

# OPTICAL GAS IMAGING

INFRARED CAMERAS FOR GAS LEAK DETECTION

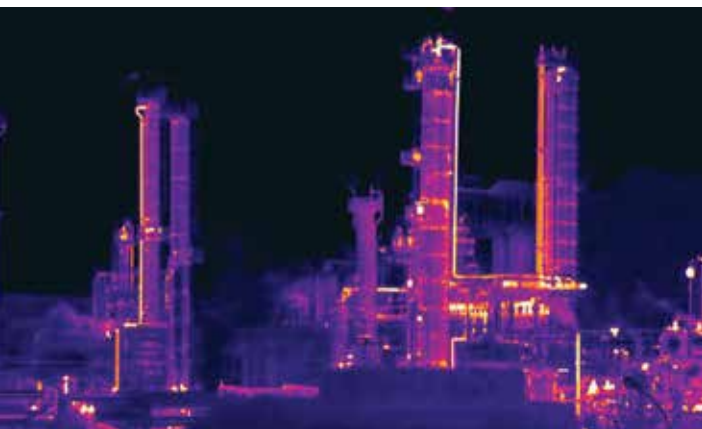


The World's **Sixth Sense**®

# MAKE INVISIBLE GASES VISIBLE

SAVE LIVES, REVENUE, AND THE DAY

A facility can have thousands of connections and fittings that require regular inspection, but the reality is less than one percent of these components will ever leak. Testing them all with a traditional “sniffer” takes a great deal of time and effort.



Optical gas imaging cameras give you the power to spot invisible gases as they escape, so you can find fugitive emissions faster and more reliably than with sniffer detectors. With a FLIR GF-Series camera, you can document gas leaks that lead to lost product, lost revenue, fines, and safety hazards.

From natural gas extraction to petrochemical operations and power generation, companies have saved more than \$10 million annually in lost product by including FLIR optical gas imaging in their leak detection and repair (LDAR) programs.



SEE HYDROCARBON LEAKS CLEARLY

## METHANE AND HYDROCARBONS

Scan thousands of connections for natural gas (methane) and other hydrocarbon leaks quickly and from a safe distance to avoid regulatory violations, fines, and lost revenue.



DETECT LEAKS FROM HYDROGEN-COOLED GENERATORS

## HYDROGEN (CO<sub>2</sub> TRACER GAS)

Imaging the tracer gas, CO<sub>2</sub>, with an optical gas camera allows operators of hydrogen-cooled generators to efficiently find hydrogen leaks.



FIND SF<sub>6</sub> LEAKS EASILY

### SULFUR HEXAFLUORIDE (SF<sub>6</sub>)

Scan substation circuit breakers for sulfur hexafluoride (SF<sub>6</sub>) leaks at a safe distance from high-voltage areas, without the need to shut down operations.



FIND LEAKS AT STEEL PLANTS

### CARBON MONOXIDE (CO)

Protect workers and the environment from toxic levels of carbon monoxide (CO) by pinpointing leaks quickly and efficiently.



SPOT HARD-TO-FIND CO<sub>2</sub> LEAKS

### CARBON DIOXIDE (CO<sub>2</sub>)

Prevent shut-downs by detecting carbon dioxide (CO<sub>2</sub>) leaks early in chemical production, manufacturing, and Enhanced Oil Recovery programs.



DETECT R-124 COMPRESSOR LEAKS

### REFRIGERANTS

Find leaks early to avoid interruptions in operations, prevent the loss of perishable products, and limit the environmental impact of toxic refrigerants.



## TRACK LEAKS TO THEIR SOURCE

The GF-Series optical gas imaging cameras can detect natural gas, SF<sub>6</sub>, and CO<sub>2</sub> leaks quickly, accurately, and safely without the need to shut down systems, or the need for contact with the components. Gas leaks that are invisible to the naked eye look like smoke on infrared optical gas imaging cameras, making them easy to see – even from a distance.

### WITH FLIR OPTICAL GAS IMAGERS, YOU CAN:

- Scan broad areas quickly, from a safe distance
- Survey hard-to-reach connections and fittings
- Improve compliance with environmental regulations
- Check electro-mechanical systems for signs of failure, using temperature measurement capability



A LEAKING PRESSURE GAUGE



CAPTURED GAS LEAK



LEAK IS CLEARLY VISIBLE ON THE THERMAL IMAGE

### SCAN BROAD AREAS QUICKLY, FROM A SAFE DISTANCE



VISIBLE IMAGE



INFRARED IMAGE



HIGH SENSITIVITY MODE

## HANDHELD CAMERAS

When you need to survey large work areas for industrial gas or chemical leaks, a handheld optical gas imaging camera can help you get the job done quickly and efficiently. Cameras such as the GFx320, GF306, and GF346 allow you to check every component throughout multiple sites, and are ergonomically designed for comfortable, all-day use. These cameras also offer features such as temperature calibration for improved contrast between the gas compound and the background scene.

