



# CUTTER SETTINGS FOR HTV MATERIALS

## EasyWeed®, EasyWeed Electric, EasyWeed Extra, EasyWeed Ahesive, EasyReflective®,

Cricut:	Silhouette Cameo:	Brother Scan N Cut:	Roland GS/GX-24:	Graphtec:	Titan Series:
Blade: Standard Setting: Iron-on	Blade: Standard, 3 Material: Heat Transfer, Smooth Speed: 8 Force: 6	Blade: Standard, 2 Cut Speed: 1 Cut Pressure: 1	Blade: 45° Gram-Force: 80-90 Offset: .250 Speed: 25-50 cm/s	Blade: 45° Gram-Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s	Blade: 45° / 60° Gram-Force: 60-65 Speed: 180mm/s *Blade Advancing Varies

## EasyWeed Glow

Cricut:	Silhouette Cameo:	Brother Scan N Cut:	Roland GS/GX-24:	Graphtec:	Titan Series:
Blade: Standard Setting: Paper+	Blade: Standard, 3 Material: Heat Transfer, Smooth Speed: 8 Force: 5	Blade: Standard, 2 Cut Speed: 1 Cut Pressure: 1	Blade: 45 Gram-Force: 80-90 Offset: .250 Speed: 30 cm/s	Blade: 45° Gram-Force: 9-10 Tool: CB09U+0 Speed: 30 cm/s	Blade: 45° / 60° Gram-Force: 60-65 Speed: 180mm/s *Blade Advancing Varies

## EasyWeed Stretch

Cricut:	Silhouette Cameo:	Brother Scan N Cut:	Roland GS/GX-24:	Graphtec:	Titan Series:
Blade: Standard Setting: Iron-on	Blade: Standard, 3 Material: Heat Transfer, Smooth Speed: 8 Force: 6	Blade: Standard, 2 Cut Speed: 1 Cut Pressure: 1	Blade: 45 Gram-Force: 60-70 Offset: .250 Speed: 30 cm/s	Blade: 45° Gram-Force: 9-10 Tool: CB09U+0 Speed: 30 cm/s	Blade: 45° / 60° Gram-Force: 60-65 Speed: 180mm/s *Blade Advancing Varies

## EasyWeed Sub Block

Cricut:	Silhouette Cameo:	Brother Scan N Cut:	Roland GS/GX-24:	Graphtec:	Titan Series:
Blade: Standard Setting: Paper+	Blade: Standard, 3 Material: Heat Transfer, Smooth Speed: 8 Force: 6	Blade: Standard, 2 Cut Speed: 1 Cut Pressure: 3	Blade: 45 Gram-Force: 80-90 Offset: .250 Speed: 30 cm/s	Blade: 45° Gram-Force: 9-10 Tool: CB09U+0 Speed: 30 cm/s	Blade: 45° / 60° Gram-Force: 65-70 Speed: 180mm/s *Blade Advancing Varies

## Glitter:

Cricut:	Silhouette Cameo:	Brother Scan N Cut:	Roland GS/GX-24:	Graphtec:	Titan Series:
Blade: Standard Setting: Paper+	Blade: Standard, 4 Material: Heat Transfer, Smooth Speed: 8 Force: 11	Blade: Standard, 3 Cut Speed: 1 Cut Pressure: 5	Blade: 45 Gram-Force: 180-190 Offset: .250 Speed: 30 cm/s	Blade: 45° Gram-Force: 17 Tool: CB09U+0 Speed: 30 cm/s	Blade: 45° / 60° Gram-Force: 100-110 Speed: 180mm/s *Blade Advancing Varies

## Holographic

Cricut:	Silhouette Cameo:	Brother Scan N Cut:	Roland GS/GX-24:	Graphtec:	Titan Series:
Blade: Standard Setting: Light Cardstock +	Blade: Standard, 3 Material: Heat Transfer, Smooth Speed: 8 Force: 14	Blade: Standard, 2 Cut Speed: 1 Cut Pressure: 3	Blade: 45° Gram-Force: 180-190 Offset: .250 Speed: 25-50 cm/s	Blade: 45° Gram-Force: 17-18 Tool: CB09U+0 Speed: 30 cm/s	Blade: 45° / 60° Gram-Force: 75-80 Speed: 180mm/s *Blade Advancing Varies





