



7212

Operator's Manual

Four-Quadrant Power Amplifier for Power Utility Testing

Three-Year, No-Fault Warranty

SUMMARY OF WARRANTY

AE TECHRON INC., of Elkhart, Indiana (Warrantor) warrants to you, the ORIGINAL COMMERCIAL PURCHASER and ANY SUBSEQUENT OWNER of each NEW **AE TECHRON INC. product**, *for a period of three (3) years from the date of purchase, by the original purchaser (warranty period) that the product is free of defects in materials and workmanship and will meet or exceed all advertised specifications for such a product. We further warrant the new AE Techron product regardless of the reason for failure, except as excluded in the Warranty.*

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This AE Techron Warranty is in effect only for failure of a new AE Techron product which occurred within the Warranty Period. It does not cover any product which has been damaged because of any intentional misuse, or loss which is covered under any of your insurance contracts. This warranty does not extend to any product on which the serial number has been defaced, altered, or removed. It does not cover damage to loads or any other products or accessories resulting from **AE TECHRON INC.** product failure. It does not cover defects or damage caused by the use of unauthorized modifications, accessories, parts, or service.

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We will remedy any defect, regardless of the reason for failure (except as excluded), by repair or replacement, at our sole discretion. Warranty work can only be performed at our authorized service centers or at our factory.

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DISCLAIMER OF CONSEQUENTIAL AND INCIDENTAL DAMAGES

You are not entitled to recover from us any consequential or incidental damages resulting from any defect in our product. This includes any damage to another product or products resulting from such a defect.

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No person has the authority to enlarge, amend, or modify this warranty. The warranty is not extended by the length of time for which you are deprived of the use of this product. Repairs and replacement parts provided under the terms of this warranty shall carry only the unexpired portion of this warranty.

DESIGN CHANGES

We reserve the right to change the design of any product from time to time without notice and with no obligation to make corresponding changes in products previously manufactured.

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There is no warranty that extends beyond the terms hereof. This written warranty is given in lieu of any oral or implied warranties not contained herein. We disclaim all implied warranties, including, without limitation, any warranties of merchantability or fitness for a particular purpose. No action to enforce this Warranty shall be commenced later than ninety (90) days after expiration of the warranty period. This statement of warranty supersedes any others contained in this manual for AE Techron products.

AE TECHRON INC. **Customer Service Department**

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DECLARATION OF CONFORMITY

Technical Construction File Route

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This Declaration of Conformity is issued under the sole responsibility
of AE Techron, Inc., and belongs to the following product:

Equipment Type: Industrial Power Amplifiers

Model Name: 7212

EMC Standards:

- EN 61326-1: 2013 – Electrical Equipment for Measurement, Control and Laboratory use
 - EMC Requirements
- EN 55011: 2009 + A1: 2010 – Industrial, Scientific and Medical (ISM) radio-frequency equipment
 - Radio disturbance characteristics
 - Limits and methods of measurement
- EN 61000-4-2: 2009 – Electromagnetic compatibility (EMC) Part 4: Testing and measurement techniques:
Electrostatic discharge immunity test
- EN 61000-4-3: 2006 + A2: 2010 – Electromagnetic compatibility (EMC) Part 4: Testing and measurement techniques:
Radiated radio-frequency electromagnetic field immunity test
- EN 61000-4-4: 2004 + A1: 2010 – Electromagnetic compatibility (EMC) Part 4: Testing and measurement techniques:
Electrical fast transient/burst immunity test
- EN 61000-4-5: 2006 – Electromagnetic compatibility (EMC) Part 4: Testing and measurement techniques:
Surge immunity test
- EN 61000-4-6: 2009 – Electromagnetic compatibility (EMC) Part 4: Testing and measurement techniques:
Immunity to conducted disturbances induced by radio frequency field
- EN 61000-4-8: 2010 – Electromagnetic compatibility (EMC) Part 4: Testing and measurement techniques:
Power frequency magnetic field immunity test

Safety Standard:

BSEN61010-1:2010 (inc Corr. May 2011) – Safety requirements for electrical equipment for measurement, control, and laboratory use

I certify that the product identified above conforms to the requirements of the EMC Council Directive 2004/108/EC (until 19th April, 2016) and Directive 2014/30/EU (from 20th April, 2016), and the Low Voltage Directive 2006/95/EC (until 19th April, 2016) and Directive 2014/35/EU (from 20th April, 2016).

Signed:

Larry Shank
President



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Figure 1.1 – 7212 Front Panel

1 Introduction

Congratulations on your purchase of the 7212 four-quadrant power amplifier.

The 7212 amplifier is a four-quadrant, 0.44 kVA, DC-enabled power amplifier that was created to meet the exacting requirements of the power utility industry. It features a DC to 250 kHz bandwidth, low noise floor, fast slew rate, and a 113V RMS potential. The 7212 can be combined to form a 3-phase Y voltage source, and has a wide range of field-configurable options.

A single 7212 can output a 40 mSec pulse with up to 30 amperes peak current. In continuous operation, a 7212 can provide 440 watts RMS of output power. If more voltage is needed, up to four amplifiers can be combined in series and operate as a single system.

The 7212 can be configured by the customer for high-voltage/low-current, medium voltage and current, or low-voltage/high-current applications. It provides very low noise and fast slew rates, and can safely drive a wide range of resistive or inductive loads.

1.1 Features

- **Phase Stability:** DC – 250 kHz bandwidth design minimizes phase shift of system output when reproducing the most rapid fault events
- **Low Noise:** Noise floor of only 300 μ V
- Can be field-configured for high-voltage/low current, medium voltage and current, or low-voltage/high-current applications
- Efficient design and light-weight chassis materials allow amplifier to occupy only 2U height and weigh only 40 lbs
- Protection circuitry protects the amplifier from input overloads, improper output connection (including shorted and improper loads), over-temperature, over-current, and supply voltages that are too high or low

2 Amplifier Unpacking and Installation

The 7212 amplifier is a precision instrument that can be dangerous if not handled properly. Lethal voltages are present in both the AC input supply and the outputs of this amplifier. For this reason, safety should be your primary concern when you setup and operate this amplifier.

2.1 Safety First

Throughout this manual special emphasis is placed on good safety practices. The following graphics are used to highlight certain topics that require extra precaution.



2.2 Unpacking

All amplifiers are tested and inspected for damage before leaving the factory. Carefully unpack and inspect the amplifier for damage. **Please note any damage for future reference and notify the shipping company immediately if damage is found.** Also, please save the shipping carton and materials as evidence of damage and/or for returning the amplifier for repair.

Along with any additional accessories purchased by the customer, all 7212 amplifiers ship with the following:

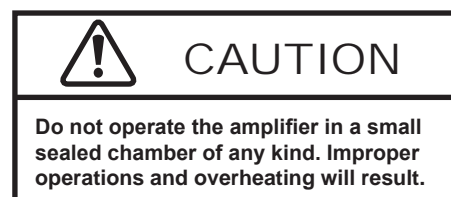
- 7212 Amplifier
- Accessories Kit (contains three 2.7-ohm resistors and four rubber feet)
- Power Cord
- 7212 Operator's Manual USB drive and Quick Start sheet

2.3 Installation

The 7212 amplifier is packaged in a rugged powder-coated aluminum chassis. This chassis is 2U (rack units) tall, and has rack "ears" on each side of the front panel for mounting to a standard EIA (Electronic Industries Association) rack. Remove the magnetic front grill to reveal the rack ears. Use standard rack mounting hardware to mount the amplifier. Use nylon washers if you wish to protect the powder-coat finish on the front of the amplifier.

Optionally, the amplifier can be placed on a bench top; please keep in mind that the protective powder-coating can be scratched when placed on other equipment or on a bench top, especially when there is dirt present. To protect the finish, a set of rubber feet is included in the toolkit that can be installed on the bottom of the amplifier.

Allow ample space on the sides and especially the back of the amplifier for heated air to escape. The amplifier should be mounted in a rack that is adequately ventilated and not sealed. Likewise, the front of the amplifier should be unobstructed to allow cool air to enter the amplifier.



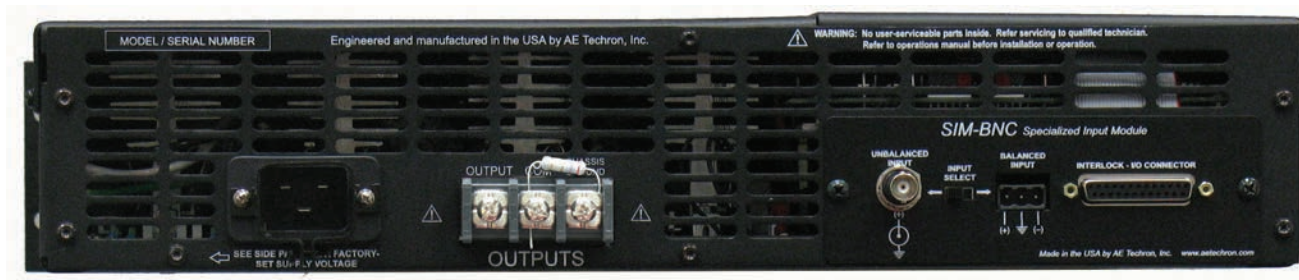
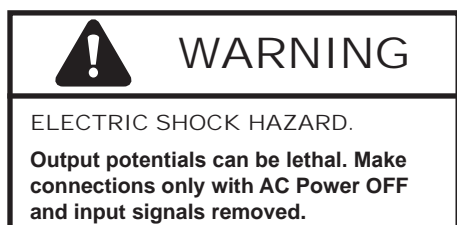


Figure 3.1 – 7212 Back Panel

3 Connections and Startup

This section details the wiring and startup procedures for a single 7212 amplifier operating in Controlled-Voltage mode (factory default). Before connecting the amplifier, make sure the AC power cord is unplugged.



3.1 Connecting the Load

Before connecting the amplifier, make sure the AC power cord is unplugged.

Always use the appropriate wire size and insulation for the maximum current and voltage expected at the output. Never connect the output of the amplifier to any other model amplifier, power supply, signal source, or other inappropriate load; fire can result.

