



For decades, 3M has crafted innovative products to help you solve the latest spray booth demands and deliver new levels of efficiency for your shop. Every product, every solution, is backed by our technical team to guide you every step of the way from paint preparation to final finish.

Paint Preparation

Prepping your product before you even enter the spray booth is essential to a successful application so you can reduce or eliminate rework costs. 3M's world class abrasives and masking solutions help get your product ready to receive paint and coatings. 3M's personal safety equipment will help you ensure you're doing it safely so you can put all of your time and energy into that perfect, shiny finish.

Paint Process

As an industry leader in personal protective equipment, 3M continues to innovate and change the way you can safely apply paint, primers and other coatings. Our 3M™ respiratory protection solutions have been trusted for use in painting applications for decades. However, our expertise goes beyond just respiratory, and we have added new solutions in hearing protection, eyewear, fall protection, and coveralls to show you. We look forward to aiding and helping to protect the next generation of auto, aerospace and industrial paint professionals.

Paint Preparation

Solutions for Worker Safety

Paint Preparation, or surface prep tasks often feature different forms of grinding, sanding, finishing, and taping off steps. Whether you're working with metal, wood or on composites—these jobs can present many hazards such as exposure to high noises, flying particles and debris which could cause face or eye injuries. In addition, exposure to metal fume and other particles can present respiratory concerns, and certain materials can also cause skin irritations. The products below are popular choices, and can help protect against some of the hazards faced by painters.



Exposure Foreign body to noise eye injuries



Vapor/particulate exposure



Skin exposure



Reusable Respirators

3M's full line of reusable respirators is the result of decades of research and development with one goal in mind: To tackle the world's most difficult respiratory protection challenges. You can breathe easier knowing we have the technology and experience to help you work safely and effectively in almost every paint preparation environment.

3M™ Rugged Comfort Half Facepiece Reusable Respirator 6500QL Series

SKU	UPC (Part#)	Prod. No.	Description	Qty.
70071621828	50-051131- 49488 -1	6501QL	3M™ Rugged Comfort Quick Latch Half Facepiece Reusable Respirator, Small	10/Case
70071621844	50-051131- 49490 -4	6502QL	3M™ Rugged Comfort Quick Latch Half Facepiece Reusable Respirator, Medium	10/Case
70071621869	50-051131- 49492 -8	6503QL	3M™ Rugged Comfort Quick Latch Half Facepiece Reusable Respirator, Large	10/Case



3M™ Half Facepiece Reusable Respirator 7500 Series

SKU	UPC (Part#)	Prod. No.	Description	Qty.
70071042777	50-051131- 37081 -9	7501	3M [™] Half Facepiece Reusable Respirator, Small	10/Case
70071042785	50-051131- 37082 -6	7502	3M [™] Half Facepiece Reusable Respirator, Medium	10/Case
70071042793	50-051131- 37083 -3	7503	3M™ Half Facepiece Reusable Respirator, Large	10/Case



3M[™] Filters

SKU	UPC (Part#)	Prod. No.	Description	Qty.
70070614410	50-051131- 07000 -9	2091	3M™ Particulate Filter 2091, P100	100/Case
70070710945	50-051131- 07184 -6	2097	3M™ Particulate Filter 2097, P100 with Nuisance Level Organic Vapor Relief	100/Case
70071533957	50-051131- 17170 -6	2291	3M™ Advanced Particulate Filter 2291, P100	100/Case
70071533973	50-051131- 17172 -0	2297	3M [™] Advanced Particulate Filter 2297, P100 with Nuisance Level Organic Vapor Relief	100/Case









Easier breathing through new 3-layer advanced Electret Filter Media in 2200 Series Filters

Disposable Respirators

These respirators all feature the proprietary 3M[™] Cool Flow[™] Exhalation Valve – designed to release hot, humid exhaled breath quickly, helping to reduce heat buildup and moisture inside the facepiece.

