

Owner's Manual & Safety Instructions

Save This Manual Keep this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the product's serial number in the back of the manual near the assembly diagram (or month and year of purchase if product has no number). Keep this manual and the receipt in a safe and dry place for future reference.

21a



13 GALLON PORTABLE DUST COLLECTOR



Visit our website at: <http://www.harborfreight.com>
Email our technical support at: productsupport@harborfreight.com

31810

When unpacking, make sure that the product is intact and undamaged. If any parts are missing or broken, please call 1-888-866-5797 as soon as possible.

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No portion of this manual or any artwork contained herein may be reproduced in any shape or form without the express written consent of Harbor Freight Tools. Diagrams within this manual may not be drawn proportionally. Due to continuing improvements, actual product may differ slightly from the product described herein. Tools required for assembly and service may not be included.

⚠ WARNING

Read this material before using this product.
Failure to do so can result in serious injury.
SAVE THIS MANUAL.

PRODUCT SPECIFICATIONS

Electrical Input	120V / 60 Hz / 1 HP 3 Prong Power Plug 6' Power Cord Length
Intake Diameter	4" OD
Collection Capacity	13 Gallons
Maximum Air Flow	660 CFM

SAVE THIS MANUAL

You will need this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures, parts list and assembly diagram. Keep your invoice with this manual. Write the invoice number on the inside of the front cover. Keep this manual and invoice in a safe and dry place for future reference.

GENERAL SAFETY RULES

WARNING!

READ AND UNDERSTAND ALL INSTRUCTIONS


Failure to follow all instructions listed in the following pages may result in electric shock, fire, and/or serious injury.

SAVE THESE INSTRUCTIONS

WORK AREA

- Keep your work area clean and well lit.** Cluttered benches and dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust.** Power tools create sparks which may ignite flammables.
- Keep bystanders, children, and visitors away while operating a power tool.** Distractions can cause you to lose control. Protect others in the work area from debris such as chips and sparks. Provide barriers or shields as needed.

ELECTRICAL SAFETY

- Grounded tools must be plugged into an outlet properly installed and grounded in accordance with all codes and ordinances. Never remove the grounding prong or modify the plug in any way. Do not use any adapter plugs. Check with a qualified electrician if you are in doubt as to whether the outlet is properly grounded.** If the tools should electrically malfunction or break down, grounding provides a low resistance path to carry electricity away from the user.
- Double insulated tools are equipped with a polarized plug (one blade is wider than the other). This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install a polarized outlet. Do not change the plug in any way.** Double insulation  eliminates the need for the three wire grounded power cord and grounded power supply system.
- Avoid body contact with grounded surfaces such as pipes, radiators, ranges, and refrigerators.** There is an increased risk of electric shock if your body is grounded.

4. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
5. **Do not abuse the Power Cord. Never use the Power Cord to carry the tools or pull the Plug from an outlet. Keep the Power Cord away from heat, oil, sharp edges, or moving parts. Replace damaged Power Cords immediately.** Damaged Power Cords increase the risk of electric shock.
6. **When operating a power tool outside, use an outdoor extension cord marked “W-A” or “W”.** These extension cords are rated for outdoor use, and reduce the risk of electric shock.
4. **Remove adjusting keys or wrenches before turning the power tool on.** A wrench or a key that is left attached to a rotating part of the power tool may result in personal injury.
5. **Do not overreach. Keep proper footing and balance at all times.** Proper footing and balance enables better control of the power tool in unexpected situations.
6. **Use safety equipment. Always wear eye protection.** Dust mask, nonskid safety shoes, hard hat, or hearing protection must be used for appropriate conditions.

TOOL USE AND CARE

1. **Stay alert. Watch what you are doing, and use common sense when operating a power tool. Do not use a power tool while tired or under the influence of drugs, alcohol, or medication.** A moment of inattention while operating power tools may result in serious personal injury.
2. **Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewelry, or long hair can be caught in moving parts.
3. **Avoid accidental starting. Be sure the Power Switch is off before plugging in.** Carrying power tools with your finger on the Power Switch, or plugging in power tools with the Power Switch on, invites accidents.
1. **Use clamps (not included) or other practical ways to secure and support the workpiece to a stable platform.** Holding the work by hand or against your body is unstable and may lead to loss of control.
2. **Do not force the tool. Use the correct tool for your application.** The correct tool will do the job better and safer at the rate for which it is designed.
3. **Do not use the power tool if the Power Switch does not turn it on or off.** Any tool that cannot be controlled with the Power Switch is dangerous and must be replaced.
4. **Disconnect the Power Cord Plug from the power source before making any adjustments, changing accessories, or storing the tool.** Such preventive safety measures reduce the risk of starting the tool accidentally.