NOTE: The 7212 amplifier comes with a factory-installed 2.7-ohm, 2W, 5%, metal-oxide resistor connecting the terminals marked “COM and “CHASSIS GROUND” (see **Figure 3.2**). This resistor should NOT be removed. **WARNING: Removing this resistor can cause dangerous output and/or damage to the load.**

Connection to the output of the amplifier is to a 3-position terminal strip with #8 screws. Wires terminated with #8 ring terminals, tinned wires up to 10GA in size, or bus bars with 0.18 in. (4.6

mm) holes are recommended when connecting to the output terminals. Connect the load across the terminals marked “OUTPUT” (positive) and “COM” (negative/ground). The third terminal, “CHASSIS GROUND” can be connected to an external ground point such as the rack chassis. See **Figure 3.3**.

3.2 Connecting the Input Signal

The input signal source is connected to the amplifier through a “SIM (Specialized Input Module) Card” located on the amplifier back panel (see **Figure 3.4**). The SIM card contains two input connectors (BNC and three-pin terminal block), an Input Select switch, and a 37-pin Interlock – I/O Connector. Please refer to the **Applications** section for information on using the Interlock – I/O Connector.

Connect from your signal source using either the BNC jack or the three-pin terminal block connector. Use the Input Select switch to enable Unbalanced or Balanced wiring as shown in **Figure 3.5**.

Note that the Input Select switch functions as a Ground Lift switch for the BNC Input connector. If circulating currents/ground loops/60-Hz Hum occur when using the BNC Input, move the Input Select switch to the right to lift the ground on the connector.

Connect using cables that are high quality and shielded to minimize noise and to guard against possible feedback.

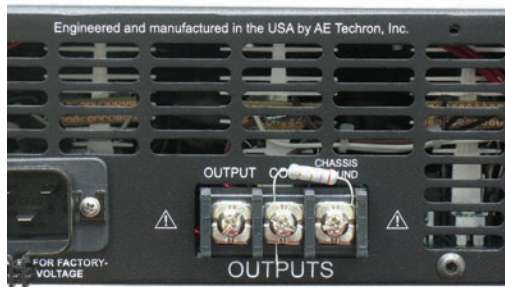


Figure 3.2 – Closeup of the Output Terminals

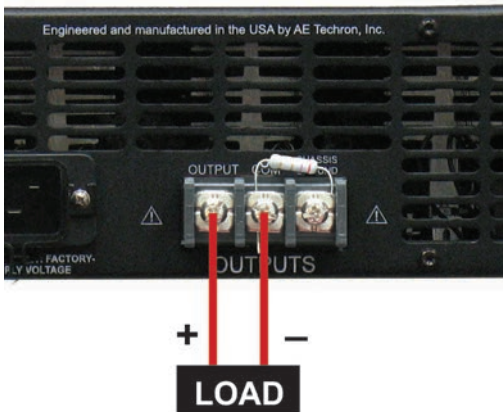


Figure 3.3 – Connecting the Load

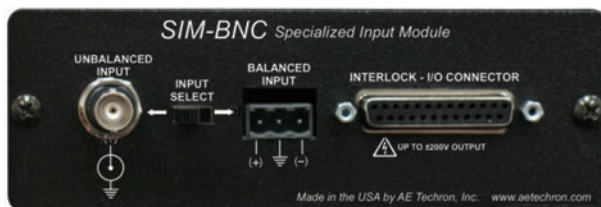


Figure 3.4 – Closeup of SIM card

3.3 Connecting the AC Supply

The power cord connects to a standard 20 amp 3-pin IEC-type male connector on the back panel (see **Figure 3.6**). Make sure the Breaker/Switch on the front panel is switched to the OFF (O) position. Make sure the power cord is inserted and seated fully into the IEC connector by moving it slightly back and forth and up and down while pushing in. The power cord is relatively stiff and should be routed so that there is no excessive force pulling to the sides or up or down that would stress the pins or internal connections. Tighten the cord strain relief screw to lock the power cord in place.

Review the factory-set supply voltage and amplifier configuration detailed on the label placed on

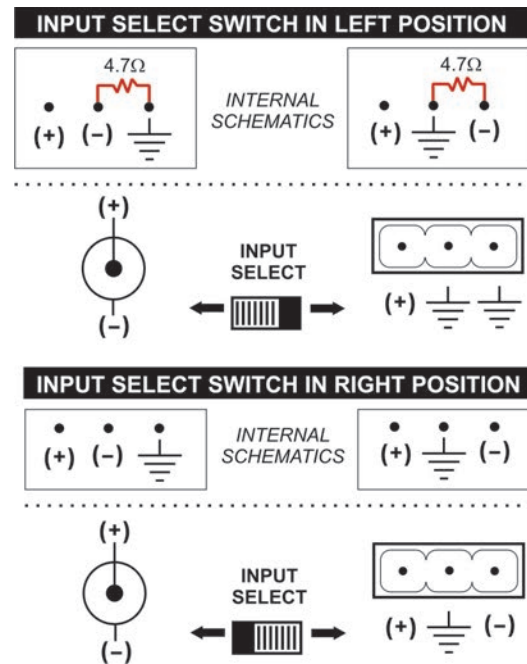


Figure 3.5 – Wiring and Internal Connections for BNC and Terminal Block Connectors

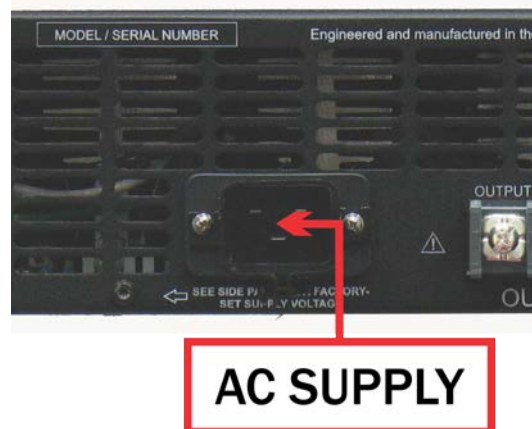


Figure 3.6 – Closeup of AC Mains Outlet

CONFIGURATION AT TIME OF SHIPMENT			
Supply Voltage	<input type="checkbox"/> 120V, 20A, 50/60Hz	<input type="checkbox"/> 230V, 10A, 50/60Hz	
Input Signal	<input type="checkbox"/> DC Blocked	<input type="checkbox"/> DC Enabled	
Control Mode	<input type="checkbox"/> Voltage	<input type="checkbox"/> Current	
Gain	<input type="checkbox"/> Fixed	<input type="checkbox"/> Front Panel Variable	
Power Supply	<input type="checkbox"/> Auto	<input type="checkbox"/> Locked Low	<input type="checkbox"/> Locked High
Power Supply Rails	<input type="checkbox"/> 90V	<input type="checkbox"/> 180V	
Other	Technician		

Figure 3.7 – Sample of Configurations Setting Label

the side of the amplifier (see **Figure 3.7**). This configuration can be changed by the user. See the **Advanced Configuration** section for more information.

3.4 Start-up Procedure

1. Turn down the level of your signal source.
2. Turn down the gain control of the amplifier.
3. Depress the POWER switch to turn the amplifier ON.
4. Wait for the yellow READY and green RUN LEDs to illuminate.
5. Adjust the level of your input signal source to achieve the desired output level.
6. Turn up the Gain control on the amplifier until the desired voltage or power level is achieved.
7. Adjust the input signal level to achieve the desired output level.

4 Amplifier Operation

4.1 Front-Panel Controls

The 7214 provides three front-panel soft-touch push buttons that control two basic operating conditions: (1) **Run condition** (the high-voltage transformers are energized and the unit will amplify the input signal); and (2) **Standby condition** (the low-voltage transformer is energized but the high-voltage transformers are not and the unit will not amplify the input signal).

By default, the amplifier will automatically enter the Run condition on power-up. To change the factory-default setting and configure the amplifier to power-up in Standby/Stop mode, please see the **“Advanced Configuration”** section.

The amplifier will enter one of three Standby modes under the following conditions:

Remote Standby mode (Ready and Standby LEDs lit): The amplifier is functioning properly and



Figure 4.1 – Power Switch



Figure 4.2 – Gain Control

all Fault Status modes are clear, but the unit has been placed in Standby by an external condition. If an amplifier is disabled using a Remote Standby application, the amplifier will be placed in Remote Standby mode. To return the amplifier to a Run condition, release the Standby condition using the remote switch. See the **“Applications”** section of this manual for more information on remote amplifier operation.

Standby/Fault mode (Standby and one or more Fault LEDs lit): The amplifier has been placed in Standby due to an Output, Overload, Over Temp or Over Voltage condition. See the section “Fault Status Indicators” to determine the fault condition being indicated and the action required to clear the fault condition.

Standby/Stop mode: The amplifier has been placed in Standby due to a Stop order: The Stop button on the amplifier front panel has been pushed or the amplifier has been configured to enter Stop mode on startup. See the **“Advanced Configuration”** section for information about configuring the amplifier for Startup in Stop mode.

Enable, Stop and Reset Buttons

The following details the results when each of the three Push Buttons are pressed on the amplifier front panel. See **Figure 4.3** for Push Button locations.

Enable – When the amplifier is in Standby/Stop mode, pressing the Enable button will release the amplifier from Standby and place the amplifier in Run mode. Pressing the Enable button will also release the amplifier from some Standby conditions.

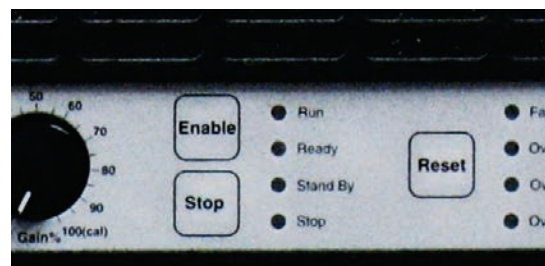


Figure 4.3 – Push Buttons

Stop – Pressing the Stop button will place the amplifier in Standby/Stop mode (both Standby and Stop LEDs will be lit).