3M™ Particulate Respirator 8210V

SKU	UPC (Part#)	Prod. No.	Description	Qty.
70071606589	50-051131- 49711 -0	8210V	3M™ Particulate Respirator 8210V, N95	80/Case



3M™ Particulate Respirator 8511

SKU	UPC (Part#)	Prod. No.	Description	Qty.
70070757557	50-051138-54343-8	8511	3M™ Particulate Respirator 8511/ 07185 (AAD), N95	80/Case



3M™ Particulate Respirator 9211+

SKU	UPC (Part#)	Prod. No.	Description	Qty.
XA010017557	58-887719-99716-4	9211+	3M [™] Particulate Respirator 9211+/ 37193 (AAD), N95	120/Case



Coveralls

The line of 3M[™] Protective Coveralls features options with material technologies that provide enhanced breathability and lightweight comfort.

3M™ Protective Coverall 4520

SKU	UPC (Part#)	Prod. No.	Description	Qty.
GT500083131	04-046719- 63263 -3	4520CS-M	3M™ Disposable Protective Coverall, M	25/Case
GT500083123	04-046719- 63264 -0	4520CS-L	3M™ Disposable Protective Coverall, L	25/Case
GT500083149	04-046719- 63266 -4	4520CS-XL	3M™ Disposable Protective Coverall, XL	25/Case
GT500083156	04-046719- 63267 -1	4520CS-2XL	3M™ Disposable Protective Coverall, XXL	25/Case
GT500083164	04-046719- 63268 -8	4520CS-3XL	3M™ Disposable Protective Coverall, 3XL	25/Case
GT500083115	04-046719- 63274 -9	4520CS-4XL	3M™ Disposable Protective Coverall, 4XL	25/Case





Eye and Face Protection

3M offers a wide array of protective eyewear to fit the needs of your work and your style.

3M[™] SecureFit[™] Protective Eyewear, 200 Series

SKU	UPC (Part#)	Prod. No.	Description	Qty.
70071676251	10-078371- 65717 -5	SF201AF	3M [™] SecureFit [™] Protective Eyewear, Clear Scotchgard [™] Anti-fog Lens	20/Case
70071647674	10-078371- 65719 -9	SF203AF	3M [™] SecureFit [™] Protective Eyewear, Amber Scotchgard [™] Anti-fog Lens	20/Case



3M[™] SecureFit[™] Protective Eyewear, 400 Series

SKU	UPC (Part#)	Prod. No.	Description	Qty.
70071730645	50-051131- 27728 -6	SF401SGAF- BLU	3M [™] SecureFit [™] Safety Glasses, Blue/Gray, Clear Scotchgard [™] Anti-fog Lens	20/Case
70071730728	50-051131- 27735 -4		3M™ SecureFit™ Protective Eyewear, Yellow/Black, Amber Scotchgard™ Anti-fog Lens	20/Case



3M[™] Solus[™] 1000 Series

SKU	UPC (Part#)	Prod. No.	Description	Qty.
70071694544	50-051131- 27189 -5	S1101SGAF-KT	KIT: 3M [™] Solus [™] 1000 Series, Blue/Black Eyewear with Clear Scotchgard [™] Anti-fog Lens and foam gasket and strap	20/Case



3M[™] Goggle Gear 500 Series

SKU	UPC (Part#)	Prod. No.	Description	Qty.
70071674967	50-051131- 27455 -1	GG501SGAF	3M™ Goggle Gear, 500 Series, Clear Scotchgard™ Anti-fog Lens, Cloth Strap	10/Case



3M™ Headgear and Face Protection

SKU	UPC (Part#)	Prod. No.	Description	Qty.
70071513348	10-078371- 82783 -7	82783	3M™ Headgear H8A	5/Case
70071522182	10-078371- 82701 -1	82701	3M™ Faceshield WP96	10/Case





Hearing Protection

Hearing protection solutions by 3M offer a wide range of styles and sizes to fit workers' ears comfortably while offering protection for a wide range of noise levels. Below are a few of our most used products from multiple categories:

