



A Renesas Company

Integrated Device Technology, Inc.  
6024 Silver Creek Valley Road, San Jose, CA - 95138

## PRODUCT/PROCESS CHANGE NOTICE (PCN)

|                                                                                                       |                                                                                 |                                                                                                                                                                                                                                                           |
|-------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| PCN #: <b>A1908-02</b>                                                                                | DATE: <b>17-Sep-2019</b>                                                        | MEANS OF DISTINGUISHING CHANGED DEVICES:                                                                                                                                                                                                                  |
| Product Affected: SOIC-28, QVSOP-48/80, SSOP-48/56<br>(Refer to Attachment II for the affected part#) |                                                                                 | <input type="checkbox"/> Product Mark      Lot # will have:<br><input checked="" type="checkbox"/> Back Mark      "S" prefix for SPEL, India<br><input type="checkbox"/> Date Code      "GR" prefix for Greatek, Taiwan<br><input type="checkbox"/> Other |
| Date Effective: <b>17-Dec-2019</b>                                                                    |                                                                                 |                                                                                                                                                                                                                                                           |
| Contact: IDT PCN DESK                                                                                 | Attachment: <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |                                                                                                                                                                                                                                                           |
| E-mail: <a href="mailto:idt-pcn@lm.renesas.com">idt-pcn@lm.renesas.com</a>                            | Samples: Please contact your local sales representative for sample request.     |                                                                                                                                                                                                                                                           |

### DESCRIPTION AND PURPOSE OF CHANGE:

- |                                                        |                                                                                                                                                                                                                    |
|--------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <input type="checkbox"/> Die Technology                |                                                                                                                                                                                                                    |
| <input type="checkbox"/> Wafer Fabrication Process     | This notification is to advise our customers that IDT is adding SPEL, India and Greatek, Taiwan as the qualified assembly facilities as one of the existing assembly facility, OSET has discontinued the packages. |
| <input type="checkbox"/> Assembly Process              |                                                                                                                                                                                                                    |
| <input type="checkbox"/> Equipment                     |                                                                                                                                                                                                                    |
| <input checked="" type="checkbox"/> Material           | There is change to the moisture performance on package QVSOP-48/80 and SSOP-48/56 from MSL1 to MSL 3.                                                                                                              |
| <input type="checkbox"/> Testing                       |                                                                                                                                                                                                                    |
| <input checked="" type="checkbox"/> Manufacturing Site |                                                                                                                                                                                                                    |
| <input type="checkbox"/> Data Sheet                    | Attachment I details the qualification results.<br>Attachment II lists the affected part numbers.                                                                                                                  |
| <input checked="" type="checkbox"/> Other - MSL Rating |                                                                                                                                                                                                                    |

### RELIABILITY/QUALIFICATION SUMMARY:

Refer to qualification data shown in Attachment I.

### CUSTOMER ACKNOWLEDGMENT OF RECEIPT:

IDT records indicate that you require written notification of this change. Please use the acknowledgement below or E-Mail to grant approval or request additional information. If IDT does not receive acknowledgement within 30 days of this notice it will be assumed that this change is acceptable.

IDT reserves the right to ship either version manufactured after the process change effective date until the inventory on the earlier version has been depleted.

|                  |                                                                                 |
|------------------|---------------------------------------------------------------------------------|
| Customer: _____  | <input type="checkbox"/> <b>Approval for shipments prior to effective date.</b> |
| Name/Date: _____ | E-Mail Address: _____                                                           |
| Title: _____     | Phone# /Fax# : _____                                                            |

### CUSTOMER COMMENTS:

\_\_\_\_\_

### IDT ACKNOWLEDGMENT OF RECEIPT:

RECD. BY: \_\_\_\_\_ DATE: \_\_\_\_\_



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## PRODUCT/PROCESS CHANGE NOTICE (PCN)

### ATTACHMENT I - PCN # : A1908-02

**PCN Type:** Change of Assembly Location, Material Sets and MSL Rating

**Data Sheet Change:** None

Change in moisture sensitivity level (MSL)

#### Detail Of Change:

This notification is to advise our customers that IDT is adding SPEL, India and Greatek, Taiwan as the qualified assembly facilities as one of the existing assembly facility, OSET has discontinued the packages.