### GF-SERIES HANDHELD CAMERAS ARE IDEAL FOR:

- Natural gas wellsites
- Electrical substations
- Power generators
- Chemical processing plants
- Manufacturing plants



## FIXED CAMERAS

Have a need for continuous monitoring or automated leak detection in critical areas? With thermal imaging cameras such as the G300a, G300pt, and A6604, you can constantly monitor vital gas pipelines and installations in remote or difficult to access zones. You will immediately see if a dangerous and costly gas leak appears. Monitoring is performed from a safe distance without the need to send technicians into potentially dangerous areas.

### G300A, G300PT, AND THE A6604 CAMERAS ARE IDEAL FOR:

- Offshore oil platforms
- Natural gas processing plants
- Biogas generation plants
- Petrochemical facilities
- High value well sites
- Underground storage facilities
- Critical pipeline crossings

## HELPFUL ACCESSORIES

### FLEXIBLE SYSTEMS THAT MEET YOUR CHANGING NEEDS

No other thermal imaging camera manufacturer offers a wider range of accessories than FLIR Systems. Hundreds of accessories are available to customize our cameras for a wide variety of imaging and measurement applications. From a comprehensive range of lenses, through LCD screens, to remote control devices, everything is available to tailor your camera to your specific application.





## REFRIGERANTS

### FLIR *GF304*

The FLIR GF304 detects refrigerant gas leaks without interrupting or shutting down operations. Most modern refrigerants are organofluorine compounds, and while they are not ozone-depleting, some blends contain Volatile Organic Compounds (VOCs). Refrigerants are used in a variety of systems, including food production, pharmaceutical storage, and air conditioning.

#### GF304 DETECTS THE FOLLOWING REFRIGERANT GASES:

- R22
- R125
- R134A
- R143A
- R245fa
- R404A
- R407C
- R410A
- R417A
- R422A
- R507A



## SULFUR HEXAFLUORIDE & AMMONIA

### FLIR *GF306*

The FLIR GF306 detects sulfur hexafluoride (SF<sub>6</sub>) – used to insulate high voltage circuit breakers – as well as the industrial refrigerant and fertilizer anhydrous ammonia (NH<sub>3</sub>). SF<sub>6</sub> is a potent greenhouse gas, with a global warming potential that's 22,000 times greater than CO<sub>2</sub> over a 100-year period. By detecting and repairing SF<sub>6</sub> leaks, energy producers can avoid costly damage to circuit breakers while protecting the environment.

#### GF306 DETECTS THE FOLLOWING GASES:

- Acetic acid
- Acetyl chloride
- Allyl bromide
- Allyl chloride
- Allyl fluoride
- Anhydrous ammonia
- Bromomethane
- Chlorine dioxide
- Ethyl cyanoacrylate (superglue)
- Ethylene
- Freon-12
- Furan
- Hydrazine
- Methylsilane
- Methyl ethyl ketone (MEK)
- Methyl vinyl ketone
- Propenal
- Propene
- Sulfur hexafluoride
- Tetrahydrofuran
- Trichloroethylene
- Uranyl fluoride
- Vinyl chloride
- Vinyl cyanide
- Vinyl ether



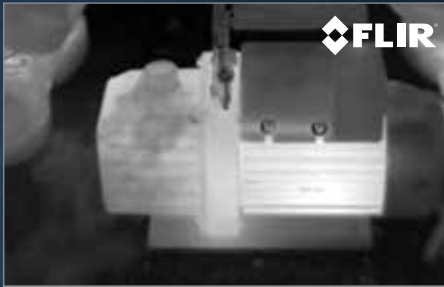
#### GF304 CAMERAS ARE IDEAL FOR:

- Food production, storage, and retail
- Automotive production and repair
- Air conditioning
- Pharmaceutical production, transport, and storage

