Shutin	R/W	User	UINT8	1	0 → 1	1	4.00.00	Shows Recirc in place of Shutin: 0 = Text Shows Shutin When Closed 1 = Text Shows Recirc When Closed
32	Production Valve Position	R/O	System	FLOAT	4	0.0 → 100.0	0.0	4.00.00	Sets the current Production Values
33	Put in Manual Mode -No Cycling	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Sets the cyclic control in manual mode: 0 = Cycle
									1 = Freeze in Current State

Parm #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of functionality and meaning of values
34	Manual Mode State	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Sets the Manual Mode state:
									0 = Manual Closed 1 = Manual Open
35	PID Loop Pt Def	R/W	User	TLP	3	Any PID Loop Instance	Undefined	4.00.00	Sets the PID Loop instance.
36	Use Throttling Control	R/W	User	UINT8	1	$0 \rightarrow 1$	1	4.00	Throttles the Slave Valve while flowing:
									0 = Do Not Throttle When Well is Open 1 = Throttle When Well is Open
37	PID Mode	R/W	User	UINT8	1	$0 \rightarrow 3$	0	4.00	Sets the current PID Mode:
									0 = None 1 = Disabled 2 = Manual 3 = Auto
38	Open DO Pt Def	R/W	User	TLP	3	Any Discrete Instance	Undefined	4.00.00	Selects the DO for Production Valve Open
39	Close DO Pt Def	R/W	User	TLP	3	Any Discrete Instance	Undefined	4.00.00	Selects DO for Production Valve Close
40	Two DO PID - AsOpen Preset Travels	R/W	User	FLOAT	4	Positive Float Number	2.0	4.00.00	Sets the maximum assumed travels to Full Open.
41	Two DO PID - AsOpen Consec Pulses	R/O	System	UINT16	4	0 ightarrow 65535	0	4.00.00	Shows the current Consec Open Pulses
42	Two DO Stop Pulsing When Open	R/W	User	UINT8	0	$0 \rightarrow 1$	0	4.00.00	Enables or Disables Pulsing when Assumed Open:
									0 = Never Disable Open Pulsing 1 = Disable Pulsing when Assumed Open
43	Two DO PID AsOp Target Op Pulses	R/O	System	UINT16	2	0 ightarrow 65535	0	4.00.00	Shows the maximum Consec Open Pulses
44	High Line Pres SSD Option	R/W	User	UINT8	1	$0 \rightarrow 1$	1	4.00	Enables the use of High Line Override for SSD:
									0 = Do not Use for SSD (PSD) 1 = Use for SSD (PSD)

Parm #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of functionality and meaning of values
45	Low Line Pres SSD Option	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Enables the use of Low Line Override for SSD:
									0 = Do not Use for SSD (PSD) 1 = Use for SSD (PSD)
46	Aux/Alerts Shutdown	RW	System	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Displays Aux SSD or Alert SSD in Effect:
									0 = No Aux SSD or Alert SSD is in Effect 1 = An Aux SSD or Alert SSD is in Effect
47	Status Message Locked - FirstOut	R/W	System	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Dispalys SSD Message Hold Enforcement:
									0 = Status Message is Held (First Out Indication) 1 = Status Message is not Held
48	Well Ready for Restart	R/W	System	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Displays Well Ready for Restart message:
									0 = Not in Waiting for Restart State 1 = Waiting for Restart
49	Action Block First Out SD	R/W	System	UINT16	2	$0 \rightarrow 148$	0	4.00.00	Shows the First Out Indicator from PMSC:
									0 = No PMSC Block Listed 1 – 144 = Number of PMSC Block that Tripped Well
50	Remote Restart	R/W	System	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Enables/Disables PMSC Restart:
									0 = No Restart Attempted 1 = Restart Attempted from PMSC
51	Prev Setpt State *Var*	R/O	System	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Displays Setpoint Positive at Last Scan:
									0 = Setpoint was Not Positive – Prev Scan 1 = Setpoint was Positive – Prev Scan

Parm #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of functionality and meaning of values
52	Coleman Turner Enable	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Enables/Disables Critical Flow Calculation:
									0 = Critical Flow Calc Disabled 1 = Critical Flow Calc Enabled
53	Minimum Critical Flow	R/W	User	FLOAT	4	Positive Float Number	200.0	4.00.00	Sets the minimum critical flow.
54	Maximum Critical Flow	R/W	User	FLOAT	4	Positive Float Number	600.0	4.00.00	Sets the maximum critical flow.
55	CT Calculated Critical Flow	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the Calculated critical flow rate.
56	CT Current Velocity per Minute	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the current flow velocity per minute.
57	CT Critical Velocity per Minute	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the current critical velocity per minute.
58	Cur Pct of Crit Flow	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the percent of current flow rate with respect to critical rate.
59	Calculated Tubing Z *Var*	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the compressibility at the tubing pressure.
60	HLPO Turn Off Line GT	R/W	User	FLOAT	4	Positive Float Number	300.0	4.00.00	Sets the High Line Pressure Closure GT
61	Use HLPO Off	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Enables the use of High Line Pressure Closure:
									0 = Do not close well for High Line Pressure 1 = Close well for High Line Pressure
62	LLPO Turn Off Line LT	R/W	User	FLOAT	4	Positive Float Number	50.0	4.00.00	Sets the Line Pressure Closure LT.
63	Use LLPO Off	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Enables the use of Low Line Pressure Closure:
									0 = Do not close well for Low Line Pressure 1 = Close well for Low Line Pressure

Parm #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of functionality and meaning of values
64	HLPO Allow On Line LT	R/W	User	FLOAT	4	Positive Float Number	290.0	4.00.00	Sets the High Line Pressure Allow On LT.
65	Use HLPO	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Enables the use of High Line Pressure Allow on LT:
									0 = Do not block opening for High Line Pressure 1 = Block opening for High Line Pressure
66	LLPO Allow On Line GT	R/W	User	FLOAT	4	Positive Float Number	60.0	4.00.00	Sets the Low Line Allow On GT
67	Use LLPO On	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Enables or Disables the use of Low Line Pressure Allow ON GT:
									0 = Do Not Block Opening for Low Line Pressure 1 = Block Opening forLow Line Pressure
68	Idle Mode Enable	R/W	User	UINT8	1	0 → 1	0	4.00.00	Enables or disables Idle Mode opening: 0 = Disable Idle Mode 1 = Enable Idle Mode Well Opening
69	Idle Mode – Low Pressure Psi	R/W	User	FLOAT	4	Positive Float Number	60.0	4.00.00	Sets the Idle Mode Activation pressure LT.
70	Idle Mode – Deadband Psi	R/W	User	FLOAT	4	Positive Float Number	10.0	4.00.00	Sets the Idle Mode Deadband Pressure increase.
71	Idle Mode – Press Def	R/W	User	TLP	3	Any Numeric Parameter	Undefined	4.00.00	Sets the pressure source for the Idle Mode Monitor.
72	Flow Rate per Day	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Displays the current well flow rate.
73	Meter DP	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the current sales meter DP.
74	Line Pressure Gauge or Absolute	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Displays the current line pressure.

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Parm #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of functionality and meaning of values
75	Current Temperature	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Display the current meter temperature.
76	Flow Volume Today	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Displays the well flow volume of the current day.
77	Flow Volume Prev Day	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Displays the well flow volume of the previous day.
78	Well ON Hours Today	R/O	System	FLOAT	4	0.0 ightarrow 24.0	0.0	4.00.00	Displays the well flowing hours of the current day.
79	Well ON Hours Prev Day	R/O	System	FLOAT	4	0.0 ightarrow 24.0	0.0	4.00.00	Displays the well flowing hours of the previous day.
80	Casing Pressure	R/O	System	FLOAT	4	Any Float Number	0.0	4.00.00	Displays the current casing pressure.
81	Tubing Pressure	R/O	System	FLOAT	4	Any Float Number	0.0	4.00.00	Displays the current tubing pressure.
82	Line Pressure Gauge	R/O	System	FLOAT	4	Any Float Number	0.0	4.00.00	Displays the current line pressure in gauge.
83	Cur Well ON Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the elapsed time in minutes for the current ON cycle.
84	Cur Well OFF Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the elapsed time in minutes for the current OFF cycle.
85	Well Current State Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the elapsed time in minutes for the current state.
86	Well Previous ON Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the elapsed time in minutes for the previous ON cycle.
87	Well Previous OFF Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the elapsed time in minutes for the previous OFF cycle.
88	Volume Cur ON Cycle	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the volume of the current ON cycle.
89	Volume Prev ON Cycle	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the volume of the previous ON cycle.
90	Well ON Hours	R/O	System	FLOAT	4	0.0 → 24.0	0.0	4.00.00	Displays the elapsed time in hours of the current ON cycle.

Parm #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of functionality and meaning of values
91	Well OFF Hours	R/O	System	FLOAT	4	0.0 ightarrow 24.0	0.0	4.00.00	Displays the elapsed time in hours of the current OFF cycle.
92	1st Date at Opening	R/O	System	UINT16	2	101 → 1231	0	4.00.00	Shows the first date when the well opened in month and day.
93	2nd Date at Opening	R/O	System	UINT16	2	101 → 1231	0	4.00.00	Shows the second date when the well opened in month and day.
94	3rd Date at Opening	R/O	System	UINT16	2	101 → 1231	0	4.00.00	Shows the third date when the well opened in month and day.
95	4th Date at Opening	R/O	System	UINT16	2	101 → 1231	0	4.00.00	Shows the fourth date when the well opened in month and day.
96	5th Date at Opening	R/O	System	UINT16	2	101 → 1231	0	4.00.00	Shows the fifth date (oldest) when the well opened in month and day.
97	1st Time at Opening	R/O	System	UINT16	2	0 ightarrow 2359	0	4.00.00	Shows the first time when the well opened in hour and minute.
98	2nd Time at Opening	R/O	System	UINT16	2	0 ightarrow 2359	0	4.00.00	Shows the second time when the well opened in hour and minute.
99	3rd Time at Opening	R/O	System	UINT16	2	0 ightarrow 2359	0	4.00.00	Shows the third time when the well opened in hour and minute.
100	4th Time at Opening	R/O	System	UINT16	2	0 ightarrow 2359	0	4.00.00	Shows the fourth time when the well opened in hour and minute.
101	5th Time at Opening	R/O	System	UINT16	2	0 → 2359	0	4.00.00	Shows the fifth time (oldest) when the well opened in hour and minute.
102	1st Date at Closing	R/O	System	UINT16	2	101 → 1231	0	4.00.00	Shows the first date when the well closed in month and day.
103	2nd Date at Closing	R/O	System	UINT16	2	101 → 1231	0	4.00.00	Shows the second date when the well closed in month and day.
104	3rd Date at Closing	R/O	System	UINT16	2	101 → 1231	0	4.00.00	Shows the third date when the well closed in month and day.
105	4th Date at Closing	R/O	System	UINT16	2	101 → 1231	0	4.00.00	Shows the fourth date when the well closed in month and day.

Parm #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of functionality and meaning of values
106	5th Date at Closing	R/O	System	UINT16	2	101 → 1231	0	4.00.00	Shows the fifth date (oldest) when the well closed in month and day.
107	1st Time at Closing	R/O	System	UINT16	2	0 ightarrow 2359	0	4.00.00	Shows the first time when the well closed in hour and minute.
108	2nd Time at Closing	R/O	System	UINT16	2	0 ightarrow 2359	0	4.00.00	Shows the second time when the well closed in hour and minute.
109	3rd Time at Closing	R/O	System	UINT16	2	0 ightarrow 2359	0	4.00.00	Shows the third time when the well closed in hour and minute.
110	4th Time at Closing	R/O	System	UINT16	2	$0 \rightarrow 2359$	0	4.00.00	Shows the fourth time when the well closed in hour and minute.
111	5th Time at Closing	R/O	System	UINT16	2	$0 \rightarrow 2359$	0	4.00.00	Shows the fifth time (oldest) when the well closed in hour and minute.
112	1st Open Code	R/O	System	UINT16	2	3001 → 3012	0	4.00.00	Displays the first (newest) open code.
113	2nd Open Code	R/O	System	UINT16	2	3001 ightarrow 3012	0	4.00.00	Shows the second open code.
114	3rd Open Code	R/O	System	UINT16	2	3001 ightarrow 3012	0	4.00.00	Shows the third open code.
115	4th Open Code	R/O	System	UINT16	2	3001 ightarrow 3012	0	4.00.00	Shows the fourth open code.
116	5th Open Code	R/O	System	UINT16	2	3001 ightarrow 3012	0	4.00.00	Shows the fifth open code.

Parm #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of functionality and meaning of values
117	1st Close Code	R/O	System	UINT16	2	1 -> 196; 4000 -> 4045	0	4.00.00	Shows the first (newest) close code. 1 -> 196 = Tripped Action Block# from PMSC User Program 4000 = Production OFF 4001 = Flow Rate <= 4002 = Casing Pressure <= 4003 = Tubing Pressure <= 4004 = Casing-Line Pressure Diff <= 4005 = Tubing-Line Pressure Diff <= 4006 = Casing-Tubing Pressure Diff >= 4007 = Lifting Flow Rate <= 4008 = Max Afterflow Time 4009 = High Line Pressure Closure 4010 = Meter DP <= 4011 = Low Line Pressure Closure 4012 = Casing Upturn Pct >= 4013 = Non-Arrival 4014 = Vented Non-Arrival 4015 = User-Defined CTrig #1 True 4016 = User-Defined CTrig #2 True 4017 = Max ON Time 4018 = Net (Prd-Inj) Flow Rate <= 4019 = Manual Mode Closed 4020 = User Advanced Closed 4020 = User Advanced Closed 4021 = Cycle Nom Met 4022 = Daily Nom Met 4023 = Monthly Nom Met 4024 = Serial Comm Fail A 4025 = Serial Comm Fail B 4027 = Low Line Pres Permanent SD 4028 = Lifting Meter DP <=

Parm #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of functionality and meaning of values
									4029 = Lifting Line Pres >= 4030 = Lifting Tbg-Line PresD <= 4031 = Lifting User-Defined True 4032 = Swabbing Closure 4033 = GAPL Non-Arrival 4034 = CA Alert Arrival Type 4035 = CA Alert Arrival Minutes 4036 = CA Alert Rise Velocity 4037 = Scheduled Shutin 4038 = RT Alert Browseable TLP1 4039 = RT Alert Browseable TLP2 4040 = RT Alert Browseable TLP3 4041 = RT Alert ON Minutes 4042 = RT Alert Afterflow Minutes 4043 = RT Alert WDog A 4044 = RT Alert WDog B 4045 = RT Alert Consecutive NonArrivals 4046 = RT Alert Consecutive Dry (Short) Arrivals
118	2nd Close Code	R/O	System	UINT16	2	1 -> 196; 4000 -> 4045	0	4.00.00	Shows the second close code.
119	3rd Close Code	R/O	System	UINT16	2	1 -> 196; 4000 -> 4045	0	4.00.00	Shows the third close code.
120	4th Close Code	R/O	System	UINT16	2	1 -> 196; 4000 -> 4045	0	4.00.00	Shows the fourth close code.
121	5th Close Code	R/O	System	UINT16	2	1 -> 196; 4000 -> 4045	0	4.00.00	Shows the fifth close code.
122	1st Open Reference Value	R/O	System	FLOAT	4	Any Float Number	0.0	4.00.00	Shows the first (newest) reference value at opening.
123	2nd Open Reference Value	R/O	System	FLOAT	4	Any Float Number	0.0	4.00.00	Shows the second reference value at opening.
124	3rd Open Reference Value	R/O	System	FLOAT	4	Any Float Number	0.0	4.00.00	Shows the third reference value at opening.
125	4th Open Reference Value	R/O	System	FLOAT	4	Any Float Number	0.0	4.00.00	Shows the fourth reference value at opening.

Parm #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of functionality and meaning of values
126	5th Open Reference Value	R/O	System	FLOAT	4	Any Float Number	0.0	4.00.00	Shows the fifth reference value at opening.
127	1st Close Reference Value	R/O	System	FLOAT	4	Any Float Number	0.0	4.00.00	Shows the first (newest) reference value at closing.
128	2nd Close Reference Value	R/O	System	FLOAT	4	Any Float Number	0.0	4.00.00	Shows the second reference value at closing.
129	3rd Close Reference Value	R/O	System	FLOAT	4	Any Float Number	0.0	4.00.00	Shows the third reference value at closing.
130	4th Close Reference Value	R/O	System	FLOAT	4	Any Float Number	0.0	4.00.00	Shows the fourth reference value at closing.
131	5th Close Reference Value	R/O	System	FLOAT	4	Any Float Number	0.0	4.00.00	Shows the fifth reference value at closing.
132	1st Total ON Mins	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the first (newest) total ON minutes.
133	2nd Total ON Mins	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the second total ON minutes.
134	3rd Total ON Mins	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the third total ON minutes.
135	3rd Total ON Mins	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the fourth total ON minutes.
136	5th Total ON Mins	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the fifth total ON minutes.
137	1st Total OFF Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the first (newest) total OFF minutes.
138	2nd Total OFF Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the second total OFF minutes.
139	3rd Total OFF Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the third total OFF minutes.
140	4th Total OFF Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the fourth total OFF minutes.
141	5th Total OFF Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the fifth total OFF minutes.

Parm #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of functionality and meaning of values
142	1st Casing Pres at Opening	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the first (newest) casing pressure at opening.
143	2nd Casing Pres at Opening	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the second casing pressure at opening.
144	3rd Casing Pres at Opening	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the third casing pressure at opening.
145	4th Casing Pres at Opening	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the fourth casing pressure at opening.
146	5th Casing Pres at Opening	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the fifth casing pressure at opening.
147	1st Casing Pres at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the first (newest) casing pressure at closing.
148	2nd Casing Pres at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the second casing pressure at closing.
149	3rd Casing Pres at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the third casing pressure at closing.
150	4th Casing Pres at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the fourth casing pressure at closing.
151	5th Casing Pres at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the fifth casing pressure at closing.
152	1st Tubing Pres at Opening	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the first (newest) tubing pressure at opening.
153	2nd Tubing Pres at Opening	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the second tubing pressure at opening.
154	3rd Tubing Pres at Opening	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the third tubing pressure at opening.
155	4th Tubing Pres at Opening	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the fourth tubing pressure at opening.
156	5th Tubing Pres at Opening	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the fifth tubing pressure at opening.
157	1st Tubing Pres at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the first (newest) tubing pressure at closing.

Parm #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of functionality and meaning of values
158	2nd Tubing Pres at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the second tubing pressure at closing.
159	3rd Tubing Pres at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the third tubing pressure at closing.
160	4th Tubing Pres at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the fourth tubing pressure at closing.
161	5th Tubing Pres at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the fifth tubing pressure at closing.
162	1st Line Pres at Opening	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the first (newest) line pressure at opening.
163	2nd Line Pres at Opening	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the second line pressure at opening.
164	3rd Line Pres at Opening	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the third line pressure at opening.
165	4th Line Pres at Opening	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the fourth line pressure at opening.
166	5th Line Pres at Opening	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the fifth line pressure at opening.
167	1st Line Pres at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the first (newest) line pressure at closing.
168	2nd Line Pres at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the second line pressure at closing.
169	3rd Line Pres at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the third line pressure at closing.
170	4th Line Pres at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the fourth line pressure at closing.
171	5th Line Pres at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the fifth line pressure at closing.
172	1st Flow Rate at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the first (newest) flow rate at closing.
173	2nd Flow Rate at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the second flow rate at closing.

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Parm #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of functionality and meaning of values
174	3rd Flow Rate at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the third flow rate at closing.
175	4th Flow Rate at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the fourth flow rate at closing.
176	5th Flow Rate at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the fifth flow rate at closing.
177	1st Cycle Volume	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the first (newest) cycle volume at closing.
178	2nd Cycle Volume	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the second cycle volume at closing.
179	3rd Cycle Volume	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the third cycle volume at closing.
180	4th Cycle Volume	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the fourth cycle volume at closing.
181	5th Cycle Volume	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the fifth cycle volume at closing.
182	Daily Avg Sample Count *Var*	R/O	System	UINT32	4	0 → 86400	0	4.00.00	Shows the sample count for daily averages.
183	Well Current ON Second *Var*	R/O	System	UINT32	4	0 → 4294967295	0	4.00.00	Shows the elapsed time ON in seconds.
184	Well Current OFF Second *Var*	R/O	System	UINT32	4	0 → 4294967295	0	4.00.00	Shows the elapsed time OFF in seconds.
185	Average Casing Pres Tdy	R/O	System	FLOAT	4	Any Float Number	0.0	4.00.00	Shows the average casing pressure of the current day.
186	Average Tubing Pres Tdy	R/O	System	FLOAT	4	Any Float Number	0.0	4.00.00	Shows the average tubing pressure of the current day.
187	Average Line Pres Tdy	R/O	System	FLOAT	4	Any Float Number	0.0	4.00.00	Shows the average line pressure of the current day.
188	Average Casing Pres Ydy	R/O	System	FLOAT	4	Any Float Number	0.0	4.00.00	Shows the average casing pressure of the previous day.
189	Average Tubing Pres Ydy	R/O	System	FLOAT	4	Any Float Number	0.0	4.00.00	Shows the average tubing pressure of the previous day.

Parm #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of functionality and meaning of values
190	Average Line Pres Ydy	R/O	System	FLOAT	4	Any Float Number	0.0	4.00.00	Shows the average line pressure of the previous day.
191	Avg Daily Volume This Month	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the average daily volume of the current month.
192	Avg Daily Volume Prev Month	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the average daily volume of the previous month.
193	Reset Daily Averages	R/W	User	UINT8	1	0 → 1	0	4.00.00	Resets the daily average values: 0 = Idle 1 = Flush daily averages (casing, tubing, and line)
194	Sec ON Today *Var*	R/O	System	UINT32	4	0 ightarrow 86400	0	4.00.00	Shows the elapsed time ON for the current day in seconds.
195	Sec Elapsed This Month *Var*	R/O	System	UINT32	4	0 → 2678400	0	4.00.00	Shows the elapsed time ON for the current month in seconds.
196	Bulk Flow Rate Sum *Var*	R/O	System	FLOAT	8	Double Float Number	0.0	4.00.00	Shows the total bulk flow rate.
197	Bulk Casing Pres Sum *Var*	R/O	System	FLOAT	8	Double Float Number	0.0	4.00.00	Shows the total bulk casing pressure.
198	Bulk Tubing Pres Sum *Var*	R/O	System	FLOAT	8	Double Float Number	0.0	4.00.00	Shows the total bulk tubing pressure.
199	Bulk Line Pres Sum *Var*	R/O	System	FLOAT	8	Double Float Number	0.0	4.00.00	Shows the total bulk line pressure.
200	AccVol at Cycle Begin *Var*	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the volume accumulation mark at the start of the cycle.
201	First of 11 Event Hist Pts	R/W	User	UINT8	1	$0 \rightarrow 230$	0	4.00.00	Sets the first event history point.
202	Event History Segment	R/W	User	UINT8	1	$0 \rightarrow 12$	0	4.00.00	Sets the event history segment.
203	EH Index (Hist Log Number)	R/W	User	UINT16	1	$0 \rightarrow 839$	0	4.00.00	Sets the current event history period.
204	EH Sequence Num	R/W	User	UINT32	1	0 → 4294967295	0	4.00.00	Sets the next event history sequence number.

