

POWERHORSE®

Owner's Manual

M1574200A.4

ITEM NUMBER: 1574200

SERIAL NUMBER: _____

4.0 GPM, 4000 PSI Pressure Washer — EPA, CARB-Compliant Instructions for Installation/Set-up, Operation, Maintenance, & Storage

This pressure washer produces cold water high pressure spray. Cleaning chemicals may be incorporated into the spray if desired. The pressure pump for this equipment is powered by a gasoline internal combustion engine.

! WARNING: SPECIAL HAZARDS

- **CO Poisoning:** Exhaust from engine contains carbon monoxide, a poisonous gas that can cause carbon monoxide poisoning and possible death if inhaled.
- **Injection Injury:** High-pressure spray can pierce skin and underlying tissues, leading to serious injury and possible amputation. Such an injection injury can result in blood poisoning and/or severe tissue damage.
- **Flying Debris:** High-pressure spray can cause flying debris and possible surface damage.
- **Electric shock:** Operating equipment in wet conditions or near water can cause electric shock.
- **Chemical Exposure:** Cleaning chemical vapors or contact with skin may be hazardous.
- **Fire/Explosion:** Engine sparking can ignite fuel or other flammable liquids or vapors in the vicinity. Hot exhaust from engine can ignite combustible materials. Always keep a fire extinguisher rated "ABC" nearby.
- **Burns:** Pressure Washer pump and engine are hot surfaces that can cause burn injuries.

Detailed safety information about these hazards appears throughout this manual.

Equipment Protection Quick Facts

Inspect Upon Delivery: FIRST! Inspect for missing or damaged components. See "Initial Set-Up/Installation" section for where to report missing or damaged parts.

Add Engine Oil: Engine is shipped without oil. See the "Engine Manual" section of this manual for instructions on capacity and viscosity recommendations.

Replace Temporary Shipping Plug: Pump is shipped with oil but with temporary shipping plug. Check pump oil level before starting and replace temporary shipping plug with permanent breather plug provided within plastic bag attached to the pump.

Water Flow Requirements: Make sure your supply water flow rate is 20% higher than the pressure washer's flow rate (see "Operations", section for detail), and that your water is clean and particle free.

Chemical Spraying: Use only approved pressure washer chemicals designed for high-pressure use. Use soap adjustment knob to regulate cleaning power (on select units).

Storage: Do not allow water to freeze in the pump, hose, or spray gun(s). See "Storage" for more information.

Maintenance Schedule: Engine and pump require periodic inspection and servicing to keep pressure washer functioning efficiently. See "Maintenance Schedule Summary" for frequency of servicing.

Any Questions, Comments, Problems, or Parts Orders
Call Powerhorse Product Support 1-866-443-2576

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About Your Pressure Washer

Thank you for purchasing a Powerhorse Pressure Washer! It is designed for long life, dependability, and top performance.

Intended Use. Produce a high-pressure water spray. Incorporate cleaning chemicals into a low-pressure water spray.

Note: Do not use for other purposes, as unforeseen hazards or equipment damage may result.

Power Source. The pressure washer is powered by a gasoline engine.

Supplies Required. Normal operation will require you to supply:

- Pressure washer pump oil
- Gasoline
- Engine oil
- Personal protection equipment

See “*Specifications*” section of this manual for more detail.

Site Location. Intended for outdoor use only.

Personal Protection. Wear safety apparel during operation, including safety glasses with side and top protection. Ear protection is also recommended if working near any operating engine. Other safety apparel includes waterproof insulated gloves, and non-slip protective footwear. Cleaning chemicals may require the use of respiration mask; refer to chemical label for further instruction.

Adult Control Only. Only trained adults should set up and operate the pressure washer. Do not let children operate.

Under The Influence. Never operate, or let anyone else operate, the pressure washer while fatigued or under the influence of alcohol, drugs, or medication.

Keep this manual for reference and review.

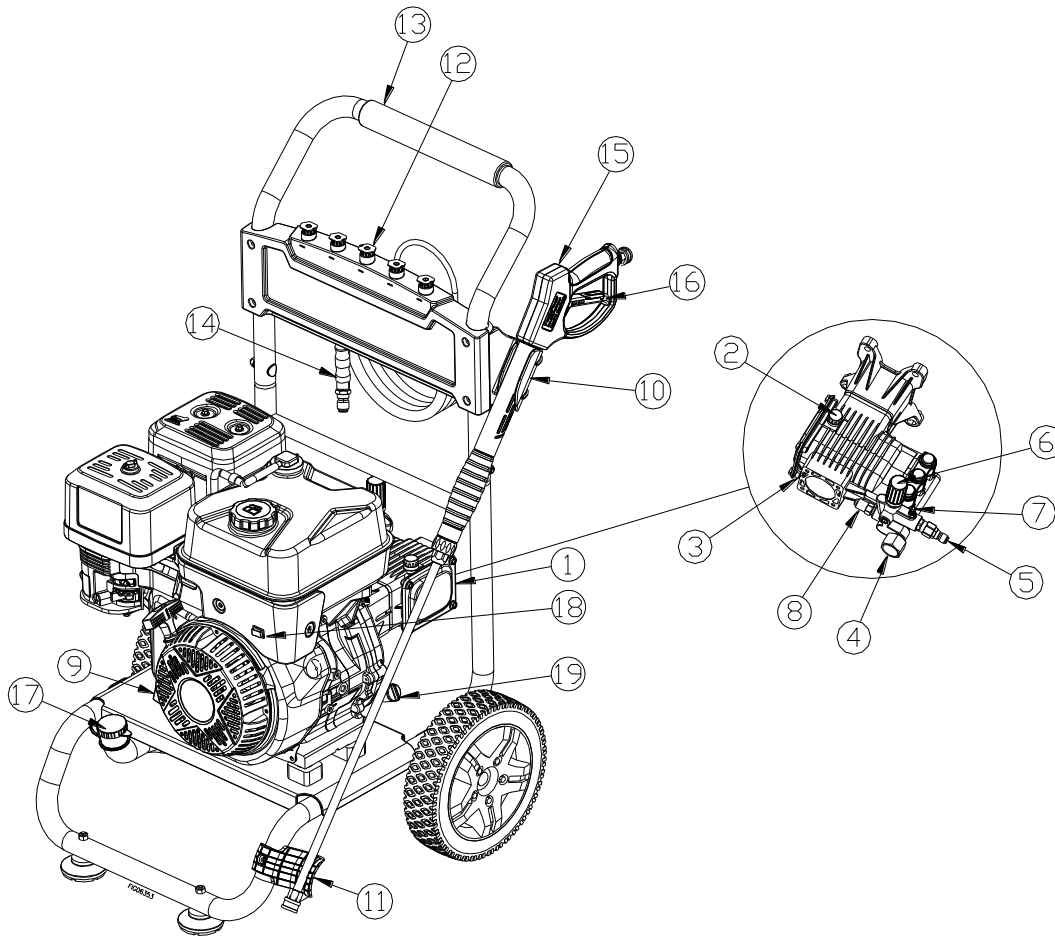
ATTENTION: Rental Companies and Private Owners who loan this equipment to others!

All persons to whom you rent/loan this pressure washer to must have access to and read this manual. Keep this owner's manual with the pressure washer at all times and advise all persons who will operate the machine to read it. You must also provide personal instruction on how to safely set-up and operate the pressure washer and remain available to answer any questions a renter/borrower might have. Owner's Manuals are available from Powerhorse at 1-866-443-2576

Specifications

Model #	1574200
FLOW OUTPUT	
PSI (bar)	4000 (275.8)
GPM (l/min)	4.0 (15.1)
Max Water Temp	140°F (60°C)
ENGINE	
Engine	Powerhorse
Horsepower	420CC
DIMENSIONS / COMPONENTS	
Length	29"
Width	24"
Height	46"
Weight	126 lbs.
Pump Oil Capacity	16 ounces
SUPPLIES REQUIRED (not included)	
Engine Oil	Refer to the "Engine Manual" section
Pump Oil (shipped with oil, but refills required)	SAE 15W-40 non-detergent pump oil or SAE 30W non-detergent pump oil

Component Identification



1. **Pressure Washer Pump:** Inspect for loose/broken parts prior to each use.
2. **Pump Dipstick/Oil Fill:** Add pump oil here.
3. **Pump Oil Drain:** Drain pump oil from here.
4. **Pump (Water) Inlet:** Attach garden hose here.
5. **Pump (Water) Outlet:** Connect high pressure hose here.
6. **Pressure Adjustment (Unloader):** Valve that regulates pressure and directs flow into bypass when trigger is closed.
7. **Chemical Injector:** Push chemical hose onto injector to route chemical from the onboard chemical tank to the pump.
8. **Thermal Protector:** Valve that regulates water temp in the pump.
9. **Engine:** The air-cooled engine powers the pump.
10. **Upper Gun Holder:** Store gun here.
11. **Lower Gun Holder:** Store lance here.
12. **Nozzles:** Change nozzles for different spray patterns to facilitate cleaning performance.
13. **Handle:** Designed for easy cart movement.
14. **Pressure Hose:** Attach couplers to gun inlet and water outlet.
15. **Spray Gun:** Source of pressurized water, use two hands for safe operation.
16. **Trigger:** Pull to allow pressurized water to flow out of spray gun.
17. **Onboard Chemical Tank:** Stores cleaning solution.
18. **On/Off Switch:** Allows unit to start when recoil is pulled.
19. **Engine Fill/Check Port:** Location to fill engine with oil and to check oil level.

See "Parts Explosion" for more details

Safety

Hazard Signal Word Definitions



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

DANGER (red) indicates a hazardous situation, which if not avoided, will result in death or serious injury.

WARNING (orange) indicates a hazardous situation, which if not avoided, could result in death or serious injury.

CAUTION (yellow), used with the safety alert symbol, indicates a hazardous situation, which if not avoided, could result in minor or moderate injury.

CAUTION (yellow), without the safety alert symbol, is used to address practices not related to personal injury.

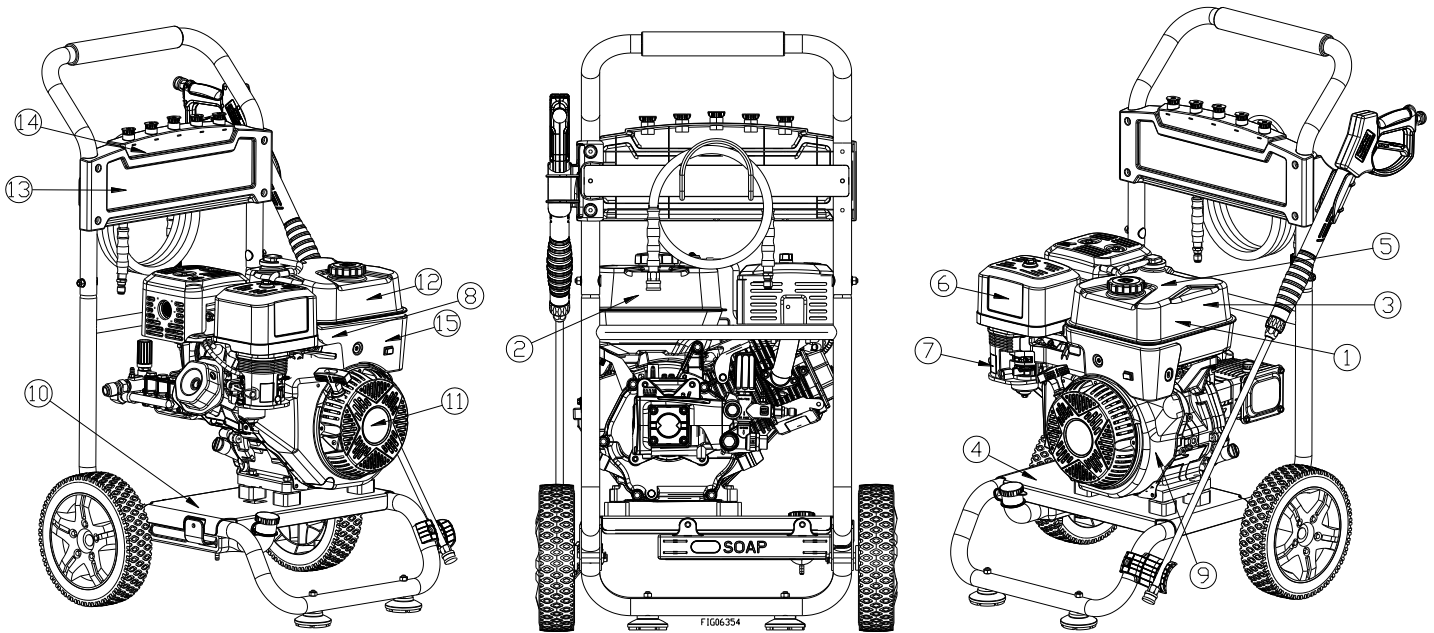
NOTICE is used to address practices not related to personal injury.