5. **Store idle tools out of reach of children and other untrained persons.** Tools are dangerous in the hands of untrained users.
6. **Maintain tools with care. Keep cutting tools sharp and clean.** Properly maintained tools with a sharp cutting edge are less likely to bind and are easier to control. Do not use a damaged tool. Tag damaged tools "Do not use" until repaired.
7. **Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tool's operation. If damaged, have the tool serviced before using.** Many accidents are caused by poorly maintained tools.
8. **Use only accessories that are recommended by the manufacturer for your model.** Accessories that may be suitable for one tool may become hazardous when used on another tool.

SERVICE

1. **Tool service must be performed only by qualified repair personnel.** Service or maintenance performed by unqualified personnel could result in a risk of injury.
2. **When servicing a tool, use only identical replacement parts. Follow instructions in the "Inspection, Maintenance, And Cleaning" section of this manual.** Use of unauthorized parts or failure to follow maintenance instructions may create a risk of electric shock or injury.

SPECIFIC SAFETY RULES

1. **Wear ANSI-approved safety impact eye goggles, hearing protection, and a dust mask or respirator when operating this product.**
2. The Housing contains a high speed Impeller that can amputate fingers, grab loose clothing and long hair, and propel sawdust at high velocities. **NEVER** operate this product without the all guards and screens in place and working properly.
3. If using this product to help keep airborne sawdust within acceptable limits, you must regularly monitor airborne sawdust and maintain the Tool to avoid exceeding dust limits. Each application is unique, and your maintenance schedule must be tailored to your specific use.
4. Industrial applications must follow OSHA requirements.
5. **Use the right tool or attachment for the right job.** Do not attempt to force a small tool or attachment to do the work of a larger industrial tool. There are certain applications for which this product was designed. It will do the job better and more safely at the rate for which it was intended. Do not modify this product, and do not use this product for a purpose for which it was not intended.
6. **Turn off the Tool and unplug the Power Cord Plug from its electrical outlet before changing accessories or performing inspection, maintenance, or cleaning procedures.**

7. People with pacemakers should consult their physician(s) before use. Electromagnetic fields in close proximity to heart pacemaker could cause pacemaker interference or pacemaker failure.
8. The warnings, precautions, and instructions discussed in this manual cannot cover all possible conditions and situations that may occur. The operator must understand that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.
9. **Maintain labels and nameplates on the Tool.** These carry important information. If unreadable or missing, contact Harbor Freight Tools for a replacement.



SAVE THESE INSTRUCTIONS.

GROUNDING



TO PREVENT

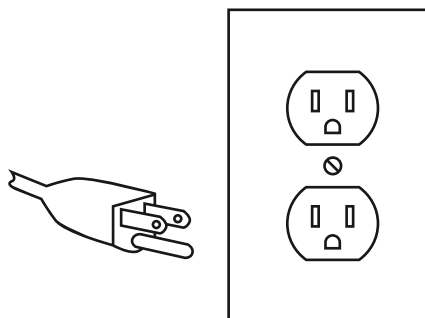


ELECTRIC SHOCK AND DEATH FROM INCORRECT GROUNDING WIRE CONNECTION:

Check with a qualified electrician if you are in doubt as to whether the outlet is properly grounded. Do not modify the power cord plug provided with the tool. Never remove the grounding prong from the plug. Do not use the tool if the power cord or plug is damaged. If damaged, have it repaired by a service facility

before use. If the plug will not fit the outlet, have a proper outlet installed by a qualified electrician.

Grounded Tools: Tools with Three Prong Plugs



3-Prong Plug and Outlet

1. Tools marked with "Grounding Required" have a three wire cord and three prong grounding plug. The plug must be connected to a properly grounded outlet. If the tool should electrically malfunction or break down, grounding provides a low resistance path to carry electricity away from the user, reducing the risk of electric shock. **(See 3-Prong Plug and Outlet.)**
2. The grounding prong in the plug is connected through the green wire inside the cord to the grounding system in the tool. The green wire in the cord must be the only wire connected to the tool's grounding system and must never be attached to an electrically "live" terminal. **(See 3-Prong Plug and Outlet.)**
3. The tool must be plugged into an appropriate outlet, properly installed and grounded in accordance with all codes and ordinances. The plug and outlet should look like those in the