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Parm #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of functionality and meaning of values
205	Well Display Data TLPs	R/W	User	UINT8	1	$0 \rightarrow 60$	0	4.00.00	Sets the display data update rate:
	Update Rate								1 = Every second $2 = Every 2 seconds$ $3 = Every 3 seconds$ $4 = Every 4 seconds$ $5 = Every 5 seconds$ $6 = Every 6 seconds$ $10 = Every 10 seconds$ $12 = Every 12 seconds$ $15 = Every 12 seconds$ $20 = Every 20 seconds$ $30 = Every 30 seconds$ $60 = Every 60 seconds$
206	LPO Delay Preset Sec	R/W	User	UINT8	1	$0 \rightarrow 255$	0	4.00.00	Enables the line pressure over delay preset in seconds.
207	LPO Delay Elap Sec	R/O	System	UINT8	1	$0 \rightarrow 255$	0	4.00.00	Shows the line pressure over delay elapsed in seconds.
208	PMSC External PSD Set	R/W	System	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Enables the Production Manager Surface Control (PMSC) external (permanent shutdown) PSD. 0 = No PMSC PSD in Effect 1 = PMSC PSD is in Effect
209	PMSC External TSD Set	R/W	System	UINT8	1	0 -> 1	0	4.00.00	Enables the Production Manager Surface Control (PMSC) external (temporary shutdown) TSD. 0 = No PMSC TSD in Effect 1 = PMSC TSD is in Effect
210	PMSC External Tag	R/W	System	AC10	10	Any PMSC Tag Field	0	4.00.00	Sets a 10-character PMSC External Action BlockTag
211	PMSC Ext FirstOut Inst	R/W	System	UINT8	1	$0 \rightarrow 148$		4.00.00	Sets the PMSC external first out instance
212	PSD is in Effect								Shows the PSD in effect:
		R/O	System	UINT8	1	$0 \rightarrow 1$	0	4.00.00	0 = No PSD in Effect 1 = PSD in Effect

System or Data Description of functionality and Parm Name Access Lenath Range Default Version # User Update Type meaning of values TSD is in Effect Shows the TSD in effect: 213 R/O System UINT8 1 $0 \rightarrow 1$ 0 4.00.00 0 = No TSD in Effect 1 = TSD in Effect 214 SSD is in Effect Shows the SSD in effect R/O UINT8 0 System 1 $0 \rightarrow 1$ 4.00.00 0 = No SSD in Effect 1 = SSD (PSD or TSD) in Effect Shows the PSD alerts is in effect: 215 Alerts PSD is in Effect R/O System UINT8 1 $0 \rightarrow 1$ 0 4.00.00 0 = No PSD alerts in Effect 1 = PSD alerts in Effect 216 Aux PSD is in Effect Shows the Aux PSD in effect: 0 = No Aux PSD in Effect R/O System UINT8 1 $0 \rightarrow 1$ 0 4.00.00 1 = Aux (special stops) PSD in Effect 217 Trip Trig Ref Any Float Sets the setpoint value of tripped FLOAT 4.00.00 R/W System 4 0.0 Number block. 218 Trip Code R/W System UINT8 1 $0 \rightarrow 5128$ 0 4.00.00 Shows the Trip Code. R/W UINT8 1 $0 \rightarrow 23$ 0 4.00.00 Shows the well contract hour. 219 Well Contract Hour User 0 220 Cur Contracted Day R/W UINT8 1 $1 \rightarrow 31$ 4.00.00 Shows the current contract day. System 221 Cur Contracted Month R/W System UINT8 1 $1 \rightarrow 12$ 0 4.00.00 Shows the current contract month. 222 **Timer Numbers Running** R/O UINT32 4 $0 \rightarrow$ 0 4.00.00 Sets the bitwise pack of the active System 4294967295 timers (for power cycle). R/O 223 Max Logicals System UINT8 1 $4 \rightarrow 12$ 12 4.00.00 Shows the maximum logical. 224 User Prog Watchdog Shows the user program watchdog R/O System UINT16 2 $0 \rightarrow 65535$ 0 4.00.00 Timer timer. SSD Valve Pt Def Defines the SSD Valve Point 225 Any Discrete TLP 3 R/W User Undefined 4.00.00 Instance Type. SSD Valve Behavior R/W UINT8 1 $0 \rightarrow 2$ 0 Sets the SSD Valve behavior: 226 User 4.00.00 0 = Closed While in Suspended Stage (includes PROD OFF) 1 = Closed While SSD in Effect

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2 = Closed For SSds Only: Until Reset

Parm #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of functionality and meaning of values
227	Prev ON Hours	R/O	System	FLOAT	4	Any Positive Float Number	0	4.00.00	Shows the previous ON hours.
228	Prev OFF Hours	R/O	System	FLOAT	4	Any Positive Float Number	0	4.00.00	Shows the previous OFF hours.
229	SSD Valve Output	R/O	System	UINT8	1	0 →1	0	4.00.00	Sets the SSD valve output
230	Last Used Cycle SN	R/W	System	U32	4	0 → 4294967295	0	4.03.00	Last Used Cycle Log SN for Instance
231	Retrieve Cycle SN	R/W	User	U32	4	0 → 4294967295	0	4.03.00	Retrieve Cycle Log SN for Instance
232	Last Used GLift SN	R/W	System	U32	4	0 → 4294967295	0	4.03.00	Last Used Gas Lift Log SN for Instance
233	Retrieve GLift SN	R/W	User	U32	4	0 → 4294967295	0	4.03.00	Retrieve Gas Lift Log SN for Instance

Point type 179 (for FB107) or 66 (for ROC800) contains the parameters related to the continuous functions of the program. The program supports four logicals of this point type for the FB107 or up to 12 logicals for the ROC800.

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
0	Gas Lift for Prod Oil/Gas	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Sets the well production mode into either liquid or gas production.
									0 = Gas Prod/Eff Mode 1 = Liquid Production Mode
1	Injection Gas Meter TLP	R/W	User	TLP	3	Any Flow Rate or Accum Instance	Undefined	4.00.00	Defines the TLP of the injection gas meter.
2	Prod/Sales Gas Meter TLP	R/W	User	TLP	3	Any Flow Rate or Accum Instance	Undefined	4.00.00	Defines the TLP of the Production/Sales Gas meter.
3	Liquid HC Prod Meter TLP	R/W	User	TLP	3	Any Tank or Accum Instance	Undefined	4.00.00	Defines the TLP of the Hydrocarbon Liquid Production meter.
4	Buyback Gas Meter TLP	R/W	User	TLP	3	Any Flow Rate or Accum Instance	Undefined	4.00.00	Defines the TLP of the Buyback Gas meter.
5	Injection Def is Acc/Rate	R/W	User	UINT8	1	0 → 1	0	4.00.00	Sets whether the injection def is shown in terms of accumulation or rate.
									0 = Injection Def is an Accum 1 = Injection Def is a Rate
6	Prod/Sales Def is Acc/Rate	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Sets whether the production/sales def is shown in terms of accumulation or rate.
									0 = Prod/Sales Def is an Accum 1 = Prod/Sales Def is a Rate

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
7	Liquid HC Prod Def is Acc/Rate	R/W	User	UINT8	1	0 → 1	0	4.00.00	Sets whether the liquid hydrocarbon production def is shown in terms of accumulation or rate.
									0 = Liquid HC Def is an Accum 1 = Liquid HC Def is a Rate
8	Buyback Gas Def is Acc/Rate	R/W	User	UINT8	1	0 → 1	0	4.00.00	Sets whether the buyback gas def is shown in terms of accumulation or rate.
									0 = Buyback Def is an Accum 1 = Buyback Def is a Rate
9	Gas Lift Prod/Sales Meter Select	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Select the Production or Sales Meter.
									0 = Prod; Meter includes Inj Gas 1 = Sales; Meter excludes Inj Gas
10	Compressor Run / Discrete Status TLP	R/W	User	TLP	3	Any Status Parameter	Undefined	4.00.00	Define the TLP for the compressor run / discrete def
11	Injection PID TLP	R/W	User	TLP	3	Any PID Instance	Undefined	4.00.00	Define the TLP for the Injection PID.
12	Startup Delay Hours	R/W	User	FLOAT	4	Any Positive Float Number	0.0	4.00.00	Sets the delay before start in hours.
13	Averaging Cycle Period Hours	R/W	User	FLOAT	4	Any Positive Float Number	8.0	4.00.00	Sets the averaging cycle or testing period in hours.
14	Negative Effect Deadband	R/W	User	FLOAT	4	Any Positive Number	2.0	4.00.00	Sets the deadband for reversal.
15	Eff% Change Before Step	R/W	User	FLOAT	4	Any Positive Number	1.0	4.00.00	Sets the deadband for forward change.
16	Compressor Down Method Index	R/W	User	UINT8	1	$0 \rightarrow 2$	0	4.00.00	Sets the injection OFF detection. 0 = Disabled 1 = Run Status / Discrete Status 2 = Zero Inj Flow Rate
17	Injection PID Setpoint	R/W	User	FLOAT	4	Any Positive Float Number	0.0	4.00.00	Sets the injection rate setpoint.

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
18	Apply Starting Setpoint Flag	R/W	User	UINT8	1	$0 \rightarrow 1$	1	4.00.00	Enables critical flow rate detection or flagging. 0 = Do Not Apply 1 = Apply Pct Above Critical Rate
19	Starting Pct Above Critical Flow	R/W	User	FLOAT	4	Any Positive Float Number	5.0	4.00.00	Sets the percent above critical flow rate.
20	Offset Step Value	R/W	User	FLOAT	4	Any Positive Float Number	25.0	4.00.00	Setpoint changes EU
21	Setpoint High Limit	R/W	User	FLOAT	4	Any Positive Float Number	600.0	4.00.00	Sets the maximum injection setpoint.
22	Setpoint Low Limit	R/W	User	FLOAT	4	Any Positive Float Number	200.0	4.00.00	Sets the minimum injection setpoint.
23	PID/SP Mode	R/W	User	UINT8	1	$0 \rightarrow 3$	0	4.00.00	Select the Injection Control Mode.
									0 = Apply GasLift Adjustments 1 = SetPt is Critical Rate + XX% 2 = Fixed SetPt 3 = Manual Output Pct
24	Use Gas Lift	R/W	User	UINT8	1	0 → 1	0	4.00.00	Enables the gas lift 0 = Gas Lift is Disabled 1 = Gas Lift is Enabled
25	Max Injection Off Mins	R/W	User	UINT16	1	0 → 65535	0	4.00.00	Sets the maximum injection off time in minutes.
26	Max Well Prod Off Mins	R/W	User	UINT16	1	$0 \rightarrow 65535$	0	4.00.00	Sets the maximum production off time in minutes.
27	Early Closure Tests	R/W	User	UINT8		$0 \rightarrow 2$	0		Cleans the test history. 0 = Flush Test in Progress Only 1 = Flush All Tests 2 = Flush All - Use Starting SetPt
28	Early Closure Direction	R/W	User	UINT8		0 → 1	0		Sets the early closure direction. 0 = Set to Default Decreasing 1 = Maintain Cur Direction

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
29	Inj Valve SSD Options	R/W	User	UINT8	1	$0 \rightarrow 2$	0	4.00.00	Sets the injection valve action when the program trips and SSD.
									0 = Close Inj for Any SSD 1 = Close Inj for PSDs Only 2 = Stay Open During SSDs
30	SSD Clearance	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Selects an action to clear an SSD.
									0 = No Automatic Action 1 = Auto Open Inj Valve
31	Buyback Gas Compression	R/W	User	UINT8	1	$0 \rightarrow 1$	1	4.00.00	Enables buyback gas compression.
									0 = Does Not Go Through Compressor 1 = Goes Through Compressor
32	Oscillations Before Alarm	R/W	User	UINT16	2	0 ightarrow 65535	10	4.00.00	Shows oscillations before alarm.
33	Compressor Run Status Value	R/O	System	UINT8	1	0 → 1	0	4.00.00	Shows the compressor run status. 0 = Not Running 1 = Running
34	Optimize Mode	R/W	User	UINT8	1	$0 \rightarrow 6$	1	4.00.00	Sets the gas lift optimization mode.
									 0 = Max Gas Production 1 = Max Efficiency 2 = Max Gas Sales 3 = Max Liquid Production 4 = Max Water Production 5 = Max Revenue 6 = Max Total Liquids
35	GL Pos Efficiency Reversal Option	R/W	User	UINT8	1	$0 \rightarrow 2$	0	4.00.00	Selects the Pos efficiency reversal options. 0 = If Production Drops 1 = If Production Drops GT XX 2 = If Sales Drops
36	GL Pos Efficiency Rev DBand	R/W	User	FLOAT	4	Any Positive Float Number	50.0	4.00.00	Sets the efficiency reversal deadband.

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
37	Restart Sequence	R/W	User	UINT8	1	0 → 1	0	4.00.00	Restarts the tests. 0 = Idle 1 = Start/Restart Test
38	Log Alarms Flag	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Logs alarms/events in alarm log. 0 = No Logging 1 = Log Alarms/Events to Alarm Log
39	Oscillation Alarm	R/O	System	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Activates the oscillation alarm. 0 = No Oscillation Alarm 1 = Oscillation Alarm in Effect
40	Injection PID Output Value	R/W	Both	FLOAT	4	0.0 → 100.0	0.0	4.00.00	Sets the percent for the PID valve output.
41	Startup Delay Hours Remaining	R/O	System	FLOAT	4	Any Positive Float Number	0.0	4.00.00	Shows the remaining startup delay hours.
42	Test Hours Remaining	R/O	System	FLOAT	4	Any Positive Float Number	0.0	4.00.00	Shows the remaining test hours.
43	Total Averaging Cycles	R/O	System	UINT32	4	0 → 4294967295	0	4.00.00	Cycles Competed since Restart
44	PID DI Open Detection	R/O	System	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Detects when an injection valve opens. 0 = Not Fully Open 1 = Fully Open
45	PID DI Close Detection	R/O	System	UINT8	1	0 → 1	0	4.00.00	Detects when an injection valve close. 0 = Not Fully Closed 1 = Fully Closed

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
46	Gas Lift Status Code	R/O	System	UINT8	1	$0 \rightarrow 26$	0	4.00.00	Shows the gas lift status code.
									0 = GasLift Not in Service 1 = Injection Off Time Exceeded 2 = Production Off Time Exceeded 3 = Gas Lift Stop for SSD 4 = Injection Setpoint High Limit 5 = Injection Setpoint Low Limit 6 = Waiting for Start 7 = In Startup Delay 8 = In First Averaging Period 9 = Forward Direction SetPt Change 10 = Negative Direction SetPt Change 11 = No SetPt Change (Within Deadband) 12 = Positive Eff Reversal SetPt Change 13 = GL Valve Sequencing Delay 14 = Stop Command Received
47	Initial Test Posting Elapsed Time Pct	R/W	User	FLOAT	4	0.0 ightarrow 50.0	25.0	4.00.00	Sets the initial test posting elapsed time percent.
48	GL Injection Cur Flow Rate	R/O	System	FLOAT	4	Any Positive Float Number	0.0	4.00.00	Shows the current injection flow rate.
49	GL Injection Vol Today	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the injection volume of the current day.
50	GL Injection Vol Prev Day	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the injection volume of the previous day.
51	GL Injection Vol This Month	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the injection volume of the current month.
52	GL Injection Vol Prev Month	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the injection volume of the previous month.
53	GL Gas Production Cur Flow Rate	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the current gas production flow rate.

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
54	GL Gas Production Vol Today	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the gas production volume of the current day.
55	GL Gas Production Vol Prev Day	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the gas production volume of the previous day.
56	GL Gas Production Vol This Month	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the gas production volume of the current month.
57	GLGas Production Vol Prev Month	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the gas production volume of the previous month.
58	GL Gas Sales Cur Flow Rate	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the current gas sales flow rate.
59	GL Gas Sales Vol Today	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the gas sales volume of the current day.
60	GL Gas Sales Vol Prev Day	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the gas sales volume of the previous day.
61	GL Gas Sales Vol This Month	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the gas sales volume of the current month.
62	GL Gas Sales Vol Prev Month	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the gas sales volume of the previous month.
63	GL Buyback Cur Flow Rate	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the current buyback gas flow rate
64	GL Buyback Vol Today	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the buyback volume of the current day.
65	GL Buyback Vol Prev Day	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the buyback volume of the previous day.
66	GL Buyback Vol This Month	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the buyback volume of the current month.
67	GL Buyback Vol Prev Month	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the buyback volume of the previous month.
68	GL Liquid HC Cur Flow Rate	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the current liquid hydrocarbon flow rate
69	GL Liquid HC Vol Today	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Show the liquid hydrocarbon volume of the current day.

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
70	GL Liquid HC Vol Prev Day	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Show the liquid hydrocarbon volume of the previous day.
71	GL Liquid HC Vol This Month	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Show the liquid hydrocarbon volume of the current month.
72	GL Liquid HC VI Prev Month	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Show the liquid hydrocarbon volume of the previous month.
73	GL Water Cur Flow Rate	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the current water flow rate.
74	GL Water Vol Today	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the water volume of the current day.
75	GL Water Vol Prev Day	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the water volume of the previous day.
76	GL Water Vol This Month	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the water volume of the current month.
77	GLWater Vol Prev Month	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the water volume of the previous month.
78	Instantaneous Efficiency Pct	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the spot efficiency in percent
79	Injection Vol per Day - Testing	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the real-time injection volume per day
80	Production Vol per Day - Testing	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the real-time production volume per day.
81	Sales Vol per Day - Testing	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the real-time sales volume per day.
82	Buyback Vol per Day - Testing	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the real-time buyback volume per day.
83	Liquid HC Vol per Day - Testing	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the real-time liquid volume per day.
84	Water Vol per Day - Testing	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the real-time water volume per day.
85	Efficiency Pct - Testing	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the real-time efficiency.

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
86	Improvement Pct - Testing	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the real time percent improvement.
87	Elapsed Hours - Testing	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the real-time elapsed test hours.
88	Injection Vol per Day - Last Test	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the injection volume per day from the last test.
89	Production Vol per Day - Last Test	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the production volume per day from the last test.
90	Sales Vol per Day - Last Test	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the sales volume per day from the last test.
91	Buyback Vol per Day - Last Test	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the buyback volume per day from the last test.
92	Liquid HC Vol per Day - Last Test	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the liquid hydrocarbon volume per day from the last test.
93	Water Vol per Day - Last Test	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the water volume per day from the last test.
94	Efficiency Pct - Last Test	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the percent efficiency from the last test.
95	Improvement Pct - Last Test	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the percent improvement from the last test.
96	Elapsed Hours - Last Test	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the total hours elapsed from the last test.
97	Injection Vol per Day - Prev Test	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the injection volume per day from the previous test.
98	Production Vol per Day - Prev Test	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the production volume per day from the previous test.
99	Sales Vol per Day - Prev Test	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the sales volume per day from the previous test.
100	Buyback Vol per Day - Prev Test	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the buyback volume per day from the previous test.

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
101	Liquid HC Vol per Day - Prev Test	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the liquid hydrocarbon volume per day from the previous test.
102	Water Vol per Day - Prev Test	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the water volume per day from the previous test.
103	Efficiency Pct - Prev Test	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the percent efficiency from the previous test.
104	Improvement Pct - Prev Test	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the percent improvement from the previous test.
105	Elapsed Hours - Prev Test	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the total hours elapsed from the previous test.
106	Completion Date In Test	R/O	System	UINT32	4	140101 → 991231	0.0	4.00.00	Shows the real-time completion date.
107	Completion Time In Test	R/O	System	UINT32	4	0 ightarrow 235959	0.0	4.00.00	Shows the real-time completion time.
108	Completion Date Last Test	R/O	System	UINT32	4	140101 → 991231	0.0	4.00.00	Shows the completion date of the last test.
109	Completion Time Last Test	R/O	System	UINT32	4	0 ightarrow 235959	0.0	4.00.00	Shows the completion time of the last test.
110	Completion Date Prev Test	R/O	System	UINT32	4	140101 → 991231	0.0	4.00.00	Shows the completion date of the previous test.
111	Completion Time Prev Test	R/O	System	UINT32	4	0 → 235959	0.0	4.00.00	Shows the completion time of the previous test.
112	Water Accum TLP	R/W	User	TLP	3	Any Tank or Accum Instance	Undefined	4.00.00	Defines the TLP of the water production meter.
113	Water Def is Acc/Rate	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Sets whether the water def is shown in terms of accumulation or rate.
									0 = Water Def is an Accum 1 = Water Def is a Rate

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
114	Buyback Compression	R/W	User	UINT8	1	$0 \rightarrow 1$	1	4.00.00	Enables buyback compression. 0 = NO Compression Costs Added 1 = Add Compression Cost
115	Gas Compression Cost / EU	R/W	User	FLOAT	4	Float Number	0.0	4.00.00	Sets the gas compression cost / EU.
116	Production Gas Cost / EU	R/W	User	FLOAT	4	Float Number	0.0	4.00.00	Sets the production gas cost / EU.
117	Sales Gas Revenue / EU	R/W	User	FLOAT	4	Float Number	0.0	4.00.00	Shows the sales gas revenue / EU.
118	Buyback Gas Cost / EU	R/W	User	FLOAT	4	Float Number	0.0	4.00.00	Sets the buyback gas cost / EU.
119	Crude Oil Revenue / EU	R/W	User	FLOAT	4	Float Number	0.0	4.00.00	Shows the crude oil revenue / EU.
120	Water Cost / EU	R/W	User	FLOAT	4	Float Number	0.0	4.00.00	Sets the water cost / EU.
121	Compression Cost - Testing	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	Shows the real-time compression cost.
122	Production Gas Cost - Testing	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	Shows the real-time production gas cost.
123	Sales Gas Revenue - Testing	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	Shows the real-time sales gas revenue.
124	Buyback Gas Cost - Testing	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	Shows the real-time buyback gas cost
125	Liquid HC Revenue - Testing	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	Shows the real-time liquid hydrocarbon revenue
126	Prod Water Cost - Testing	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	Shows the real time production water cost.
127	Net Revenue - Testing	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	Shows the real-time net revenue.
128	Compression Cost - Last Test	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	Shows the compression cost from the last test
129	Production Gas Cost - Last Test	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	Shows the production gas cost from the last test.
130	Sales Gas Revenue - Last Test	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	Shows the sales gas revenue from the last test.

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
131	Buyback Gas Cost - Last Test	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	Shows the buyback gas cost from the last test.
132	Liquid HC Revenue - Last Test	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	Shows the liquid hydrocarbon revenue from the last test.
133	Prod Water Cost - Last Test	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	Shows the production water cost from the last test.
134	Net Revenue - Last Test	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	Shows the net revenue from th last test.
135	Compression Cost - Prev Test	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	Shows the compression cost from the previous test.
136	Production Gas Cost - Prev Test	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	Shows the production gas cost from the previous test.
137	Sales Gas Revenue - Prev Test	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	Shows the production gas cost from the previous test.
138	BUyback Gas Cost - Prev Test	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	Shows the buyback gas cost from the previous test.
139	Liquid HC Revenue - Prev Test	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	Shows the liquid hydrocarbon revenue from the previous test.
140	Water Cost - Prev Test	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	Shows the water cost from te previous test.
141	Net Revenue - Prev Test	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	Shows the net revenue from the previous test.
142	Stop Command	R/O	System	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Aborts the gas lift. 0 = Idle 1 = Stop Testing Command
143	Start Initialize Latch	R/O	System	UINT8	1	0 → 1	0	4.00.00	Starts the gas lift initialization. 0 = Idle 1 = First Test Started and Initialized
144	Start Delay Elapsed Seconds	R/O	System	UINT32	4	0 → 4294967295	0	4.00.00	Shows the delay elapsed in seconds.

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
145	Start Average Period *Var*	R/O	System	UINT32	4	0 → 4294967295	0	4.00.00	Shows the starting mark of the second test.
146	First Average Flag *Var*	R/O	System	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Shows the first test period.
									0 = Not in First Test Period 1 = Initial Test Period
147	Program Sequence *Var*	R/O	System	UINT16	2	$0 \rightarrow 4$	0	4.00.00	Shows the gas lift stage. 0 = Post Starting Inj SetPoint 1 = Enter Start Delay Period 2 = In Start Delay Period 3 = Initiate Test 4 = Test in Progress
148	Injection Test Accumulator	R/O	System	Double	8	Non-Negative Float Number	0.0	4.00.00	Enables the injection test accumulator.
149	Prod Gas Test Accumulator	R/O	System	Double	8	Non-Negative Float Number	0.0	4.00.00	Enables the production gas test accumulator.
150	Sales Test Accumulator	R/O	System	Double	8	Non-Negative Float Number	0.0	4.00.00	Enables the sales test accumulator.
151	Buyback Test Accumulator	R/O	System	Double	8	Non-Negative Float Number	0.0	4.00.00	Enables the buyback gas test accumulator.
152	Liquid HC Test Accumulator	R/O	System	Double	8	Non-Negative Float Number	0.0	4.00.00	Enables the liquid hydrocarbon test accumulator.
153	Prod Water Test Accumulator	R/O	System	Double	8	Non-Negative Float Number	0.0	4.00.00	Enables the production water test accumulator.
154	Elap Seconds Test Counter	R/O	System	UINT32	4	0 → 4294967295	0	4.00.00	Shows elapsed test counter in seconds.
155	Elap Seconds Inj Off	R/O	System	UINT32	4	0 → 4294967295	0	4.00.00	Shows the amount of time the injection goes off in seconds.
156	Elap Second Prod Off	R/O	System	UINT32	4	0 → 4294967295	0	4.00.00	Shows the amount of time the production goes off in seconds.
157	Offset Direction	R/W	Both	S8	1	-1 → 1	-1	4.00.00	Shows the current injection setpoint offset.
									-1 = Decreasing Inj Setpoints1 = Increasing Inj Setpoints

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
158	Last Osc State *Var*	R/O	System	S8	1	-1 → 1	0	4.00.00	Shows the injection setpoint offset during the last test.
									-1 = Decreasing Inj Setpoints1 = Increasing Inj Setpoints
159	Osc Reverse Count *Var*	R/O	System	UINT16	2	0 ightarrow 65535	0	4.00.00	Shows the number of oscillations the program detects.
160	Osc Pattern Count *Var*	R/O	System	UINT16	2	0 ightarrow 65535	0	4.00.00	Shows the number of similar oscillation patterns.
161	Show Mtr Stats BitWz	R/O	System	UINT8	1	$0 \rightarrow 63$ (Bitwise)	0	4.00.00	Shows the Publish Meter Stats (Bitwise)
									 1 = Publish Injection Gas Stats 2 = Publish Production Gas Stats 4 = Publish Sales Gas Stats 8 = Publish Buyback Gas Stats 16 = Publish Oil Production Stats 32 = Publish Water Production Stats
162	Equip Config BitWz	R/O	System	UINT8	1	0 → 127 (Bitwise)	0	4.03.00	Shows the Validated Equipment Config (BitWise) 1 = Injection Gas Meter Designated 2 = Production Gas Meter Designated 4 = Sales Gas Meter Designated 8 = Buyback Gas Meter Designated 16 = Oil (HYC) Meter Designated 32 = Water Meter Designated 64 = PID Is Designated
163	Gas Lift Status Message	R/O	System	AC20	20	Printable ASCII Characters	0	4.00.00	Shows the gas lift status message.
164	Cur Injection Setpoint	R/W	Both	FLOAT	4	Non-Negative Float Number	0	4.00.00	Sets the current injection setpoint.
165	Valve Sequencing Enable	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Enables valve sequencing. 0 = Disabled 1 = Enabled