On Product Labels

Decal Locations

WARNING:

ALWAYS make sure safety labels are in place and in good condition. If a safety label is missing or not legible, order new labels from Powerhorse Product Support at 1-866-443-2576



On-Product Warning Labels		
Location	Part numbers	Description
1	788935	Fuel Fire Explosion Hazard Warning
2	795124	Fuel Ethanol Warning
3	795346	Poisonous Gas Warning
4	795343	Operation Warnings
5	790852	Burn Hazard Warning
6	799329	Air Filter
7	799340	Fuel/Choke
8	795294	Throttle
9	N/A	Emissions Control
10	798598	Nameplate
11	795305	Recoil
12	795288	Powerhorse
13	798599	Operating Instructions
14	798600	Nozzle
15	795350	Engine On/Off

Decals

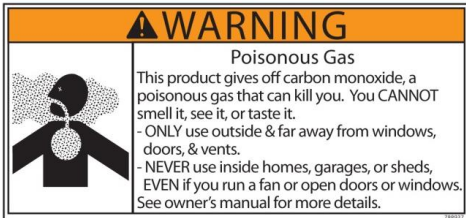
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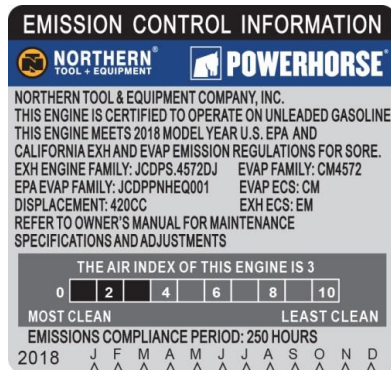
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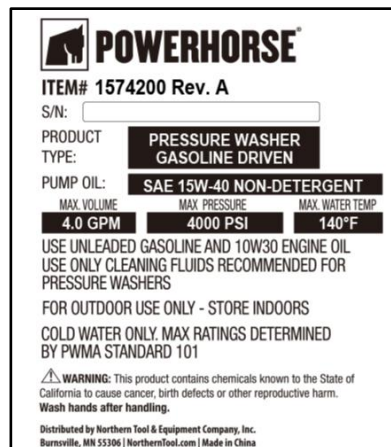
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To order replacement safety labels, call Powerhorse Product Support at 1-866-443-2576

Decals Continued

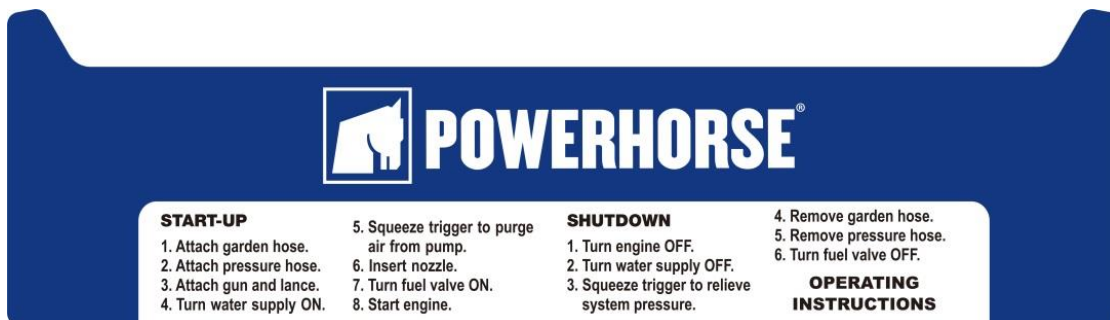
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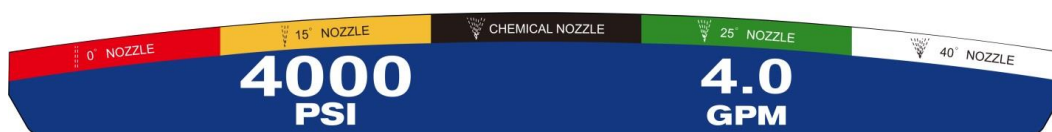
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15



To order replacement safety labels, call Powerhorse Product Support at 1-866-443-2576

Initial Set-Up

Step 1. Inspect & Unpack

Upon receiving your item check for missing or damaged parts.

See “*Component Identification*” section of this manual for a diagram of the pressure washer and its components.

- For missing or damaged components, please contact Product Support at 1-866-443-2576.
- If complete, fill out product serial number information. See “*Limited Warranty*” section of this manual.

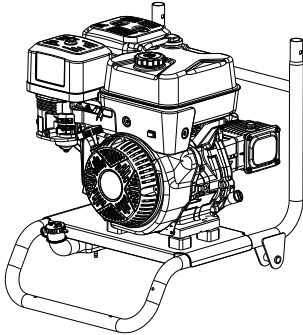
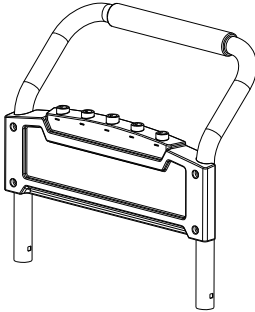
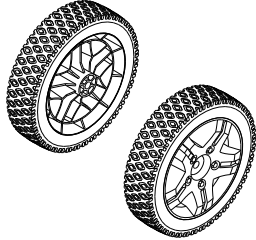
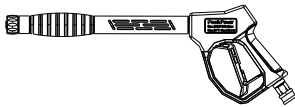
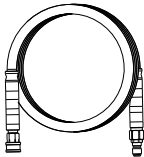
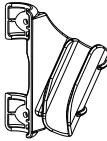
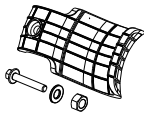
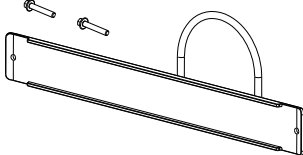
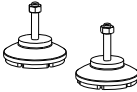
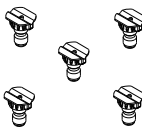
		
Base Assembly	Handle	Wheel (2)
		
Spray Gun	Pressure Hose	Lance
		
Upper Gun Hook	Lower Gun Hook M6 x 45 Bolt Flat Washer M6 Lock Nut	Hose Hook Bracket M6 x 35 Bolt (2)
		
Foot (2) M8 Lock Nut (2)	Nozzles (5)	M8 x 46 Bolt (2) Flat Washer (2) M8 Lock Nut (2)
		
		Axle (2) Hair Pin (2)

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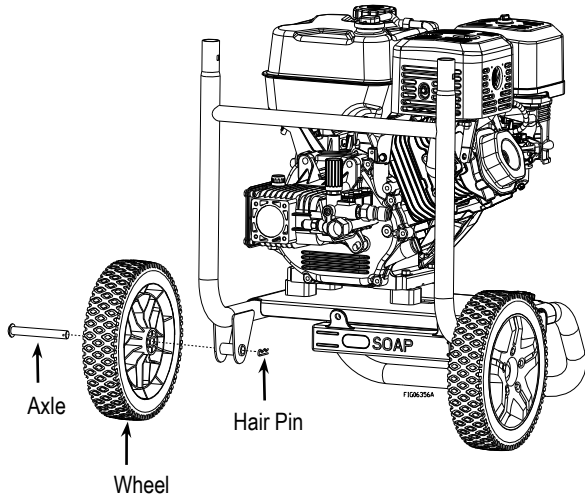
Step 2. Assembly

Note: Remove contents from box and assembly can occur at this time.

Wheels to Base Assembly

1. Install wheels on the base assembly using:

(2) Axles (2) Hair Pins



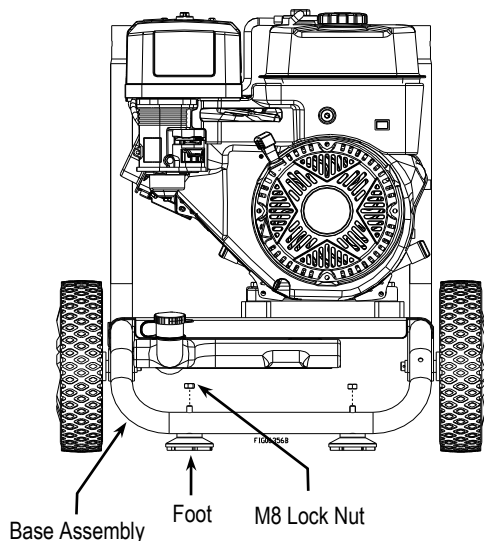
Repeat the process as pictured to install the wheel on opposite side.

Check that wheels turn freely.

Feet to Base Assembly

2. Attach feet to the base assembly using:

(2) M8 Lock Nuts (supplied with feet)

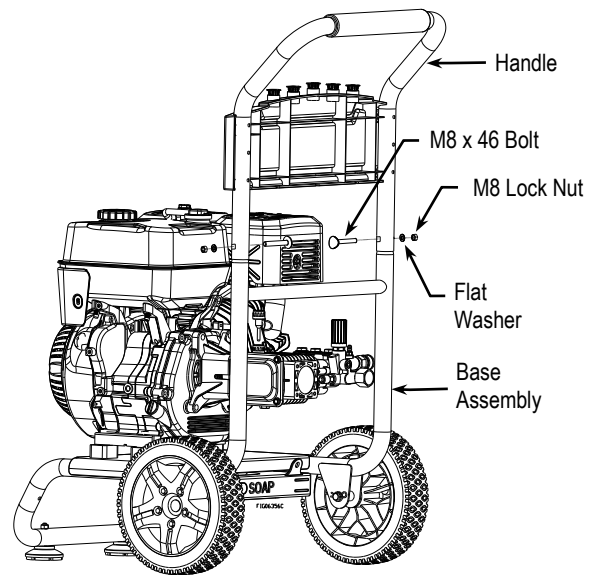


After completing this step the pressure washer cart assembly may now be placed right side up, ensuring that the wheels and leg are on a flat surface.

Handle to Base Assembly

3. Install handle to the base assembly using:

(2) M8 x 46 Bolts (2) Flat Washers (2) M8 Lock Nuts



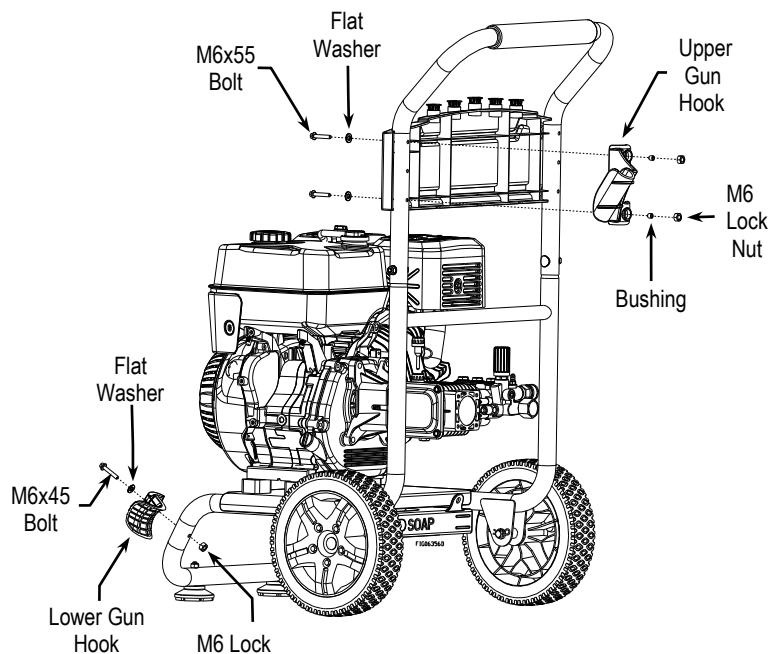
Gun Hook Assembly

4. Attach upper gun hook on the handle using the existing hardware installed on the right side of the instruction panel:

(2) M6 x 55 bolts (2) Flat Washers
(2) Bushings (2) M6 Lock Nuts

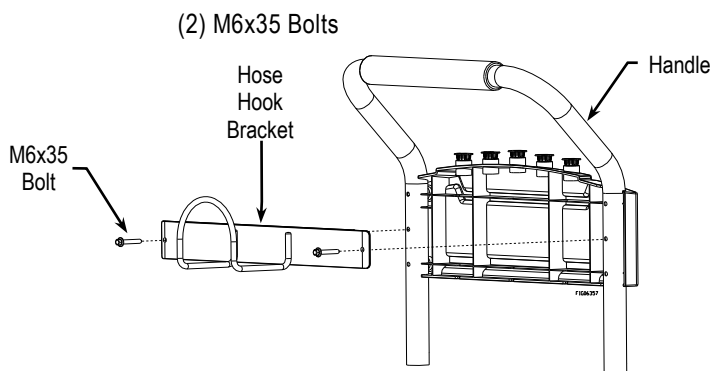
5. Attach lower gun hook on the base assembly using the following hardware supplied in the manual bag:

(1) M6 x 45 Bolt (1) Flat Washer (1) M6 Lock Nut



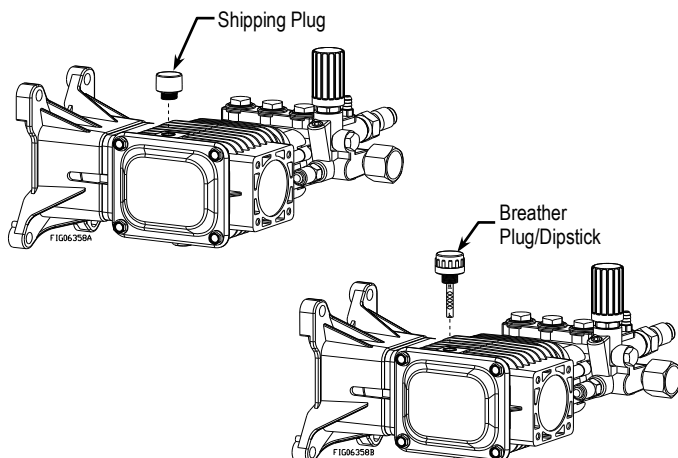
Hose Hook Bracket

6. Attach the hose hook bracket to the handle using hardware supplied in the manual bag:



Replace Shipping Plug with Breather Plug

7. Remove shipping plug from the pump and replace with the supplied breather plug/dipstick.



Note: Discard Shipping Plug and O-ring.

CAUTION

Operating pump with shipping plug installed will void warranty.

⚠ WARNING: High Pressure Fluid Injection Hazard

High-pressure fluid discharge from leaks (even pin-sized) or ruptured components can pierce skin and inject fluid into the body. Injection injury can result in blood poisoning and/or severe tissue damage leading to infection, gangrene, and possibly amputation.

- Never use a finger or skin to check for leaks.
- Never operate machine with damaged or missing hoses/parts.
- Never attempt to repair a high-pressure hose or component — Always replace it with a part that is rated at or above the pressure rating of this machine.

Step 3. Select Suitable Location

Moving and Handling

Moving your pressure washer around

- Use the handles to manually move the pressure washer.
- Push the pressure washer in front of you as you walk.
- To turn, push down slightly on the handles and pivot the pressure washer on its wheels.

Elevating or lowering your pressure washer

- To reduce risk of injury, it is recommended that two adults lift the pressure washer.
- Only lift the pressure washer by the bumper and handle. Do not use the pump or engine as a lifting point.

