## Assembly / Service / Inspection



	SEALED BATTERY - Apply dielectric grease to terminal bolts and install cables. Check voltage and charge if below 12.8 DC volts		CARGO BOX - Verify	opera	ation		
	CONVENTIONAL BATTERY - Open Vent / Fill / Charge to 12.8 DC Volts /				ITROLS - Verify correct and sm	·	
	Install vent line / Install battery / Route vent line properly / Trim vent line if necessary		INTAKE / AIRBOX - In Inspect air filter conditi	spec ions	ct hose connections and ensure	that clamps are tight.	
	BATTERY VOLTAGE - Measure and record voltage 30 minutes after charger has been removed:		SEAT BELTS - Check	for s	smooth operation and latching		
	nas been removed.		SEAT(S) - Inspect				
DC	Volts	. 🔲	FUEL LINES / FITTING check fuel lines and fit	GS - tinas	Cycle the key to prime and pre- for leaks. Check fuel level	ssurize the fuel pump,	
	TIRE PRESSURE - Verify pressure is set to specification	П	LIGHTS - Verify opera	•			
	WHEEL NUTS - Torque to specification		, ,		6 / LINES - Inspect wires, hoses	and lines for kinks.	
	FRONT TOE ALIGNMENT - Verify proper toe setting	_	pinching, and signs of			,	
	BALL JOINTS - Inspect pinch bolts and/or cotter pins		COSMETIC INSPECT	ION	- Inspect vehicle for damage a	nd proper fit and finish	
	TIE RODS - Inspect pinch bolts and/or cotter pins				lack		
	STEERING WHEEL - Torque fastener to specification		WARNING				
	FRONT GEARCASE (If applicable) - Add oil if needed				MARKING		
	REAR GEARCASE / TRANSMISSION - Add oil if needed						
	GREASE FITTINGS (If applicable) - Verify all suspension and propshaft grease fitting locations are lubricated	Pro	Set-up and pre-delivery service must be performed by an authorized Gravely dealer. Proper pre-delivery is essential to reliability of the vehicle and to rider safety. An error				
	ENGINE OIL LEVEL - Verify oil level is correct	assembling this vehicle or to a bystander could result.  Whenever installing batteries, care should be taken to avoid the possibility of explosion resulting in serious burns. Always connect the positive (Red) cable first and the negative (Black) cable last. When working with the batteries, always wear safety glasses or a face shield and protective gloves. Battery electrolyte contains sulfuric acid and is poisonous. Serious burns can result from contact with the skin, eyes or clothing. ANTIDOTE: External - Flush with water. Internal - Drink large quantities of water or milk. Follow with milk of magnesia, beaten egg, or vegetable oil. Call physician immediately. Eyes - Flush with water for 15 minutes and get prompt medical attention.  In order to perform service work efficiently and to prevent costly errors, the technician must thoroughly familiarize him/her self with procedures before beginning. A knowledge of mechanical theory, tool use, and shop procedures is necessary to perform the service work safely and satisfactorily.  Watch for sharp edges which can cause personal injury. Protect hands with gloves when working with sharp components.  If difficulty is encountered in removing or installing a component, look to see if a cause for the difficulty can be found. If it is necessary to tap the part into place, use a soft face hammer and tap lightly.  Always follow torque specifications as outlined. Incorrect torqueing may lead to serious machine damage or can result in injury or death for the rider.					
	ENGINE COOLANT - Inspect level in recovery bottle is between MIN and MAX marks. Add coolant if needed						
	BRAKE FLUID - Verify fluid level in brake master cylinder(s) is between MIN and MAX marks						
			Cleanliness of parts and tools as well as the work area is of primary importance. Dirt and foreign matter will act as an abrasive and cause damage to precision parts.				
Test Ride							
	ENGINE - Starting, acceleration and smoothness  BRAKES - Verify proper operation  DRIVELINE - Verify smooth operation  CLUTCH / TRANSMISSION - Verify proper shifting and transmission engagement / indicator lights (if applicable) must correspond with gears  AWD (If applicable) - V  GAUGES - Operational  SUSPENSION / STEER Stability / Smoothness  ENGINE COOLANT - In bottle is between MIN a ride	l Rea	Readings		DIAGNOSTIC SYSTEM - Run engine up to full operating temperature. Attach Digital Wrench t generate and save a "Service Report" (recommended process)	n Digital Wrench to	
		nspe	ct level in recovery		LEAKAGE CHECK - After co "DIAGNOSTIC SYSTEM", ch verify proper connection of O Coolant / Brake Fluid Fittings signs of abrasion	eck for leakage and il / Exhaust / Fuel /	
					CLEAN - Wash and clean ve delivery	hicle for customer	
				SI	kip Test Ride  Skip Test Ride		
					Dealer Name:		
				<u>D</u>	ealer Signature	Date	
					Saisi Olynaidis	Date	

Completed on: PN 9929928 REV 01

## CONTROLS - Show location / function WARRANTY POLICY - Explanation / Limits / PERIODIC MAINTENANCE - Suggest Scheduling Requirements First Appointment ☐ TOOLKIT - Show location EMISSION SYSTEM WARRANTY POLICY - Explanation / Limits PERSONAL PROTECTIVE EQUIPMENT - Discuss the use of personal protective equipment usage as outlined in the Owner's Manual FUSES - Location / spares OWNER'S MANUAL - Emphasize importance of reading for customer safety and servicing of vehicle / Explain periodic maintenance responsibilities BELT LIFE - Discuss proper operation procedures and proper use of high and low range SAFETY FEATURES - Review all safety features of vehicle operation for new operators STORAGE / FUELING / TRANSPORTATION - Review as outlined in the Owner's Manual I certify that pre-delivery inspection and service have been performed on this vehicle in accordance with the Dealer Service Manual. **Customer Acceptance** I understand the importance of using all safety features. Year: Engine Serial #: Model: I have reviewed and understand the warranty policy(ies). Model #: I understand the importance of all operators following the operator driving procedures in the Owner's Manual. VIN: I have inspected the vehicle and it meets with my satisfaction. I understand the importance of following the Owner's Manual instructions. Customer Name

Customer Signature:

Date

**Customer Delivery**