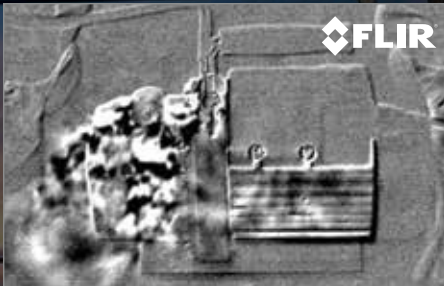


#### GF306 CAMERAS ARE IDEAL FOR:

- Utilities
- Ammonia plants
- Industrial refrigeration systems



A/C COMPRESSOR - INFRARED IMAGE



HIGH SENSITIVITY MODE



COMMON SF<sub>6</sub> PLUMBING LEAK



SF<sub>6</sub> LEAKING FROM CIRCUIT BREAKER



## METHANE & HYDROCARBONS

### NEW! FLIR **GfX320** & FLIR **Gf320**

The GFx320 and GF320 detect methane emissions from the production, transportation, and use of oil and natural gas. They allow you to survey large areas up to nine-times faster than with traditional gas sniffer methods. These OGI cameras also offer highly accurate temperature measurements, so inspectors can assess and improve thermal contrast between the gas cloud and the background.

#### INTRINSICALLY SAFE

The FLIR GFx320 allows you to quickly detect and visualize fugitive natural gas emissions while maintaining safety inside hazardous locations. This **Intrinsically Safe** OGI camera is **third-party certified for use in ATEX Zone II safety areas**. The GFx320 is verified to meet sensitivity standards defined in the **US EPA's 0000a methane rule** and meets reporting requirements by tagging each recording with GPS data. By finding leaks and fixing them quickly, your company can protect the environment while avoiding product losses and the cost of regulatory fines.

#### THE GFx320/GF320 DETECT MORE THAN 400 GASES, INCLUDING:

- Methane
- Methanol
- Propane
- Benzene
- Ethane
- Propylene
- Ethanol
- Pentane
- 1-Pentene
- Isoprene
- Butane
- Ethylbenzene
- MEK
- MIBK
- Toluene
- Octane
- Heptane
- Xylene
- Ethylene
- Hexane



#### THE GFX320 AND GF320 ARE IDEAL FOR:

- Offshore platforms
- Liquid natural gas shipping terminals
- Oil refineries
- Natural gas wellheads and processing plants
- Compressor stations
- Bio-gas and power generation plants

#### GFX320: SAFETY ZONE COMPLIANT

At offshore rigs, well sites, and production plants, there's often a risk of gas collecting and igniting with a stray spark or hot surface. Working in these areas requires special clothing and equipment – if it's possible at all.

The oil and gas industry has long awaited a gas detection solution such as the GFx320, because its Intrinsically Safe designation allows the user to work confidently and focus on the job at hand.

#### The GFx320 has the following certifications:

ATEX/IECEX, Ex ic nC op is IIC T4 Gc II 3 G  
ANSI/ISA-12.12.01-2013, Class I Division 2  
CSA 22.2 No. 213, Class 1 Division 2







VENTING STORAGE TANK PRESSURE RELIEF VALVE



NATURAL GAS LEAK ON COMPRESSOR VALVE



METHANE LEAK AT NATURAL GAS FACILITY SITE





## CARBON DIOXIDE

### FLIR *GF343*

The GF343 lets you see CO<sub>2</sub> leaks quickly and accurately, whether the gas is the result of a production process, part of an Enhanced Oil Recovery program, or being used as a tracer gas for hydrogen. CO<sub>2</sub> is a primary greenhouse gas, with emissions resulting not only from the combustion of fossil fuels but also from industrial processes, oil production, and manufacturing. Reliable non-contact CO<sub>2</sub> detection allows plants to inspect equipment while it is still online in the course of normal operations, avoiding unplanned outages. It also helps keep operations safe while moving towards carbon-neutral capture and storage operations.



#### GF343 CAMERAS ARE IDEAL FOR:

- Enhanced Oil Recovery programs
- Hydrogen-cooled power generators
- Carbon capture systems
- Ethanol producers
- Industrial tightness testing



## CARBON MONOXIDE

### FLIR *GF346*

The FLIR GF346 exposes invisible, odorless carbon monoxide (CO) emissions from a safe distance. CO leaking from vent stacks or pipes can be deadly, especially if the gas is allowed to collect in an enclosed area. The GF346 can quickly scan broad areas and pinpoint even small leaks from several meters away, increasing worker safety and protecting the environment.