Reset – When the amplifier has been placed in Standby/Fault mode due to a fault condition, pressing the Reset button will return the amplifier to Run mode if the condition causing the fault condition has been cleared and the amplifier has been configured for startup in Run mode. If the amplifier has been configured for startup in Stop mode, pressing the Reset button will place the amplifier in Standby/Stop mode. Press the Enable button to return the amplifier to Run mode.

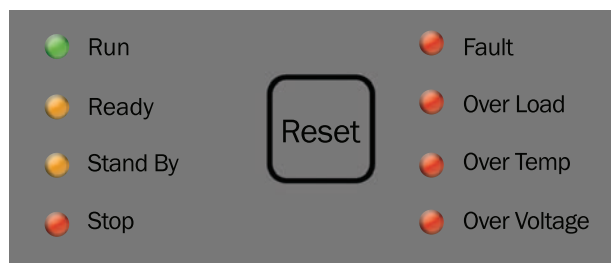


Figure 4.4 – Indicators

plifier's front-panel (see **Figure 4.4**). These LEDs monitor the internal conditions of the amplifier and indicate the current state of operation. The chart in **Figure 4.5** details the operational modes indicated by the Main Status indicators.

NOTE: See the **“Applications”** section for main status indicator interpretation when operating a multi-amp system.

4.2 Front-Panel Indicators

4.2.1 Main Status Indicators

Four Main Status indicators are located on the am-

Figure 4.5 – Main Status Indicators

● ● ● Indicator is lit ● Indicator is not lit ○ Indicator may be lit

Main Status Indicators	State of Operation	Action Needed to Return to Run Mode
<ul style="list-style-type: none"> ● Run ● Ready ● Standby ● Stop 	Run mode: The amplifier's high-voltage transformers are energized and the unit will amplify the input signal. Run mode is initiated by: (1) the Enable push button, or (2) when the amplifier powers up in Run mode (factory default). See the “Advanced Configuration” section for more information.	N/A
<ul style="list-style-type: none"> ● Run ● Ready ● Standby ● Stop 	Remote Standby mode: Standby mode indicates that the amplifier is functioning properly and all Fault Status modes are clear, but it is being held in Standby by an external condition. As configured from the factory (Run mode on startup), the amplifier will enter Remote Standby mode briefly after powering up, and then will move automatically into Run mode. In Remote Standby mode, the amplifier's low-voltage transformer is energized but the high-voltage transformers are not.	If the amplifier remains in Remote Standby mode, it is being held in Standby by remote control through the SIM Interlock I/O connector. Open the Enable/Standby switch to clear this Remote Standby condition and return the amplifier to Run mode. See the “Applications” section of this manual for more information on remote amplifier operation.
<ul style="list-style-type: none"> ● Run ● Ready ● Standby ● Stop 	Standby/Stop mode: When the Stop button on the amplifier front panel is pressed, the amplifier will enter Standby/Stop mode. The amplifier may also enter Standby/Stop mode after powering up if the amplifier is configured to enter Stop mode on startup. In Standby/Stop mode, the amplifier's low-voltage transformer is energized but the high-voltage transformers are not.	To release the amplifier from Standby/Stop mode, press the Enable button.

4.2.2 Fault Status Indicators

Four Fault Status indicators are located on the amplifier front panel (see **Figure 4.4**). These LEDs monitor the internal conditions of the amplifier and will illuminate when a fault condition occurs. Depending on the fault condition and the configu-

ration of the unit, the amplifier may be placed in Standby mode when a fault condition occurs. Refer to the chart in **Figure 4.6** to determine the fault condition being indicated and the action required to clear the fault condition.

Figure 4.6 – Fault Status Indicators

● ● ● Indicator is lit ● Indicator is not lit ○ Indicator may be lit

Main Status Indicators	Fault Status Indicators	State of Operation	Action Needed to Clear Fault Condition and Return to Run Mode
● Run ● Ready ● Standby ● Stop	● Fault ● Over Load ● Over Temp ● Over Voltage	Output Fault status: This indicates that an Output Fault condition has occurred and the amplifier has been placed in Standby mode. The Fault indicator will light under two conditions: 1) High-frequency oscillation is causing high shoot-through current; or 2) An output transistor has shorted, causing the output fault condition.	This fault condition cannot be cleared using the front-panel Reset button. See the “Troubleshooting” section for more information on diagnosing and clearing this fault condition.
● Run ● Ready ○ Standby ● Stop	● Fault ● Over Load ● Over Temp ● Over Voltage	Over Load status: This indicates that the output of the amplifier could not follow the input signal due to voltage or current limits. Under normal operation with the factory-default settings, an Over Load condition will not place the amplifier in Standby mode. If the amplifier has been configured to be forced to Standby on Over Load, the amplifier will be placed in Standby mode when the Over Load indicator lights.	To remedy the Over Load fault during operation, turn down the level of the input signal until the Over Load indicator turns off. To clear an Over Load fault condition when the amplifier is forced to Standby, turn down the level of the input signal, then push the Reset button.
● Run ● Ready ● Standby ● Stop	● Fault ● Over Load ○ Over Temp ● Over Voltage	Over Temp status: The amplifier monitors the temperature inside the high-voltage transformers, low-voltage transformer and in the output stage heat sinks. The Over Temp indicator will light and the amplifier will be placed in Standby mode when the temperature sensors detect a condition that would damage the amplifier. If the Over Temp pulse is extremely short, as in the case of defective wiring or switches, the Over Temp LED may be lit too briefly to observe.	To reset after an Over Temp fault has occurred, make sure the fans are running, and then remove the input signal from the amplifier. Allow the fans to run for about 5 minutes, and then push and hold the Reset button to return the amplifier to Run mode (factory default) or Standby/Stop mode (if the amplifier has been configured to start up in Standby mode). See the “Troubleshooting” section for information on correcting the cause of an Over Temp fault condition.
● Run ● Ready ● Standby ● Stop	● Fault ● Over Load ● Over Temp ● Over Voltage	Over Voltage status: This indicates that the AC mains voltage is more than +10% of nominal. The amplifier will be forced to Standby when an Over Voltage condition occurs. When the Over Voltage condition is cleared, the amplifier will automatically return to Run mode.	To clear an Over Voltage fault condition, the AC mains must be brought down to the nominal value. If the amplifier does not return to Run mode when the Over Voltage condition has cleared, the amplifier may require servicing. Please see the “Troubleshooting” section for more information.

4.3 Back-Panel Controls and Connectors

This section provides an overview of Back-Panel controls and connectors found on the 7212. Please refer to **Figure 4.7** for visual locations.

AC Supply – Standard 20 amp 3-pin IEC-type male connector.

Output Terminal Strip – Connect output lines from the load to this 3-position terminal strip with #8 screws. It accepts up to #10 AWG wire.

BNC Input Connector – This input option provides a standard unbalanced input tied to ground or input with ground lifted.

Input Selector Switch – When in the LEFT position, both the terminal block and BNC input connectors are unbalanced with ground. When in the

RIGHT position, the terminal block input connector is balanced, and the BNC input connector's ground connection is lifted. If circulating currents/ground loops/60-Hz Hum occur when using the BNC input, move the Input Select switch to the right to lift the ground on this connector.

Three-Pin Terminal Block Input Connector –

This input option can provide a balanced or unbalanced input, depending on the position of the Input Selector switch.

Interlock Connector – This 25-pin, D-sub connector is used for remote control and monitoring applications (see the “**Applications**” section for more information).

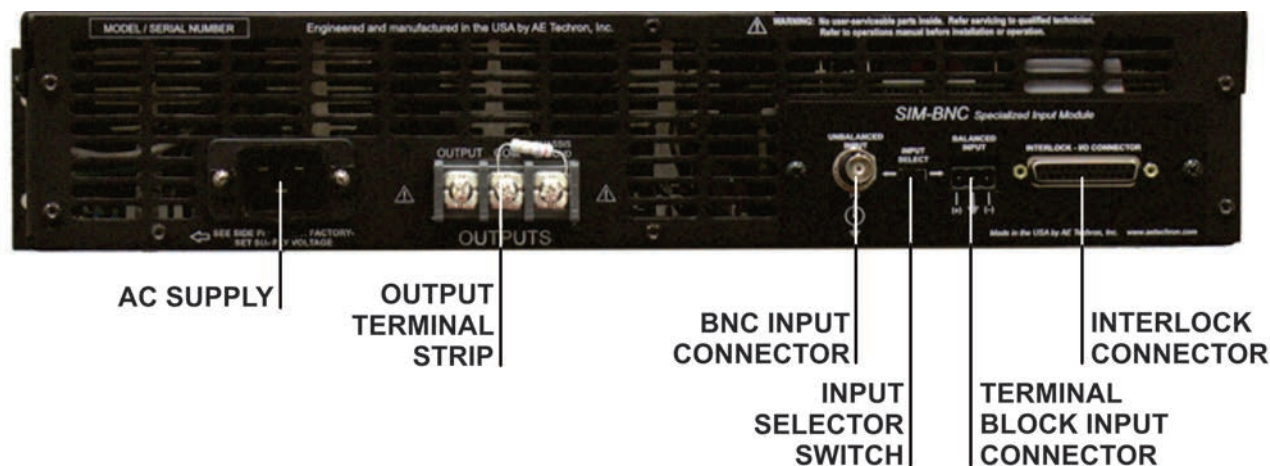


Figure 4.7 – Back Panel Controls and Connectors

5 Advanced Configuration

The 7212 amplifier was designed to offer exceptional versatility in operation. You can choose from a range of field-configurable options, including:

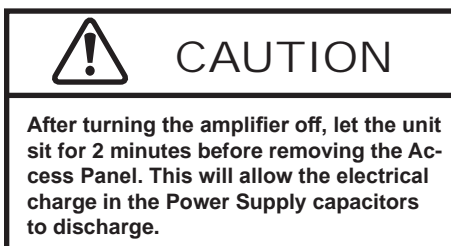
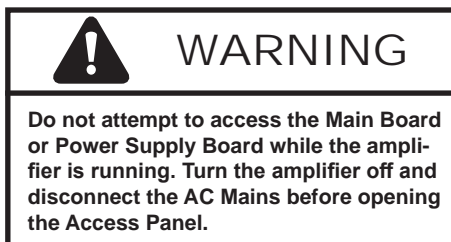
- Operate with variable gain control or at a fixed gain setting of 20.
- Trigger Standby mode when specified fault conditions occur during operation.
- Select the Stop mode state at power-up, or go immediately to the Run mode state at power-up.
- Configure for use in high voltage applications, high current applications, or for applications requiring mid-level amounts of both voltage and current.