3M[™] PELTOR[™] Earmuffs

SKU	UPC (Part#)	Prod. No.	Description	Qty.
XA007707863	10-093045- 93726 -1	X4	3M™ PELTOR™ Earmuffs X4, Over-the-Head, Light Green	10/Case
XH001651211	10-093045- 08062 -2	H6B/V	3M™ PELTOR™ Optime™ 95 Earmuffs H6B/V, Behind-the-Head	10/Case





3M™ E-A-R™ UltraFit™ Corded Earplugs

SKU	UPC (Part#)	Prod. No.	Description	Qty.
70071515772	10-080529- 40003 -8	340-4004	3M™ E-A-R™ UltraFit™ Corded Earplugs in Poly Bag	400/Case



3M[™] E-A-R[™] Push-Ins[™]

SKU	UPC (Part#)	Prod. No.	Description	Qty.
70071520947	10-080529- 18001 -5	318-1001	3M™ E-A-R™ Push-Ins™, Corded Earplugs in Poly Bag	400/Case



3M[™] E-A-R[™] One Touch[™] Pro Earplug Dispenser

SKU	UPC (Part#)	Prod. No.	Description	Qty.
70071674207	10-078371- 66803 -4	391-0000	3M™ E-A-R™ One Touch™ Pro Earplug Dispenser	1/Case

To be used with Earplug Refill Bottles:



Classic™ Earplugs Prod. No.: 391-1002



Yellow Neons™ Earplugs Prod. No.: 391-1004



E-A-Rsoft™ FX™ Earplugs Prod. No.: 391-1012





Paint Process

Solutions for Worker Safety

The prevalent use of paints and coatings across many transportation industries presents a variety of workplace hazards. In many cases, selection and use of appropriate personal protective equipment (PPE) is necessary to help control exposures. Inhalation and skin contact hazards are likely the most common across most painting applications. Depending on the type of paint or coating and the specific use conditions, other hazards may be present. These can include fire and explosion hazards, excessive noise and many others. The below products are just a few of the popular choices for paint applications, to help you get started.



Foreign body eye injuries



Vapor/particulate exposure



Skin exposure



Explosive environment hazards



Reusable Respirators

3M's full line of reusable respirators is the result of decades of research and development with one goal in mind: To tackle the world's most difficult respiratory protection challenges. You can breathe easier knowing we have the technology and experience to help you work safely and effectively in the paint booth.

3M™ Ultimate FX Full Facepiece Reusable Respirator FF-400 Features

COTCHGARD

Large Lens Featuring Scotchgard™ Protector

 Paint and stain-resistant lens—3M's exclusive Scotchgard™ coating causes some paints and stains to bead up on the surface so they can be wiped off easily

- Helps lens stay clearer during some spray applications
- Provides a wide field of view

Passive Speaking Diaphragm

 Optimally positioned for clearer and easier communications

Bonded Silicone Gaskets

 Eliminates loose gaskets that can be lost



Easy to Use

 Respirator attachments twist on and off easily for quick assembly and disassembly

Durable, Long-lasting Head Harness

- Features a six-strap configuration for a secure fit
- Harness straps pulled over one million times in development durability testing

Comfort Cradle

 Positions the respirator more comfortably on the head

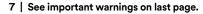


Soft, Silicone Nose Cup and Faceseal

- Engineered for maximum durability, comfort and resilience
- Three sizes help the respirator fit a broad range of face shapes and sizes



- Allows for easier breathing
- Reduces heat and moisture buildup for cool, dry comfort



Reusable Respirators Continued

3M™ Ultimate FX Full Facepiece Reusable Respirator FF-400 Series

SKU	UPC (Part#)	Prod. No.	Description	Qty.
70071510773	50-051135- 89418 -2	FF-401	3M™ Ultimate FX Full Facepiece Reusable Respirator, Small	4/Case
70071510807	50-051135- 89421 -2	FF-402	3M™ Ultimate FX Full Facepiece Reusable Respirator, Medium	4/Case
70071510831	50-051135- 89424 -3	FF-403	3M™ Ultimate FX Full Facepiece Reusable Respirator, Large	4/Case
70071674736	00-051141- 56788 -4	FF-400-18	3M [™] Stacked Lens Cover for 3M [™] Ultimate FX Full Facepiece Reusable Respirator	20/Case