preceding illustration. **(See 3-Prong Plug and Outlet.)**

Extension Cords


1. ***Grounded*** tools require a three wire extension cord. ***Double Insulated*** tools can use either a two or three wire extension cord.
2. As the distance from the supply outlet increases, you must use a heavier gauge extension cord. Using extension cords with inadequately sized wire causes a serious drop in voltage, resulting in loss of power and possible tool damage. **(See Table A.)**
3. The smaller the gauge number of the wire, the greater the capacity of the cord. For example, a 14 gauge cord can carry a higher current than a 16 gauge cord. **(See Table A.)**
4. When using more than one extension cord to make up the total length, make sure each cord contains at least the minimum wire size required. **(See Table A.)**
5. If you are using one extension cord for more than one tool, add the nameplate amperes and use the sum to determine the required minimum cord size. **(See Table A.)**
6. If you are using an extension cord outdoors, make sure it is marked with the suffix "W-A" ("W" in Canada) to indicate it is acceptable for outdoor use.
7. Make sure the extension cord is properly wired and in good electrical condition. Always replace a damaged

extension cord or have it repaired by a qualified electrician before using it.

8. Protect the extension cords from sharp objects, excessive heat, and damp or wet areas.

RECOMMENDED MINIMUM WIRE GAUGE FOR EXTENSION CORDS* (120/240 VOLT)					
NAMEPLATE AMPERES (at full load)	EXTENSION CORD LENGTH				
	25'	50'	75'	100'	150'
0 – 2.0	18	18	18	18	16
2.1 – 3.4	18	18	18	16	14
3.5 – 5.0	18	18	16	14	12
5.1 – 7.0	18	16	14	12	12
7.1 – 12.0	18	14	12	10	-
12.1 – 16.0	14	12	10	-	-
16.1 – 20.0	12	10	-	-	-
TABLE A * Based on limiting the line voltage drop to five volts at 150% of the rated amperes.					

Symbology

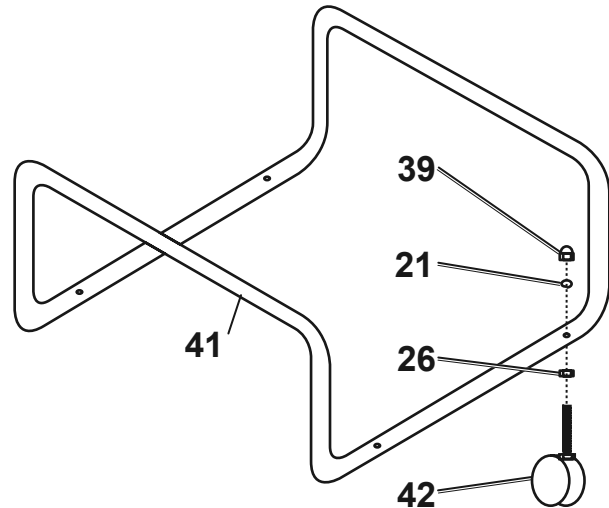
	Double Insulated
VAC	Volts Alternating Current
A	Amperes
n ₀ xxxx/min.	No Load Revolutions per Minute (RPM)

UNPACKING

When unpacking, check to make sure all that all the parts listed in the **Parts List near the end of the manual** are included. If any parts are missing or broken, please call Harbor Freight Tools at 1-888-866-5797 as soon as possible.

ASSEMBLY INSTRUCTIONS

NOTE: For additional information regarding the parts mentioned in the following pages, refer to the **Assembly Diagram near the end of the manual**.



1. Remove the Lock Washers (21) and Nuts (26) from the Caster (42) Studs.
2. Thread a Nut (26) back onto a Caster's stud securely.
3. Insert the Caster's stud into a hole at the bottom of the Frame (41).
4. Slide a Lock Washer (21) onto the stud. Secure the Caster in place using an Acorn Nut (39).
5. Repeat steps 2 through 4 above for all Casters.

OPERATING INSTRUCTIONS

NOTE: For additional information regarding the parts mentioned in the following pages, refer to the **Assembly Diagram near the end of the manual.**

1. Turn the Power Switch off. Then, plug the Power Cord Plug into the nearest 120 volt, grounded, electrical outlet.
2. Connect the Dust Collector to a woodworking machine's dust port using appropriate dust collection hoses and clamps (sold separately), then turn the Dust Collector on. After, turn on the machine.