⚠ WARNING: Lifting Hazard

The pressure washer is heavy. It can crush and cause serious injury if it rolls out of control or tips over. Follow the instructions below for safely moving the pressure washer.

Outdoor Use Only

1. Never run the pressure washer in an enclosed or partially enclosed location such as a building, garage, barn, shed, or house. These spaces can trap poisonous gases. Running a fan or opening windows will not provide adequate ventilation to prevent dangerous CO build-up.
2. Only use the pressure washer outdoors and far away from open windows, doors, and building or vehicle vents.
3. Place the pressure washer so that the exhaust fumes will not be directed towards people or building air intakes.
4. Do not locate and use the pressure washer in the presence of flammable vapors, dust, gases, or other potentially combustible materials.
5. Note that this pressure washer is NOT designed or approved for use in vehicles or marine applications. Never run the pressure washer inside RVs or other vehicles, on boats, or on pick-up truck beds.

Positioning:

1. The pressure washer should be positioned on a firm, level (less than 3 degree slope), heat-resistant surface with good drainage and a nearby water supply.
2. The pressure washer should be placed within garden hose distance of a continuous water supply. Ensure that the pressure washer sits level and will not slide or shift during operation. If applicable, block the pressure washer's wheels to prevent movement.
3. Position the pressure washer so there is adequate pulling room for starting the engine using the recoil starter. Attempting to pull at an odd angle could rip off grip cord and/or cause muscular injuries to the operator.
3. Keep a fire extinguisher rated "ABC" nearby. Keep it properly charged and be familiar with its use.
4. Place the unit so that the exhaust fumes will not be directed towards people or building air intakes.

Airflow:

1. Position the pressure washer so there is adequate clearance around pressure washer to allow for airflow at least 7 feet from any non-combustible wall or obstruction.
2. Do not operate with a tarp, blanket, or cover surrounding the machine.
3. Do not place any objects against or on top of the unit.
4. The pressure washer needs adequate, unobstructed flow of air to allow for proper combustion and adequate cooling. Proper combustion can only be obtained when there is a sufficient supply of oxygen available for the amount of fuel being burned. Cooling ventilation is required to prevent overheating of the pressure washer and possible fire.

DANGER: Carbon Monoxide Hazard

Exhaust fumes from the engine contain carbon monoxide (CO), a poisonous gas you cannot see, smell, or taste. The CO generated by the engine can rapidly accumulate, even in areas that appear to be well ventilated, resulting in dangerous and fatal concentrations within minutes. NEVER run pressure washer inside any enclosed or semi-enclosed spaces, including homes, garages, basements, sheds, boxes, pick-up truck beds, RVs, or boats. These spaces can trap poisonous gases, EVEN if you run a fan or open windows. If you start to feel sick, dizzy, or weak while using the pressure washer, shut off the engine and get to fresh air RIGHT AWAY. See a doctor. You may have carbon monoxide poisoning.

Exhaust:

WARNING: Exhaust Modification Hazard

Never attempt to attach ductwork to the muffler system to allow for installation inside an enclosure. This could cause heat build-up and increased exhaust back-pressure, resulting in possible exhaust leakage or damage to the pressure

1. The exhaust gas from your pressure washer is extremely hot and can cause combustible materials to catch on fire.
2. Make sure the engine is at least 7 feet from all combustible materials and buildings/structures during operation.

Operation

Safety Rules for Operation

After you have checked and fueled the equipment and positioned it in a suitable worksite, it is time to start your pressure washer. The following are the procedures necessary for safe, successful operation of your pressure washer.

WARNING

Failure to follow safety rules may result in serious injury or death to the operator or bystanders.

Instruct operators. Owner must instruct all operators in safe set-up and operation. Do not allow anyone to operate the pressure washer who has not read the Owner's Manual and been instructed on safe use practices.

Safety equipment/controls. Always operate with all safety covers, guards, and barriers in place and in good working order, and all controls properly adjusted for safe operation.

Moving parts. Keep hands, feet, hair and apparel away from moving parts. Air vents may cover moving parts and should be avoided as well. Never remove any guards while the unit is operating.

Ear protection. Hearing can be damaged from prolonged, close-range exposure to the type of noise produced by this pressure washer. The use of ear plugs or other hearing protection device is recommended for persons working within 15-20 feet of the running pressure washer for an extended period of time.

Eye protection. Wear ANSI/OSHA required "Z87.1" safety glasses when operating or servicing the pressure washer. Pressurized spray from this unit can cause severe injury to the eyes. Small objects can become airborne as the spray contacts them.

NOTICE

Before starting the pressure washer, review the following general safety rules for operation:

Conditions for Use

Know how to stop. Be thoroughly familiar with proper use of the equipment and all controls and connections. Know how to stop the pressure washer and depressurize system quickly if needed.

Instruct all operators. The pressure washer's owner must instruct all operators and potential renters in safe set-up and operation. Do not allow anyone to operate the pressure washer who has not read the Owner's Manual and been instructed on its safe use.

Adult control only. Only trained adults should set up and operate the pressure washer. Do not let children operate. Pressure washers can generate forces greater than children can control and require judgment beyond what can be expected of children.

Under the influence. Never operate, or let anyone else operate, the pressure washer while fatigued or under the influence of alcohol, drugs, or medication.

Safety equipment / controls in place. Do not operate the pressure washer unless all safety covers, guards, and barriers are in place and in good working order, and all controls are properly adjusted for safe operation.

Damaged. Do not operate the pressure washer with damaged, missing, or broken parts. Never attempt to repair a high pressure hose or component. Always replace it with a part that is rated at or above the pressure rating of the machine.

Modifications. Do not modify the pressure washer in any way or deactivate any safety device. Do not change or add to fuel tank, fuel lines, or exhaust system. Modifications can result in hazards related to carbon monoxide poisoning, fuel leaks, fire, explosion or other serious safety hazards, and will also void the warranty.

During Use

Stay alert. Watch what you are doing at all times.

Clear work area. Clear the work area of all bystanders.

Keep children and pets away.

Keep spray away from electrical wiring. Spray contact with electrical wiring will likely result in severe electrical shock or electrocution.

Hot exhaust/parts. Stay clear of engine exhaust. Never touch hot engine muffler, or other hot surfaces. All are very hot and will burn you.

Never pull by hose. Do not move this machine by pulling on the hose. Hose or connections could fail and

result in catastrophic high pressure release of fluid as well as hose whipping.

Avoid sharp objects. Keep hose away from sharp objects. Bursting hoses may cause injury.

No load bearing. Do not use the pump to support other items of equipment that impose unacceptable loads on the pump. Do not attempt to use this machine as a prop.

Lock trigger safety latch when not spraying. Spray gun is equipped with a built-in trigger safety latch to guard against accidental trigger release. Rotate safety latch to the locked position when not spraying.

Leaving unattended. Always turn off the pressure washer and relieve system pressure before leaving the sprayer unattended.

Prompt Emergency Response

Seek medical aid for suspected injection injury. If injured by high-pressure fluid, no matter how small the wound is, see a doctor at once. A typical injection injury may be a small puncture wound that does not look serious. However, severe infection or reaction can result if proper medical treatment is not administered immediately by a doctor who is familiar with injection injuries.

Seek medical aid for suspected carbon monoxide poisoning. The running engine gives off carbon monoxide, a poisonous gas that can kill you. If you start to feel sick, dizzy, or weak while using the pressure washer, shut off the engine and get to fresh air RIGHT AWAY. See a doctor. You may have carbon monoxide poisoning.

Put on Personal Protective Gear

WARNING: Personal Protective Gear

Use personal protective gear to prevent:

- Eye and skin injection injury from high pressure spray
- Eye injury from flying debris

1. Wear waterproof gloves, safety glasses with side and top protection, face protection, and protective clothing when operating the machine. If spraying pressure washer specific chemicals, wear a respirator mask to avoid inhalation of vapors if directed on the chemical label.
2. Wear non-slip, protective footwear. Use of pressure washer can create puddles and slippery surfaces. Wear footwear capable of maintaining a good grip on wet surfaces.

Preparing for Operation

Make sure that any regular maintenance has been performed as prescribed in “Maintenance & Repair” section.

Check/Add Oil to Pump

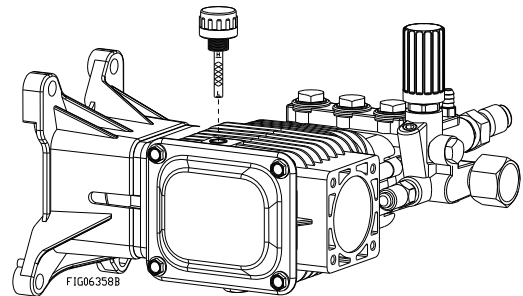
WARNING: Burn Hazard

Never open oil port while pressure washer is running. Hot oil can spray over face and body.

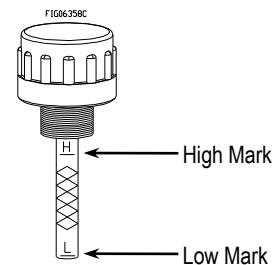
CAUTION

Never run the pump without sufficient lubrication!

1. Turn off engine, allow it to cool and disconnect the spark plug wire.
2. Turn the breather cap/dipstick counter clockwise until the breather cap/dipstick is removed from the pump housing.



3. Wipe the dipstick off with a clean dry cloth. Screw the breather cap/dipstick all the way into the hole in the pump housing, and then remove it. The oil level should be between the (H) High mark and the (L) Low mark on the dipstick.



4. Thread the dipstick back into the pump housing.
5. Reconnect the spark plug wire.

Note: If oil level is low, fill using the following:

Model	Oil Type
1574200	SAE 15W-40 non-detergent oil or SAE 30 non-detergent pump oil (#4043)

Check/Add Engine Oil

Use the recommended oil type for your engine and expected ambient conditions. (See “*Engine Manual*” section of this Owner’s Manual for oil type and capacity, and more detailed oil check/fill instructions.)

WARNING: Burn Hazard

Never open oil port while engine is running. Hot oil can spray over face and body.

Note: Engine is shipped without oil. You must add oil before first use.

Add Fuel

WARNING: Fuel Fire/Explosion Hazard

Gasoline is highly flammable and explosive. Heat, sparks, and flames can ignite fuel vapors, which can become widespread during fueling. A flash fire and/or explosion could result and cause serious injury or death. Always use extreme care when handling fuels. Carefully follow all instructions to avoid the following conditions which could result in fuel ignition:

- gas vapor collection inside enclosures
- static electric sparks
- sparks from electric wiring, batteries, or running engines
- sources of heat (such as a hot engine exhaust)
- open flames, including pilot lights

Always follow these general safety rules when fueling:

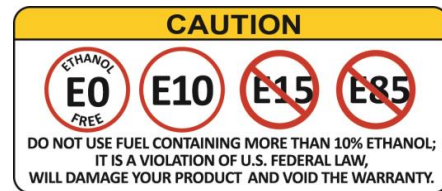
1. Turn pressure washer off and allow to cool for at least two minutes before removing fuel cap.

Note: A running or still-hot engine is hot enough to ignite fuel.

2. Fill fuel tank OUTDOORS – never indoors. Fuel vapors can ignite if they collect inside and enclosure and explosion can result.
3. Stay away from all sources of heat, sparks, and flames. Do not smoke.
4. Never pump fuel directly into the gas tank at a gas station – it could cause a static electric spark. Follow these steps to avoid static electric sparking during fueling:
 - Use an approved portable container to transfer fuel to the pressure washer’s tank. (A portable container made of metal or conductive plastic is preferred because it dissipates charge to ground more readily.)
 - Always place container on the ground to be filled. Never fill the portable gas container

while it is sitting inside a vehicle, trailer, trunk, or pick-up truck bed.

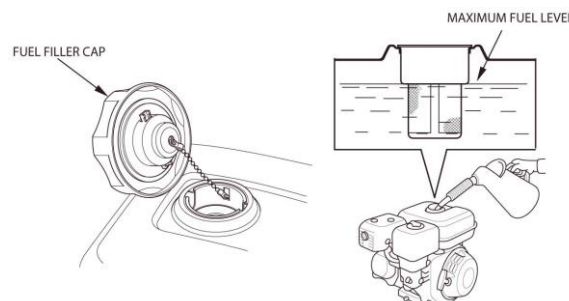
- Dissipate static charge from your body before beginning the fueling process by touching a grounded metal object at a safe distance from fuel sources.
 - Keep nozzle in contact with container while filling. Do not use a nozzle lock-open device.
5. Clean up fuel spills/splashes immediately.
 - If possible, move the pressure washer away from spilled fuel on the ground.
 - Wipe up spilled fuel and wait 5 minutes for excess fuel to evaporate before starting engine.
 - Fuel soaked rags are flammable and should be disposed of properly.
 - If fuel is spilled on your skin or clothes, change clothes and wash skin immediately.



Fill Engine Fuel Tank

Check the gasoline tank level. If needed, fill tank with fresh unleaded gasoline from a portable container:

1. Remove engine gas cap.
2. Add gasoline through the fill opening:
 - Use only a UL-listed portable gasoline container to transfer the gasoline to engine's tank.
 - Do NOT overfill the gasoline tank. Allow at least 1/2" of empty space below the fill neck to allow for fuel expansion.
3. Replace gas cap securely before starting engine.
4. Store extra gasoline in a cool, dry place in a UL listed tightly sealed container.



Inspect Fuel System/Check for Leaks

Inspect the engine fuel system and check for leaks before each use.

Do not start pressure washer until all needed repairs have been completed.

WARNING: Fuel Leak Hazard

Gasoline fuel is highly explosive and fuel leaks can result in fire or explosions. You can be burned and seriously injured if the fuel system is not properly hooked up or there is a fuel leak when you start the engine.

Inspect the entire fuel system. Look for:

- signs of leaks or deterioration
- chafed or spongy fuel hose
- loose connections
- loose or missing fuel hose clamps
- damaged fuel tank or
- defective gasoline shut-off valve

Inspect Spray System

Always inspect spray system for damage and leaks before each use. Do not start pressure washer until all needed repairs have been completed.