Your 7212 amplifier has been pre-configured to your specifications before shipping from the factory. These initial settings are detailed on your 7212 Proof of Performance sheet and on a label located on the side of the amplifier.

If you need to make changes to your amplifier's configuration, please follow the instructions contained in this chapter.

5.1 Removing Amplifier Top Cover

Most internal configuration settings can be made by removing the amplifier's top cover.



IMPORTANT: Before removing the top cover, make sure the amplifier is turned off for at least 3-5 minutes and the AC mains are disconnected.

Tool Required

#2 Phillips screwdriver

Procedure

1. Remove the amplifier's front grill cover by firmly pulling the grill cover away from the front panel. The grill is held by magnets.
2. Use the Phillips screwdriver to remove nine (9) screws:
 - a. Three (3) screws from each side
 - b. One (1) screw from the back
 - c. Two (2) screws from the front (after the grill cover is removed).
3. Lift the cover straight up to remove it and set it aside.
4. To replace the top cover, slide the cover in to place on the amplifier and replace the nine screws.
5. Position the grill near the front panel and snap into place.

5.2 Configuration Settings Located on the Main Board

The following custom settings can be made via jumper settings on the Main Board.

- Variable or Fixed Gain setting.
- Stop Mode/Run Mode setting for selection of power-up state.
- Standby mode on Over Load setting to trigger Standby mode when amplifier senses an Over Load state.

5.2.1 Fixed Gain/Variable Gain Setting

The 7212 amplifier ships with an enabled Gain Control knob (located on the amplifier front panel). To disable the **Variable Gain** control and set for a **Fixed Gain of 20**, locate and unplug the red connector from jumper **J10**. Then place a **jumper on the left two pins** at that location. See **Figure 5.1**.

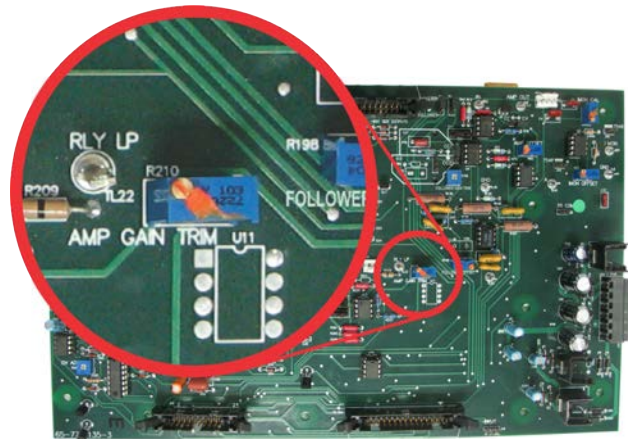


Figure 5.1 – Gain Trim Control

5.2.2 Run Mode/Stop Mode on Power-Up Setting

The 7212 amplifier will power-up to **Run Mode** when jumper **J11** is in the **Left** position (default setting). To cause the 7212 amplifier to enter **Stop Mode** on power-up, place jumper **J11** in the **Right** position. See **Figure 5.2**.

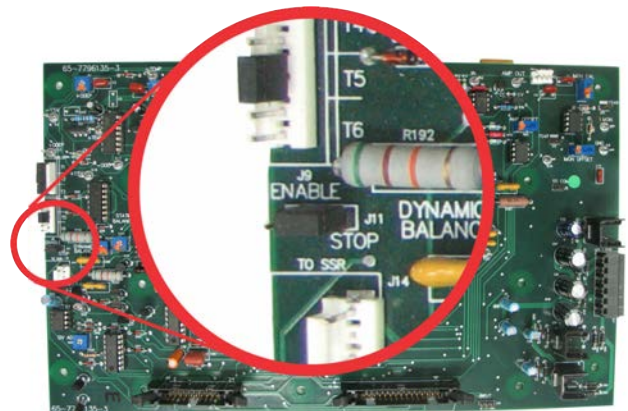


Figure 5.2 – Run Mode/Stop Mode on Power-Up Setting

5.2.3 Standby Mode on Over Load Setting

When enabled, the 7212 amplifier will move into Standby mode when it senses an activation of the IOC (Input/Output Comparator) Distortion Alert circuit. The IOC Distortion Alert circuit continuously compares the input waveform to the output waveform. When a distortion of more than 0.5% occurs, the IOC circuit will activate. The amplifier will remain in Standby Mode until the Reset switch on the front panel is pushed or a Reset signal is received on the Interlock – I/O Connector. Once reset, the amplifier will return to Run mode. To enable **Standby mode on Over Load**, place the jumper across the two pins labeled **J13**. See **Figure 5.3**.

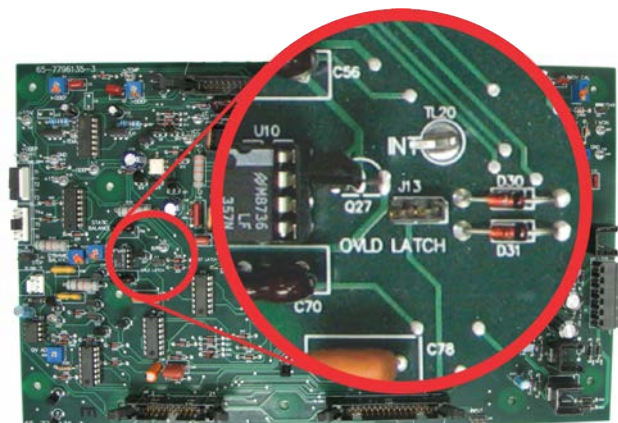


Figure 5.3 – Standby Mode on Over Load Setting

5.3 Configuration Settings Located on the Power Supply Board

The following custom settings can be made via plug-in connectors located on the Power Supply Board:

- Amplifier Voltage Potential setting (high current or high voltage)
- Bi-Level Power Supply setting

5.3.1 Accessing the Power Supply Board

To access the Power Supply Board, follow the instructions given at the beginning of this Section to remove the amplifier's top cover. The Power Supply Board is located to the right of the Main Board, as shown in **Figure 5.4**.

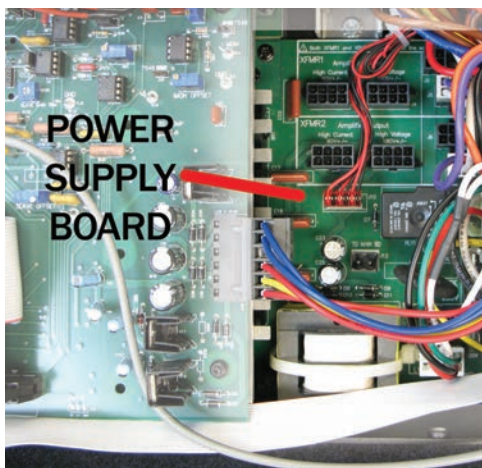


Figure 5.4 – Accessing the Power Supply Board

5.3.2 Changing Amplifier Voltage Potential

The amplifier can be configured for High Current (90V) or High Voltage (180V) operation via user-selectable plugs on the Power Supply Board. Complete the following steps to change the amplifier voltage potential.

1. Locate the two XFMR sections (left of Line Voltage sections) (see **Figure 5.5**).
2. For High Current (90V) Output (see **Figure 5.6**).
3. For High Voltage (180V) Output (see **Figure 5.7**).

XFRM SECTION LOCATIONS

NOTE: EACH HIGH-VOLTAGE TRANSFORMER BANK CONTAINS TWO SOCKETS



Figure 5.5 – Location of Amplifier High-Voltage Transformer Sockets

HIGH-CURRENT (90V) OUTPUT

INSERT PLUG OF FIRST TRANSFORMER INTO J3 SOCKET

INSERT PLUG OF SECOND TRANSFORMER INTO J7 SOCKET

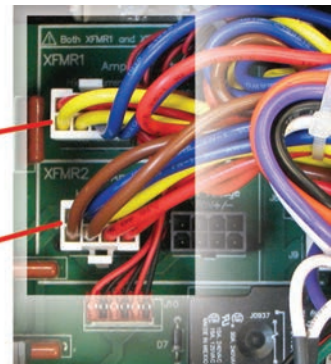


Figure 5.6 – J3 and J7 Plug Locations for High-Current Output

HIGH-VOLTAGE (180V) OUTPUT

INSERT PLUG OF FIRST TRANSFORMER INTO J4 SOCKET

INSERT PLUG OF SECOND TRANSFORMER INTO J8 SOCKET

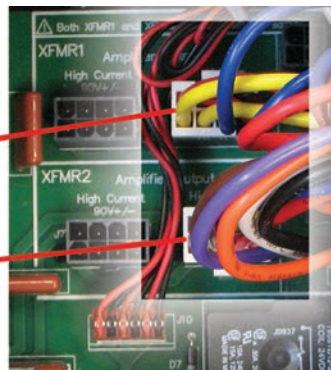


Figure 5.7 – J4 and J8 Plug Locations for High-Voltage Output

5.3.3 Changing Bi-Level Power Supply Function

The amplifier provides three Bi-Level switch settings: Automatic, High, or Low. The user can select between settings via a switch on the Power Supply Board.

To access and change the Bi-Level Power Switch, follow these steps:

1. Locate the SIM Input Card on the right side of the rear panel of the amplifier.
2. Using a #2 Phillips screwdriver (provided), remove the 2 screws located at the edges of the SIM card.
3. Keeping the ribbon cable attached, remove the SIM card from the amplifier until it is completely clear from the card bay.
4. Locate Bi-Level Power Switch, S1, a black, three-position switch at the rear of the card bay.(See **Figure 5.8**)
5. Move Black switch to desired setting. If necessary, use a pointed, non-metallic object (such as a pen) to help in moving the switch.