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
166	Valve Sequencing Rate SetPt	R/W	User	FLOAT	4	Non-Negative Float Number	200.0	4.00.00	Sets the setpoint of the valve sequencing rate.
167	Valve Seq Term Condition	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Sets the valve sequencing term condition.
									0 = Test Tubing <= Trip Value 1 = Test Csg-Tbg Diff >= Trip Value
168	Valve Seq Term Trip Point	R/W	User	FLOAT	4	Non-Negative Float Number	200.0	4.00.00	Sets the valve sequencing term trip point.
169	Valve Seq Timer Preset Mins	R/W	User	FLOAT	4	Positive Float Number	60.0	4.00.00	Sets the valve sequencing timer preset in minutes.
170	Valve Seq Elapsed Mins	R/O	System	FLOAT	4	Non-Negative Float Number	0	4.00.00	Sets the valve sequencing elapse time in minutes.
171	Sim Resevoir Press	R/W	User	UINT16	2	$0 \rightarrow 65535$	1000	4.00.00	Sets the sim reservoir pressure.
172	Sim Resev Frac Cv	R/W	User	FLOAT	4	Non-Negative Float Number	3	4.00.00	Sim Resev Frac Cv
173	Sim Well GOR	R/W	User	FLOAT	4	Non-Negative Float Number	10	4.00.00	Sim Well GOR
174	Sim Well GWR	R/W	User	FLOAT	4	Non-Negative Float Number	10	4.00.00	Sim Well GWR
175	Sim Prod, Inj, BuyB Cv	R/W	User	FLOAT	4	Non-Negative Float Number	6	4.00.00	Sim Prod, Inj, BuyB Cv
176	Sim Surf, Inj Line Length	R/W	User	UINT16	2	0 ightarrow 65535	200	4.00.00	Sim Surf, Inj Line Length
177	Gath Sys Buck Press	R/W	User	UINT16	2	0 ightarrow 65535	200	4.00.00	Gath Sys Buck Press
178	Gath Sys Qv Demand per Day	R/W	User	UINT16	2	$0 \rightarrow 65535$	1000	4.00.00	Gath Sys Qv Demand per Day
179	Compressor Run Cmd	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Sets the compressor run command.
									0 = Compressor is OFF 1 = Compressor is ON
180	Compr Capacity Qv per Day	R/W	User	UINT16	2	0 ightarrow 65535	8000	4.00.00	Compr Capacity Qv per Day

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
181	Sim BuyBack SetPt Press	R/W	User	UINT16	2	0 ightarrow 65535	110	4.00.00	Sim BuyBack SetPt Press
182	Sim BH Temperature	R/W	User	UINT16	2	$0 \rightarrow 65535$	165	4.00.00	Sim BH Temperature
183	Sim Use Compressor	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Sim Use Compressor
									0 = No Compressor at Facility 1 = Compressor at Facility
184	Sim Cmpr Suction SetPt (from Line)	R/W	User	UINT16	2	0 ightarrow 65535	120	4.00.00	Sim Cmpr Suction SetPt (from Line)
185	Sim Cmpr Max Disch Pres	R/W	User	UINT16	2	$0 \rightarrow 65535$	1000	4.00.00	Sim Cmpr Max Disch Pres
186	Sim Cmpr Has Recirc	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Sim Cmpr Has Recirc
									0 = No Recirc to Suction 1 = Gas is Recirculable to Suction
187	GL Offset Gain Factor	R/W	User	Float	4	Positive Float Number	1.0	4.02.00	GL Offset Gain Factor
188	AutoRun GLV Seq Enable	R/W	User	U8			0		AutoRun GLV Seq Enable
					1	$0 \rightarrow 1$	0	4.02.00	0 = Disabled 1 = Enabled
189	AutoRun GLV Seq Preset	R/W	User	Float	4	Positive Float Number	48.0	4.02.00	AutoRun GLV Seq Preset
190	AutoRun GLV Seq Elapsed	R/W	System	Float	4	Non-Negative Float Number	0.0	4.02.00	AutoRun GLV Seq Elapsed
191	GL Virtual Metr Reqd	R/W	User	U8	1	$0 \rightarrow 1$	1	4.03.00	Is a Gas Lift Virtual Meter Required
192	GL Sales Meter Def	R/W	User	TLP	3	Any Flow Rate or Accum Instance	Undefined	4.03.00	Gas Lift Sales Meter TLP Definition
193	GL Sales Mtr Acc/Rat	R/W	User	U8	1	$0 \rightarrow 1$	1	4.03.00	Gas Lift Sales Meter is Accum / Rate
									0 = Accumulation
									1 = Rate
194	GL Cur Test Setpoint	R/W	System	Float	4	Float Number	0.0	4.03.00	GL Injection Setpoint - Testing

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
195	GL Cur Optim Method	R/W	System	U8	1	0 -> 6	0	4.03.00	GL Optimization Method - Testing
									0 = Max Gas Production
									1 = Max Efficiency
									2 = Max Gas Sales
									3 = Max Liq Hydrocarbon Production
									4 = Max Water Production
									5 = Max Revenue
									6 = Max Total Liquids
196	GL Cur Total Liquids	R/W	System	Float	4	Float Number	0.0	4.03.00	GL Total Liquids Volume - Testing
197	GL Cur Avg Casng Prs	R/W	System	Float	4	Float Number	0.0	4.03.00	GL Average Casing Press - Testing
198	GL Cur Avg Tubng Prs	R/W	System	Float	4	Float Number	0.0	4.03.00	GL Average Tubing Press - Testing
199	GL Cur Avg Line Prs	R/W	System	Float	4	Float Number	0.0	4.03.00	GL AverageLine Press - Testing
200	GL Cur Num Stops	R/W	System	U8	1	0 -> 255	0	4.03.00	GL Number of Stops - Testing
201	GL Cur Stopped Mins	R/W	System	Float	4	Float Number	0.0	4.03.00	GL Stopped Minutes - Testing
202	GL Cur Hi Casing Prs	R/W	System	Float	4	Float Number	0.0	4.03.00	GL High Casing Press - Testing
203	GL Cur Hi Tubing Prs	R/W	System	Float	4	Float Number	0.0	4.03.00	GL High Tubing Press - Testing
204	GL Cur Hi Line Prs	R/W	System	Float	4	Float Number	0.0	4.03.00	GL High Line Press - Testing
205	GL Cur Lo Casing Prs	R/W	System	Float	4	Float Number	0.0	4.03.00	GL Low Casing Press - Testing
206	GL Cur Lo Tubing Prs	R/W	System	Float	4	Float Number	0.0	4.03.00	GL Low Tubing Press - Testing
207	GL Cur Lo Line Prs	R/W	System	Float	4	Float Number	0.0	4.03.00	GL Low Line Press - Testing
208	GL Last Test SetPnt	R/W	System	Float	4	Float Number	0.0	4.03.00	GL Injection Setpoint - Last Test
209	GL Last Optim Method	R/W	System	U8	1	0 -> 6	0	4.03.00	GL Optimization Method - Last Test
210	GL Last Totl Liquids	R/W	System	Float	4	Float Number	0.0	4.03.00	GL Total Liquids Volume - Last Test
Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
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211	GL Last Av Casng Prs	R/W	System	Float	4	Float Number	0.0	4.03.00	GL Average Casing Press - Last Test
212	GL Last Av Tubng Prs	R/W	System	Float	4	Float Number	0.0	4.03.00	GL Average Tubing Press - Last Test
213	GL Last Avg Line Prs	R/W	System	Float	4	Float Number	0.0	4.03.00	GL AverageLine Press - Last Test
214	GL Last Num Stops	R/W	System	U8	1	0 -> 255	0	4.03.00	GL Number of Stops - Last Test
215	GL Last Stopped Mins	R/W	System	Float	4	Float Number	0.0	4.03.00	GL Stopped Minutes - Last Test
216	GL Last Tst TermCode	R/W	System	U8	1	0 -> 5	0	4.03.00	GL Test Termination Code - Last Test
									0 = Not Completed
									1 = Injection Off Time Exceeded
									2 = Production Off Time Exceeded
									3 = Gas Lift Stop for SSD
									4 = Stop Command Received
									5 = Regular Test Time Expired
217	GL Prev Test SetPnt	R/W	System	Float	4	Float Number	0.0	4.03.00	GL Injection Setpoint - Prev Test
218	GL Prev Optim Method	R/W	System	U8	1	0 -> 6	0	4.03.00	GL Optimization Method - Prev Test
219	GL Prev Totl Liquids	R/W	System	Float	4	Float Number	0.0	4.03.00	GL Total Liquids Volume - Prev Test
220	GL Prev Av Casng Prs	R/W	System	Float	4	Float Number	0.0	4.03.00	GL Average Casing Press - Prev Test
221	GL Prev Av Tubng Prs	R/W	System	Float	4	Float Number	0.0	4.03.00	GL Average Tubing Press - Prev Test
222	GL Prev Avg Line Prs	R/W	System	Float	4	Float Number	0.0	4.03.00	GL AverageLine Press - Prev Test
223	GL Prev Num Stops	R/W	System	U8				4.03.00	
224	GL Prev Stopped Mins	R/W	System	Float				4.03.00	
225	GL Prv Tst Term Code	R/W	System	U8				4.03.00	

Point Type 179/66: PMWO Continuous Parameters

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
226	GL Casing Pres Accum	R/W	System	Double				4.03.00	
227	GL Tubing Pres Accum	R/W	System	Double				4.03.00	
228	GL Line Pres Accum	R/W	System	Double				4.03.00	
229	GL Crit Flow Accum	R/W	System	Double				4.03.00	
230	GL Cur Crit Flow	R/W	System	Float				4.03.00	
231	GL Cur Prod NoFlow	R/W	System	Float				4.03.00	
232	GL Last Crit Flow	R/W	System	Float				4.03.00	
233	GL Last Prod NoFlow	R/W	System	Float				4.03.00	
234	GL Prev Crit Flow	R/W	System	Float				4.03.00	
235	GL Prev Prod NoFlow	R/W	System	Float				4.03.00	

Point Type 179/66: PMWO Continuous Parameters

Point type 180 (for FB107) or 67 (for ROC800) contains the parameters related to cyclic control. The program supports 4 logicals of this point type for the FB107 and up to 12 logicals for the ROC800.

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
	Continuous or Cyclic	DAA	lless		4	0 1	4	1 00 00	Enables cyclic production.
0	Production	R/W	User	UINT8	1	$0 \rightarrow 1$	1	4.00.00	0 = Do not use Cyclic Production 1 = Use Cyclic Production
1	Cycle Type	R/W	User	UINT8	1	$0 \rightarrow 3$	2	4.00.00	Select the cyclic production type.
									0 = No Plunger (Optimize) 1 = Continuous Plunger 2 = Conventional Plunger 3 = Rodpump
2	Monitor Plunger Arrivals	R/W	Both	UINT8	1	$0 \rightarrow 1$	1	4.00.00	Monitors plunger arrivals.
									0 = Do Not Monitor; No Log 1 = Monitor Plunger Arrivals
3	Plunger Detect Pt Def	R/W	User	TLP	3	Any Accum Parameter	Undefined	4.00.00	Sets the TLP for plunger arrival detection.
4	Plunger Release Pt Def	R/W	User	TLP	3	Any DO Status	Undefined	4.00.00	Sets the TLP for plunder release.
5	NonArrival Options	R/W	User	UINT8	1	$0 \rightarrow 4$	1	4.00.00	Selects the action for every non- arrival of the plunger.
									 0 = Open Vent & Continue 1 = Go to Afterflow 2 = Go to Normal Shutin 3 = Go to Mandatory Extra SI 4 = Go to Progressive MESI
6	Use Mandatory Extra Override	R/W	User	UINT8	1	$0 \rightarrow 1$	1	4.00.00	Enables the use of extra recovery override.
									0 = Do Not Overide (0-2) 1 = Override Choices (0-2)
7	Extra Recovery Non- Arrivals Reqd	R/W	User	UINT8	1	$0 \rightarrow 255$	3	4.00.00	Sets the extra recovery non- arrivals.

Point Type 1	80/67: PMWO Cyc	lic Parameters		
Param	Name	Access	System or	Dat

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
8	Detector Accumulator	R/O	System	UINT32	4	0 → 4294967295	0	4.00.00	Enables detector accumulator.
9	DP Tbg Kick Detect Value	R/W	User	FLOAT	4	Positive Float Number	30.0	4.00.00	Sets the DP Tbg Kick Detect value.
10	DP Tbg Kick Ignore 1st X Mins	R/W	User	FLOAT	4	Non-Negative Float Number	3.0	4.00.00	Sets the DP Tbg Kick Ignore 1st X Mins.
11	DP Tbg Kick Enable	R/W	User	UINT8	1	$0 \rightarrow 3$	0	4.00.00	Enables DP Tbg Kick. 0 = Do Not Use 1 = Use DP Kick 2 = Use Tubing Kick 3 = Use Both DP & Tbg
12	DP Tbg Kick Delay Secs Preset	R/W	User	UINT16	2	$0 \rightarrow 65535$	5	4.00.00	Sets the DP Tbg Kick Delay Preset in seconds.
13	DP Tbg Kick Delay Secs Elapsed	R/O	System	UINT16	2	$0 \rightarrow 65535$	0	4.00.00	Shows the DP Tbg Kick Delay elapse time in seconds.
14	Lowest DP During Lift	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the lowest DP during the lift.
15	Lowest Tubing Prs During Lift	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Shows the lowest tubing pressure during the lift.
16	Log Aborted Lifts	R/W	User	UINT8	1	0 → 1	1	4.00.00	Enables the log of the aborted lifts. 0 = Do Not Log 1 = Log All Lifts
17	Code or Time NonArrivals	R/W	User	UINT8	1	0 → 1	1	4.00.00	Sets whether to log the code or the maximum waiting time of the non-arrivals. 0 = Log Code Numbers 1 = Log Max Wait Mins
18	Use Diff Lift Setpoint	R/W	User	UINT8	1	0 → 1	0	4.00.00	Enables the use of different lift setpoint. 0 = Do Not Use 1 = Use Separate Lift SetPt

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
19	Lift Setpoint	R/W	User	FLOAT	4	Non-Negative Float Number	500.0	4.00.00	Sets the setpoint of the lift.
20	Use Diff Drop Setpoint	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Enables the use of different drop setpoint.
									0 = Do Not Use 1 = Use Separate Drop SetPt
21	Drop Setpoint	R/W	User	FLOAT	4	Positive Float Number	500.0	4.00.00	Sets the drop setpoint.
22	Drop Setpoint Mode	R/W	User	UINT8	1	$0 \rightarrow 3$	0	4.00.00	Selects the drop setpoint mode. 0 = Actual EU 1 = Dev EU from Main SetPt 2 = Pct of Main SetPt 3 = Pct of Critical Rate
23	Drop Setpoint Duration	R/W	User	FLOAT	4	Positive Float Number	66.7	4.00.00	Sets the duration of the drop setpoint.
24	Drop Setpoint Duration Mode	R/W	User	UINT8	1	$0 \rightarrow 2$	2	4.00.00	Selects the drop setpoint duration mode. 0 = Minutes After Drop 1 = Pct of Max Wait Minutes 2 = Pct of Last X UnAsst Arrivals
25	RoundTrip SetPt in Effect	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows if the round trip setpoint is in effect.
26	RoundTrip SetPt Mode	R/W	User	UINT8	1	$0 \rightarrow 2$	0	4.00.00	Sets the round trip setpoint mode. 0 = Using Main SetPt 1 = Using Lifting SetPt 2 = Using Dropping SetPt
27	RoundTrip Transition Arrivals	R/W	User	UINT8	1	1 → 10	3	4.00.00	Sets the round trip transition arrivals.
28	Lift Setpoint Mode	R/W	User	UINT8	1	0 → 3	0	4.00.00	Selects the lift setpoint mode. 0 = Actual EU 1 = Dev EU from Main SetPt 2 = Pct of Main SetPt 3 = Pct of Critical Rate

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
29	Use CT Max ON Mins GE	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use CT Max ON Mins GE
									0 = Not in Consideration 1 = Put in Play
30	Use CT Max Afterflow	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use CT Max Afterflow Mins GE
	Mins GE								0 = Not in Consideration 1 = Put in Play
31	Use CT Casing LE	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use CT Casing LE
									0 = Not in Consideration 1 = Put in Play
32	Use CT Tubing LE	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use CT Tubing LE
									0 = Not in Consideration 1 = Put in Play
33	Use CT Csg-Tbg GE	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use CT Csg-Tbg GE
									0 = Not in Consideration 1 = Put in Play
34	Use CT Tbg-Line LE	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use CT Tbg-Line LE
									0 = Not in Consideration 1 = Put in Play
35	Use CT Csg-Line LE	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use CT Csg-Line LE
									0 = Not in Consideration 1 = Put in Play
36	Use CT Flow Rate LE	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use CT Flow Rate LE
									0 = Not in Consideration 1 = Put in Play
37	Use CT Meter DP LE	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use CT Meter DP LE
									0 = Not in Consideration 1 = Put in Play
38	Use CT Casing UpPct GE	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use CT Casing UpPct GE
									0 = Not in Consideration 1 = Put in Play

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
39	Use CT Net Rate (Prd-Inj) LE	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use CT Net Rate (Prd-Inj) LE 0 = Not in Consideration 1 = Put in Play
40	Use CT UserDef1	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use CT UserDef1 0 = Not in Consideration 1 = Process & Put in Play
41	Use CT UserDef2	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use CT UserDef2 0 = Not in Consideration 1 = Process & Put in Play
42	CT Use Adjusted Critical Rate	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	CT Use Adjusted Critical Rate 0 = Keep Fixed Flow Rate CT 1 = Use Adjusted Critical Rate CT
43	CT Press/UD Observe Delay	R/W	User	UINT8	1	$0 \rightarrow 3$	0	4.00.00	CT Press/UD Observe Delay 0 = Do Not Use Delay 1 = Use on Pressures 2 = Use on User-Def Only 3 = Use on Both Press & UD
44	CT Casing Prs LE	R/W	User	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	CT Casing Prs LE
45	CT Tubing Prs LE	R/W	User	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	CT Tubing Prs LE
46	CT Csg-Tbg Dp GE	R/W	User	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	CT Csg-Tbg Dp GE
47	CT Tbg-Lne Dp LE	R/W	User	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	CT Tbg-Lne Dp LE
48	CT Csg-Lne Dp LE	R/W	User	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	CT Csg-Lne Dp LE
49	CT Flow Rate LE	R/W	Both	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	CT Flow Rate LE
50	CT Meter DP LE	R/W	User	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	CT Meter DP LE
51	CT Casing Upturn Pct	R/W	User	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	CT Casing Upturn Pct

Param System or Data **Description of Functionality** Name Access Lenath Range Default Version User Update Type and Meaning of Values # 52 CT Net Rate (Prd-Inj) LE FLOAT 4 CT Net Rate (Prd-Inj) LE R/W User Non-Negative 0.0 4.00.00 Float Number 53 FLOAT UserDef CTrig1 SetPt UserDef CTrig1 SetPt R/W User 4 Any Float 0.0 4.00.00 Number FLOAT 4 0.0 54 UserDef CTrig2 SetPt R/W User Any Float 4.00.00 UserDef CTrig2 SetPt Number 55 CT Critical Rate Pct R/W User FLOAT 4 Non-Negative 100.0 4.00.00 **CT Critical Rate Pct** Float Number 56 Adjusted Crit Flow R/O System FLOAT 4 Non-Negative 0.0 4.00.00 Shows the adjusted critical flow. Float Number Lowest Casing Press in R/O FLOAT 4 Non-Negative 0.0 57 System 4.00.00 Shows the lowest casing pressure Afterflow Float Number in the Afterflow. R/O Non-Negative 58 Casing Upturn Pct System FLOAT 4 0.0 4.00.00 Casing Upturn Pct Float Number 59 UserDef CTrig1 PV R/O FLOAT Any Float 0.0 4.00.00 UserDef CTrig1 PV System 4 Number UserDef CTrig2 PV R/O 0.0 60 System FLOAT 4 Any Float 4.00.00 UserDef CTrig2 PV Number 61 UserDef CTrig Tag1 R/W User String7 7 Printable ASCII UsrDef1 4.00.00 UserDef CTrig Tag1 Characters UserDef CTrig Def1 62 UserDef CTrig Def1 R/W User TLP 3 Anv Numeric Undefined 4.00.00 Parameter 0 63 UserDef CTrig Opr1 R/W User UINT8 1 $0 \rightarrow 3$ 4.00.00 UserDef CTrig Opr1 0 = (>=) GE1 = (<=) LE2 = (==) Equal To 3 = (!=) Not Equal To UserDef CTrig Tag2 64 R/W 7 Printable ASCII UsrDef2 User String7 4.00.00 UserDef CTrig Tag2 Characters 65 UserDef CTrig Def2 R/W User TLP 3 Any Numeric Undefined 4.00.00 UserDef CTrig Def2 Parameter

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
66	UserDef CTrig Opr2	R/W	User	UINT8	1	$0 \rightarrow 3$	0	4.00.00	UserDef CTrig Opr2 0 = (>=) GE 1 = (<=) LE 2 = (==) Equal To 3 = (!=) Not Equal To
67	Cur Casing-Tubing Pres Diff	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Cur Casing-Tubing Pres Diff
68	Cur Tubing-Line Pres Diff	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Cur Tubing-Line Pres Diff
69	Cur Casing-Line Pres Diff	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Cur Casing-Line Pres Diff
70	Cur Load Factor %	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Cur Load Factor %
71	Net Flow Rate (Prd-Inj)	R/O	System	FLOAT	4	Any Float Number	0.0	4.00.00	Net Flow Rate (Prd-Inj)
72	Num Cycles in Swab	R/W	User	UINT8	1	$1 \rightarrow 255$	3	4.00.00	Num Cycles in Swab
73	Demand Swab Command	R/W	User	UINT8	1	0 → 1	0	4.00.00	Demand Swab Command 0 = No Action 1 = Put into Swab Mode
74	Swab After Every X Cycles	R/W	User	UINT16	2	1 → 65535	0	4.00.00	Swab After Every X Cycles
75	Swabbing Status	R/O	System	UINT8	1	0 → 1	0	4.00.00	Shows the swabbing status. 0 = Not in Swab Mode 1 = Currently in Swab Mode
76	Cycles Remaining in Swab	R/W	System	UINT8	1	$0 \rightarrow 255$	0	4.00.00	Shows the cycles remaining in swab
77	Cycles Since Last Swab	R/W	System	UINT16	2	0 ightarrow 65535	0	4.00.00	Cycles Since Last Swab
78	AND Open Triggers	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	AND Open Triggers 0 = OR Open Triggers 1 = AND Selected Open Triggers

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
79	Use OT Max OFF Mins	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use OT Max OFF Mins GE
	GE								0 = Not in Consideration 1 = Put in Play
80	Use OT Max Armed Shutin Mins GE	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use OT Max Armed Shut Mins GE
									0 = Not in Consideration 1 = Put in Play
81	Use OT Casing GE	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use OT Casing GE
									0 = Not in Consideration 1 = Put in Play
82	Use OT Tubing GE	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use OT Tubing GE
									0 = Not in Consideration 1 = Put in Play
83	Use OT Csg-Tbg LE	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use OT Csg-Tbg LE
									0 = Not in Consideration 1 = Put in Play
84	Use OT Tbg-Line GE	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use OT Tbg-Line GE
									0 = Not in Consideration 1 = Put in Play
85	Use OT Csg-Line GE	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use OT Csg-Line GE
									0 = Not in Consideration 1 = Put in Play
86	Use OT Load Factor LE	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use OT Load Factor LE
									0 = Not in Consideration 1 = Put in Play
87	Use OT Csg Incr/Time	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use OT Csg Incr/Time
									0 = Not in Consideration 1 = Put in Play
88	Use OT Tbg incr/Time	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use OT Tbg incr/Time
									0 = Not in Consideration 1 = Put in Play

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
89	Use OT UserDef1	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use OT UserDef1
									0 = Not in Consideration 1 = Process & Put in Play
90	Use OT UserDef2	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use OT UserDef2
									0 = Not in Consideration 1 = Process & Put in Play
91	OT Casing Prs GE	R/W	User	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	OT Casing Prs GE
92	OT Tubing Prs GE	R/W	User	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	OT Tubing Prs GE
93	OT Csg-Tbg Dp LE	R/W	User	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	OT Csg-Tbg Dp LE
94	OT Tbg-Lne Dp GE	R/W	User	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	OT Tbg-Lne Dp GE
95	OT Csg-Lne Dp GE	R/W	User	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	OT Csg-Lne Dp GE
96	OT Load Factor GE	R/W	User	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	OT Load Factor GE
97	OT Csg Inc Pres LE	R/W	User	FLOAT	4	Non-Negative Float Number	5.0	4.00.00	OT Csg Inc Pres LE
98	OT Tbg Inc Pres LE	R/W	User	FLOAT	4	Non-Negative Float Number	5.0	4.00.00	OT Tbg Inc Pres LE
99	OT UserDef SetPt1	R/W	User	FLOAT	4	Any Float Number	0.0	4.00.00	OT UserDef SetPt1
100	OT UserDef SetPt2	R/W	User	FLOAT	4	Any Float Number	0.0	4.00.00	OT UserDef SetPt2
101	OT Casing Start Pres *Var*	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	OT Casing Start Pres
102	OT Tubing Start Pres *Var*	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	OT Tubing Start Pres
103	Casing Over Time Psi Increase	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Casing Over Time Psi Increase

Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
Tubing Over Time Psi Increase	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Tubing Over Time Psi Increase
OT UserDef PV1	R/W	User	FLOAT	4	Any Float Number	0.0	4.00.00	OT UserDef PV1
OT UserDef PV2	R/W	User	FLOAT	4	Any Float Number	0.0	4.00.00	OT UserDef PV2
OT UserDef Tag1	R/W	User	String7	7	Printable ASCII Characters	UsrDef1	4.00.00	OT UserDef Tag1
OT UserDef Def1	R/W	User	TLP	3	Any Numeric Parameter	Undefined	4.00.00	OT UserDef Def1
OT UserDef Opr1	R/W	User	UINT8	1	$0 \rightarrow 3$	0	4.00.00	OT UserDef Opr1 0 = (>=) GE 1 = (<=) LE 2 = (==) Equal To 3 = (!=) Not Equal To
OT UserDef Tag2	R/W	User	String7	7	Printable ASCII Characters	UsrDef2	4.00.00	OT UserDef Tag2
OT UserDef Def2	R/W	User	TLP	3	Any Numeric Parameter	Undefined	4.00.00	OT UserDef Def2
OT UserDef Opr2	R/W	User	UINT8	1	$0 \rightarrow 3$	0	4.00.00	OT UserDef Opr2 0 = (>=) GE 1 = (<=) LE 2 = (==) Equal To 3 = (!=) Not Equal To
Max Plunger Wait Mins	R/W	User	FLOAT	4	Non-Negative Float Number	45.0	4.00.00	Max Plunger Wait Mins
VT Delay Time Mins	R/W	User	FLOAT	4	Non-Negative Float Number	1.0	4.00.00	VT Delay Time Mins
Min Vent Time Mins	R/W	User	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Min Vent Time Mins
Max Vent Time Mins	R/W	User	FLOAT	4	Non-Negative Float Number	20.0	4.00.00	Max Vent Time Mins
	NameTubing Over Time Psi IncreaseOT UserDef PV1OT UserDef PV2OT UserDef Tag1OT UserDef Opf1OT UserDef Opr1OT UserDef Opr1OT UserDef Tag2OT UserDef Def2OT UserDef Opr2Max Plunger Wait MinsVT Delay Time MinsMax Vent Time Mins	NameAccessTubing Over Time Psi NcreaseR/OOT UserDef PV1R/WOT UserDef PV2R/WOT UserDef Tag1R/WOT UserDef Def1R/WOT UserDef Opr1R/WOT UserDef Tag2R/WOT UserDef Def2R/WMax Plunger Wait MinsR/WMin Vent Time MinsR/WMax Vent Time MinsR/W	NameAccessSystem or Swr UpdateTubing Over Time PsiR/OSystemOT UserDef PV1R/WUserOT UserDef PV2R/WUserOT UserDef Tag1R/WUserOT UserDef Def1R/WUserOT UserDef Opr1R/WUserOT UserDef Tag2R/WUserOT UserDef Opr2R/WUserMax Plunger Wait MinsR/WUserMin Vent Time MinsR/WUserMax Vent Time MinsR/WUser	NameAccessSystem or System or SystemData SystemTubing Over Time PsiR/OSystemFLOATOT UserDef PV1R/WUserFLOATOT UserDef PV2R/WUserString7OT UserDef Tag1R/WUserTLPOT UserDef Def1R/WUserUINT8OT UserDef Opr1R/WUserUINT8OT UserDef Tag2R/WUserTLPOT UserDef Opr2R/WUserTLPMax Plunger Wait MinsR/WUserFLOATMin Vent Time MinsR/WUserFLOATMax Vent Time MinsR/WUserFLOATMax Vent Time MinsR/WUserFLOATMax Vent Time MinsR/WUserFLOATMax Vent Time MinsR/WUserFLOAT	NameAccessSystem of System of SystemPate SystemLengthTubing Over Time PSiR/OSystemFLOAT4OT UserDef PV1R/WUserFLOAT4OT UserDef PV2R/WUserString77OT UserDef Tag1R/WUserTLP3OT UserDef Def1R/WUserUINT81OT UserDef Opr1R/WUserUINT81OT UserDef Tag2R/WUserTLP3OT UserDef Opr2R/WUserTLP3OT UserDef Opr3R/WUserTLP3OT UserDef Opr3R/WUserTLP3Max Plunger Wait MinsR/WUserFLOAT4Min Vent Time MinsR/WUserFLOAT4Max Vent Time MinsR/WUserFLOAT4	NameAccessSystem of New PypePypeLengthRangeIncreaseR/OSystemFLOAT4Non-NegativeGT UserDef PV1R/WUserFLOAT4Any FloatOT UserDef PV2R/WUserFLOAT4Any FloatOT UserDef Tag1R/WUserString77Princabe AccersOT UserDef Def1R/WUserTLP3Any FloatOT UserDef Opr1R/WUserUINT810 → 3OT UserDef Tag2R/WUserString77Princabe ASCersOT UserDef Dag2R/WUserString77Princabe ASCersOT UserDef Opr1R/WUserString710 → 3OT UserDef Dag2R/WUserUINT810 → 3Max Plunger Wait MinsR/WUserFLOAT4Non-NegativeMax Plunger Wait MinsR/WUserFLOAT4Non-NegativeMin Vent Time MinsR/WUserFLOAT4Non-NegativeMax Vent Time MinsR/WUserFLOAT	NameAccesSystem of Serting OPateLengthRangeDefaultThicriagOver Time PoisRWSystemFLOAT4Shora Namber0.0DT User Def PV1RWUserFLOAT4Any Float0.0DT User Def PV2RWUserFLOAT4Any Float0.0DT User Def P02RWUserSting77PrictabeASCI0.0DT User Def Def1RWUserTLP3Any Numeiro0.0DT User Def P02RWUserVINT810 - 30DT User Def P02RWUserSting77PrictabeASCI0.0DT User Def P02RWUserSting71D - 30DT User Def P02RWUserSting71D - 30DT User Def P02RWUserILNT810 - 30Max Plunger Wait MinRAWUserFLOAT4Non-Negative1.0Max Plunger Wait MinRAWUserFLOAT4<	NameAccessSystemportPageLengthRangeDefaultMershellThicriagOver Time PoloR/WSystemFLOA4ShonAshame0.04.00.00OT UserDel PV1R/WUserFLOA4Any Floar0.04.00.00OT UserDel PV2R/WUserFLOA4Any Floar0.04.00.00OT UserDel Tag1R/WUserString77PrintabeASCUser04.00.00OT UserDel Def1R/WUserTLP3Aparenter0.04.00.00OT UserDel Cap1R/WUserUINTB10 - 304.00.00OT UserDel Tag2R/WUserString77PrintabeASCUser04.00.00OT UserDel Daf1R/WUserString77PrintabeASCUser04.00.00OT UserDel Daf2R/WUserString77PrintabeASCUser04.00.00OT UserDel Daf2R/WUserTLP3Aparenter10.004.00.00OT UserDel Cap2R/WUserTLP3Aparenter10.004.00.00Max Hunge Wait MinR/WUserFLOAT4Non-Negative4.00.00Max Plunger Wait MinR/WUserFLOAT4Non-Negative4.00.00Max Plunger Wait MinR/WUserFLOAT4Non-Negative4.00.00Max Plunger Wait MinR/WUserFLOAT4Non-Negative6

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
117	Vent After Arrival Mins	R/W	User	FLOAT	4	Non-Negative Float Number	2.0	4.00.00	Vent After Arrival Mins
118	Minimum Afterflow Mins	R/W	User	FLOAT	4	Non-Negative Float Number	1.0	4.00.00	Minimum Afterflow Mins
119	CT Max ON Minutes	R/W	User	FLOAT	4	Non-Negative Float Number	1440.0	4.00.00	CT Max ON Minutes
120	CT Max AfterFlow Minutes	R/W	User	FLOAT	4	Non-Negative Float Number	1440.0	4.00.00	CT Max AfterFlow Minutes
121	CT Delay Minutes	R/W	User	FLOAT	4	Non-Negative Float Number	1.0	4.00.00	CT Delay Minutes
122	OT Max OFF Minutes	R/W	User	FLOAT	4	Non-Negative Float Number	480.0	4.00.00	OT Max OFF Minutes
123	OT Max Armed Shutin Mins	R/W	User	FLOAT	4	Non-Negative Float Number	480.0	4.00.00	OT Max Armed Shutin Mins
124	OT Csg Inc Minutes	R/W	User	FLOAT	4	Non-Negative Float Number	2.0	4.00.00	OT Csg Inc Minutes
125	OT Tbg Inc Minutes	R/W	User	FLOAT	4	Non-Negative Float Number	2.0	4.00.00	OT Tbg Inc Minutes
126	Min Shutin Preset Mins	R/W	User	FLOAT	4	Non-Negative Float Number	45.0	4.00.00	Min Shutin Preset Mins
127	Extra Recovery Minutes	R/W	User	FLOAT	4	Non-Negative Float Number	120.0	4.00.00	Extra Recovery Minutes
128	Shutin for Drop Secs	R/W	User	UINT16	2	0 ightarrow 65535	30	4.00.00	Shutin for Drop Secs
129	Actual Miminum Shutin Preset Mins	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Min Shutin Preset Mins Now

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
130	Min Shutin Preset Source	R/O	System	UINT8	1	$0 \rightarrow 7$	3	4.00.00	Min Shutin Preset Source
									 0 = Pressure BuildUp 1 = Csg-Tbg Equalize 2 = Plunger Drop Time 3 = Min Shutin Time 4 = Non-Arrival Shutin 5 = Progressive Non-Arrival Shutin 6 = Minimum Rod Pump Run Time 7 = Target Rod Pump Run Time
131	CT Max ON Hours	R/W	Both	FLOAT	4	Non-Negative Float Number	24.0	4.00.00	CT Max ON Hours
132	CT Max AfterFlow Hours	R/W	Both	FLOAT	4	Non-Negative Float Number	24.0	4.00.00	CT Max AfterFlow Hours
133	OT Max OFF Hours	R/W	Both	FLOAT	4	Non-Negative Float Number	8.0	4.00.00	OT Max OFF Hours
134	OT Max Armed Shutin Hours	R/W	Both	FLOAT	4	Non-Negative Float Number	8.0	4.00.00	OT Max Armed Shutin Hours
135	Catcher Release Delay Secs	R/W	User	UINT8	1	$0 \rightarrow 255$	10	4.00.00	Catcher Release Delay Secs
136	Release Act Secs	R/W	User	UINT8	1	1 ightarrow 255	5	4.00.00	Release Act Secs
137	Plunger Wait Mins Elapsed	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Plunger Wait Mins Elapsed
138	VT Dly Mins Elapsed	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	VT Dly Mins Elapsed
139	Vent Mins Elapsed	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Vent Mins Elapsed
140	After Arrival Vent Mins Elp	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	After Arrival Vent Mins Elp
141	Min Afterflow Elapsed Minutes	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Min Afterflow Elapsed Minutes
142	Afterfow Minutes Elapsed	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Afterfow Minutes Elapsed

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
143	CT Delay Mins Elp	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	CT Delay Mins Elp
144	Min Shutin Minutes Elp	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Min Shutin Minutes Elp
145	Armed Shutin Mins Elap	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Armed Shutin Mins Elap
146	Casing Over Time Mins Elp	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Casing Over Time Mins Elp
147	Tubing Over Time Mins Elp	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Tubing Over Time Mins Elp
148	Afterflow Hours Elapsed	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Afterflow Hours Elapsed
149	Armed Shutin Hours Elapsed	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Armed Shutin Hours Elapsed
150	Venting Enable	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Enables venting. 0 = No Venting 1 = Venting is Allowed
151	Vent Valve Solenoid Type	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Select vent valve solenoid type. 0 = Single Solenoid 1 = Dual Solenoids
152	Venting Pt Def	R/W	User	TLP	3	Any DO Status or Mom	Undefined	4.00.00	Venting Pt Def
153	Venting Pulse Close Pt Def	R/W	User	TLP	3	Any DO Mom	Undefined	4.00.00	Venting Pulse Close Pt Def
154	Open FCV During Vent	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Opens the FCV during venting. 0 = FCV is Closed During Vent 1 = FCV is Open During Vent
155	Path After Vent NonArv	R/W	User	UINT8	1	$1 \rightarrow 4$	3	4.00.00	Path After Vent NonArv 1 = Go to Afterflow 2 = Go to Normal Shutin 3 = Go to Mandatory Extra SI 4 = Go to Progressive MESI

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
156	Vent Curtail Enab	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Enables vent curtailment. 0 = Not Enabled 1 = Curtailment is Enabled
157	Vent Curtail Start Hour	R/W	User	UINT8	1	$0 \rightarrow 23$	17	4.00.00	Vent Curtail Start Hour
158	Vent Curtail End Hour	R/W	User	UINT8	1	0 ightarrow 23	7	4.00.00	Vent Curtail End Hour
159	Vent Curtail Options	R/W	User	UINT8	1	$1 \rightarrow 4$	3	4.00.00	Selects the vent curtailment option. 1 = Go to Afterflow 2 = Go to Normal Shutin 3 = Go to Mandatory Extra SI 4 = Go to Progressive MESI
160	Vented This Cycle *Var*	R/O	System	UINT8	1	0 → 1	0	4.00.00	Show the test vented from the current cycle. 0 = No Vent This Cycle 1 = Well Vented This Cycle
161	Post Arrival Venting This Cycle *Var*	R/O	System	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Post Arrival Venting This Cycle 0 = No Post-Arv Vent This Cycle 1 = Post-Arv Vent This Cycle
162	Prev Scan Vent Minutes *Var*	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Prev Scan Vent Minutes
163	Start Each Lift in Vent	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Start Each Lift in Vent 0 = Do Not Start in Vent Mode 1 = Start Each Lift in Vent Mode
164	Force Vent Now	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Forces the vent mode 0 = Idle 1 = Go to Vent Mode Now
165	Use VT Flow Rate LE	R/W	User	UINT8	1	0 → 1	0	4.00.00	Use VT Flow Rate LE 0 = Not in Consideration 1 = Put in Play
166	Use VT Meter DP LE	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use VT Meter DP LE 0 = Not in Consideration 1 = Put in Play

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
167	Use VT Line Pres LE	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use VT Line Pres LE
									0 = Not in Consideration 1 = Put in Play
168	Use VT Tbg-Lin LE	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use VT Tbg-Lin LE
									0 = Not in Consideration 1 = Put in Play
169	Use VT User-Def	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Use VT User-Def
									0 = Not in Consideration 1 = Put in Play
170	VT Lift Rate LE	R/W	User	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	VT Lift Rate LE
171	VT Mtr DP LE	R/W	User	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	VT Mtr DP LE
172	VT Line Psig GE	R/W	User	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	VT Line Psig GE
173	VT Tbg-Line LE	R/W	User	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	VT Tbg-Line LE
174	VT UserDef SetPt	R/W	User	FLOAT	4	Any Float Number	0.0	4.00.00	VT UserDef SetPt
175	VT UserDef PV	R/O	System	FLOAT	4	Any Float Number	0.0	4.00.00	VT UserDef PV
176	VT UserDef Tag	R/W	User	String7	7	Printable ASCII Characters	UsrDef	4.00.00	VT UserDef Tag
177	VT UserDef Def	R/W	User	TLP	3	Any Numeric Parameter	Undefined	4.00.00	VT UserDef Def
178	VT UserDef Opr	R/W	User	UINT8	1	$0 \rightarrow 3$	0	4.00.00	VT UserDef Opr 0 = (>=) GE 1 = (<=) LE 2 = (==) Equal To 3 = (!=) Not Equal To

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
179	VT Press/UD Observe Delay	R/W	User	UINT8	1	$0 \rightarrow 3$	0	4.00.00	VT Press/UD Observe Delay 0 = Do Not Use Delay 1 = Use on Pressures 2 = Use on User-Def Only 3 = Use on Both Press & UD
180	VT Adjust Rate with Critical	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	VT Adjust Rate with Critical 0 = Do Not Adjust Flow Rate VT 1 = Adjust Flow Rate VT
181	VT Critical Rate Pct	R/W	User	FLOAT	1	Positive Float Number	100.0	4.00.00	VT Critical Rate Pct
182	VT Action Enum (V/A/G)	R/O	System	UINT8	1	$0 \rightarrow 2$	1	4.00.00	VT Action Enum (V/A/G) 0 = Open Vent Valve 1 = Abort Lift 2 = Open Gas Assist
183	Use Gas Assist (GAPL)	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Enables the use of Gas Assisted Plunger Lift (GAPL). 0 = GAPL Disabled 1 = GAPL Enabled
184	GAPL Opening Mode	R/W	User	UINT8	1	$0 \rightarrow 2$	0	4.00.00	Selects a GAPL opening mode. 0 = On at Each Opening 1 = Observe Delay Timer 2 = Observe VT Triggers
185	GAPL ON During Afterflow	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	GAPL ON During Afterflow 0 = Not on During Afterflow 1 = ON During Afterflow
186	GAPL Limit to Non- Arrivals	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	GAPL Limit to Non-Arrivals 0 = Do Not Limit 1 = Only Active After Non-Arvs
187	GAPL (Injection) Meter Pt Def	R/W	User	TLP	3	Any Flow Rate or Accum Instance	Undefined	4.00.00	GAPL (Injection) Meter Pt Def
188	GAPL PID/DO Pt Def	R/W	User	TLP	3	Any PID or DO Instance	Undefined	4.00.00	GAPL PID/DO Pt Def

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
189	GAPL DO Close Pt Def	R/W	User	TLP	3	Any DO Mom	Undefined	4.00.00	GAPL DO Close Pt Def
190	GAPL Status	R/O	System	UINT8	1	$0 \rightarrow 6$	0	4.00.00	Shows the GAPL Status. 0 = Disabled 1 = Now Open 2 = Opening Delayed 3 = Waiting for V Trigger 4 = Off for Afterflow 5 = Waiting for Non-Arrival 6 = Well is Closed
191	GAPL PID SetPt	R/W	User	FLOAT	4	Non-Negative Float Number	400.0	4.00.00	GAPL PID SetPt
192	Rod Pump DO Type	R/W	User	UINT8	1	$0 \rightarrow 2$	0	4.00.00	Rod Pump DO Type
									0 = Latched Single Solenoid 1 = Dual Pulse Solenoids 2 = Pulse to Start; POC Stops
193	Rod Pump Control DO Pt Def	R/W	User	TLP	3	Any DO Status or Mom	Undefined	4.00.00	Rod Pump Control DO Pt Def
194	Rod Pump Pulse Stop Pt Def	R/W	User	TLP	3	Any DO Mom	Undefined	4.00.00	Rod Pump Pulse Stop Pt Def
195	POC Run Status DI Pt Def	R/W	User	TLP	3	Any DI Status	Undefined	4.00.00	POC Run Status DI Pt Def
196	Rod Pump Stops	R/W	User	UINT8	1	$0 \rightarrow 1$	1	4.00.00	Rod Pump Stops 0 = Do Not Stop for Well Ready 1 = Stop When Well is Ready
197	Well Opening Permissive	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Sets well opening permission when pumping. 0 = Open Well When Pumping 1 = Do Not Open When Pumping
198	Rod Pump Status	R/O	System	UINT8	1	$0 \rightarrow 4$	0	4.00.00	Shows the rod pump status. 0 = OFF 1 = ON for Minimum Time 2 = ON Until True Open Trigger 3 = ON for Maximum Time 4 = ON - POC Controlled

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
199	Rod Pump Min Time On Mins	R/W	User	FLOAT	4	Non-Negative Float Number	60.0	4.00.00	Sets the rod pump minimum time ON in minutes.
200	Rod Pump Max Time On Mins	R/W	User	FLOAT	4	Non-Negative Float Number	240.0	4.00.00	Sets the rod pump maximum time ON in minutes.
201	Rod Pump ON Elapsed Minutes	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Rod Pump ON Elapsed Minutes
202	Rod Pump ON Elapsed Secs	R/O	System	UINT32	4	0 → 4294967295	0	4.00.00	Rod Pump ON Elapsed Secs
203	Soap Stick Launch Every X Cycles	R/W	User	UINT16	2	1 ightarrow 65535	1	4.00.00	Soap Stick Launch Every X Cycles
204	Soap Stick DO TLP	R/W	User	TLP	3	Any DO Status	Undefined	4.00.00	Soap Stick DO TLP
205	Soap Stick Launch Delay Sec	R/W	User	UINT16	2	0 ightarrow 65535	10	4.00.00	Soap Stick Launch Delay Sec
206	Soap Stick Launch Enable	R/W	User	UINT8	1	0 → 1	0	4.00.00	Enables soap stick launch. 0 = Disabled 1 = Soap Sticks Enabled
207	Cycles Since Prev Soap Stick	R/O	System	UINT16	2	0 ightarrow 65535	0	4.00.00	Cycles Since Prev Soap Stick
208	Plunger Wait Elapsed Secs	R/O	System	UINT32	4	0 → 4294967295	0	4.00.00	Plunger Wait Elapsed Secs
209	VT Delay Elapsed Secs	R/O	System	UINT32	4	0 → 4294967295	0	4.00.00	VT Delay Elapsed Secs
210	Vent Elapsed Secs	R/O	System	UINT32	4	0 → 4294967295	0	4.00.00	Vent Elapsed Secs
211	AftArival Vent Elapsed Secs	R/O	System	UINT32	4	0 → 4294967295	0	4.00.00	AftArival Vent Elapsed Secs
212	Min Afterflow Elapsed Secs	R/O	System	UINT32	4	0 → 4294967295	0	4.00.00	Min Afterflow Elapsed Secs
213	Max Afterflow Elapsed Sec	R/O	System	UINT32	4	0 → 4294967295	0	4.00.00	Max Afterflow Elapsed Sec

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
214	CT Delay Elapsed Secs	R/O	System	UINT32	4	0 → 4294967295	0	4.00.00	CT Delay Elapsed Secs
215	Min Shutin Elapsed Secs	R/O	System	UINT32	4	0 → 4294967295	0	4.00.00	Min Shutin Elapsed Secs
216	Armed Shutin Elapsed Secs	R/O	System	UINT32	4	0 → 4294967295	0	4.00.00	Armed Shutin Elapsed Secs
217	CT Casing/Time Elapsed Secs	R/O	System	UINT32	4	0 → 4294967295	0	4.00.00	CT Casing/Time Elapsed Secs
218	CT Tubing/Time Elapsed Secs	R/O	System	UINT32	4	0 → 4294967295	0	4.00.00	CT Tubing/Time Elapsed Secs
219	Arrival Sw Acc Value At Opening	R/O	System	UINT32	4	0 → 4294967295	0	4.00.00	Arrival Sw Acc Value At Opening
220	Arrival This Cycle *Var*	R/O	System	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Arrival This Cycle 0 = No Arrival 1 = Plunger Has Arrived
221	Conseq NonArrivals	R/O	System	UINT16	2	0 ightarrow 65535	0	4.00.00	Conseq NonArrivals
222	Mandatory OFF Accum NonArv *Var*	R/O	System	UINT8	1	$0 \rightarrow 255$	0	4.00.00	Mandatory OFF Accum NonArv
223	Mandatory Extra OFF Mode *Var*	R/O	System	UINT8	1	0 → 1	0	4.00.00	Mandatory Extra OFF Mode 0 = Not in Mandatory OFF Mode 1 = Currently in Mand OFF Mode
224	GAPL Delay Timer Preset	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.33	GAPL Delay Timer Preset

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
225	Close Trigger Status Overview	R/O	System	UINT16	2	0 ightarrow 65535	0	4.00.34	Shows the summary of the close trigger status.
									1 = ON Minutes >= Preset 2 = Afterflow Minutes >= Preset
									4 = Casing Pres <= Preset
									8 = Tubing Pres <= Preset
									16 = Csg-Tbg >= Preset
									32 = Tbg-Line <= Preset
									64 = Csg-Line <= Preset
									128 = Csg Upturn% >= Preset
									256 = Meter Dp <= Preset
									512 = Flow Rate <= Preset
									1024 = Net Flow Rate <= Preset
									2048 = User-Defined #1 is TRUE
									4096 = User-Defined #2 is TRUE
226	Open Trigger Status Overview	R/O	System	UINT16	2	0 → 65535	0	4.00.34	Shows the summary of the open trigger status. 1 = OFF Minutes >= Preset 2 = Armed SI Minutes >= Preset 4 = Casing Pres >= Preset 8 = Tubing Pres >= Preset 16 = Csg-Tbg <= Preset 32 = Tbg-Line >= Preset 64 = Csg-Line >= Preset 128 = Load Factor% <= Preset 256 = Casing Incr Time Expired 512 = Tubing Incr Time Expired 1024 = User-Defined #1 is TRUE 2048 = User-Defined #2 is TRUE
227	Lift Trigger Status Overview	R/O	System	UINT16	2	0 → 65535	0	4.00.34	Shows the lift trigger status summary. 1 = Flow Rate <= Preset 2 = Meter DP <= Preset 4 = Line Pres >= Preset 8 = Tbg-Line <= Preset 16 = User-Defined #1 is TRUE

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
228	Lift TriggerMode	R/W	User	UINT8	1	$0 \rightarrow 2$	0	4.00.34	Selects a lift trigger mode. 0 = Lift Triggers Abort Lift 1 = Lift Triggers Open Vent 2 = Lift Triggers Start GAPL
229	Lift Trigger NonArrival Effect	R/O	System	UINT8	1	$3 \rightarrow 4$	0	4.00.34	Lift Trigger NonArrival Effect
230	GAPL Flow Rate	R/O	System	FLOAT	4	Non-Negative Float Number	0	4.00.40	GAPL Flow Rate
231	Dry/Wet Arival Mins	R/W	User	FLOAT	4	Non-Negative Float Number	3	4.00.00	Dry/Wet Arrival Minutes Switch

5.4 Point Type 181/69: PMWO Statistics Parameters

Point type 181 (for FB107) or 69 (for ROC800) contains the well optimization history and statistics. The program supports 4 logicals of this point type for the FB107 and up to 12 logicals for the ROC800.

