



MACHINE DATA SHEET

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MODEL G0792 HEAVY-DUTY RING ROLL PIPE BENDER

Product Dimensions:

Weight 583 lbs.
 Width (side-to-side) x Depth (front-to-back) x Height 29 x 40 x 51 in.
 Foot Print (Length/Width).....40 x 24-1/2 in.

Shipping Dimensions:

Type Wood Crate
 Weight 626 lbs.
 Length/Width/Height..... 44 x 27 x 48 in.

Electrical:

Power Requirement 220V, Single-Phase, 60 Hz
 Prewired Voltage..... 220V
 Full-Load Current Rating..... 8.6A
 Minimum Circuit Size 15A
 Connection Type Cord & Plug
 Power Cord Included Yes
 Power Cord Length 6-1/2 ft.
 Power Cord Gauge 14 AWG
 Plug Included No
 Recommended Plug Type 6-15
 Switch Type Push Button, E-Stop
 Switch Voltage 220V

Motor:

Type TEFC Capacitor-Start Induction
 Horsepower..... 2 HP
 Phase Single-Phase
 Amps 8.6A
 Speed..... 1720 RPM
 Power Transfer Gear Drive
 Bearings Shielded & Permanently Lubricated

Main Specifications:

Capacities

Square Mild Steel 1-9/16 x 1-9/16 x 1/16 in.
 C-Channel Mild Steel 2 x 1 x 1/8 in.

Operation Information

Minimum Outer Radius..... 11-3/4 in.
 Maximum Bending Speed 14.8 FPM
 No. of Driven Rolls 2
 Control Method Electric
 Vertical Travel of Upper Shaft 3-1/2 in.

Dimensions

Roll Diameter Upper.....3-13/16 in.
Roll Diameter Lower.....3-13/16 in.
Shaft Diameter 30mm (1.18 in.)
Distance Between Lower Shaft Centers10-3/4 in.

Construction

HousingSteel
StandSteel
RollerSteel
Paint Enamel

Other Specifications:

Country of Origin..... China
Warranty..... 1 Year
Approximate Assembly & Setup Time 1 Hour
Serial Number LocationMachine ID Label
ISO 9001 Factory.....Yes

Features:

Vertical and horizontal bending capabilities
External pedestal with forward/reverse foot control and E-stop
Manual roll adjustment
Solid base with storage cabinet