NOTICE: Only attach this dust collector to a woodworking machine.

3. When finished using the Dust Collector turn it off. Unplug the Power Cord Plug from its electrical outlet. Then store the Dust Collector in a safe, clean, dry location out of reach of children and unauthorized users.

INSPECTION, MAINTENANCE, AND CLEANING

WARNING! TO PREVENT SERIOUS

INJURY: Always make sure the Power Switch is in its “OFF” position, and unplug the Power Cord/Plug from its 120 volt electrical outlet before performing any inspection, adjustments, maintenance, or cleaning.

1. Before each use, inspect the general condition of the Tool. Check for loose screws, misalignment or binding of moving parts, cracked or broken parts, damaged electrical wiring, and any other condition that may affect its safe operation. If abnormal noise or vibration occurs, have the problem corrected before further use.
Do not use damaged equipment.
2. **Daily:** With a soft brush, cloth, or vacuum, remove all dust and debris from the exterior of the Tool.
3. **CAUTION!** All maintenance, service, or repairs not listed in this manual are only to be attempted by a qualified service technician.

PLEASE READ THE FOLLOWING CAREFULLY

THE MANUFACTURER AND/OR DISTRIBUTOR HAS PROVIDED THE PARTS LIST AND ASSEMBLY DIAGRAM IN THIS MANUAL AS A REFERENCE TOOL ONLY. NEITHER THE MANUFACTURER OR DISTRIBUTOR MAKES ANY REPRESENTATION OR WARRANTY OF ANY KIND TO THE BUYER THAT HE OR SHE IS QUALIFIED TO MAKE ANY REPAIRS TO THE PRODUCT, OR THAT HE OR SHE IS QUALIFIED TO REPLACE ANY PARTS OF THE PRODUCT. IN FACT, THE MANUFACTURER AND/OR DISTRIBUTOR EXPRESSLY STATES THAT ALL REPAIRS AND PARTS REPLACEMENTS SHOULD BE UNDERTAKEN BY CERTIFIED AND LICENSED TECHNICIANS, AND NOT BY THE BUYER. THE BUYER ASSUMES ALL RISK AND LIABILITY ARISING OUT OF HIS OR HER REPAIRS TO THE ORIGINAL PRODUCT OR REPLACEMENT PARTS THERETO, OR ARISING OUT OF HIS OR HER INSTALLATION OF REPLACEMENT PARTS THERETO.

PARTS LIST

Part	Description	Qty.
1	Motor	1
2	Switch	1
3	Motor Label	1
4	Key 5 x 25	1
5	Washer	1
6	Screw M6 x 12	13
7	Housing Cover	1
8	Flat Washer	8
9	Star Washer	8
10	Hex Bolt M6 x 12	4
11	Seal Gasket	1
12	Hex Bolt M6 x 16	4
13	Spring Washer	5
14	Impeller	1
15	Fan Retainer	1
16	Flat Washer	1
17	nut 14 x 1.5	1
18	Flat Washer	9
19	Handle Cushion	1
20	Handle	1
21	Lock Washer	5
22	Phillips Screw M6 x 12	1