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
0	1st Arrival Date	R/O	System	UINT16	2	101 → 1231	0	4.00.00	Shows the first plunger arrival date.
1	2nd Arrival Date	R/O	System	UINT16	2	101 → 1231	0	4.00.00	Shows the second plunger arrival date.
2	3rd Arrival Date	R/O	System	UINT16	2	101 → 1231	0	4.00.00	Shows the third plunger arrival date.
3	4th Arrival Date	R/O	System	UINT16	2	101 → 1231	0	4.00.00	Shows the fourth plunger arrival date.
4	5th Arrival Date	R/O	System	UINT16	2	101 → 1231	0	4.00.00	Shows the fifth plunger arrival date.
5	6th Arrival Date	R/O	System	UINT16	2	101 → 1231	0	4.00.00	Shows the sixth plunger arrival date.
6	7th Arrival Date	R/O	System	UINT16	2	101 → 1231	0	4.00.00	Shows the seventh plunger arrival date.
7	8th Arrival Date	R/O	System	UINT16	2	101 → 1231	0	4.00.00	Shows the eighth plunger arrival date.
8	9th Arrival Date	R/O	System	UINT16	2	101 → 1231	0	4.00.00	Shows the ninth plunger arrival date.
9	10th Arrival Date	R/O	System	UINT16	2	101 → 1231	0	4.00.00	Shows the tenth plunger arrival date.
10	1st Arrival Time	R/O	System	UINT16	2	0 ightarrow 2359	0	4.00.00	Shows the first plunger arrival time.
11	2nd Arrival Time	R/O	System	UINT16	2	0 → 2359	0	4.00.00	Shows the second plunger arrival time.
12	3rd Arrival Time	R/O	System	UINT16	2	0 → 2359	0	4.00.00	Shows the third plunger arrival time.

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
13	4th Arrival Time	R/O	System	UINT16	2	0 ightarrow 2359	0	4.00.00	Shows the fourth plunger arrival time.
14	5th Arrival Time	R/O	System	UINT16	2	0 ightarrow 2359	0	4.00.00	Shows the fifth plunger arrival time.
15	6th Arrival Time	R/O	System	UINT16	2	0 ightarrow 2359	0	4.00.00	Shows the sixth plunger arrival time.
16	7th Arrival Time	R/O	System	UINT16	2	0 ightarrow 2359	0	4.00.00	Shows the seventh plunger arrival time.
17	8th Arrival Time	R/O	System	UINT16	2	0 ightarrow 2359	0	4.00.00	Shows the eighth plunger arrival time.
18	9th Arrival Time	R/O	System	UINT16	2	0 ightarrow 2359	0	4.00.00	Shows the ninth plunger arrival time.
19	10th Arrival Time	R/O	System	UINT16	2	0 ightarrow 2359	0	4.00.00	Shows the tenth plunger arrival time.
20	1st Lift Vent Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the first lift vent in minutes.
21	2nd Lift Vent Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the second lift vent in minutes.
22	3rd Lift Vent Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the third lift vent in minutes.
23	4th Lift Vent Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the fourth lift vent in minutes.
24	5th Lift Vent Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the fifth lift vent in minutes.
25	6th Lift Vent Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the sixth lift vent in minutes.
26	7th Lift Vent Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the seventh lift vent in minutes.
27	8th Lift Vent Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the eighth lift vent in minutes.
28	9th Lift Vent Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the ninth lift vent in minutes.

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
29	10th Lift Vent Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Shows the tenth lift vent in minutes.
30	1st Arrival Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	1st Arrival Minutes
31	2nd Arrival Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	2nd Arrival Minutes
32	3rd Arrival Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	3rd Arrival Minutes
33	4th Arrival Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	4th Arrival Minutes
34	5th Arrival Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	5th Arrival Minutes
35	6th Arrival Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	6th Arrival Minutes
36	7th Arrival Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	7th Arrival Minutes
37	8th Arrival Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	8th Arrival Minutes
38	9th Arrival Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	9th Arrival Minutes
39	10th Arrival Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	10th Arrival Minutes
40	Rise Velocity 1 ft/min	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Rise Velocity 1 ft/min
41	Rise Velocity 2 ft/min	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Rise Velocity 2 ft/min
42	Rise Velocity 3 ft/min	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Rise Velocity 3 ft/min
43	Rise Velocity 4 ft/min	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Rise Velocity 4 ft/min
44	Rise Velocity 5 ft/min	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Rise Velocity 5 ft/min

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
45	Rise Velocity 6 ft/min	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Rise Velocity 6 ft/min
46	Rise Velocity 7 ft/min	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Rise Velocity 7 ft/min
47	Rise Velocity 8 ft/min	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Rise Velocity 8 ft/min
48	Rise Velocity 9 ft/min	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Rise Velocity 9 ft/min
49	Rise Velocity 10 ft/min	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Rise Velocity 10 ft/min
50	1st Enum Arrival Type	R/O	System	UINT8	1	1 → 9	0	4.00.00	1st Enum Arrival Type 0 = Unitialized 1 = UnAssisted NonArrival 2 = Vented Arrival 3 = Vented NonArrival 4 = UnAssisted Arrival 5 = Dry (Short) Arrival 6 = Gas Assisted Arrival 7 = Gas Assisted NonArrival 8 = SSD During Lift 9 = Aborted Lift 10 = Well Turned Off in Lift 11 = User Advanced Out of Lift 12 = DP/Tbg Kick Normal Arrival 13 = DPTK Dry Arrival 14 = DPTK Vented Arrival 15 = DPTK Gas Assisted Arrival
51	2nd Enum Arrival Type	R/O	System	UINT8	1	1 → 9	0	4.00.00	2nd Enum Arrival Type
52	3rd Enum Arrival Type	R/O	System	UINT8	1	1 → 9	0	4.00.00	3rd Enum Arrival Type
53	4th Enum Arrival Type	R/O	System	UINT8	1	$1 \rightarrow 9$	0	4.00.00	4th Enum Arrival Type
54	5th Enum Arrival Type	R/O	System	UINT8	1	$1 \rightarrow 9$	0	4.00.00	5th Enum Arrival Type
55	6th Enum Arrival Type	R/O	System	UINT8	1	$1 \rightarrow 9$	0	4.00.00	6th Enum Arrival Type
56	7th Enum Arrival Type	R/O	System	UINT8	1	$1 \rightarrow 9$	0	4.00.00	7th Enum Arrival Type
57	8th Enum Arrival Type	R/O	System	UINT8	1	$1 \rightarrow 9$	0	4.00.00	8th Enum Arrival Type

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
58	9th Enum Arrival Type	R/O	System	UINT8	1	$1 \rightarrow 9$	0	4.00.00	9th Enum Arrival Type
59	10th Enum Arrival Type	R/O	System	UINT8	1	$1 \rightarrow 9$	0	4.00.00	10th Enum Arrival Type
60	Rise Velocity Avg 1 ft/min	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Rise Velocity Avg 1 ft/min
61	Rise Velocity Avg 2 ft/min	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Rise Velocity Avg 2 ft/min
62	ReInitialize Cycle Data	R/W	User	UINT8	1	$0 \rightarrow 4$	0	4.00.00	Relnitialize Cycle Data 0 = Idle 1 = Reset Cycle Stats 2 = Prev Plus Last10 Arrival Data 3 = Prev Plus Last5 Data 4 = Prev Plus Vent Minutes
63	Tdy Vent Minutes	R/W	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Tdy Vent Minutes
64	Ydy Vent Minutes	R/W	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Ydy Vent Minutes
65	This Month Vent Minutes	R/W	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	This Month Vent Minutes
66	Prev Month Vent Minutes	R/W	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Prev Month Vent Minutes
67	Arrivals Today	R/W	System	UINT16	2	0 ightarrow 65535	0	4.00.00	Arrivals Today
68	Arrivals Yesterday	R/W	System	UINT16	2	0 ightarrow 65535	0	4.00.00	Arrivals Yesterday
69	Non-Arrivals Today	R/W	System	UINT16	2	0 ightarrow 65535	0	4.00.00	Non-Arrivals Today
70	Non-Arrivals Yesterday	R/W	System	UINT16	2	0 ightarrow 65535	0	4.00.00	Non-Arrivals Yesterday
71	Cycles Today	R/W	System	UINT16	2	0 ightarrow 65535	0	4.00.00	Cycles Today
72	Cycles Yesterday	R/W	System	UINT16	2	0 ightarrow 65535	0	4.00.00	Cycles Yesterday
73	Vents Today	R/W	System	UINT16	2	0 ightarrow 65535	0	4.00.00	Vents Today
74	Vents Yesterday	R/W	System	UINT16	2	0 ightarrow 65535	0	4.00.00	Vents Yesterday
75	Total Cycles	R/W	System	U32	4	$0 \rightarrow 65535$	0	4.00.00	Total Cycles
76	Total Arrivals	R/W	System	U32	4	0 ightarrow 65535	0	4.00.00	Total Arrivals

Point Type	181/69:	PMWO	Statistics
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Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
77	Total NonArrivals	R/W	System	U32	4	0 ightarrow 65535	0	4.00.00	Total NonArrivals
78	Total Vents	R/W	System	U32	4	0 ightarrow 65535	0	4.00.00	Total Vents
79	Consecutive NonArrivals	R/W	System	UINT16	2	0 ightarrow 65535	0	4.00.00	Consecutive NonArrivals
80	Consecutive Vents	R/W	System	UINT16	2	0 ightarrow 65535	0	4.00.00	Consecutive Vents
81	Consecutive Dry Arrivals	R/W	System	UINT16	2	0 ightarrow 65535	0	4.00.00	Consecutive Dry (Fast) Arrivals
82	Consecutive Slow Arrivals	R/W	System	UINT16	2	0 ightarrow 65535	0	4.00.00	Consecutive Slow Arrivals
83	Consecutive Normal Arrivals	R/W	System	UINT16	2	0 ightarrow 65535	0	4.00.00	Consecutive Normal Arrivals
84	Consecutive Vented Arrivals	R/W	System	UINT16	2	0 ightarrow 65535	0	4.00.00	Consecutive Vented Arrivals
85	1st Load Factor Pct at Opening	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	1st Load Factor Pct at Opening
86	2nd Load Factor Pct at Opening	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	2nd Load Factor Pct at Opening
87	3rd Load Factor Pct at Opening	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	3rd Load Factor Pct at Opening
88	4th Load Factor Pct at Opening	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	4th Load Factor Pct at Opening
89	5th Load Factor Pct at Opening	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	5th Load Factor Pct at Opening
90	1st Armed OFF Time Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	1st Armed OFF Time Minutes
91	2nd Armed OFF Time Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	2nd Armed OFF Time Minutes
92	3rd Armed OFF Time Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	3rd Armed OFF Time Minutes
93	4th Armed OFF Time Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	4th Armed OFF Time Minutes
94	5th Armed OFF Time Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	5th Armed OFF Time Minutes

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
95	1st Csg-Tbg Psid at Opening	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	1st Csg-Tbg Psid at Opening
96	2nd Csg-Tbg Psid at Opening	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	2nd Csg-Tbg Psid at Opening
97	3rd Csg-Tbg Psid at Opening	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	3rd Csg-Tbg Psid at Opening
98	4th Csg-Tbg Psid at Opening	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	4th Csg-Tbg Psid at Opening
99	5th Csg-Tbg Psid at Opening	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	5th Csg-Tbg Psid at Opening
100	1st Casing-Line at Opening	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	1st Casing-Line at Opening
101	2nd Casing-Line at Opening	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	2nd Casing-Line at Opening
102	3rd Casing-Line at Opening	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	3rd Casing-Line at Opening
103	4th Casing-Line at Opening	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	4th Casing-Line at Opening
104	5th Casing-Line at Opening	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	5th Casing-Line at Opening
105	1st Tubing-Line at Opening	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	1st Tubing-Line at Opening
106	2nd Tubing-Line at Opening	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	2nd Tubing-Line at Opening
107	3rd Tubing-Line at Opening	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	3rd Tubing-Line at Opening
108	4th Tubing-Line at Opening	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	4th Tubing-Line at Opening
109	5th Tubing-Line at Opening	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	5th Tubing-Line at Opening
110	1st Meter DP at Closing	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	1st Meter DP at Closing

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
111	2nd Meter DP at Closing	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	2nd Meter DP at Closing
112	3rd Meter DP at Closing	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	3rd Meter DP at Closing
113	4th Meter DP at Closing	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	4th Meter DP at Closing
114	5th Meter DP at Closing	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	5th Meter DP at Closing
115	1st Critical Flow at Closing	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	1st Critical Flow at Closing
116	2nd Critical Flow at Closing	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	2nd Critical Flow at Closing
117	3rd Critical Flow at Closing	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	3rd Critical Flow at Closing
118	4th Critical Flow at Closing	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	4th Critical Flow at Closing
119	5th Critical Flow at Closing	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	5th Critical Flow at Closing
120	1st Crit Flow Pct at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	1st Crit Flow Pct at Closing
121	2nd Crit Flow Pct at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	2nd Crit Flow Pct at Closing
122	3rd Crit Flow Pct at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	3rd Crit Flow Pct at Closing
123	4th Crit Flow Pct at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	4th Crit Flow Pct at Closing
124	5th Crit Flow Pct at Closing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	5th Crit Flow Pct at Closing
125	1st Afterflow Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	1st Afterflow Minutes
126	2nd Afterflow Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	2nd Afterflow Minutes

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
127	3rd Afterflow Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	3rd Afterflow Minutes
128	4th Afterflow Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	4th Afterflow Minutes
129	5th Afterflow Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	5th Afterflow Minutes
130	1st Lowest Casing Psig in Aftflw	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	1st Lowest Casing Psig in Aftflw
131	2nd Lowest Casing Psig in Aftflw	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	2nd Lowest Casing Psig in Aftflw
132	3rd Lowest Casing Psig in Aftflw	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	3rd Lowest Casing Psig in Aftflw
133	4th Lowest Casing Psig in Aftflw	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	4th Lowest Casing Psig in Aftflw
134	5th Lowest Casing Psig in Aftflw	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	5th Lowest Casing Psig in Aftflw
135	1st Flow Rate at Low Casing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	1st Flow Rate at Low Casing
136	2nd Flow Rate at Low Casing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	2nd Flow Rate at Low Casing
137	3rd Flow Rate at Low Casing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	3rd Flow Rate at Low Casing
138	4th Flow Rate at Low Casing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	4th Flow Rate at Low Casing
139	5th Flow Rate at Low Casing	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	5th Flow Rate at Low Casing
140	1st Low Csg Aftflow Mins	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	1st Low Csg Aftflow Mins
141	2nd Low Csg Aftflow Mins	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	2nd Low Csg Aftflow Mins
142	3rd Low Csg Aftflow Mins	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	3rd Low Csg Aftflow Mins

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
143	4th Low Csg Aftflow Mins	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	4th Low Csg Aftflow Mins
144	5th Low Csg Aftflow Mins	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	5th Low Csg Aftflow Mins
145	1st Csg-Line Psid at Closing	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	1st Csg-Line Psid at Closing
146	2nd Csg-Line Psid at Closing	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	2nd Csg-Line Psid at Closing
147	3rd Csg-Line Psid at Closing	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	3rd Csg-Line Psid at Closing
148	4th Csg-Line Psid at Closing	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	4th Csg-Line Psid at Closing
149	5th Csg-Line Psid at Closing	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	5th Csg-Line Psid at Closing
150	LZ Log Num Command	R/W	User	UINT16	2	0 ightarrow 65535	0	4.00.00	LZ Log Num Command
151	LZ Fetch Older Log	R/W	User	UINT8	1	0 → 1	0	4.00.00	LZ Fetch Older Log 0 = Idle 1 = Fetch Next Oldest Log
152	LZ Fetch Newer Log	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	LZ Fetch Newer Log 0 = Idle 1 = Fetch Next Newest Log
153	LZ Log Num Display	R/O	System	UINT16	2	0 ightarrow 65535	0	4.00.00	LZ Log Num Display
154	LZ Opn Date	R/O	System	UINT16	2	101 ightarrow 1231	0	4.00.00	LZ Opn Date
155	LZ Opn Time	R/O	System	UINT16	2	0 ightarrow 2359	0	4.00.00	LZ Opn Time
156	LZ Opn Event Code	R/O	System	UINT16	2	3001 - > 3012	0	4.00.00	LZ Opn Event Code
157	LZ Opn Event Ref	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	LZ Opn Event Ref
158	LZ Opn Casing	R/O	System	UINT16	2	0 ightarrow 65535	0	4.00.00	LZ Opn Casing
159	LZ Opn Tubing	R/O	System	UINT16	2	0 ightarrow 65535	0	4.00.00	LZ Opn Tubing
160	LZ Opn Line	R/O	System	UINT16	2	0 ightarrow 65535	0	4.00.00	LZ Opn Line

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
161	LZ Opn Load Factor	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	LZ Opn Load Factor
162	LZ OFF Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	LZ OFF Minutes
163	LZ Armed OFF Minutes	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	LZ Armed OFF Minutes
164	LZ Opn Csg-Line	R/O	System	UINT16	2	0 ightarrow 65535	0	4.00.00	LZ Opn Csg-Line
165	LZ Opn Tbg-Line	R/O	System	UINT16	2	0 ightarrow 65535	0	4.00.00	LZ Opn Tbg-Line
166	LZ Opn Csg-Tbg	R/O	System	UINT16	2	0 ightarrow 65535	0	4.00.00	LZ Opn Csg-Tbg
167	LZ CIs Date	R/O	System	UINT16	2	101 ightarrow 1231	0	4.00.00	LZ CIs Date
168	LZ Cls Time	R/O	System	UINT16	2	0 ightarrow 2359	0	4.00.00	LZ CIs Time
169	LZ CIs Event Code	R/O	System	UINT16	2	$\begin{array}{c} 1 \rightarrow 148;4001 \\ \rightarrow 4033 \end{array}$	0	4.00.00	LZ CIs Event Code
170	LZ CIs Event Ref	R/O	System	FLOAT	4	Float Number	0.0	4.00.00	LZ CIs Event Ref
171	LZ CIs Casing	R/O	System	UINT16	2	0 ightarrow 65535	0	4.00.00	LZ CIs Casing
172	LZ CIs Tubing	R/O	System	UINT16	2	0 ightarrow 65535	0	4.00.00	LZ CIs Tubing
173	LZ Cls Line	R/O	System	UINT16	2	0 ightarrow 65535	0	4.00.00	LZ CIs Line
174	LZ CIs ON Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	LZ CIs ON Minutes
175	LZ CIs Afterflow Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	LZ CIs Afterflow Minutes
176	LZ Cls Cycle Volume	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	LZ CIs Cycle Volume
177	LZ CIs Meter DP	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	LZ CIs Meter DP
178	LZ CIs Flow Rate	R/O	System	UINT16	2	0 ightarrow 65535	0	4.00.00	LZ CIs Flow Rate
179	LZ CIs Critical Rate	R/O	System	UINT16	2	0 ightarrow 65535	0	4.00.00	LZ CIs Critical Rate
180	LZ CIs Rate % of Critical	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	LZ CIs Rate % of Critical

Point Type	181/69: PI	MWO Statistics
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Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
181	LZ CIs AF Lowest Csg	R/O	System	UINT16	2	0 ightarrow 65535	0	4.00.00	LZ CIs AF Lowest Csg
182	LZ CIs AF Low Csg Rate	R/O	System	UINT16	2	0 ightarrow 65535	0	4.00.00	LZ CIs AF Low Csg Rate
183	LZ CIs AF Low Csg Mins	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	LZ CIs AF Low Csg Mins
184	LZ Cls Csg-Line	R/O	System	UINT16	2	0 ightarrow 65535	0	4.00.00	LZ Cls Csg-Line
185	LZ Arv Date	R/O	System	UINT16	2	101 ightarrow 1231	0	4.00.00	LZ Arv Date
186	LZ Arv Time	R/O	System	UINT16	2	0 ightarrow 2359	0	4.00.00	LZ Arv Time
187	LZ Arv Arrival Minutes	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	LZ Arv Arrival Minutes
188	LZ Arv Rise Velocity	R/O	System	UINT16	2	0 ightarrow 65535	0	4.00.00	LZ Arv Rise Velocity
189	LZ Arv Arrival Type	R/O	System	UINT8	1	$1 \rightarrow 11$	0	4.00.00	LZ Arv Arrival Type
190	LZ Arv Vent Minutes	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	LZ Arv Vent Minutes
191	LZ Arv Lowest Tbg	R/O	System	UINT16	2	0 ightarrow 65535	0	4.00.00	LZ Arv Lowest Tbg
192	LZ Arv LowTbg-OpnLine	R/O	System	UINT16	2	0 ightarrow 65535	0	4.00.00	LZ Arv LowTbg-OpnLine
193	Low Casing Afterflow Mins	R/W	System	FLOAT	4	Positive Float Number	0	4.00.00	Low Casing Afterflow Mins
194	Low Casing Flow Rate	R/W	System	FLOAT	4	Positive Float Number	0	4.00.00	Low Casing Flow Rate
195	Well Ready Minutes	R/O	System	FLOAT	4	Positive Float Number	0	4.00.00	Well Ready Minutes
196	Well Ready - Plunger Drop Min	R/O	System	FLOAT	4	Any Float Number	0	4.00.00	Well Ready - Plunger Drop Min
197	Csg Incr EU/Hour at Opening	R/O	System	FLOAT	4	Non-Negative Float Number	0	4.00.00	Csg Incr EU/Hour at Opening
198	Tbg Incr EU/Hour at Opening	R/O	System	FLOAT	4	Non-Negative Float Number	0	4.00.00	Tbg Incr EU/Hour at Opening
199	UsrDef1 OT PV at Opening	R/O	System	FLOAT	4	Any Float Number	0	4.00.00	UsrDef1 OT PV at Opening

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
200	UsrDef2 OT PV at Opening	R/O	System	FLOAT	4	Any Float Number	0	4.00.00	UsrDef2 OT PV at Opening
201	UsrDef1 CT PV at Closing	R/O	System	FLOAT	4	Any Float Number	0	4.00.00	UsrDef1 CT PV at Closing
202	UsrDef2 CT PV at Closing	R/O	System	FLOAT	4	Any Float Number	0	4.00.00	UsrDef2 CT PV at Closing
203	Dry Arrivals Today	R/W	System	UINT16	2	0 ightarrow 65535	0	4.03.00	Dry Arrivals Today
204	Dry Arrivals Prv Day	R/W	System	UINT16	2	0 ightarrow 65535	0	4.03.00	Dry Arrivals Previous Day
205	Total Dry Arrivals	R/W	System	UINT32	4	0 → 4294967295	0	4.03.00	Total Dry Arrivals
206	Last Plngr Drop Mins	R/W	System	FLOAT	4	Non-Negative Float Number	45	4.03.00	Last Plunger Drop Minutes
207	PIngr Detctd at Botm	R/W	System	UINT8	1	$0 \rightarrow 1$	0	4.03.00	Plunger Detected at Bottom
5.5 Point Type 182/70: PMWO Enhanced Operate Parameters

Point type 182 (for FB107) or 70 (for ROC800) contains the parameters related to the advanced features of the Well Optimization Manager. The program supports 4 logicals of this point type for the FB107 and up to 12 logicals for the ROC800.