- a. Automatic – Left
- b. Low – Middle
- c. High – Right

5.3.4 Selecting the Best Voltage Potential and Bi-Level Power Switch Settings for Your Application

The output of the amplifier will be determined by the combination of settings used for both Voltage Potential and Bi-Level Power Switch.



Figure 5.8 – Bi-Level Power Switch Location

OUTPUT VOLTAGE

BI-LEVEL SWITCH SETTING	VOLTAGE POTENTIAL SETTING	
	High Current (90V)	High Voltage (180V)
AUTO	45 - 90	90 - 180
HIGH	90	180
LOW	45	90

Use the following general guidelines to select the best combination of settings to fit your requirements:

OUTPUT	LOAD		Settings
	Continuous	Pulse	
High Voltage	16, 8 ohm	16, 8, 4 ohm	180 V Auto
Mid-Level	4, 2 ohm	2, 1 ohm	90 V Auto
High Current	1, 0.5 ohm	0.75 - 0.25 ohm	90 V Low

6 Applications

6.1 Remote Status and Control using the SIM Interlock I/O Connector

The procedures outlined in this section assume competence on the part of the reader in terms of amplifier systems, electronic components, and good electronic safety and working practices.

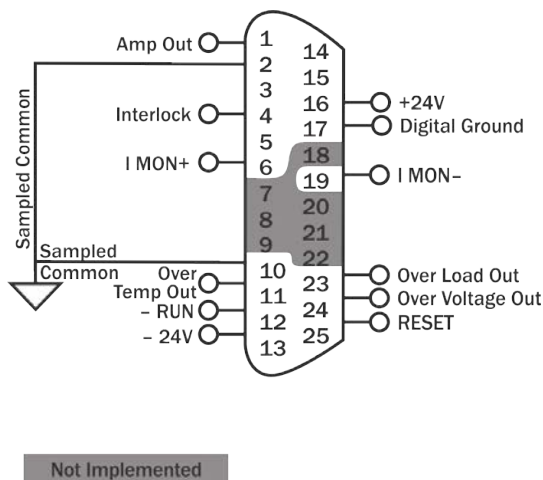


Figure 6.1 – Remote Status and Control Pinouts

AE Techron 7212 amplifiers come with a SIM-BNC input module that also contains a female, 25-pin D-Sub connector. This connector can be used to provide remote control and monitoring of the amplifier.

The information provided here will instruct you in the wiring of several control and status applications including:

- Remote Enable / Standby control
- Run/Standby status
- Over-temperature status
- Overload status
- Overvoltage status
- Reset after Overload error
- Current monitor

Figure 6.1 maps the pins used for these applications.

For a detailed chart of all DB-25 pinouts, see “**Appendix 1.**”

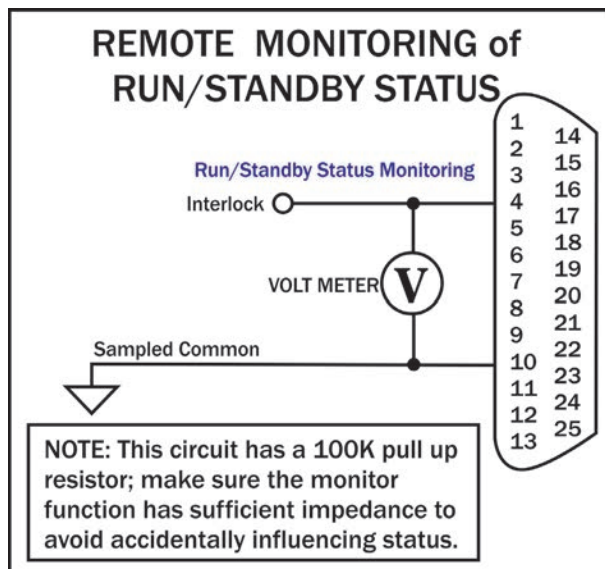


Figure 6.2 – Remote Run/Standby Monitor

6.1.1 Remote Run/Standby Status Monitor

Using the SIM-BNC Interlock connector located on the back panel of the amplifier, you can remotely monitor the Run/Standby status of the amplifier.

Remote Run/Standby Status

Purpose: Use a voltage meter to monitor the status of the amplifier to determine if the amplifier is in a “Run” or “Standby” state.

Method: Connect a voltage meter to monitor the circuit voltage. Connect across PIN 4 (Interlock) and PIN 10 (Sampled Common).

When the voltage meter reads greater than 10V, the amplifier is in the Run state; when the meter reads less than 10V, the amplifier is in the Standby state. See **Figure 6.2.**

Signal Type: DC

Level when Asserted: >10 V

Level when Deasserted: <10 V

IMPORTANT: This circuit has a 100K pull-up resistor. Make sure the monitor function has sufficient impedance to avoid accidentally influencing status.

6.1.2 Remote Amplifier Status and Reset

The SIM Interlock I/O Connector can be used to create a circuit to monitor remotely one or more amplifier conditions, including Run status, Over-temperature, Overload and Overvoltage. The circuit can also be constructed to allow remote reset of the amplifier when it is forced to Standby due to Over-temperature or Over-load conditions.

Use a male, 25-pin D-Sub connector and high-quality wire to build the circuit. **Figure 6.3** schematic details the circuit and components required for all status and reset functions.

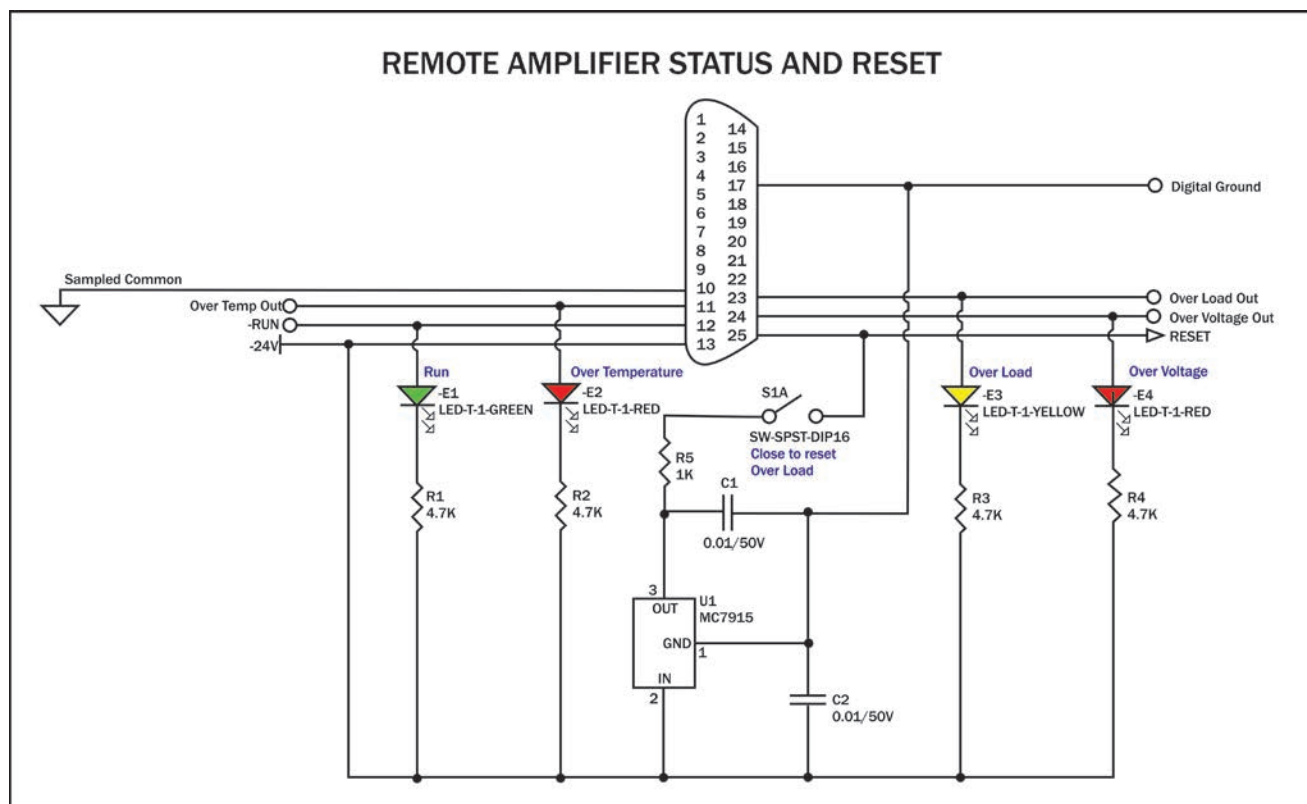


Figure 6.3 – Remote Status and Reset Schematic

Remote Signal of Over Temperature Condition

Purpose: LED, when lit, signals Over Temperature condition.

Method: Use a 6mA series resistor of 4.02 Kohm for LED or OPTO, tie OverTemp Out (PIN 11) to -24V source (PIN 13).

Signal Type: DC

Level when Asserted: -24V

Level when Deasserted: 0V

Note: When amp is normal, this pin is pulled to -24V through a 47.5K-ohm resistor; when amp is

in OverTemp state, transistor Q37 turns on and sources chassis ground as an output. Do not exceed 20 milliamps.

An OverTemp condition will force the amp to Standby. When the Standby Mode on Over Temp option is enabled on the amplifier, a Reset command must be triggered via the front-panel Reset button or a remote amplifier Reset command. If the Standby Mode on Over Temp is not enabled, the amplifier will automatically move to Run when temperature cools to operating levels.

Remote Signal of Run Condition

Purpose: LED, when lit, signals Run state.

Method: Use a 6mA series resistor of 4.02K-ohm for LED or OPTO, tie Run (PIN 12) to –24V source (PIN 13).

Signal Type: DC

Level when Asserted: –24V

Level when Deasserted: 0V

Remote Signal of OverLoad Condition

Purpose: LED, when lit, signals Overload condition.

Method: Use a 6mA series resistor of 4.02K-ohm for LED or OPTO, tie OverLoad Out (PIN 23) to –24V source (PIN 13).