The material set details of the current and newly added assembly locations are as shown in Table 1. There will be no change in wire type as a result of this PCN. Customers receiving products assembled in Gold wire or Copper wire will continue to receive Gold wire parts or Copper wire parts assembled in the new assembly locations.

There is change to the moisture performance on package QVSOP-48/80 and SSOP-48/56 from MSL1 to MSL 3.

Table 1: Assembly Material Sets for The Existing and Newly added Assembly Locations

| SOIC-28                 | Existing Assembly  | New Assembly           |
|-------------------------|--------------------|------------------------|
| Material Set / Assembly | OSET - OSE, Taiwan | Greatek, Taiwan        |
| Die Attach              | CRM-1076WA         | CRM-1076DJ-G           |
| Bonding Wire            | Gold wire          | Gold wire, Copper wire |
| Mold Compound           | G631               | G600F                  |

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| QVSOP-48/80             | Existing Assembly  | New Assembly |
|-------------------------|--------------------|--------------|
| Material Set / Assembly | OSET - OSE, Taiwan | SPEL, India  |
| Die Attach              | CRM-1076WA         | CRM1076NS    |
| Bonding Wire            | Copper wire        | Copper wire  |
| Mold Compound           | G631               | EME-G633     |

| SSOP-48/56              | Existing Assembly  | New Assembly    |             |
|-------------------------|--------------------|-----------------|-------------|
| Material Set / Assembly | OSET - OSE, Taiwan | Greatek, Taiwan | SPEL, India |
| Die Attach              | EN4900GC           | EN4900GC        | CRM1076NS   |
| Bonding Wire            | Copper wire        | Copper wire     | Copper wire |
| Mold Compound           | CEL-9220HF, G700L  | G700H           | EME-G633    |



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### ATTACHMENT I - PCN # : A1908-02

#### Qualification Information and Qualification Data:

**Affected Packages:** SOIC-28

**Assembly Material:** Shown on page 2 of this attachment.

**Qual Plan & Results:** Tests are in accordance with JEDEC47 recommended tests.

**Qualification Vehicle:** SOIC-28 (Gold wire & Copper wire)

#### (I) Greatek, Taiwan

| Test Description                                      | Test Method                  | Test Results Gold wire & Copper wire<br>(Rej / SS) |            |            |
|-------------------------------------------------------|------------------------------|----------------------------------------------------|------------|------------|
|                                                       |                              | Lot 1                                              | Lot 2      | Lot 3      |
| * Temperature Cycling<br>(-55°C to 125°C, 700 cycles) | JESD22-A104                  | 0/25, 0/25                                         | 0/25, 0/25 | 0/25, 0/25 |
| * HAST - biased<br>(130 °C/85% RH, 96 Hrs)            | JESD22-A110                  | 0/25, 0/25                                         | 0/25, 0/25 | 0/25, 0/25 |
| High Temperature Storage Bake<br>(150°C, 1000 Hrs)    | JESD22-A103                  | 0/25, 0/25                                         | 0/25, 0/25 | 0/25, 0/25 |
| Ball Shear Test                                       | JESD22-B117                  | 0/5, 0/5                                           | 0/5, 0/5   | 0/5, 0/5   |
| Bond Pull Test                                        | MIL-STD-883<br>(Method 2011) | 0/5, 0/5                                           | 0/5, 0/5   | 0/5, 0/5   |
| Moisture Sensitivity Level, MSL                       | J-STD-20 /<br>MSL 3, 260 °C  | 0/25, 0/25                                         | 0/25, 0/25 | -          |