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
0	Pres Buildup Enable	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Pres Buildup Enable
									0 = Press BuildUp Disabled 1 = Press BuildUp Enabled
1	Pres Buildup Hours	R/W	User	FLOAT	4	Positive Float Number	8.0	4.00.00	Pres Buildup Hours
2	BuildupMode	R/O	System	UINT8	1	$0 \rightarrow 1$	0	4.00.00	BuildupMode
									0 = Not in Bulidup Mode 1 = Currently OFF for BuildUp
3	Equalizer Enable	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Equalizer Enable
									0 = Equalize Disabled 1 = Equalize Enabled
4	Equalizer Pt Def	R/W	User	TLP	3	Any DO Status Parameter	Undefined	4.00.00	Equalizer Pt Def
5	Eq Consec Non Arrivs	R/W	User	UINT8	1	1 ightarrow 255	4	4.00.00	Eq Consec Non Arrivs
6	Eq Casing Pr Trig GE	R/W	User	FLOAT	4	Positive Float Number	800.0	4.00.00	Eq Casing Pr Trig GE
7	Eq CsgTbg Diff GE	R/W	User	FLOAT	4	Positive Float Number	600.0	4.00.00	Eq CsgTbg Diff GE
8	Equaliz Time Hours	R/W	User	FLOAT	4	Positive Float Number	4.0	4.00.00	Equaliz Time Hours
9	Equaliz Next Off Cycle	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Equaliz Next Off Cycle
									0 = Not in Effect 1 = Equalize at Next Shutin
10	EqMode	R/O	System	UINT8	1	$0 \rightarrow 1$	0	4.00.00	EqMode
									0 = Not in Equalize Mode 1 = Currently OFF for Equalize

Param System or Data **Description of Functionality** Name Access Lenath Range Default Version User Update and Meaning of Values # Type 11 Comm WDog Enable A R/W User UINT8 1 $0 \rightarrow 1$ 0 Comm WDog Enable A (OR) 4.00.00 (OR) 0 = Watchdog A Disabled 1 = Watchdog A Enabled 12 Comm WDog Enable B R/W User UINT8 1 $0 \rightarrow 1$ 0 Comm WDog Enable B (AND) 4.00.00 (AND) 0 = Watchdog B Disabled 1 = Watchdog B Enabled 1 Mon Pt Def TLP 3 Any Numeric 13 R/W User Undefined 4.00.00 1 Mon Pt Def Parameter 14 2 Mon Pt Def R/W User TLP 3 Any Numeric Undefined 4.00.00 2 Mon Pt Def Parameter TLP 3 15 3 Mon Pt Def R/W User Any Numeric Undefined 4.00.00 3 Mon Pt Def Parameter 4 Mon Pt Def R/W TLP 3 Any Numeric Undefined 4.00.00 4 Mon Pt Def 16 User Parameter 17 5 Mon Pt Def R/W TLP 3 Any Numeric 4.00.00 5 Mon Pt Def User Undefined Parameter No Comm Preset Mins A FLOAT 4 Positive Float 3.0 No Comm Preset Mins A 18 R/W User 4.00.00 Number 19 No Comm Preset Mins B R/W User FLOAT 4 Positive Float 5.0 4.00.00 No Comm Preset Mins B Number FLOAT No Comm Elap Mins A 20 No Comm Elap Mins A R/O System 4 Non-Negative 0.0 4.00.00 Float Number Non-Negative 0.0 21 No Comm Elap Mins B R/O System FLOAT 4 4.00.00 No Comm Elap Mins B Float Number R/W BRISTOL 22 No Comm Shutin Msg A User String20 20 Printable ASCII 4.00.00 No Comm Shutin Msg A Characters COMM FAIL 23 No Comm ActionA R/W UINT8 1 $0 \rightarrow 2$ 0 No Comm ActionA User 4.00.00 0 = None (Can Alert)1 = Shutin Until restored 2 = Permanent SSD (PSD)

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
24	No Comm ActionB	R/W	User	UINT8	1	$0 \rightarrow 3$	0	4.00.00	No Comm ActionB 0 = None (Can Alert) 1 = Shutin Until restored 2 = Permanent SSD (PSD) 3 = Cycle-Use Last Aft & Shut Min
25	No Comm Elap Secs A	R/O	System	UINT32	4	0 → 4294967295	0	4.00.00	No Comm Elap Secs A
26	No Comm Elap Secs B	R/O	System	UINT32	4	0 → 4294967295	0	4.00.00	No Comm Elap Secs B
27	No Comm TT A	R/O	System	UINT8	1	$0 \rightarrow 1$	0	4.00.00	No Comm TT A 0 = Not Timing 1 = Currently Delay Timing
28	No Comm TT B	R/O	System	UINT8	1	$0 \rightarrow 1$	0	4.00.00	No Comm TT B 0 = Not Timing 1 = Currently Delay Timing
29	Prod Vol Cycle Enable	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Prod Vol Cycle Enable 0 = Cycle Nom Disabled 1 = Cycle Nom Enabled
30	Prod Vol Daily Enable	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Prod Vol Daily Enable 0 = Daily Nom Disabled 1 = Daily Nom Enabled
31	Prod Vol Monthly Enable	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Prod Vol Monthly Enable 0 = Monthly Nom Disabled 1 = Monthly Nom Enabled
32	Prod Vol Cycle Accum	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Prod Vol Cycle Accum
33	Prod Vol Daily Accum	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Prod Vol Daily Accum
34	Prod Vol Monthly Accum	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Prod Vol Monthly Accum
35	Prod Vol Cycle Limit	R/W	User	FLOAT	4	Positive Float Number	10000.0	4.00.00	Prod Vol Cycle Limit

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
36	Prod Vol Daily Limit	R/W	User	FLOAT	4	Positive Float Number	10000.0	4.00.00	Prod Vol Daily Limit
37	Prod Vol Monthly Limit	R/W	User	FLOAT	4	Positive Float Number	100000.0	4.00.00	Prod Vol Monthly Limit
38	Prod Vol Cycle LNP	R/W	User	FLOAT	4	Positive Float Number	10000.0	4.00.00	Prod Vol Cycle LNP
39	Prod Vol Daily LNP	R/W	User	FLOAT	4	Positive Float Number	10000.0	4.00.00	Prod Vol Daily LNP
40	Prod Vol Monthly LNP	R/W	User	FLOAT	4	Positive Float Number	100000.0	4.00.00	Prod Vol Monthly LNP
41	Starting Flow Hour of Day	R/W	User	UINT8	1	0 ightarrow 23	0	4.00.00	Starting Flow Hour of Day
42	Start Flow Offset Min	R/W	User	UINT8	1	$0 \rightarrow 59$	5	4.00.00	Start Flow Offset Min
43	Scheduled Event1	R/W	User	UINT8	1	0 → 12	0	4.00.00	Scheduled Event1 0 = None 1 = Shutin (#hours) 2 = To Manual Open 3 = To Manual Closed 4 = Production OFF 5 = Stroke Sales Valve (#secs) 6 = Swab Routine (#cycles) 7 = Start FST 1 8 = Start FST 2 9 = Start FST 3 10 =Start FST 4 11 = Start FST 5 12 = Start FST 6
44	SEvt Day of Month1	R/W	User	UINT8	1	$1 \rightarrow 31$	1	4.00.00	SEvt Day of Month1
45	SEvt Hour of Day1	R/W	User	UINT8	1	$0 \rightarrow 23$	13	4.00.00	SEvt Hour of Day1
46	SEvt Hours Duration1	R/W	User	FLOAT	4	Positive Float Number	1.0	4.00.00	SEvt Hours Duration1
47	SEvt Cycles Duration1	R/W	User	UINT8	1	1 ightarrow 255	1	4.00.00	SEvt Cycles Duration1

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
48	SEvt ReOccur1	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	SEvt ReOccur1
									0 = Event is NOT Reccuring 1 = Event is Recurring
49	Scheduled Event2	R/W	User	UINT8	1	$0 \rightarrow 12$	0	4.00.00	Scheduled Event2 See 13 Selections at Event 1
50	SEvt Day of Month2	R/W	User	UINT8	1	$1 \rightarrow 31$	5	4.00.00	SEvt Day of Month2
51	SEvt Hour of Day2	R/W	User	UINT8	1	$0 \rightarrow 23$	0	4.00.00	SEvt Hour of Day2
52	SEvt Hours Duration2	R/W	User	FLOAT	4	Positive Float Number	1.0	4.00.00	SEvt Hours Duration2
53	SEvt Cycles Duration2	R/W	User	UINT8	1	1 ightarrow 255	13	4.00.00	SEvt Cycles Duration2
54	SEvt ReOccur2	R/W	User	UINT8	1	$0 \rightarrow 1$	1	4.00.00	SEvt ReOccur2
									0 = Event is NOT Reccuring 1 = Event is Recurring
55	Sched Event In Proc1	R/O	System	UINT8	1	$0 \rightarrow 1$	1	4.00.00	Sched Event In Proc1
									0 = Event is NOT in Progress 1 = Event is in Progress
56	Sched Event In Proc2	R/O	System	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Sched Event In Proc2
									0 = Event is NOT in Progress 1 = Event is in Progress
57	Casing ID	R/W	User	FLOAT	4	Positive Float Number	4.09	4.00.00	Casing ID
58	Plunger Weight Lbs	R/W	User	FLOAT	4	Positive Float Number	8.13	4.00.00	Plunger Weight Lbs
59	FG Enable	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	FG Enable
									0 = Foss & Gaul is Disabled 1 = Foss & Gaul is Enabled
60	FG Diagnostic SoftPt	R/W	User	UINT8	1	$0 \rightarrow 32$	0	4.00.00	FG Diagnostic SoftPt
61	Target Rise Velocity	R/W	User	FLOAT	4	Positive Float Number	750.0	4.00.00	Target Rise Velocity
62	Liquid Spec Gravity	R/W	User	FLOAT	4	Positive Float Number	0.9	4.00.00	Liquid Spec Gravity

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
63	Avg Well Flowing Temp	R/W	User	FLOAT	4	Non-Negative Float Number	150.00	4.00.00	Avg Well Flowing Temp
64	Avg Daily Prod in Lift	R/W	User	FLOAT	4	Non-Negative Float Number	100.00	4.00.00	Avg Daily Prod in Lift
65	Avg Daily Leak in Lift	R/W	User	FLOAT	4	Non-Negative Float Number	10.00	4.00.00	Avg Daily Leak in Lift
66	Low Tubing Value in Lift	R/W	User	FLOAT	4	Non-Negative Float Number	300.00	4.00.00	User Low Tubing Value in Lift
67	Low Tubing Source	R/W	User	UINT8	1	$0 \rightarrow 2$	1	4.00.00	Low Tubing Source 0 = Last5 Low Tubing in Lift 1 = Line+Last5 (LoTbg-OpenLine) 2 = Manual Value
68	Low Tubing L5 Qty to Avg	R/W	User	UINT8	1	$1 \rightarrow 5$	3	4.00.00	Low Tubing L5 Qty to Avg
69	Casing Pres Bias Psi	R/W	User	FLOAT	4	Any Float Number	0.0	4.00.00	Casing Pres Bias Psi
70	1st Lowest Tbg Pres	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	1st Lowest Tbg Pres
71	2nd Lowest Tbg Pres	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	2nd Lowest Tbg Pres
72	3rd Lowest Tbg Pres	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	3rd Lowest Tbg Pres
73	4th Lowest Tbg Pres	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	4th Lowest Tbg Pres
74	5th Lowest Tbg Pres	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	5th Lowest Tbg Pres
75	1st Lo Tbg-Line at Arv	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	1st Lo Tbg-Line at Arv
76	2nd Lo Tbg-Line at Arv	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	2nd Lo Tbg-Line at Arv
77	3rd Lo Tbg-Line at Arv	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	3rd Lo Tbg-Line at Arv

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
78	4th Lo Tbg-Line at Arv	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	4th Lo Tbg-Line at Arv
79	5th Lo Tbg-Line at Arv	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	5th Lo Tbg-Line at Arv
80	Load Fact at TargVal	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Load Fact at TargVal
81	Casing Pres at TargVal	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Casing Pres at TargVal
82	Tubing Pres at TargVal	R/O	System	FLOAT	4	Positive Float Number	0.0	4.00.00	Tubing Pres at TargVal
83	Liq Load BBL in Tubing	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Liq Load BBL in Tubing
84	Liq Column Height Ft	R/O	System	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	Liq Column Height Ft
85	SelfAdj OpenTrig Enable	R/W	User	UINT8	1	0 → 1	0	4.00.00	SelfAdj OpenTrig Enable 0 = Self-Adjustment is Disabled 1 = Self-Adjustment is Enabled
86	SelfAdj OTrig Def	R/W	User	UINT8	1	0 → 10	5	4.00.00	SelfAdj Open Trig Def 0 = Max OFF Minutes 1 = Max Armed Shutin Minutes 2 = Casing Press GE 3 = Tubing Press GE 4 = Casing - Tubing Press LE 5 = Load Factor Pct LE 6 = Casing Press Chg / Time Window 7 = Tubing Press Chg / Time Window 8= User-Defined Trig1 9 = User-Defined Trig2
87	SelfAdl OTrig Cur Val	R/O	System	FLOAT	4	Any Float Number	0.0	4.00.00	SelfAdl OTrig Cur Val
88	SelfAdj OTrig Min Val	R/W	User	FLOAT	4	Any Float Number	20.0	4.00.00	SelfAdj OTrig Min Val

Param System or Data Description of Functionality Name Access Length Range Default Version User Update and Meaning of Values # Type 89 SelfAdj OTrig Max Val FLOAT SelfAdj OTrig Max Val R/W User 4 Anv Float 50.0 4.00.00 Number 90 UINT8 1 $0 \rightarrow 1$ 0 SelfAdj Close Trig Enable R/W User 4.00.00 SelfAdj Close Trig Enable 0 = Self-Adjustment is Disabled 1 = Self-Adjustment is Enabled 91 SelfAdj CTrig Def R/W User UINT8 1 $0 \rightarrow 13$ 6 SelfAdj Close Trig Def 4.00.00 0 = Max ON Minutes 1 = Max Afterflow Minutes 2 = Casing Pres LE 3 = Tubing Pres LE 4 = Casing - Tubing Press GE 5 = Casing - Line Pres LE 6 = Tubing - Line Pres LE 7 = Casing Increase Pct GE 8 = Meter DP LE 9 = Flow Rate LE 10 = Pct of Critical Flow Rate 11 = User-Defined Tria1 12 = User-Defined Trig2 92 SelfAdj CTrig Cur Val R/O System FLOAT 4 Any Float 0.0 4.00.00 SelfAdj CTrig Cur Val Number 93 SelfAdj CTrig Min Val R/W User FLOAT 4 Any Float 85.0 4.00.00 SelfAdj CTrig Min Val Number 94 SelfAdj CTrig Max Val R/W User FLOAT 4 Any Float 115.0 4.00.00 SelfAdj CTrig Max Val Number 95 SelfAdj OTrig Incr Step R/W User FLOAT 4 Positive Float 2.0 4.00.00 SelfAdj OTrig Incr Step Number FLOAT 4 Positive Float 2.0 96 SelfAdj OTrig Decr Strp R/W User 4.00.00 SelfAdj OTrig Decr Strp Number FLOAT 97 SelfAdj CTrig Incr Step R/W User 4 Positive Float 2.0 4.00.00 SelfAdj CTrig Incr Step

FLOAT

4

Number

Positive Float

Number

2.0

4.00.00

Point Type 182/70: PMWO Enhanced Operate

SelfAdj CTrig Decr Step

98

SelfAdj CTrig Decr Step

R/W

User

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
99	SelfAdj OTrig Incr Def	R/W	User	UINT8	1	$0 \rightarrow 27$	18	4.00.00	SelfAdj OTrig Incr Def
100						0.07	10		0 = ON Minutes 1 = Afterflow Minutes 2 = Casing Pres at Closing 3 = Casing Increase Pct at Closing 4 = Meter DP at Closing 5 = Flow Rate at Closing 6 = Rate Pct of Critical at Closing 7 = Actual Rate - Crit Rate at Close 8 = User-Defined1 CT at Closing 9 = User-Defined2 CT at Closing 10 = OFF Minutes 11 = Armed Shutin Minutes 12 = Well Ready - Plngr Drop Min 13 = Casing Pres at Opening 14 = Tubing Press at Opening 15 = Casing - Tubing at Opening 16 = Casing - Line at Opening 17 = Tubing - Line at Opening 18 = Load Factor Pct at Opening 19 = Casing ROC EU/Hr at Opening 20 = Tubing ROC Eu/Hr at Opening 21 = User-Defined1 OT at Opening 22 = User-Defined2 OT at Opening 23 = Arrival Type 24 = Arrival Minutes 25 = Rise Velocity EU/Minute 26 = Avg of Last 3 Rise Velocities 27 = Avg of Last 6 Rise Velocities
100	SelfAdj OTrig Decr Def	R/W	User	UIN18	1	$0 \rightarrow 27$	18	4.00.00	SelfAdj OTrig Decr Def See 28 Otrig Incr Def Selections
101	SelfAdj CTrig Incr Def	R/W	User	UINT8	1	$0 \rightarrow 27$	21	4.00.00	SelfAdj CTrig Incr Def
									See 28 Otrig Incr Def Selections

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
102	SelfAdj CTrig Decr Def	R/W	User	UINT8	1	$0 \rightarrow 27$	21	4.00.00	SelfAdj CTrig Decr Def See 28 Otrig Incr Def Selections
103	SelfAdj OTrig Incr Oper	R/W	User	UINT8	1	0 → 5	1	4.00.00	SelfAdj OTrig Incr Oper 0 = Less Than (<) 1 = Less Than Equal To (<=) 2 = Equal To (==) 3 = Not Equal To (!=) 4 = Greater Than (>) 5 = Greater Than Equal To (>=)
104	SelfAdj OTrig Decr Oper	R/W	User	UINT8	1	$0 \rightarrow 5$	5	4.00.00	SelfAdj OTrig Decr Oper See 6 Otrig Incr Opr Selections
105	SelfAdj CTrig Incr Oper	R/W	User	UINT8	1	$0 \rightarrow 5$	5	4.00.00	SelfAdj CTrig Incr Oper See 6 Otrig Incr Opr Selections
106	SelfAdj CTrig Decr Oper	R/W	User	UINT8	1	$0 \rightarrow 5$	1	4.00.00	SelfAdj CTrig Decr Oper See 6 Otrig Incr Opr Selections
107	SelfAdj OTrig Incr SetPt	R/W	User	FLOAT	4	Any Float Number	600.0	4.00.00	SelfAdj OTrig Incr SetPt
108	SelfAdj OTrig Decr SetPt	R/W	User	FLOAT	4	Any Float Number	900.0	4.00.00	SelfAdj OTrig Decr SetPt
109	SelfAdj CTrig Incr SetPt	R/W	User	FLOAT	4	Any Float Number	5.0	4.00.00	SelfAdj CTrig Incr SetPt
110	SelfAdj CTrig Decr SetPt	R/W	User	FLOAT	4	Any Float Number	-5.0	4.00.00	SelfAdj CTrig Decr SetPt
111	SelfAdj OTrig Incr Conseq Targ	R/W	User	UINT8	1	$1 \rightarrow 255$	1	4.00.00	SelfAdj OTrig Incr Conseq Targ
112	SelfAdj OTrig Decr Conseq Targ	R/W	User	UINT8	1	$1 \rightarrow 255$	1	4.00.00	SelfAdj OTrig Decr Conseq Targ
113	SelfAdj CTrig Incr Conseq Targ	R/W	User	UINT8	1	$1 \rightarrow 255$	1	4.00.00	SelfAdj CTrig Incr Conseq Targ
114	SelfAdj CTrig Decr Conseq Targ	R/W	User	UINT8	1	1 → 255	1	4.00.00	SelfAdj CTrig Decr Conseq Targ

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
115	SelfAdj OTrig Incr Conseq Cur	R/O	System	UINT8	1	$0 \rightarrow 255$	1	4.00.00	SelfAdj OTrig Incr Conseq Cur
116	SelfAdj OTrig Decr Conseq Cur	R/O	System	UINT8	1	$0 \rightarrow 255$	1	4.00.00	SelfAdj OTrig Decr Conseq Cur
117	SelfAdj CTrig Incr Conseq Cur	R/O	System	UINT8	1	$0 \rightarrow 255$	1	4.00.00	SelfAdj CTrig Incr Conseq Cur
118	SelfAdj CTrig Decr Conseq Cur	R/O	System	UINT8	1	$0 \rightarrow 255$	1	4.00.00	SelfAdj CTrig Decr Conseq Cur
119	SelfAdj OTrig Incr ArvType Val	R/W	User	UINT8	1	$0 \rightarrow 3$	4	4.00.00	SelfAdj OTrig Incr ArvType Val 0 = Assisted NonArrival 1 = UnAssisted NonArrival 2 = Assisted Arrival 3 = UnAssisted Arrival
120	SelfAdj OTrig Decr ArvType Val	R/W	User	UINT8	1	$0 \rightarrow 3$	4	4.00.00	SelfAdj OTrig Decr ArvType Val See 4 Otrig Incr ArvType selections
121	SelfAdj CTrig Incr ArvType Val	R/W	User	UINT8	1	$0 \rightarrow 3$	4	4.00.00	SelfAdj CTrig Incr ArvType Val See 4 Otrig Incr ArvType selections
122	SelfAdj CTrig Decr ArvType Val	R/W	User	UINT8	1	$0 \rightarrow 3$	4	4.00.00	SelfAdj CTrig Decr ArvType Val See 4 Otrig Incr ArvType selections
123	SelfAdj OTrig Inc when Vent	R/W	User	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	SelfAdj OTrig Inc when Vent
124	SelfAdj OTrig Dec when Vent	R/W	User	FLOAT	4	Non-Negative Float Number	3.5	4.00.00	SelfAdj OTrig Dec when Vent
125	SelfAdj CTrig Inc when Vent	R/W	User	FLOAT	4	Non-Negative Float Number	3.5	4.00.00	SelfAdj CTrig Inc when Vent
126	SelfAdj CTrig Dec when Vent	R/W	User	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	SelfAdj CTrig Dec when Vent
127	SelfAdj OTrig Inc when NonArrival	R/W	User	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	SelfAdj OTrig Inc when NonArrival

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
128	SelfAdj OTrig Dec when NonArrival	R/W	User	FLOAT	4	Non-Negative Float Number	5.0	4.00.00	SelfAdj OTrig Dec when NonArrival
129	SelfAdj CTrig Inc when NonArrival	R/W	User	FLOAT	4	Non-Negative Float Number	5.0	4.00.00	SelfAdj CTrig Inc when NonArrival
130	SelfAdj CTrig Dec when NonArrival	R/W	User	FLOAT	4	Non-Negative Float Number	0.0	4.00.00	SelfAdj CTrig Dec when NonArrival
131	GAPL Self-Adjust (Y/N)	R/W	User	UINT8	1	0 → 1	0	4.00.00	GAPL Self-Adjust (Y/N) 0 = GAPL Disabled 1 - GAPL Eanbled
132	GAPL Max Inj Setpt	R/W	User	UINT16	2	$0 \rightarrow 65535$	600	4.00.00	GAPL Max Inj Setpt
133	GAPL Min Inj SetPt	R/W	User	UINT16	2	0 ightarrow 65535	200	4.00.00	GAPL Min Inj SetPt
134	GAPL OFF If Adj Below Min	R/W	User	UINT8	1	$0 \rightarrow 1$	1	4.00.00	GAPL OFF If Adj Below Min 0 = Do NOT Turn GAPL OFF < Min 1 = Turn GAPL OFF Adj < Min
135	GAPL Target Rise Velocity	R/W	User	UINT16	2	1 → 65535	750	4.00.00	GAPL Target Rise Velocity
136	GAPL SA Max Deviation%	R/W	User	FLOAT	4	Positive Float Number	33.33	4.00.00	GAPL SA Max Deviation%
137	GAPL Self-Adjust Gain Factor	R/W	User	FLOAT	4	Positive Float Number	0.16	4.00.00	GAPL Self-Adjust Gain Factor
138	GAPL Max EU Adjustment	R/W	User	UINT16	2	1 → 65535	40	4.00.00	GAPL Max EU Adjustment
139	GAPL Non-Arrival Ovrd EU	R/W	User	UINT16	2	1 → 65535	50	4.00.00	GAPL Non-Arrival Ovrd EU
140	RunTime Alerts Enab1	R/W	User	UINT8	1	0 → 1	0	4.00.00	RunTime Alerts Enable1 0 = RunTime Alerts 1 Disabled 1 = RunTime Alerts 1 Enabled
141	RA WInstance1	R/W	User	UINT8	1	$1 \rightarrow 12$	1	4.00.00	RA WInstance1

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
142	RA Section Type1	R/W	User	UINT8	1	0 → 1	0	4.00.00	RA Section Type1 0 = Pre-Defined Selection 1 = Browseable TLP
143	RA Selections1	R/W	User	UINT8	1	1 → 18	0	4.00.00	RA Selections1 1 = Well in SSD 2 = Production OFF 3 = Health Check A Failed 4 = Health Check B Failed 5 = SelfAdjust Trigger at High Limit 6 = SelfAdjust Trigger at Low Limit 7 = Cur OFF Minutes 8 = Cur ON Minutes 9 = Cur Afterflow Minutes 10 = Cur Armed Shutin Minutes 11 = Prev Day Cycles 12 = Prev Day Arrivals 13 = Prev Day NonArrivals 14 = Consec NonArrivals 15 = Prev Day Vents 16 = Prev Day Avg Casing Pres 18 = Prev Day Avg Tubing Pres 19 = Prev Day Avg Line Pres
144	RA TLP Input1	R/W	User	TLP	3	Any Numeric Parameter	Undefined	4.00.00	RA TLP Input1
145	RA Operator1	R/W	User	UINT8	1	$0 \rightarrow 5$	0	4.00.00	RA Operator1 0 = Less Than (<) 1 = Less Than Equal To (<=) 2 = Equal To (==) 3 = Not Equal To (!=) 4 = Greater Than (>) 5 = Greater Than Equal To (>=)
146	RA TripPoint1	R/W	User	FLOAT	4	Any Float Number	0.0	4.00.00	RA TripPoint1

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
147	RA Notification Mtd1	R/W	User	UINT8	1	$0 \rightarrow 4$	0	4.00.00	RA Notification Method1 0 = Alert Status Only 1 = Log in Alarm Log 2 = Send SRBX and Log 3 = PSD Well and Log 4 = All of the Above
148	RA Status1	R/O	System	UINT8	1	1 → 21	0	4.00.00	RA Status1 1 = Well in SSD 2 = Production OFF 3 = Health Check A Failed 4 = Health Check B Failed 5 = SelfAdjust Trigger at High Limit 6 = SelfAdjust Trigger at Low Limit 7 = Cur OFF Minutes 8 = Cur ON Minutes 9 = Cur Afterflow Minutes 10 = Cur Armed Shutin Minutes 11 = Prev Day Cycles 12 = Prev Day Arrivals 13 = Prev Day NonArrivals 14 = Consec NonArrivals 15 = Prev Day Vents 16 = Prev Day Avg Casing Pres 18 = Prev Day Avg Tubing Pres 19 = Prev Day Avg Line Pres\ 20 = TLP1 Condition is True 21 = TLP2 Condition is True 23 = Consceutive Dry Arrivals
149	RunTime Alerts Enab2	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	RunTime Alerts Enable2
									0 = RunTime Alerts 2 Disabled 1 = RunTime Alerts 2 Enabled
150	RA WInstance2	R/W	User	UINT8	1	$1 \rightarrow 12$	1	4.00.00	RA WInstance2