FF-400-18

3M™ Full Facepiece Reusable Respirator 6000 Series

SKU	UPC (Part#)	Prod. No.	Description	Qty.
70070709046	50-051138-54145-8	6700	3M [™] Full Facepiece Reusable Respirator 6700/ 07138 (AAD), Small	4/Case
70070709053	50-051138-54146-5	6800	3M [™] Full Facepiece Reusable Respirator 6800/ 07139 (AAD), Medium	4/Case
70070709186	50-051138-54159-5	6900	3M [™] Full Facepiece Reusable Respirator 6900/ 07140 (AAD), Large	4/Case



3M™ Rugged Comfort Half Facepiece Reusable Respirator 6500QL Series

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SKU	UPC (Part#)	Prod. No.	Description	Qty.
70071621828	50-051131- 49488 -1	6501QL	3M™ Rugged Comfort Quick Latch Half Facepiece Reusable Respirator, Small	10/Case
70071621844	50-051131- 49490 -4	6502QL	3M™ Rugged Comfort Quick Latch Half Facepiece Reusable Respirator, Medium	10/Case
70071621869	50-051131- 49492 -8	6503QL	3M [™] Rugged Comfort Quick Latch Half Facepiece Reusable Respirator, Large	10/Case



3M™ Half Facepiece Reusable Respirator 7500 Series

SKU	UPC (Part#)	Prod. No.	Description	Qty.
70071042777	50-051131- 37081 -9	7501	3M™ Half Facepiece Reusable Respirator, Small	10/Case
70071042785	50-051131- 37082 -6	7502	3M™ Half Facepiece Reusable Respirator, Medium	10/Case
70071042793	50-051131- 37083 -3	7503	3M™ Half Facepiece Reusable Respirator, Large	10/Case





Reusable Respirators Continued

3M™ Half Facepiece Disposable Respirator 5000 Series

SKU	UPC (Part#)	Prod. No.	Description	Qty.
70070797173	50-051138-66068-5	51P71	3M™ Half Facepiece Disposable Respirator, Organic Vapor 51P71/ 07191 (AAD), P95, Small	12/Case
70070797181	50-051138-66069-2	52P71	3M [™] Half Facepiece Disposable Respirator, Organic Vapor 52P71/ 07192 (AAD), P95, Medium	12/Case
70070797199	50-051138-66070-8	53P71	3M [™] Half Facepiece Disposable Respirator, Organic Vapor 53P71/ 07193 (AAD), P95, Large	12/Case



3M™ Filters and Cartridges

SKU	UPC (Part#)	Prod. No.	Description	Qty.
70070614477	50-051138- 46464 -1	5N11	3M™ Particulate Filter 5N11, N95	100/Case
70070757417	50-051131-07194-5	5P71	3M™ Particulate Filter 5P71/ 07194 (AAD), P95	100/Case
70070190734	50-051138-17668-1	501	3M™ Filter Retainer 501/ 07054 (AAD)	100/Case
70070316776	50-051138- 21674 -5	6001	3M™ Organic Vapor Cartridge 6001	60/Case
70070614485	50-051138- 46465 -8	60921	3M™ Organic Vapor Cartridge/Filter 60921, P100	60/Case



Other Accessories

SKU	UPC (Part#)	Prod. No.	Description	Qty.
70070317139	50-051131- 07065 -8	504	3M™ Respirator Cleaning Wipe	500/Case
70070064855	50-02120- 017309 -2	3510	3M™ Organic Vapor Monitor 3510	5/Case





Powered Air Purifying and Supplied Air Respirators

The 3M[™] Versaflo[™] Powered Air Purifying Respirator (PAPR) system is engineered for versatility and customization, so that safety managers can build the system that works for their employees by choosing from a wide range of headgear, breathing tubes and air source.