WARNING: High Pressure Fluid Injection Hazard

High-pressure fluid discharge from leaks (even pin-sized) or ruptured components can pierce skin and inject fluid into the body. Injection injury can result in blood poisoning and/or severe tissue damage leading to infection, gangrene, and possibly amputation.

- Never use a finger or skin to check for leaks.
- Never operate machine with damaged or missing hoses/parts.
- Never attempt to repair a high-pressure hose or component – Always replace it with a part that is rated at or above the pressure rating of this machine.

Perform Scheduled Maintenance, As needed

Make sure that any other regular maintenance has been performed as prescribed in this manual in the "Maintenance Schedule Summary" section.

Refer to the "Engine Manual" section of this manual for engine maintenance instructions.

Connect Hoses, Water Supply, and Spray Nozzle

Position Pressure Washer for Use

- For detailed instruction on positioning your pressure washer for use, turn to the "Initial Set-Up" section of this manual and reference "Step 3: Select Suitable Location".
- Where no flammable vapors, dusts, and gases are present.
- Where there is adequate, unobstructed ventilation airflow.
- With adequate clearance from combustible materials.
- On a firm, level, heat-resistant surface with good drainage and nearby access to a continuous water supply.

Attach Garden Hose to Water Inlet

1. Make sure the water supply is clean. Debris can cause excess pump wear and reduce performance.
2. An insufficient water supply will damage your pump. Make sure the water supply is steady and is 20% over the rated flow of your pump. Use a stopwatch to time how long it takes to fill a 5-gallon bucket with your garden hose. The bucket must fill faster than the times listed in the table below.

Model	Time to fill 5 gallon bucket
1574200	58 seconds

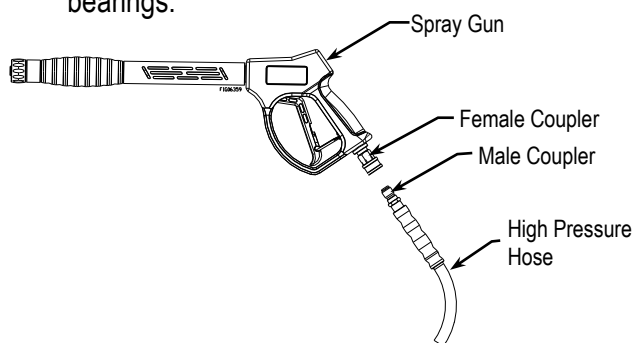
3. The water supply garden hose must have an inside diameter of at least 5/8". If the hose is more than 100 ft. long, the diameter must be at least 3/4".
4. Never use a reservoir tank as a water source. Drawing water out of a tank may cause pump cavitation and damage to your pump. This pressure washer is designed for a pressurized water source such as a city water faucet. However, the water source pressure must not exceed 115 psi (8 bar).
5. Always use a flexible rubber hose for your water supply. Do not use rigid piping.

Attach High Pressure Hose to Spray Gun and Water Outlet

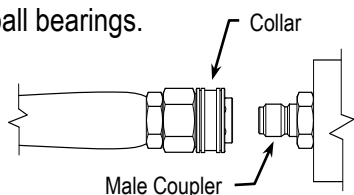
! WARNING: High Pressure

NEVER operate this pump with components (such as hose, connections, and spray gun) rated for lower pressure and/or temperature limits than the machine's maximum rated pressure and temperature, or component could rupture and cause serious personal injury from escaping high pressure fluids.

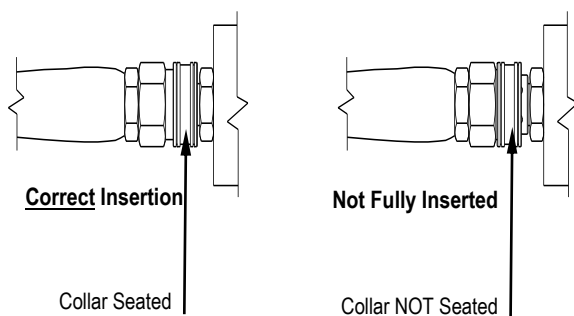
1. See "Component Identification" section of this manual for locations on the pressure washer.
2. Your pressure washer hose is equipped with quick couplers. Simply pull the collar back on the female coupler on the gun and push the male coupler on the high pressure hose into the coupler. The collar should slide over the ball bearings.



3. Your pressure washer hose is equipped with quick couplers. Simply pull the collar back and push the female coupler onto the male coupler on the water outlet. The collar should slide over the ball bearings.



4. Release the collar, making sure it springs back and re-seats to its original (non-retracted) position. Check the connection by pulling on the hose to ensure a positive connection.



Select Nozzle for Spray Gun

Your pressure washer is equipped with (4) high-pressure nozzle and (1) low-pressure nozzle. Generally, the wider the spray angle of the nozzle, the lower the spray impact produced. Select the appropriate nozzle for the job based on the following table:

Color of Nozzle	Spray Angle	Used For
Red	0	Highest Impact
Yellow	15	Tough Stains/Stripping
Green	25	General
White	40	Light Cleaning
Black-Low pressure	65	Chemicals

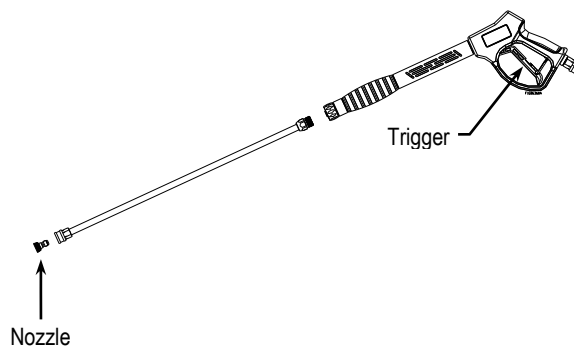
Please call Powerhorse Customer Service at 1-866-443-2576 to order additional nozzles.

Note: You must use the low pressure black nozzle for spraying chemicals.

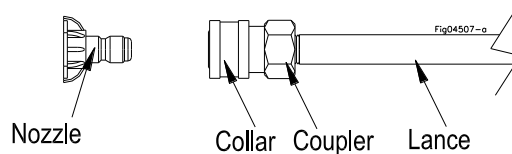
Attach Nozzle to Spray Gun

! WARNING: Depressurize First

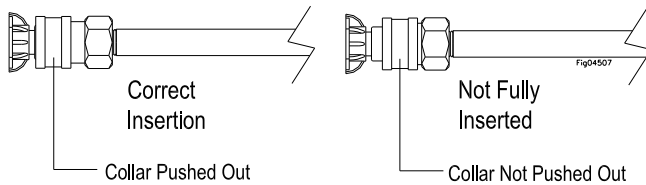
Any time you remove/install/change a nozzle, you must depressurize hose line by squeezing the spray gun trigger while the engine is off. Even if the engine has been off for a long period of time, the hose may remain dangerously pressurized.



1. Make sure the engine is off and the hose line is depressurized
2. To install the nozzle, pull the collar back and twist the nozzle firmly into the coupler on the end of the wand



3. Release the collar, making sure it springs back and re-seats to its original (non-retracted) position. *Check the connection by pulling on the nozzle to ensure a tight connection -- if correctly inserted, nozzle will rotate but not pull out.*



Prime the Water Supply

Turn on Water Supply and Squeeze the Trigger

CAUTION: Water Pressure

Never run the pump without the water supply connected and turned on. Operating the pressure washer without a sufficient incoming flow of water will damage the pump.

- Turn on the water supply. Make sure the water supply is steady and flowing at a rate 20% over the rated flow of your pump. (Reference the flow rate table under the "Connect Hoses, Water Supply, and Nozzle" section).
- Purge air from the water supply hose by squeezing the trigger until a steady stream of water flows out of the nozzle at low pressure. (Air in the hoses can cause damage to the pump, so always make sure all the air is out of the hoses before starting the pressure washer engine.)
- Make sure the water supply hose is not kinked. A kinked hose will provide insufficient water supply to the pump and reduce its life. Make sure the hose remains unkinked after moving the pressure washer.

Set Up for Chemical Spray (if desired)

Using the proper cleaning chemical for the application can speed up cleaning jobs tremendously.

Your pressure washer is equipped with a chemical injection point on the downstream side of the pump for introducing cleaning chemicals into the water stream. A chemical hose is provided to connect at this point. Suction pressure at this connection automatically draws the chemical solution in through the hose, mixing in 1 part chemical to 10 parts water. Adequate suction pressure is created only when the low pressure (black) spray nozzle is used.

The introduction of cleaning chemicals via the chemical injection point affords the following advantages:

- It protects the pump from damage because no chemical passes through the pump.

CAUTION: Chemicals Containing Muriatic Acid

Certain chemicals, such as bleach or those containing muriatic acid, will cause pump damage if introduced upstream through the pump's water inlet.

It mixes the cleaning chemical into a low pressure spray. Cleaning chemicals applied under low pressure adhere better to the surface being cleaned, allowing the formula time to react and remove dirt more effectively.

Note: An external *chemical injector pump* is not recommended for use with this pressure washer, and if used would obviously alter the 10-to-1 dilution ratio.



WARNING: Chemical Spraying

- Never spray acids, corrosives, or abrasive or flammable liquids. Breathing hazards, surface burns/corrosion, or fire/explosion could result.
- Follow the chemical manufacturer's label instructions for proper use and handling of the chemical. Understand all safety hazards and first aid for all chemicals being used. Always wear protective gloves when handling and cleaning with chemicals, and wear other protective gear as directed by chemical manufacturer. Always dispose of hazardous fluids per local, state, and national guidelines.

Acquire Cleaning Chemical

Use only approved pressure washer chemicals designed for high-pressure use.

CAUTION: Non-approved Chemicals

Non-approved chemicals can damage pressure washer components (seals, wand, hoses, pump, etc.) and be harmful to the environment.

Prepare for Chemical Spray (If Planning to Use)

Prepare the pressure washer for chemical spraying using the following steps:

1. Prepare (dilute) chemical cleaning solution as required for the job.
(Note: the chemical solution will be automatically mixed with the water at a ratio of 10 parts water to 1 part chemical solution.)
2. Ensure that the chemical hose is pressed onto the chemical injector on the pump.

Start-Up Procedures

Start the Engine to Power the Pump

1. Make sure water supply is connected and primed.

CAUTION: Warranty Void

Running the pump dry will cause damage and void the warranty.

2. To prevent accidental spraying, engage the safety latch on spray gun trigger by rotating it to the locked position.
3. Follow the instructions in the "Engine Manual" section of this manual for starting the engine.
 - If the engine doesn't start on the first try, pressure may build up in the pump. Relieve pressure by squeezing the spray gun trigger before attempting to start engine again. This will make starting easier.

⚠ DANGER: Engine Exhaust

Do not inhale engine exhaust. It contains dangerous carbon monoxide that can kill you.

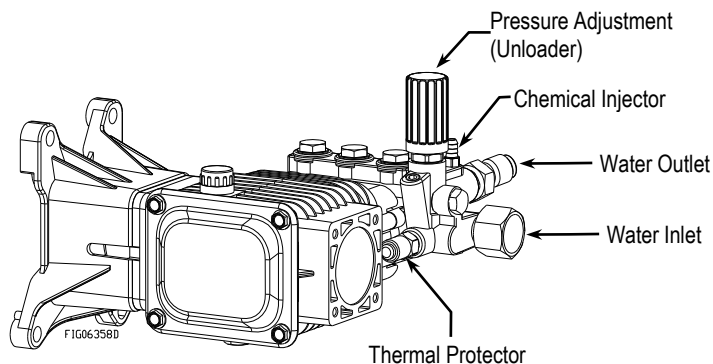
Apply Cleaning Chemical (If Desired)

1. Make sure the chemical injector is properly set up according to the instructions. Reference "Set Up for Chemical Spray" on the previous page.
2. Make sure the low pressure BLACK nozzle is attached before beginning to spray chemicals -- *Only the low pressure black nozzle will allow chemicals to be drawn through the chemical injector into the water stream.*
3. Apply chemicals by squeezing the spray gun trigger. The chemical injector will draw the chemical into the water stream.
4. Apply chemicals evenly to the cleaning surface. Never use more chemical than is necessary to clean the surface.
5. Allow the chemicals time to react with the dirt before rinsing.
6. Prepare to rinse by changing to a high-pressure nozzle. Changing the nozzle from the low-pressure black nozzle to a high-pressure nozzle will stop the flow of chemicals into the water stream.

Instructions for selecting a nozzle can be referenced in the "Connect Hoses, Water Supply, and Spray Nozzle" section. Also see the subsection "Select Nozzle for Spray Gun".