\* Tests were subjected to Preconditioning per JESD22-A113 prior to stress test

## PRODUCT/PROCESS CHANGE NOTICE (PCN)

### ATTACHMENT I - PCN # : A1908-02

**Affected Packages:** QVSOP-48/80

**Assembly Material:** Shown on page 2 of this attachment.

**Qual Plan & Results:** Tests are in accordance with JEDEC47 recommended tests.

**Qualification Vehicle:** QVSOP-80 (Copper wire)

#### (I) SPEL, India

| Test Description                                      | Test Method                  | Test Results Copper wire (Rej / SS) |       |       |
|-------------------------------------------------------|------------------------------|-------------------------------------|-------|-------|
|                                                       |                              | Lot 1                               | Lot 2 | Lot 3 |
| * Temperature Cycling<br>(-55°C to 125°C, 700 cycles) | JESD22-A104                  | 0/25                                | 0/25  | 0/25  |
| * HAST - biased<br>(130 °C/85% RH, 96 Hrs)            | JESD22-A110                  | 0/25                                | 0/25  | 0/25  |
| High Temperature Storage Bake<br>(150°C, 1000 Hrs)    | JESD22-A103                  | 0/25                                | 0/25  | 0/25  |
| Ball Shear Test                                       | JESD22-B117                  | 0/5                                 | 0/5   | 0/5   |
| Bond Pull Test                                        | MIL-STD-883<br>(Method 2011) | 0/5                                 | 0/5   | 0/5   |
| Moisture Sensitivity Level, MSL                       | J-STD-20 /<br>MSL 3, 260 °C  | 0/25                                | 0/25  | -     |

\* Tests were subjected to Preconditioning per JESD22-A113 prior to stress test



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### ATTACHMENT I - PCN # : A1908-02

**Affected Packages:** SSOP-48/56

**Assembly Material:** Shown on page 2 of this attachment.

**Qual Plan & Results:** Tests are in accordance with JEDEC47 recommended tests.

**Qualification Vehicle:** SSOP-56 (Copper wire)

(I) Greatek, Taiwan

| Test Description                                      | Test Method                  | Test Results Copper wire (Rej / SS) |       |       |
|-------------------------------------------------------|------------------------------|-------------------------------------|-------|-------|
|                                                       |                              | Lot 1                               | Lot 2 | Lot 3 |
| * Temperature Cycling<br>(-55°C to 125°C, 700 cycles) | JESD22-A104                  | 0/25                                | 0/25  | 0/25  |
| * HAST - biased<br>(130 °C/85% RH, 96 Hrs)            | JESD22-A110                  | 0/25                                | 0/25  | 0/25  |
| High Temperature Storage Bake<br>(150°C, 1000 Hrs)    | JESD22-A103                  | 0/25                                | 0/25  | 0/25  |
| Ball Shear Test                                       | JESD22-B117                  | 0/5                                 | 0/5   | 0/5   |
| Bond Pull Test                                        | MIL-STD-883<br>(Method 2011) | 0/5                                 | 0/5   | 0/5   |
| Moisture Sensitivity Level, MSL                       | J-STD-20 /<br>MSL 3, 260 °C  | 0/25                                | 0/25  | -     |

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### ATTACHMENT I - PCN # : A1908-02

#### (II) SPEL, India

| Test Description                                      | Test Method                  | Test Results Copper wire (Rej / SS) |       |       |
|-------------------------------------------------------|------------------------------|-------------------------------------|-------|-------|
|                                                       |                              | Lot 1                               | Lot 2 | Lot 3 |
| * Temperature Cycling<br>(-55°C to 125°C, 700 cycles) | JESD22-A104                  | 0/25                                | 0/25  | 0/25  |
| * HAST - biased<br>(130 °C/85% RH, 96 Hrs)            | JESD22-A110                  | 0/25                                | 0/25  | 0/25  |
| High Temperature Storage Bake<br>(150°C, 1000 Hrs)    | JESD22-A103                  | 0/25                                | 0/25  | 0/25  |
| Ball Shear Test                                       | JESD22-B117                  | 0/5                                 | 0/5   | 0/5   |
| Bond Pull Test                                        | MIL-STD-883<br>(Method 2011) | 0/5                                 | 0/5   | 0/5   |
| Moisture Sensitivity Level, MSL                       | J-STD-20 /<br>MSL 3, 260 °C  | 0/25                                | 0/25  | -     |

\* Tests were subjected to Preconditioning per JESD22-A113 prior to stress test



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## PRODUCT/PROCESS CHANGE NOTICE (PCN)