Advanced features that help make the 3M™ Versaflo™ TR-800 Powered Air Purifying Respirator stand above the rest.



Powered Air Purifying and Supplied Air Respirators Continued

Ready to Use Kits

TR-800-PSK/94248 Paint Spray Kit



SA-100-PSK/37336 Painter's Supplied Air Respirator Kit



Build Your Own System





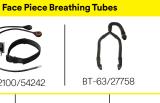












Step 3 **Air Source**















BT-922/37311



TR-655/37385 BPK-01/17358



V-112/37415

(Holder only)

Step 5 **Air Purification Panels**





TR-6530N/37362



^{*} Replacement part

Coveralls

The line of 3M™ Protective Coveralls features options with material technologies that provide enhanced breathability and lightweight comfort.

3M™ Protective Coverall 4535

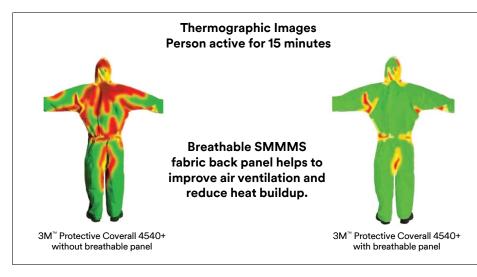
SKU	UPC (Part#)	Prod. No.	Description	Qty.
GT700004762	04-046719- 46824 -9	4535-M	$3M^{\mbox{\tiny M}}$ Disposable Chemical Protective Coverall, M	20/Case
GT700004770	04-046719- 46826 -3	4535-L	3M™ Disposable Chemical Protective Coverall, L	20/Case
GT500085300	50-051141- 55879 -5	4535-XL	3M™ Disposable Chemical Protective Coverall, XL	20/Case
GT500085318	50-051141- 55880 -1	4535-XXL	3M™ Disposable Chemical Protective Coverall, XXL	20/Case
GT700004747	04-046719- 46817 -1	4535-3XL	3M™ Disposable Chemical Protective Coverall, 3XL	20/Case
GT700004754	04-046719- 46822 -5	4535-4XL	3M™ Disposable Chemical Protective Coverall, 4XL	20/Case



3M™ Protective Coverall 4540+

SKU	UPC (Part#)	Prod. No.	Description	Qty.
XL457000229	00-051131- 49809 -9	4540+-M	$3M^{\mbox{\tiny M}}$ Disposable Chemical Protective Coverall, M	25/Case
XL457000211	00-051131- 49808 -2	4540+-L	3M™ Disposable Chemical Protective Coverall, L	25/Case
XL457000237	00-051131- 49810 -5	4540+-XL	3M [™] Disposable Chemical Protective Coverall, XL	25/Case
XL457000245	00-051131- 49811 -2	4540+-XXL	3M [™] Disposable Chemical Protective Coverall, XXL	25/Case
XL457000195	00-051131- 49806 -8	4540+-3XL	3M [™] Disposable Chemical Protective Coverall, 3XL	25/Case
XL457000203	00-051131- 49807 -5	4540+-4XL	3M™ Disposable Chemical Protective Coverall, 4XL	25/Case







Fall Protection

With 3M Fall Protection equipment, you can help elevate your employees' safety and comfort to new heights.

3M™ DBI-SALA® Fall Protection Harness

SKU	UPC	Prod. No.	Description	Qty.
70007423778		1110990	3M™ DBI-SALA® Delta™ Vest-Style Resist Web Harness, Universal	1/Case
70007419628		1113000	3M™ DBI-SALA® ExoFit NEX™ Vest-Style Harness, X-Small	1/Case



Resistant webbing helps easily wipe away paint over-spray.