7. Rinse with high-pressure spray as instructed below.

Pump Components



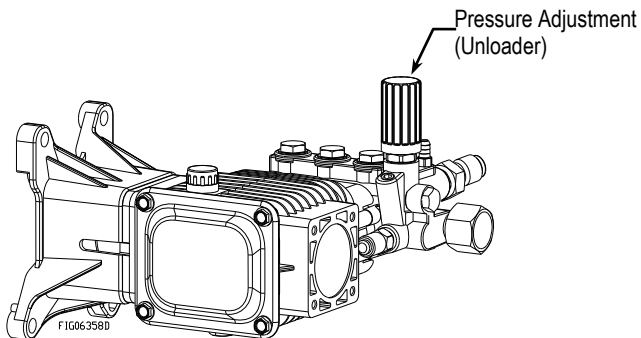
Begin High Pressure Spray

⚠ WARNING: High Pressure Spraying Safety

- **Keep spray away from people.** Never direct discharge stream at or near any person. Do not allow any part of the body to come in contact with the fluid stream. High-pressure spray can cause serious skin, eye, or falling injuries. Injection injury will occur if high-pressure spray pierces the skin, injecting liquid under the skin. Injection injury can result in blood poisoning and/or severe tissue damage leading to infection, gangrene and possibly amputation. Seek medical attention.
- **Do not secure trigger open.** To reduce risk of injury, do not attempt to secure the spray gun open by blocking or tying the spray gun in the open position.
- **Prevent slips / loss of balance.** High-pressure spray could cause you to lose balance from kickback forces, and wet surfaces can be slippery.
 - Keep good footing and balance at all times. Do not overreach.
 - Do not stand on unstable support when spraying.
 - If spraying from an elevated surface, use fall protection because spray gun kickback can propel you off the elevated surface. When spraying from a ladder or scaffolding, ensure it is firmly anchored from sway or tip-over.
 - Be aware of puddles and slippery surfaces. Ensure there is adequate drainage to prevent pooling of water.
- **Prevent surface damage & flying debris** – Surfaces being sprayed must be strong enough to withstand high-pressure spray or damage may result. In addition, high-pressure spray will dislodge unsecured objects as well as surface chips and debris, resulting in hazardous flying objects that can cause personal injury or property damage. Do not spray brittle surfaces or breakable, fragile, or unsecured objects such as:
 - stucco or laminar flagstone
 - some painted surfaces
 - windows or glass doors (because they may break)
 - light fixtures, flowerbeds, mailboxes
 - unsecured, lightweight objects

Procedure:

1. Install one of the high-pressure spray nozzle (always relieve system pressure first and follow instructions for attaching a nozzle).
2. Clear the cleaning area of all persons. Keep children and pets away.
3. Hold the spray gun firmly with two hands and a sturdy stance -- Gun kicks back when triggered.
4. Wash from the bottom to the top, using side-to-side motions. This washes away heavy dirt and allows the detergent to soak as you work toward the top.
5. Use the width of the spray pattern to wash a wide path. Overlap spray paths for complete coverage.
6. The nozzle should be 12" to 24" from the work, closer for tough areas.
7. Small parts should be washed in a basket so the pressure does not push them away. Larger, lightweight parts should be clamped down.
8. The pressure washer is set and locked to the maximum rated pressure when it leaves the factory. To reduce the pressure, turn the unloader knob counterclockwise. To return to maximum pressure turn unloader knob clockwise.



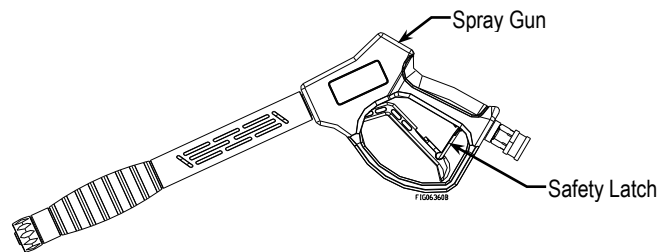
⚠ WARNING: High Pressure Fluid Hazard

Do not attempt to alter the unloader valve's maximum pressure. Excess pressure could cause serious injury from escaping high-pressure fluids and/or pump damage. Any alteration other than turning the adjustment knob will void your warranty.

9. If temporarily interrupting spraying, rotate trigger safety latch downward to the locked position to guard against accidental trigger release.

Spray Gun Safety Lock

When not spraying, use the spray gun safety lock to prevent accidental high pressure discharge.



10. Always turn off the engine and activate spray gun trigger to relieve system pressure when:
 - the sprayer is unattended
 - disconnecting hoses, installing/cleaning nozzles, or servicing the pump.

⚠ WARNING: High Pressure Fluid Hazard

Always turn off the engine and relieve system pressure when finished spraying or when leaving sprayer unattended. Serious injury could result from unintentional release of high-pressure spray.

Shutdown

Stop the engine using the following steps:

⚠ WARNING: High Pressure Fluid Hazard

Never disconnect the high-pressure hose from the pump or spray gun while the system is pressurized. Relieve pressure by squeezing the spray gun trigger after the engine is turned OFF.

1. Turn engine OFF.
2. Turn water supply OFF.
3. Actuate spray gun trigger to relieve system pressure.
4. Remove garden hose.
5. Remove pressure hose.
6. Remove nozzle from spray gun.
7. Turn gasoline line valve to the OFF position.
8. If chemicals were used, remove chemical injector tube from the pump.
9. Cool engine at least five minutes before storing, a hot engine is a fire hazard.

Storage

When you are finished using the pressure washer, you must prepare the sprayer for storage and store it in a proper location.

Between-Use Storage

Perform periodic maintenance as directed in this manual to keep the pressure washer in safe working condition.

Choose a storage location that is:

- Clean and dry.
- Away from sources of heat, open flames, sparks, or pilot lights, even if the pressure washer's engine fuel tank is empty. Residual fuel fumes from tank can ignite.
- Away from extreme high or low temperatures. Do not store the pressure washer in freezing conditions unless it is prepared as directed below for those conditions.

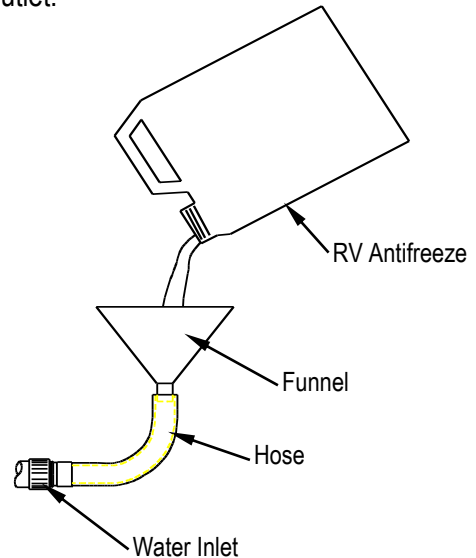
Note:

- **If you will be storing the pressure washer in freezing conditions**, follow the instructions for preparing the sprayer for storage in freezing conditions.
- **If you will not be using the pressure washer again for 30 days or more**, follow the instructions for preparing the engine for long-term storage.

⚠ WARNING: Flammable Materials

- **Fuel and its vapors can ignite and cause a fire.** Select a well-ventilated storage area away from sources of heat, flame, or sparks.
- **A hot engine can ignite flammable materials.** Always let engine cool at least five minutes before storing.

1. Drain the water from the high pressure hose and spray gun by depressing the trigger on the spray gun until all water drains out.
2. Disconnect the plumbing that connects to the pump outlet.
3. Obtain the materials you will need:
 - 12" piece of garden hose or equivalent
 - funnel
 - approximately 6 oz. of RV antifreeze
4. Attach the 12" garden hose piece with the funnel to the pump inlet.
5. Pour RV antifreeze into the funnel, then pull the recoil a few times until antifreeze comes out of the pump outlet.



Prepare Pressure Washer for Freezing Conditions

If you will be storing the pressure washer in freezing temperatures, you must properly prepare the pressure washer to prevent water from freezing in the system.

⚠ WARNING: Freezing Conditions

Do not allow water to freeze in the pressure washer, high pressure hose, or spray gun. Freezing water can cause damage to the equipment and cause the spray gun to fail in the open position. A spray gun that has failed in the open position can whip around and cause personal injury when the pressure washer is started.

Prepare Engine for Long Term Storage

First prepare the engine for long term storage if you will not be using the pressure washer for more than 30 days.

Fuel can become stale when stored over 30 days. Stale fuel causes acid and gum deposits to form in the fuel system which can cause malfunction of the engine.

1. Prepare fuel system for storage:

- **Drain all gasoline** from the tank and carburetor.

Draining steps:

- a. Position a UL approved fuel container below the carburetor drain bolt.
- b. Turn the fuel valve to the OFF position.
- c. Remove the drain bolt and gasket.
- d. Turn the fuel valve to the ON position and drain fuel from the carburetor and tank.
- e. Reinstall and tighten the drain bolt and gasket

OR

- **Add fuel stabilizer** to the gasoline (following manufacturer's instructions)

Fuel stabilizer steps:

- a. Ensure gas tank is full.
 - b. Add fuel stabilizer to fuel tank.
 - c. *Run pressure washer with high pressure hose* at least 5 minutes after adding stabilizer to allow it to enter the fuel system.
 - d. Shut off engine
2. Lubricate cylinder and piston:
- a. Disconnect spark plug wire and remove spark plug
 - b. Add one teaspoon oil through spark plug hole
 - c. Place rag over spark plug hole and slowly pull the recoil a few times to lubricate the combustion chamber

Replace spark plug, but do not reconnect the spark plug wire.

Prepare Pressure Washer for Storage

Prepare the pressure washer for storage.

1. Make sure the engine start switch is OFF.
2. Disconnect the engine spark plug wire if you haven't already done so.
3. Disconnect the high-pressure hose, garden hose, and spray gun.

Move Pressure Washer to Storage Location

Let engine cool for 5 minutes before moving the pressure washer to its storage location.

Maintenance & Repair

WARNING: Maintenance Hazards

ALWAYS shut off water supply, bleed water pressure, turn off engine and disconnect the spark plug wire before cleaning, adjusting, or servicing the pressure washer. After servicing, make sure all guards and cover shields are replaced before using.

Maintenance Schedule Summary

Item	Frequency
Remove dust/debris accumulation	As needed
Inspect fuel system	Each use
Inspect spray system	Each use
Clean inlet filter	Each use
Perform engine maintenance	As specified in the "Engine Manual" section
Change pump oil	• After first 50 hours of use • Every 3 months or 500 hours of use after that

See detailed instructions for each maintenance item below.

(Note: For end-of-the-season storage instructions, see the "Storage" section of this manual.)

See detailed instructions for each maintenance item below.

Detailed Instructions – Maintenance & Repair

No modifications. Never modify or alter the pressure washer in any way. Modifications can create serious safety hazards and will also void the warranty.

Follow Safety Rules

Read and follow these safety rules whenever you will be servicing the pressure washer:

- **Turn off / relieve pressure first.** Always turn off pressure washer and relieve system pressure before inspection or maintenance. Remove spark plug or spark plug wire to prevent accidental starting.
- **Fuel valve off.** Turn fuel shut-off valve to OFF position before transporting or servicing the pressure washer.
- **Replace guards.** Make sure all guards and cover shields are replaced after servicing the pressure washer.
- **Major repair.** Major service, including the installation or replacement of parts, should be performed only by a qualified service technician. Obtain factory approved parts from Powerhorse Product Support at 1-866-443-2576.

- **Replacement parts.** If a part needs replacement, only use factory approved repair parts. Replacement parts that do not meet specifications may result in a safety hazard or poor operation of the pressure washer and will void the warranty.

Keep Pressure Washer Clean

If dust or debris accumulates on the pressure washer, clean the pressure washer with a damp cloth or soft bristle brush. Do not allow air intakes to become blocked.

CAUTION

Do not spray pressure washer with a garden hose or pressure washer. Water may enter the pressure washer and cause damage.

Inspect Spray System

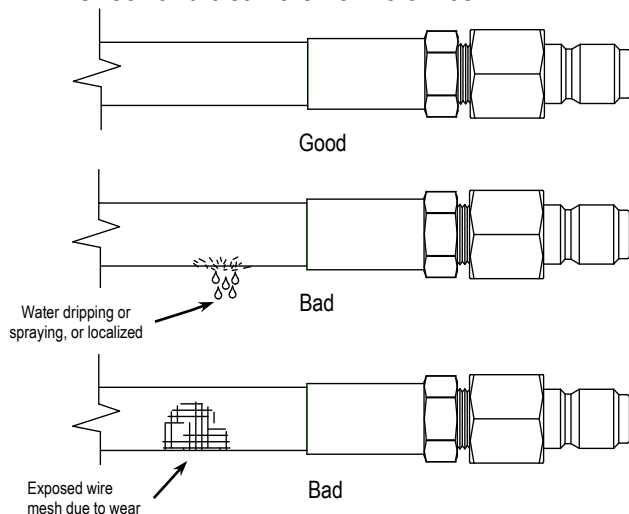
Inspect spray system for damage and leaks before each use.

Do not start pressure washer until all needed repairs have been completed.

⚠ WARNING: High Pressure Fluid Injection Hazard

High pressure fluid discharge from leaks (even pin-sized) or ruptured components can pierce skin and inject fluid into the body. Injection injury can result in blood poisoning and/or severe tissue damage leading to infection, gangrene, and possibly amputation.

- Never use a finger or skin to check for leaks.
- Never operate machine with damaged or missing hoses/parts.
- Never attempt to repair a high-pressure hose or component – Always replace it with a part that is rated at or above the pressure rating of this machine.
- Check hoses, fittings, wand, trigger gun and connections for signs of wear, cracks, looseness, or leaks. Replace as required.
- Check and clean the nozzle orifice.



Inspect Fuel System

Inspect the engine fuel system and check for leaks before each use.

Do not start pressure washer until all needed repairs have been completed.

⚠ WARNING: Filter Disposal

Gasoline fuel is highly explosive and fuel leaks can result in fire or explosions. You can be burned and seriously injured if the fuel system is not properly hooked up or there is a fuel leak when you start the engine.

Inspect the entire fuel system. Look for:

- signs of leaks or deterioration,
- chafed or spongy fuel hose,
- loose connections,
- loose or missing fuel hose clamps,
- damaged fuel tank, or
- defective gasoline shut-off valve.

Perform Engine Maintenance

As specified in the “*Engine Manual*” section.

Engine maintenance items include:

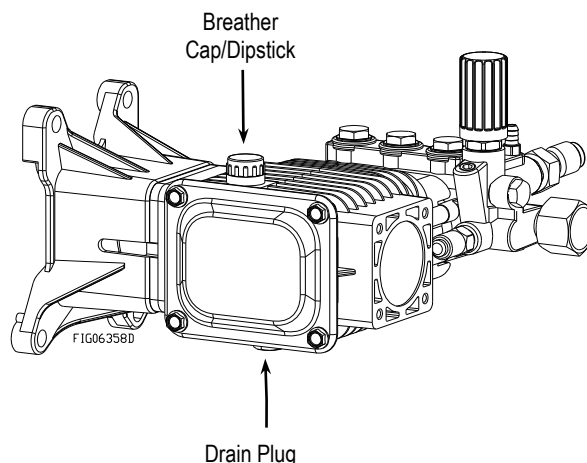
1. Changing oil
2. Air filter check/replacement
3. Spark plug cleaning and replacement
4. Fuel filter check/replacement

Inspecting and cleaning muffler (and spark arrestor if equipped)

Change Pump Oil

Change the pump oil after the first 50 hours of use, and then after every 3 months or 500 hours of use after that.