Signal Type: DC

Level when Asserted: –24V

Level when Deasserted: 0V

Note: When amp is normal, this pin is pulled to –24V through a 47.5K-ohm resistor; when amp is in Overload state, transistor Q36 turns on and sources chassis ground as an output. Do not exceed 20 milliamps.

An Over Load condition will not place the amplifier in Standby when operating with the factory default settings. In order to clear the fault condition, reduce the input levels until the Over Load LED turns off. However, if the Standby Mode on Over Load option is set, an Over Load condition will force amp to Standby. To return the amplifier to Run mode, reduce the input signal level, then trigger a Reset command using the front-panel Reset button or a remote amplifier Reset command.

Remote Signal of OverVoltage Condition

Purpose: LED, when lit, signals Overvoltage condition.

Method: Use a 6mA series resistor of 4.02K-ohm for LED or OPTO, tie OverVoltage Out (PIN 24) to –24V source (PIN 13).

Signal Type: DC

Level when Asserted: –24V

Level when Deasserted: 0V

Note: When amp is normal, this pin is pulled to –24V through a 47.5K-ohm resistor; when amp is in Overvoltage state, transistor Q29 turns on and sources chassis ground as an output. Do not exceed 20 milliamps.

Reset from Standby

Purpose: Switch, when thrown, returns amp to Run condition after Over-temperature or Overload conditions.

Method: Use a dry-contact switch, voltage regulator (MC7915), and two 0.01/50V capacitors; wire the circuit as shown (above). Assert 15V for at least 100 ms to clear the error condition.

Signal Type: DC

Level when Asserted: –15V

Level when Deasserted: 0V

Note: Tie to PIN 13 (–24V dc) and create a –15V dc source; <2mA required for reset. Connect the –15V dc source to PIN 25 (Reset) through a 1K buffer resistor to reset.

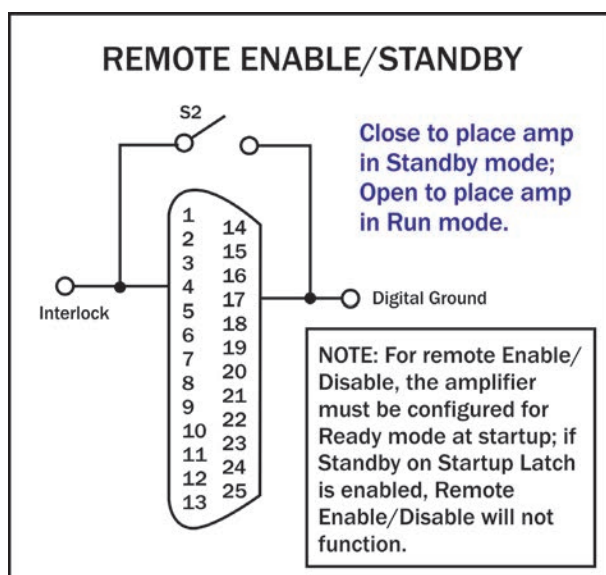


Figure 6.4 – Remote Enable/Standby

6.1.3 Remote Enable/Standby

Using the SIM-BNC Interlock connector located on the back panel of the amplifier, you can remotely Enable the amplifier and/or place the unit in Standby mode. See **Figure 6.4**.

Remote Enable/Standby

Purpose: Use a switch or optocoupler to remotely disable the amplifier and place it in Standby mode. Also, return the amplifier from Standby mode to the Run condition.

Method: Short PIN 4 of amplifier to Digital Ground (PIN 17) using a dry contact switch or optocoupler. In multi-amp applications, a switch can be used for Parallel systems, but an optocoupler must be used for Series systems. Multiple amplifiers (sharing the same Sampled Common power connections) can be simultaneously forced to Standby by daisy-

chaining Interlock (PIN 4) across amps.
When Interlock (PIN 4) is shorted to Digital Ground (PIN 17), amplifier is placed in Standby mode.
When switch is open, amplifier is released to the Run condition.

Signal Type: DC

Level when Asserted: 0 to 8 V

Level when Deasserted: 10 to 15 V

IMPORTANT: The amplifier must be configured for Ready mode at startup (factory default) or the Run button must be pressed at the amplifier front panel at startup. The Remote Enable/Standby circuit will not function if the Startup to Standby Latch has been activated on the amplifier.

6.1.4 Remote Monitoring of Current

Using the SIM-BNC Interlock connector located on the back panel of the amplifier, you can remotely monitor current output.

Remote Monitoring of Current Output

Purpose: Use a voltage meter to monitor output current.

Method: Connect a voltage meter to monitor the output current being produced by the amplifier. Connect across PIN 6 (I MON+) and PIN 10 (Sampled Common). See **Figure 6.5**.

Signal Type: DC

Level when Asserted: 7212/7224: 5A/V; /7796: 20A/V

Level when Deasserted: 0V

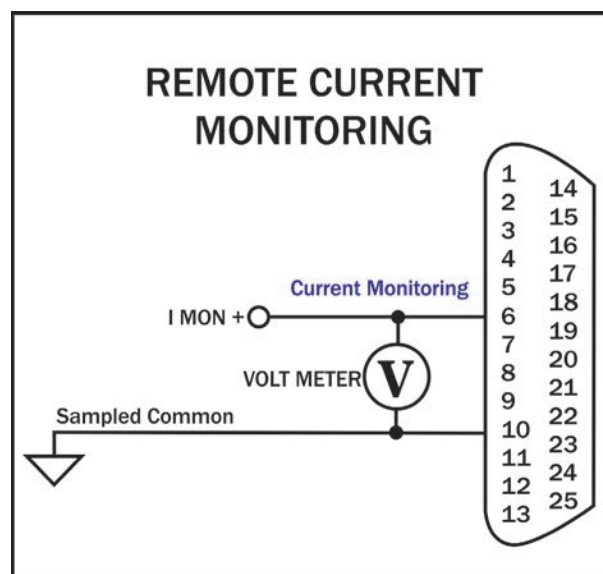


Figure 6.5 – Remote Current Monitoring

Remote Monitoring of Current Output - Alternate Method

Purpose: Use a voltage meter to monitor output current when output is not balanced.

Method: Connect a voltage meter to monitor the output current being produced by the amplifier. Connect across PIN 6 (IMON+) and PIN 19 (IMON-). See **Figure 66**.

Signal Type: AC

Level when Asserted: 7212/7224: 2.5A/V; 7548/7796: 10A/V

Level when Deasserted: 0V

CAUTION: To avoid ground loops, isolation from ground must be provided. Use of a differential probe is recommended.

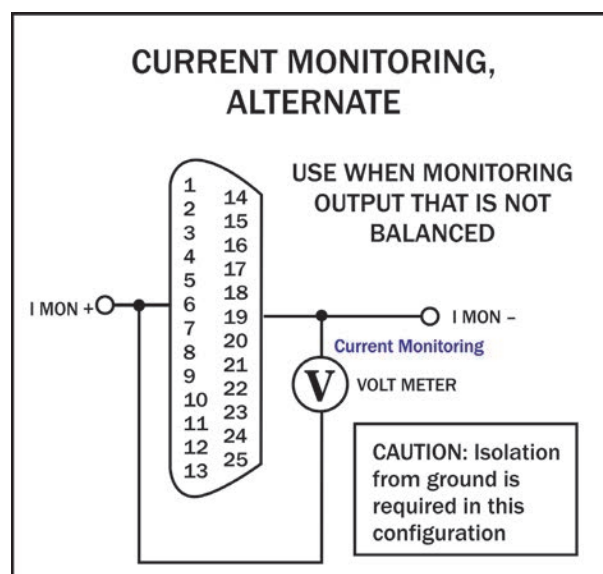


Figure 6.6 – Remote Current Monitoring, Alternate Method

7 Amplifier Signal Flow

7.1 Input Signals

The input signal is routed from the SIM (Specialized Input Module) on the back panel to the Main board. From there, the signal is amplified through low-noise operational amplifier gain stages, compensation networks, and current limiting/ODEP and then final gain stage to the Output board. At the Output board, the signal is sent through pre-drivers, output stage drivers, then to the Output stage whose topology is a full-complimentary, full-bridge, AB+B mode transistor design. Amplifier control and status is handled by logic circuits tied to the Display/Control board on the front panel. Protection is provided by current limiting circuits and special junction temperature simulation circuits using thermal feedback from the main heat sinks on the Output board.

7.2 AC Mains Power

Power to the amplifier is connected through a 20-amp IEC-type inlet connector with an integral EMI filter network on the back panel. AC mains power is first routed through the front panel switch/breaker, then to the Power Supply board. From there, the AC mains are distributed to the main power transformers, and then from the transformers back through the Power Supply board to the Main board.

The Power Supply board allows for easy configuration of primary and secondary voltages. The Power Supply board also performs the “bi-level” function. This allows the power supply rails to the Output section to increase or decrease depending on demand and keeps the voltage dropped across the outputs to a minimum, thereby decreasing heat dissipation.