### ATTACHMENT II - PCN # : A1908-02

#### Affected Part Numbers

| Part Number   | Part Number       | Part Number       | Part Number      |
|---------------|-------------------|-------------------|------------------|
| 1893BFILF     | 7204L15SOGI8      | 74FCT162823CTPVG  | 74FCT16952CTPVG  |
| 1893BFILFT    | 72125L25SOG       | 74FCT162823CTPVG8 | 74FCT16952CTPVG8 |
| 1893BFLF      | 72125L25SOG8      | 74FCT162827ATPVG  | 74FCT16952ETPVG  |
| 1893BFLFT     | 74ALVC164245PVG   | 74FCT162827ATPVG8 | 74FCT16952ETPVG8 |
| 1893CFLF      | 74ALVC164245PVG8  | 74FCT162827CTPVG  | 74LVC162244APVG  |
| 1893CFLFT     | 74FCT162244ATPVG  | 74FCT162827CTPVG8 | 74LVC162244APVG8 |
| 7200L12SOG    | 74FCT162244ATPVG8 | 74FCT163244APVG   | 74LVC162245APVG  |
| 7200L12SOG8   | 74FCT162244CTPVG  | 74FCT163244APVG8  | 74LVC162245APVG8 |
| 7200L15SOG    | 74FCT162244CTPVG8 | 74FCT163244CPVG   | 74LVC16244APVG   |
| 7200L15SOG8   | 74FCT162244ETPVG  | 74FCT163244CPVG8  | 74LVC16244APVG8  |
| 7200L15SOGI   | 74FCT162244ETPVG8 | 74FCT163245APVG   | 74LVC16245APVG   |
| 7200L15SOGI8  | 74FCT162245ATPVG  | 74FCT163245APVG8  | 74LVC16245APVG8  |
| 7200L20SOG    | 74FCT162245ATPVG8 | 74FCT163245CPVG   | 74LVC16373APVG   |
| 7200L20SOG8   | 74FCT162245CTPVG  | 74FCT163245CPVG8  | 74LVC16373APVG8  |
| 7200L25SOG    | 74FCT162245CTPVG8 | 74FCT163373APVG   | 74LVCH16245APVG  |
| 7200L35SOG    | 74FCT162260CTPVG  | 74FCT163373APVG8  | 74LVCH16245APVG8 |
| 7200L50SOG    | 74FCT162373ATPVG  | 74FCT163373CPVG   | 74LVCH16374APVG  |
| 7200L50SOG8   | 74FCT162373ATPVG8 | 74FCT163373CPVG8  | 74LVCH16374APVG8 |
| 7201LA12SOG   | 74FCT162373CTPVG  | 74FCT163374APVG   | 82V3001APVG      |
| 7201LA12SOG8  | 74FCT162373CTPVG8 | 74FCT163374APVG8  | 82V3001APVG8     |
| 7201LA15SOG   | 74FCT162373ETPVG  | 74FCT163374CPVG   | 82V3002APVG      |
| 7201LA15SOG8  | 74FCT162373ETPVG8 | 74FCT163374CPVG8  | 82V3002APVG8     |
| 7201LA15SOGI  | 74FCT162374ATPVG  | 74FCT16373ATPVG   | 82V3010PVG       |
| 7201LA15SOGI8 | 74FCT162374ATPVG8 | 74FCT16373ATPVG8  | 82V3010PVG8      |
| 7201LA20SOG   | 74FCT162374CTPVG  | 74FCT16373CTPVG   | 82V3011PVG       |
| 7201LA20SOG8  | 74FCT162374CTPVG8 | 74FCT16373CTPVG8  | 82V3011PVG8      |
| 7201LA35SOG   | 74FCT162374ETPVG  | 74FCT16374ATPVG   | 82V3012PVG       |
| 7201LA35SOG8  | 74FCT162374ETPVG8 | 74FCT16374ATPVG8  | 82V3012PVG8      |
| 7201LA50SOG   | 74FCT16244ATPVG   | 74FCT16374CTPVG   | 9248BF-195LF     |
| 7201LA50SOG8  | 74FCT16244ATPVG8  | 74FCT16374CTPVG8  | 9248BF-195LFT    |
| 7202LA12SOG   | 74FCT16244CTPVG   | 74FCT16374ETPVG   | 950201AFLF       |
| 7202LA12SOG8  | 74FCT16244CTPVG8  | 74FCT16374ETPVG8  | 950201AFLFT      |
| 7202LA15SOGI  | 74FCT16245ATPVG   | 74FCT164245TPVG   | 950201AFLFT-IN0  |
| 7202LA15SOGI8 | 74FCT16245ATPVG8  | 74FCT164245TPVG8  | 952601EFLF       |
| 7202LA25SOGI  | 74FCT16245CTPVG   | 74FCT16543ATPVG   | 952601EFLFT      |
| 7202LA25SOGI8 | 74FCT16245CTPVG8  | 74FCT16543ATPVG8  | 952601EFLFT-IN0  |
| 7202LA50SOG   | 74FCT16245ETPVG   | 74FCT16543CTPVG   | 952906BFLF       |
| 7204L12SOG    | 74FCT16245ETPVG8  | 74FCT16543CTPVG8  | 952906BFLFT      |
| 7204L12SOG8   | 74FCT162823ATPVG  | 74FCT16952ATPVG   | 952926CFLF       |
| 7204L15SOGI   | 74FCT162823ATPVG8 | 74FCT16952ATPVG8  | 952926CFLFT      |