3M™ DBI-SALA® Fall Protection Anchors

SKU	UPC	Prod. No.	Description	Qty.
70804485558		2104715	3M [™] DBI-SALA [®] Sliding Beam Anchor, Large	1/Case
70007488110		7605060	3M™ DBI-SALA® EZ-Line™ Retractable Horizontal Lifeline System	1/Case



3M™ DBI-SALA® Fall Protection Connectors

SKU	UPC	Prod. No.	Description	Qty.
70007451795		3400902	3M™ DBI-SALA® Sealed-Blok™ Self Retracting Lifeline, Cable, 50 ft. (15m)	1/Case
70007455606		3101469	3M™ DBI-SALA® Nano-Lok™ Self Retracting Lifeline with Anchor Hook, Single-leg, 6 ft. (1.8m),	1/Case
70804492513		3503801	3M™ DBI-SALA® Smart Lock Self-Retracting Lifeline, Stainless Steel Cable, Blue, 30 ft. (10m)	1/Case



3M™ DBI-SALA® Fall Protection Free Standing Anchoring Systems

SKU	UPC	Prod. No.	Description	Qty.
70007495701		8517707	3M™ DBI-SALA® FlexiGuard™ C-Frame System, Adjustable Height	1/Case
70007496105		8517715	3M™ DBI-SALA® FlexiGuard™ Freestanding Ladder System	1/Case







12 | See important warnings on last page.

Notes	
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Get additional Information at: 3M.com/TransportationSafety 3M.com/WorkerSafety



AWARNING

Respirators help protect against certain airborne contaminants. Before use, the wearer must read and understand the *User Instructions* provided as a part of the product packaging. Follow all local regulations. In the U.S., a written respiratory protection program must be implemented meeting all the requirements of OSHA 29 CFR 1910.134 including training, fit testing and medical evaluation. In Canada, CSA standards Z94.4 requirements must be met and/or requirements of the applicable jurisdiction, as appropriate. *Misuse may result in sickness or death.* For correct use, consult supervisor and *User Instructions*, or call 3M Personal Safety Division (PSD) Technical Service in the U.S.A. at 1-800-243-4630. In Canada, call 1-800-267-4414.

A WARNING

These hearing protectors help reduce exposure to hazardous noise and other loud sounds. Misuse or failure to wear hearing protectors at all times that you are exposed to noise may result in hearing loss or injury. For proper use, see supervisor and User Instructions, or call 3M PSD Technical Service in USA at 1-800-243-4630. If there is any drainage from your ear or you have an ear infection, consult with your physician before wearing earplugs. Failure to do so may result in hearing loss or injury.

3M strongly recommends fit testing of hearing protectors. Research suggests that many users will receive less noise reduction than indicated by the NRR due to variation in hearing protector fit, fitting skill and motivation of the user. If the NRR is used, 3M recommends that it be reduced by 50% or in accordance with applicable regulations.

A WARNING

Compliant fall protection and emergency rescue systems help prevent serious injuries associated with fall events. Users must read and understand the User Instructions provided with the product, and must be properly trained by their employers in the safe use of these systems before using them, per OSHA 1910.140 and 1926.503 or applicable local standards. Misuse or failure to follow warnings and instructions may result in serious personal injury or death. For proper use, see supervisor, User Instructions, or call 800-328-6146 (Opt. 1).

A WARNING

This product is designed to help protect the wearer's eyes and face from harmful radiation including visible light, ultraviolet radiation (UV), infra-red radiation (IR), sparks and spatter resulting from welding processes. These produces must be used only by qualified persons who are properly trained in their use and maintenance. Misuse may result in permanent eye injury and vision loss. Always wear ANSI Z87.1 compliant safety spectacles in addition to any welding helmet. For correct use, see supervisor and User Instructions, or call 3M PSD Technical Service in USA at 1-800-243-4630 and in Canada at 1-800-267-4414.

A WARNING

These products meet the requirements of certain industrial eyewear standards and with some models certain industrial head protection standards. They do not provide complete head, eye and face protection from severe impact and penetration and are not a substitute for good safety practices and engineering controls. Misuse may result in serious injury or death. For correct use, see supervisor and User Instructions, or call 3M PSD Technical Service.

Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