1. Turn off engine, allow it to cool and disconnect the spark plug wire.
2. Remove drain plug from pump.
3. Drain pump oil into suitable container and dispose of responsibly.
4. Reinstall oil drain plug.
5. Make sure unit is sitting level.
6. Turn the breather cap/dipstick counter clockwise until the dipstick is removed from the pump housing.
7. Reference the “*Specifications*” section of this manual to determine the oil type and quantity needed for your pump model.
8. Pour pump oil in through the breather cap/dipstick hole in the pump housing.
9. Wipe the dipstick off with a clean dry cloth. Thread the dipstick all the way into the dipstick hole in the pump housing, then remove it. The oil level should be at least to the lower notch on the dipstick.
10. Thread the breather cap/dipstick back into the pump housing.
11. Reconnect the spark plug wire.



COMMERCIAL USERS:

All mechanical equipment, no matter how well designed, will need maintenance and repairs. A Powerhorse pressure washer is no exception. At times, a Powerhorse pressure washer may become inoperable because repairs are required. Powerhorse Product Support will assist in these repairs as needed, but if an inoperable pressure washer creates a major expense to your business, then we strongly recommend the following:

- Have a staff person become familiar with the mechanical operation of the pressure washer and capable of making minor repairs and performing all preventative maintenance procedures.
- Keep a stock of recommended service parts for maintenance and minor repairs.

IMPORTANT: Replacement Parts

If a part needs replacement, only use parts that meet the manufacturer's part number specifications. Replacement parts that do not meet specifications may result in a safety hazard or poor operation of the pressure washer.

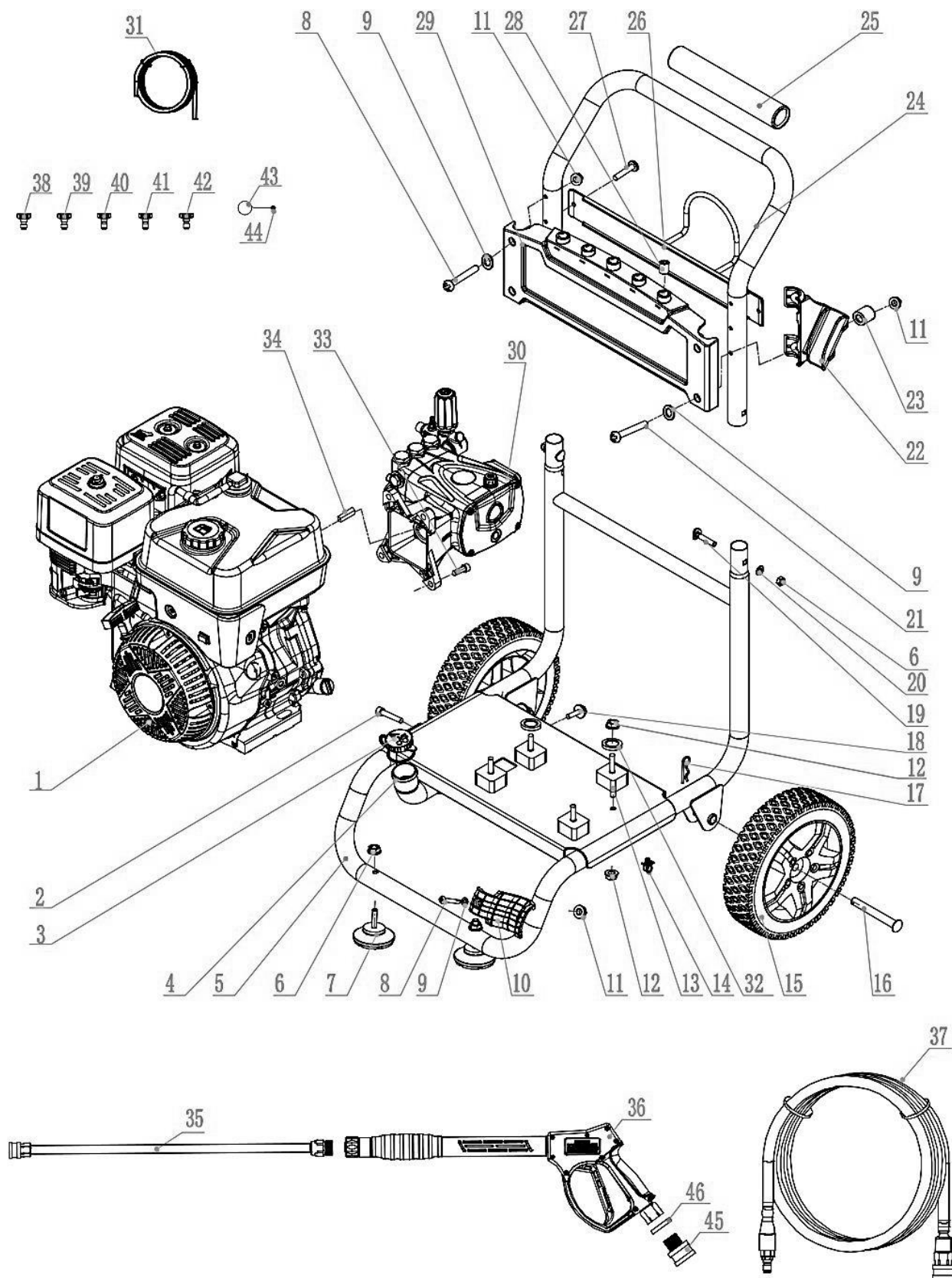
Troubleshooting

This section provides a list of the more frequently encountered pressure washer malfunctions, their causes and corrective actions. Some corrective actions can be performed by the operator or maintenance personnel, and others may require assistance of a qualified electrician or Service Center.

ENGINE WILL NOT START	
Causes	Solutions
Low Oil Shutdown	Fill engine with the adequate amount of oil
Cold Engine	Choke engine to start
No Fuel	Add gas to fuel tank - Make sure fuel shutoff valve is open
Engine not turned ON	Place ON/OFF switch in the ON position
Spark plug wire not attached	Attach spark plug wire to spark plug
LOW/SURGING PRESSURE	
Causes	Solutions
Insufficient water supply	Increase water flow - Check for kinked or pinched hose
Plugged inlet screen	Pull out and clean screen carefully
Need to use a high pressure nozzle	Change to the red, yellow, green or white nozzle
Plugged nozzle	Remove nozzle, check for blockage
Worn nozzle	Replace nozzle
Leak in high pressure line	Fix leaks
NO CHEMICAL INJECTION	
Causes	Solutions
Need to use low pressure soap nozzle	Change to the black nozzle
Back pressure from extra-long hose	Try shorter high pressure hose
Leak in chemical hose	Replace hose. Use hose clamps if necessary
Chemical tube is not submerged in chemical tank	Make sure chemical tube is connected and submerged into chemical tank

Contact Powerhorse Product Support at 1-866-443-2576 for any questions, problems, or parts orders.

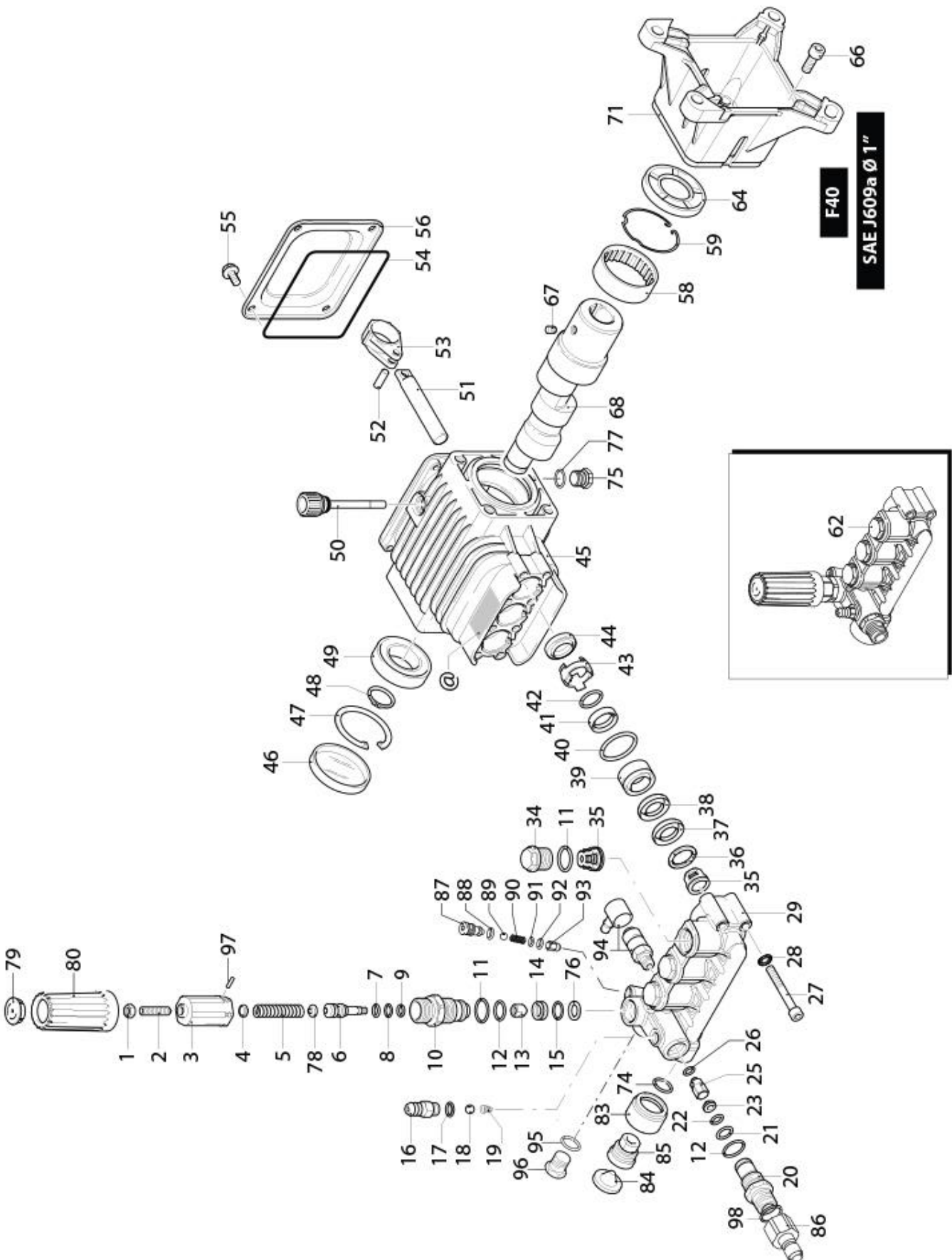
Parts Explosion - Model 1574200 – Rev A.4



Parts List - Model 1574200 – Rev A.4

Ref #	Part #	Description	Qty
1	798736	Engine	1
2	795447	M6 x 40 Bolt	1
3	795448	Soap Tank Cap	1
4	798737	Soap Tank	1
5	798738	Frame Base	1
6	795561	M8 Lock Nut	4
7	795451	Foot, Frame Isolating	2
8	796647	M6×45 Bolt	3
9	796648	Washer	5
10	795453	Lower Gun Hook	1
11	795562	Lock Nut M6	5
12	795563	M8 Bolt	8
13	798739	Engine Vibration Foot	4
14	795456	Tubing Clip	5
15	795454	Wheel	2
16	795455	Axle	2
17	798740	Hair Pin	2
18	795457	M6×16 bolt	2
19	798741	M8 x 46 Carriage Bolt	2
20	795419	Flat Washer	2
21	796646	Bolt M6×55	2
22	798742	Upper Gun Hook	1
23	796649	Bushing	2
24	798743	Frame Handle	1
25	798744	Foam Grip	1
26	798745	Hose Hook	1
27	795415	M6×35 bolt	2
28	795459	Nozzle Holder	5
29	798746	Front Panel	1
30	798747	Pressure Washer Pump	1
31	798748	Chemical Hose W/Strainer	1
32	795418	Washer, Engine	2
33	798750	Pump Bolt	4
34	798751	Flat Key	1
35	798752	Wand w/QC	
36	798753	Spray Gun	1
37	798754	High Pressure Hose	1
38	798755	Nozzle, Red	1
39	798756	Nozzle, Yellow	1
40	798757	Nozzle, Green	1
41	798758	Nozzle, White	1
42	795576	Nozzle, Black (Low Pressure)	1
43	796134	Nozzle Cleaning Tool	1
44		Holder, Nozzle Cleaning Tool	1
45	798759	Fitting, Gun Inlet - 3/8" Female QC	1
46	799427	Seal, Copper	1

Pump Parts Explosion – 798747



Pump Parts List - 798747

Ref #	Description	Part #	Qty
1	Nut, M6 *	AAAR1060120	1
2	Screw, M6x25 *	AAAR2840970	1
3	Insert *	AAAR1980390	1
4	Spring Retainer *	AAAR1980220	1
5	Spring *	AAAR2760410	1
6	Piston *	AAAR2760400	1
7	O-ring Ø 6.02x2.62 *	AAAR2260100	1
8	O-ring Ø 6.07x1.78 *	AAAR660190	1
9	Anti-Extrusion Ring *	N/A	1
10	Piston Guide *	AAAR2760570	1
11	O-ring Ø 15.6x1.78 *	AAAR1200690	4
12	O-ring Ø 12.42x1.78 *	AAAR394280	2
13	Shutter *	AAAR2761290	1
14	Seat *	AAAR2760980	1
15	O-ring Ø 11.11x1.78 *	AAAR770140	1
16	Hose Tail Ø 8	AAAR1982520	1
17	O-ring Ø 4.48x1.78	AAAR480480	1
18	Ball	AAAR1250280	1
19	Spring	AAAR1560520	1
20	Fitting 3/8" G	AAAR2760230	1
21	O-ring Ø 12x1	N/A	1
22	O-ring Ø 9x1	AAAR1470210	1
23	Injector Orifice	N/A	1
25	Shutter	N/A	1
26	O-ring Ø 4x2.5	AAAR2101770	1
27	Screw, M6x50	N/A	8
28	Washer	AAAR1381550	8
29	Head	N/A	1
34	Plug	AAAR2761450	3
35	Complete Valve *	AAAR2769054	6
36	Ring Ø 15 *	AAAR2760220	3
37	Water Seal Ø 15 *	AAAR1342761	3
38	Seal *	AAAR1981580	3
39	Piston Guide Ø 15	AAAR1981570	3
40	O-ring Ø 23.52x1.78 *	AAAR770260	3
41	Water Seal Ø 15 *	AAAR1260440	3
42	O-ring Ø 13.95x2.62 *	N/A	3
43	Spacer	N/A	3
44	Oil Seal *	AAAR1260460	3
45	Pump Body	N/A	1
46	Oil Seal *	AAAR1266740	1