#### GF346 DETECTS CARBON MONOXIDE AND THE FOLLOWING GASES:

- Acetonitrile
- Acetyl cyanide
- Arsine
- Bromine isocyanate
- Butyl isocyanide
- Chlorine isocyanate
- Chlorodimethylsilane
- Cyanogen bromide
- Dichloromethylsilane
- Ethenone
- Ethyl thiocyanate
- Germane
- Hexyl isocyanide
- Ketene
- Methyl thiocyanate
- Nitrous oxide
- Silanev

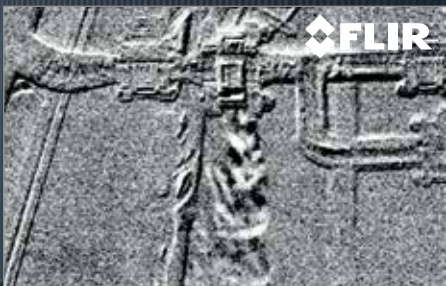


#### GF346 CAMERAS ARE IDEAL FOR:

- Steel industry
- Bulk chemicals manufacturing
- Packaging systems
- Petrochemical industry



SPOT HARD-TO-FIND CO<sub>2</sub> LEAKS



SEE MORE WITH HIGH SENSITIVITY MODE (HSM)





LEAKING FLANGE







VENTING FROM BLAST FURNACE



# SPECIFICATIONS

	<b>NEW!</b> 	
<b>Imaging Specifications</b>	<b>GFx320</b>	<b>GF320</b>
Primary Gas Seen	Methane (CH <sub>4</sub> )	Methane (CH <sub>4</sub> )
Detector Type	Cooled InSb	Cooled InSb
Spectral Range	3.2 – 3.4 μm	3.2 – 3.4 μm
Resolution		
Total Pixels		
Hazardous Location Certifications	ATEX/IECEX, Ex ic nC op is IIC T4 Gc II 3 G ANSI/ISA-12.12.01-2013, Class I Division 2 CSA 22.2 No. 213, Class 1 Division 2	
Thermal Sensitivity		
Accuracy		
Temperature Range	-20°C to 350°C	
Lenses	14.5° (38 mm), 24° (23 mm)	Standard: 24° × 18°; Optional: 14.5°, 6°
Zoom		
Focus	Manual	
Color LCD Monitor		
Adjustable Viewfinder		
Video Camera w/Lamp		
Laser Spot		
Video Out		
<b>Analysis</b>		
Spotmeters		
Area Boxes		
Profiles		
Delta T		
<b>Annotation</b>		
GPS		
<b>File Storage</b>		
Radiometric JPEG		
Radiometric IR Video		
MPEG Recording		

\*GF343 is not calibrated for temperature measurement.

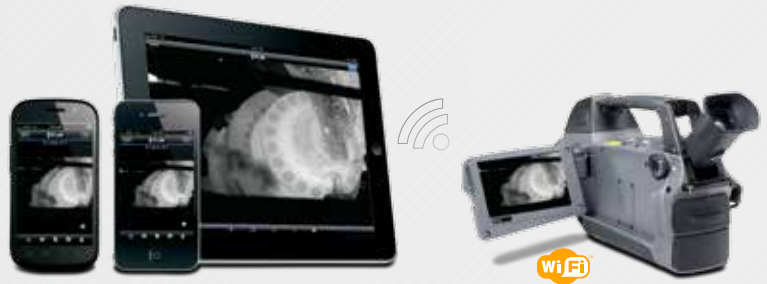
			
<b>GF304</b>	<b>GF306</b>	<b>GF343</b>	<b>GF346</b>
Refrigerants	Sulfur hexafluoride (SF <sub>6</sub> ) / Ammonia (NH <sub>3</sub> )	Carbon dioxide (CO <sub>2</sub> )	Carbon monoxide (CO)
Cooled QWIP	Cooled QWIP	Cooled InSb	Cooled InSb
8.0 – 8.6 μm	10.3 – 10.7 μm	4.0 – 4.4 μm	4.52 – 4.67 μm
320 x 240			
76,800			
<15 mK at 30°C			
±1°C for temperature range 0°C to 100°C or ±2% of reading for temperature range >100°C*			
-20°C to 250°C	-40°C to 500°C	Not calibrated for temperature measurement	-20°C to 300°C
Standard: 24° × 18°; Optional: 14.5°	Standard: 14.5° × 10.8°; Optional: 24°	Standard: 24° × 18°; Optional: 14.5°	Standard: 24° × 18°; Optional: 14.5°, 6°
1-8x continuous digital zoom			
Auto and manual			
4.3 in., 800 x 480 pixels			
Tiltable OLED, 800 x 480 pixels			
3.2 MP			
Activated by dedicated button			
HDMI			
10*			
5 (min./max./avg.)*			
5 (min./max./avg.)*			
Delta temperature between measurement functions or reference temperature*			
Location data automatically added to images			
14-bit measurement data included			
15 Hz direct to memory card			
RTP/MPEG4			