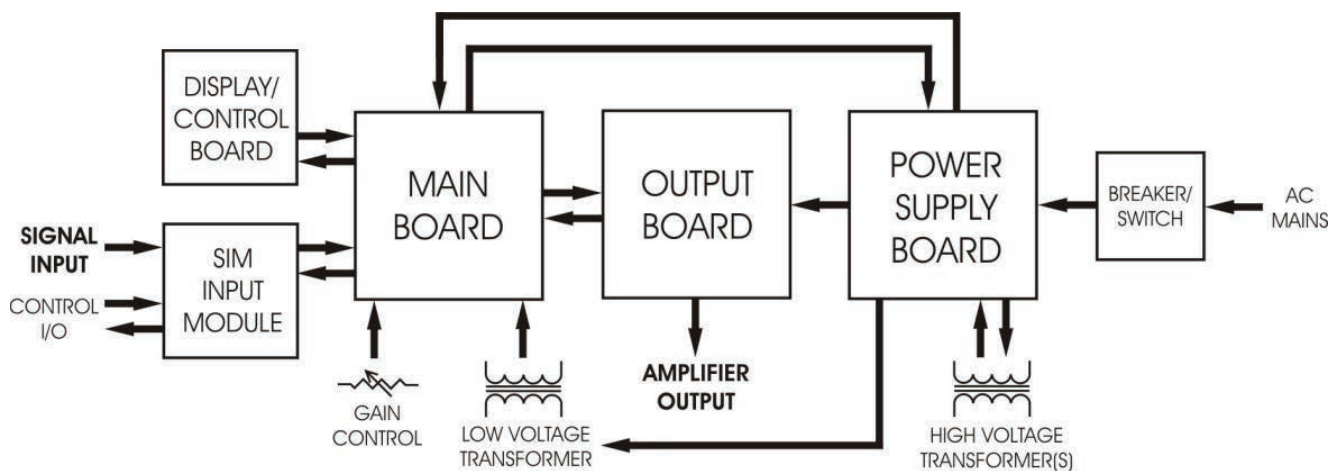
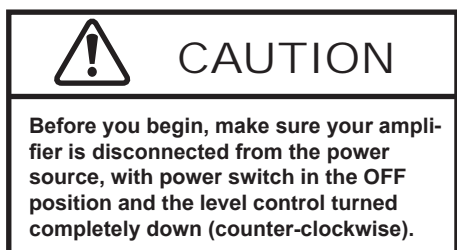


Figure 7.1 – Board-Level Functional Block Diagram

8 Maintenance

Simple maintenance can be performed by the user to help keep the equipment operational. The following routine maintenance is designed to prevent problems before they occur. See Section 8, Troubleshooting, for recommendations for restoring the equipment to operation after an error condition has occurred.

Preventative maintenance is recommended after the first 250 hours of operation, and every three months or 250 hours thereafter. If the equipment environment is dirty or dusty, preventative maintenance should be performed more frequently.



8.1 Clean Amplifier Filter and Grills

8.1.1 Tools Required

The recommended equipment and supplies needed to perform the functions required for this task are described below.

- Vacuum cleaner
- Damp cloth (use water only or a mild soap diluted in water)

To ensure adequate cooling and maximum efficiency of the internal cooling fans, the amplifier's front and rear grills should be cleaned periodically. To clean the amplifier grills and filter, complete the following steps:

1. Turn completely down (counter-clockwise) all level controls and turn the amplifier OFF. Disconnect the amplifier from its power source.
2. Remove the magnetic front grill by pulling firmly out from the amplifier front panel.
3. Using a vacuum cleaner, vacuum the front ventilation grill, including the filter behind the grill, and the back ventilation exit grill.
4. Using a damp cloth, clean the front and rear ventilation grills. Dry with a clean cloth or allow to air dry. **IMPORTANT: Grills should be completely dry before plugging in or restarting amplifier.**
5. Replace the filter and the front grill by positioning the filter on the amplifier front panel, then position the grill over the filter and snap in place.

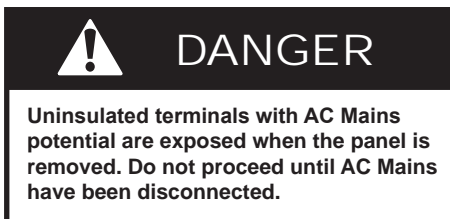
9 Troubleshooting

9.1 Introduction & Precautions

This section provides a set of procedures for identifying and correcting problems with the 7212 amplifier. Rather than providing an exhaustive and detailed list of troubleshooting specifications, this section aims to provide a set of shortcuts intended to get an inoperative amplifier back in service as quickly as possible.

The procedures outlined in this section are directed toward an experienced electronic technician; it assumes that the technician has knowledge of typical electronic repair and test procedures.

Please be aware that the 7212 will undergo frequent engineering updates. As a result, modules and electronic assemblies may not be interchangeable between units. Particularly, the Main board undergoes periodic engineering modifications that may make interchangeability between units impossible.



9.2 Visual Inspection

Before attempting to troubleshoot the amplifier while it is operating, please take time to complete a visual inspection of the internal components of the amplifier.

1. To perform a Visual Inspection, first turn the Breaker/Switch to the Off (O) position.
2. Disconnect the AC mains plug from the amplifier.
3. Wait three to five minutes for the Power Supply capacitors to discharge. You can verify the capacitor discharge by connecting a voltmeter across +Vcc and –Vcc test points on the main board (see **Figure 9.1**). Verify a reading of less than 50 volts before proceeding.
4. Inspect the amplifier's internal components. Check the following:
 - Inspect modules for charring, breaks, deformation or other signs of physical damage.
 - Look for any foreign objects lodged inside the unit.
 - Inspect the entire lengths of wires and ribbon cables for breaks or other physical damage.

If there is any physical damage to the amplifier,

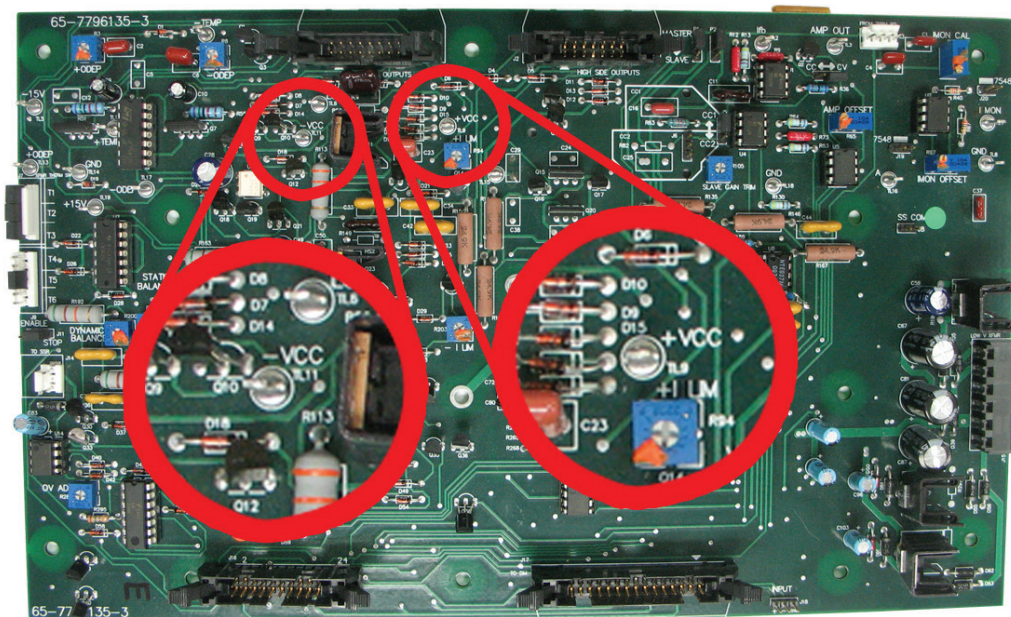


Figure 9.1 – +Vcc and –Vcc Point Locations

please return it to AE Techron or an AE Techron Service Center for repair.

9.3 No Signal

Missing Output signal may be caused by one of the following:

1. Master/Follower Jumpers are set to the Follower (down) position. The amplifier should only be configured for Follower mode if it is in a multi-amplifier system; otherwise it should be set for Master mode. See the **“Advanced Configuration”** section in this manual for more information.
2. Signal is not connected to any inputs on the SIM card. See the **“Amplifier Setup”** section in this manual for more information.

9.4 No LEDs Illuminated or No Fans

If none of the LEDs on the Display Panel are illuminated and/or the fans are inoperative, check the following:

1. The AC mains are not connected or not on (see the **“Amplifier Setup”** section for more information).
2. Front Panel Breaker/Switch has been tripped. Reset by turning the unit Off (O) and then On.
3. Fuse F1 is open.

To Inspect Fuse F1 follow these steps:

1. Turn Off (O) the amplifier and disconnect the AC mains.
2. Remove Access Panel (see **“Advanced Configuration”**).
3. Locate Fuse F1 (see **Figure 9.2**). Remove fuse and inspect. Replace, if necessary, with same type fuse (T1.6A L 250V).

9.5 OverVoltage LED Lit

The amplifier will protect itself from AC mains voltage that is 10% above the voltage indicated on the back panel. If the AC mains voltage is more than 10% above the operating voltage, reduce the AC mains voltage to the proper level. When the line voltage condition is corrected, the amplifier will automatically reset. If the amplifier does not

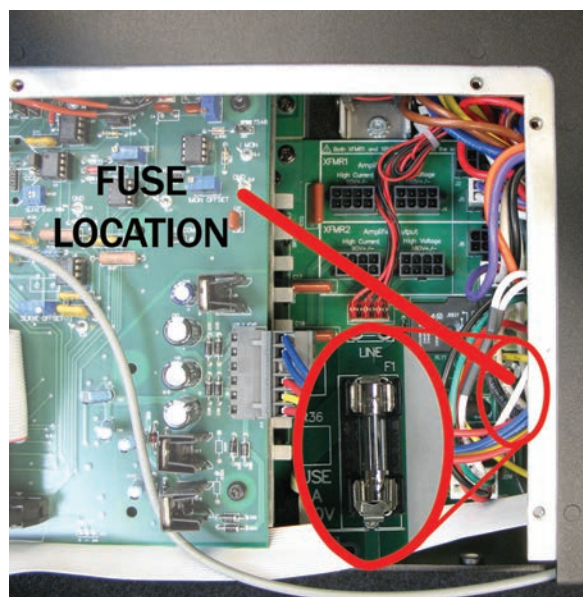


Figure 9.2 – Fuse F1 Location

automatically reset, the amplifier's three internal transformers may need to be rewired. Please see **Section 9.9** for Factory Service information.

9.6 Standby LED Remains Illuminated

The Standby indicator may remain illuminated under three conditions:

1. If the output wells or power transformer have overheated. If overheating is the problem, see the following topic (**“Amplifier Overheats”**).
2. If both the Standby and Ready LEDs remain illuminated and the Interlock I/O Cable is being used, the amplifier is being held in Remote Standby mode by another device (see **Figure 9.3**). For more information on 7212 Remote Operation, see the **“Applications”** section in this manual.