Ref #	Description	Part #	Qty
47	Ring	AAAR1260790	1
48	Ring	N/A	1
49	Bearing	AAAR1780490	1
50	Breather Plug/Dipstick	AAAR880130	1
51	Piston Ø 15 *	N/A	3
52	Pin	AAAR1780050	3
53	Connecting Rod	AAAR1780710	3
54	O-ring *	AAAR2760281	1
55	Screw, 6x12	N/A	4
56	Cover	N/A	1
58	Bearing	AAAR1321190	1
59	Ring	AAAR1321080	1
62	Head Assembly	AAAR2769246	1
64	Ring *	AAAR480671	1
66	Screw, M8x20	AAAR180030	4
67	Screw, M6x6	N/A	1
68	Shaft	N/A	1
71	Flange	N/A	1
74	O-ring	AAAR2840880	1
75	Drain Plug 3/8"	AAAR1989600	1
76	Anti-Extrusion Ring *	AAAR2760640	1
77	O-ring Ø 14 x 1.78, Drain Plug	AAAR740290	1
78	Spring Retainer *	AAAR1980220	1
79	Adjusting Knob Plug *	AAAR1981770	1
80	Adjusting Knob *	AAAR1918780	1
83	Fitting	AAAR2840270	1
84	Filter	AAAR7369	1
85	Fitting	AAAR2840390	1
86	Quick Coupling	AAAR43973	1
87	Plug	AAAR42304 Easy Start Valve Assembly	1
88	O-ring Ø 6.75 x 1.78		1
89	Ball		1
90	Spring		1
91	O-ring Ø 6 x 1		1
92	O-ring Ø 7 x 1		1
93	Seat		1
94	Thermal Relief Valve	AAARTPP140-1/4A	1
95	O-ring Ø 10.82 x 1.78	AAAR820510	1
96	Plug ¼	AAAR880581	1
97	Pin*	AAAR1080071	1
98	Bonded Washer	AAAR1540110	1

* Included in a kit

Pump Kits List - 798747

Kit #	Kit Description	Part Ref #	Parts n Kit	Parts Qty	Kit Order Qty
AAAR42666	Valve Kit	35	Complete Valve	6	1
AAAR2187	Piston Kit	51	Piston	3	1
AAAR2188	Oil Seal Kit	44	Oil Seal, Piston	3	1
		46	Oil Seal	1	
		54	O-ring, Cover	1	
		64	Ring	1	
AAAR2189	Water Seal Kit	37	Water Seal	3	1
		38	Anti-Extrusion Ring	3	
		40	O-ring	3	
		41	Water Seal	3	
AAAR2191	Support Ring Kit	42	O-ring	3	1
		36	Ring	3	
AAAR42128	Unloader Kit	1	Nut, M6	1	1
		2	Screw, M6x25	1	
		3	Insert	1	
		4	Spring Retainer	1	
		5	Spring	1	
		6	Piston	1	
		7	O-ring Ø 6.02x2.62	1	
		8	O-ring Ø 6.07x1.78	1	
		9	Anti-Extrusion Ring	1	
		10	Piston Guide	1	
		11	O-ring Ø 15.6x1.78	4	
		12	O-ring Ø 12.42x1.78	2	
		13	Shutter	1	
		78	Spring Retainer	1	
		79	Plug	1	
		80	Knob	1	
		97	Pin	1	
AAAR42129	Unloader Seat Kit	14	Seat	1	1
		15	O-ring Ø 11.11x1.78	1	
		76	Anti-Extrusion Ring	1	

Engine Parts Explosion – 798736

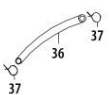
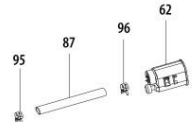
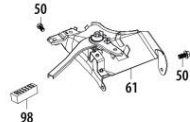
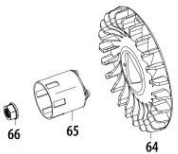
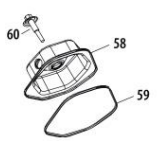
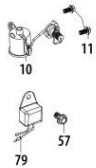
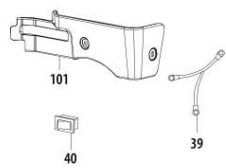
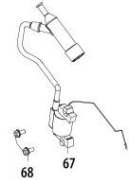
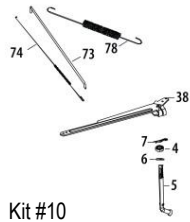
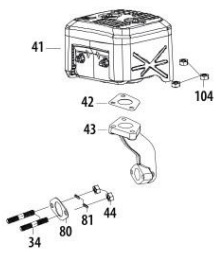
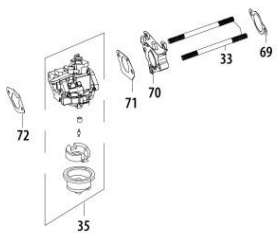
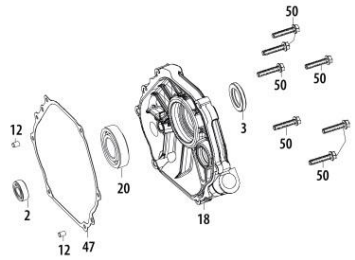
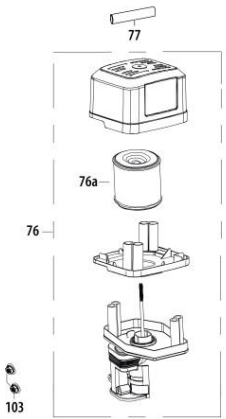
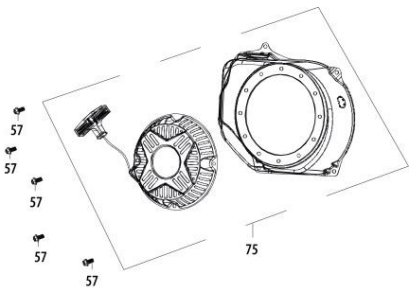
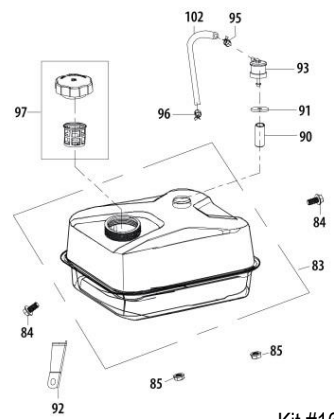


Engine Parts List - 798736

Ref #	Part #	Description	Qty
1	N/A	CRANKCASE	1
2	Kit #13	BALL BEARING	2
3		OIL SEAL	2
4	Kit #10	SEAL, GOVERNOR ARM SHAFT	1
5		SHAFT, GOVERNOR ARM	1
6		WASHER, GOVERNOR ARM SHAFT	1
7		PIN, LOCK	1
8	Kit #2	BOLT, DRAIN PLUG	2
9		WASHER, DRAIN PLUG	2
10	Kit #7	SWITCH ASSEMBLY, OIL LEVEL	1
11		BOLT M6X16	2
12	Kit #13	DOWEL PIN, CASECOVER	2
13	N/A	PISTON	1
14	N/A	SCRAPER RING SET, PISTON	1
15	N/A	ROD ASSEMBLY, CONNECTING	1
16	N/A	PIN, PISTON	1
17	N/A	CLIP, PISTON	2
18	Kit #13	COVER ASSEMBLY, CRANKCASE	1
19	796860	OIL PLUG	1
20	Kit #13	BALL BEARING	1
21	N/A	GOVERNOR ASSEMBLY	1
22	N/A	CYLINDER HEAD	1
23	N/A	VALVE, INTAKE	1
24	N/A	VALVE EXHAUST	1
25	N/A	RETURNER, INTAKE VALVE	2
26	N/A	OIL SEAL, VALVE	2
27	N/A	SPRING, VALVE	2
28	N/A	ADJUSTER ROCKER ARM	2
29	N/A	SEAT, VALVE SPRING, EXHAUST	2
30	N/A	PLATE, PUSH ROD GUIDE	1
31	N/A	ROCKER ASSY	2
32	N/A	ROTATOR	2
33	Kit #12	BOLT, STUD	2
34	Kit #11	BOLT, STUD	2
35	Kit #12	CARBURETOR ASSEMBLY	1
36	Kit #1	FUEL LINE	1
37		CLIP, FUEL LINE Ø7.5	2
38	Kit #10	GOVERNOR ARM	1
39	Kit #8	FLAMEOUT WIRE	1
40		SWITCH ASSEMBLY	1
41	Kit #11	MUFFLER COMP	1
42		GASKET, EXHAUST PIPE	1
43		EXHAUST PIPE	1
44		NUT M8	2
45	N/A	CRANKSHAFT ASSEMBLY	1
46	N/A	LIFTER, VALVE	2
47	Kit #13	PACKING, CASECOVER	1
48	N/A	BALANCING SHAFT	1
49	N/A	CAMSHAFT ASSEMBLY	1
50	Kit #4, Kit #13	BOLT M8X35	9
51	N/A	PIN, DOWEL	2
52	N/A	GASKET, CYLINDER HEAD	1
53	N/A	BOLT M10X80	4

Ref #	Part #	Description	Qty
54	795592	SPARK PLUG	1
55	N/A	ROD, PUSH	2
56	N/A	SHROUD	1
57	Kit #7, Kit #15	BOLT M6X12	9
58	Kit #6	COVER COMP, CYLINDER HEAD	1
59		PACKING, HEADCOVER	1
60		LOCK BOLT	1
61	Kit #4	SHROUD ASSY, UPPER	1
62	Kit #3	CARBON CANISTER ASSEMBLY	1
63	N/A	FLYWHEEL ASSEMBLY	1
64	Kit #5	FAN, RECOIL STARTER	1
65		PULLEY, STARTER	1
66		NUT	1
67	Kit #9	IGNITION COIL ASSY	1
68	Kit #9	BOLT M6X25	2
69	Kit #12	PACKING, INTAKE	1
70		INSULATOR, CARBURETOR	1
71		PACKING, CARBURETOR	1
72	Kit #12, Kit #14	SPACER, CARBURETOR	1
73	Kit #10	ROD, GOVERNOR	1
74		SPRING, THROTTLE RETURN	1
75	Kit #15	RECOIL STARTER ASSEMBLY	1
76	Kit #14	AIR CLEANER ASSEMBLY	1
76a	Kit #14 or 798772	AIR FILTER ELEMENT	1
77	Kit #14	TUBE, BREATHER	1
78	Kit #10	SPRING, GOVERNOR	1
79	Kit #7	AMPLIFIER	1
80	Kit #11	PACKING, EXHAUST	1
81		SPRING WASHER	2
82	796859	DIPSTICK	1
83	Kit #16	FUEL TANK ASSEMBLY	1
84		BOLT M8X25	2
85		NUT M8	2
86	N/A	CLIP	1
87	Kit #3	CONNECTING PIPE	1
88	N/A	CLIP	1
89	N/A	CLIP, WIRE HARNESS	1
90	Kit #16	BUMPER, BREATHER PIPE	1
91		MANUAL CHOKE ASSEMBLY	1
92		BRACKET	1
93		PACKING WASHER	1
94	N/A	LOCKING FLAPS	4
95	Kit #3, Kit #16	CLIP, FUEL LINE Ø9.5	2
96		CLIP, FUEL LINE Ø10	2
97	Kit #16 or 798771	FUEL TANK CAP	1
98	Kit #4	SPEED REGULATING HANDLE	1
99	N/A	BOLT M6X28	2
100	N/A	BOLT M6X8	1
101	Kit #8	PLATE, AIR CLEANER	1
102	Kit #16	CONNECTING PIPE	1
103	Kit #14	NUT M6	2
104	Kit #11	NUT M8	3

Engine Kits List - 798736

 Kit #1	 Kit #2	 Kit #3	 Kit #4	 Kit #5
 Kit #6	 Kit #7	 Kit #8	 Kit #9	 Kit #10
 Kit #11		 Kit #12		 Kit #13
 Kit #14		 Kit #15		 Kit #16

Kit Ref #	Kit Part #	Description	Qty
1	798762	Fuel Line Kit	1
2	795629	Drain Bolt Kit	1
3	798161	Carbon Canister Kit	1
4	798763	Throttle Kit	1
5	795636	Recoil Starter Fan Kit	1
6	795626	Valve Cover Kit	1
7	795634	Oil Level Kit	1
8	798768	On/Off Switch Kit	1

Kit Ref #	Kit Part #	Description	Qty
9	795635	Ignition Coil Kit	1
10	798760	Governor and Spring Kit	1
11	798770	Muffler Kit	1
12	798766	Carburetor Kit	1
13	798769	Crankcase Cover Kit	1
14	798765	Air Cleaner Kit	1
15	798764	Recoil Kit	1
16	798767	Tank Kit	1

Engine Manual

WARNING

BEFORE operating the engine, be sure to read this section of the manual, otherwise injury to personnel or damage to equipment may occur.