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#### Affected Part Numbers

| Part Number     | Part Number     | Part Number    | Part Number     |
|-----------------|-----------------|----------------|-----------------|
| 953002DFLF      | 9DB803DFILFT    | 9FG1200AF-5LF  | QS32X861Q1G     |
| 953002DFLFT     | 9DB803DFLF      | 9FG1200AF-5LFT | QS32X861Q1G8    |
| 953008BFLF      | 9DB803DFLF-INT  | 9FG830AFILF    | QS32XVH384Q1G   |
| 953008BFLFT     | 9DB803DFLF-SUN  | 9FG830AFILFT   | QS32XVH384Q1G8  |
| 954101DFLF      | 9DB803DFLFT     | 9FG830AFLF     | QS33X257Q1G     |
| 954101DFLFT     | 9DB803DFLFT-INT | 9FG830AFLFT    | QS33X257Q1G8    |
| 954119DFLF      | 9DB803DFLFT-SUN | 9LP505-2HFLF   | QS34X2245Q3G    |
| 954119DFLFT     | 9DB833AFILF     | 9LP505-2HFLFT  | QS34X2245Q3G8   |
| 954120EFLF      | 9DB833AFILFT    | 9LP525BF-2LF   | QS34X245Q3G     |
| 954120EFLFT     | 9DB833AFLF      | 9LP525BF-2LFT  | QS34X245Q3G8    |
| 954128AFLF      | 9DB833AFLFT     | 9P960AFLF      | QS34X383Q3G     |
| 954128AFLFT     | 9E4101AFILF     | 9P960AFLFT     | QS34X383Q3G8    |
| 954141CFLF      | 9E4101AFILFT    | 9UMS9633BFILF  | QS34XVH2245Q3G  |
| 954141CFLFT     | 9EMS9633BFILF   | 9UMS9633BFILFT | QS34XVH2245Q3G8 |
| 954201BFLF      | 9EMS9633BFILFT  | LDS6120PVG1    | QS34XVH245Q3G   |
| 954201BFLFT     | 9EMS9633BFLF    | LDS6120PVG18   | QS34XVH245Q3G8  |
| 9DB108BFLF      | 9EMS9633BFLFT   | QS32X2384Q1G   | QS4A215Q1G      |
| 9DB108BFLFT     | 9FG108EFILF     | QS32X2384Q1G8  | QS4A215Q1G8     |
| 9DB801CFLF-INT  | 9FG108EFILFT    | QS32X384Q1G    |                 |
| 9DB801CFLFT-INT | 9FG108EFLF      | QS32X384Q1G5   |                 |
| 9DB803DFILF     | 9FG108EFLFT     | QS32X384Q1G8   |                 |