Figure 9.3 – Interlock I/O Connector

3. If the connection to the Interlock – I/O Connector or other input/output connection isn't fully secure. Check all wiring and connections.

9.7 Amplifier Overheats (Over Temp Fault Condition)

There are two possible reasons why the 7212 amplifier is overheating:

1. Excessive Power Requirements
2. Inadequate Airflow

9.7.1 Excessive Power Requirements

An amplifier will overheat if the required power exceeds the amplifier's capabilities. High duty cycles and low-impedance loads are especially prone to cause overheating. To see if excess power requirements are causing overheating, check the following:

1. The application's power requirements fall within the specifications of the amplifier. See the **"Specifications"** section.
2. Faulty output connections and load.
3. Undesired DC offset at the Output and Input signal.

If the amplifier chronically overheats with suitable power/load conditions, then the amplifier may not be receiving adequate airflow. To check for adequate airflow, proceed with the following step:

9.7.2 Check for Inadequate Airflow

1. Check air filters. Over time they can become dirty and worn out. It is a good idea to clean the air filters periodically with a mild detergent and water.
2. Visually inspect fans to assure correct operation while amplifier is On (I).

Any inoperative, visibly slow, or reverse-spinning fan should be replaced. Please see the Factory Service information at the end of this section.

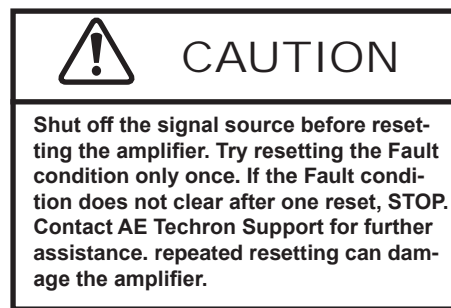
An OverTemp condition places the amplifier in Standby mode. If the OverTemp pulse is extremely short, as in the case of defective wiring or switches, the OverTemp pulse may be too brief to observe.

9.7.3 Resetting After OverTemp

To reset the amplifier after an OverTemp has occurred, make sure fans are running, then remove the input signal from the amplifier. Allow the fans to run for five minutes, and then push and hold the Reset button until the Standby LED turns off to reset the amplifier.

9.8 Fault LED is Illuminated

The 7212 contains protection circuitry that disables the amplifier if an output stage is behaving abnormally. This usually indicates an output transistor has shorted.



To clear the Fault condition, follow these steps:

1. Turn off the signal source.
2. Turn off the AC mains.
3. Turn AC mains power back on. If the Fault LED doesn't illuminate again, turn the signal source on.
4. If the Fault LED is still illuminated and the Fault condition doesn't clear, return the amplifier for Factory Service. Please see the Factory Service information at the end of this section.

9.9 Factory Service

If the troubleshooting procedures are unsuccessful, the amplifier may need to be returned for Factory Service. All units under warranty will be serviced free of charge (customer is responsible for one-way shipping charges as well as any custom fees, duties, and/or taxes). Please review the Warranty at the beginning of this manual for more information.

All service units must be given Return Authorization by AE Techron, Inc. before being returned.

Return Authorizations can be requested on our website or by contacting our Customer Service Department.

Please take extra care when packaging your amplifier for repair. It should be returned in its original packaging or a suitable alternative. Replacement packaging materials can be purchased for a nominal fee.

Please send all service units to the following address and be sure to include your Return Authorization Number on the box.

AE Techron, Inc.
Attn: Service Department / RMA#
2507 Warren Street
Elkhart, IN 46516

Appendix A: SIM - Interlock I/O Connector Pinouts and Functions for 7212

Pin #	Function	Description	Signal Type	Level when Asserted	Level when Deasserted	Notes	Applications
1	Amplifier Output	Used for monitoring amplifier output voltage	AC or DC	Can be greater than $\pm 200V$ peak	0V		Used for monitoring amplifier output voltage.
2	Sampled Common	Load connected here for Current sense	AC or DC	Up to $\pm 2V$ peak relative to Common	0V		
3	+1 IN	Differential Follow-er input	AC or DC	Can be greater than $\pm 200V$ peak	0V		
4	Interlock	Amplifier Interlock input	DC	0V to 8V	10V to 15V	When "low", forces to Standby; when allowed to float, allows Run (if amplifier is "Ready"). IMPORTANT: amplifiers must be configured for Run mode at startup (factory default) or the Run button must be pressed at the amplifier front panel at startup.	Remote to Standby: Short PIN 4 of amplifier to Digital Ground (PIN 17) using dry contact switch or optocoupler. When closed, places amplifier in Standby.
5	Amp Ready	Ready output of amplifier	DC	0V	-14V	Normally reserved for OPTOC use; not recommended for normal customer use. Line has series resistor and unloaded will go from 0V (not ready) to -15V (ready), with an OPTOC BNC card the signal will go from 0V (not ready) to -1.2Vdc (ready)	Not recommended for normal customer use.
6	I MON +	Differential Current Monitor +	AC or DC	5A/V		Output current produced per voltage detect.	Current Monitoring: Connect a voltage meter to monitor the output current being produced by the amplifier. For unbalanced, for each 1V detected, current output is 5A.
7	None	No connection					Not currently used.
8	Blanking input	Blanking control	DC	0 - 1Vdc allows normal operation	3.5 - 5Vdc output is muted	Used in amplifiers with blanking feature for blanking control.	Blanking Control: Use an external isolated 5V power supply to mute the output of the amplifier.
9	None	No connection					Not currently used.
10	Sampled Common	Amp Analog Ground; Blanking Ground				Amplifier ground.	Can be used as Blanking return or as a reference of the amplifier for status reporting applications. See Over-Temp (PIN 11), Run (PIN 12), Overload (PIN 23), and OverVoltage (PIN 24).

Pin #	Function	Description	Signal Type	Level when Asserted	Level when Deasserted	Notes	Applications
11	OverTemp Out	Over-temperature output	DC	-24V	0V	When amp is normal, this pin is pulled to -24V through a 47.5K-ohm resistor; when amp is in OverTemp state, this pin is grounded. Do not exceed 7 milliamps.	Remote Signal of Over-Temperature Condition: LED, when lit, signals Over Temperature condition. Use a 6 mA series resistor of 4.7K-ohm for LED or OPTO, tie to -24V source (PIN 13).
12	Run	Amplifier Run output	DC	-24V	0V	When amp is in Standby mode, this pin is pulled to -24V; when amp is in Run mode, this pin is grounded, energizing Mains Relays and allowing drive for an external LED. DO NOT exceed 7mA; DO NOT ground this pin as this will enable Main Power Relays.	Remote Signal of Run Condition: LED, when lit, signals Run state. Use a 6mA series resistor of 4.7K-ohm for LED or OPTO, tie to -24V source (PIN 13).
13	-24V	-24V Power Output	DC			-24V dc, 30 mA max	Internally tied for use in status reporting applications. See OverTemp (PIN 11), Run (PIN 12), Overload (PIN 23), and OverVoltage (PIN 24).
14	Common	Ground before Sense Resistors					
15	-1 IN	Differential Follow-er Input	AC or DC	Up to 200V peak	0V		
16	+24V	+24V Power Output	DC			+24V dc, 30 mA max.	Used in status reporting applications. See OverTemp (PIN 11), Run (PIN 12), Overload (PIN 23), and Over-Voltage (PIN 24).
17	Digital Ground	Digital circuitry ground - Interlock Common	DC	0V	0V		Used with PIN 25 (Reset) for Remote Reset from Standby or Stop after Error. Used with PIN 4 (Interlock) for simultaneous remote to Standby of all amps in a multi-amplifier system.
18	OEM App	Input Monitor (OEM only)				Used to monitor the input signal from an OEM DAC card; this is the actual input signal.	OEM modification only; normally no connection.
19	I MON – (alt.: OEM App)	Differential Current Monitor – ; (- Input Monitor, OEM only)	AC or DC	5A/V		Inverted I MON+ (PIN 6). Output current produced per voltage detect.	Current Monitoring: Connect a voltage meter to monitor the output current being produced by the amplifier. For each 1V detected, current output is 5A.
20	I SUM1–	Multiple Amplifier Summing, Amplifier 1	DC			Planned for use in multiple amplifier configurations - paralleled and running Controlled Current Mode	Currently not used.
21	I SUM2–	Multiple Amplifier Summing, Amplifier 2	DC			Planned for use in multiple amplifier configurations - paralleled and running Controlled Current Mode	Currently not used.
22	I SUM3–	Multiple Amplifier Summing, Amplifier 3	DC			Planned for use in multiple amplifier configurations - paralleled and running Controlled Current Mode	Currently not used.

Pin #	Function	Description	Signal Type	Level when Asserted	Level when Deasserted	Notes	Applications
23	OverLoad Out	Overload output (amplifier output is clipping).	DC	–24V	0V	When amp is normal, this pin is pulled to –24V through a 47.5K-ohm resistor; when amp is in Overload state, this pin is grounded. Do not exceed 6 milliamps.	Remote Signal of Overload Condition: LED, when lit, signals Overload condition. Use a 6mA series resistor of 4.7K-ohm for LED or OPTO, tie to –24V source (PIN 13).
24	OverVoltage Out	Overvoltage output (High AC line voltage).	DC	–24V	0V	When amp is normal, this pin is pulled to –24V through a 47.5K-ohm resistor; when amp is in Overvoltage state, this pin is grounded. Do not exceed 6 milliamps.	Remote Signal of Overvoltage Condition: LED, when lit, signals Overvoltage condition. Use a 6mA series resistor of 4.7K-ohm for LED or OPTO, tie to –24V source (PIN 13).
25	Reset	Reset	DC	–15V	0V	Tie to PIN 13 (–24V dc) and create a –15V dc source; <2mA required for reset. Connect the –15V dc source to PIN 25 (Reset) through a 1K buffer resistor to reset.	Reset from Standby: Use a dry contact switch and voltage regulator to return amp to Ready/Run condition after Over-temperature or Overload conditions. Assert –15V for at least 100 ms to clear error condition.
Gray shaded areas indicate pin not used / feature not implemented.							