Engine starting components

1. Fuel Valve

When the fuel valve is in the ON position, fuel is allowed to flow from the fuel tank to the carburetor. Be sure to return the fuel valve to the OFF position after stopping the engine.

2. Choke Lever

The choke is used to provide an enriched fuel mixture when starting a cold engine. It can be opened and closed by operating the choke lever manually. Move choke lever to the left toward CLOSED to enrich the mixture for cold starting.

3. Engine Switch

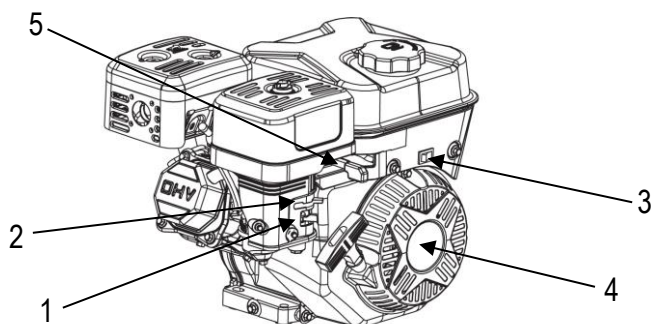
Turn the switch ON, (and pull recoil) to run the engine and to stop the engine turn the switch OFF.

4. Recoil

To start the engine, pull the starter rope lightly until resistance is felt, then pull briskly.

5. Throttle Lever

The throttle lever controls the engine speed. Pump Output is controlled by adjusting the throttle lever.



Displacement	420
Starting Type	Recoil
Ignition Type	Transistorized Magneto Ignition
Oil Type	SAE10W-30
Lubricating Type	Splash
Fuel Type	Unleaded Gasoline
Model	420cc
Spark Plug Gap	0.7-0.8mm (0.028-0.03in)
Spark Plug Torque	20-30N.m
Intake Valve Clearance	0.08-0.12mm (0.003-0.005in)
Exhaust Valve Clearance	0.13-0.17mm (0.005-0.007in)

WARNING

Improper maintenance or failure to correct a problem before operation can cause a malfunction in which you can be seriously hurt or killed. ALWAYS follow the inspection and maintenance recommendations and schedules in this manual.

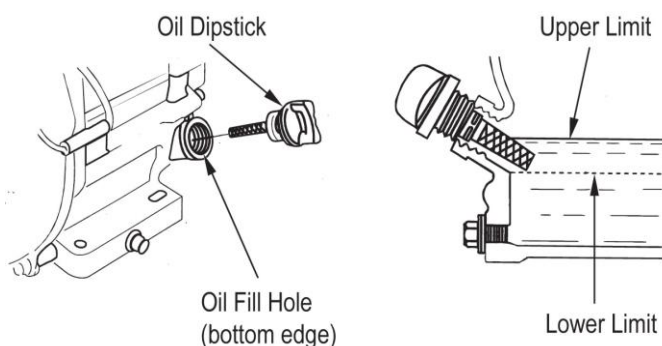
Maintenance schedule	REGULAR SERVICE PERIOD		Before each use	First month or 20 Hrs.	Every 3 months or 50 Hrs.	Every 6 months or 100 Hrs.	Every year or 300 Hrs.
	Engine oil	Check level	○				
		Change		○		○	
	Air filter	Check	○				
		Clean			○(1)	○(1)	
		Replace					○
	Fuel Valve Sediment Cup	Clean				○	
	Spark plug	Check-adjust				○	
		Replace					○
	Spark arrester	Clean				○	
	Idle speed	Check-adjust					○(2)
	Valve clearance	Check-adjust					○(2)
	Cylinder head	Clean	After every 500Hrs. (2)				
	Fuel tank and filter	Clean	Every 2 years (Replace if necessary) (2)				
	Fuel tube	Check	Every 2 years (Replace if necessary) (2)				
(1) Service more frequently when used in dusty areas.							
(2) These items should be serviced by an authorized generator service center, unless the owner has the proper tools and is mechanically proficient.							
Engine oil recommendations							

Oil draining and checking oil level

! WARNING: Burn Hazard

Never open oil port while engine is running. Hot oil can spray over face and body.

1. Operate the pressure washer for 3 to 5 minutes to thin oil for easier draining.
2. Ensure that the engine is stopped and on a level surface.
3. Remove the drain bolt and washer; drain the oil into an approved container.

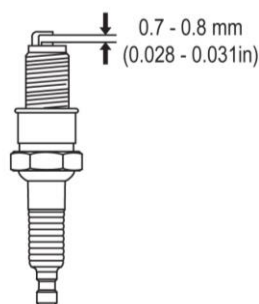
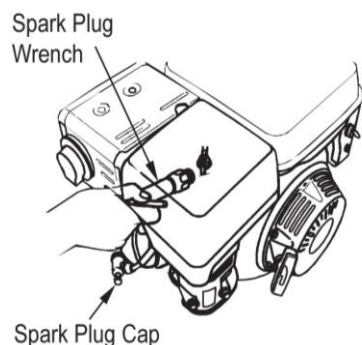


4. Reinstall washer and drain bolt.
5. Remove the dipstick and clean it.
6. Fill crankcase with oil to the bottom lip of the oil filler neck, approximately 1.16 US quarts (1.1L).
7. Reinsert the dipstick into the oil filler without threading in, and check oil level. If the oil level is too low, add recommended engine oil to the oil filler neck.
8. Reinstall the dipstick.

Spark plug removal, cleaning and replacement

Proper spark plug clearance ensures the engine's normal running.

- a) Remove the spark plug cap.
- b) Remove the spark plug using a spark plug wrench.



! WARNING

Be careful not to touch the muffler during or just after the engine has been running.

- c) Clean the spark plug with a steel brush. If the insulator is damaged, replace the spark plug.
- d) Measure the spark plug clearance with a feeler. The clearance should be 0.7-0.8mm. If adjustment is necessary, bend the side electrode carefully.
- e) Check if the spark plug gasket is in good conditions, or replace with a new one. Screw on the spark plug to the bottom first by hand and then tighten it up by a using spark plug wrench. If a new spark plug is used, twist 1/2 more turns after impacting the gasket; if reinstall the original one, just twist 1/8-1/4 more turns.

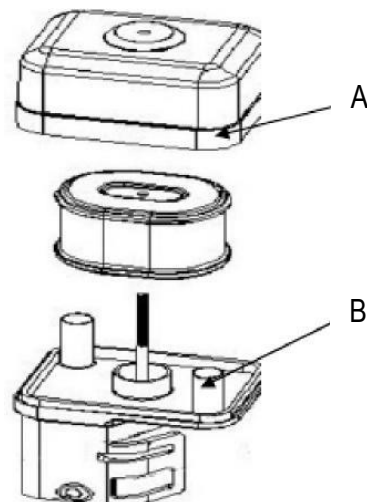
Clean air filter

WARNING

Never run the pressure washer without the air filter. Rapid engine wear will result.

1. Remove the air cleaner outside cover (A). Be careful to prevent dirt and debris from falling into the air cleaner assembly.
2. Separate the Air Filter (A) from the Air Filter Housing (B).
3. Inspect the air filter. Clean dirty air filter with warm water and mild soap. Allow air filter to dry thoroughly before re-installation.
4. Install the air filter assembly onto the carburetor and secure with screws.

Note: Do not use pressurized air or solvents to clean the filter. Pressurized air can damage the filter and solvents will dissolve the filter.



Prepare engine for long term storage if needed

If you will not be able to exercise the pressure washer regularly, you must prepare the engine for long term storage to prevent gum deposits from forming and causing malfunction of the engine.

Prepare engine for long term storage by:

Removing all gasoline from the tank and carburetor.

Draining steps:

1. Position a UL-listed fuel container below the carburetor drain bolt.
2. Turn fuel valve to the OFF position.
3. Remove the drain bolt and gasket.
4. Turn fuel valve to the ON position and drain fuel from carburetor and tank.
5. Reinstall and tighten the drain bolt and gasket.

OR

Adding fuel stabilizer to the gasoline (following manufacturer's instructions).

Fuel stabilizer steps:

1. Ensure gasoline tank is full.
2. Add fuel stabilizer to fuel tank.
3. Run engine at least 10 minutes after adding stabilizer to allow it to enter the fuel system.
4. Shut off engine.
5. Disconnect spark plug wire and remove spark plug using a spark plug wrench.
6. Add one teaspoon oil through spark plug hole.
7. Place rag over spark plug hole and turn starter (or pull the recoil) a few times to lubricate the combustion chamber.
8. Replace spark plug, but do NOT reconnect the spark plug wire.

Removal from storage	 WARNING Gasoline is highly flammable and explosive, and you can be burned or seriously injured when handling fuel. <table border="1" data-bbox="407 287 1433 562"> <thead> <tr> <th>Storage time</th><th>Service item</th></tr> </thead> <tbody> <tr> <td>Within one month</td><td>Use</td></tr> <tr> <td>One-two months</td><td>Drain original fuel and refuel.</td></tr> <tr> <td>Two months - one year</td><td>Drain original fuel and refuel; Empty and clean the fuel valve sediment cup.</td></tr> <tr> <td>One year or longer</td><td>Drain original fuel and refuel; Empty and clean the fuel valve sediment cup; Empty and clean the carburetor bowl.</td></tr> </tbody> </table> Draining fuel: 1. Turn the fuel valve to the OFF position. 2. Place a UL-listed container below the carburetor; use a funnel to avoid spillage. 3. Remove the carburetor drain bolt and gasket. 4. Turn the fuel valve to the ON position to drain fuel into a UL-listed container. 5. Reinstall and tighten the drain bolt and gasket.	Storage time	Service item	Within one month	Use	One-two months	Drain original fuel and refuel.	Two months - one year	Drain original fuel and refuel; Empty and clean the fuel valve sediment cup.	One year or longer	Drain original fuel and refuel; Empty and clean the fuel valve sediment cup; Empty and clean the carburetor bowl.
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High Altitude Operation	CAUTION: Operating at an altitude of greater than 2000 feet (610 meters) may affect your engines performance, fuel consumption, and emissions. To remain emissions compliant and improve engine performance at higher altitudes, a high-altitude kit is required. A high altitude kit includes a carburetor jet resized to help correct air / fuel mixture at altitude. To order a high altitude kit or if you have additional questions, go to www.northerntool.com or contact us at 1-866-443-2576 – Powerhorse. Please note, engines with the high-altitude kit installed operated at lower altitudes could cause severe engine damage and affect emissions compliance. When modified, a tag or decal should be added to the product stating that a high-altitude kit was installed and to remind you to re-service the carburetor (re-jet) when operating in lower altitude environments.										

Limited Warranty

Dear Valued Customer:

The Powerhorse Product you just purchased is built with the finest material and craftsmanship. Use this product properly and enjoy the benefits from its high performance. By purchasing a Powerhorse product, you show a desire for quality and durability. Like all mechanical equipment this unit requires a due amount of care. Treat this unit like the high quality piece of machinery it is. Neglect and improper handling may impair its performance. Please thoroughly read the instructions and understand the operation before using your product. Always contact Powerhorse Product Support at 1-866-443-2576 prior to having any service or warranty work performed, as some services performed by parties other than Powerhorse approved service centers may void this warranty. This warranty is in lieu of any other warranty expressed or implied and Powerhorse assumes no other responsibility or liability outside that expressed within this warranty.

Limited Warranty

Powerhorse shall warranty any piece of equipment manufactured, or parts of equipment manufactured, to be free from defects in material or workmanship for a period of:

Powerhorse Warranty		
Item #	Consumer Warranty Period	Commercial Warranty Period
1574200	2 years from date of purchase by user	90 days from date of purchase by user

"Consumer use" means personal residential household use by a consumer. "Commercial use" means all other uses, including use for commercial, income producing or rental purposes or when purchased by a business.

This warranty applies to the original purchaser of the equipment (verification of purchase, in the form of a receipt, is the responsibility of the buyer), is non-transferable, and covers parts and labor. Parts will be replaced or repaired at no charge, except when the equipment has failed due to lack of proper maintenance. If a part is no longer available, the part may be replaced with a similar part of equal function. Any misuse, abuse, alteration or improper installation or operations will void warranty. Determining whether a part is to be replaced or repaired is the sole decision of Powerhorse. Powerhorse will not provide for replacement of complete products due to defective parts. Any costs incurred due to replacement or repair of items outside of a Powerhorse approved facility is the responsibility of the buyer and not covered under warranty. Transportation costs to and from service center is the responsibility of the customer.

In addition to the normal warranty, Powerhorse shall warrant any normal wear item from defects in material or workmanship for a period of 90 days from the date of purchase by user. Normal wear items include, but are not limited to, nozzles, quick connect fittings, valves, seals, hoses, springs, O-rings, unloader valves and filter elements.

This warranty specifically excludes the following; failure of parts due to damage caused by accident, fire, flood, windstorm, acts of God, applications not approved by Powerhorse in writing, corrosion caused by chemicals, use of replacement parts which do not conform to manufacturer's specifications, damage related to rodent and/or insect infestation and damage caused by vandalism. Additional exclusions: loss of running time, inconvenience, loss of income, or loss of use, including any implied warranty of merchantability of fitness for a specific use. Also, Outdoor Power Equipment needs periodic parts and service to perform well, and this warranty does not cover instances when normal use has exhausted the life of a component or the engine.

This warranty does not cover any personal injury or damage to surrounding property caused by failure of any part. Repair or replacement of parts does not extend the warranty period.

The engine warranty is covered under the same terms and conditions as outlined above. Normal engine maintenance such as spark plugs, air filters, adjustments, fuel system cleaning and obstruction due to build up is not covered by this Powerhorse warranty.

Tel: 1-866-443-2576

Website: www.northerntool.com

Please fill in the following information and have it on hand when you call in on a warranty claim.

Customer Number: _____

Date of Purchase: _____

Powerhorse Serial Number: _____

Item Number: _____

⚠ WARNING: This product can expose you to chemicals including gasoline engine exhaust, which is known to the State of California to cause cancer, and carbon monoxide, which is known to the State of California to cause birth defects or other reproductive harm.

For more information go to www.P65Warnings.ca.gov.



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