

SURFACE ROUGHNESS TESTER TR200/210/220



Features:

- Applicable in production site, laboratory and workshop in factory
- Easy operation menu and large LCD display with backlight
- Li-ion rechargeable battery
- Pickup position indicator
- Conform to ISO standard, compatible with DIN, ANSI and JIS standard
- Advanced software for TR200 and TR220 is available
- Lots of delicate optional accessories are supplied making user's measurement more efficient and easier

Technical Specification

	TR200	TR210	TR220
Roughness parameters	Ra, Rz, Ry, Rq, Rt, Rp, Rmax, Rv, R3z, RS, RSm, RSk, Rmr,	Ra, Rz, Rt, Rq	Ra, Rz, Ry, Rq, Rt, Rp, Rmax, Rv, R3z, RS, RSm, RSk, Rmr, Rpc, Rk, Rpk, Rvk, Mr1, Mr2
Assessed profiles	Roughness profile (R)		
	Primary profile (P)		Primary profile (P)
Measuring system	Metric, English		
Display resolution	0.001µm		
Data output	RS232		
Measuring Range	± 20µm, ± 40µm, ± 80µm		
Cutoff length (L)	0.25mm / 0.8mm / 2.5mm/Auto		
Evaluation length	1~5L (selectable)	5L	1~5L (selectable)
Tracing length	(1~5)L + 2L (selectable)	5L + 2 L	(1~5)L + 2L (selectable)
Digital filter	RC, PC-RC, Gauss, D-P		
Max. tracing length	17.5mm/0.71inch		
Min. tracing length	1.3mm/0.051inch	1.8mm/0.071 inch	1.3mm/0.051inch
Pick-up	Standard pickup TS100, inductive, Diamond stylus radius 5µm, angle of stylus 90°		
Tolerance	≤ ± 10%		
Repeapility	< 6%		
Power	Li-ion battery rechargeable		
Dimensions	141 × 56 × 48mm		
Weight	480g	440g	

Standard Delivery

- Main unit 1
- TS100 standard pickup 1
- Specimen Ra 1
- Charger 1
- Protection nose 1
- Steel support 1
- Screwdriver 1
- Connecting cable 1
- Instruction manual 1
- TIME certificate 1
- Warranty card 1

Optional accessories

- TS110 pickup for curved surface
- TS120 pickup for small holes
- TS130 pickup for deep grooves
- TS140 right-angled pickup
- Measuring platform TA610/TA620
- Leveling table TA630/TA631
- Magnetic stand
- Steel adapter (φ8)
- Steel adapter (L-attachment)
- Software for TR200/TR220
- Printer TA230 (see page 67)

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System Diagram



Pickups Optionals

TS130/131 pickup for deep grooves



TS130: Used for roughness testing of deep groove with min. width 2mm, max. depth 3mm or of step with max. height 3mm



TS131: Used for roughness testing of deep groove with min. width 3mm, max. depth 10mm or of step with max. height 10mm, working with measuring platform TA610/620



TS100 standard pickup

With skid for roughness test on plane surface, shaft and inner surface of holes with min. diameter of 5mm, max. depth of 22mm



TS110 pickup for curved surface

Used for roughness testing of curved surface with min curvature radius 3mm, working with measuring platform TA610/620



TS120 pickup for small holes

Used for roughness testing of small holes with min. 2mm diameter of inner surface, max. depth 9mm



TS140 right-angled pickup

Comprising right-angled pickup and right-angled transmit rod, used for roughness testing of groove and crank with min. width 7.5mm~20mm, and of steps with max. height 2.5mm, working with TA610/620