## FLIR TOOLS MOBILE

### IMPORT, PROCESS, AND SHARE DATA QUICKLY WITH THE FREE APP

Get the word out straight from the field with FLIR Tools Mobile for Apple® and Android™. Connect your smartphone or tablet to your GF-Series camera, then use the app to transfer video from the camera, tack on more measurement spots, add text, change palettes, add notes, and generate a PDF. Email video and findings to colleagues and customers in no time. Upload to Dropbox or Box.com accounts, or use the app to display images on-site to those who need to know immediately.

FLIR Tools Mobile also lets you stream live video from your GF-Series, plus take remote control of GF-Series functions, including focus, level, span, and many other modes. This functionality is perfect when you need to place the camera off on its own for monitoring or safety reasons, or need to share live imaging with others nearby.



#### KEY FEATURES:

- Wirelessly import images from the camera's SD card
- Stream live video
- Remotely control and record images and video
- Analyze and tune radiometric images and measure temperatures
- Create PDF reports with text and custom logos
- Share images and reports using email, Box.com, or Dropbox



## OPTICAL GAS IMAGING: THE PROFESSIONAL GUIDE

### SEE OPTICAL GAS IMAGING IN ACTION, ACCESS CASE STUDIES, AND MUCH MORE

Gain a greater understanding of OGI technology and how it can help you find and repair gas leaks with FLIR's content-rich iBook, [Optical Gas Imaging: The Professional Guide](#). This guide provides an in-depth look at OGI and infrared, through technical explanations, videos, and animations. You'll get expert tips for maximizing OGI surveys and see how different industries use OGI cameras to save time, money, and the environment.

Get the iBook at [www.flir.eu/OGI](http://www.flir.eu/OGI)

# INFRARED TRAINING CENTER

## THE PREMIER INFRARED CAMERA USER EDUCATIONAL & TRAINING RESOURCE

Your professionalism drives you to know everything you can about your business; that's why you'll want to get the most out of your GF-Series camera.

FLIR cameras are easy to use and intuitive, but only expert training will give you the knowledge and skills to wring every last bit of capability from your investment. An Infrared Training Center (ITC) certificate is proof of your expertise in operating your camera and interpreting the thermal information it provides.

During the three-day ITC Optical Gas Imaging certification course, you'll learn how to set up and operate FLIR GF-Series cameras, which gases these cameras can see, and how environmental conditions affect gas leak detection, all while earning 2.0 IACET CEUs. Training includes classroom instruction and lab time covering basic inspection procedures, permitting requirements, safety practices, and more.

FOR FULL COURSE DESCRIPTIONS, UPDATED SCHEDULES, AND MORE INFORMATION, VISIT THE ITC WEBSITE AT [WWW.INFRAREDTRAININGCENTER.EU](http://WWW.INFRAREDTRAININGCENTER.EU)



### ITC COURSES PROVIDE:

- Industry-leading, high-quality interactive instruction
- The most qualified international instructors
- The most extensive hands-on laboratories
- ISO 9001-registered
- Optional online training courses

### OTHER ITC COURSES INCLUDE:

- Thermography Fundamentals
- General Thermography Primer
- Level I, Level II, and Level III Thermography
- IR Electrical Inspection
- IR Mechanical inspection

Attend classes at our training center, locally at one of our regional classes, or in your facility with our on-site service.

# ABOUT FLIR

## THE WORLD LEADER IN DESIGNING, MANUFACTURING & MARKETING THERMAL IMAGING SYSTEMS

Not all infrared cameras are created equal, because infrared camera manufacturers are not all the same. FLIR Systems, Inc. stands above the rest.

The largest commercial infrared company in the world, FLIR has more than 50 years of experience building and integrating high-performance infrared cameras, with a command of this specialized technology that no one else can touch. FLIR's products are at work every day saving lives, protecting troops overseas, and keeping facilities safe.

FLIR cameras are also available for personal use; on your boat, in your car, or even as a home security system. The same FLIR innovation behind the GF-Series camera can be found in Audi and BMW cars as pedestrian detection systems. If you enjoy hunting and other outdoor activities, there's an inexpensive FLIR for you, too. Even if you don't recognize FLIR by name, you've seen our products at work since the 1960s.



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