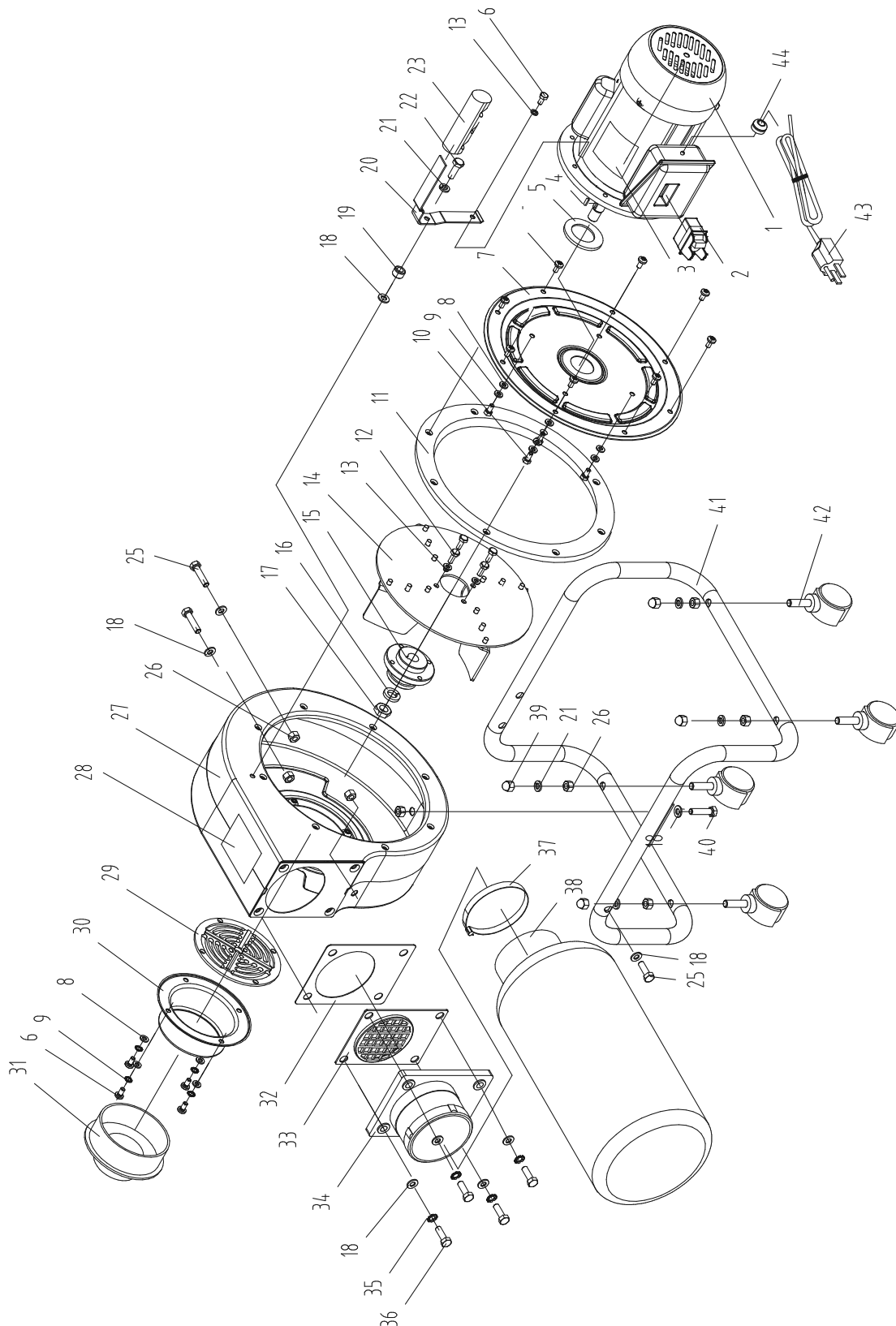
Part	Description	Qty.
23	Handle Grip	1
24	Phillips Screw M6 x 12	13
25	Hex Bolt M8 x 35	3
26	nut M8	8
27	Housing	1
28	Main Label	1
29	Inlet Screen	1
30	Inlet	1
31	Reducing Inlet	1
32	Outlet Seal Ring	1
33	Outlet Screen	1
34	Outlet	1
35	Star Washer	4
36	Hex Bolt M8 x 25	4
37	Clamp	1
38	Dust Bag	1
39	Acorn Nut M8	4
40	Hex Bolt M8 x 16	1
41	Frame	1
42	Caster	4
43	Power Cord	1
44	Cord Clip	1

Record Product's Serial Number Here: _____

Note: If product has no serial number, record month and year of purchase instead.

Note: Some parts are listed and shown for illustration purposes only, and are not available individually as replacement parts. Specify UPC 792363318105 when ordering parts.

ASSEMBLY DIAGRAM



Limited 90 Day Warranty

Harbor Freight Tools Co. makes every effort to assure that its products meet high quality and durability standards, and warrants to the original purchaser that this product is free from defects in materials and workmanship for the period of 90 days from the date of purchase. This warranty does not apply to damage due directly or indirectly, to misuse, abuse, negligence or accidents, repairs or alterations outside our facilities, criminal activity, improper installation, normal wear and tear, or to lack of maintenance. We shall in no event be liable for death, injuries to persons or property, or for incidental, contingent, special or consequential damages arising from the use of our product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation of exclusion may not apply to you. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS.

To take advantage of this warranty, the product or part must be returned to us with transportation charges prepaid. Proof of purchase date and an explanation of the complaint must accompany the merchandise. If our inspection verifies the defect, we will either repair or replace the product at our election or we may elect to refund the purchase price if we cannot readily and quickly provide you with a replacement. We will return repaired products at our expense, but if we determine there is no defect, or that the defect resulted from causes not within the scope of our warranty, then you must bear the cost of returning the product.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