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
151	RA Section Type2	R/W	User	UINT8	1	0 → 1	0	4.00.00	RA Section Type2 0 = Pre-Defined Selection 1 = Browseable TLP
152	RA Selections2	R/W	User	UINT8	1	1 → 18	0	4.00.00	RA Selection2 See 18 RA Selections1
153	RA TLP Input2	R/W	User	TLP	3	Any Numeric Parameter	Undefined	4.00.00	RA TLP Input2
154	RA Operator2	R/W	User	UINT8	1	$0 \rightarrow 5$	0	4.00.00	RA Operator2 See 6 RA Operators1
155	RA TripPoint2	R/W	User	FLOAT	4	Any Float Number	0.0	4.00.00	RA TripPoint2
156	RA Notification Mtd2	R/W	User	UINT8	1	$0 \rightarrow 4$	0	4.00.00	RA Notification Method2 See 5 RA Notification Methods1
157	RA Status2	R/O	System	UINT8	1	$1 \rightarrow 21$	0	4.00.00	RA Status2 See 21 RA Status1 Statuses
158	RunTime Alerts Enab3	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	RunTime Alerts Enable3 0 = RunTime Alerts 3 Disabled 1 = RunTime Alerts 3 Enabled
159	RA WInstance3	R/W	User	UINT8	1	$1 \rightarrow 12$	1	4.00.00	RA WInstance3
160	RA Section Type3	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	RA Section Type3 0 = Pre-Defined Selection 1 = Browseable TLP
161	RA Selections3	R/W	User	UINT8	1	1 → 18	0	4.00.00	RA Selection3 See 18 RA Selections1
162	RA TLP Input3	R/W	User	TLP	3	Any Numeric Parameter	Undefined	4.00.00	RA TLP Input3
163	RA Operator3	R/W	User	UINT8	1	$0 \rightarrow 5$	0	4.00.00	RA Operator3 See 6 RA Operators1
164	RA TripPoint3	R/W	User	FLOAT	4	Any Float Number	0.0	4.00.00	RA TripPoint3

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
165	RA Notification Mtd3	R/W	User	UINT8	1	$0 \rightarrow 4$	0	4.00.00	RA Notification Metodd3 See 5 RA Notification Methods1
166	RA Status3	R/O	System	UINT8	1	1 → 21	0	4.00.00	RA Status3 See 21 RA Status1 Statuses
167	CycAnal Alerts Enab1	R/W	User	UINT8	1	0 → 1	0	4.00.00	Cycle Analysis Alerts Enable1 0 = Cycle Analysis Alerts 1 Disabled 1 = Cycle Analysis Alerts 1 Enabled
168	CA WInstance1	R/W	User	UINT8	1	$1 \rightarrow 12$	1	4.00.00	CA WInstance1

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
169	CA Selections1	R/W	User	UINT8	1	$1 \rightarrow 25$	0	4.00.00	CA Selection1
									1 = ON Minutes 2 = Afterflow Minutes 3 = Casing Pres at Closing 4 = Casing Pres Incr Pct at Closing 5 = Meter DP at Closing 6 = Flow Rate at Closing 7 = Rate Pct of Critical at Closing 8 = Cur Rate - Crit Rate at Closing 9 = UserDef1 CT PV at Closing 10 UserDef2 CT PV at Closing 11 = OFF Minutes 12 = Armed Shutin Minutes 13 = Casing Pres at Opening 14 = Tubing Press at Opening 15 = Casing - Tubing at Opening 16 = Casing - Line at Opening 17 = Tubing - Line at Opening 18 = Load Factor Pct at Opening 19 = Casing ROC EU/Hr at Opening 20 = Tubing ROC Eu/Hr at Opening 21 = User-Def1 OT PV at Opening 22 = User-Def2 OT PV at Opening 23 = Arrival Type 24 = Arrival Minutes 25 = Rise Velocity EU/Minute
170	CA Operator1	R/W	User	UINT8	1	$0 \rightarrow 5$	0	4.00.00	CA Operator1
									0 = Less Than (<) 1 = Less Than Equal To (<=) 2 = Equal To (==) 3 = Not Equal To (!=) 4 = Greater Than (>) 5 = Greater Than Equal To (>=)

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Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
171	CA TripPoint1	R/W	User	FLOAT	4	Any Float Number	0.0	4.00.00	CA TripPoint1
172	CA Arrival Type1	R/W	User	UINT8	1	$0 \rightarrow 3$	0	4.00.00	CA Arrival Type1 0 = Assisted NonArrival 1 = UnAssisted NonArrival 2 = Assisted Arrival 3 = UnAssisted Arrival
173	CA Conseq Cycles1	R/W	User	UINT8	1	1 → 255	1	4.00.00	CA Conseq Cycles1
174	CA Notification Mtd1	R/W	User	UINT8	1	$0 \rightarrow 4$	0	4.00.00	CA Notification Method1 0 = Alert Status Only 1 = Log in Alarm Log 2 = Send SRBX and Log 3 = PSD Well and Log 4 = All of the Above
175	CA Cycles Streak1	R/O	System	UINT8	1	$0 \rightarrow 255$	0	4.00.00	CA Cycles Streak1

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
176	CA Status1	R/O	System	UINT8	1	$0 \rightarrow 25$	0	4.00.00	CA Status1
									1 = ON Minutes 2 = Afterflow Minutes 3 = Casing Pres at Closing 4 = Casing Pres Incr Pct at Closing 5 = Meter DP at Closing 6 = Flow Rate at Closing 7 = Rate Pct of Critical at Closing 8 = Cur Rate - Crit Rate at Closing 9 = UserDef1 CT PV at Closing 10 UserDef2 CT PV at Closing 11 = OFF Minutes 12 = Armed Shutin Minutes 13 = Casing Pres at Opening 14 = Tubing Press at Opening 15 = Casing - Tubing at Opening 16 = Casing - Line at Opening 17 = Tubing - Line at Opening 18 = Load Factor Pct at Opening 19 = Casing ROC EU/Hr at Opening 20 = Tubing ROC Eu/Hr at Opening 21 = User-Def1 OT PV at Opening 22 = User-Def2 OT PV at Opening 23 = Arrival Type 24 = Arrival Minutes 25 = Rise Velocity EU/Minute
177	CycAnal Alerts Enab2	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Cycle Analysis Alerts Enable2
									0 = Cycle Analysis Alerts 2 Disabled 1 = Cycle Analysis Alerts 2 Enabled
178	CA WInstance2	R/W	User	UINT8	1	$1 \rightarrow 12$	1	4.00.00	CA WInstance2

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
179	CA Selections2	R/W	User	UINT8	1	$1 \rightarrow 25$	0	4.00.00	CA Selection2
									See 25 CA Selections1
180	CA Operator2	R/W	User	UINT8	1	$0 \rightarrow 5$	0	4.00.00	CA Operator2
									See 6 CA Operator1 Selections
181	CA TripPoint2	R/W	User	FLOAT	4	Any Float Number	0.0	4.00.00	CA TripPoint2
182	CA Arrival Type2	R/W	User	UINT8	1	$0 \rightarrow 3$	0	4.00.00	CA Arrival Types2
									See 4 CA Arrival Types1
183	CA Conseq Cycles2	R/W	User	UINT8	1	1 ightarrow 255	1	4.00.00	CA Conseq Cycles2
184	CA Notification Mtd2	R/W	User	UINT8	1	$0 \rightarrow 4$	0	4.00.00	CA Notification Method2
									See 5 CA Notification Methods1
185	CA Cycles Streak2	R/O	System	UINT8	1	0 ightarrow 255	0	4.00.00	CA Cycles Streak2
186	CA Status2	R/O	System	UINT8	1	$0 \rightarrow 25$	0	4.00.00	CA Status2. See 25 CA Status1 Statuses
187	CycAlal Alerts Enab3	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.00.00	Cycle Alalysis Alerts Enable3
									0 = Cycle Analysis Alerts 3
									Disabled 1 = Cycle Analysis Alerts 3
									Enable
188	CA WInstance3	R/W	User	UINT8	1	$1 \rightarrow 12$	1	4.00.00	CA WInstance3
189	CA Selections3	R/W	User	UINT8	1	$1 \rightarrow 25$	0	4.00.00	CA Selection3. See 25 CA Selections1
190	CA Operator3	R/W	User	UINT8	1	$0 \rightarrow 5$	0	4.00.00	CA Operator3. See 6 CA Operator1 Selections
191	CA TripPoint3	R/W	User	FLOAT	4	Any Float Number	0.0	4.00.00	CA TripPoint3
192	CA Arrival Type3	R/W	User	UINT8	1	$0 \rightarrow 3$	0	4.00.00	CA Arrival Type3. See 4 CA Arrival Types1
193	CA Conseq Cycles3	R/W	User	UINT8	1	$1 \rightarrow 255$	1	4.00.00	CA Conseq Cycles3

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
194	CA Notification Mtd3	R/W	User	UINT8	1	$0 \rightarrow 4$	0	4.00.00	CA Notification Method3. See 5 CA Notification Methods1
195	CA Cycles Streak3	R/O	System	UINT8	1	$0 \rightarrow 255$	0	4.00.00	CA Cycles Streak3
196	CA Status3	R/O	System	UINT8	1	$0 \rightarrow 25$	0	4.00.00	CA Status3. See 25 CA Status1 Statuses
197	Nominations Delay Status	R/W	System	UINT8	1	$0 \rightarrow 3$ (bitwise)	0	4.00.00	Nominations Delay Status
									1 = Daily Nom is Met; Waiting 2 = Monthly Nom is met; Waiting
198	Low Tubing Pres During Lift	R/W	System	FLOAT	4	Any Float Number	0.0	4.00.00	Low Tubing Pres During Lift
199	Plgr at Bottom TLP	R/W	User	TLP	3	Any Numeric Parameter	Undefined	4.03.00	Plgr at Bottom Indic TLP
200	Plgr at Bottom Oprtr	R/W	User	UINT8	1	$0 \rightarrow 5$	2	4.03.00	Plgr at Bottom Indic Operator
									0 = Less Than (<) 1 = Less Than Equal To (<=) 2 = Equal To (==) 3 = Not Equal To (!=) 4 = Greater Than (>) 5 = Greater Than Equal To (>=)
201	Plgr at Bottom Value	R/W	User	FLOAT	4	Any Float Number	0.0	4.03.00	Plgr at Bottom Indic Value
202	Cycle Beg/End Op/Clo	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.03.00	Cycles Begin & End at:
									0 = Well Opening 1 = Well Closing
203	NonArv Mins Value	R/W	User	FLOAT	4	Any Float Number	-1.0	4.03.00	Non-Arrival Minutes Value
204	NonArv Rise Vel Mode	R/W	User	UINT8	1	$0 \rightarrow 1$	1	4.03.00	Non-Arrival Rise Velocity Mode
									0 = Use NonArv Rise Vel User Value 1 = Calc Using Max Wait Mins
205	NonArv Rise Vel Val	R/W	User	FLOAT	4	Any Float Number	-1.0	4.03.00	Non-Arrival Rise Velocity Value

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
206	Plunger Replace Date	R/W	Both	UINT32	4	160101 → 991231	0	4.03.00	Plunger Replacement Date
207	Plunger Replace Date	R/W	User	UINT8	1	0 → 1	0	4.03.00	Plunger Replace Command 0 = No Action 1 = Reset to Today's Date
208	Plunger Age Days	R/W	System	UINT16	2	0 ightarrow 65535	0	4.03.00	Plunger Age Days
209	Plunger Age Cycles	R/W	System	UINT32	4	0 → 4294967295	0	4.03.00	Plunger Age Cycles
210	GAPL Afterflow Limit	R/W	User	UINT8	1	$0 \rightarrow 1$	0	4.03.00	GAPL Afterflow Limit Time (Y/N) 0 = Open for Entire Afterflow 1 = Limit GAPL Afterflow Minutes
211	GAPL Aftflw Flw Mins	R/W	User	FLOAT	4	Any Non-Neg Float	5.0	4.03.00	GAPL Afterflow Flow Minutes
212	Self-Adj Open Code	R/W	System	UINT8	1	0 → 11	0	4.03.00	Cycle Self-Adjust Open Reason 0 = No Data 1 = Self-Adjust Opening Not Enabled (No Adj) 2 = Both Self-Adj Statements False (No Adj) 3 = Decrease Based on Selected Method 4 = Increase Based on Selected Method 5 = Minimum Trigger Value Reached 6 = Maximum Trigger Value Reached 7 = Increase at Non-Arrival Value 8 = Decrease at Non-Arrival Value 8 = Decrease at Vented Value 10 = Decrease at Vented Value 11 = Lift Disqualified from Self-Adj Consideration

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
213	Self-Adj Close Code	R/W	System	UINT8	1	0 → 11	0	4.03.00	Cycle Self-Adjust Close Reason 0 = No Data 1 = Self-Adjust Opening Not Enabled (No Adj) 2 = Both Self-Adj Statements False (No Adj) 3 = Decrease Based on Selected Method 4 = Increase Based on Selected Method 5 = Minimum Trigger Value Reached 6 = Maximum Trigger Value Reached 7 = Increase at Non-Arrival Value 8 = Decrease at Non-Arrival Value 9 = Increase at Vented Value 10 = Decrease at Vented Value 11 = Lift Disqualified from Self-Adj Consideration
214	Self-Adj Open Qty	R/W	System	FLOAT	4	Positive Float	0.0	4.03.00	Cycle Self-Adjust Open Quantity
215	Self-Adj Close Qty	R/W	System	FLOAT	4	Positive Float	0.0	4.03.00	Cycle Self-Adjust Close Quantity
216	Opening DT/TM UNIX	R/O	System	UINT32	4	0 → 4294967295	0	4.03.00	Date/Time of Well Opening in UNIX Format
217	Closing DT/TM UNIX	R/O	System	UINT32	4	0 → 4294967295	0	4.03.00	Date/Time of Well Closing in UNIX Format
218	Arrival DT/TM UNIX	R/O	System	UINT32	4	0 → 4294967295	0	4.03.00	Date/Time of Plunger Arrival in UNIX Format
219	UserLogged Val TLP 1	R/W	User	TLP	3	Any Numeric Parameter		4.03.00	User-Logged Value TLP 1
220	UserLogged Val TLP 2	R/W	User	TLP	3	Any Numeric Parameter		4.03.00	User-Logged Value TLP 2

Point type 183 (for FB107) or 72 (for ROC800) contains the parameters you use to configure or select the primary units of measure. The program supports one logical of this point type for both the FB107 and the ROC800.

Description of Functionality and Param System or Data Access Length Default Version Name Range **User Update** # Type **Meaning of Values** 0 Units Point Tag R/W User String10 10 Printable ASCII Prog 4.00.00 Sets a 10-character point tag. Characters Units 1 Time General R/W UINT8 1 $0 \rightarrow 3$ 0 User 4.00.00 Selects the general time units. 0 = Dav1 = Hour2 = Minute3 = SecondUINT8 0 2 Pressure R/W User 1 $0 \rightarrow 3$ 4.00.00 Selects the pressure unit of measure. 0 = Psi1 = kPa2 = Bar3 = Kilograms/Cubic Meter 3 R/W UINT8 $0 \rightarrow 1$ 0 Temperature User 1 4.00.00 Selects the temperature unit of measure. 0 = DegF1 = DegC4 Short Linear R/W User UINT8 1 $0 \rightarrow 2$ 0 4.00.00 Sets a unit for short linear measurements. 0 = Inches1 = MilliMeters 2 = CentiMeters R/W UINT8 1 5 Long Linear User $0 \rightarrow 1$ 0 Sets a unit for long linear 4.00.00 measurements. 0 = feet1 = Meters

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
6	Gas Volume	R/W	User	UINT8	1	0 → 3	0	4.00.00	Selects the gas volume unit of measure. 0 = Mcf 1 = Cubic Kilometers 2 = Cubic Feet 3 = Cubic Meters
7	Gas Rate Time	R/W	User	UINT8	1	$0 \rightarrow 3$	0	4.00.00	Selects the gas rate time unit of measure. 0 = Day 1 = Hour 2 = Minute 3 = Second
8	Liquid Volume	R/W	User	UINT8	1	$0 \rightarrow 5$	0	4.00.00	Selects the liquid volume unit of measure. 0 = Barrels 1 = Cubic Kilometers 2 = US Gallons 3 = Cubic Feet 4 = Cubic Meters 5 = Liters
9	Liquid Rate Time	R/W	User	UINT8	1	0 → 3	0	4.00.00	Selects the liquid rate time unit of measure. 0 = Day 1 = Hour 2 = Minute 3 = Second
10	Mass Volume	R/W	User	UINT8	1	0 → 3	0	4.00.00	Selects the mass unit of measure. 0 = Lbs 1 = Kilograms 2 = Tons 3 = Tonnes
11	Mass Rate Time	R/W	User	UINT8	1	0 → 3	1	4.00.00	Selects the mass rate time unit of measure. 0 = Day 1 = Hour 2 = Minute 3 = Second

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
12	Density	R/W	User	UINT8	1	$0 \rightarrow 7$	2	4.00.00	Selects the unit of measure for density.
13	Velocity	R/W	User	UINT8	1	$0 \rightarrow 3$	2	4.00.00	Selects the unit of measure for velocity.
14	Time General Tag	R/O	System	String7	7	Time Units List	Day	4.00.00	Shows the name of the time general unit you select.
15	Pressure Tag	R/O	System	String7	7	Pressure Units List	Psi	4.00.00	Shows the name of the pressure unit you select.
16	Temperature Tag	R/O	System	String7	7	Temp Units List	DegF	4.00.00	Shows the name of the temperature unit you select.
17	Short Linear Tag	R/O	System	String7	7	Short Linear Units List	In	4.00.00	Shows the name of the short linear unit you select.
18	Long Linear Tag	R/O	System	String7	7	Long Linear Units List	Ft	4.00.00	Shows the name of the long linear unit you select.
19	Gas Volume Tag	R/O	System	String7	7	Gas Volume Units List	Mcf	4.00.00	Shows the name of the gas volume unit you select.
20	Gas Rate Tag	R/O	System	String7	7	Gas Rate Units List	Mcf/day	4.00.00	Shows the name of the gas rate unit you select.
21	Liquid Volume Tag	R/O	System	String7	7	Liquid Volume Units List	Bbl	4.00.00	Shows the name of the liquid volume unit you select.
22	Liquid Rate Tag	R/O	System	String7	7	Liquid Rate Units List	Bbl/Day	4.00.00	Shows the name of the liquid rate unit you select.
23	Mass Volume Tag	R/O	System	String7	7	Mass Volume Units List	Lb	4.00.00	Shows the name of the mass unit you select.
24	Mass Rate Tag	R/O	System	String7	7	Mass Rate Units List	Lb/Hr	4.00.00	Shows the name of the mass rate unit you select.
25	Density Tag	R/O	System	String7	7	Density Units List	Lb/Ft3	4.00.00	Shows the name of the density unit you select.
26	Velocity Tag	R/O	System	String7	7	Velocity Units List	Ft/Min	4.00.00	Shows the name of the velocity unit you select.
27	Meter Diff Press	R/W	User	UINT8	1	$0 \rightarrow 2$	0	4.00.00	Selects the unit of measure for the meter diff pressure.

Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
Meter Diff Press Tag	R/O	System	String7	7	Meter Diff Pres Units List	InH2O	4.00.00	Shows the name of the meter diff pressure unit you select.
Legal Description	R/W	User	String40	40			4.00.00	Sets a site-wide legal description.
Clear Cycle Logs	R/W	User	U8	1	0 -> 1	0	4.03.00	Clears the Cycle Logs / Allows the re-number SN
								0 = No Action 1 = Clear Cycle Logs/ Allow re- numbering of SN
Last Used Cycle SN	R/W	System	UINT32	4	0 -> 4294967295	0	4.03.00	Shows the Last Used RTU Cycle SN
Retrieve Cycle SN	R/W	User	UINT32	4	0 -> 4294967295	0	4.03.00	Shows the Retrieve RTU Cycle SN Command
Set CY Instance To	R/W	User	UINT8	1	0 -> 12	0	4.03.00	Shows the Set Cycle Log Instance Number To:
Selctd CY Inst LU SN	R/W	System	UINT32	4	0 -> 4294967295	0	4.03.00	Shows the Last Logged Cycle Insatnce SN
Retrieve CY Inst SN	R/W	User	UINT32	4	0 -> 4294967295	0	4.03.00	Shows the Retrieve Cycle Instance SN Command
Clear Gas Lift Logs	R/W	User	UINT8	1	0 -> 1	0	4.03.00	Clears the Gas Lift Logs / Allows the re-number SN
								0 = No Action 1 = Clear Gas Lift Logs/ Allow re- numbering of SN
Last Used GLift SN	R/W	System	UINT32	4	0 -> 4294967295	0	4.03.00	Shows the Last Used RTU Gass Lift Log SN
Retrieve GLift SN	R/W	User	UINT32	4	0 -> 4294967295	0	4.03.00	Shows the Retrieve RTU Gas Lift Log SN Command
Set GL Instance To	R/W	User	UINT8	1	0 -> 12	0	4.03.00	Sets Gas Lift Log Instance Number To:
Selctd GL Inst LU SN	R/W	System	UINT32	4	0 -> 4294967295	0	4.03.00	Shows the Last Logged Gas Lift Instance SN
Retrieve GL Inst SN	R/W	User	UINT32	4	0 -> 4294967295	0	4.03.00	Shows the Retrieve Gas Lift Instance SN Command
	NameMeter Diff Press TagLegal DescriptionClear Cycle LogsClear Cycle LogsLast Used Cycle SNRetrieve Cycle SNSet CY Instance ToSelctd CY Inst LU SNRetrieve CY Inst SNClear Gas Lift LogsLast Used GLift SNSet GL Instance ToSet GL Instance ToSet GL Inst LU SNRetrieve GLift SNRetrieve GLift SNSet GL Inst LU SNSet CY Inst SNSet GL Inst SNSet CH SN <td>NameAccessMeter Diff Press TagR/OLegal DescriptionR/WClear Cycle LogsR/WClast Used Cycle SNR/WSet CY Instance ToR/WSelctd CY Inst LU SNR/WClear Gas Lift LogsR/WLast Used GLift SNR/WSet GL Instance ToR/WSet GL Instance ToR/WSet GL Instance ToR/WSet GL Instance ToR/WRetrieve GLift SNR/WSet GL Instance ToR/WSet GL Inst LU SNR/WSet GL Inst SNR/W</td> <td>NameAccessSystem or UserMeter Diff Press TagR/OSystemLegal DescriptionR/WUserClear Cycle LogsR/WUserLast Used Cycle SNR/WSystemRetrieve Cycle SNR/WUserSet CY Instance ToR/WSystemSelctd CY Inst LU SNR/WUserClear Gas Lift LogsR/WUserLast Used GLift SNR/WUserSet CI Instance ToR/WUserSelctd CY Inst LU 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Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
42	RTU Cycle Log SN	R/O	System	UINT32	4		0	4.03.00	Shows the Hard RTU Cycle Log Serial Number
43	Well Instance	R/O	System	UINT8	1	1 -> 12	0	4.03.00	Shows the Well instance
44	Well Tag	R/O	System	AC10	10	Printable ASCII Characters		4.03.00	Shows the Well Tag
45	Inst Cycle Log SN	R/O	System	UINT32	4	1 -> 4294967295	0	4.03.00	Shows the Instance Cycle Log Serial Number
46	Cycle Type	R/O	System	UINT8	1	0 -> 3	0	4.03.00	Shows the Cycle Type (IMIT, CNTP, CNVP, PJAK)
									0 = No Plunger (Optimize) 1 = Continuous Plunger 2 = Conventional Plunger 3 = Pumpjack
47	Cycle Begin at Op/Cl	R/O	System	UINT8	1	0 -> 1	0	4.03.00	Shows the Cycle Beginning Event (Open/Close)
									0 = Cycle Log Starts with Well Opening 1 = Cycle Log Starts with Well Closing
48	Opening DT/TM UNIX	R/O	System	UINT32	4	0 -> 4294967295	0	4.03.00	Shows the Date/Time of Well Opening in UNIX Format
49	Opening Date YYMMDD	R/O	System	UINT32	4	101 -> 991231	0	4.03.00	Shows the Date of Well Opening (YY/MM/DD)
50	Opening Time HHMMSS	R/O	System	UINT32	4	0 -> 235959	0	4.03.00	Shows the Time (HH:MM:SS) of Well Opening

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
51	Opening Event Code	R/O	System	UINT16	2	3000 - > 3015	0	4.03.00	Shows the Event (Reason) Code for Opening
									3000 = SetPt Went Positive 3001 = Casing Pressure >= 3002 = Tubing Pressure >= 3003 = Casing-Line Pressure Diff <= 3004 = Tubing-Line Pressure Diff <= 3005 = Casing-Tubing Pressure Diff <= 3006 = Max OFF Time 3007 = Casing Inc/Time >= 3008 = Load Factor Pct <= 3009 = User-Defined OTrig #1 True 3010 = User-Defined OTrig #2 True 3011 = User Advanced Open 3012 = Manual Mode Open 3013 = Run Continuous Plunger 3014 = Max Armed Shutin Time 3015 = Tubing Inc/Time >=
52	Open Conditn SetPt	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Event Reference (Condition SetPt) at Opening
53	Opening Casing Press	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Casing Pressure at Opening
54	Opening Tubing Press	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Tubing Pressure at Opening
55	Opening Line Press	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Line Pressure at Opening
56	Total Minutes OFF	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Total Minutes OFF
57	Mins in Armed Shutin	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Minutes in Armed Shutin
58	Mins OFF B4 WelReady	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Minutes OFF Until Well Ready

Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
WellReady-PDrop Mins	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Well Ready - Plunger Drop Differential Minutes
Opening Load Factor	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Load Factor Pct at Opening
Opening Casing-Line	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Casing - Line Press Diff at Opening
Opening Tubing-Line	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Tubing - Line Press Diff at Opening
Opening Tubing-Line	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Casing - Tubing Press Diff at Opening
Open Csg Incr EU/Hr	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Casing Pres Increase EU/Hr at Opening
Open Tbg Incr EU/Hr	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Tubing Pres Increase EU/Hr at Opening
Opening User Def PV1	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the User Defined PV1 at Opening
Opening User Def PV2	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the User Defined PV2 at Opening
Closing DT/TM UNIX	R/O	System	U32	4	0 -> 4294967295	0	4.03.00	Shows the Date/Time of Well Closing in UNIX Format
Closing Date YYMMDD	R/O	System	UINT32	4	101 -> 991231	0	4.03.00	Shows the Date of Well Closing (YY/MM/DD)
Closing Time HHMMSS	R/O	System	UINT32	4	0 -> 235959	0	4.03.00	Shows the Time (HH:MM:SS) of Well Closing
	NameWellReady-PDrop MinsOpening Load FactorOpening Casing-LineOpening Tubing-LineOpening Tubing-LineOpen Csg Incr EU/HrOpen Tbg Incr EU/HrOpening User Def PV1Opening User Def PV2Closing DT/TM UNIXClosing Date YYMMDDClosing Time HHMMSS	NameAccessWellReady-PDrop MinsR/OOpening Load FactorR/OOpening Casing-LineR/OOpening Tubing-LineR/OOpening Tubing-LineR/OOpen Csg Incr EU/HrR/OOpen Tbg Incr EU/HrR/OOpening User Def PV1R/OOpening Date YYMMDDR/OClosing Time HHMMSSR/O	NameAccessSystem or User UpdateWellReady-PDrop MinsR/OSystemOpening Load FactorR/OSystemOpening Casing-LineR/OSystemOpening Tubing-LineR/OSystemOpen Csg Incr EU/HrR/OSystemOpening User Def PV1R/OSystemOpening User Def PV2R/OSystemClosing DT/TM UNIXR/OSystemClosing Time HHMMSSR/OSystem	NameAccessSystem or User UpdateData TypeWellReady-PDrop MinsR/OSystemFLOATOpening Load FactorR/OSystemFLOATOpening Casing-LineR/OSystemFLOATOpening Tubing-LineR/OSystemFLOATOpen Csg Incr EU/HrR/OSystemFLOATOpen Tbg Incr EU/HrR/OSystemFLOATOpening User Def PV1R/OSystemFLOATOpening User Def PV2R/OSystemFLOATClosing DT/TM UNIXR/OSystemUIXT32Closing Time HHMMSSR/OSystemUINT32	NameAccessSystem or SystemPata PypeLengthWellReady-PDrop MinsR/OSystemFLOAT4Opening Load FactorR/OSystemFLOAT4Opening Casing-LineR/OSystemFLOAT4Opening Tubing-LineR/OSystemFLOAT4Open Csg Incr EU/HrR/OSystemFLOAT4Opening User Def PV1R/OSystemFLOAT4Opening User Def PV2R/OSystemFLOAT4Closing DT/TM UNIXR/OSystemUINT324Closing Time HHMMSSR/OSystemUINT324	NameAccessSystem of Ser UpdatDate TypeLengthRangeWellReady-PDrop MinsR/OSystemFLOAT4Any Float NumberOpening Load FactorR/OSystemFLOAT4Any Float NumberOpening Casing-LineR/OSystemFLOAT4Any Float NumberOpening Tubing-LineR/OSystemFLOAT4Any Float NumberOpen Tog Incr EU/HrR/OSystemFLOAT4Any Float NumberOpening User Def PV1R/OSystemFLOAT4Any Float NumberOpening User Def PV2R/OSystemFLOAT4Any Float NumberClosing DT/TM UNIXR/OSystemFLOAT4Any Float NumberClosing Date YYMMDDR/OSystemUINT3240-> 23595Closing Time HHMMSSR/OSystemUINT3240-> 23595	NameAccessSystem of User UpdatData HengthLengthRangeDefaultWellReady-PDrop MinsR/OSystemFLOAT4Any Float Number0.0Opening Load FactorR/OSystemFLOAT4Any Float Number0.0Opening Casing-LineR/OSystemFLOAT4Any Float Number0.0Opening Tubing-LineR/OSystemFLOAT4Any Float Number0.0Opening Tubing-LineR/OSystemFLOAT4Any Float Number0.0Opening Tubing-LineR/OSystemFLOAT4Any Float Number0.0Opening Tubing-LineR/OSystemFLOAT4Any Float Number0.0Opening Sub InformationR/OSystemFLOAT4Any Float Number0.0Opening User Def PV2R/OSystemFLOAT4Any Float Number0.0Closing DT/TM UNIXR/OSystemUINT340->42949672950Closing Time HHMMSSR/OSystemUINT3240->2359590	NameAccessSystem of User UserPate PropLengthRangeDefaulVersionWellReady-PDrop MinsR/OSystemFLOAT4Any Float Number0.04.03.00Opening Load FactorR/OSystemFLOAT4Any Float Number0.04.03.00Opening Casing-LineR/OSystemFLOAT4Any Float Number0.04.03.00Opening Tubing-LineR/OSystemFLOAT4Any Float Number0.04.03.00Opening Tubing-LineR/OSystemFLOAT4Any Float Number0.04.03.00Opening Tubing-LineR/OSystemFLOAT4Any Float Number0.04.03.00Opening Tubing-LineR/OSystemFLOAT4Any Float Number0.04.03.00Open Csg Incr EU/HrR/OSystemFLOAT4Any Float Number0.04.03.00Opening User Def PV1R/OSystemFLOAT4Any Float Number0.04.03.00Opening User Def PV2R/OSystemFLOAT4Any Float Number0.04.03.00Closing DT/TM UNIXR/OSystemUIX3240->429496729504.03.00Closing Time HHMMSSR/OSystemUINT3240->23595904.03.00

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
71	Closing Event Code	R/O	System	UINT16	2	1 -> 196; 4000 -> 4045	0	4.03.00	Shows the Event (Reason) Code for Closing
									 1 -> 196 = Tripped Action Block# from PMSC User Program 4000 = Production OFF 4001 = Flow Rate <= 4002 = Casing Pressure <= 4003 = Tubing Pressure <= 4004 = Casing-Line Pressure Diff <= 4005 = Tubing-Line Pressure Diff <= 4006 = Casing-Tubing Pressure Diff >= 4007 = Lifting Flow Rate <= 4008 = Max Afterflow Time 4009 = High Line Pressure Closure 4010 = Meter DP <= 4011 = Low Line Pressure Closure 4012 = Casing Upturn Pct >= 4013 = Non-Arrival 4015 = User-Defined CTrig #1 True 4016 = User-Defined CTrig #2 True 4017 = Max ON Time 4018 = Net (Prd-Inj) Flow Rate <= 4019 = Manual Mode Closed 4020 = User Advanced Closed 4021 = Cycle Nom Met 4023 = Monthly Nom Met 4025 = Serial Comm Fail A 4026 = High Line Pres Permanent SD

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
									4027 = Low Line Pres Permanent SD 4028 = Lifting Meter DP <= 4029 = Lifting Line Pres >= 4030 = Lifting Tbg-Line PresD <= 4031 = Lifting User-Defined True 4032 = Swabbing Closure 4033 = GAPL Non-Arrival 4034 = CA Alert Arrival Type 4035 = CA Alert Arrival Minutes 4036 = CA Alert Arrival Minutes 4037 = Scheduled Shutin 4038 = RT Alert Browseable TLP1 4039 = RT Alert Browseable TLP2 4040 = RT Alert Browseable TLP2 4041 = RT Alert Browseable TLP3 4041 = RT Alert ON Minutes 4043 = RT Alert WDog A 4044 = RT Alert WDog B 4045 = RT Alert Consecutive NonArrivals
72	Close Conditn SetPt	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Event Reference (Condition SetPt) at Closing
73	Closing Casing Press	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Casing Pressure at Closing
74	Closing Tubing Press	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Tubing Pressure at Closing
75	Closing Line Press	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Line Pressure at Closing
76	Total Minutes ON	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Total Minutes ON
77	Minutes in Afterflow	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Minutes in Afterflow
78	Cycle Volume	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Cycle Volume (while ON)
79	Meter DP at Closing	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Meter DP at Closing
80	Flow Rate at Closing	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Flow Rate at Closing

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
81	Closng Critical Rate	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Critical Rate at Closing
82	Clos Flw Rate % Crit	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Flow Rate % of Critical Rate at Closing
83	Low Csg in Afterflow	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Lowest Casing during Afterflow
84	Flow Rate at Low Csg	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Flow Rate at Lowest Casing Pressure
85	Low Csg Aftrflw Mins	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Minutes in Afterflow at Lowest Casing Pressure
86	Closing Casing-Line	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Casing - Line Press Diff at Closing
87	Closing User Def PV1	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the User Defined PV1 at Closing
88	Closing User Def PV2	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the User Defined PV2 at Closing
89	Arrival DT/TM UNIX	R/O	System	UINT32	4	0 -> 4294967295	0	4.03.00	Shows the Date/Time of Plunger Arrival in UNIX Format
90	Arrival Date YYMMDD	R/O	System	UINT32	4	101 -> 991231	0	4.03.00	Shows the Date of Plunger Arrival (YY/MM/DD)
91	Arrival Time HHMMSS	R/O	System	UINT32	4	0 -> 235959	0	4.03.00	Shows the Time of Plunger Arrival (HH:MM:SS)
92	Arrival Mins (Lift)	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Arrival Minutes (In Lift)
93	PInger Rise Velocity	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Plunger Rise Velocity

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Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
94	Arrival Type	R/O	System	UINT8	1	0 -> 12	0	4.03.00	Shows the Arrival Type 0 = No Data 1 = Non Arrival 2 = Vented Arrival 3 = Vented NonArrival 4 = Unassisted Arrival 5 = Short Arrival 6 = Gapled Arrival 7 = Gapled NonArrival 8 = SSD 9 = Aborted 10 = Production Turned OFF 11 = Advanced by User 12 = DPTbg Kick Arrival
95	Mins Vent Open (B)	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Minutes Vent (B Valve) Open
96	Low Tbg Pres in Lift	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Lowest Tubing Pressure during Lift
97	LowLift Tbg-Opn Line	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Lowest Lift Tubing - Line at Opening Press Diff
98	Plunger Age Days	R/O	System	UINT16	2	0 -> 65535	0	4.03.00	Shows the Plunger Age in Days
99	Plunger Age Cycles	R/O	System	UINT32	4	0 -> 4294967295	0	4.03.00	Shows the Plunger Age in Cycles
100	Opn Trig Slf-Adj Chg	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Open Trigger Self- Adjust Quantity
101	Cls Trig Slf-Adj Chg	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Close Trigger Self- Adjust Quantity

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
102	Self-Adj Open Code	R/O	System	UINT8	1	0 -> 11	0	4.03.00	Shows the Self-Adjust Open Code
									 0 = No Data 1 = Self-Adjust Opening Not Enabled (No Adj) 2 = Both Self-Adj Statements False (No Adj) 3 = Decrease Based on Selected Method 4 = Increase Based on Selected Method 5 = Minimum Trigger Value Reached 6 = Maximum Trigger Value Reached 7 = Increase at Non-Arrival Value 8 = Decrease at Non-Arrival Value 9 = Increase at Vented Value 10 = Decrease at Vented Value 11 = Lift Disqualified from Self-Adj Consideration
103	Self-Adj Close Code	R/O	System	UINT8	1	0 -> 11	0	4.03.00	Shows the Self-Adjust Close Code
									0 = No Data 1 = Self-Adjust Opening Not Enabled (No Adj) 2 = Both Self-Adj Statements False (No Adj) 3 = Decrease Based on Selected Method 4 = Increase Based on Selected Method 5 = Minimum Trigger Value Reached 6 = Maximum Trigger Value Reached 7 = Increase at Non-Arrival Value 8 = Decrease at Non-Arrival Value 9 = Increase at Vented Value 10 = Decrease at Vented Value 11 = Lift Disqualified from Self-Adj Consideration

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
104	User-Logged Value 1	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the User-Logged Value 1
105	User-Logged Value 2	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the User-Logged Value 2
106	Spare Float 1	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Spare Float 3
107	Spare Float 2	R/O	System	FLOAT	4	Any Float Number	0.0	4.03.00	Shows the Spare Float 4
108	Redundant Cycle SN	R/O	System	UINT32	5	1 -> 4294967295	0	4.03.00	Shows the Repeated Cycle SN for Message Verification
109	RTU Gas Lift Log SN	R/O	System	UINT32	4	1 -> 4294967295	0	4.03.00	Shows the Hard RTU Gas Lift Log Serial Number
110	GL Well Instance	R/O	System	UINT8	1	1 -> 12	0	4.03.00	Shows the Well Instance
111	GL Well Tag	R/O	System	AC10	10	Printable ASCII Characters	0	4.03.00	Shows the Well Tag
112	Inst Gas Lift Log SN	R/O	System	UINT32	4	1 -> 4294967295	0	4.03.00	Shows the Instance Gas Lift Log Serial Number
113	GL For (Gas/Liquids)	R/O	System	UINT8	1	0 -> 1	0	4.03.00	Shows the Gas Lift For (Gas/Liquids) 0 = Gas Prod/Eff Mode 1 = Liquid Production Mode
114	Optimization Mode	R/O	System	UINT8	1	0 -> 6	0	4.03.00	Shows the Optimization Mode 0 = Max Gas Production 1 = Max Efficiency 2 = Max Gas Sales 3 = Max Liq Hydrocarbon Production 4 = Max Water Production 5 = Max Revenue 6 = Max Total Liquids
115	Finish Date/Tme UNIX	R/O	System	UINT32	4	0 -> 4294967295	0	4.03.00	Shows the Cycle Completion Date/Time (UNIX Format)
116	Finish Date YYMMDD	R/O	System	UINT32	4	101 -> 991231	0	4.03.00	Shows the Cycle Completion Date (YY/MM/DD)
117	Finish Time HHMMSS	R/O	System	UINT32	4	0 -> 235959	0	4.03.00	Shows the Cycle Completion Time (HH:MM:SS)
Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
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118	Test Duration Hours	R/O	System	FLOAT	4	Pos Float Value	0	4.03.00	Shows the Cycle Duration Hours
119	Injection Setpoint	R/O	System	FLOAT	4	Any Float Value	0.0	4.03.00	Shows the Injection Setpoint
120	Avg Casing Pres	R/O	System	FLOAT	4	Any Float Value	0.0	4.03.00	Shows the Avg Casing Pressure
121	Highest Casing Pres	R/O	System	FLOAT	4	Any Float Value	0.0	4.03.00	Shows the Highest Casing Pressure
122	Lowest Casing Press	R/O	System	FLOAT	4	Any Float Value	0.0	4.03.00	Shows the Lowest Casing Pressure
123	Avg Tubing Pressure	R/O	System	FLOAT	4	Any Float Value	0.0	4.03.00	Shows the Avg Tubing Pressure
124	Highest Tubing Pres	R/O	System	FLOAT	4	Any Float Value	0.0	4.03.00	Shows the Highest Tubing Pressure
125	Lowest Tubing Press	R/O	System	FLOAT	4	Any Float Value	0.0	4.03.00	Shows the Lowest Tubing Pressure
126	Avg Line Pressure	R/O	System	FLOAT	4	Any Float Value	0.0	4.03.00	Shows the Avg Line Pressure
127	Highest Line Pres	R/O	System	FLOAT	4	Any Float Value	0.0	4.03.00	Shows the Highest Line Pressure
128	Lowest Line Press	R/O	System	FLOAT	4	Any Float Value	0.0	4.03.00	Shows the Lowest Line Pressure
129	Daily Injection Vol	R/O	System	FLOAT	4	Any Float Value	0.0	4.03.00	Shows the Injection Volume per Day
130	Daily Production Vol	R/O	System	FLOAT	4	Any Float Value	0.0	4.03.00	Shows the Production Volume per Day
131	Daily Sales Volume	R/O	System	FLOAT	4	Any Float Value	0.0	4.03.00	Shows the Sales Volume per Day
132	Daily Buyback Volume	R/O	System	FLOAT	4	Any Float Value	0.0	4.03.00	Shows the Buyback Volume per Day
133	Daily Buyback Volume	R/O	System	FLOAT	4	Any Float Value	0.0	4.03.00	Shows the Oil Production Volume per Day
134	Daily Water Prod Vol	R/O	System	FLOAT	4	Any Float Value	0.0	4.03.00	Shows the Water Production Volume per Day
135	Efficiency Pct	R/O	System	FLOAT	4	Any Float Value	0.0	4.03.00	Shows the Efficiency Pct
136	Improvement Pct	R/O	System	FLOAT	4	Any Float Value	0.0	4.03.00	Shows the Improvement Pct
137	Daly Cmpr/Recyc Cost	R/O	System	FLOAT	4	NonNeg Float Val	0.0	4.03.00	Shows the Gas Compression/ Recycle Cost per Day

Point Type 183/72: PMWO Units

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Point Type 183/72: PMWO Units

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
138	Daily Prod Gas Cost	R/O	System	FLOAT	4	NonNeg Float Val	0.0	4.03.00	Shows the Production (Formation Fluids) Cost per Day
139	Daily Buybk Gas Cost	R/O	System	FLOAT	4	NonNeg Float Val	0.0	4.03.00	Shows the Buyback Gas Cost per Day
140	Daily Prd Water Cost	R/O	System	FLOAT	4	NonNeg Float Val	0.0	4.03.00	Shows the Produced Water Cost per Day
141	Daly SalesGas Revenu	R/O	System	FLOAT	4	NonNeg Float Val	0.0	4.03.00	Shows the Sales Gas Revenue
142	Daly Liq HCbn Revenu	R/O	System	FLOAT	4	NonNeg Float Val	0.0	4.03.00	Shows the Produced Liquid Hydrocarbon Revenue per Day
143	Net Revenue per Day	R/O	System	FLOAT	4	NonNeg Float Val	0.0	4.03.00	Shows the Net Revenue per Day
144	Daily Crit Flow Rate	R/O	System	FLOAT	4	NonNeg Float Val	0.0	4.03.00	Shows the Avg Critical Flow Rate per Day
145	Stoppages in Cycle	R/O	System	UINT16	2	0 -65535		4.03.00	Shows the Qty Stoppages Within Cycle
146	Stopped Mte in Cycle	R/O	System	FLOAT	4	NonNeg Float Val	0.0	4.03.00	Shows the Total Stopped Minutes Within Cycle
147	Cycle Terminate Code	R/O	System	UINT8	1	0 -> 5	0	4.03.00	Shows the Cycle Termination Code
									 0 = Not Completed 1 = Injection Off Time Exceeded 2 = Production Off Time Exceeded 3 = Gas Lift Stop for SSD 4 = Stop Command Received 5 = Regular Test Time Expired
148	Cycles Since Restart	R/O	System	UINT32	4	0 -> 4294967295	0	4.03.00	Shows the Cycles Since Gas Lift restarted
149	Daily Tot Liquid Vol	R/O	System	FLOAT	4	NonNeg Float Val	0.0	4.03.00	Shows the Total Liquids Volume per Day
150	ProdOpen NoFlow Mins	R/O	System	FLOAT	4	NonNeg Float Val	0.0	4.03.00	Shows the Flow Minutes while Production Valve was Open
151	Spare Float 5	R/O	System	FLOAT	4	Any Float Value	0.0	4.03.00	Shows the Spare Float 5
152	Spare Float 6	R/O	System	FLOAT	4	Any Float Value	0.0	4.03.00	Shows the Spare Float 6

Point Type 183/72: PMWO Units

Param #	Name	Access	System or User Update	Data Type	Length	Range	Default	Version	Description of Functionality and Meaning of Values
153	Spare Float 7	R/O	System	FLOAT	4	Any Float Value	0.0	4.03.00	Shows the Spare Float 7
154	Spare Float 8	R/O	System	FLOAT	4	Any Float Value	0.0	4.03.00	Shows the Spare Float 8
155	Redundant GLift SN	R/O	System	UINT32	4	0 -> 4294967295	0	4.03.00	Shows the Repeated Gas Lift SN for Message Verification

Appendix A – Log Viewer Utility

The Well Optimization and Tank Manager user programs also include a Log Viewer Utility. Use this application to view a device's well optimization log (cyclic or gas lift) in an offline environment, after you retrieve the log file from the device. You can view the entire log (all records) at once or use filters to sort and arrange the data as needed. You can also generate individual report files representing a single record from the log and save them to a file or send them to a printer. Additionally, you can export the entire log as a comma-separated value (.csv) file for additional analysis or charting within an application such as Microsoft Excel.





The utility supports the following Production Manager log files:

- Tank Manager (PMTM) haul logs
- Well Optimization (PMWO) plunger cycle
- Well Optimization (PMWO) gas lift logs

To retrieve these files from a device, open ROCLINK 800 and select **Utilities > Read File from Device**. The program saves the file to a location on your local PC.

The program stores these files on the device's flash file system in the following folders:

- **PMTM Haul Log File**: \flash\data\PMTM\HaulLogs_v407.log
- **PMWO Plunger Cycle Log File:** \flash\data\PMWO\CycData_v403.log
- **PMWO Gas Lift Log File:** \flash\data\PMWO\GlfData_v403.log

Although the device stores additional files in these folders, the Log Viewer utility does not use them. You do not need to retrieve them.

Read File From Device		?	x
□ flash □ O data □ O PMTM □ O PMTM	 EycData_v403.log CycPtts.log CycXref.log GlfData_v403.log GlfPtts.log GlfXref.log 		
Read.	All Read File Delete File	🗙 Cano	:el

Figure A-2.

Once you retrieve the desired log file, open it by selecting the log type from the Log Viewer menu.

🔀 RO	DC Log Viewer			
File	PMTM Haul Log	PMWO Cycle Log	PMWO Gas Lift Log	Help

Figure A-3.

The program opens a new window for the requested log type. Click **Import** to open the log file retrieved from the device.

Well Optimization Program User Manual (FB107 and ROC800-Series)

Import	Row Filters	Column Co	onfig Ex	port Prin	nt Haul Log								
(59) H2O	#1: 02/26/16	12:23:47											
irans ID	Haul# Today	Haul Open	Haul Open	Haul Close	Haul Close	Haul Durati	Total Volume	High Tank	High Tank	High Mark	High Mark	Shrinkage	Haul Op
H20 #1	2	160226	122347	160226	124943	25.950	158.160	9.359	187.990	160226	122319	0.000	
H20 #2	1	160226	120024	160226	122644	26.350	160.370	13.453	270.180	160226	120000	0.000	1
H20 #1	1	160226	101059	160226	103715	26.280	160.150	11.032	221.570	160226	101031	0.000	1
H20 #2	6	160226	72520	160226	82620	61.020	160.090	12.939	259.840	160226	72456	0.000	1
H20 #1	9	160226	75811	160226	82427	26.280	160.240	12.705	255.150	160226	75743	0.000	1
H20 #1	8	160226	40031	160226	42623	25.880	157.760	9.339	187.600	160226	40003	0.000	
H20 #2	5	160226	34520	160226	41140	26.350	160.360	13.250	266.090	160226	34456	0.000	1
H20 #1	7	160226	13959	160226	20615	26.280	160.150	10.550	211.890	160226	13931	0.000	1
H20 #2	4	160226	24	160226	2644	26.350	160.370	13.364	268.390	160226	0	0.000	1
H20 #1	6	160225	232711	160225	235327	26.280	160.220	12.223	245.480	160225	232643	0.000	1
H20 #2	3	160225	200024	160225	202644	26.350	160.350	12.879	258.640	160225	200000	0.000	1
✓ H20 #1	5	160225	200031	160225	202623	25.880	157.760	9.339	187.600	160225	200003	0.000	
H20 #1	4	160225	173959	160225	180615	26.280	160.150	10.550	211.890	160225	173931	0.000	1
✓ H20 #2	2	160225	160024	160225	162644	26.350	160.320	12.393	248.890	160225	160000	0.000	1
✓ H20 #1	3	160225	152711	160225	155327	26.280	160.220	12.223	245.480	160225	152643	0.000	1
✓ H20 #2	1	160225	120024	160225	122644	26.350	160.300	11.908	239.150	160225	120000	0.000	1
✓ H20 #1	2	160225	120031	160225	122623	25.880	157.760	9.339	187.600	160225	120003	0.000	
✓ H20 #1	1	160225	93959	160225	100615	26.280	160.150	10.550	211.900	160225	93931	0.000	1
✓ H20 #2	6	160225	80024	160225	82644	26.350	160.270	11.422	229.400	160225	80000	0.000	1
✓ H20 #1	9	160225	72711	160225	75327	26.280	160.220	12.223	245.480	160225	72643	0.000	1
✓ H20 #2	5	160225	40027	160225	42647	26.350	160.240	10.939	219.700	160225	40003	0.000	1
✓ H20 #1	8	160225	40030	160225	42646	26.280	160.160	9.483	190.480	160225	40002	0.000	
✓ H20 #1	7	160225	13646	160225	20302	26.280	160.150	10.502	210.940	160225	13618	0.000	1
✓ H20 #2	4	160225	27	160225	2647	26.350	160.240	10.453	209.950	160225	3	0.000	1
✓ H20 #1	6	160224	232358	160224	235014	26.280	160.220	12.175	244.520	160224	232330	0.000	1
✓ H20 #2	3	160224	200026	160224	202646	26.350	160.250	9.967	200.200	160224	200002	0.000	
✓ H20 #1	5	160224	200029	160224	202645	26.280	160.160	9.626	193.360	160224	200001	0.000	
✓ H20 #1	4	160224	173317	160224	175933	26.280	160.150	10.439	209.660	160224	173249	0.000	1
e III.													•

Figure A-4.

For more information on the Log Viewer Utility, contact your Emerson Local Business Partner.

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