# CUTTER SETTINGS FOR HTV MATERIALS

## StripFlock®

**Cricut:**  
Blade: Standard  
Setting: Iron-on+

**Silhouette Cameo:**  
Blade: Standard, 4  
Material: Heat Transfer, Flocked  
Speed: 5  
Force: 6

**Brother Scan N Cut:**  
Blade: Standard, 4  
Cut Speed: 1  
Cut Pressure: 2

**Roland GS/GX-24:**  
Blade: 45°  
Gram-Force: 80-120  
Offset: .250  
Speed: 30 cm/s

**Graphtec:**  
Blade: 45°  
Gram-Force: 8-9  
Tool: CB09U+0  
Speed: 30 cm/s

**Titan Series:**  
Blade: 45° / 60°  
Gram-Force: 100-110  
Speed: 180mm/s  
\*Blade Advancing Varies

## Brick® 600

**Cricut:**  
Blade: Standard  
Setting: Light Cardstock +

**Silhouette Cameo:**  
Blade: Standard, 10  
Material: Heat Transfer, Flocked  
Speed: 4  
Force: 33

**Brother Scan N Cut:**  
Blade: Standard, 10  
Cut Speed: 1  
Cut Pressure: 2

**Roland GS/GX-24:**  
Blade: 60°  
Gram-Force: 150-190  
Speed: 30 cm/s

**Graphtec:**  
Blade: 45°  
Gram-Force: 8-9  
Tool: CB09U+0  
Speed: 30 cm/s

**Titan Series:**  
Blade: 45° / 60°  
Gram-Force: 100-110  
Speed: 180mm/s  
\*Blade Advancing Varies

For Roland & Graphtec: Due to the thickness of the material, extend the blade out so that a significant amount of blade is exposed

## ExtraReflex™

**Cricut:**  
Blade: Standard  
Setting: Iron-On +

**Silhouette Cameo:**  
Blade: Standard, 3  
Material: Heat Transfer, Smooth  
Speed: 8  
Force: 4

**Brother Scan N Cut:**  
Blade: Standard, 2  
Cut Speed: 1  
Cut Pressure: 1

**Roland GS/GX-24:**  
Blade: 45° / 60°  
Gram-Force: 100-120  
Offset: .250  
Speed: 30-50 cm/s

**Graphtec:**  
Blade: 45°  
Gram-Force: 10-12  
Tool: CB09U+0  
Speed: 30 cm/s

**Titan Series:**  
Blade: 45° / 60°  
Gram-Force: 100-110  
Speed: 180mm/s  
\*Blade Advancing Varies

## ReflectAll®

**Cricut:**  
Blade: Standard  
Setting: Light Cardstock +

**Silhouette Cameo:**  
Blade: Standard, 3  
Material: Heat Transfer, Smooth  
Speed: 8  
Force: 14

**Brother Scan N Cut:**  
Blade: Standard, 2  
Cut Speed: 1  
Cut Pressure: 3

**Roland GS/GX-24:**  
Blade: 45°  
Gram-Force: 150-180  
Offset: .250  
Speed: 25-50 cm/s

**Graphtec:**  
Blade: 45°  
Gram-Force: 17  
Tool: CB09U+0  
Speed: 30 cm/s

**Titan Series:**  
Blade: 45° / 60°  
Gram-Force: 100-110  
Speed: 180mm/s  
\*Blade Advancing Varies

## Metal

**Cricut:**  
Blade: Standard  
Setting: Iron-on

**Silhouette Cameo:**  
Blade: Standard, 2  
Material: Heat Transfer, Smooth  
Speed: 8  
Force: 6

**Brother Scan N Cut:**  
Blade: Standard, 2  
Cut Speed: 1  
Cut Pressure: 3

**Roland GS/GX-24:**  
Blade: 45°  
Gram-Force: 80-90  
Offset: .250  
Speed: 30 cm/s

**Graphtec:**  
Blade: 45°  
Gram-Force: 8-9  
Tool: CB09U+0  
Speed: 30 cm/s

**Titan Series:**  
Blade: 45° / 60°  
Gram-Force: 65-70  
Speed: 180mm/s  
\*Blade Advancing Varies

## Blackboard®

**Cricut:**  
Blade: Standard  
Setting: Paper

**Silhouette Cameo:**  
Blade: Standard, 3  
Material: Heat Transfer, Smooth  
Speed: 5  
Force: 8

**Brother Scan N Cut:**  
Blade: Standard, 2  
Cut Speed: 1  
Cut Pressure: 1

**Roland GS/GX-24:**  
Blade: 45°  
Gram-Force: 70-80  
Offset: .250  
Speed: 50 cm/s

**Graphtec:**  
Blade: 45°  
Gram-Force: 7-8  
Tool: CB09U+0  
Speed: 50 cm/s

**Titan Series:**  
Blade: 45° / 60°  
Gram-Force: 75-80  
Speed: 180mm/s  
\*Blade Advancing Varies